

66852291

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

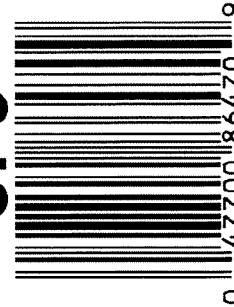
proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6852291**UPC**

BM FORM

GUN SERIAL # G 6852291

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5/19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5/19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

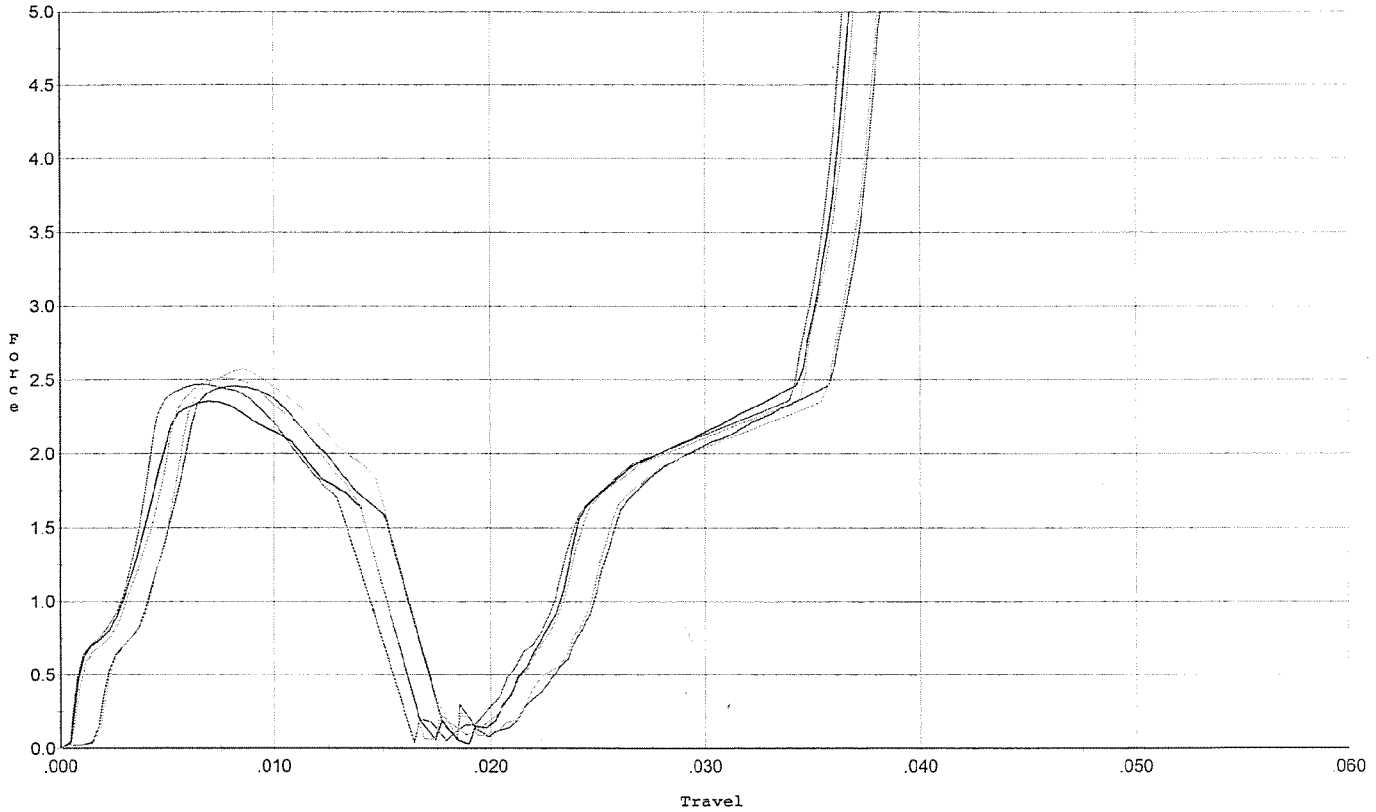
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>39</u> <u>39</u> <u>39</u>	6-16-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-16-09	X, RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-16-09	X, RN
	J) ASSEMBLE STOCK		5-20-09	X, RN
	K) ASSEMBLE SWIVEL STUDS		6-16-09	X, RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>266</u> <u>250</u> <u>245</u> <u>249</u> <u>265</u>	6-15-09	RJZ
	C) FUNCTION		6-16-09	RN
690	PACK		7/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



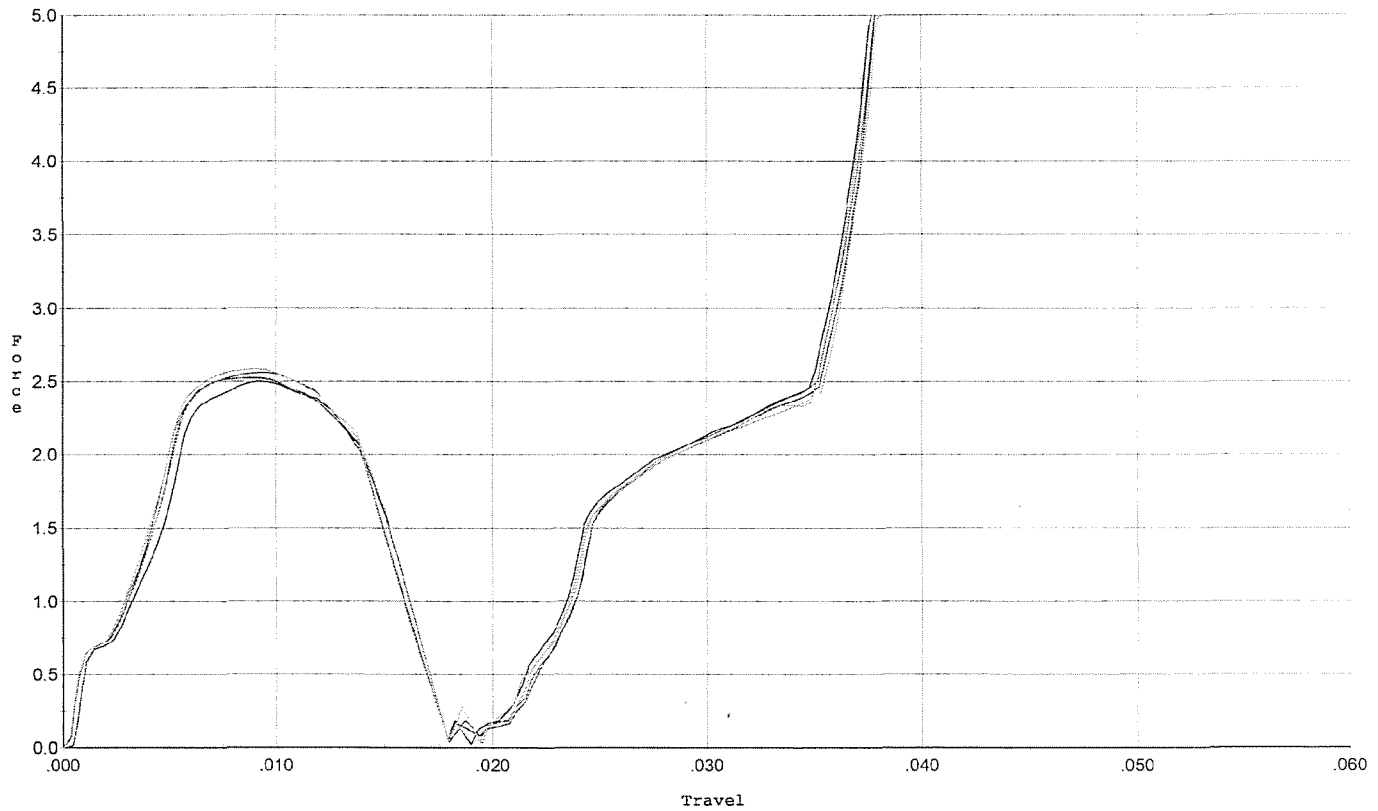
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.015	0.00	0.028	0.023		Set Trigger
2	2.355	0.014	0.00	0.027	0.022		Set Trigger
3	2.471	0.015	0.00	0.027	0.024		Set Trigger
4	2.575	0.015	0.00	0.028	0.023		Set Trigger
5	2.518	0.014	0.00	0.028	0.023		Set Trigger

A. 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



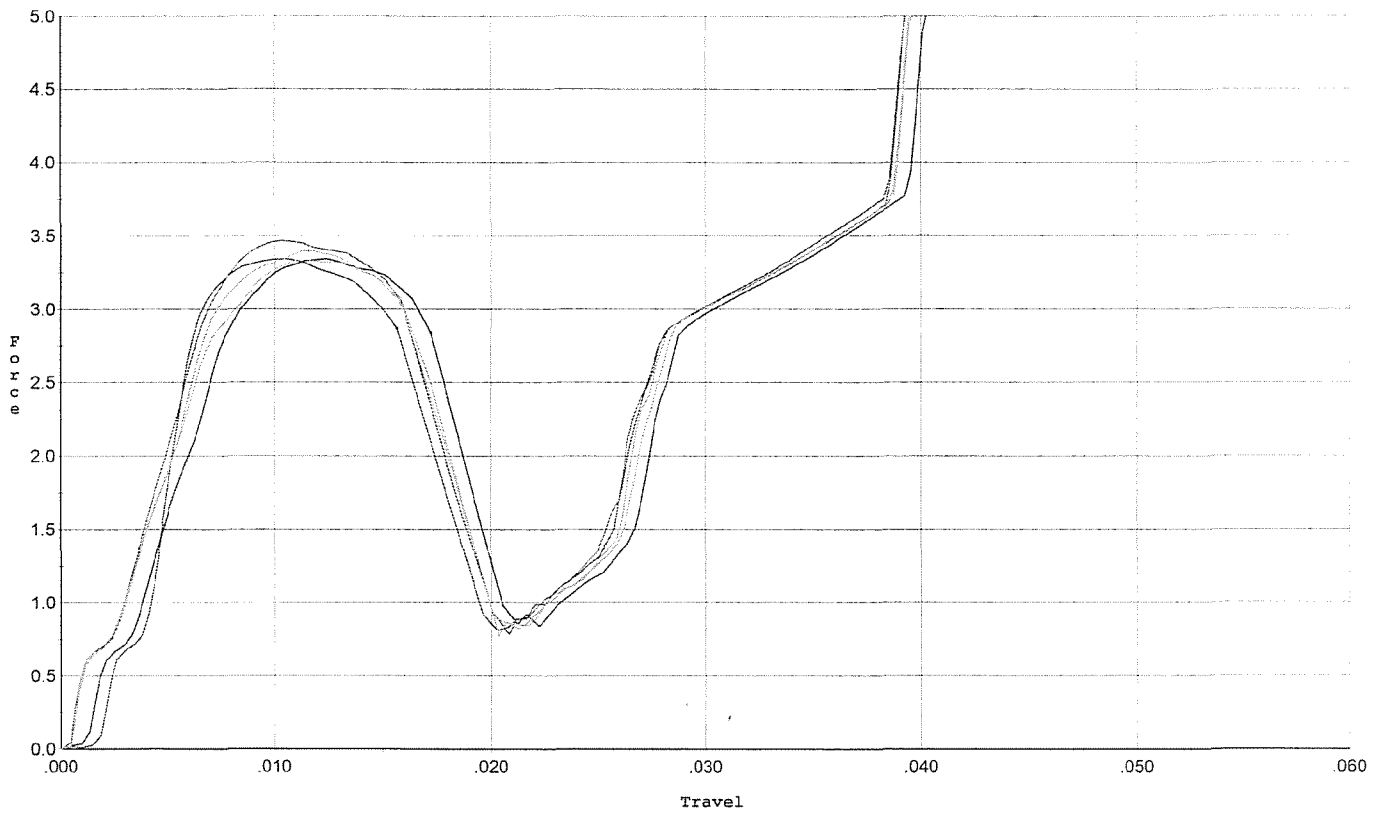
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.014	0.00	0.028	0.024		Set Trigger
2	2.507	0.015	0.00	0.027	0.025		Set Trigger
3	2.561	0.014	0.00	0.028	0.024		Set Trigger
4	2.587	0.014	0.00	0.028	0.025		Set Trigger
5	2.535	0.015	0.00	0.027	0.026		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



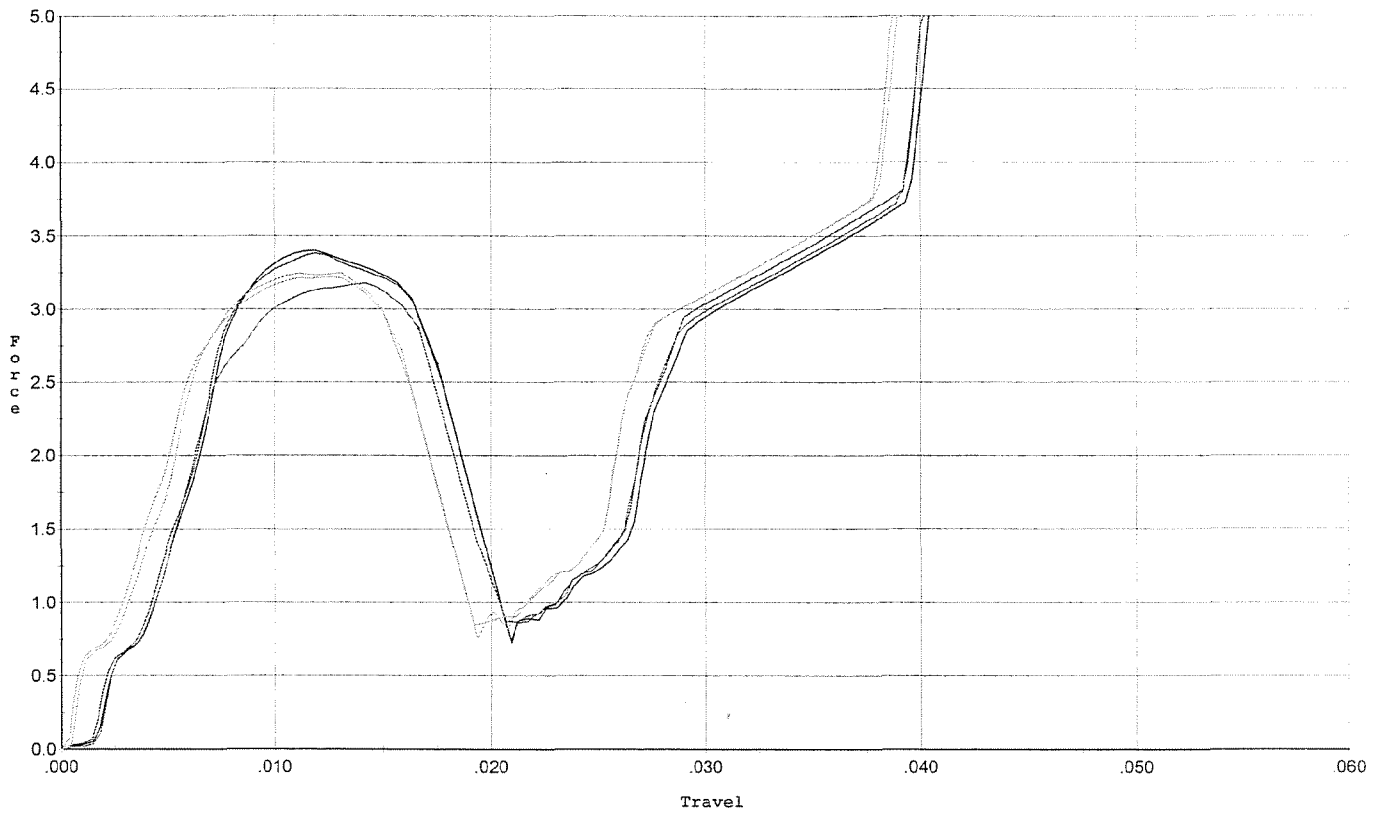
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.344	0.016	0.00	0.026	0.033		Set Trigger
2	3.344	0.017	0.00	0.026	0.037		Set Trigger
3	3.466	0.016	0.00	0.026	0.037		Set Trigger
4	3.336	0.018	0.00	0.026	0.039		Set Trigger
5	3.399	0.017	0.00	0.026	0.039		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



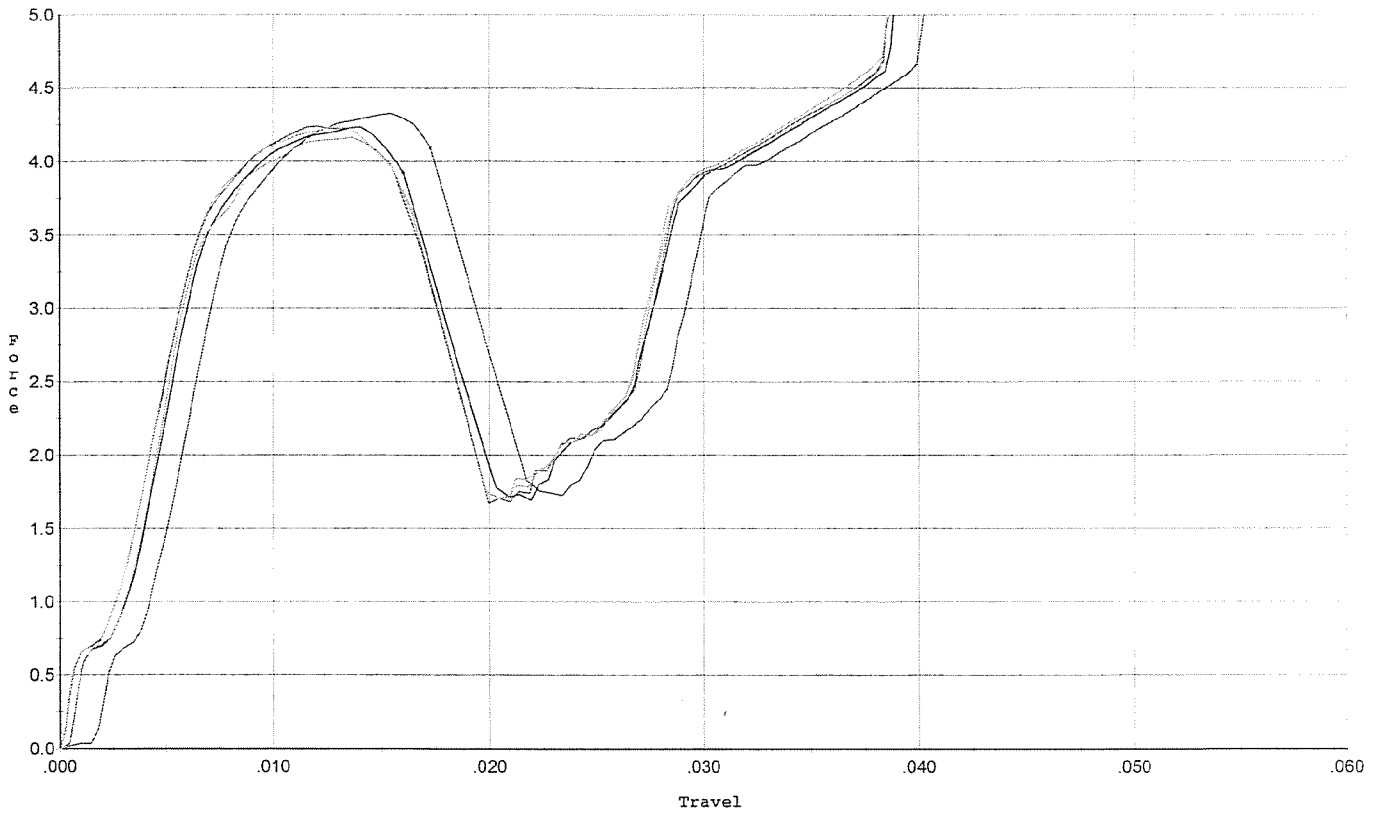
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.383	0.018	0.00	0.026	0.037		Set Trigger
2	3.403	0.018	0.00	0.027	0.037		Set Trigger
3	3.178	0.017	0.00	0.026	0.033		Set Trigger
4	3.218	0.016	0.00	0.026	0.034		Set Trigger
5	3.247	0.016	0.00	0.026	0.035		Set Trigger

A. 3.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



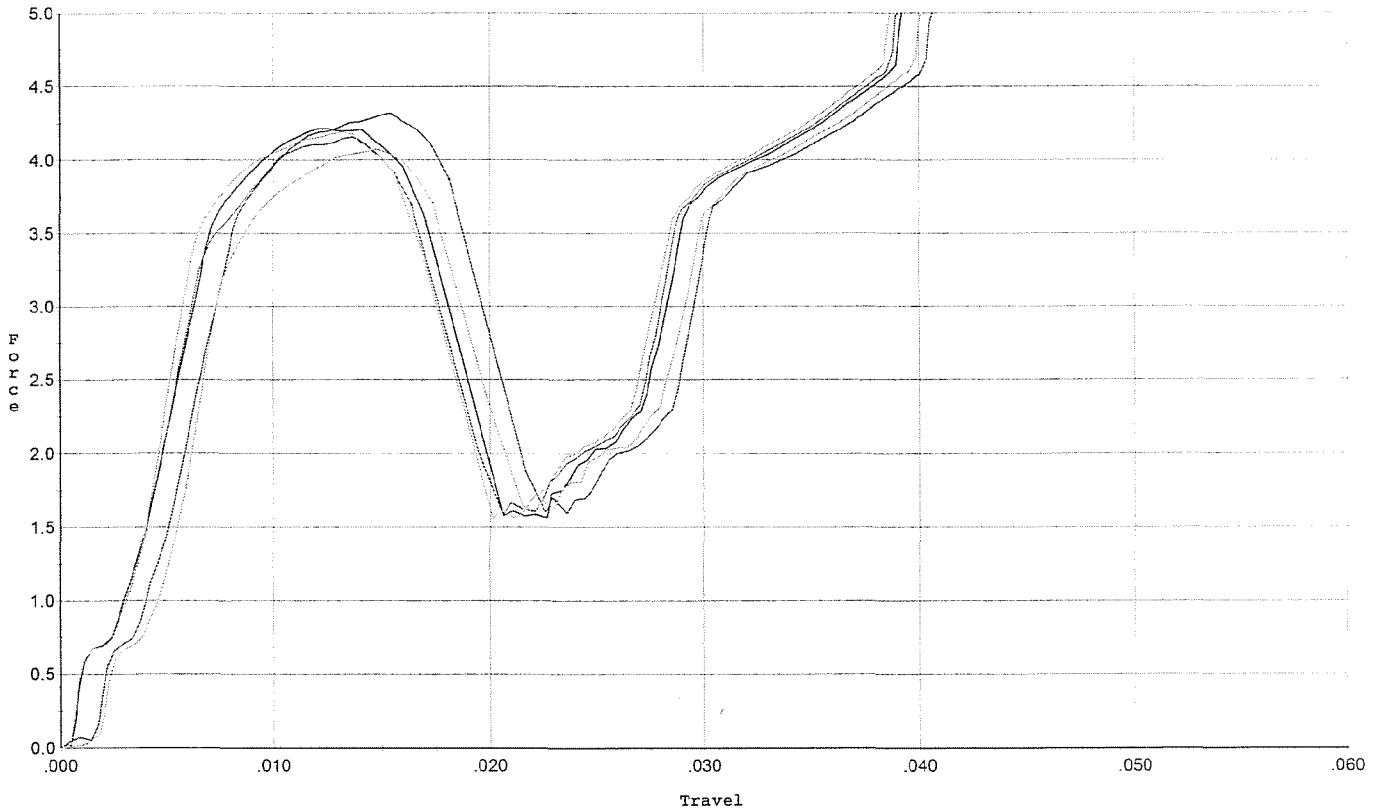
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.325	0.017	0.00	0.024	0.046		Set Trigger
2	4.234	0.016	0.00	0.024	0.044		Set Trigger
3	4.239	0.017	0.00	0.023	0.047		Set Trigger
4	4.234	0.016	0.00	0.023	0.046		Set Trigger
5	4.164	0.017	0.00	0.023	0.045		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



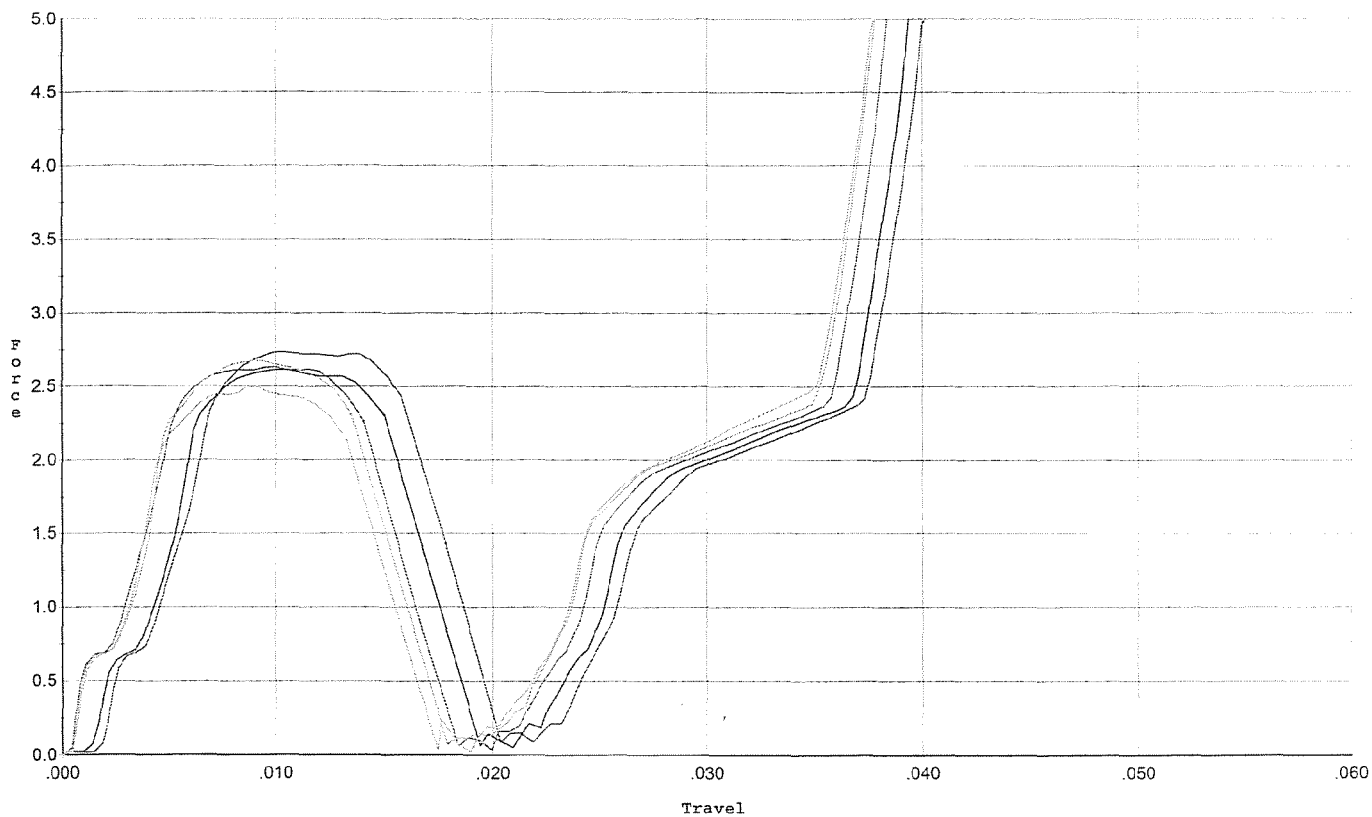
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.319	0.018	0.00	0.024	0.048		Set Trigger
2	4.215	0.017	0.00	0.024	0.046		Set Trigger
3	4.158	0.016	0.00	0.024	0.044		Set Trigger
4	4.193	0.017	0.00	0.024	0.046		Set Trigger
5	4.076	0.017	0.00	0.024	0.043		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



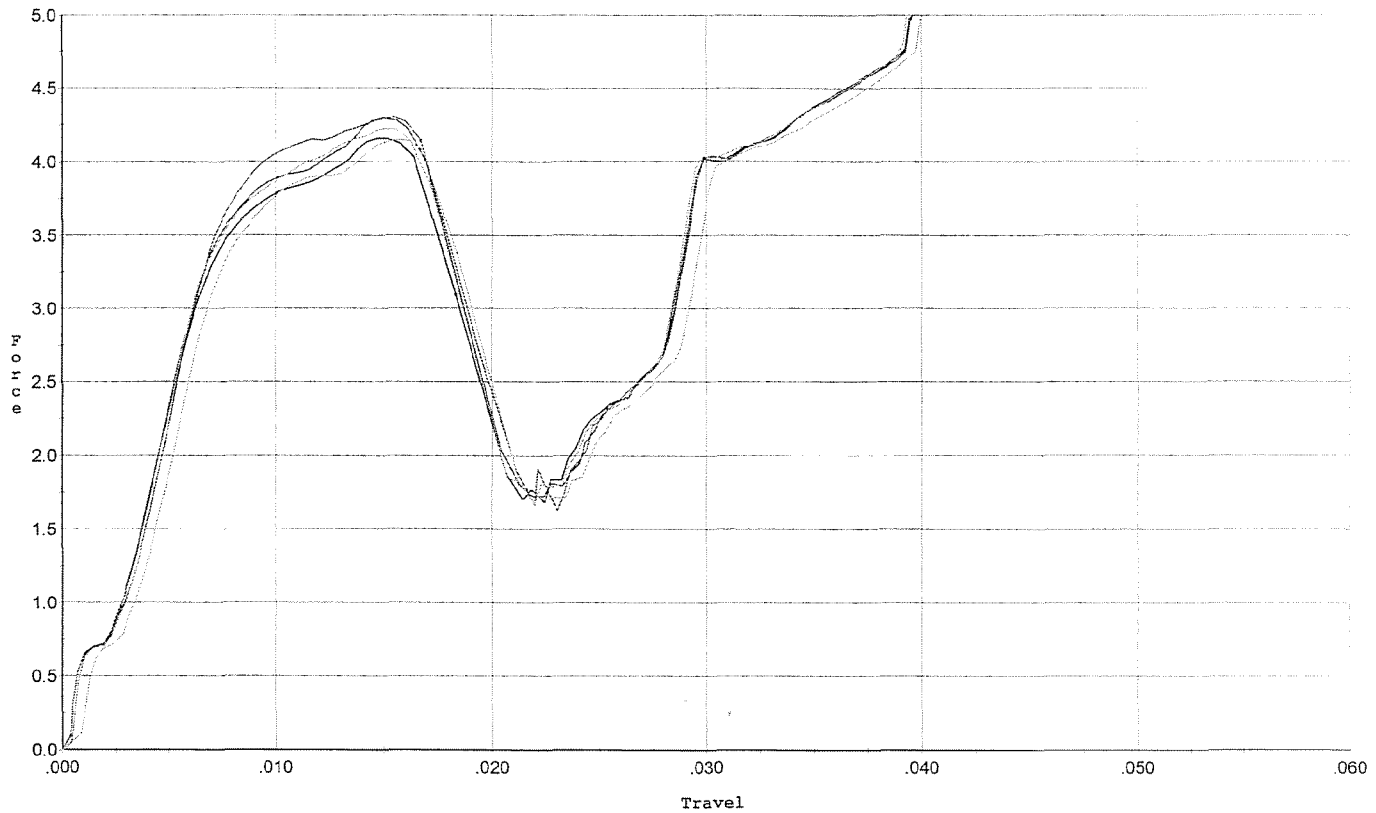
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.733	0.018	0.002	0.027	0.031		Set Trigger
2	2.613	0.015	0.00	0.028	0.026		Set Trigger
3	2.631	0.014	0.00	0.028	0.026		Set Trigger
4	2.496	0.013	0.00	0.028	0.023		Set Trigger
5	2.674	0.013	0.00	0.028	0.025		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.017	0.00	0.024	0.047		Set Trigger
2	4.157	0.018	0.00	0.023	0.049		Set Trigger
3	4.304	0.017	0.00	0.024	0.047		Set Trigger
4	4.149	0.018	0.00	0.024	0.048		Set Trigger
5	4.227	0.017	0.00	0.024	0.047		Set Trigger

A-4.72