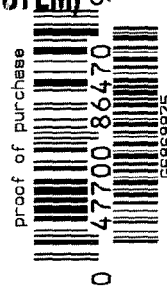


G 6869875

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

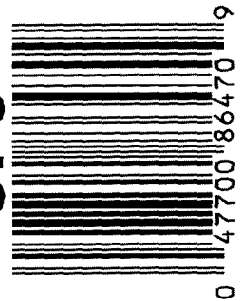
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869875

UPC



GUN SERIAL # G 6869875

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RS m
540	APPLY COATINGS (BARREL ACTION)		7/16	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

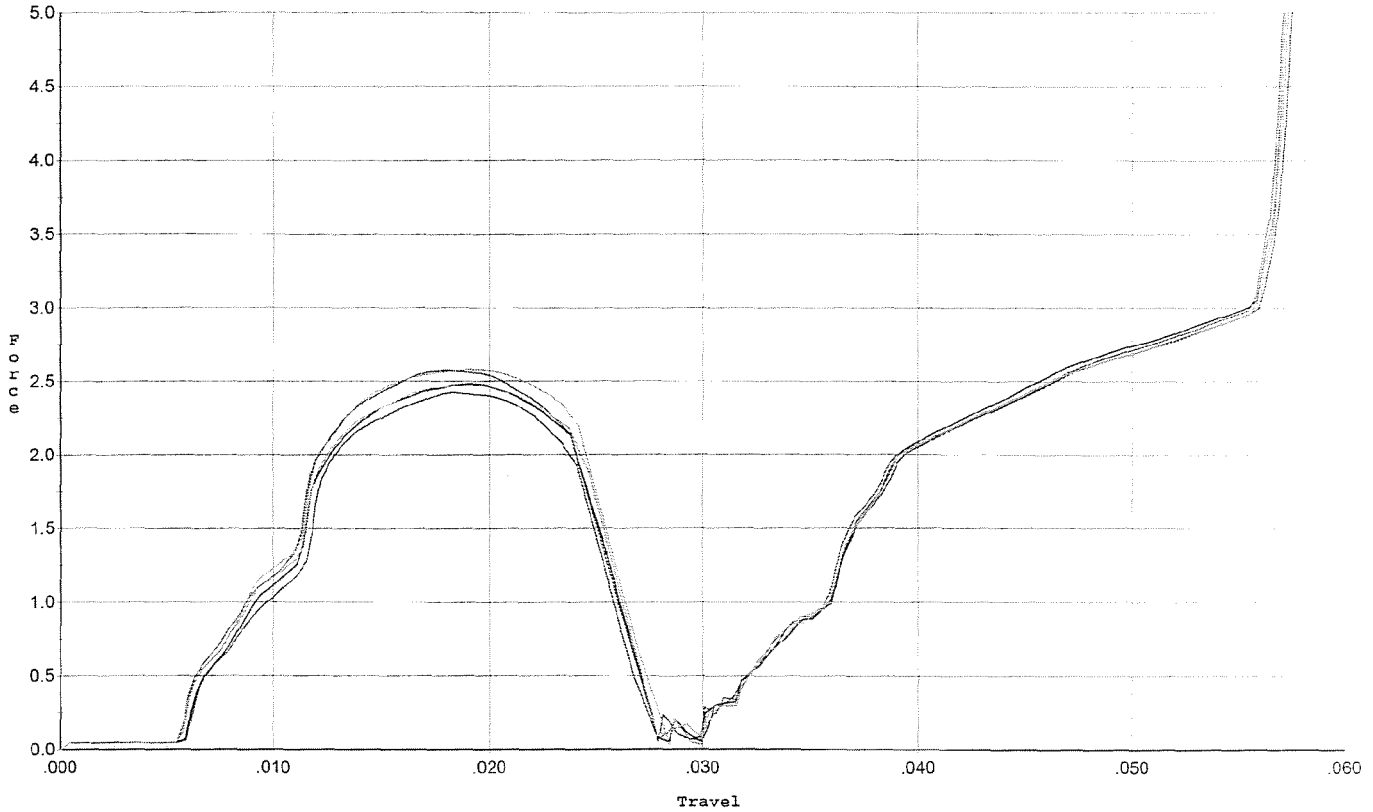
560	BARBER - M24 0096002 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.0 2.0 2.0	8/20/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	6.0 5.0 6.9	8/20/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	0.24 0.24 0.23	8/20/09	RB
	J) ASSEMBLE STOCK			7-23-09	RB
	K) ASSEMBLE SWIVEL STUDS			8/20/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/11/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/20/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	235 261 259 258 252	8/20/09	RB
	C) FUNCTION			8/20/09	RB
690	PACK			8/21/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 25 lbs. ini. +/- .50 lbs.



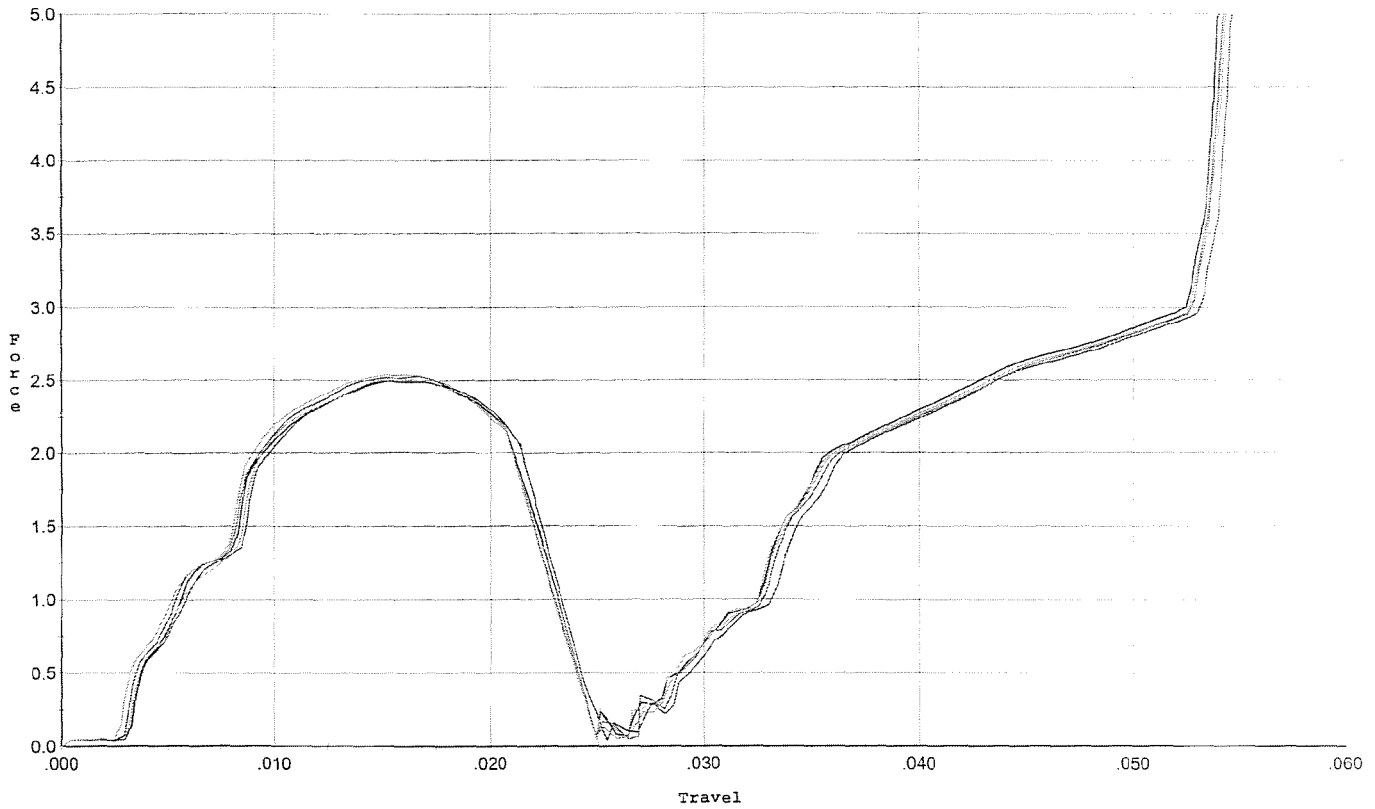
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.024	0.006	0.038	0.032		Set Trigger
2	2.479	0.025	0.006	0.037	0.035		Set Trigger
3	2.578	0.024	0.006	0.037	0.034		Set Trigger
4	2.491	0.025	0.006	0.037	0.035		Set Trigger
5	2.580	0.024	0.006	0.037	0.035		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 25 lbs. after 50 cycles +/- .50 lbs.



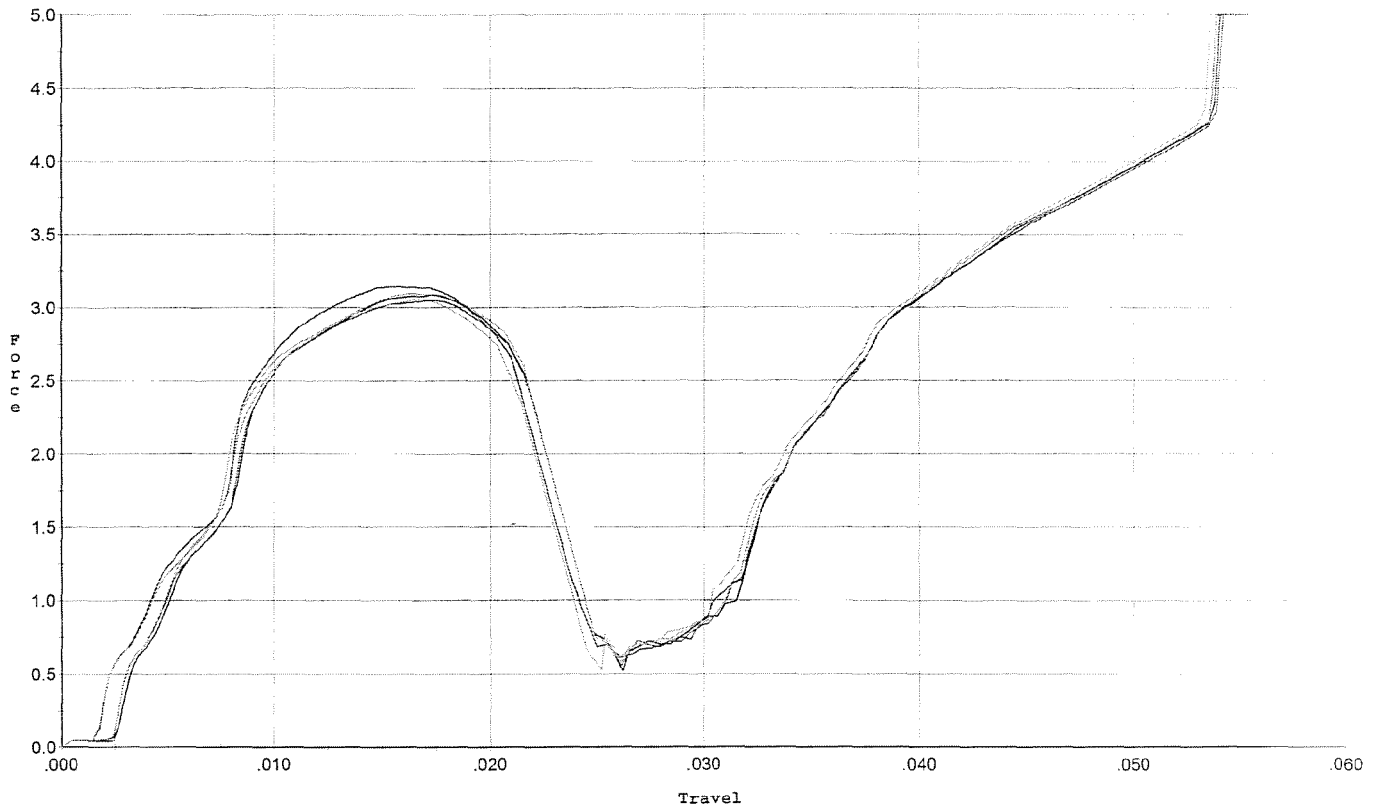
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.021	0.003	0.037	0.034		Set Trigger
2	2.493	0.022	0.003	0.036	0.035		Set Trigger
3	2.527	0.021	0.003	0.037	0.033		Set Trigger
4	2.515	0.022	0.003	0.036	0.035		Set Trigger
5	2.539	0.021	0.003	0.037	0.034		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



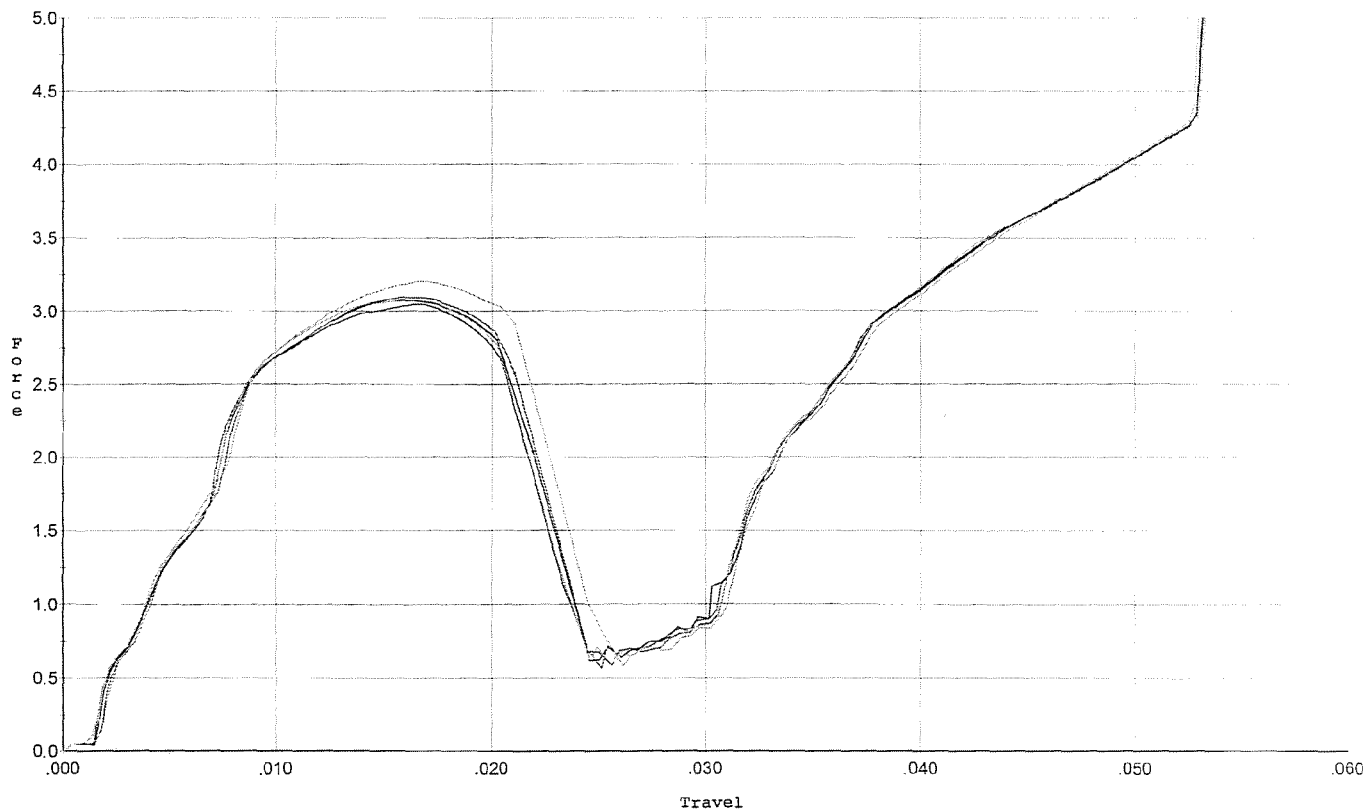
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.021	0.002	0.036	0.043		Set Trigger
2	3.087	0.022	0.003	0.035	0.042		Set Trigger
3	3.050	0.022	0.003	0.035	0.042		Set Trigger
4	3.058	0.021	0.002	0.035	0.042		Set Trigger
5	3.093	0.022	0.003	0.035	0.042		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



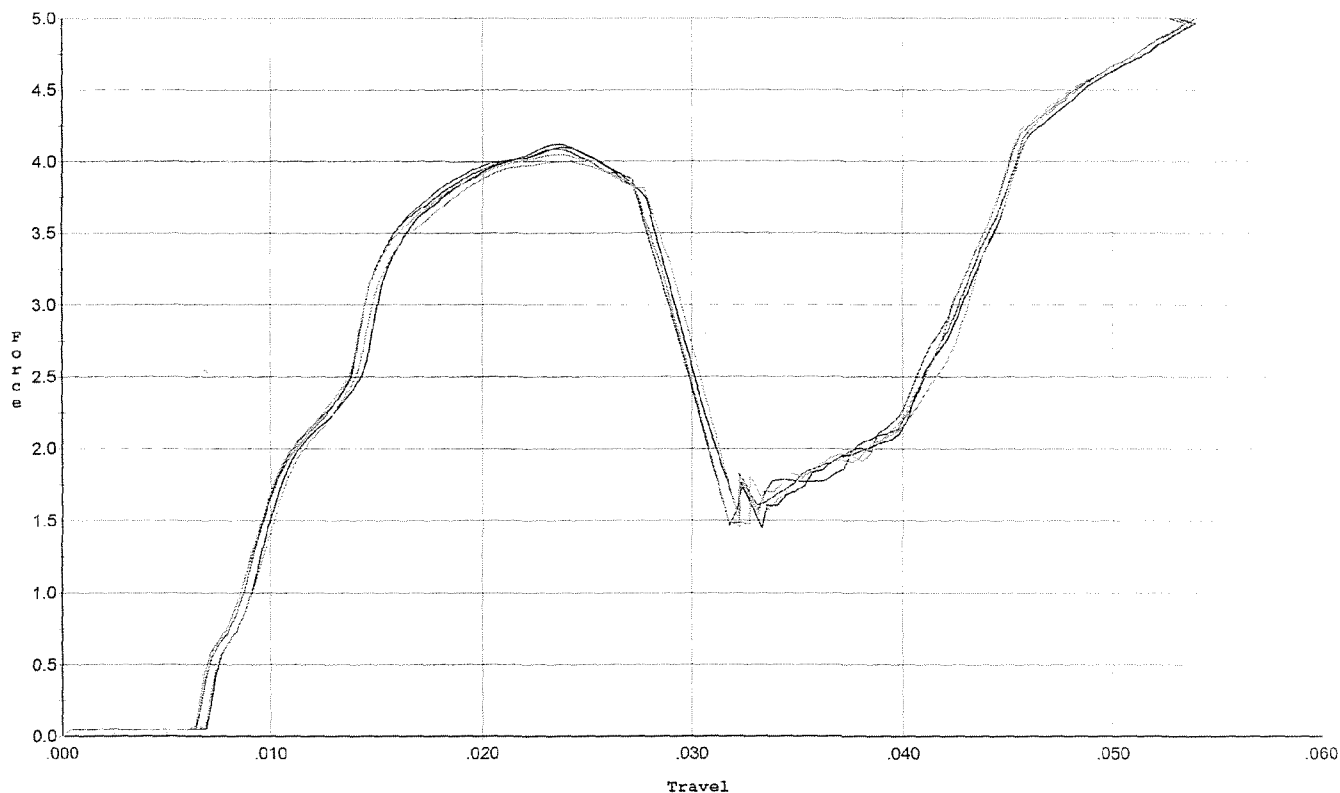
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.020	0.002	0.035	0.041		Set Trigger
2	3.075	0.022	0.00	0.035	0.045		Set Trigger
3	3.096	0.021	0.002	0.035	0.043		Set Trigger
4	3.085	0.020	0.00	0.035	0.042		Set Trigger
5	3.207	0.021	0.00	0.034	0.044		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



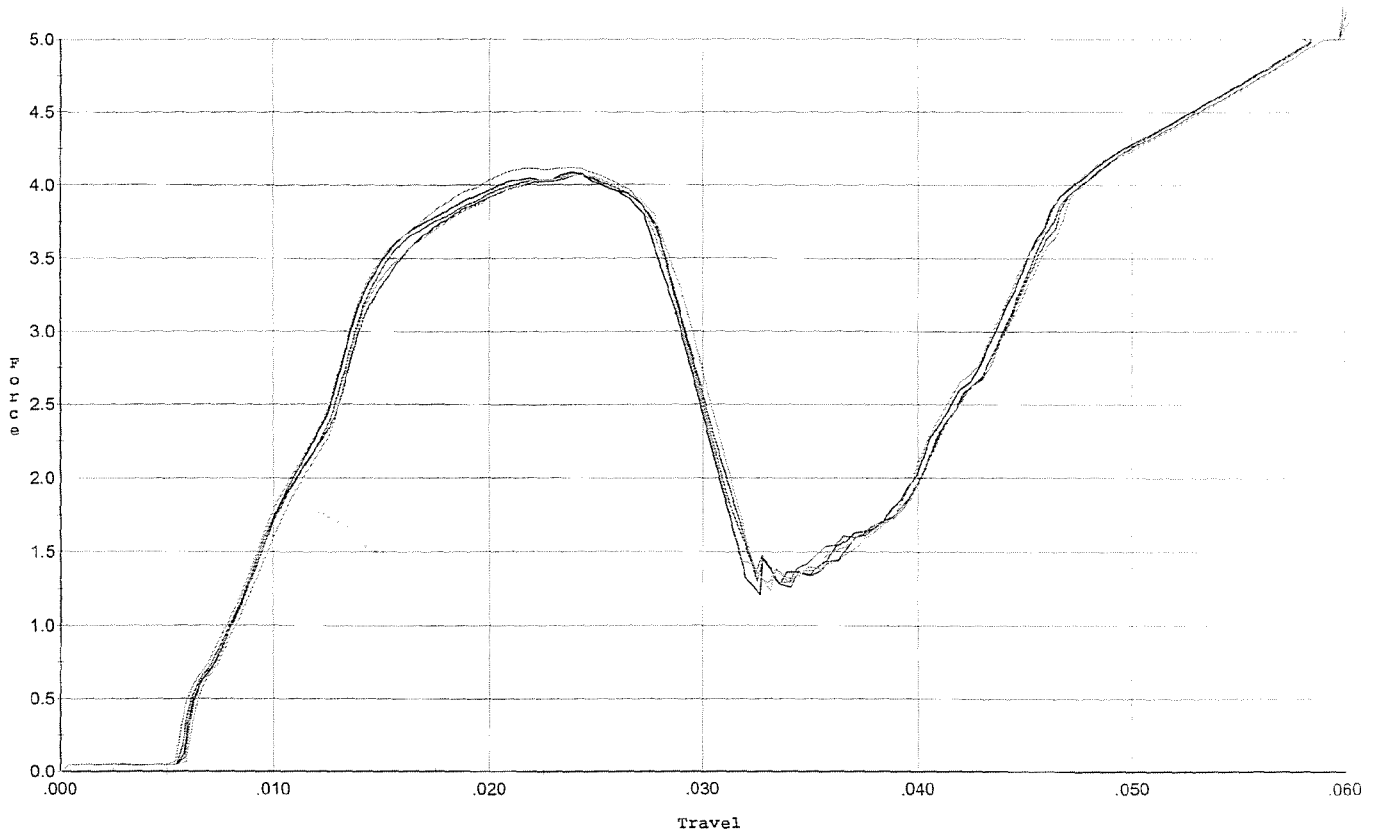
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.029	0.007	0.033	0.066		Set Trigger
2	4.101	0.028	0.007	0.033	0.062		Set Trigger
3	4.085	0.029	0.007	0.033	0.065		Set Trigger
4	4.048	0.029	0.007	0.033	0.065		Set Trigger
5	4.000	0.029	0.007	0.033	0.065		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



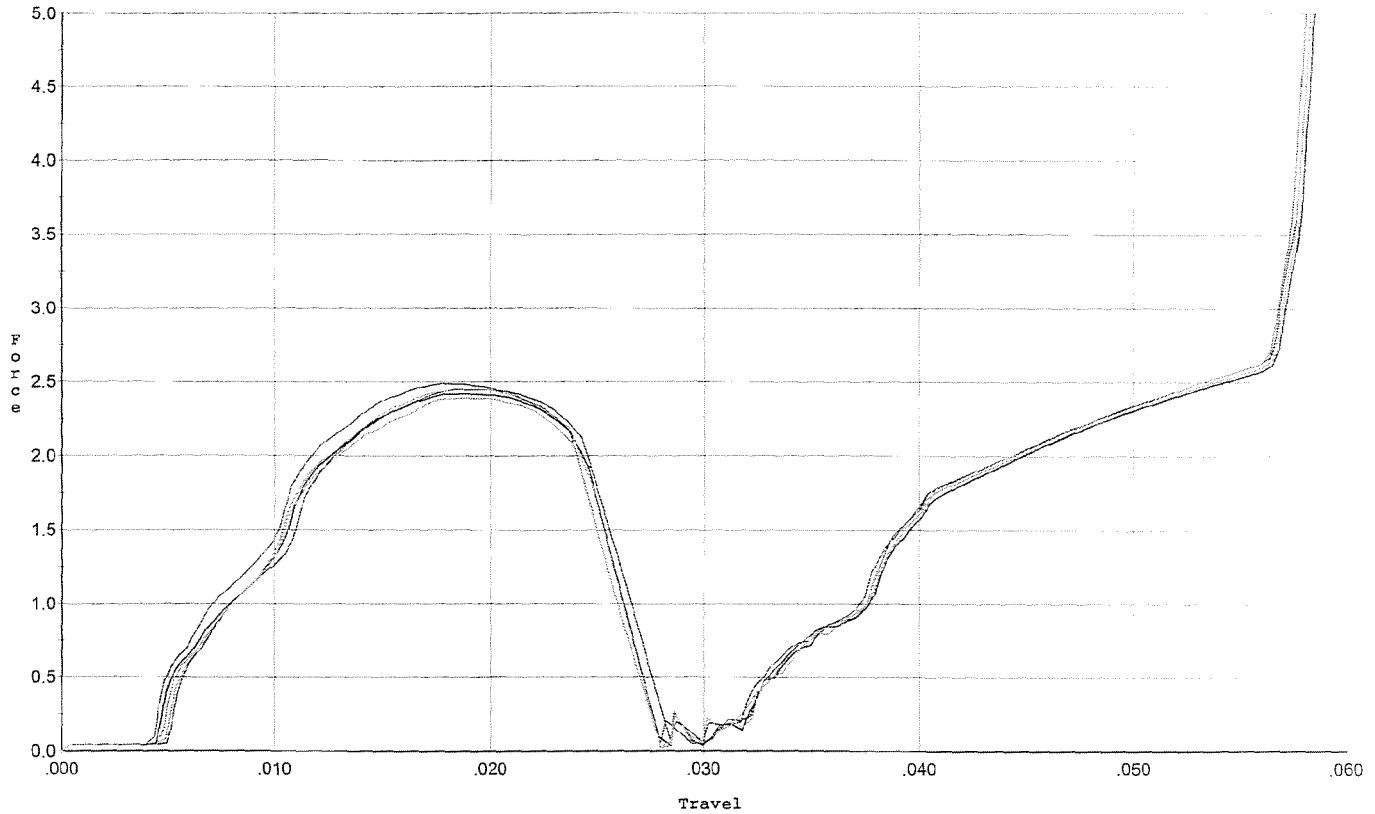
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.028	0.006	0.034	0.065		Set Trigger
2	4.088	0.029	0.006	0.034	0.067		Set Trigger
3	4.078	0.028	0.006	0.034	0.065		Set Trigger
4	4.068	0.029	0.006	0.034	0.067		Set Trigger
5	4.123	0.028	0.006	0.034	0.067		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. ini. +/- .50 lbs. for final test



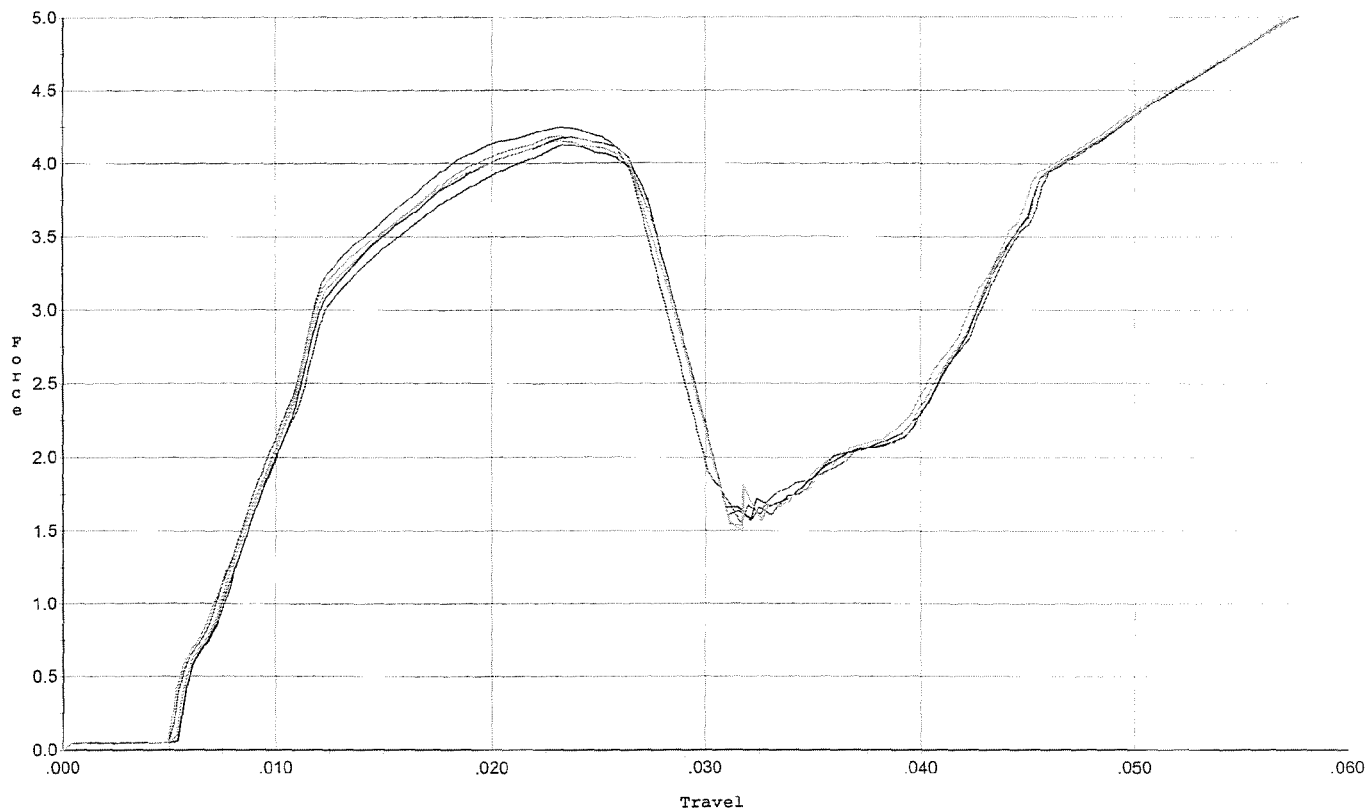
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.026	0.005	0.038	0.038		Set Trigger
2	2.419	0.025	0.005	0.039	0.036		Set Trigger
3	2.487	0.024	0.004	0.039	0.036		Set Trigger
4	2.392	0.024	0.005	0.039	0.034		Set Trigger
5	2.458	0.025	0.005	0.038	0.036		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.028	0.006	0.033	0.066		Set Trigger
2	4.181	0.027	0.006	0.033	0.066		Set Trigger
3	4.245	0.027	0.005	0.033	0.066		Set Trigger
4	4.154	0.028	0.005	0.033	0.069		Set Trigger
5	4.186	0.028	0.005	0.033	0.068		Set Trigger

Avg 4.17