

G6852282

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



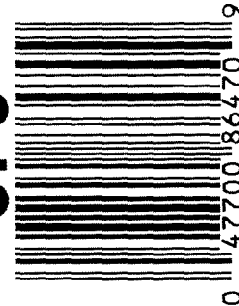
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852282

UPC



BM FORM

GUN SERIAL # G 6852282

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-20-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/22	SP
540	APPLY COATINGS (BARREL ACTION)		7/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

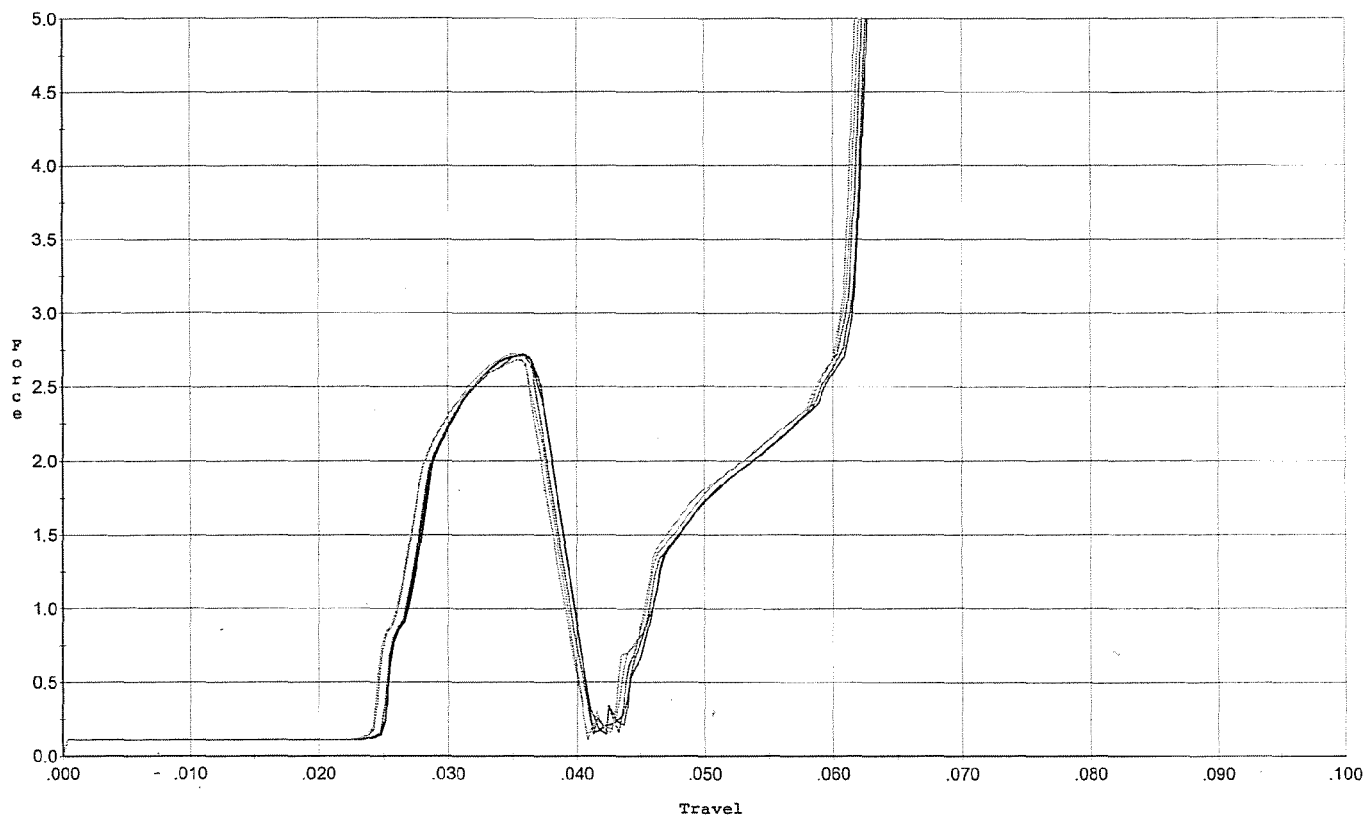
560	BARBER - M24 0096218 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/29/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>023</u> <u>023</u> <u>024</u>	8/29/09	RB
	J) ASSEMBLE STOCK			8-25-09	KTC
	K) ASSEMBLE SWIVEL STUDS			8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-27-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			8/29/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.27</u> <u>2.45</u> <u>2.33</u> <u>2.27</u>	8/29/09	RB
	C) FUNCTION			8/29/09	RB
690	PACK			8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



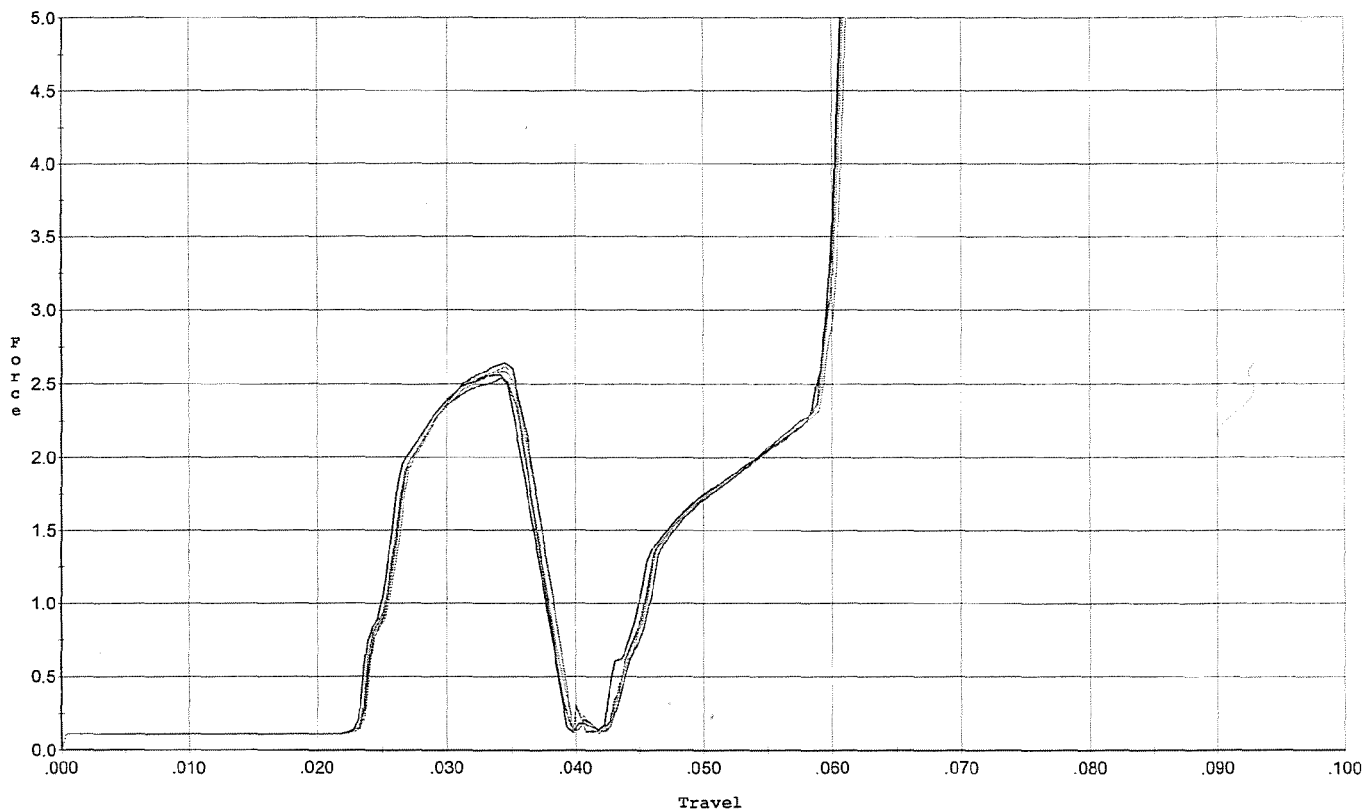
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.723	0.037	0.025	0.029	0.030		Set Trigger
2	2.709	0.037	0.025	0.029	0.030		Set Trigger
3	2.715	0.036	0.025	0.029	0.029		Set Trigger
4	2.724	0.036	0.024	0.028	0.029		Set Trigger
5	2.683	0.037	0.024	0.028	0.031		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



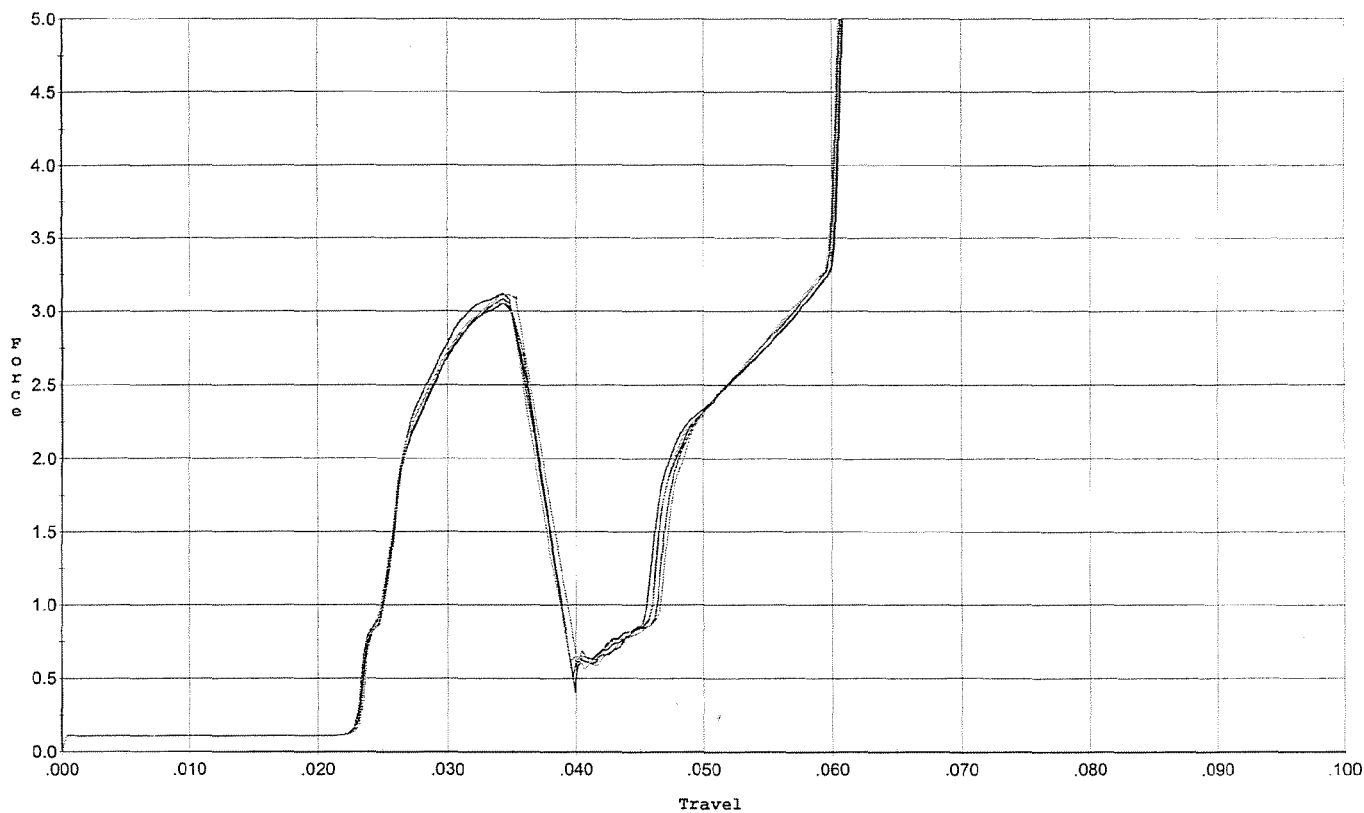
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.036	0.024	0.028	0.030		Set Trigger
2	2.564	0.037	0.023	0.028	0.030		Set Trigger
3	2.539	0.035	0.024	0.028	0.028		Set Trigger
4	2.584	0.035	0.024	0.028	0.028		Set Trigger
5	2.618	0.037	0.024	0.028	0.030		Set Trigger

A-2-5A

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



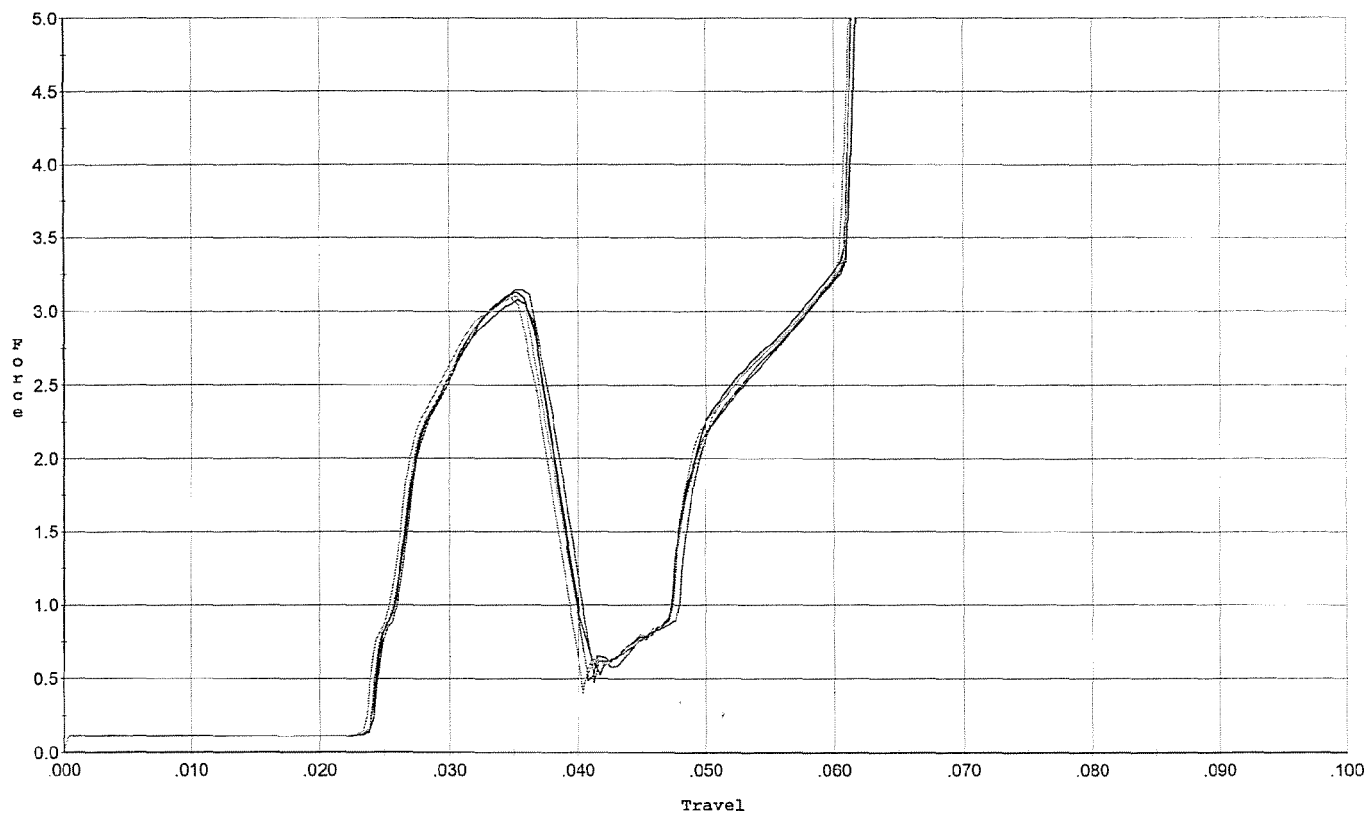
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.037	0.023	0.027	0.035		Set Trigger
2	3.054	0.036	0.023	0.027	0.034		Set Trigger
3	3.084	0.036	0.023	0.027	0.034		Set Trigger
4	3.052	0.035	0.023	0.028	0.033		Set Trigger
5	3.111	0.035	0.023	0.027	0.034		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



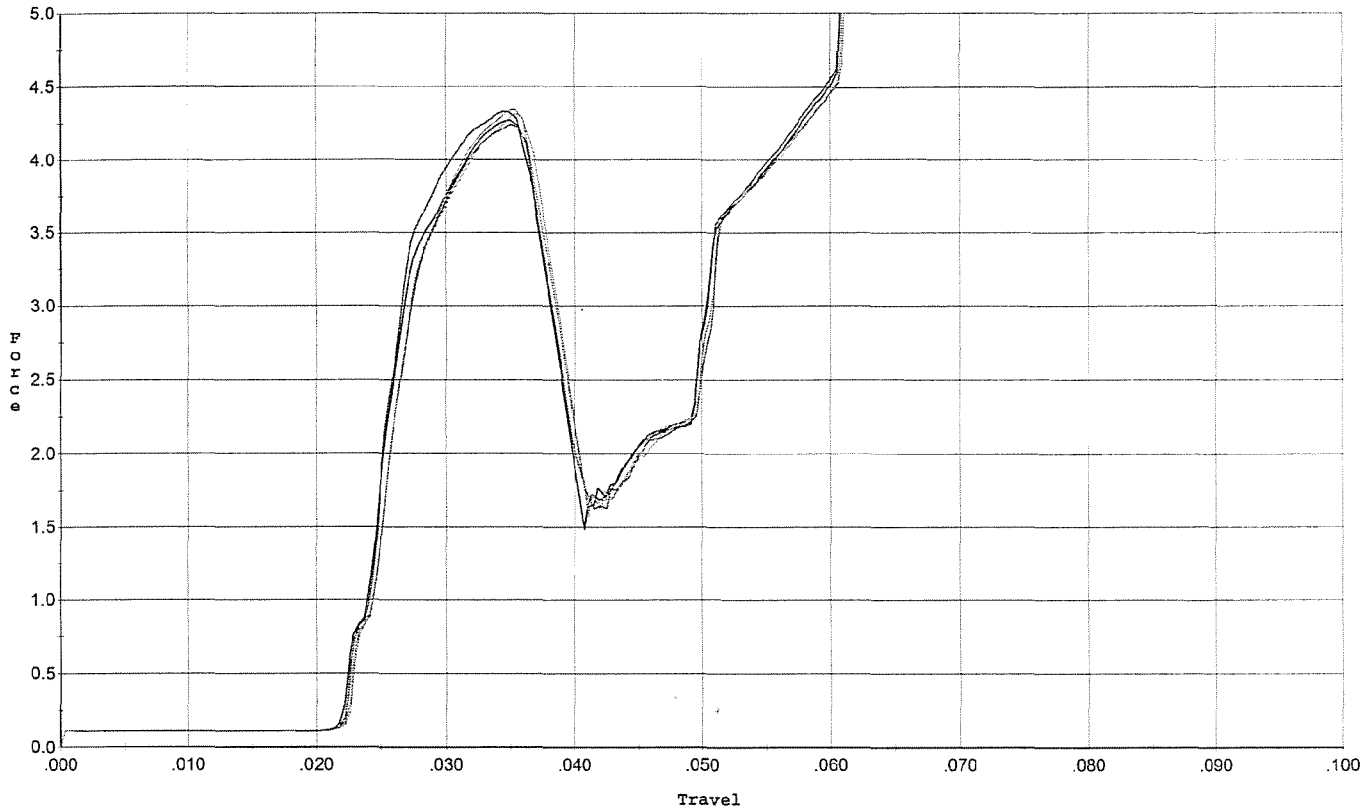
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.037	0.024	0.027	0.034		Set Trigger
2	3.130	0.037	0.024	0.027	0.035		Set Trigger
3	3.147	0.038	0.024	0.027	0.036		Set Trigger
4	3.101	0.038	0.024	0.027	0.036		Set Trigger
5	3.089	0.037	0.024	0.027	0.035		Set Trigger

A.3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



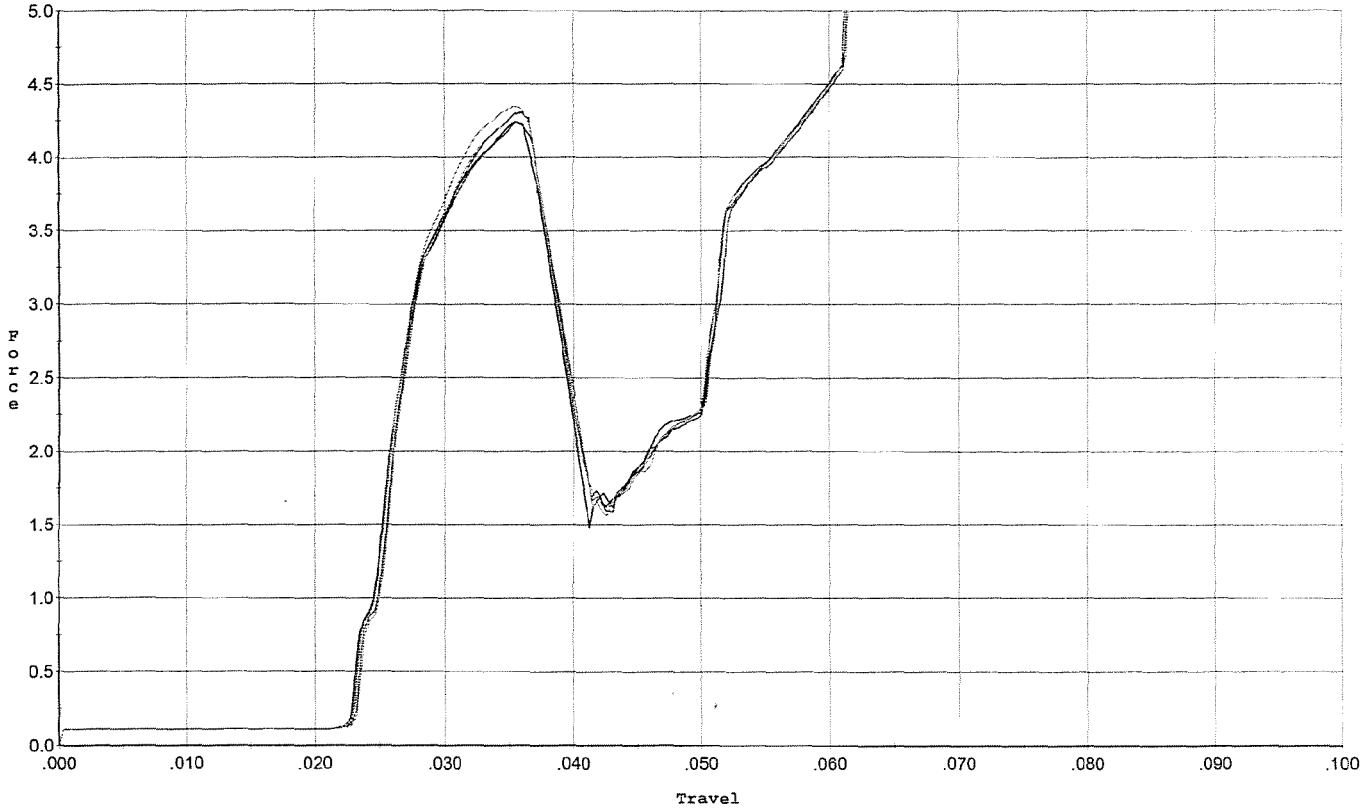
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.037	0.022	0.025	0.053		Set Trigger
2	4.270	0.037	0.022	0.025	0.052		Set Trigger
3	4.242	0.036	0.023	0.025	0.050		Set Trigger
4	4.317	0.037	0.023	0.025	0.052		Set Trigger
5	4.346	0.038	0.023	0.025	0.054		Set Trigger

A430

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



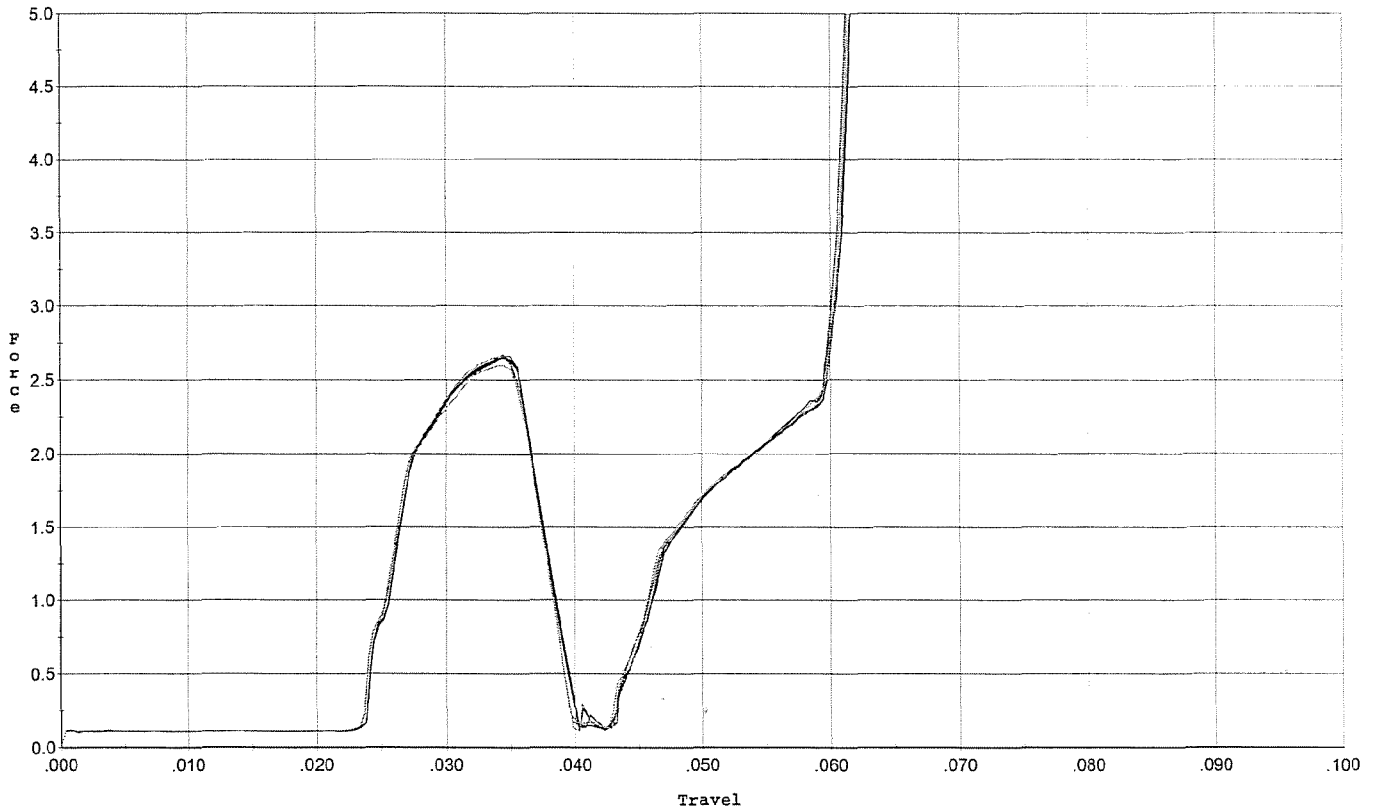
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.037	0.023	0.025	0.050		Set Trigger
2	4.245	0.037	0.023	0.025	0.051		Set Trigger
3	4.309	0.037	0.023	0.026	0.050		Set Trigger
4	4.350	0.037	0.023	0.025	0.051		Set Trigger
5	4.303	0.039	0.023	0.026	0.054		Set Trigger

A 4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



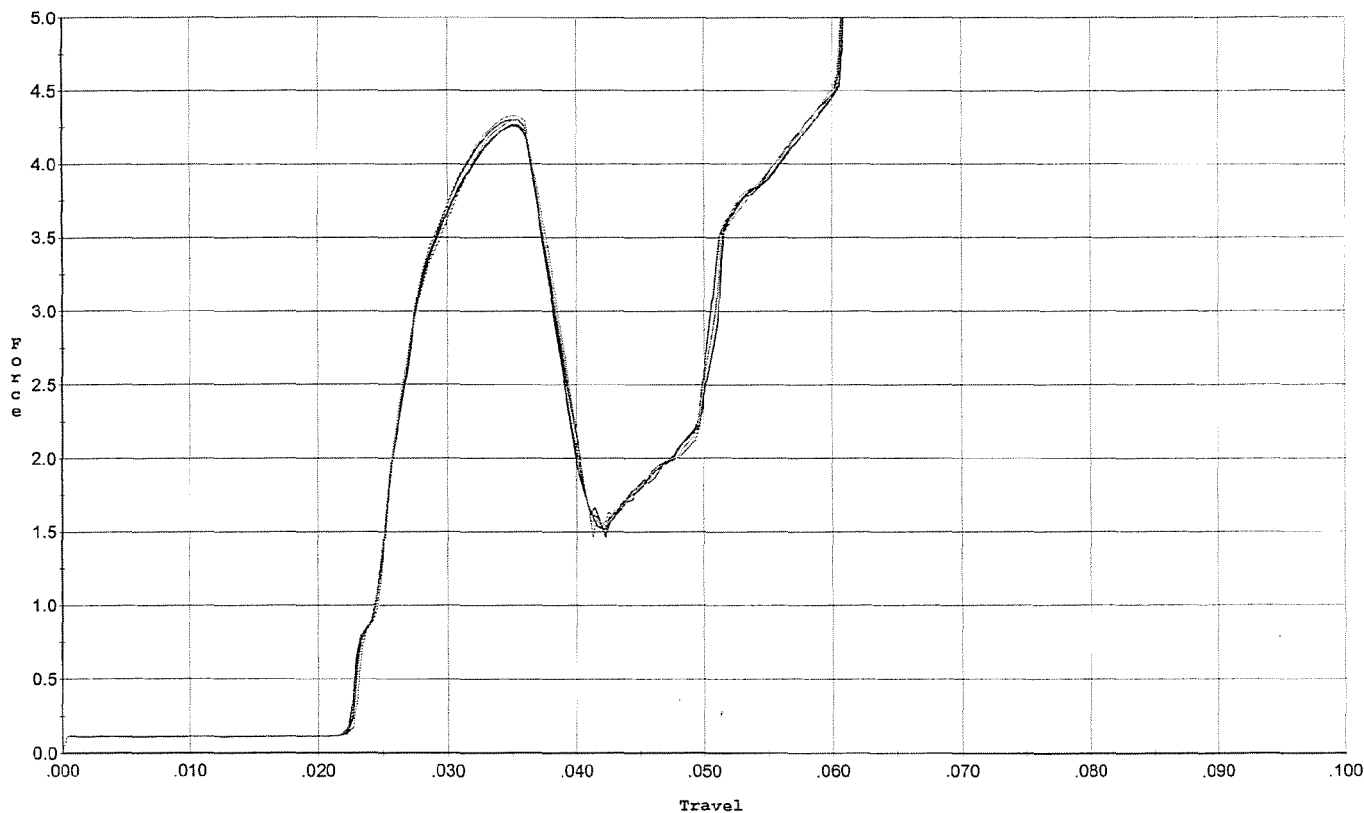
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.036	0.024	0.029	0.029		Set Trigger
2	2.648	0.036	0.024	0.029	0.029		Set Trigger
3	2.670	0.036	0.024	0.028	0.030		Set Trigger
4	2.598	0.036	0.024	0.029	0.029		Set Trigger
5	2.659	0.036	0.024	0.028	0.030		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.036	0.023	0.025	0.049		Set Trigger
2	4.260	0.036	0.023	0.025	0.049		Set Trigger
3	4.299	0.036	0.023	0.025	0.050		Set Trigger
4	4.329	0.038	0.023	0.025	0.053		Set Trigger
5	4.301	0.038	0.023	0.025	0.053		Set Trigger

A-4.29