

G6852274

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



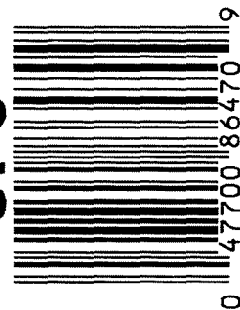
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852274

UPC



BM FORM

GUN SERIAL # G 685 2274

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-20-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

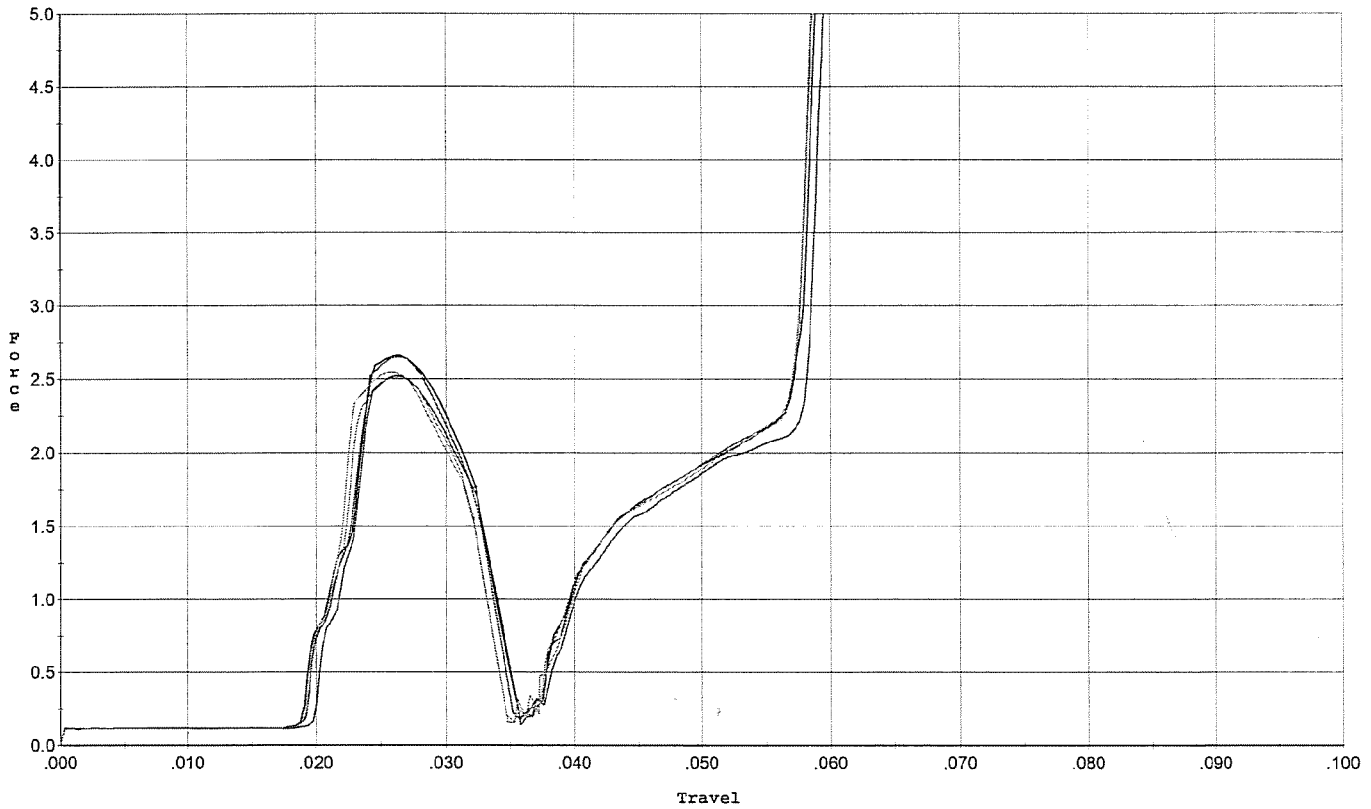
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/29/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8/29/09	RB
	J) ASSEMBLE STOCK		8-25-09	FIZ
	K) ASSEMBLE SWIVEL STUDS		8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	FLD
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.37</u> <u>2.36</u> <u>2.39</u> <u>2.37</u>	8/28/09	RB
	C) FUNCTION		8/29/09	RB
690	PACK		8/21/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



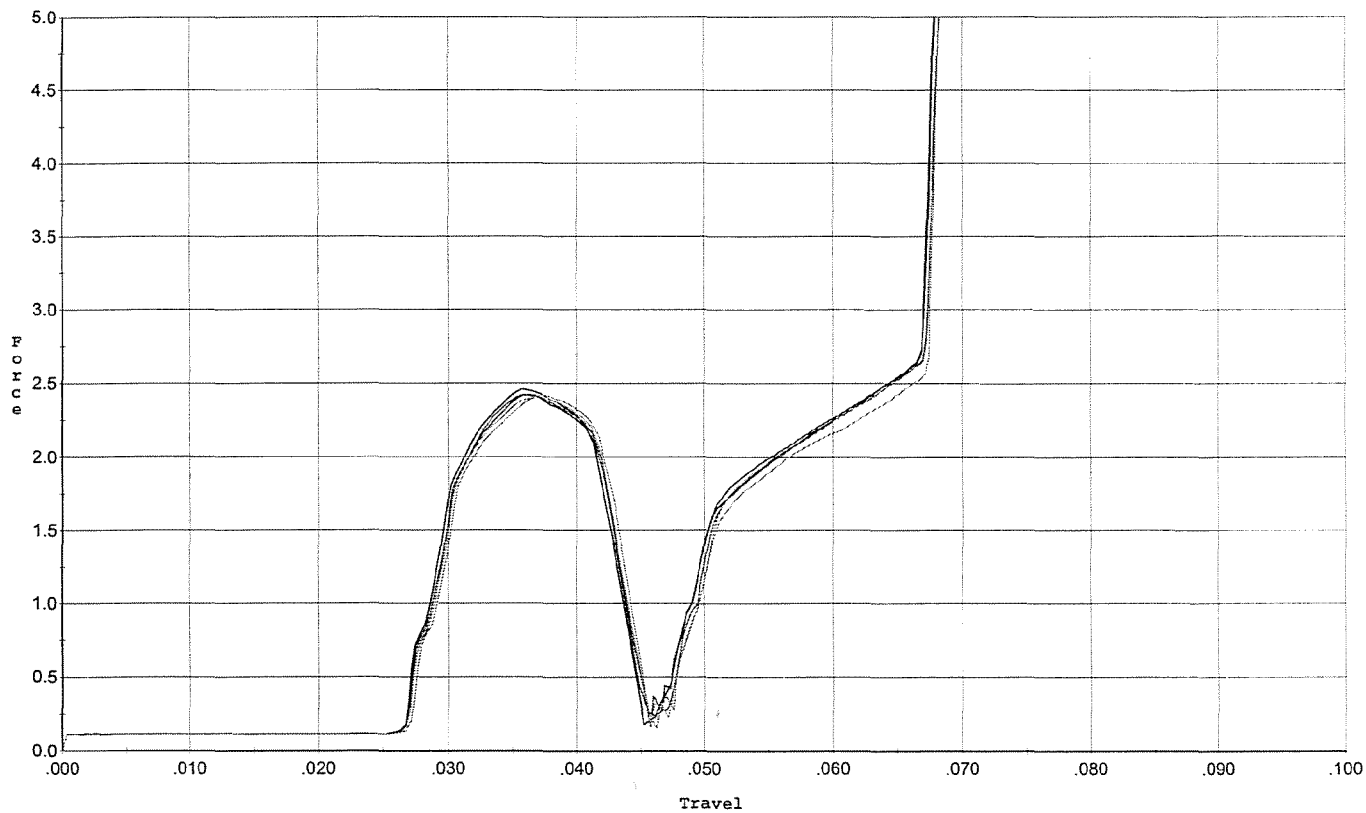
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.034	0.020	0.031	0.028		Set Trigger
2	2.663	0.032	0.019	0.030	0.029		Set Trigger
3	2.653	0.033	0.019	0.030	0.028		Set Trigger
4	2.543	0.032	0.019	0.031	0.028		Set Trigger
5	2.509	0.032	0.019	0.031	0.027		Set Trigger

A257

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



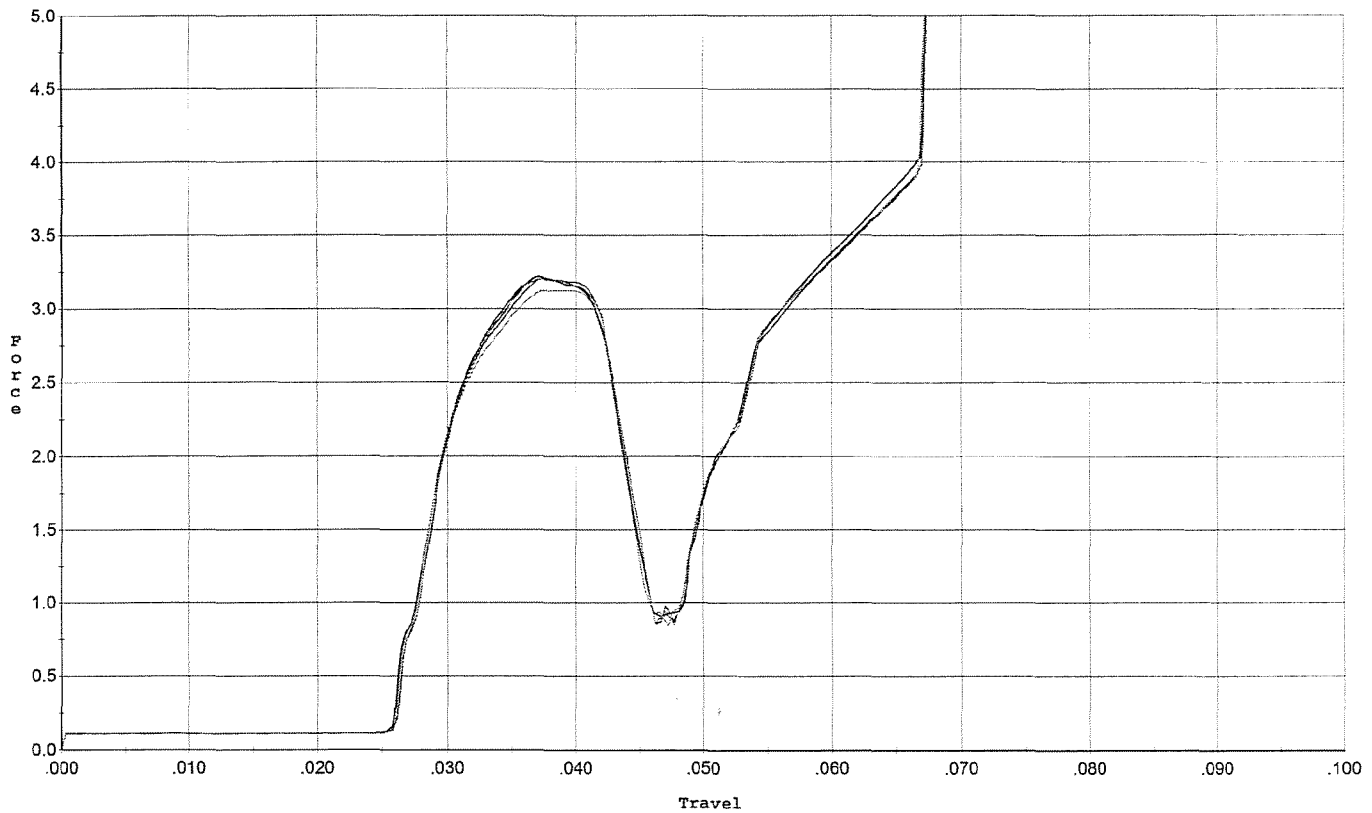
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.042	0.027	0.030	0.034		Set Trigger
2	2.461	0.043	0.027	0.030	0.035		Set Trigger
3	2.420	0.042	0.027	0.030	0.034		Set Trigger
4	2.415	0.042	0.027	0.030	0.033		Set Trigger
5	2.423	0.043	0.027	0.030	0.034		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



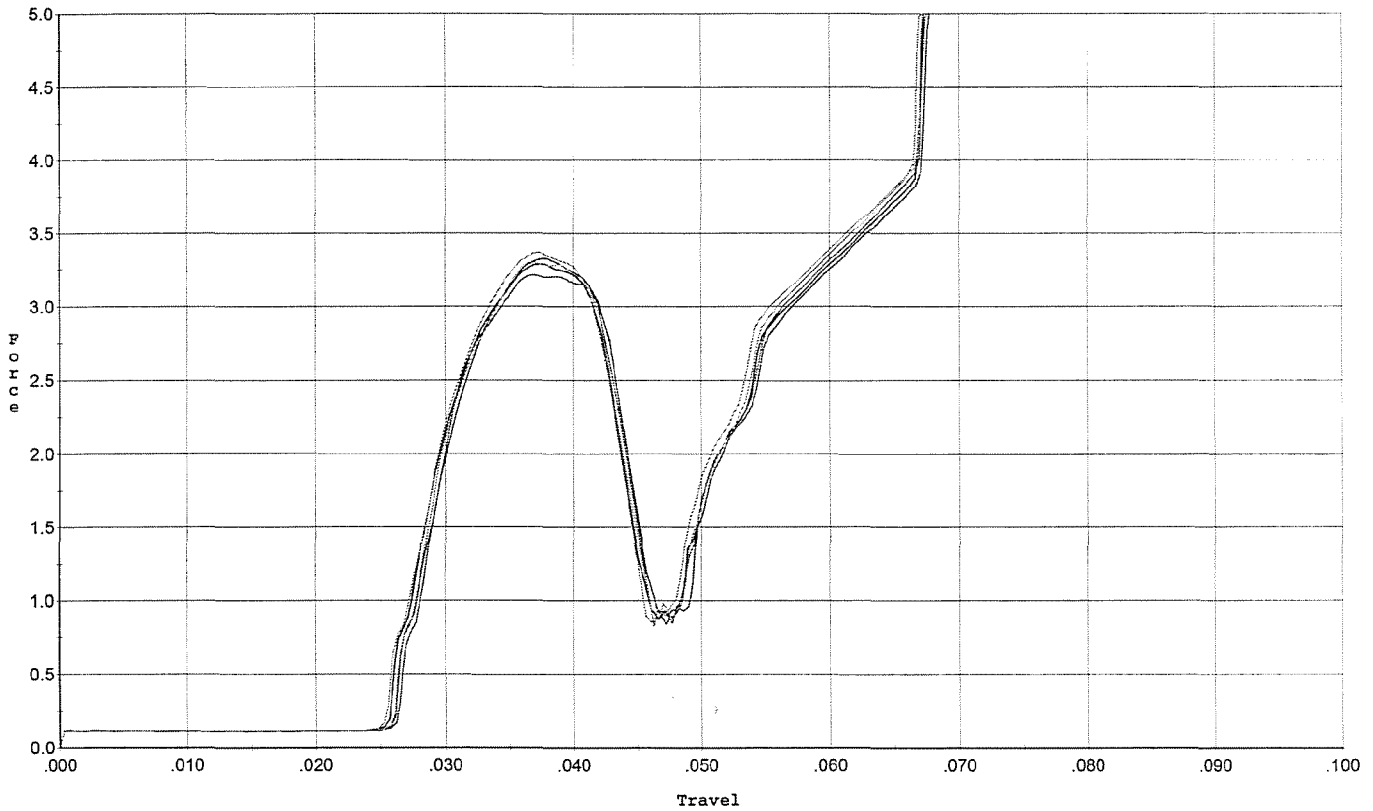
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.044	0.026	0.028	0.048		Set Trigger
2	3.219	0.042	0.026	0.028	0.046		Set Trigger
3	3.198	0.044	0.026	0.028	0.048		Set Trigger
4	3.204	0.042	0.026	0.029	0.046		Set Trigger
5	3.125	0.042	0.026	0.028	0.045		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



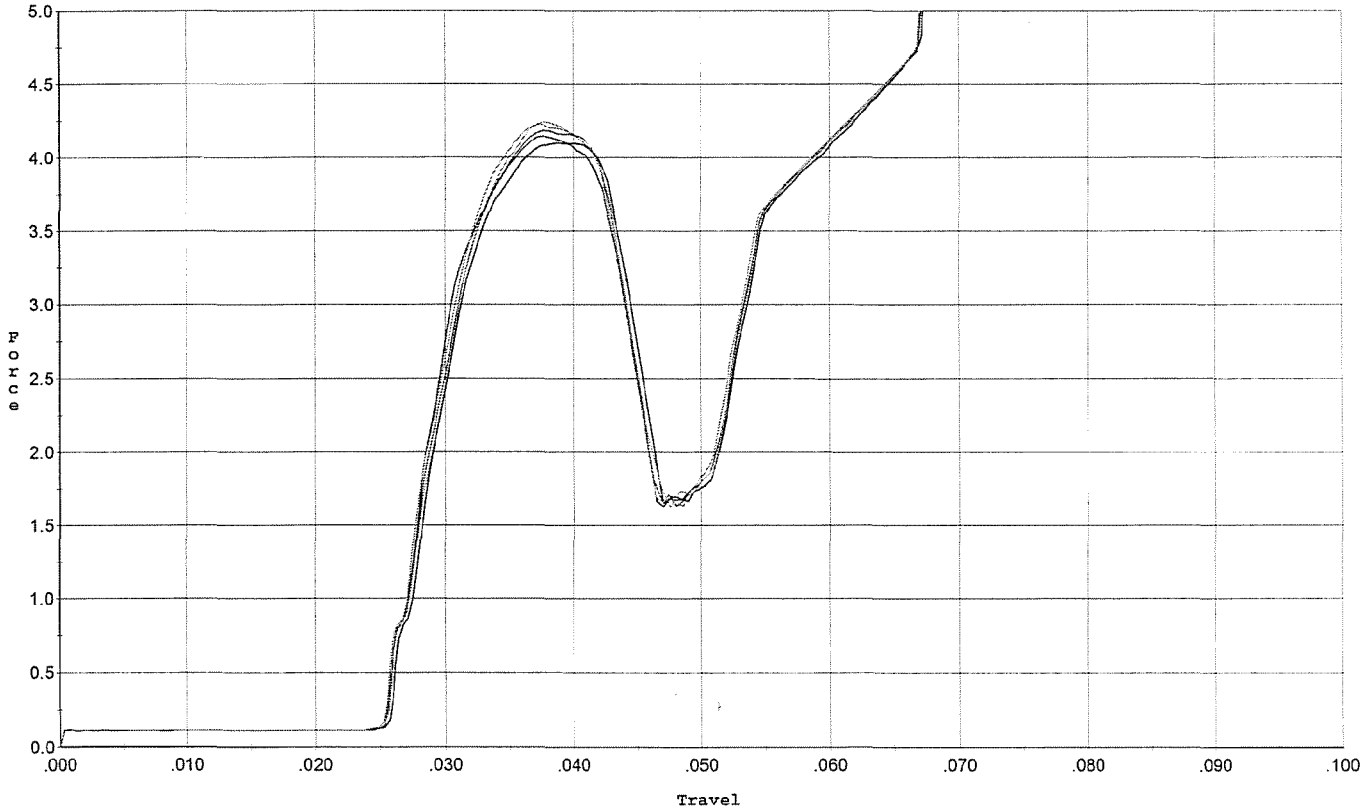
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.043	0.026	0.028	0.048		Set Trigger
2	3.288	0.042	0.026	0.028	0.047		Set Trigger
3	3.215	0.043	0.027	0.029	0.048		Set Trigger
4	3.303	0.042	0.026	0.028	0.046		Set Trigger
5	3.368	0.042	0.026	0.028	0.048		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



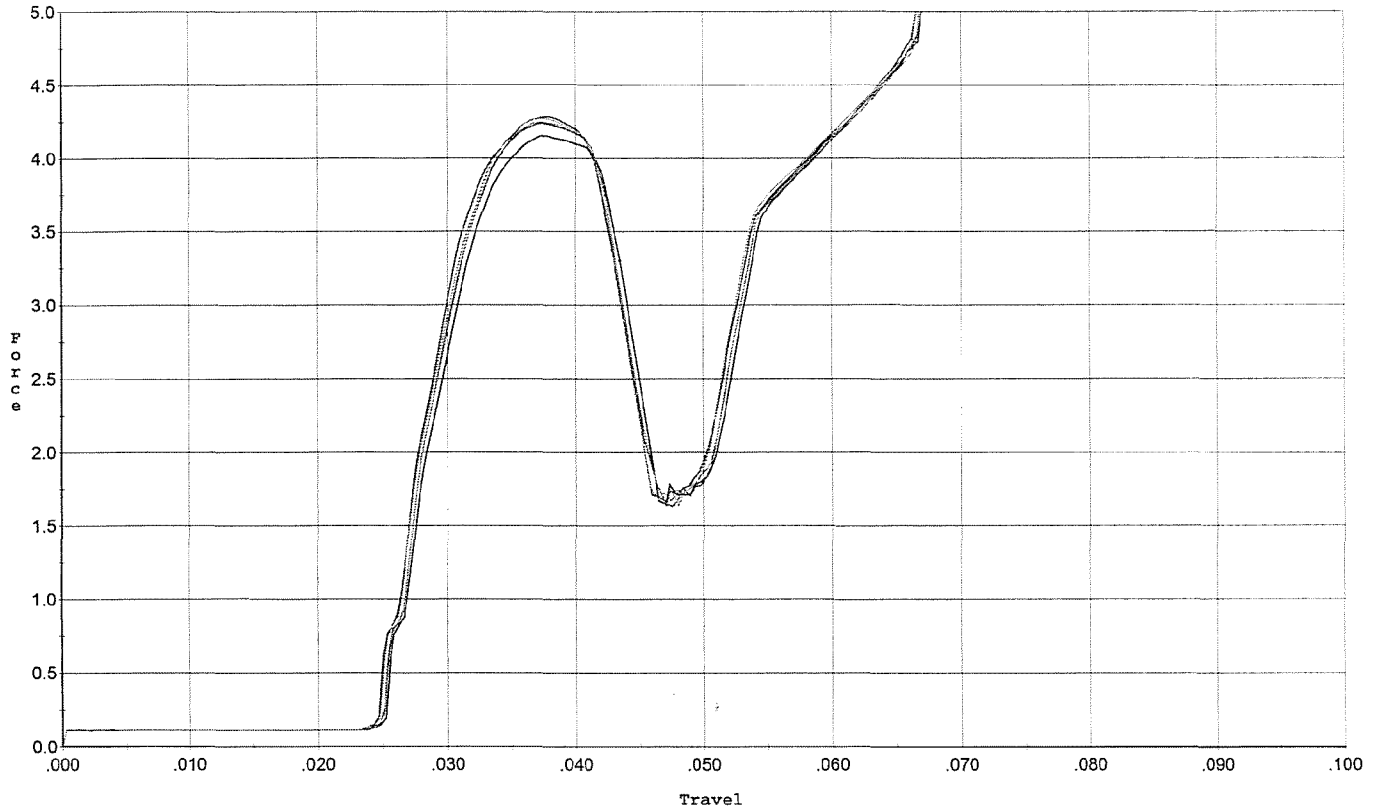
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.043	0.026	0.027	0.063		Set Trigger
2	4.100	0.044	0.026	0.027	0.063		Set Trigger
3	4.182	0.043	0.026	0.027	0.062		Set Trigger
4	4.224	0.043	0.026	0.027	0.062		Set Trigger
5	4.241	0.043	0.026	0.027	0.063		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



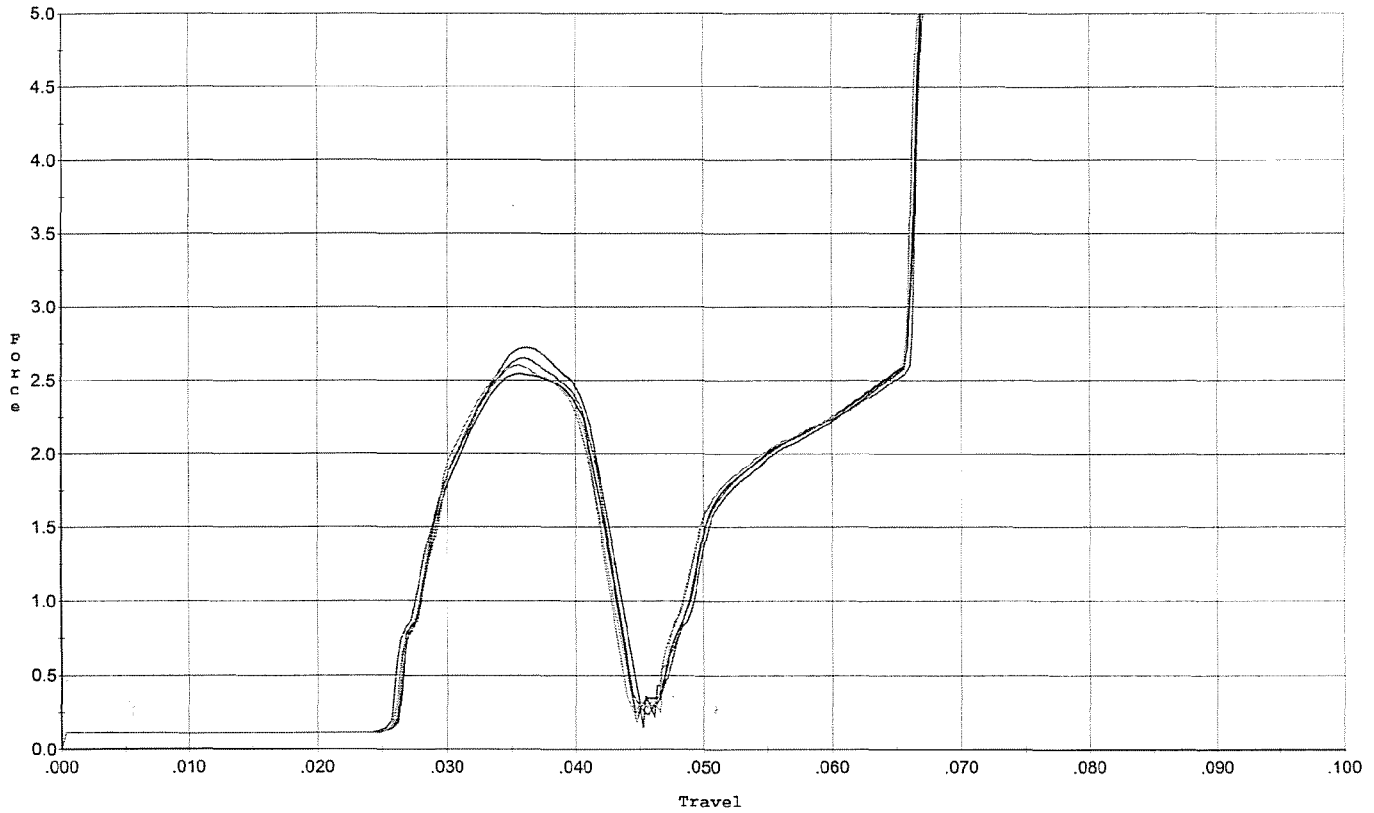
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.043	0.025	0.026	0.065		Set Trigger
2	4.155	0.043	0.025	0.027	0.063		Set Trigger
3	4.239	0.042	0.025	0.027	0.063		Set Trigger
4	4.275	0.043	0.025	0.026	0.064		Set Trigger
5	4.247	0.042	0.025	0.027	0.062		Set Trigger

A-4-24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



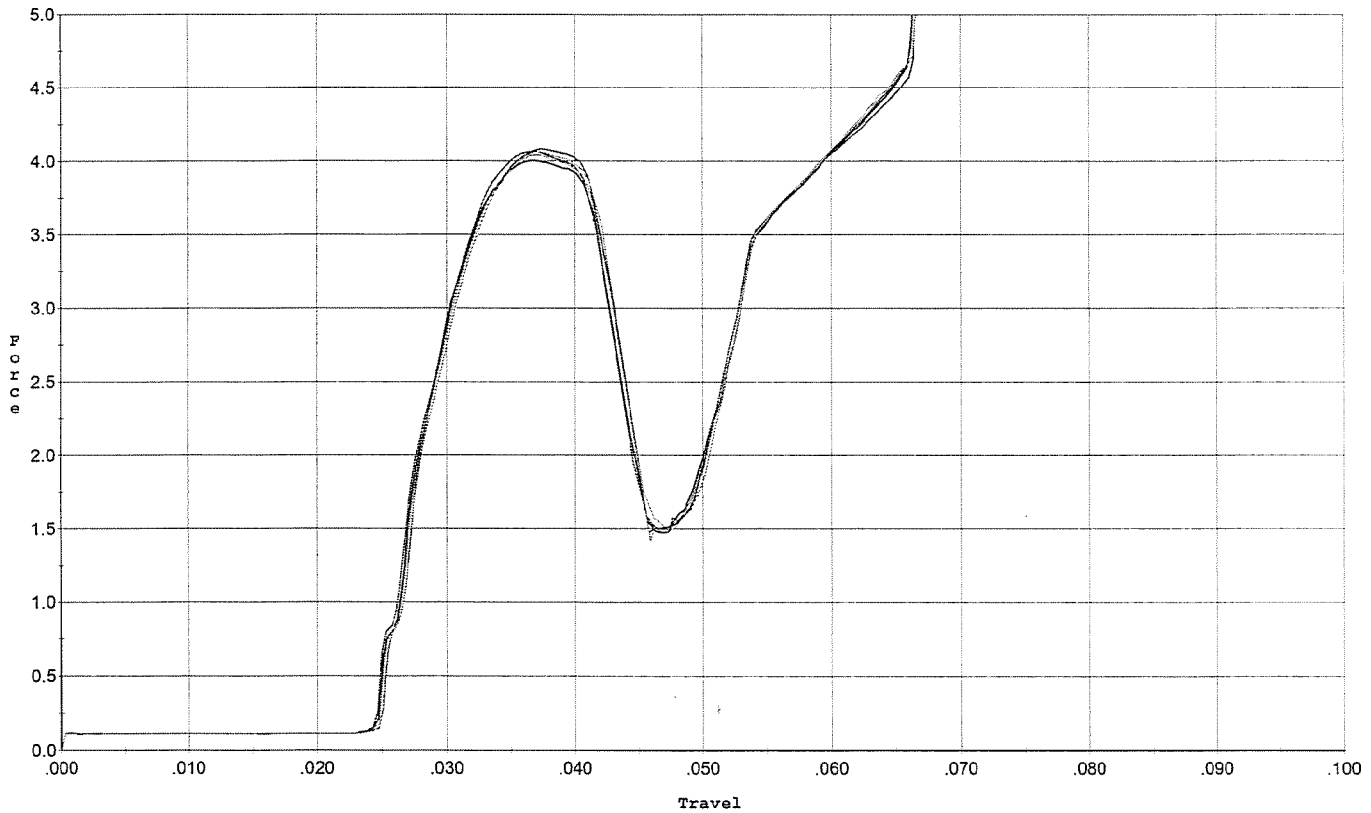
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.724	0.043	0.026	0.029	0.038		Set Trigger
2	2.545	0.042	0.026	0.029	0.035		Set Trigger
3	2.652	0.042	0.026	0.030	0.036		Set Trigger
4	2.603	0.041	0.026	0.030	0.034		Set Trigger
5	2.607	0.041	0.026	0.030	0.035		Set Trigger

A-2062

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.043	0.025	0.027	0.060		Set Trigger
2	4.004	0.041	0.025	0.027	0.058		Set Trigger
3	4.064	0.042	0.025	0.027	0.059		Set Trigger
4	4.061	0.042	0.025	0.027	0.059		Set Trigger
5	4.044	0.043	0.025	0.027	0.061		Set Trigger

A-4.05