

686980

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

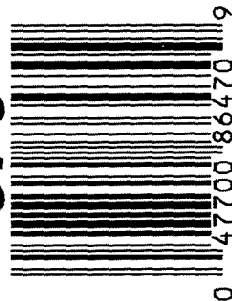
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869880

UPC



GUN SERIAL # G6869880

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/09/09	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

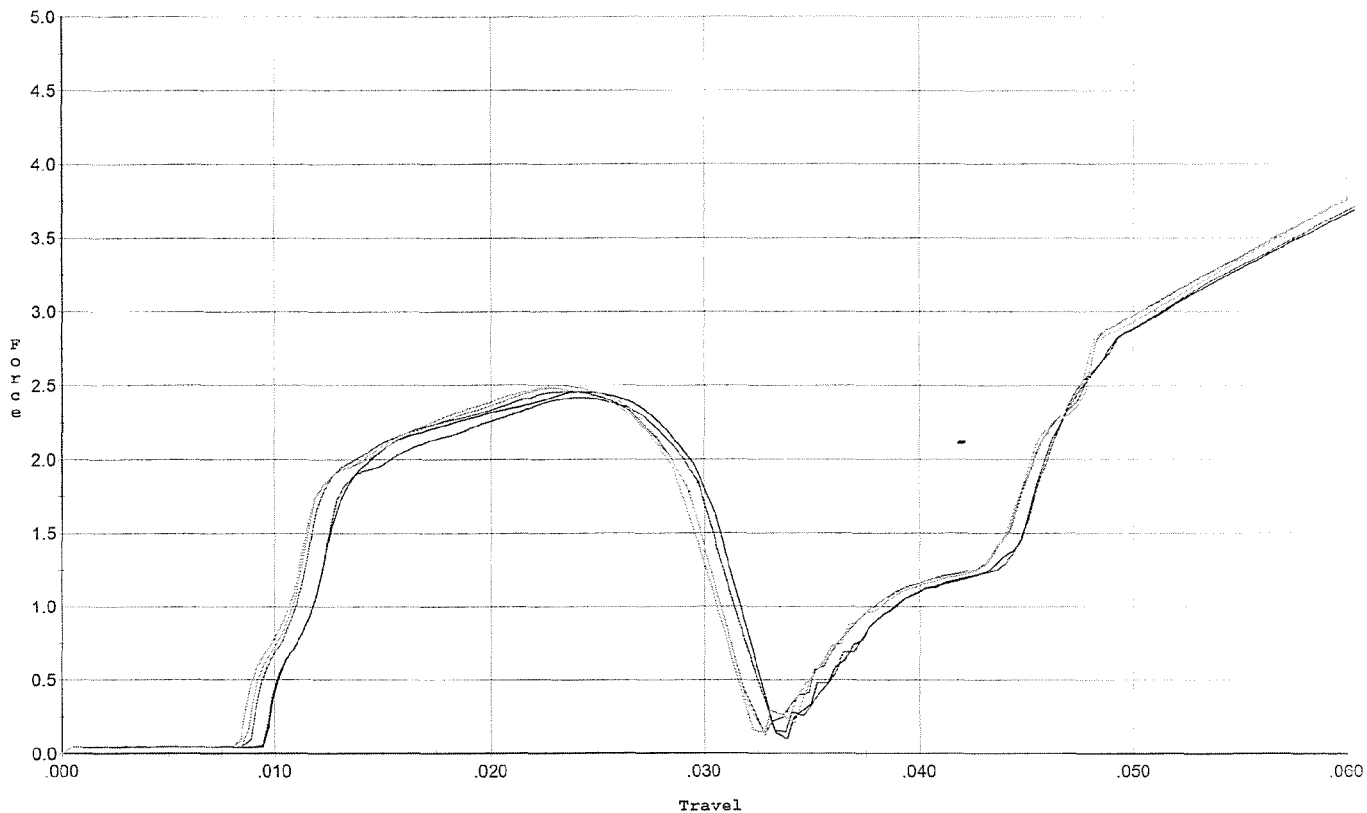
560	BARBER - M24 0096062 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	8-3-09	XN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-3-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-3-09	XN
	J) ASSEMBLE STOCK			7-23-09	RP
	K) ASSEMBLE SWIVEL STUDS			8-3-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/31/09	RP
670	FINAL INSPECTION A) HEADSPACE			8-3-09	XN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>267</u> <u>262</u> <u>251</u> <u>250</u> <u>260</u>	8-3-09	XN
	C) FUNCTION			8-3-09	XN
690	PACK			8/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



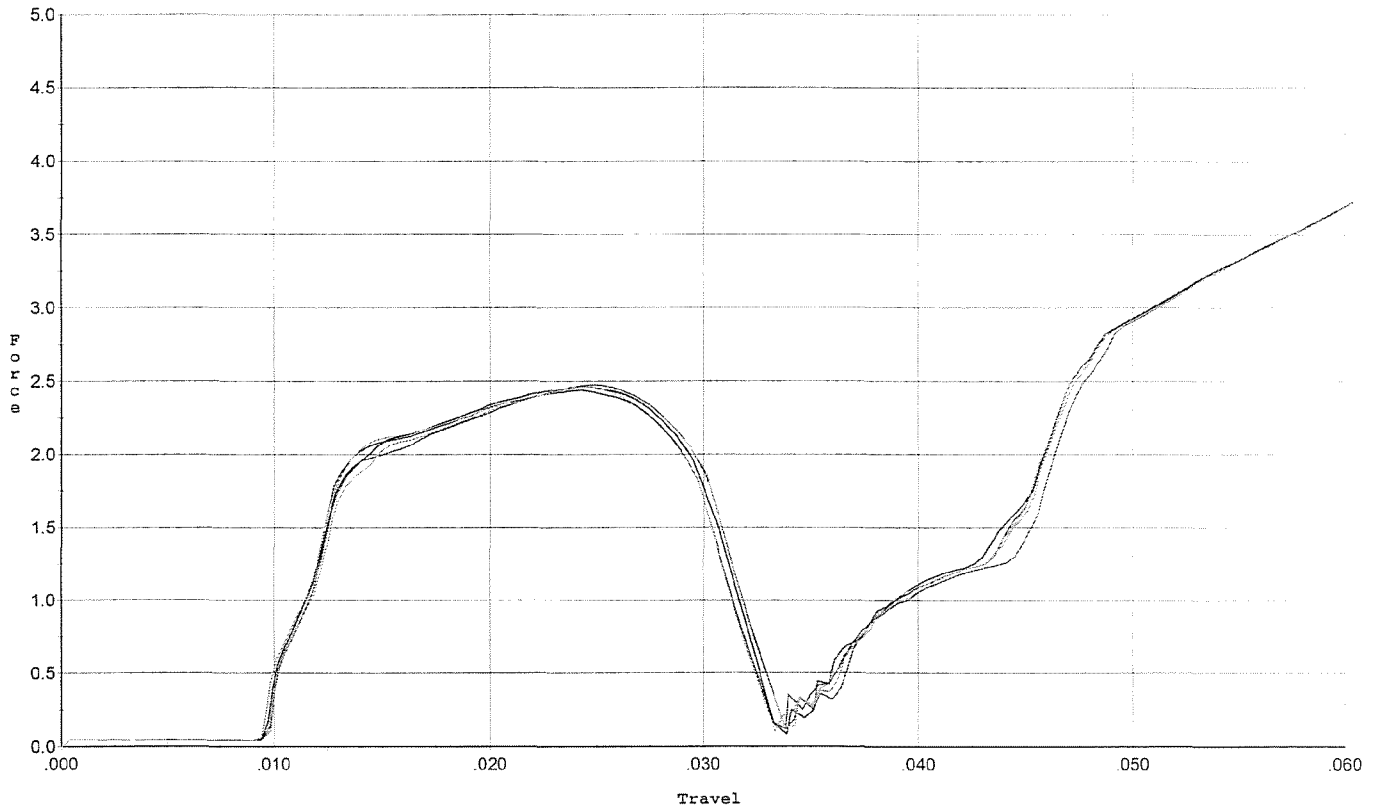
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.030	0.010	0.042	0.040		Set Trigger
2	2.454	0.031	0.010	0.042	0.042		Set Trigger
3	2.456	0.029	0.009	0.042	0.041		Set Trigger
4	2.500	0.029	0.009	0.042	0.041		Set Trigger
5	2.481	0.030	0.009	0.042	0.042		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



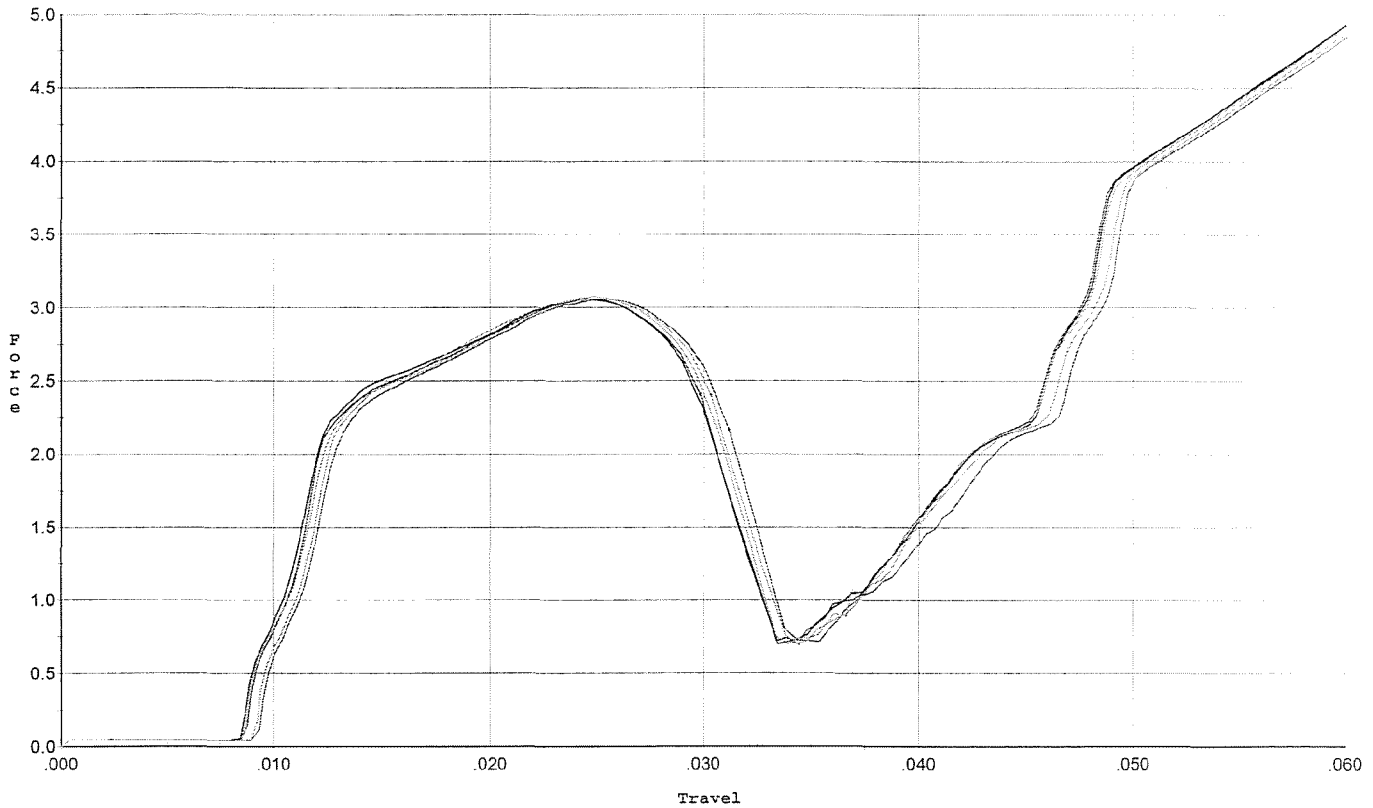
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.030	0.010	0.043	0.040		Set Trigger
2	2.462	0.031	0.010	0.042	0.042		Set Trigger
3	2.474	0.030	0.010	0.042	0.041		Set Trigger
4	2.460	0.030	0.010	0.042	0.041		Set Trigger
5	2.464	0.030	0.010	0.042	0.041		Set Trigger

avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



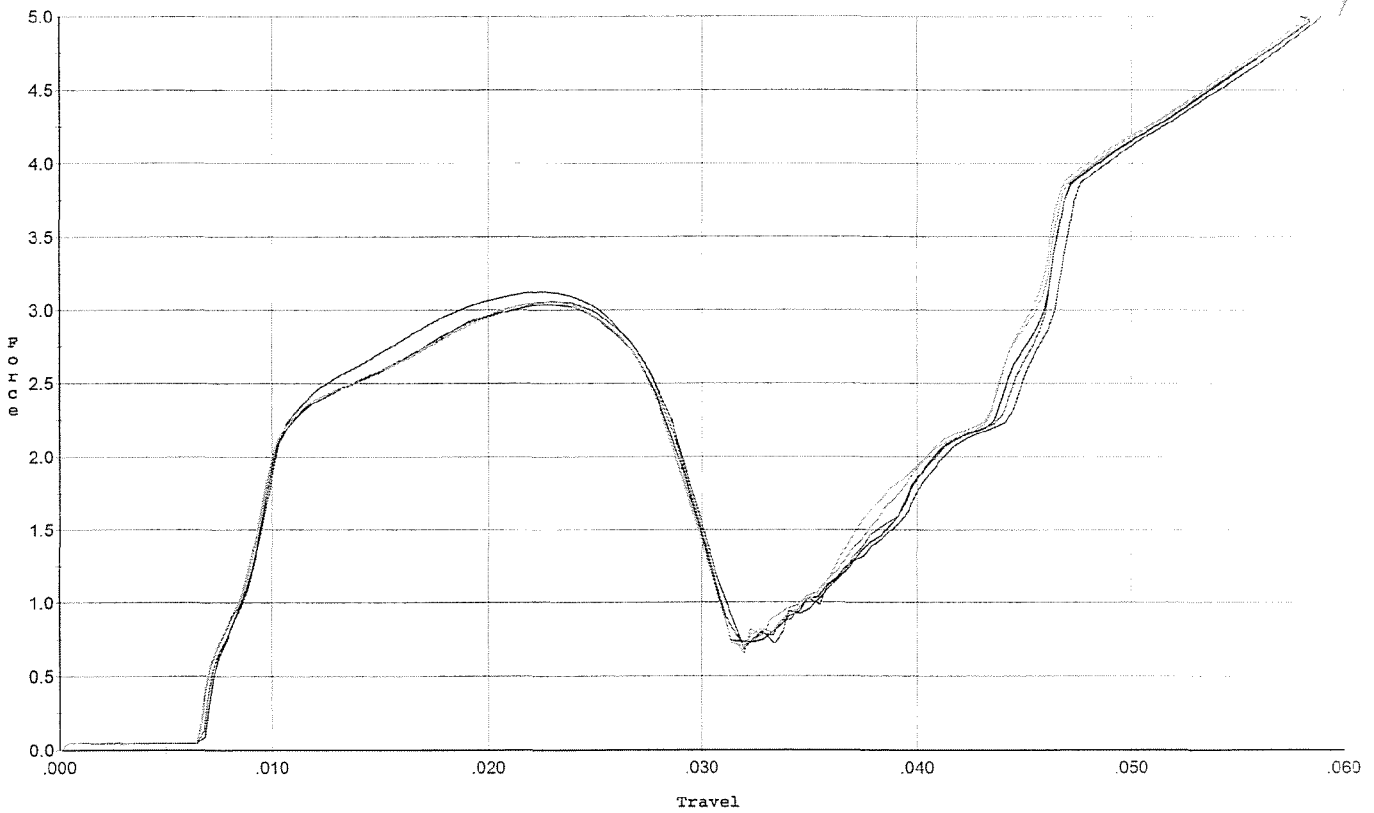
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.030	0.009	0.040	0.051		Set Trigger
2	3.056	0.030	0.009	0.040	0.052		Set Trigger
3	3.061	0.031	0.009	0.040	0.053		Set Trigger
4	3.072	0.031	0.009	0.040	0.053		Set Trigger
5	3.058	0.030	0.009	0.040	0.052		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



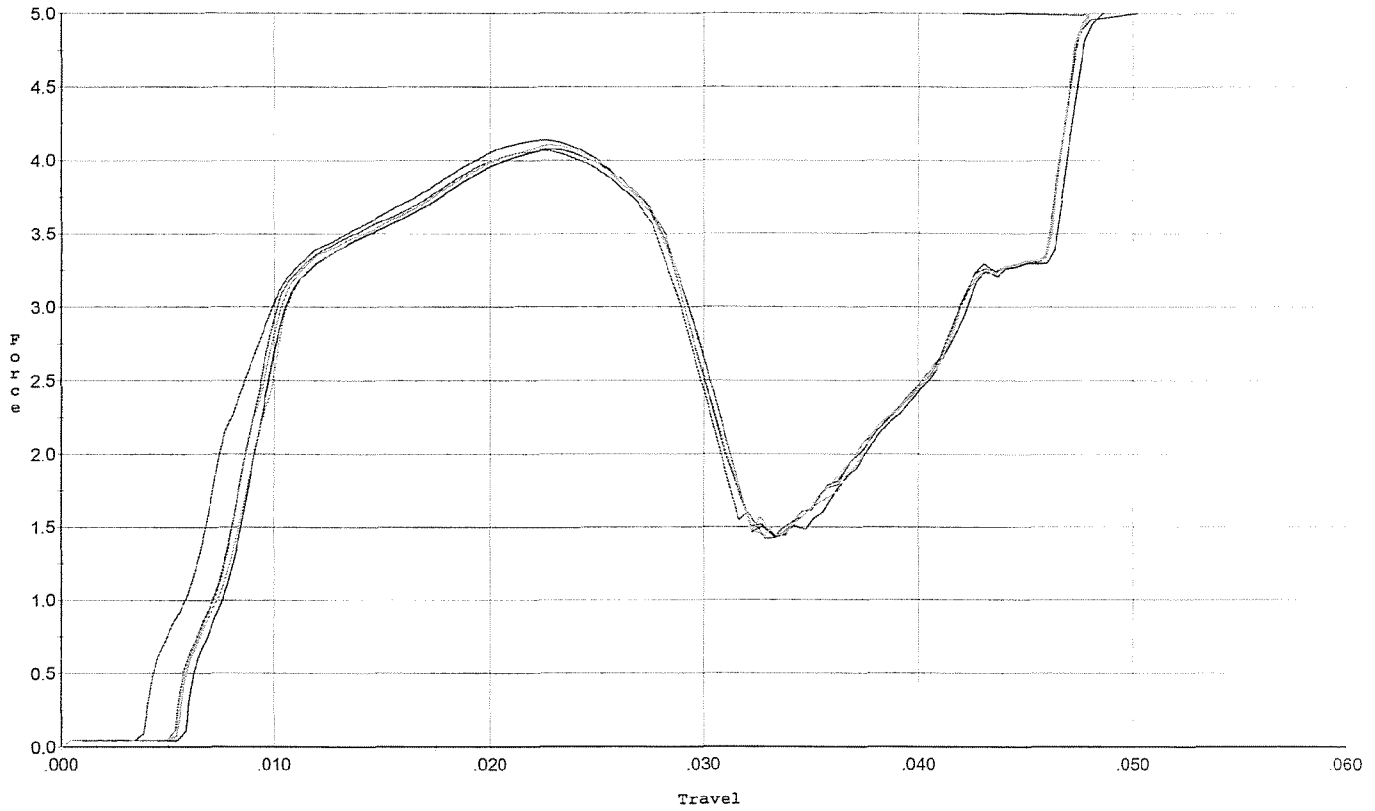
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.029	0.007	0.040	0.053		Set Trigger
2	3.037	0.029	0.007	0.039	0.053		Set Trigger
3	3.060	0.029	0.007	0.039	0.053		Set Trigger
4	3.047	0.029	0.007	0.039	0.053		Set Trigger
5	3.057	0.029	0.007	0.039	0.054		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



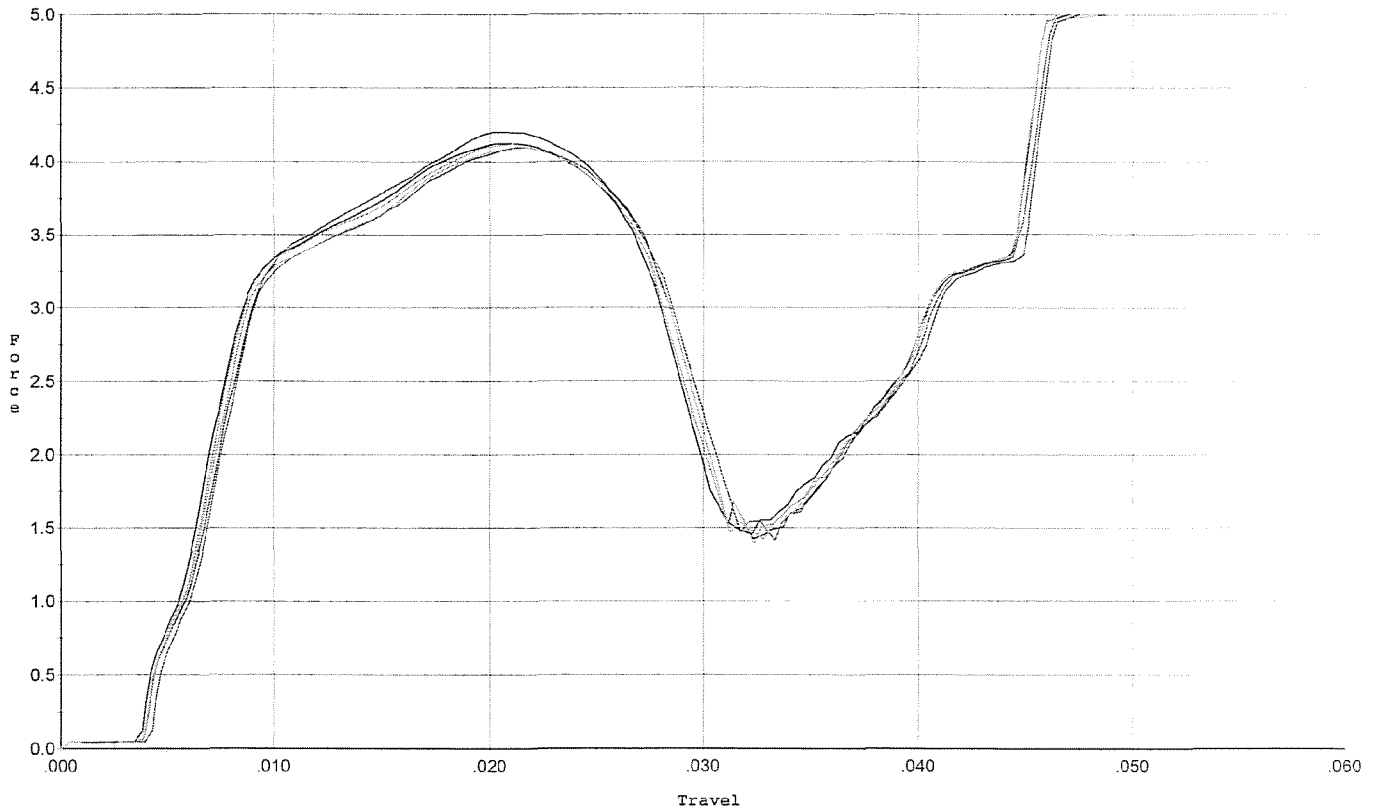
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.028	0.004	0.033	0.075		Set Trigger
2	4.076	0.030	0.006	0.032	0.074		Set Trigger
3	4.066	0.029	0.005	0.032	0.073		Set Trigger
4	4.080	0.028	0.006	0.032	0.071		Set Trigger
5	4.106	0.030	0.006	0.030	0.075		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



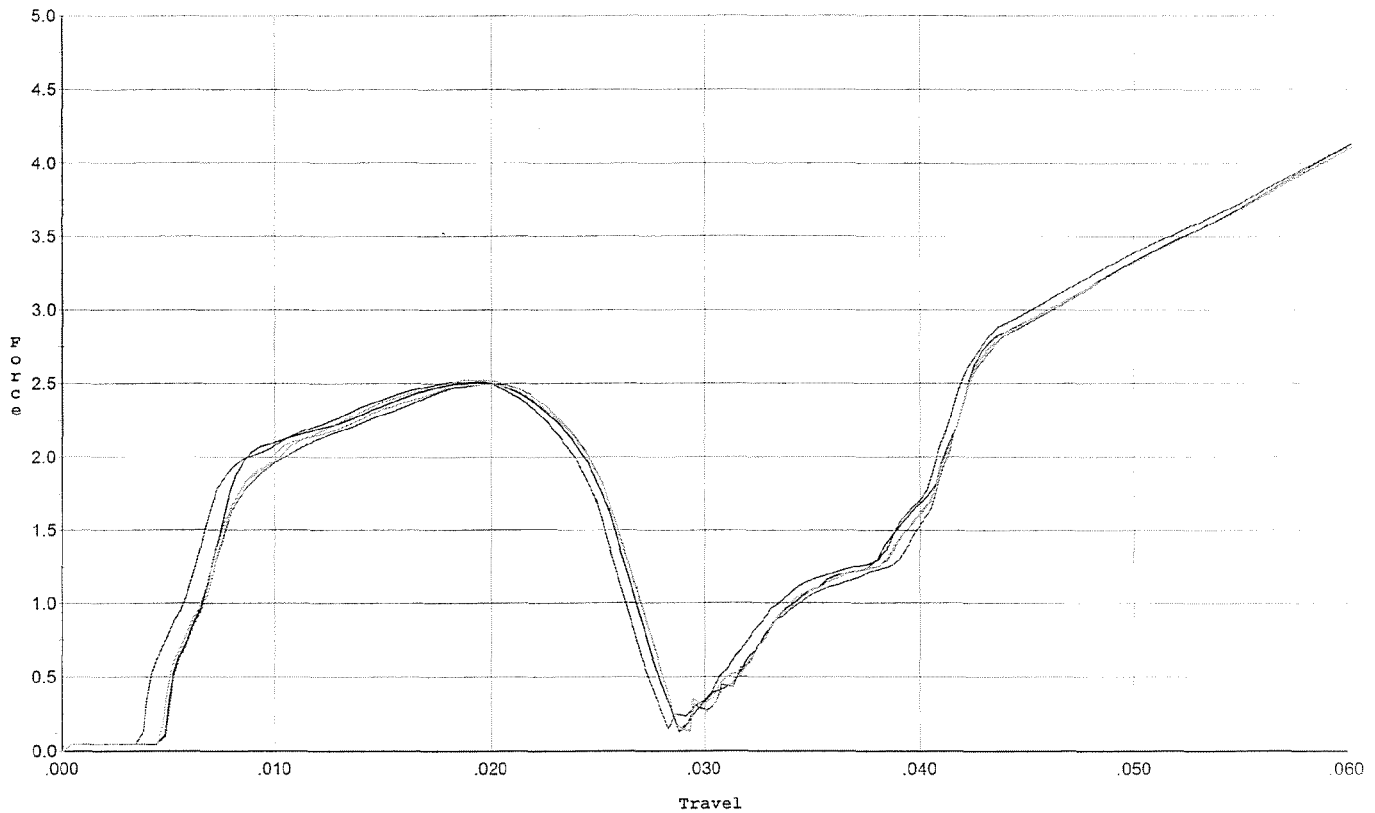
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.028	0.004	0.031	0.077		Set Trigger
2	4.123	0.028	0.004	0.031	0.075		Set Trigger
3	4.096	0.028	0.004	0.028	0.074		Set Trigger
4	4.097	0.028	0.004	0.027	0.076		Set Trigger
5	4.124	0.027	0.004	0.030	0.074		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



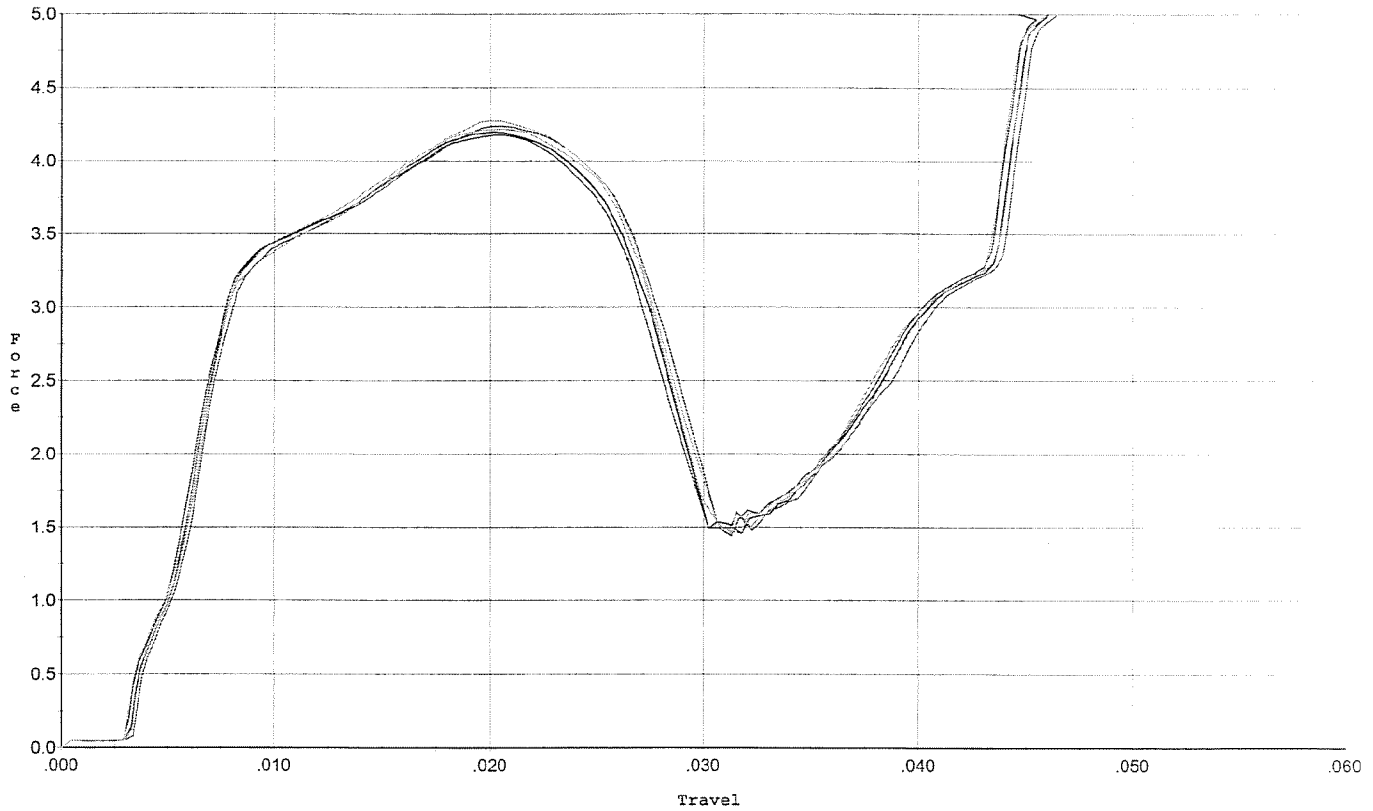
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.025	0.004	0.041	0.042		Set Trigger
2	2.504	0.026	0.005	0.041	0.041		Set Trigger
3	2.498	0.027	0.005	0.041	0.042		Set Trigger
4	2.493	0.027	0.005	0.041	0.043		Set Trigger
5	2.520	0.027	0.005	0.041	0.043		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.026	0.003	0.032	0.073		Set Trigger
2	4.197	0.027	0.003	0.032	0.076		Set Trigger
3	4.236	0.028	0.004	0.032	0.078		Set Trigger
4	4.274	0.027	0.003	0.032	0.075		Set Trigger
5	4.219	0.027	0.003	0.031	0.075		Set Trigger

Avg 4.22