

66852275

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

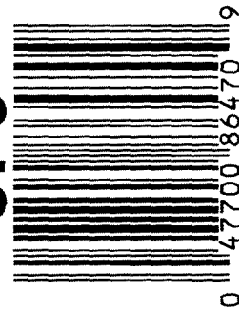
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852275

UPC



GUN SERIAL # G 6852275

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	6-20-09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

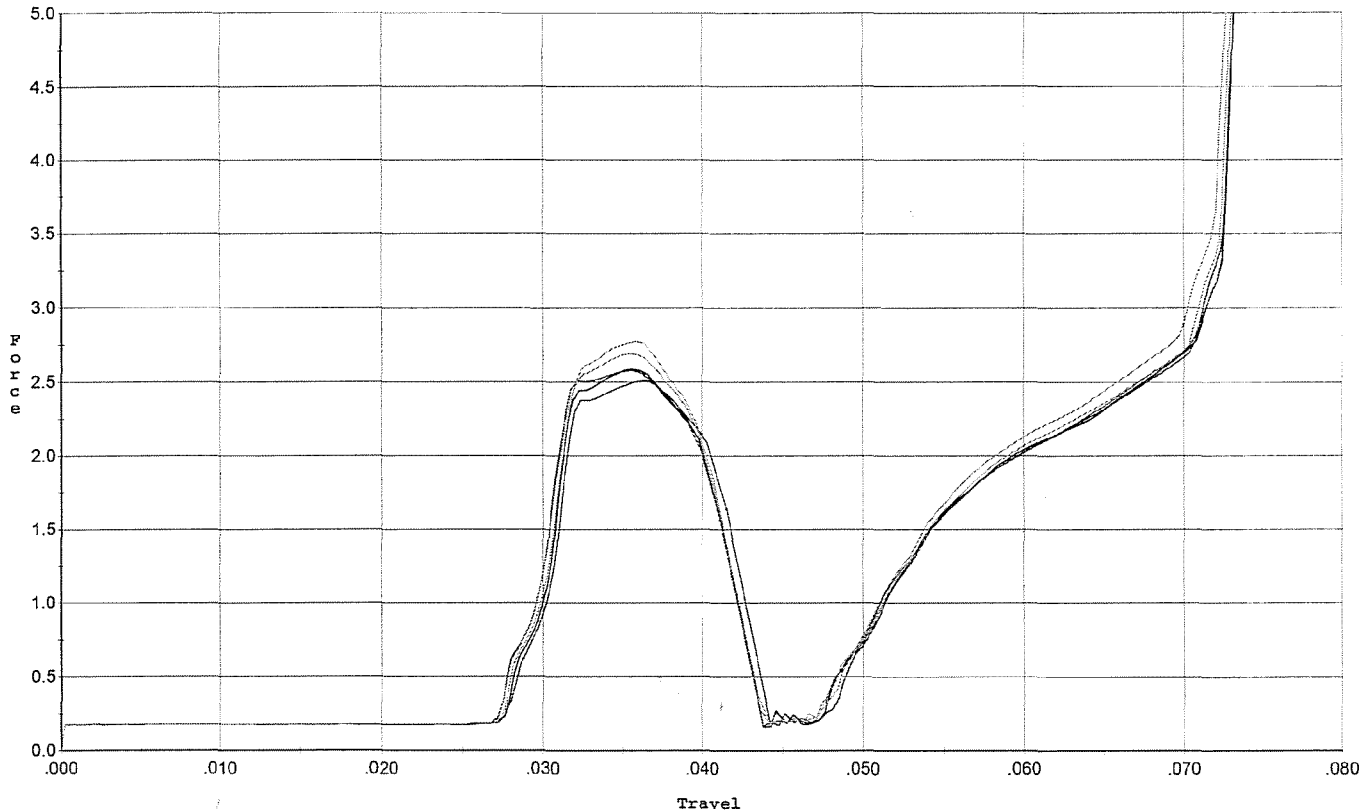
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/29/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8/29/09	RB
	J) ASSEMBLE STOCK		8-25-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	SPH
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.50</u> <u>2.47</u> <u>2.34</u> <u>2.32</u>	8/29/09	RB
	C) FUNCTION		8/29/09	RB
690	PACK		8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



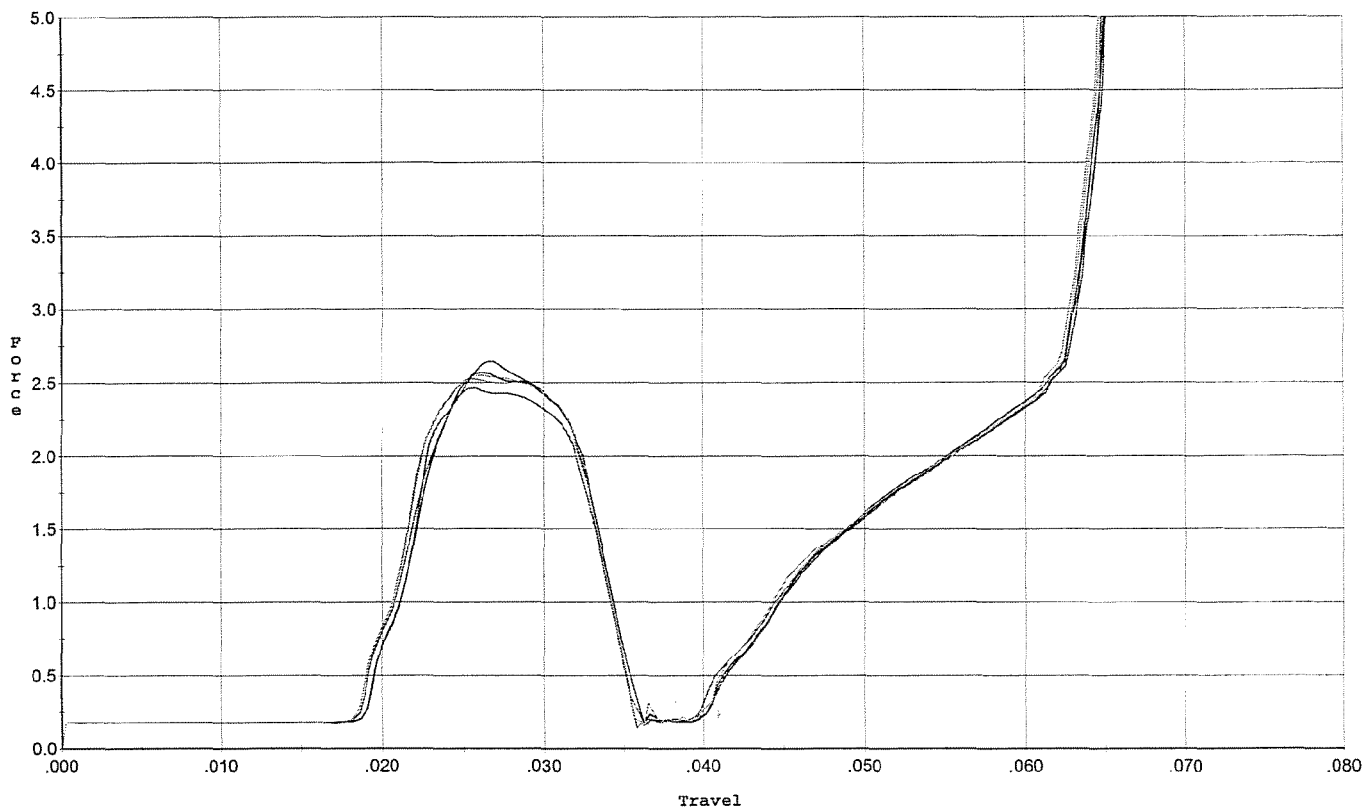
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.042	0.028	0.035	0.032		Set Trigger
2	2.587	0.041	0.028	0.036	0.032		Set Trigger
3	2.580	0.041	0.027	0.036	0.033		Set Trigger
4	2.774	0.041	0.028	0.035	0.033		Set Trigger
5	2.692	0.041	0.027	0.035	0.033		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



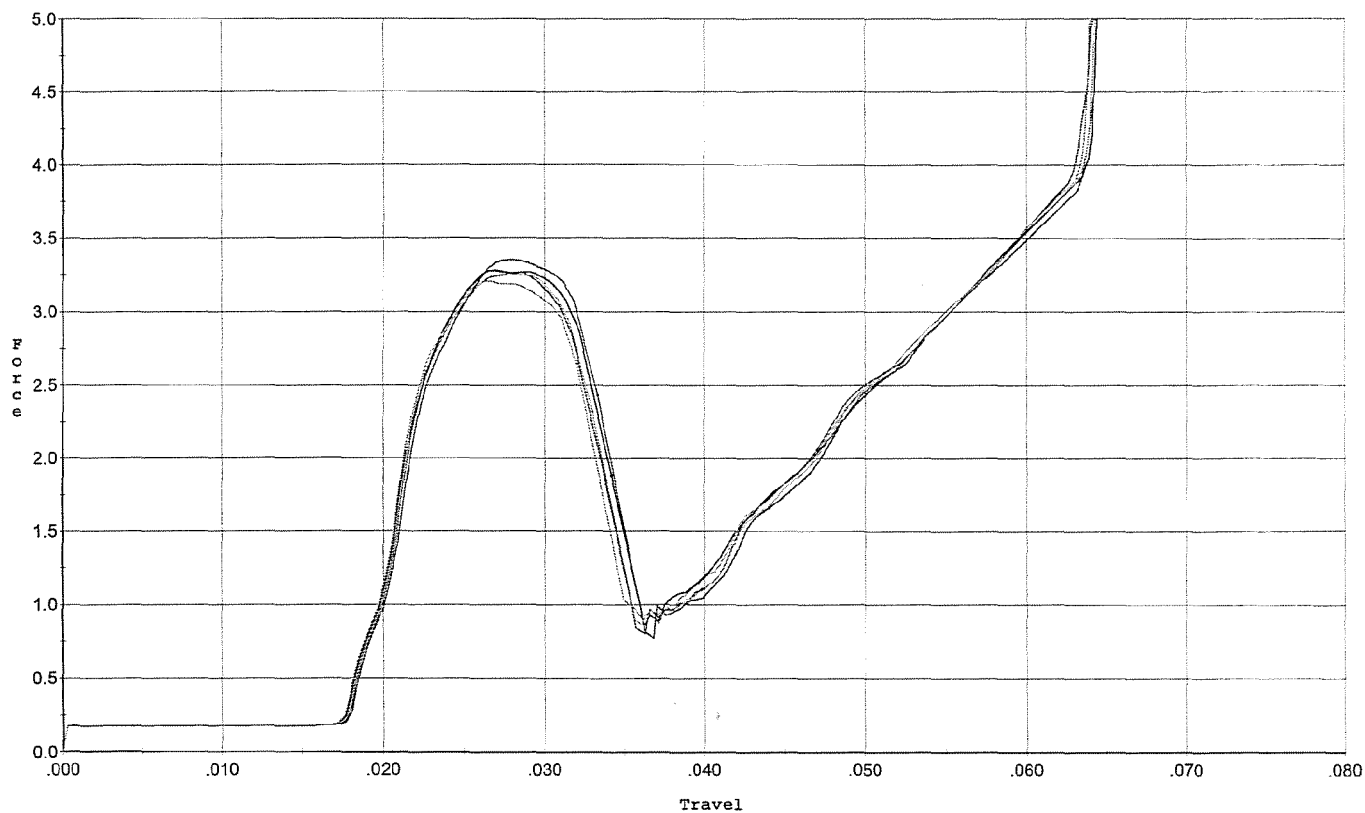
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.032	0.019	0.039	0.031		Set Trigger
2	2.569	0.033	0.019	0.039	0.031		Set Trigger
3	2.466	0.033	0.019	0.039	0.031		Set Trigger
4	2.552	0.033	0.019	0.039	0.032		Set Trigger
5	2.527	0.033	0.019	0.039	0.032		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



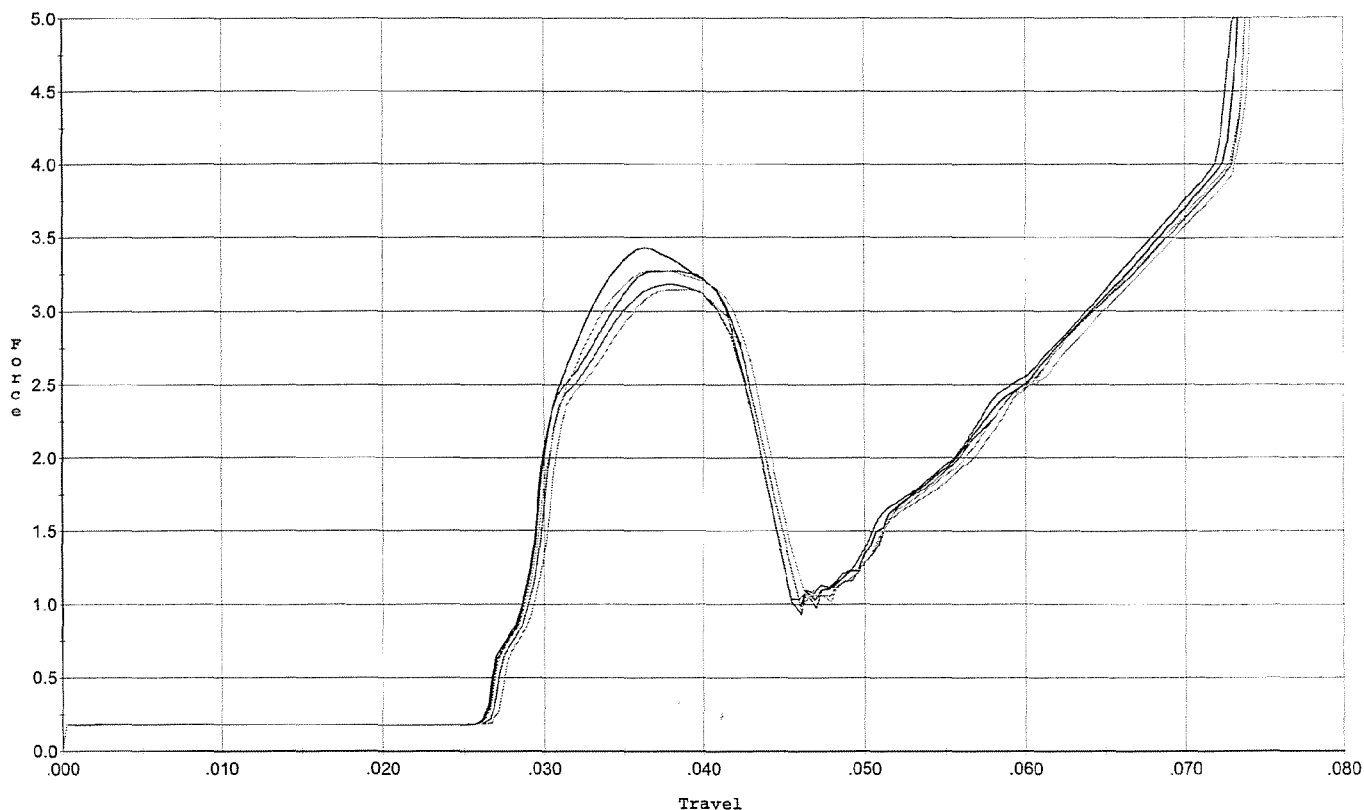
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.353	0.033	0.018	0.033	0.043		Set Trigger
2	3.282	0.034	0.018	0.034	0.044		Set Trigger
3	3.269	0.033	0.018	0.036	0.041		Set Trigger
4	3.276	0.033	0.018	0.036	0.041		Set Trigger
5	3.207	0.032	0.018	0.036	0.039		Set Trigger

A3-27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



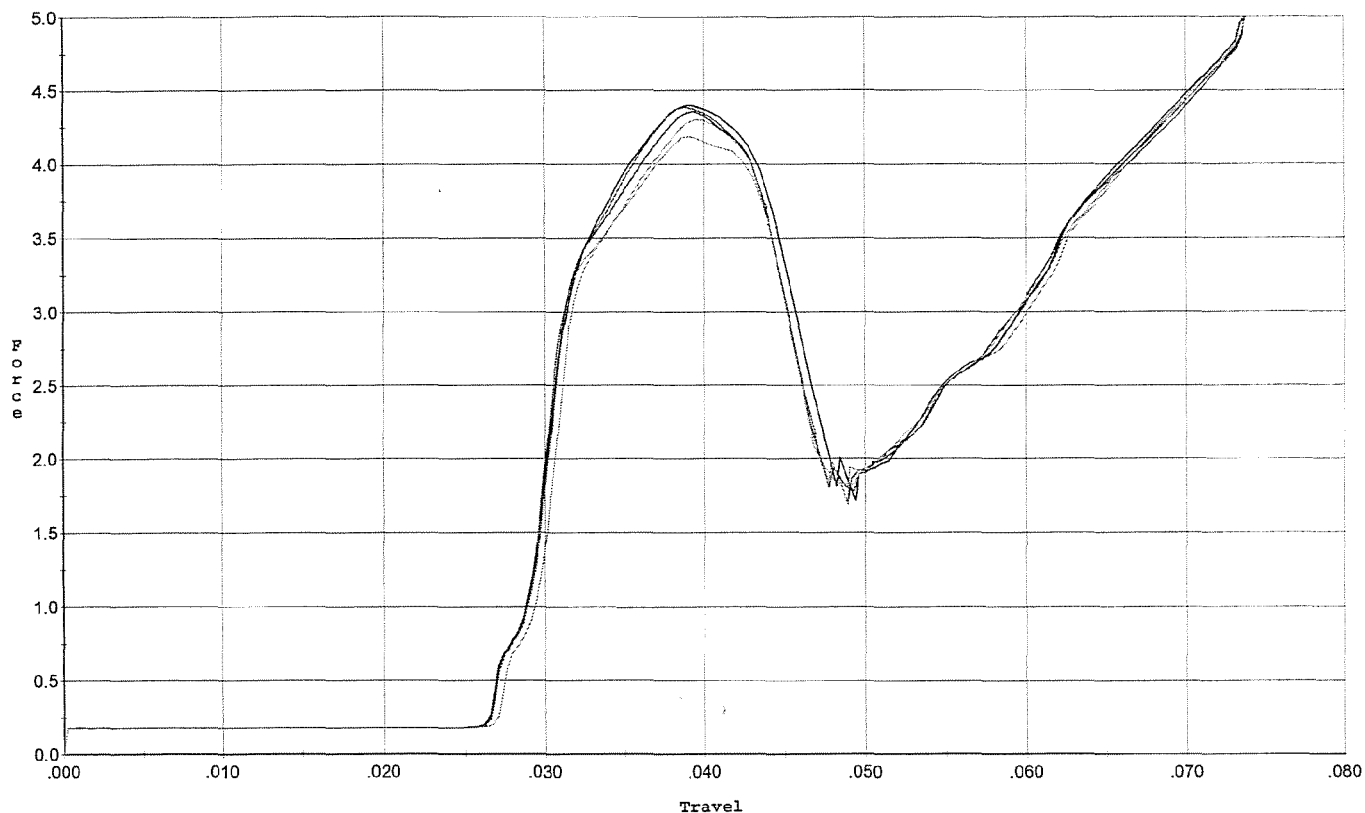
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.272	0.043	0.027	0.032	0.047		Set Trigger
2	3.432	0.042	0.027	0.032	0.048		Set Trigger
3	3.182	0.043	0.027	0.033	0.045		Set Trigger
4	3.277	0.043	0.027	0.032	0.048		Set Trigger
5	3.147	0.042	0.027	0.033	0.044		Set Trigger

A3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



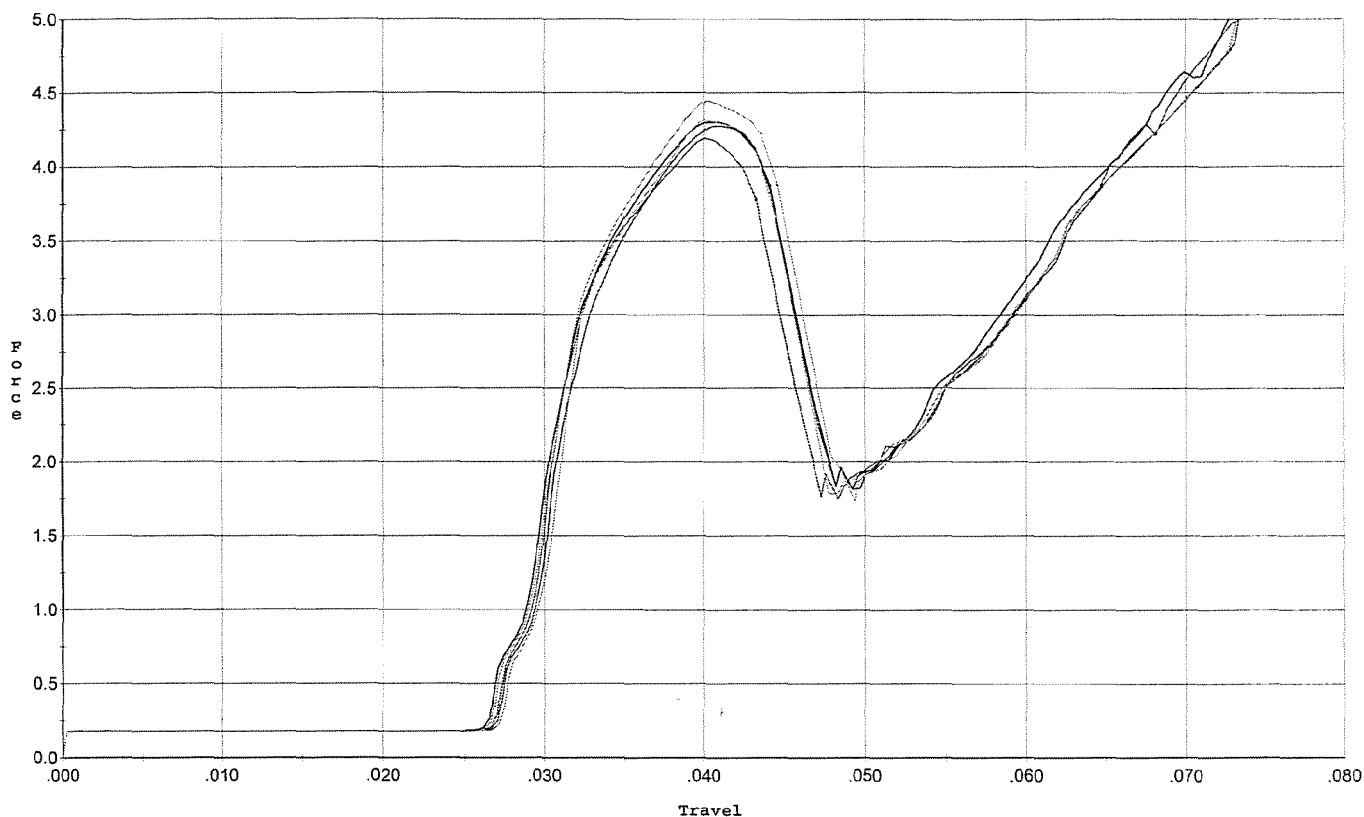
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.044	0.027	0.030	0.064		Set Trigger
2	4.396	0.045	0.027	0.030	0.067		Set Trigger
3	4.385	0.044	0.027	0.030	0.065		Set Trigger
4	4.301	0.044	0.027	0.031	0.062		Set Trigger
5	4.188	0.044	0.027	0.031	0.063		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



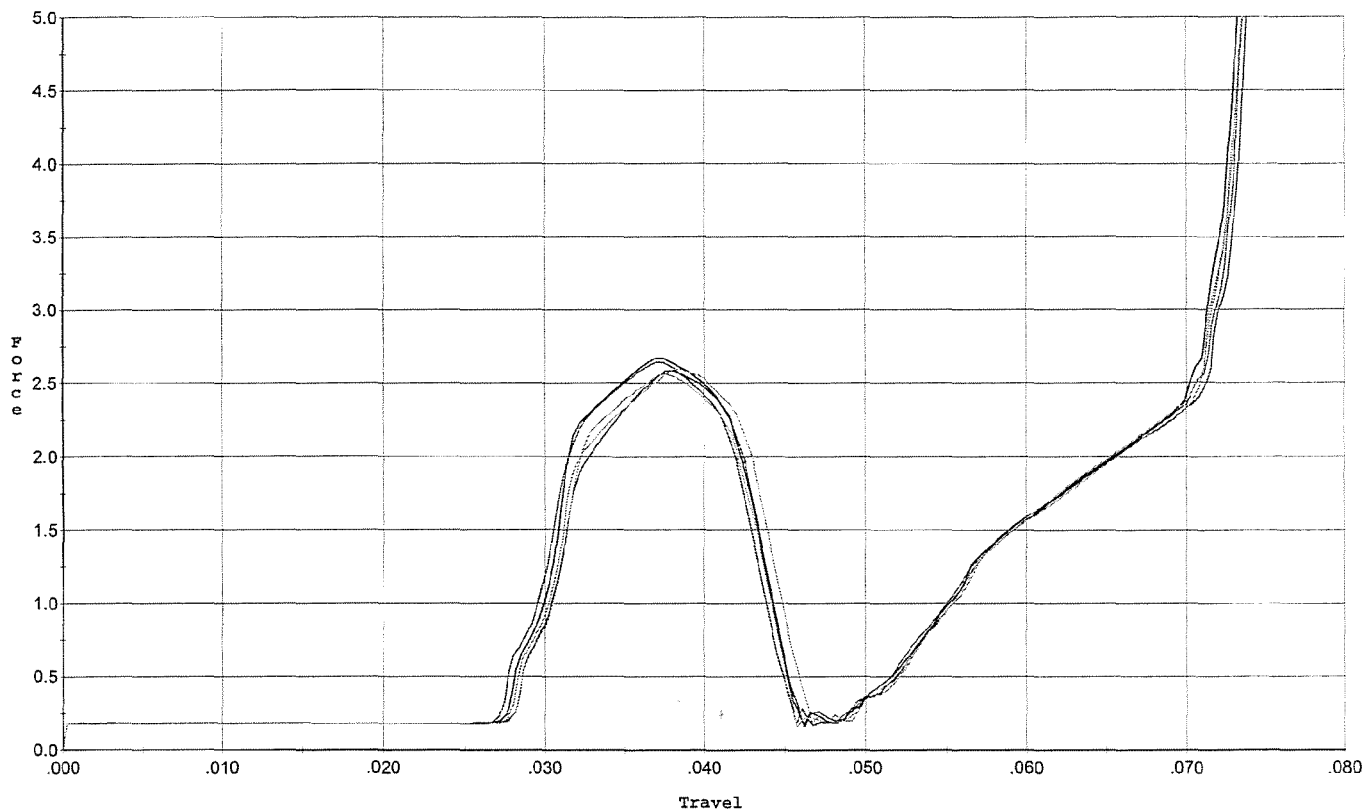
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.044	0.027	0.031	0.062		Set Trigger
2	4.304	0.044	0.027	0.030	0.064		Set Trigger
3	4.196	0.043	0.027	0.031	0.059		Set Trigger
4	4.315	0.044	0.027	0.031	0.062		Set Trigger
5	4.447	0.045	0.027	0.030	0.066		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



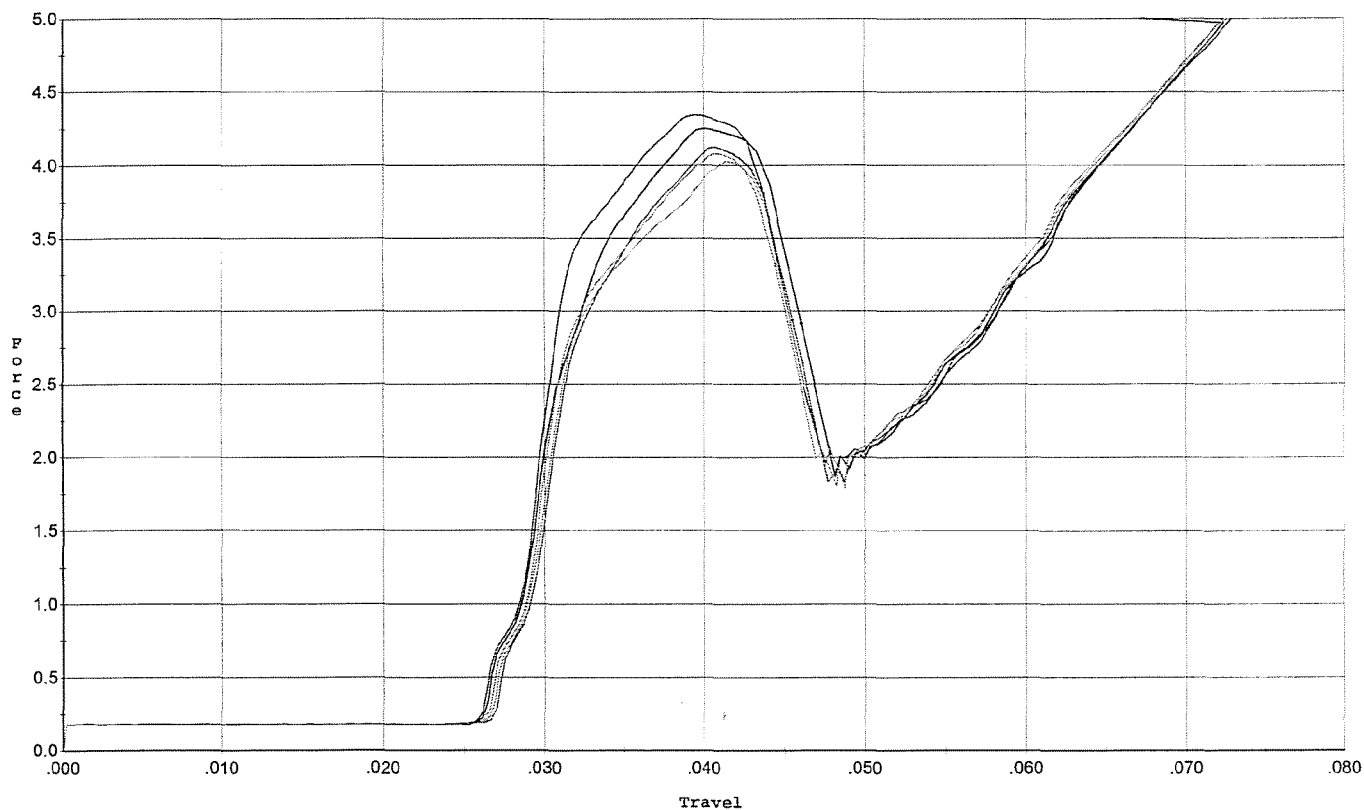
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.043	0.028	0.035	0.034		Set Trigger
2	2.669	0.043	0.028	0.034	0.037		Set Trigger
3	2.642	0.042	0.027	0.035	0.036		Set Trigger
4	2.562	0.043	0.028	0.034	0.035		Set Trigger
5	2.593	0.043	0.028	0.034	0.036		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.344	0.044	0.026	0.030	0.066		Set Trigger
2	4.253	0.046	0.026	0.030	0.068		Set Trigger
3	4.128	0.046	0.027	0.030	0.063		Set Trigger
4	4.029	0.044	0.027	0.030	0.059		Set Trigger
5	4.084	0.044	0.027	0.030	0.061		Set Trigger

A 21.16