

G6852289

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

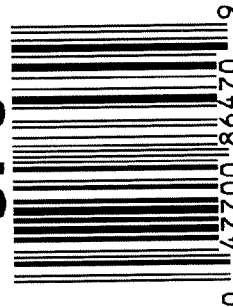
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852289

UPC



GUN SERIAL # G 6852289

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR	6-17-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

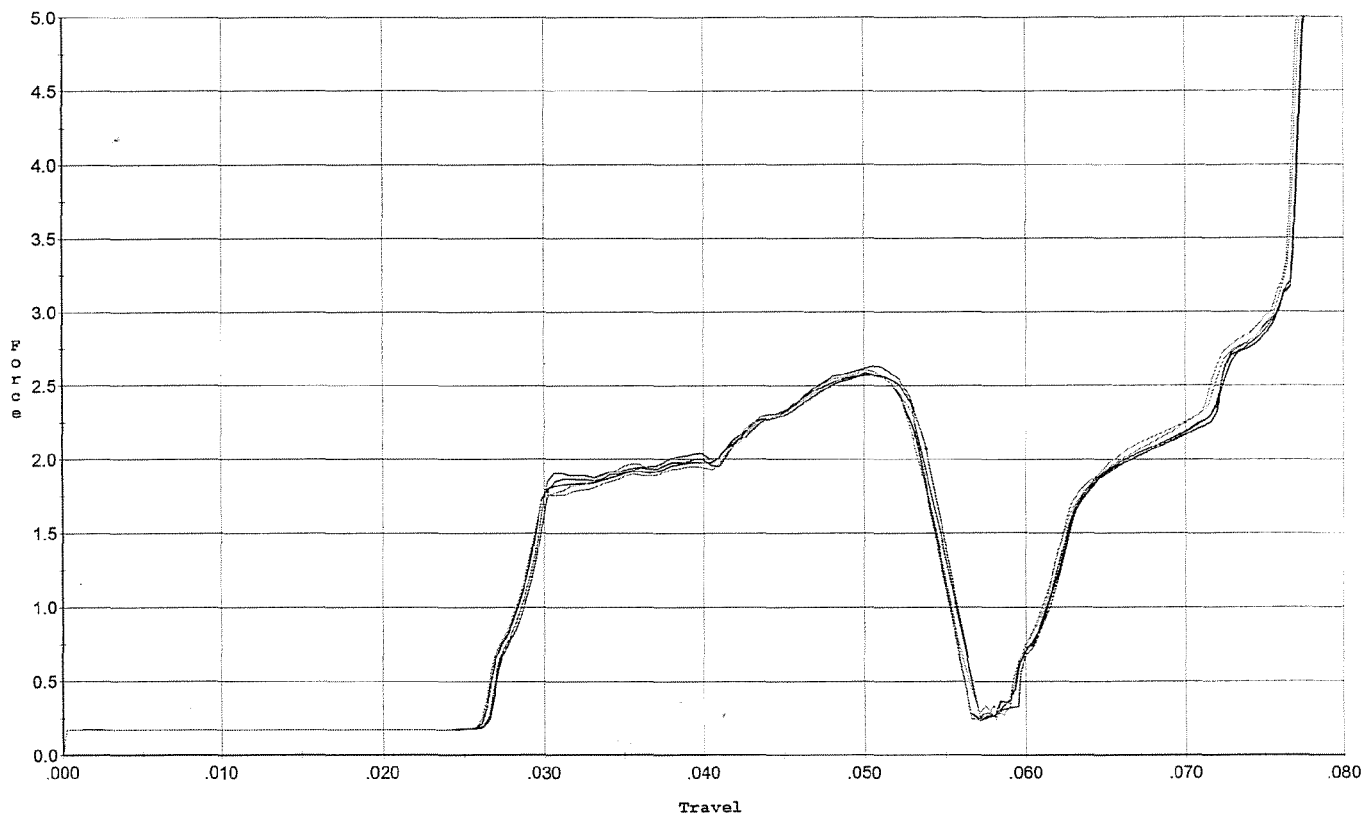
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/26/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8/26/09	RR
	J) ASSEMBLE STOCK		8/24/09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8/25/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/26/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.86</u> <u>2.79</u> <u>2.78</u> <u>2.79</u>	8/26/09	RB
	C) FUNCTION		8/26/09	RB
690	PACK		8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



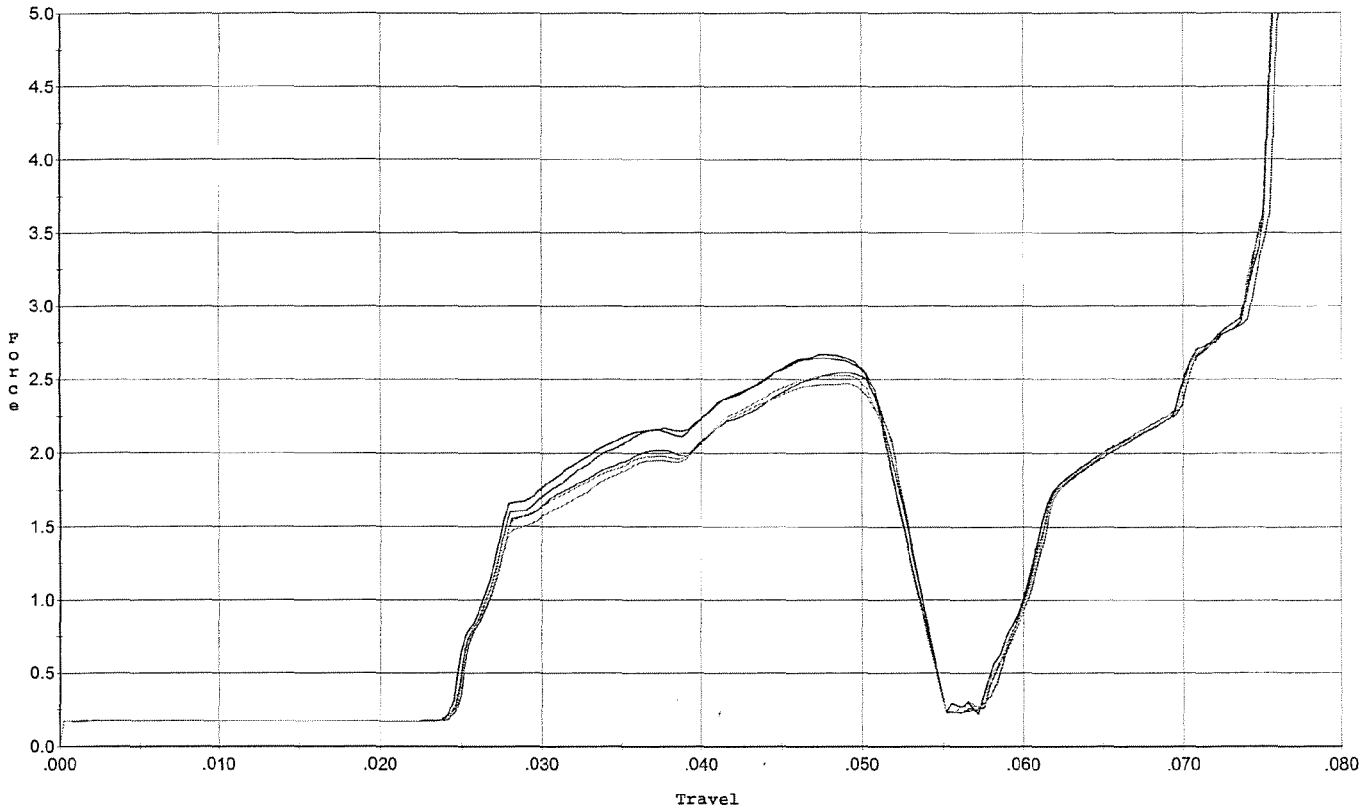
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.055	0.027	0.029	0.060		Set Trigger
2	2.585	0.053	0.026	0.029	0.059		Set Trigger
3	2.630	0.054	0.027	0.029	0.060		Set Trigger
4	2.577	0.053	0.026	0.029	0.058		Set Trigger
5	2.608	0.054	0.026	0.029	0.059		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



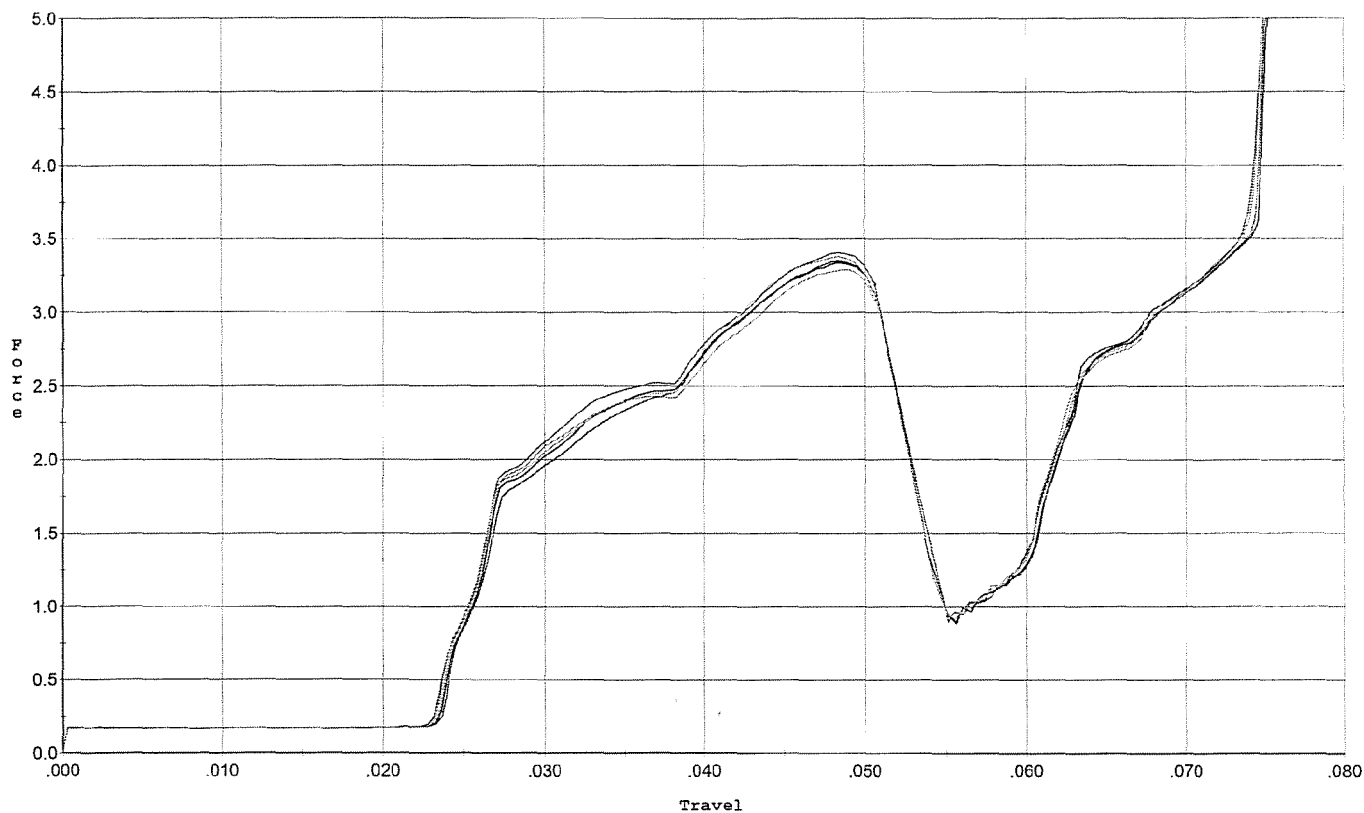
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.052	0.025	0.028	0.061		Set Trigger
2	2.670	0.051	0.025	0.028	0.060		Set Trigger
3	2.547	0.052	0.025	0.029	0.058		Set Trigger
4	2.525	0.051	0.025	0.029	0.056		Set Trigger
5	2.472	0.051	0.025	0.029	0.055		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



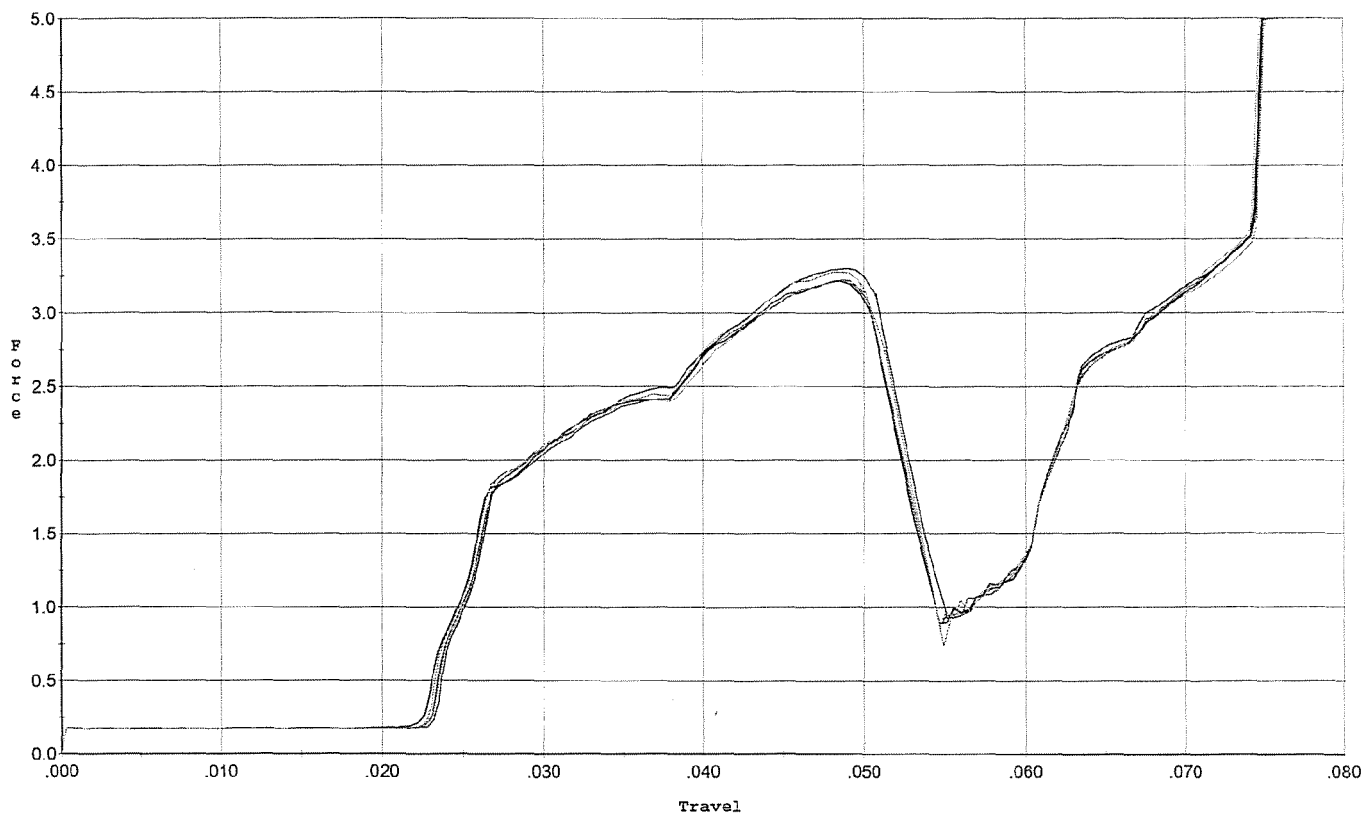
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.347	0.051	0.024	0.027	0.071		Set Trigger
2	3.339	0.051	0.024	0.027	0.072		Set Trigger
3	3.405	0.051	0.023	0.027	0.074		Set Trigger
4	3.379	0.051	0.023	0.027	0.073		Set Trigger
5	3.291	0.051	0.024	0.027	0.072		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



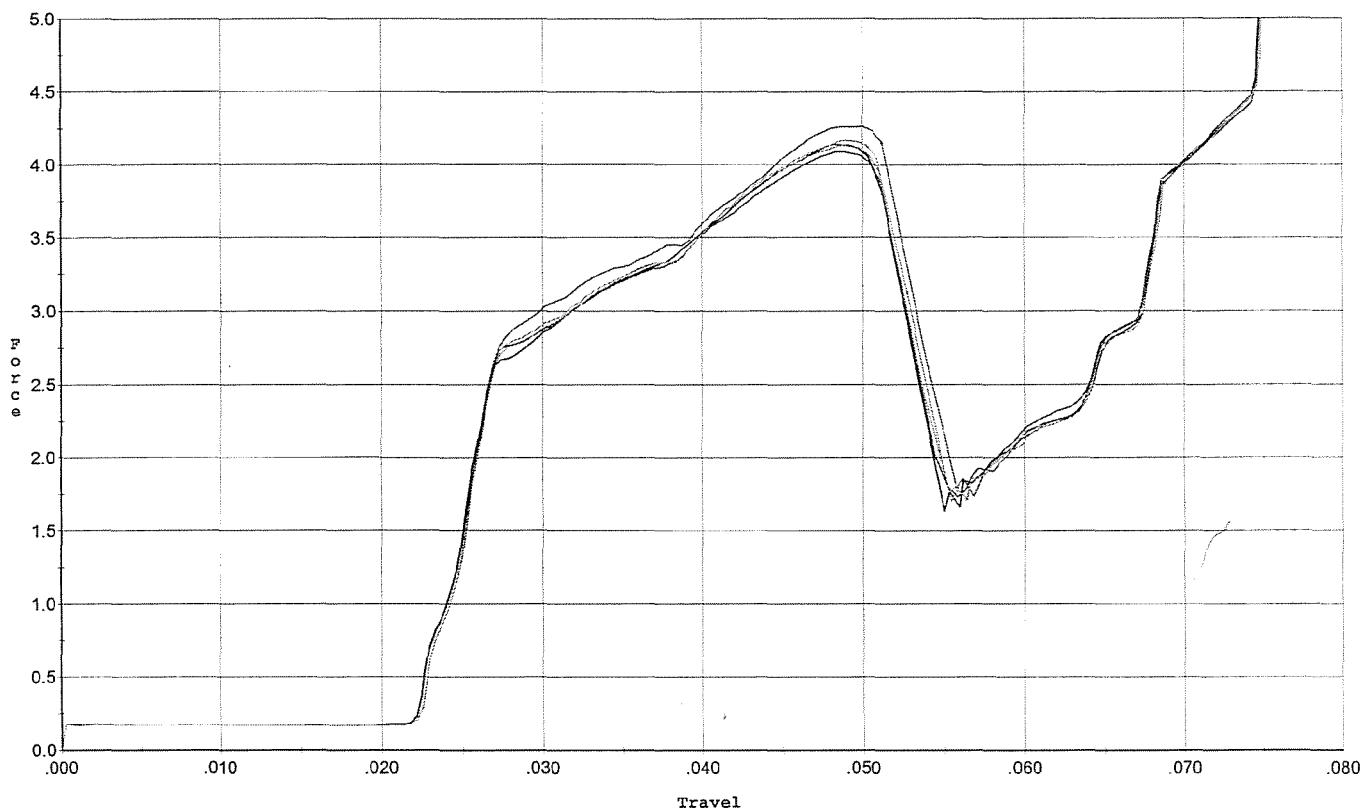
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.300	0.051	0.023	0.027	0.073		Set Trigger
2	3.212	0.050	0.023	0.027	0.071		Set Trigger
3	3.222	0.050	0.023	0.027	0.070		Set Trigger
4	3.278	0.052	0.023	0.026	0.075		Set Trigger
5	3.216	0.051	0.023	0.027	0.072		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



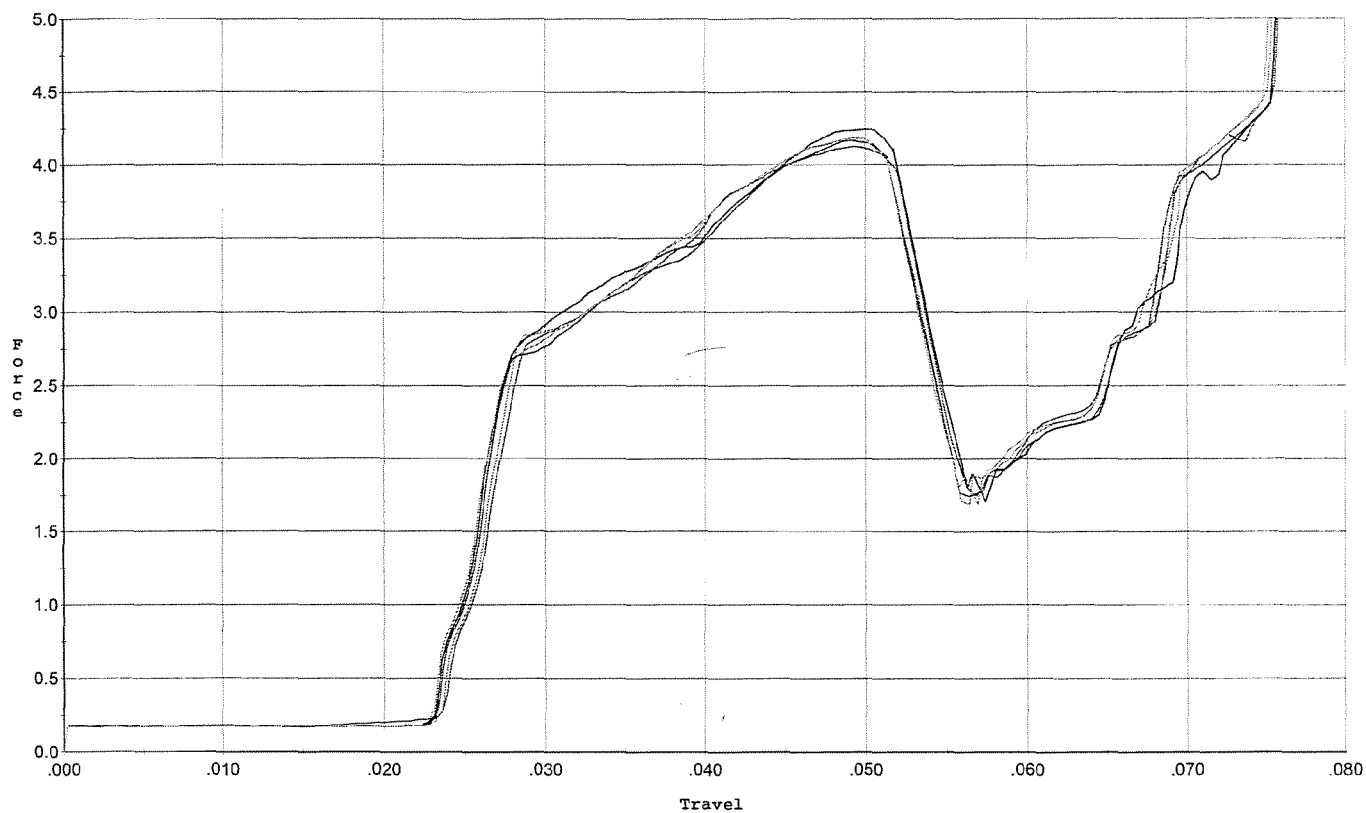
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.051	0.022	0.025	0.095		Set Trigger
2	4.137	0.051	0.022	0.025	0.096		Set Trigger
3	4.263	0.051	0.023	0.025	0.099		Set Trigger
4	4.162	0.053	0.023	0.025	0.100		Set Trigger
5	4.131	0.051	0.023	0.025	0.095		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



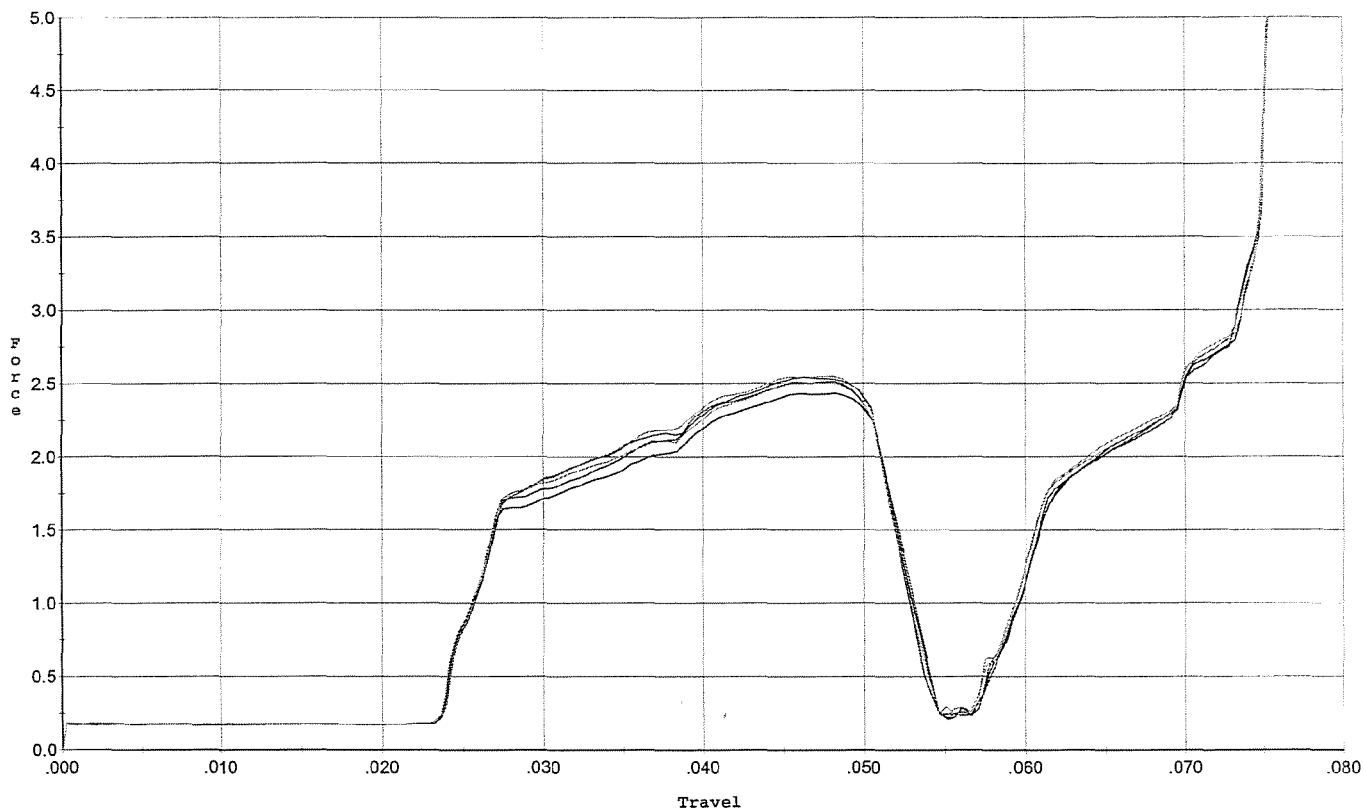
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.051	0.023	0.026	0.095		Set Trigger
2	4.245	0.052	0.023	0.026	0.099		Set Trigger
3	4.125	0.052	0.024	0.026	0.097		Set Trigger
4	4.182	0.051	0.024	0.026	0.096		Set Trigger
5	4.185	0.053	0.023	0.025	0.101		Set Trigger

174-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



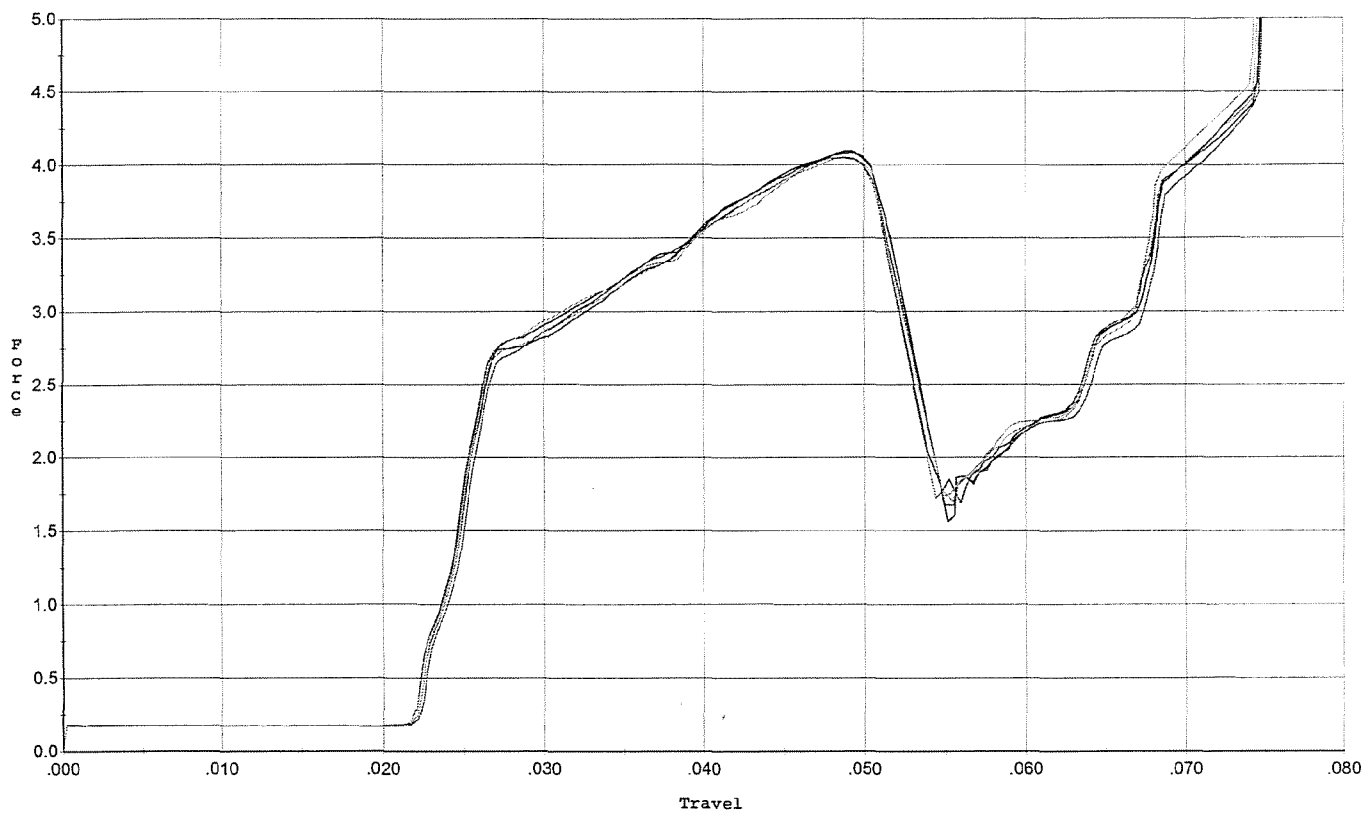
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.051	0.024	0.028	0.059		Set Trigger
2	2.433	0.051	0.024	0.028	0.057		Set Trigger
3	2.539	0.052	0.024	0.028	0.062		Set Trigger
4	2.512	0.051	0.024	0.028	0.059		Set Trigger
5	2.545	0.051	0.024	0.028	0.060		Set Trigger

14.250

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.051	0.022	0.025	0.094		Set Trigger
2	4.088	0.052	0.022	0.025	0.097		Set Trigger
3	4.080	0.052	0.022	0.025	0.097		Set Trigger
4	4.053	0.051	0.022	0.025	0.094		Set Trigger
5	4.046	0.051	0.022	0.025	0.094		Set Trigger

A. 4.06