

685 2270

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



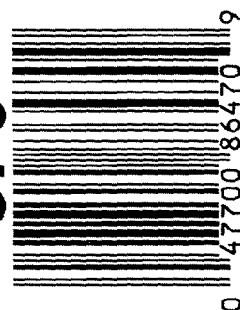
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852270

UPC



BM FORM

GUN SERIAL # G6852270

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	JP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	R12
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	JP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-27-09	X. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

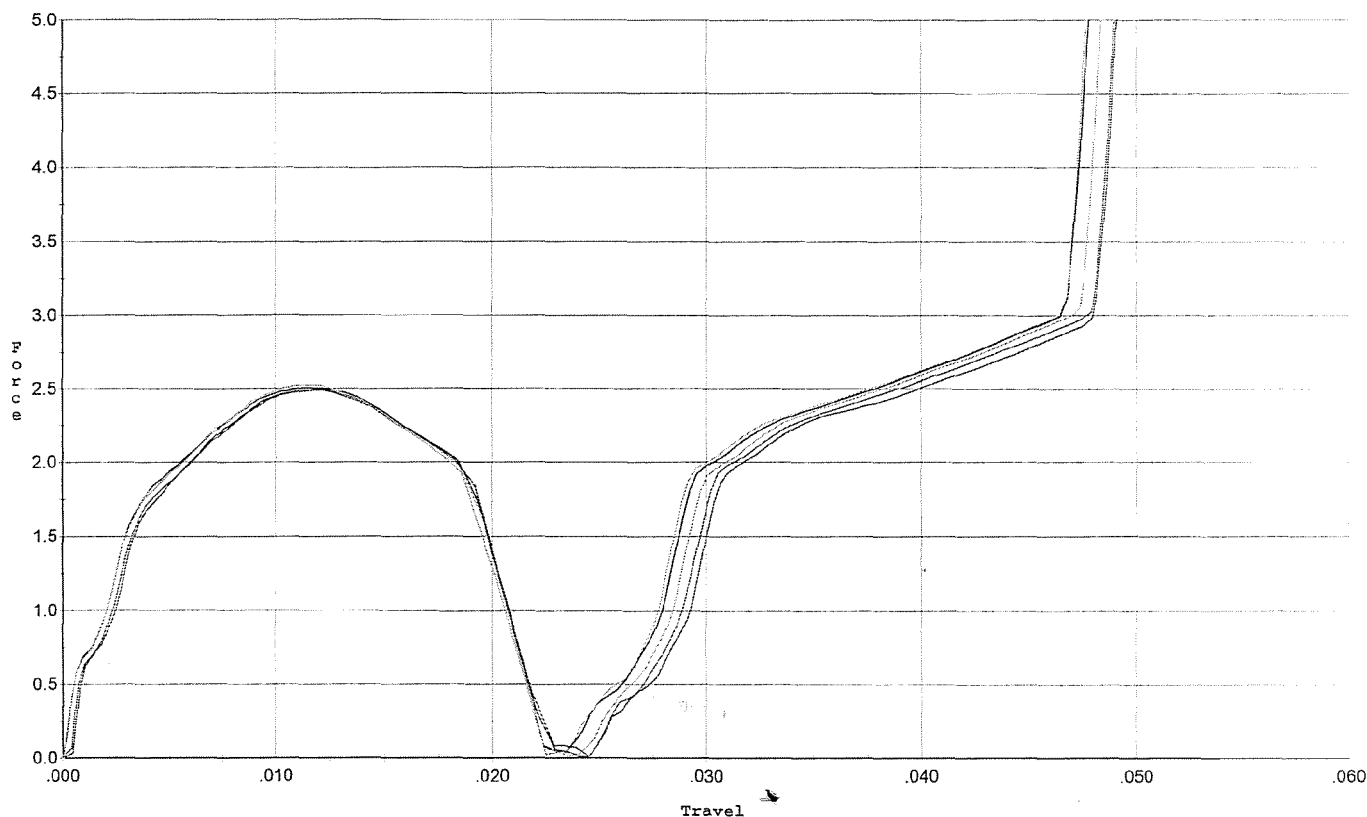
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-24-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-24-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	6-24-09	L N
	J) ASSEMBLE STOCK		5-27-09	L N
	K) ASSEMBLE SWIVEL STUDS		6-25-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TQR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.73</u> <u>2.71</u> <u>2.72</u> <u>2.88</u>	6-24-09	L N
	C) FUNCTION		6-24-09	L N
690	PACK		7/22/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



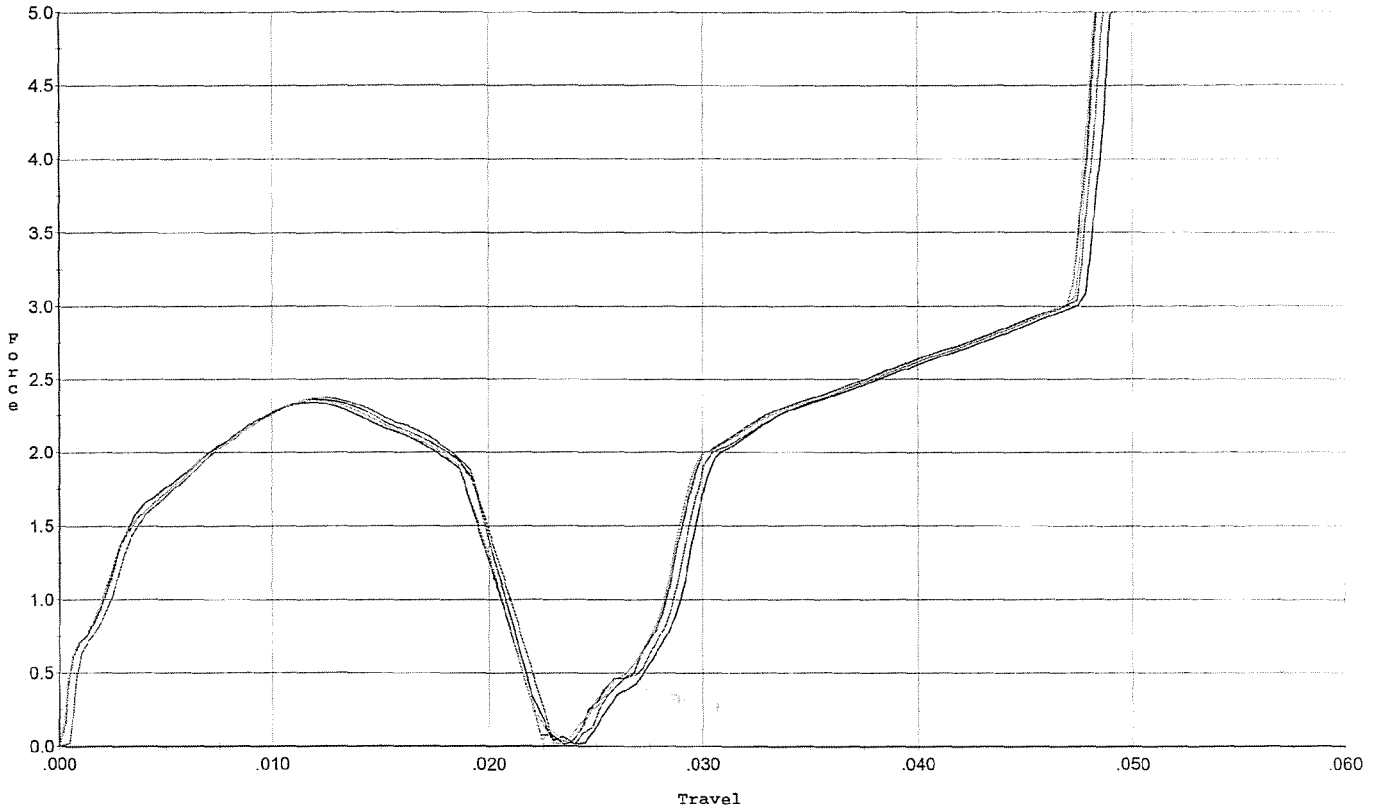
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.019	0.00	0.034	0.035		Set Trigger
2	2.503	0.019	0.00	0.032	0.037		Set Trigger
3	2.490	0.019	0.00	0.034	0.035		Set Trigger
4	2.520	0.020	0.00	0.032	0.038		Set Trigger
5	2.525	0.020	0.00	0.033	0.037		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



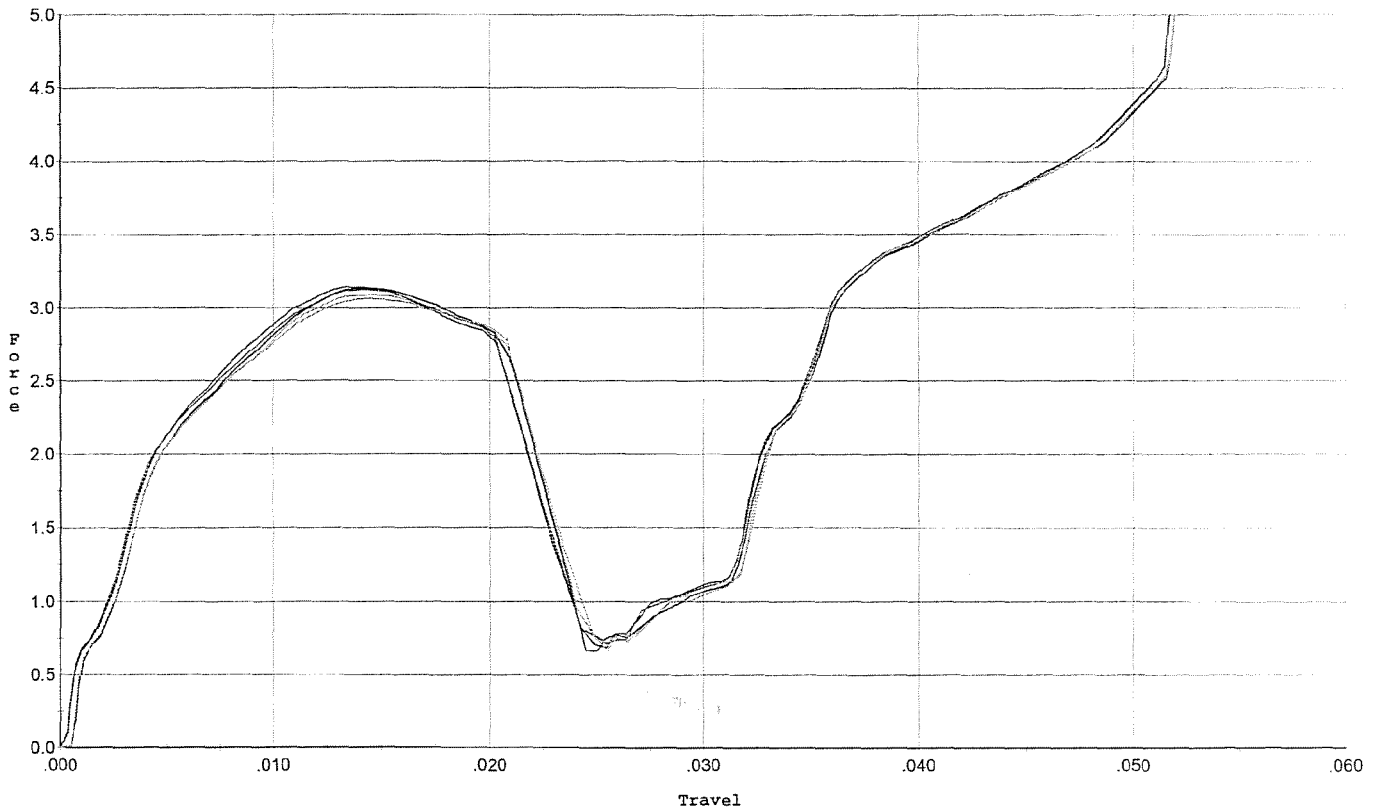
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.342	0.020	0.00	0.033	0.035		Set Trigger
2	2.361	0.019	0.00	0.034	0.034		Set Trigger
3	2.377	0.021	0.00	0.033	0.036		Set Trigger
4	2.359	0.020	0.00	0.033	0.035		Set Trigger
5	2.374	0.019	0.00	0.033	0.034		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



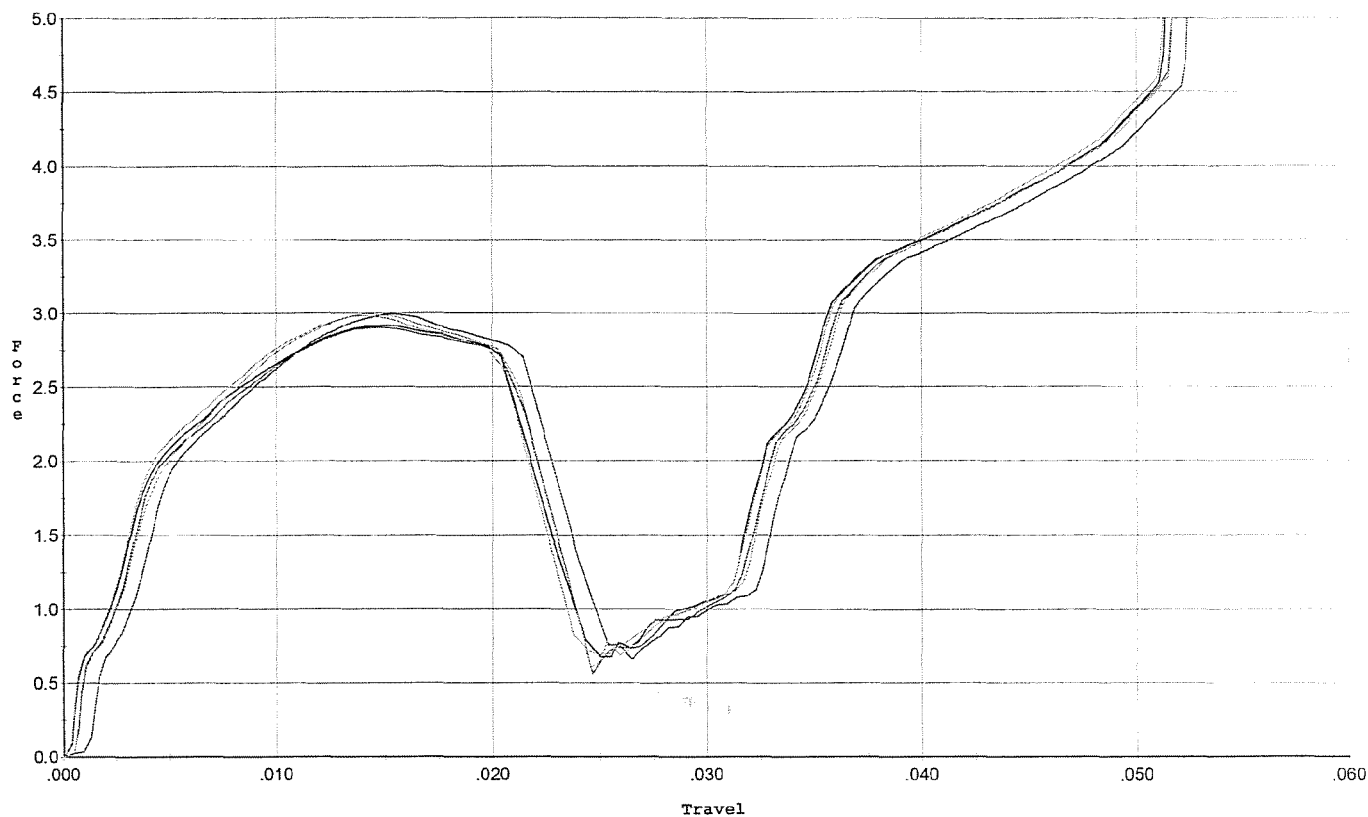
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.020	0.00	0.034	0.046		Set Trigger
2	3.131	0.021	0.00	0.033	0.047		Set Trigger
3	3.123	0.020	0.00	0.034	0.046		Set Trigger
4	3.086	0.021	0.00	0.033	0.047		Set Trigger
5	3.063	0.021	0.00	0.033	0.047		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



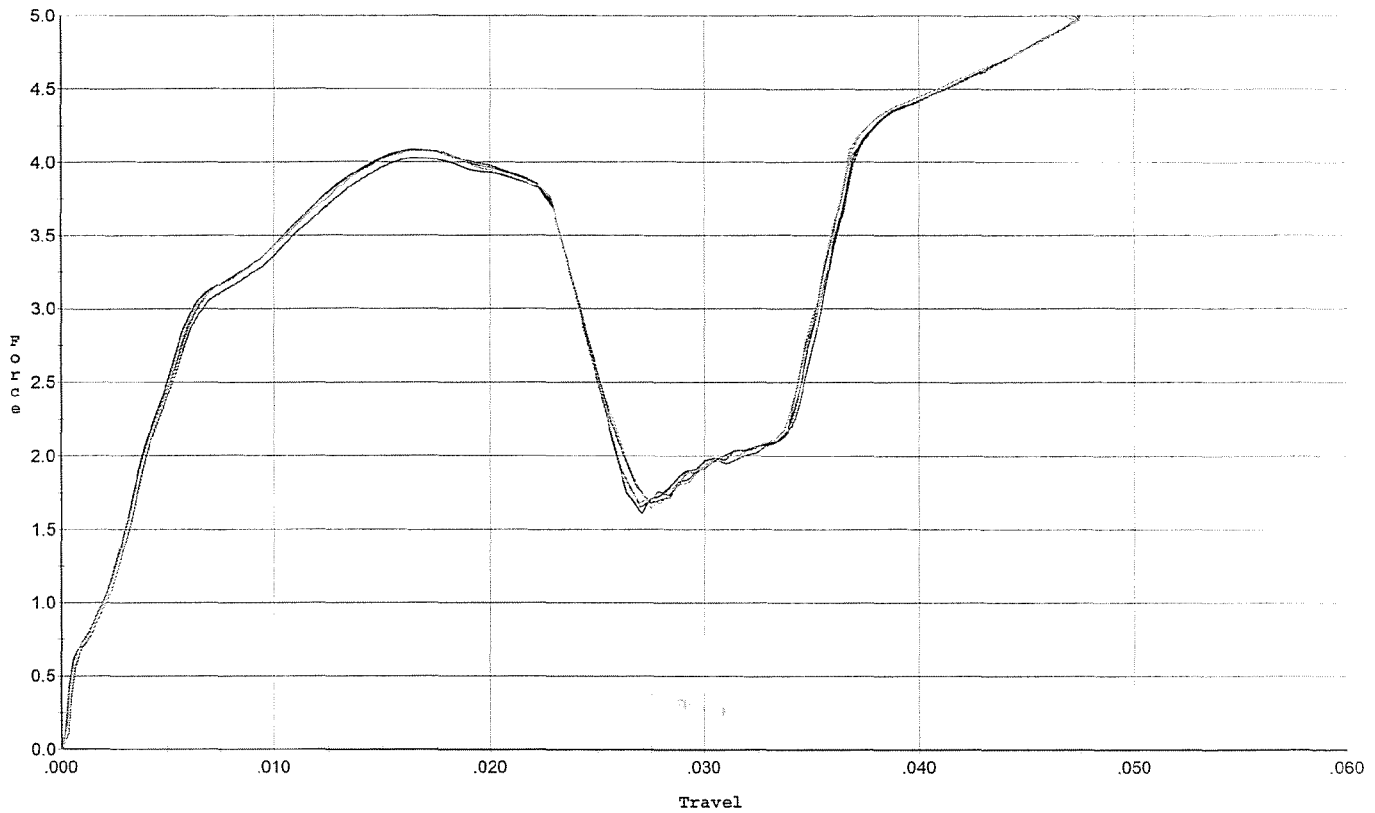
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.993	0.021	0.00	0.034	0.046		Set Trigger
2	2.915	0.020	0.00	0.033	0.045		Set Trigger
3	2.901	0.021	0.00	0.033	0.046		Set Trigger
4	2.992	0.021	0.00	0.033	0.046		Set Trigger
5	2.982	0.021	0.00	0.033	0.046		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



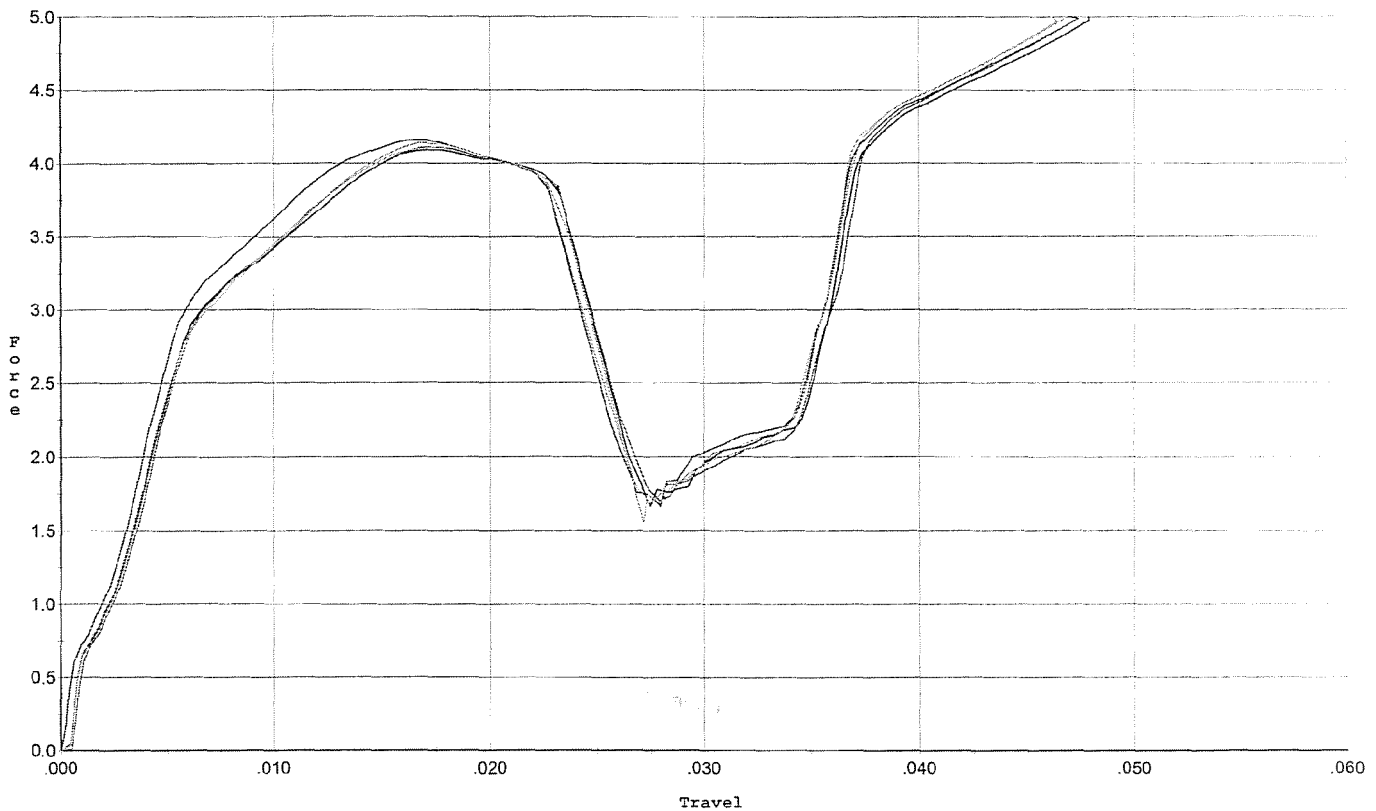
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.023	0.00	0.031	0.066		Set Trigger
2	4.080	0.023	0.00	0.030	0.067		Set Trigger
3	4.082	0.023	0.00	0.030	0.067		Set Trigger
4	4.078	0.023	0.00	0.031	0.066		Set Trigger
5	4.085	0.023	0.00	0.030	0.067		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



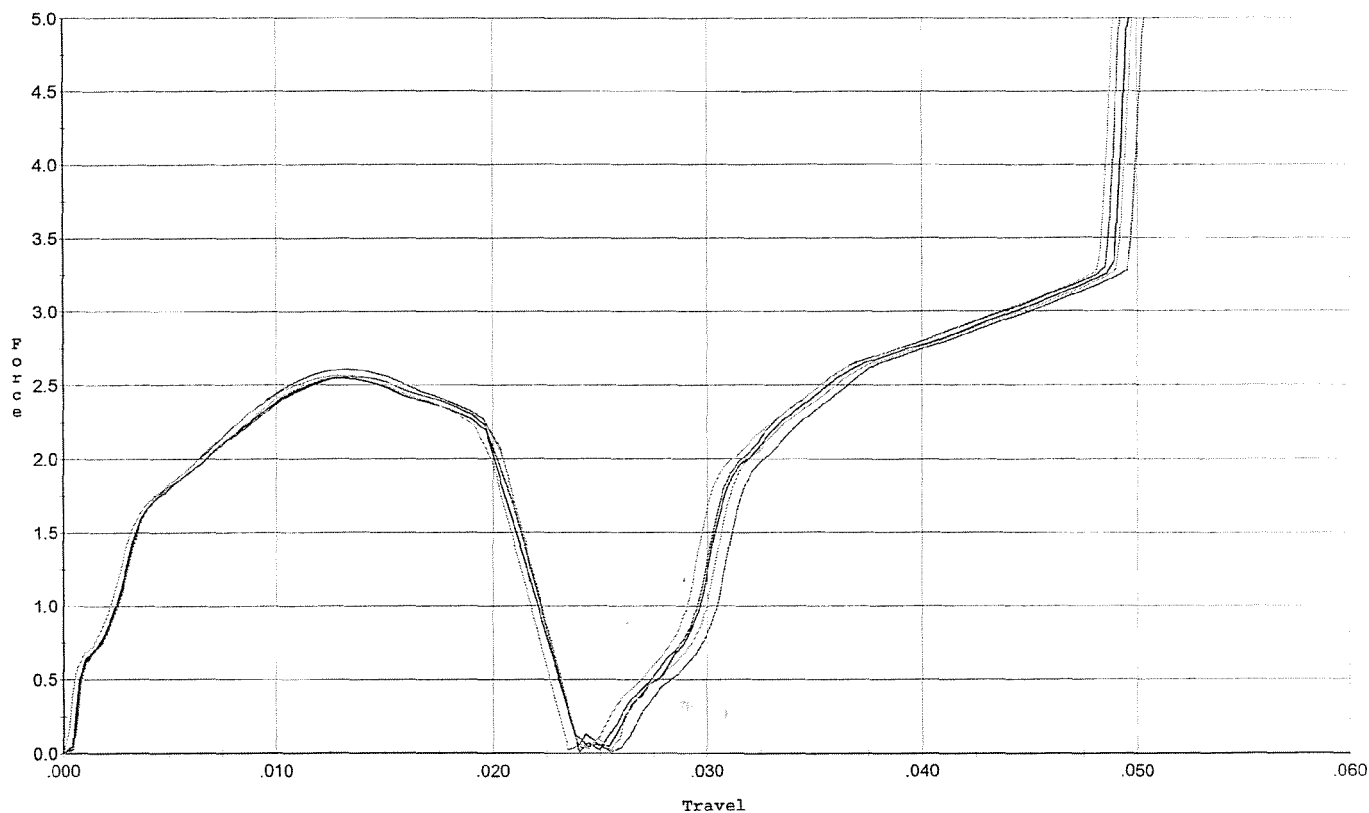
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.023	0.00	0.030	0.068		Set Trigger
2	4.092	0.023	0.00	0.030	0.068		Set Trigger
3	4.109	0.023	0.00	0.030	0.067		Set Trigger
4	4.108	0.023	0.00	0.030	0.066		Set Trigger
5	4.139	0.024	0.00	0.030	0.069		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



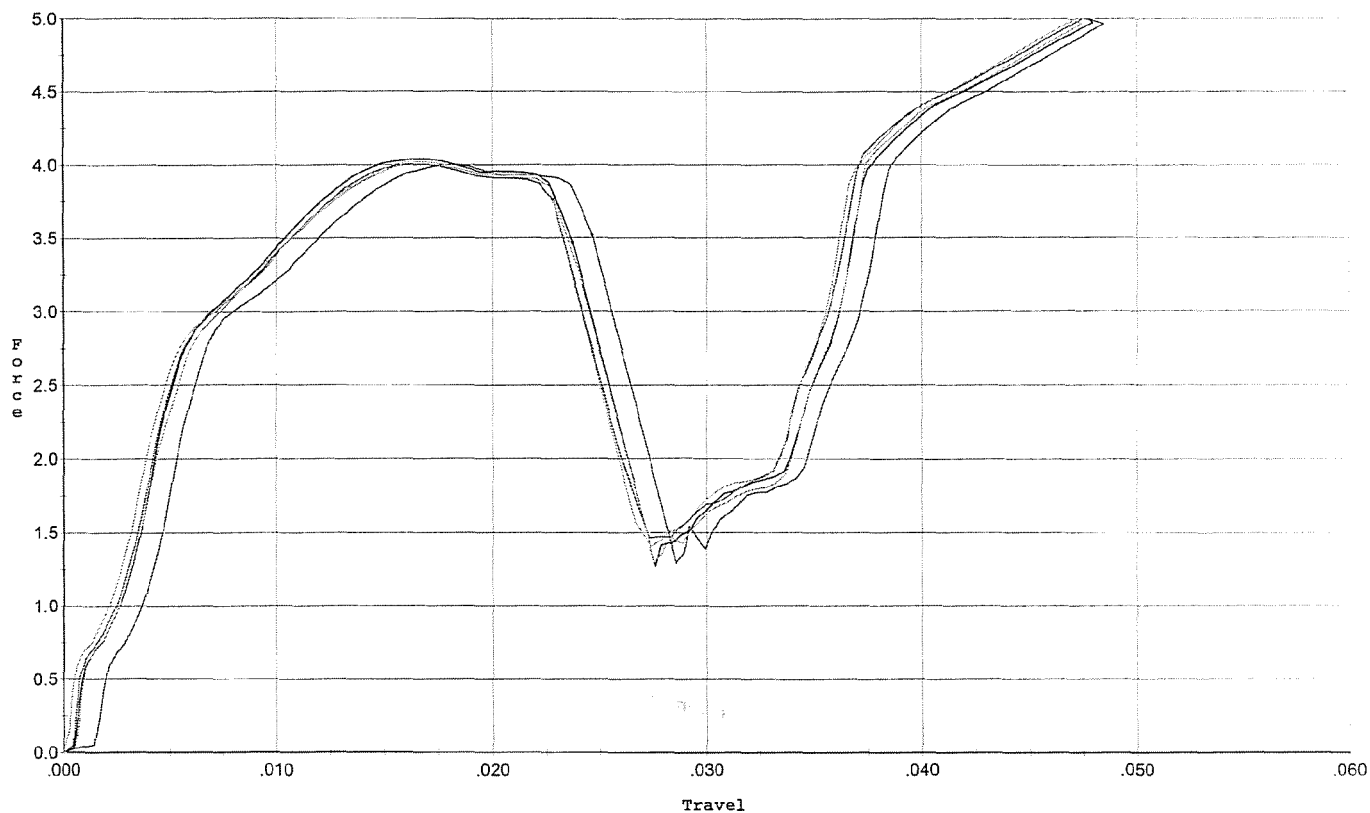
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.021	0.00	0.032	0.039		Set Trigger
2	2.546	0.022	0.00	0.033	0.041		Set Trigger
3	2.608	0.020	0.00	0.033	0.039		Set Trigger
4	2.564	0.020	0.00	0.033	0.039		Set Trigger
5	2.564	0.020	0.00	0.032	0.038		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.025	0.00	0.031	0.068		Set Trigger
2	4.042	0.024	0.00	0.030	0.069		Set Trigger
3	4.002	0.023	0.00	0.031	0.065		Set Trigger
4	4.027	0.023	0.00	0.030	0.066		Set Trigger
5	4.007	0.024	0.00	0.030	0.069		Set Trigger

Avg 4.01