

66869877

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

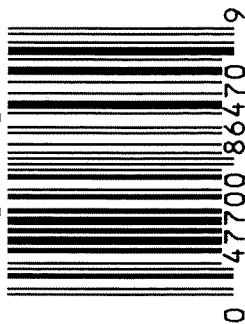
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6869877

UPC



GUN SERIAL #

G 6869877

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-10-09	SP
520	GOFF BLAST BBL / REC		7/10	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

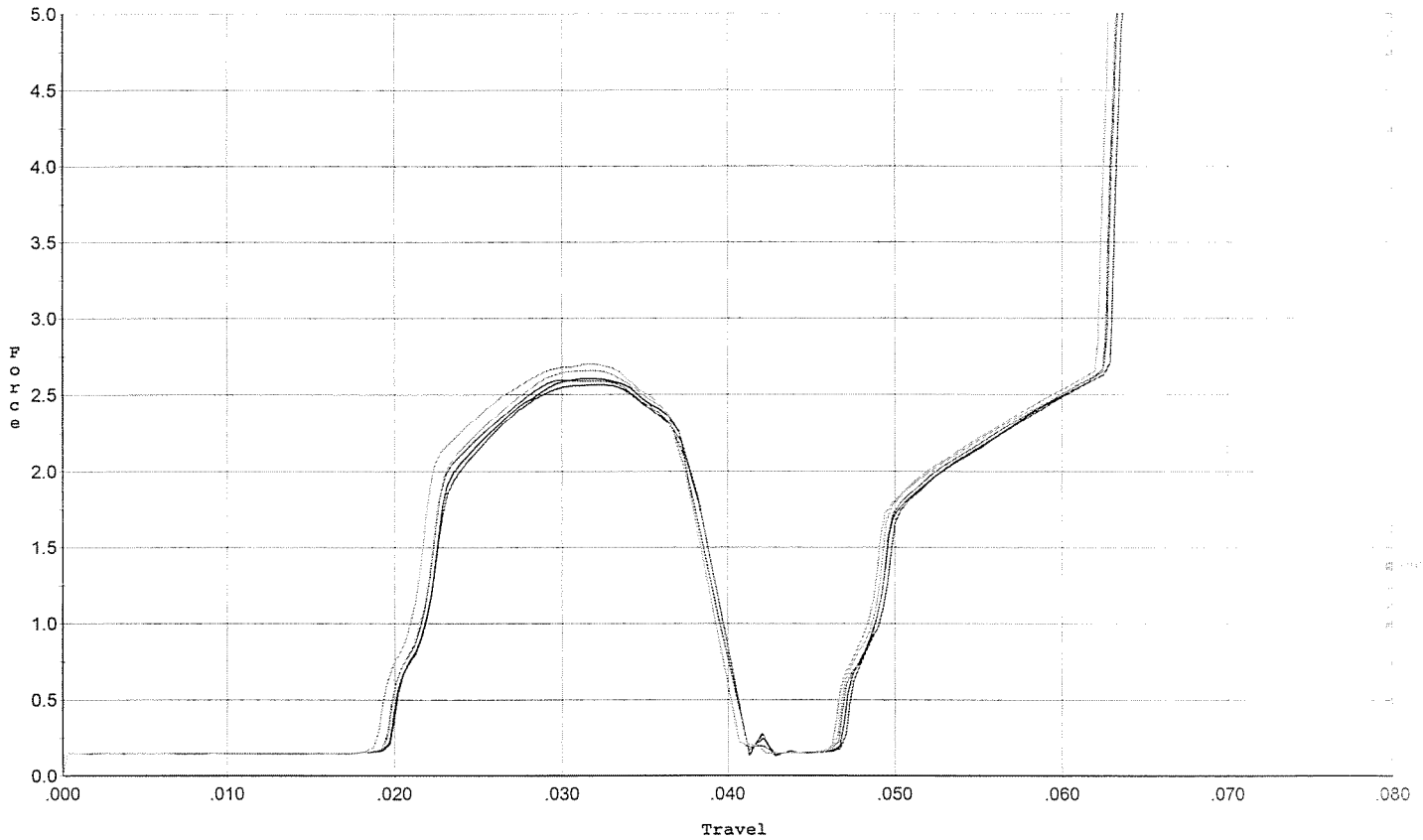
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3"</u>	<u>3"</u>	<u>3"</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2"</u>	<u>2"</u>	<u>2"</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8-11-09	LTZ		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	S.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-22-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.58</u>	<u>2.58</u>	<u>2.60</u>	<u>2.68</u>	8/25/09	RB
	C) FUNCTION							8/25/09	RB
690	PACK							8/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



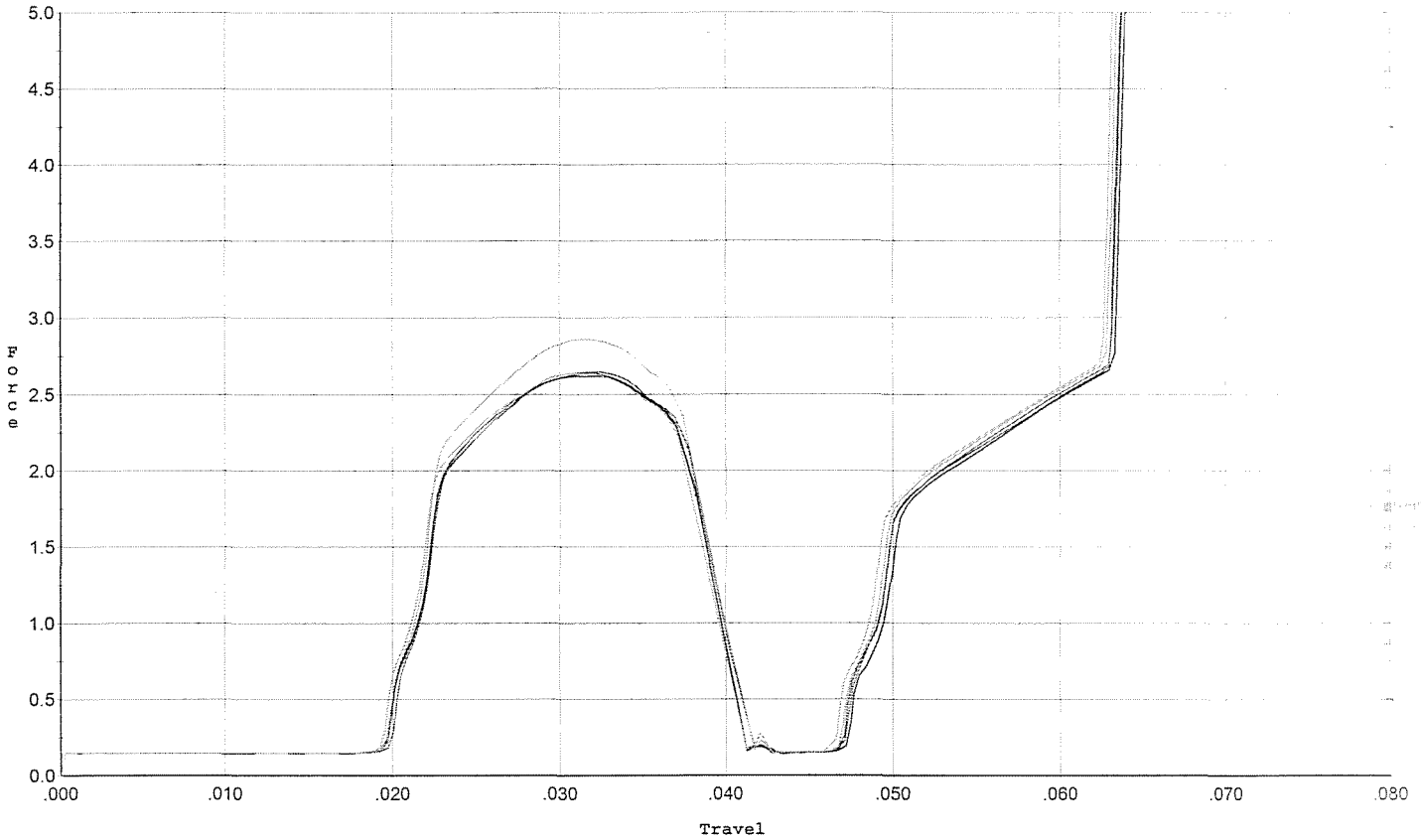
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.038	0.020	0.029	0.042		Set Trigger
2	2.601	0.038	0.020	0.028	0.042		Set Trigger
3	2.596	0.037	0.020	0.029	0.041		Set Trigger
4	2.656	0.038	0.020	0.028	0.043		Set Trigger
5	2.703	0.038	0.019	0.028	0.044		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



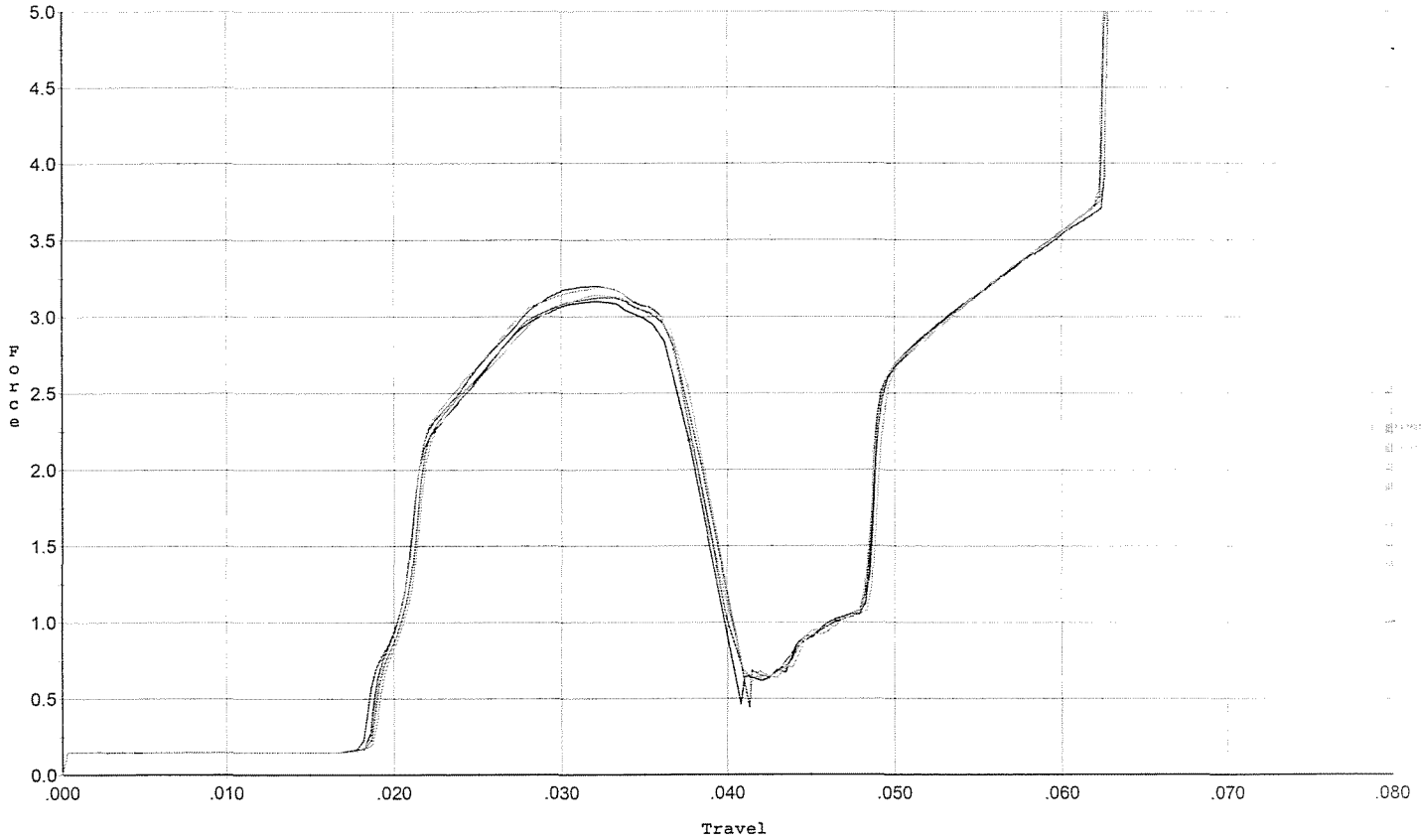
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.038	0.020	0.029	0.043		Set Trigger
2	2.621	0.038	0.020	0.029	0.043		Set Trigger
3	2.646	0.038	0.020	0.029	0.043		Set Trigger
4	2.635	0.039	0.020	0.028	0.045		Set Trigger
5	2.861	0.037	0.020	0.028	0.045		Set Trigger

Aug 2, 68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



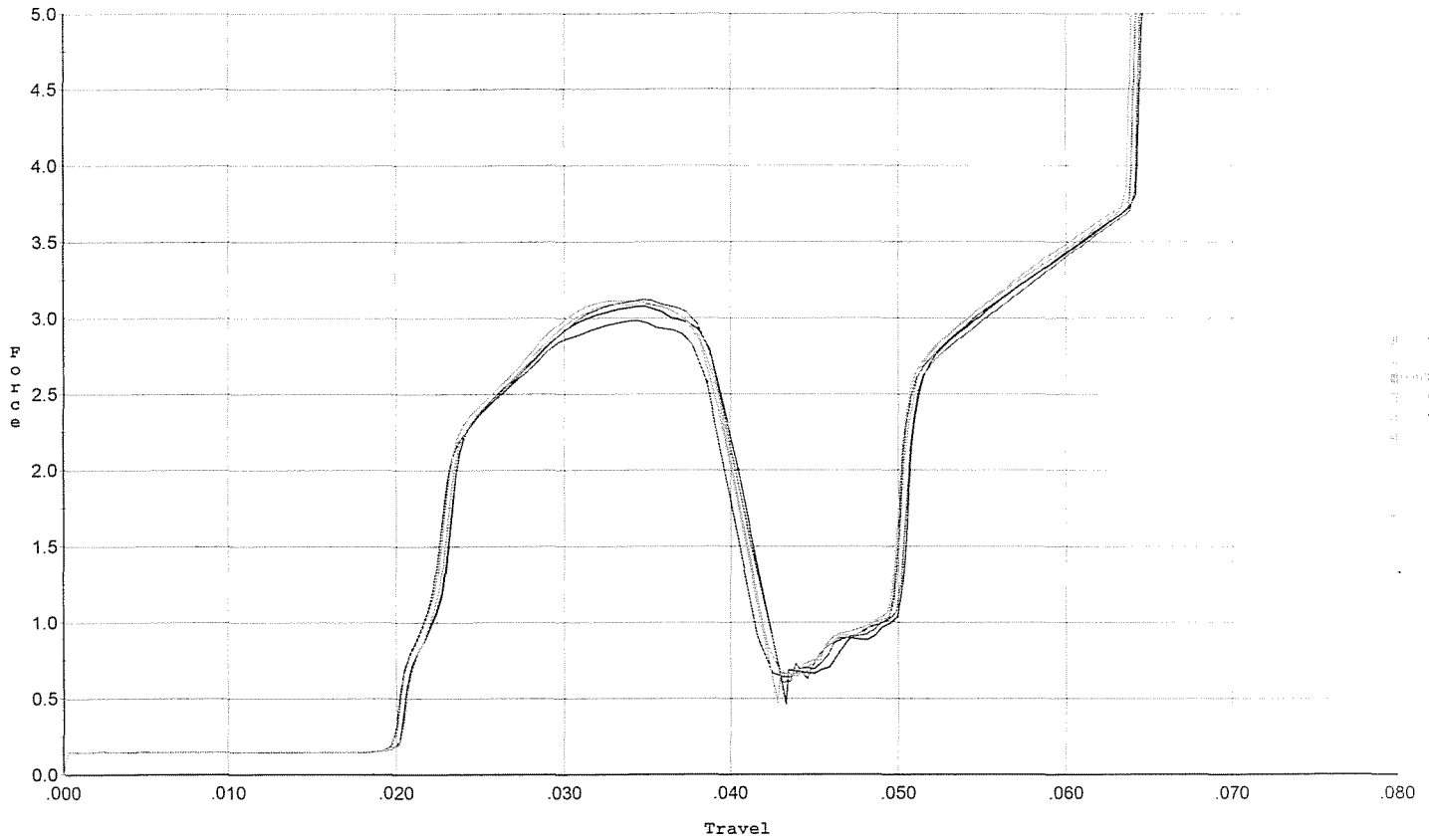
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.200	0.037	0.018	0.027	0.051		Set Trigger
2	3.099	0.038	0.019	0.027	0.051		Set Trigger
3	3.123	0.038	0.019	0.027	0.052		Set Trigger
4	3.142	0.038	0.019	0.027	0.051		Set Trigger
5	3.190	0.037	0.019	0.027	0.051		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



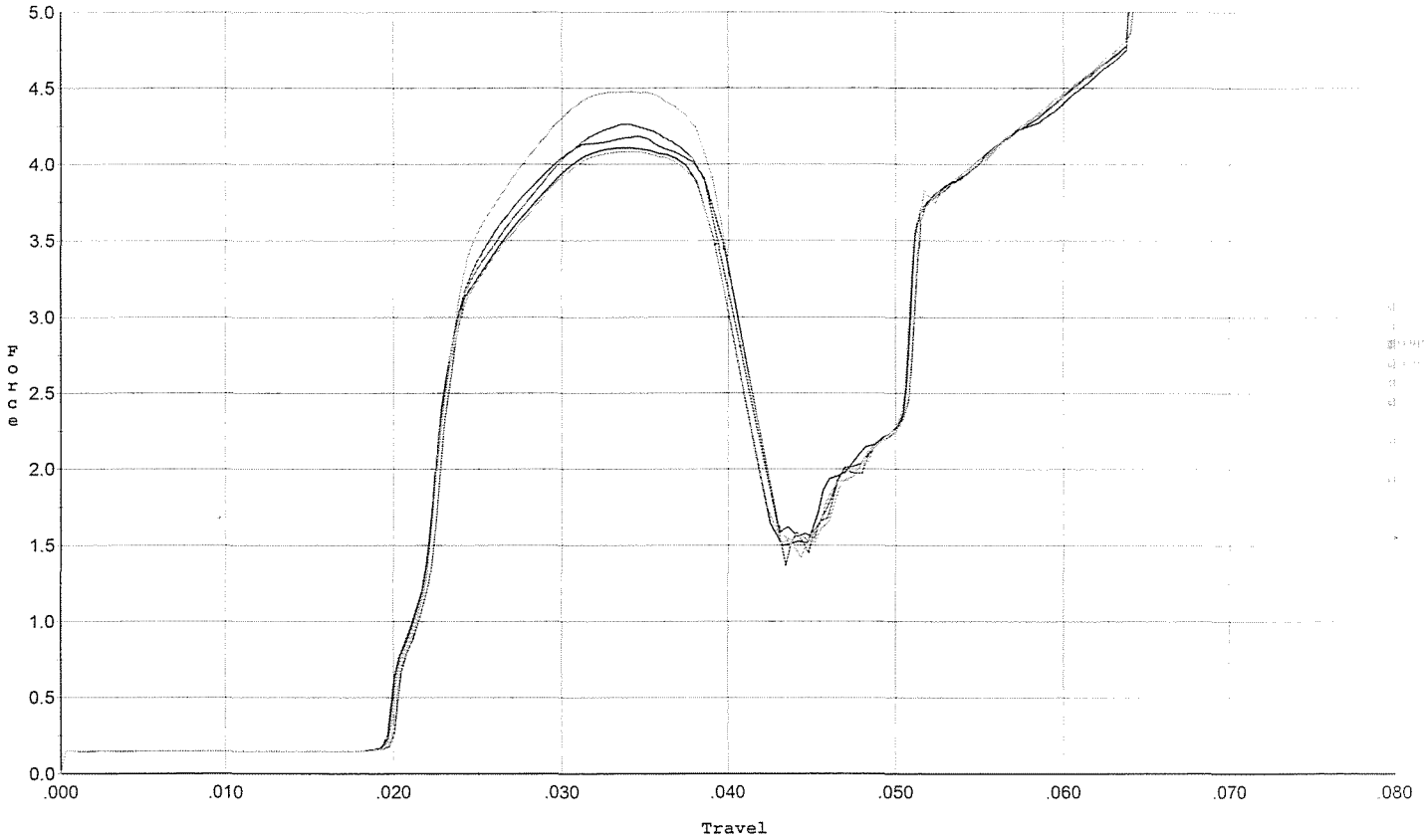
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.984	0.039	0.020	0.028	0.049		Set Trigger
2	3.079	0.040	0.020	0.027	0.053		Set Trigger
3	3.123	0.039	0.020	0.027	0.051		Set Trigger
4	3.092	0.039	0.020	0.027	0.051		Set Trigger
5	3.113	0.040	0.020	0.027	0.052		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



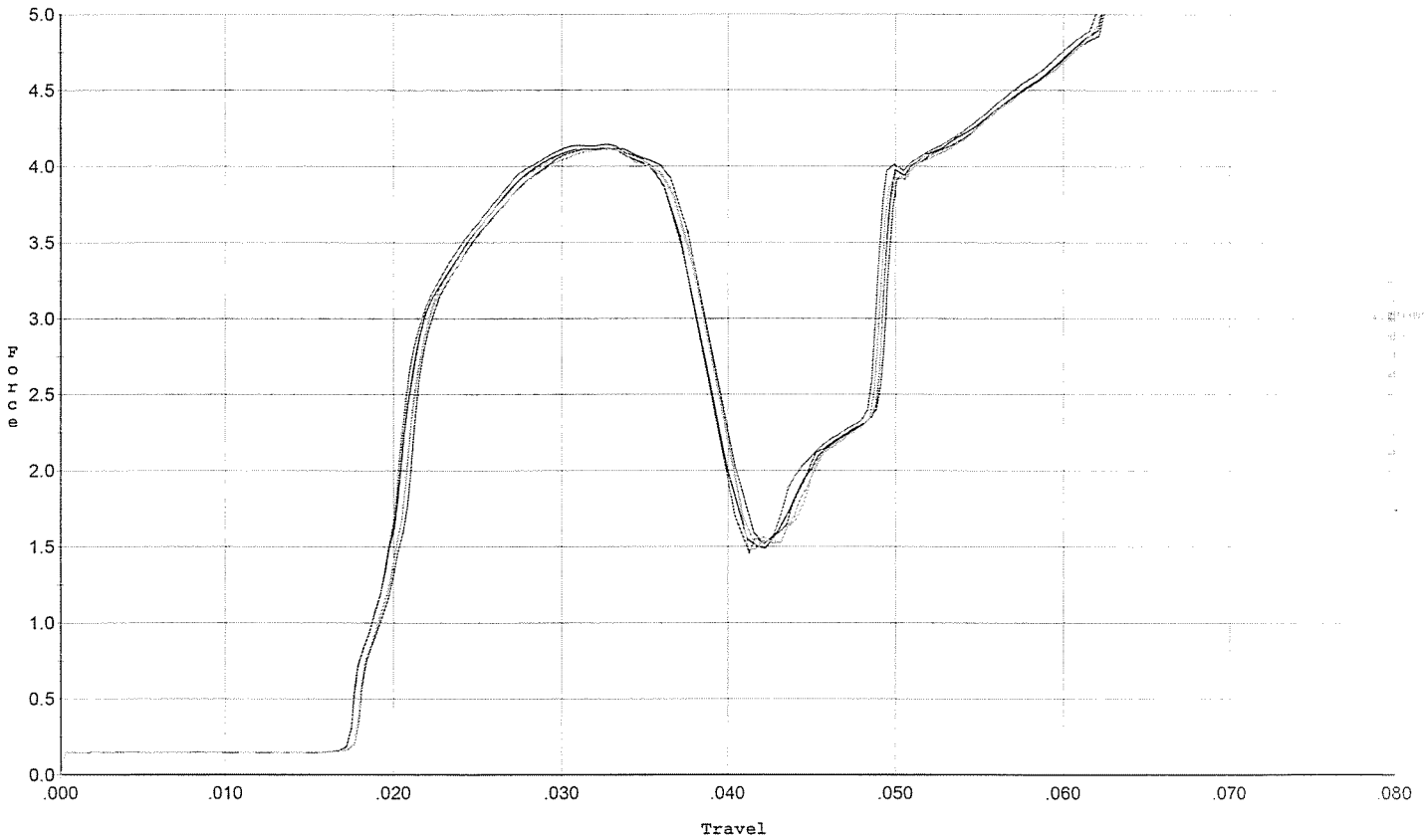
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.040	0.020	0.024	0.072		Set Trigger
2	4.107	0.039	0.020	0.024	0.069		Set Trigger
3	4.266	0.041	0.020	0.024	0.073		Set Trigger
4	4.083	0.039	0.020	0.024	0.068		Set Trigger
5	4.477	0.039	0.020	0.024	0.074		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



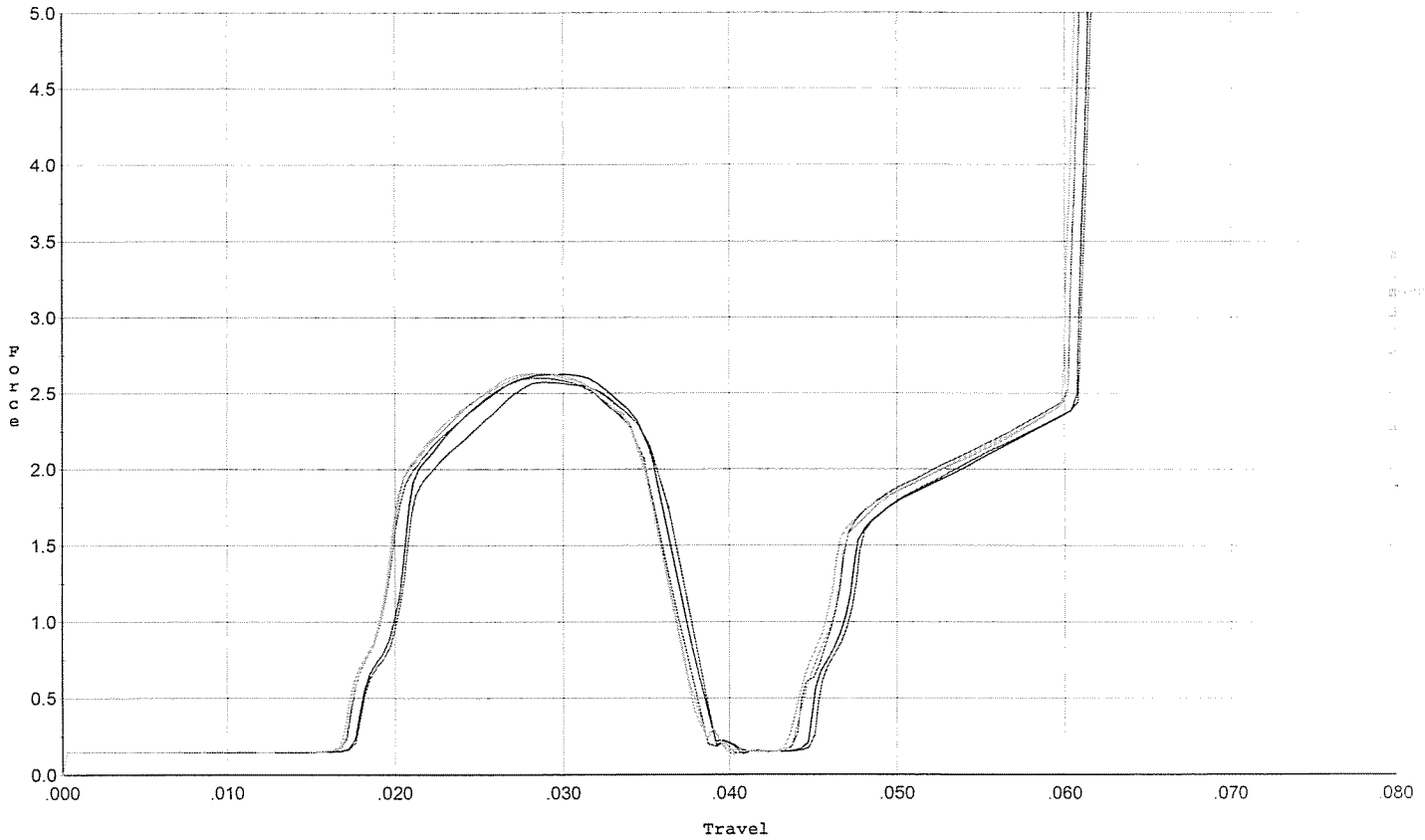
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.038	0.018	0.024	0.069		Set Trigger
2	4.118	0.037	0.018	0.024	0.069		Set Trigger
3	4.146	0.037	0.018	0.024	0.069		Set Trigger
4	4.115	0.038	0.018	0.024	0.070		Set Trigger
5	4.123	0.038	0.018	0.024	0.070		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



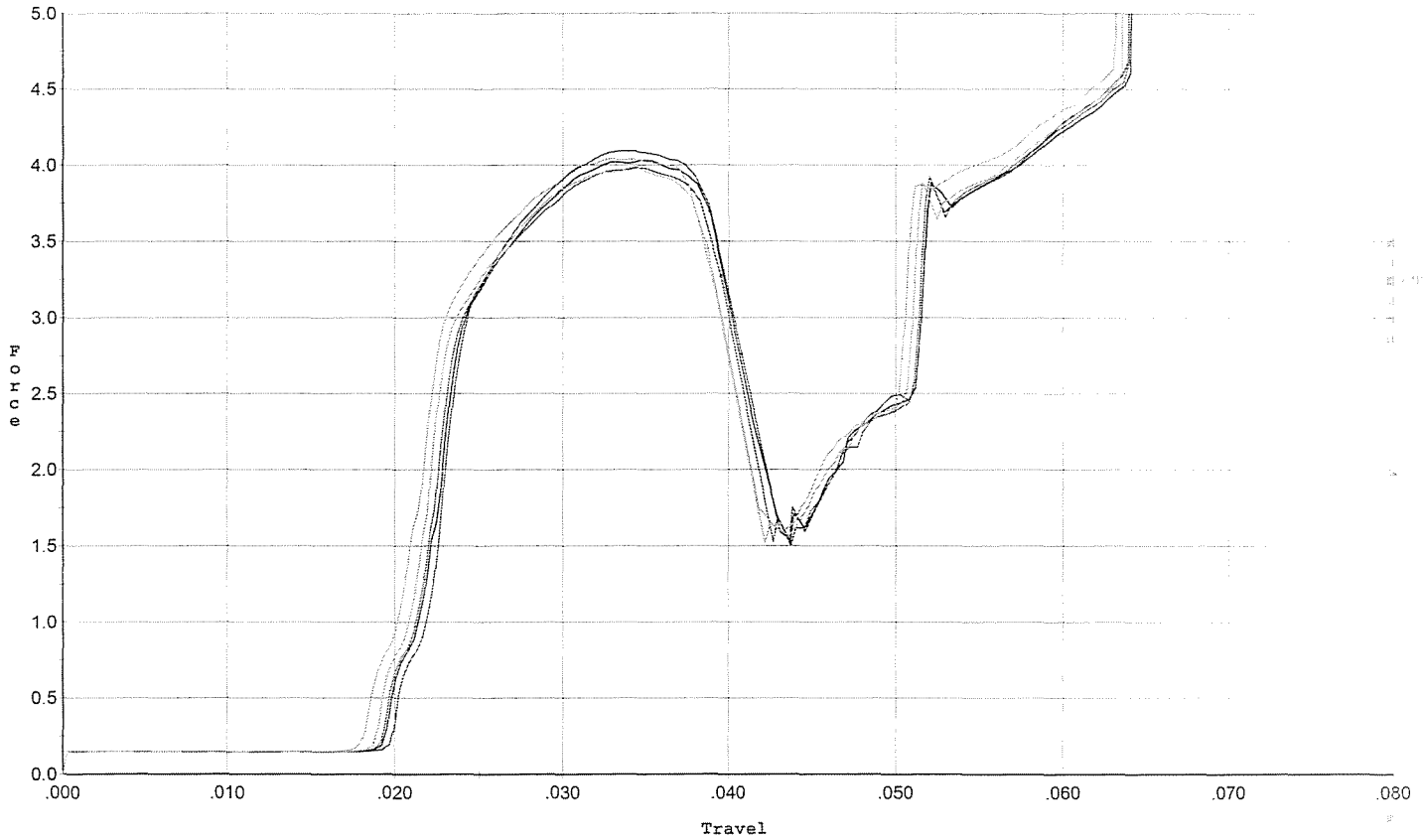
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.036	0.018	0.028	0.041		Set Trigger
2	2.626	0.035	0.018	0.029	0.041		Set Trigger
3	2.601	0.035	0.017	0.029	0.040		Set Trigger
4	2.631	0.035	0.017	0.028	0.041		Set Trigger
5	2.627	0.035	0.017	0.029	0.041		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/21/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.041	0.020	0.024	0.071		Set Trigger
2	4.031	0.039	0.020	0.024	0.067		Set Trigger
3	3.980	0.040	0.019	0.024	0.068		Set Trigger
4	3.988	0.039	0.019	0.024	0.067		Set Trigger
5	4.045	0.039	0.018	0.024	0.070		Set Trigger

Avg 4.02