

66869879

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

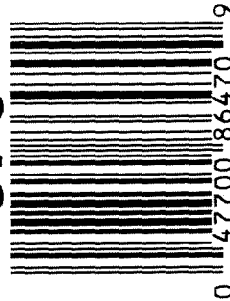


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869879

UPC



GUN SERIAL # G 6869879

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	L.P.A.
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	L.P.A.
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	L.P.A.
470	DIS-ASSEMBLE ACTION		6-24-09	L.P.A.
472	SERIALIZE BOLT HANDLE		6-30-09	L.P.A.
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	7/9/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RSM
540	APPLY COATINGS (BARREL ACTION)		2/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-22-09	L.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

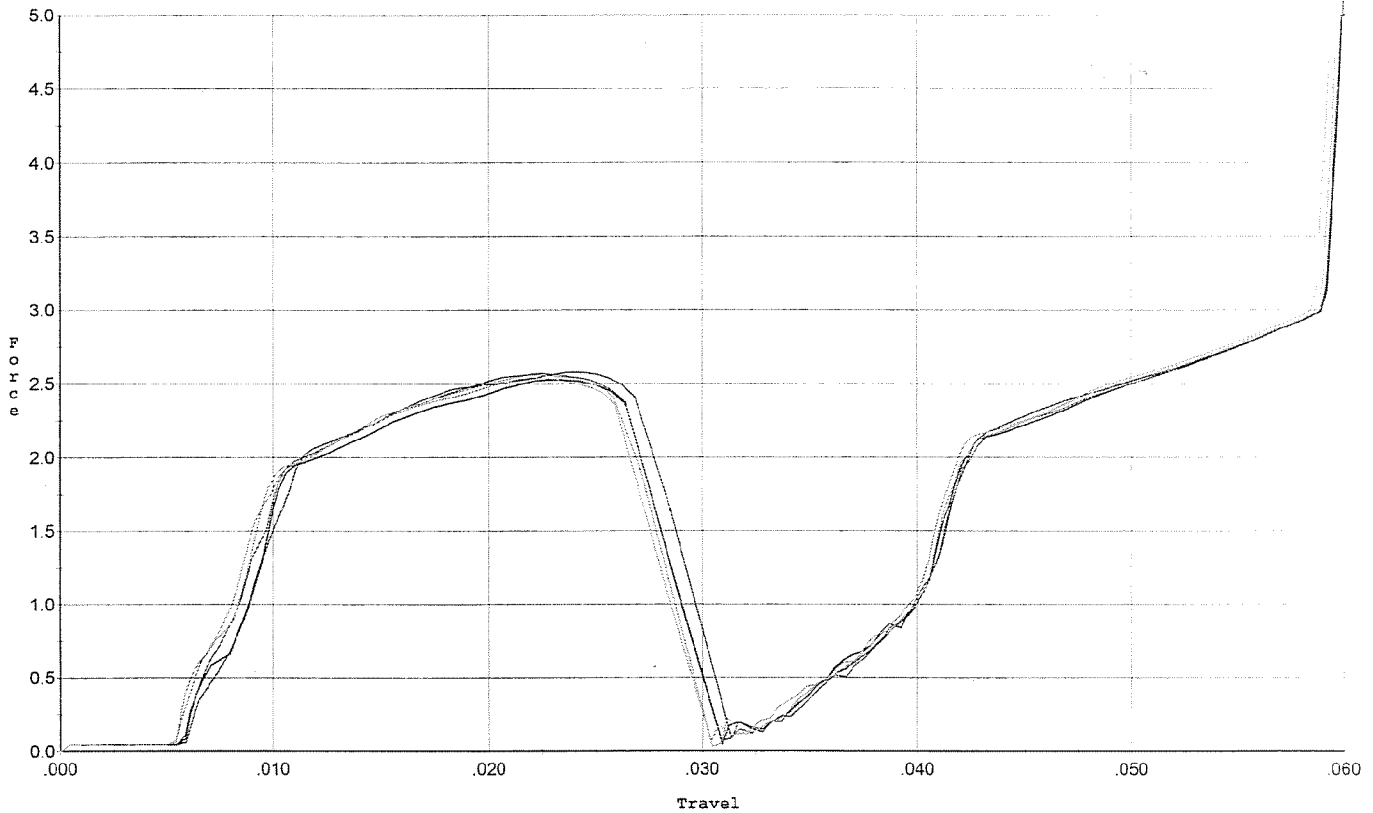
560	BARBER - M24 0096050 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4°	4°	4°	8-15-09	RN	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	5°	5°	5°	8-15-09	RN	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.023	8-15-09	RN	
	J) ASSEMBLE STOCK					7-23-09	RN	
	K) ASSEMBLE SWIVEL STUDS					8-15-09	RN	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/11/09	RR	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					8/11/09	TGR	
670	FINAL INSPECTION A) HEADSPACE					8-15-09	RN	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	254	261	260	265	268	8-14-09
	C) FUNCTION					8-15-09	RN	
690	PACK					8/17/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



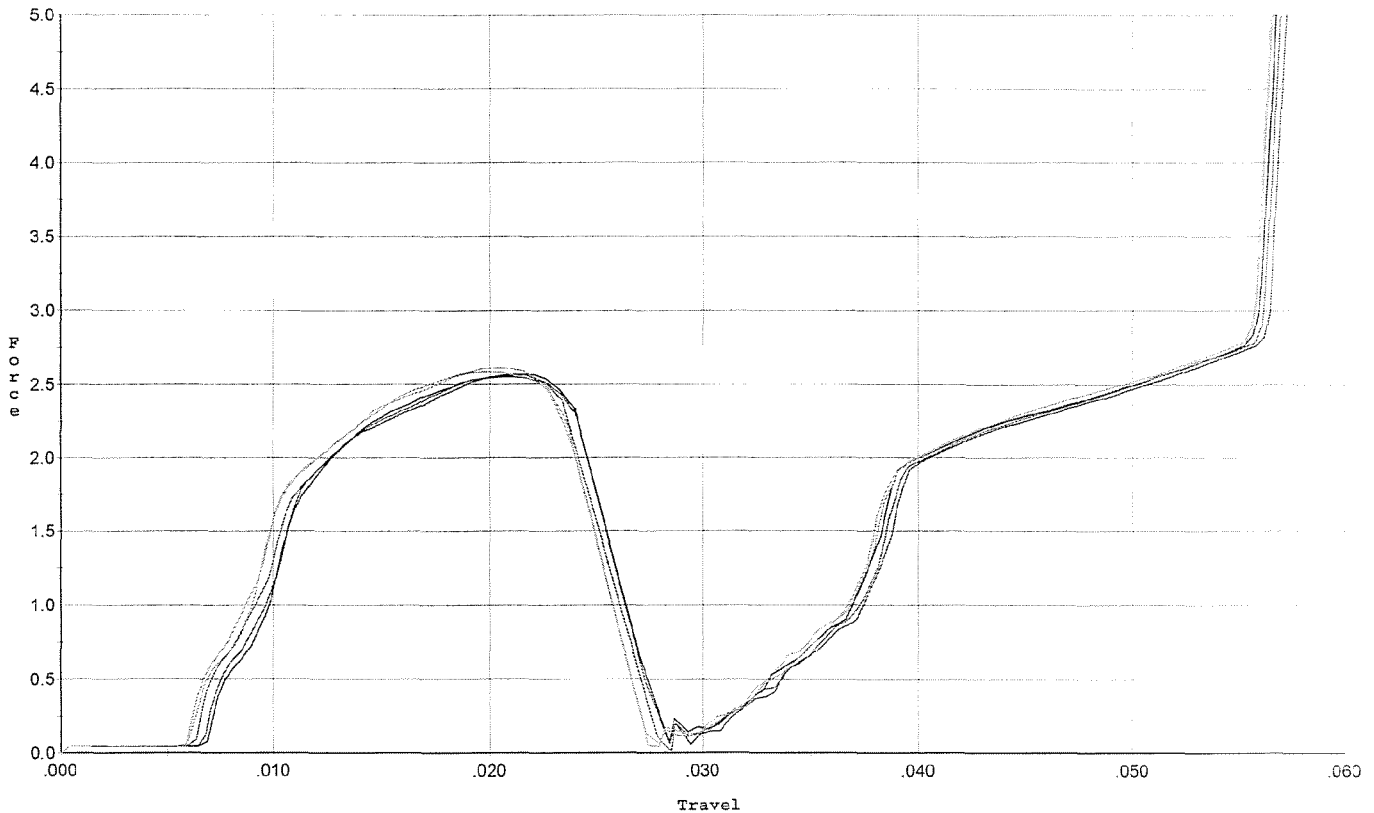
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.029	0.006	0.038	0.045		Set Trigger
2	2.526	0.026	0.006	0.038	0.041		Set Trigger
3	2.567	0.026	0.006	0.038	0.042		Set Trigger
4	2.539	0.026	0.006	0.038	0.041		Set Trigger
5	2.561	0.027	0.006	0.038	0.043		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



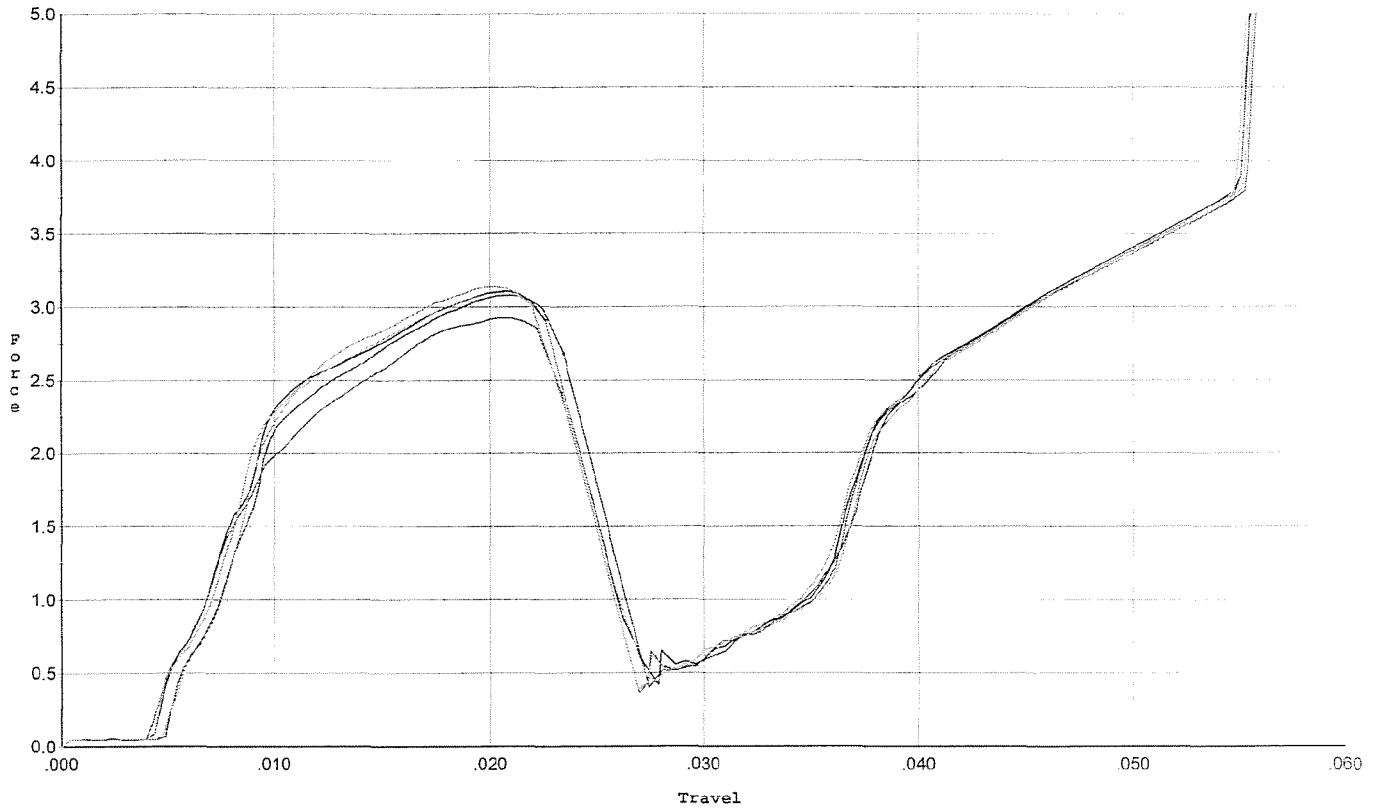
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.024	0.007	0.038	0.034		Set Trigger
2	2.566	0.024	0.007	0.037	0.034		Set Trigger
3	2.550	0.026	0.007	0.037	0.036		Set Trigger
4	2.583	0.024	0.006	0.037	0.035		Set Trigger
5	2.612	0.024	0.006	0.038	0.035		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



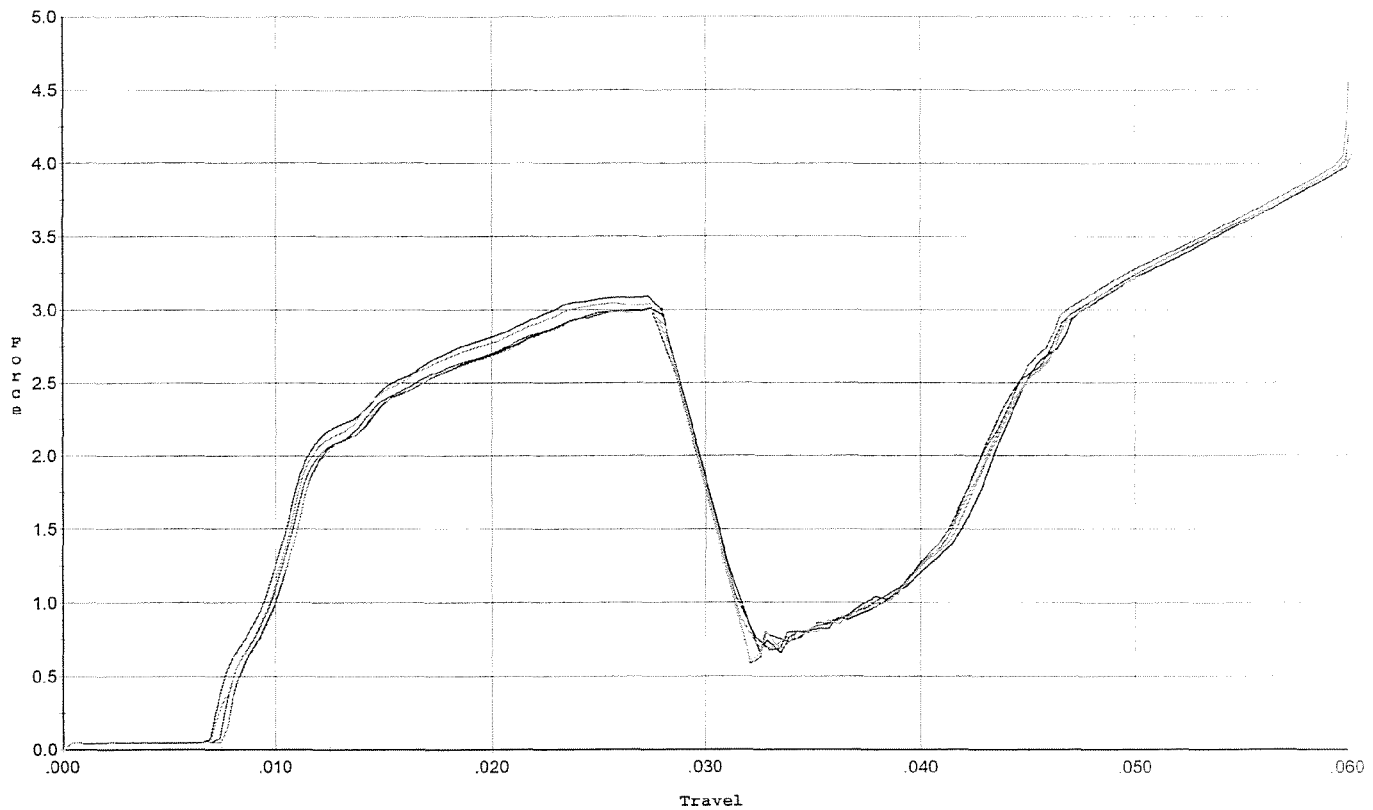
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.023	0.005	0.036	0.042		Set Trigger
2	3.107	0.023	0.005	0.036	0.041		Set Trigger
3	2.926	0.023	0.004	0.036	0.040		Set Trigger
4	3.095	0.023	0.005	0.036	0.041		Set Trigger
5	3.140	0.023	0.005	0.036	0.043		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



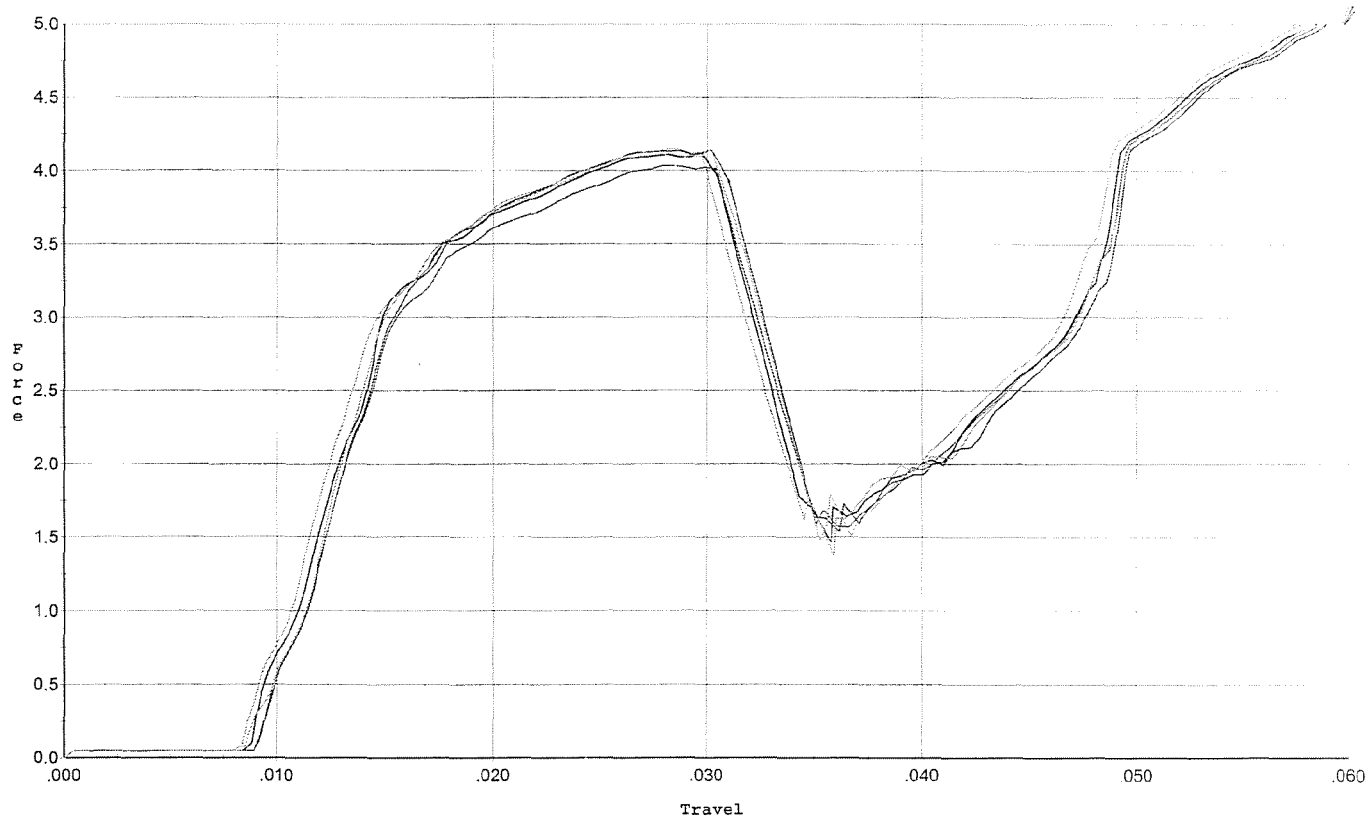
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.028	0.007	0.036	0.049		Set Trigger
2	3.012	0.028	0.008	0.037	0.047		Set Trigger
3	3.010	0.029	0.008	0.036	0.048		Set Trigger
4	3.046	0.028	0.007	0.036	0.049		Set Trigger
5	3.007	0.028	0.008	0.037	0.047		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



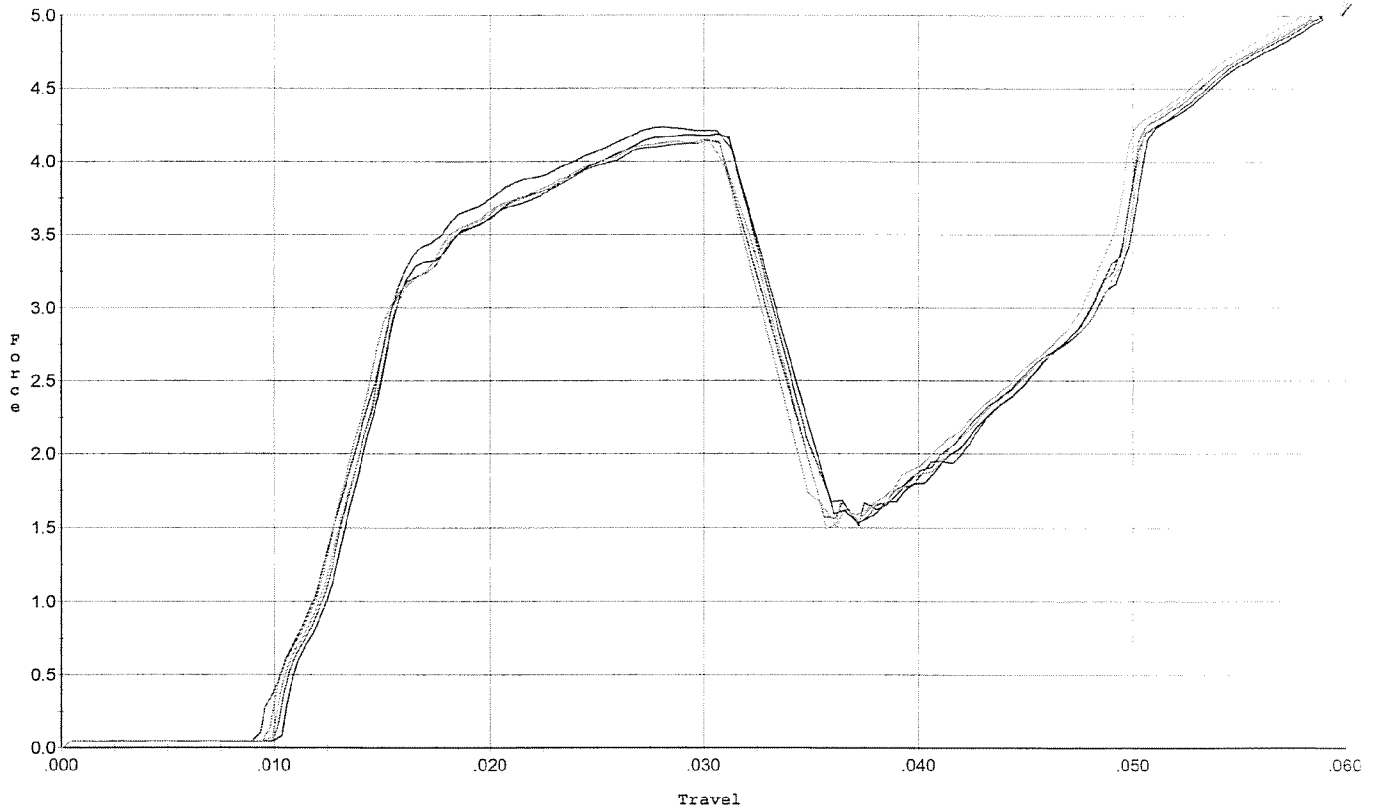
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.031	0.009	0.029	0.069		Set Trigger
2	4.122	0.030	0.009	0.029	0.068		Set Trigger
3	4.034	0.030	0.009	0.030	0.066		Set Trigger
4	4.146	0.032	0.009	0.029	0.071		Set Trigger
5	4.114	0.030	0.009	0.029	0.067		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



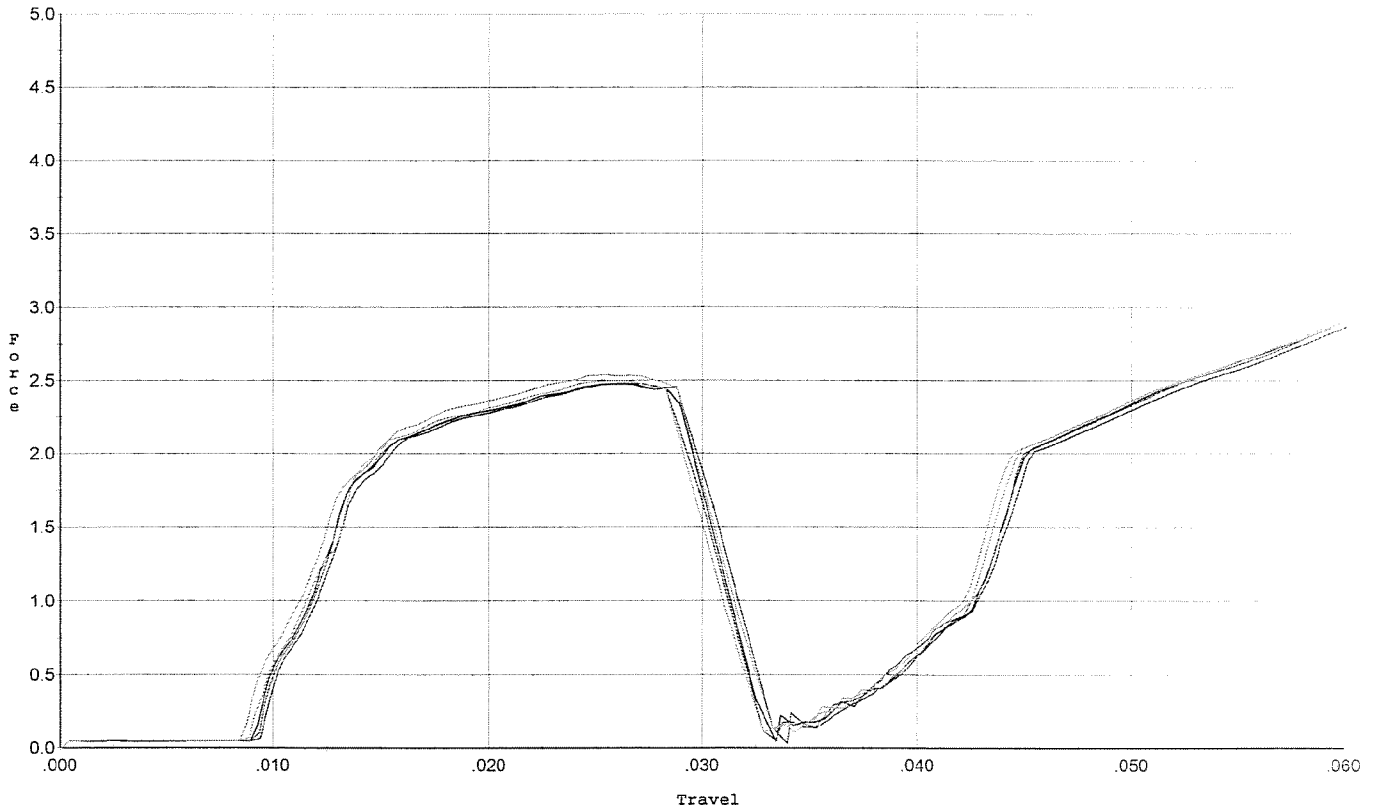
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.031	0.009	0.029	0.071		Set Trigger
2	4.187	0.031	0.011	0.029	0.068		Set Trigger
3	4.146	0.033	0.010	0.029	0.072		Set Trigger
4	4.142	0.032	0.010	0.029	0.071		Set Trigger
5	4.155	0.031	0.010	0.029	0.068		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



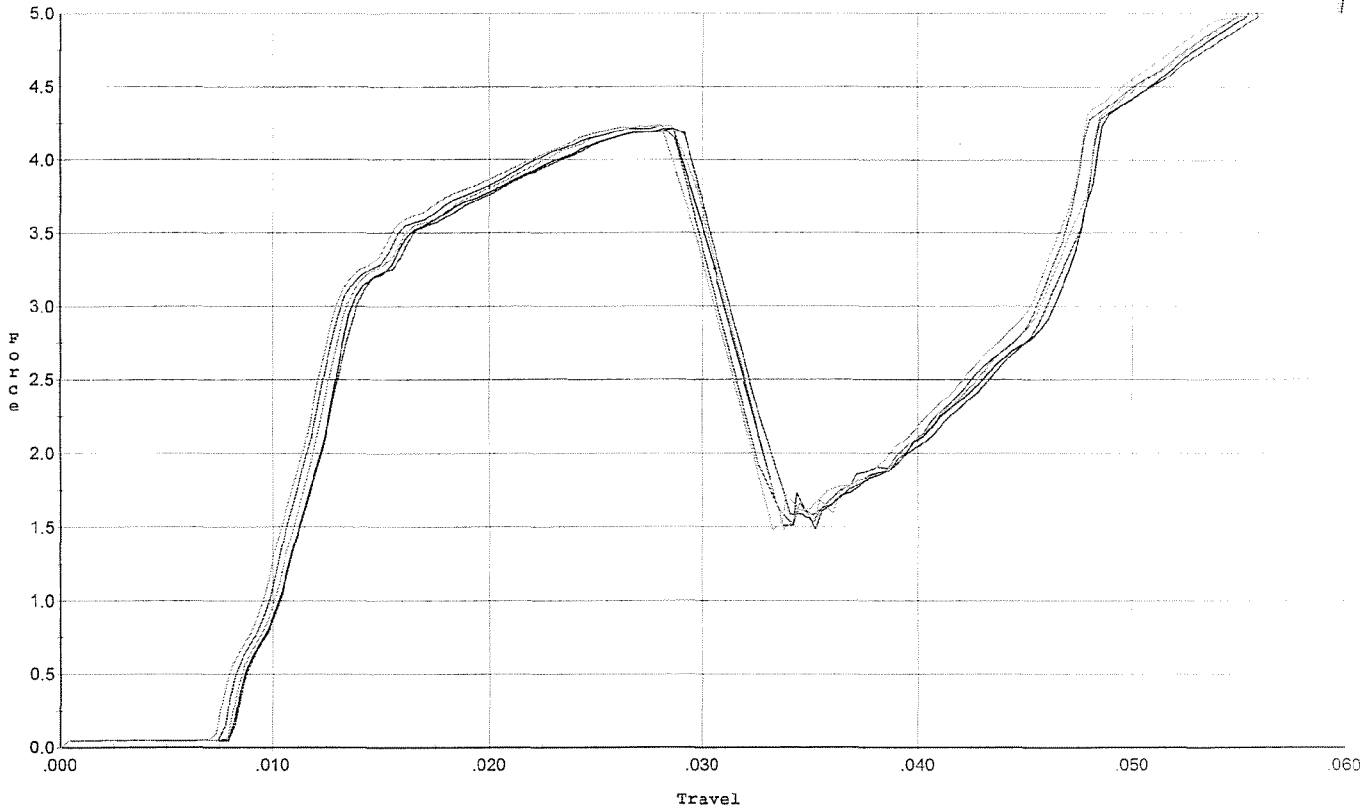
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.031	0.010	0.038	0.041		Set Trigger
2	2.480	0.029	0.009	0.038	0.040		Set Trigger
3	2.473	0.030	0.009	0.038	0.040		Set Trigger
4	2.536	0.029	0.009	0.038	0.040		Set Trigger
5	2.501	0.028	0.009	0.038	0.039		Set Trigger

Aug 249

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.029	0.008	0.029	0.067		Set Trigger
2	4.213	0.031	0.008	0.029	0.070		Set Trigger
3	4.233	0.029	0.008	0.033	0.067		Set Trigger
4	4.234	0.030	0.008	0.029	0.069		Set Trigger
5	4.242	0.030	0.008	0.030	0.071		Set Trigger

Aug 4.22