

G685 2293

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

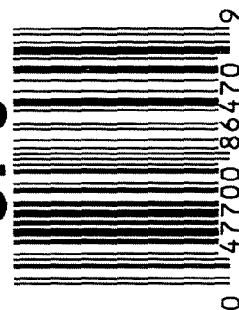
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852293

UPC



GUN SERIAL # G 6852293

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION	APR 15 2009	4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	JP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

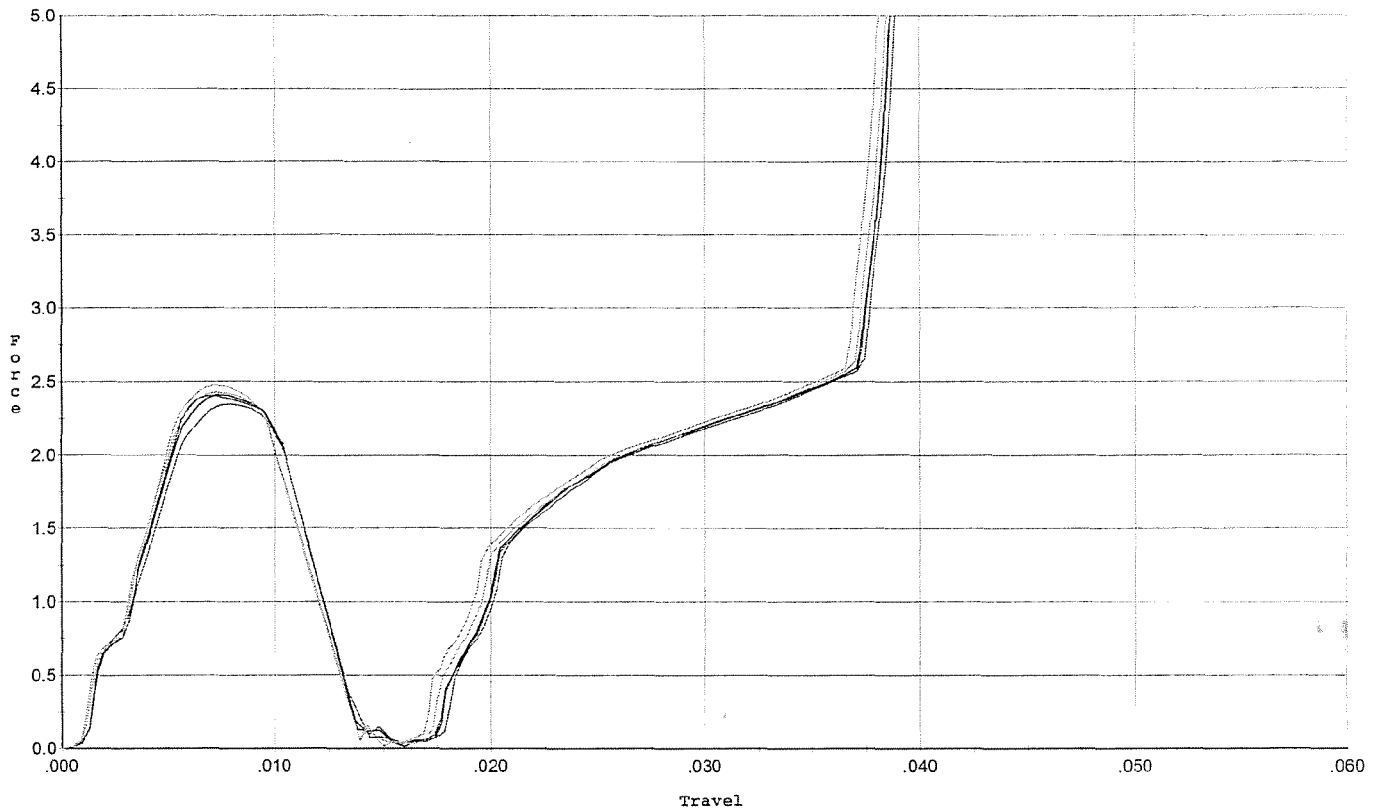
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-12-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-12-09	L.N.
	J) ASSEMBLE STOCK		4-30-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-5-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>245</u> <u>242</u> <u>238</u> <u>236</u> <u>235</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L.N.
690	PACK		7/8/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



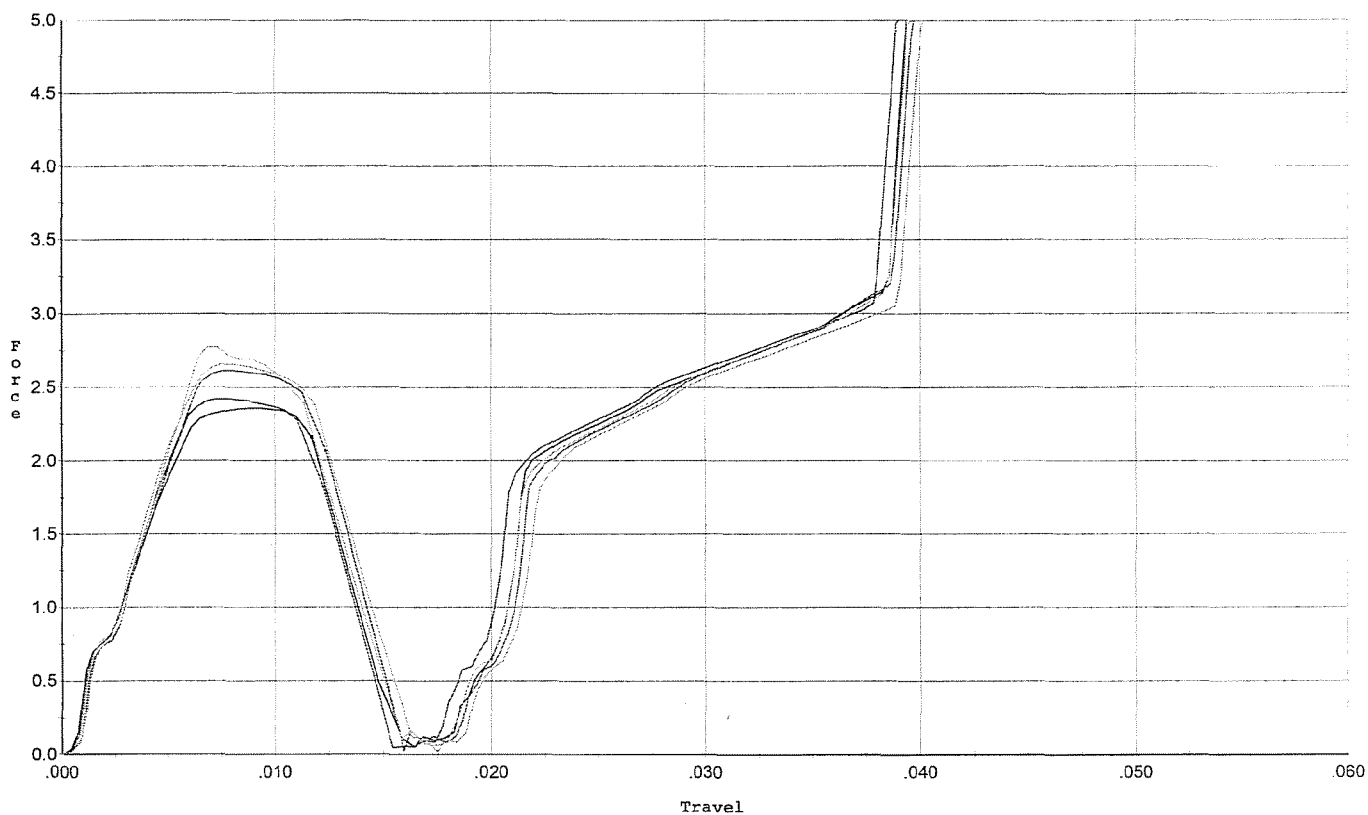
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.010	0.00	0.032	0.015		Set Trigger
2	2.412	0.010	0.00	0.032	0.015		Set Trigger
3	2.347	0.010	0.00	0.032	0.015		Set Trigger
4	2.475	0.012	0.00	0.032	0.017		Set Trigger
5	2.430	0.010	0.00	0.032	0.014		Set Trigger

A-241

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



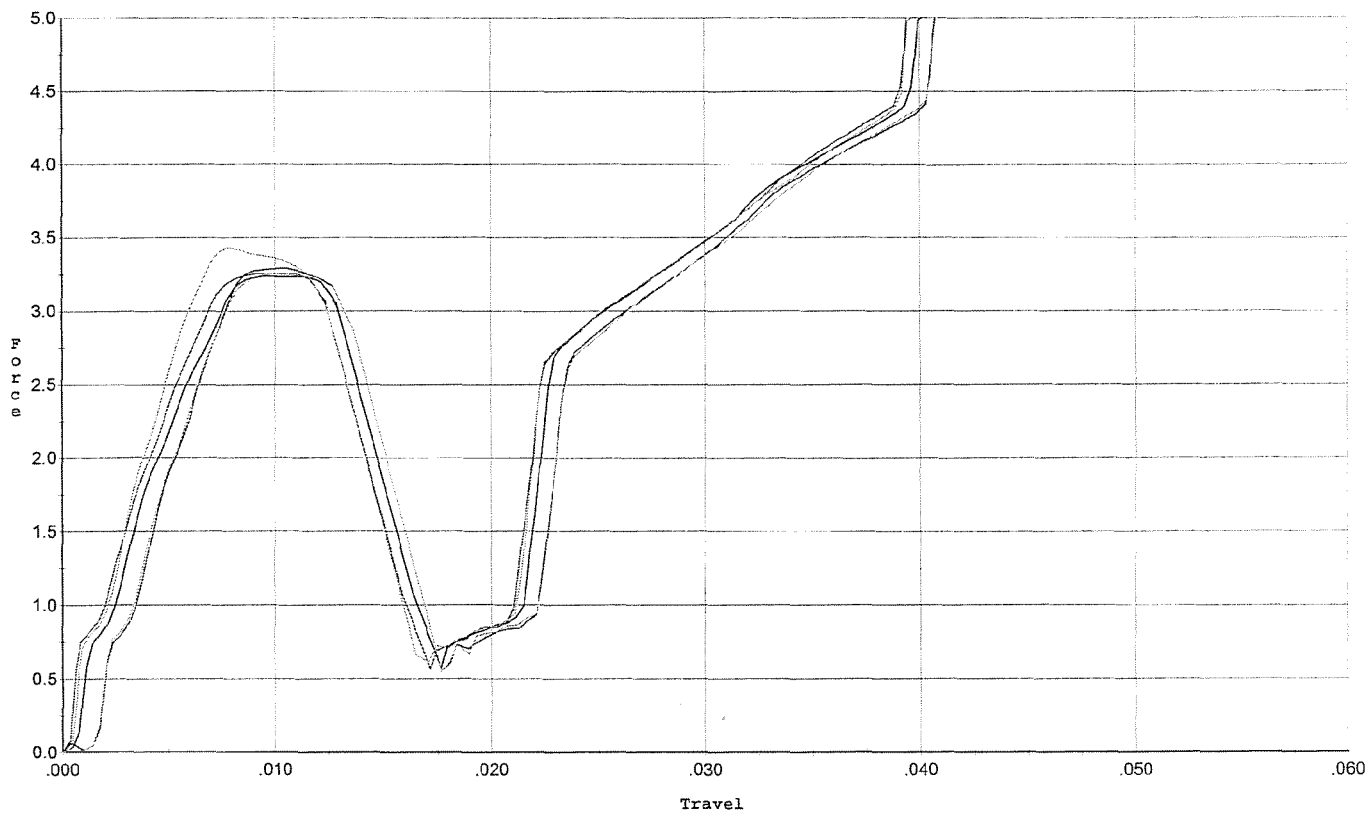
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.012	0.00	0.030	0.020		Set Trigger
2	2.357	0.012	0.00	0.031	0.019		Set Trigger
3	2.615	0.012	0.00	0.030	0.021		Set Trigger
4	2.776	0.011	0.00	0.031	0.020		Set Trigger
5	2.658	0.012	0.00	0.031	0.021		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



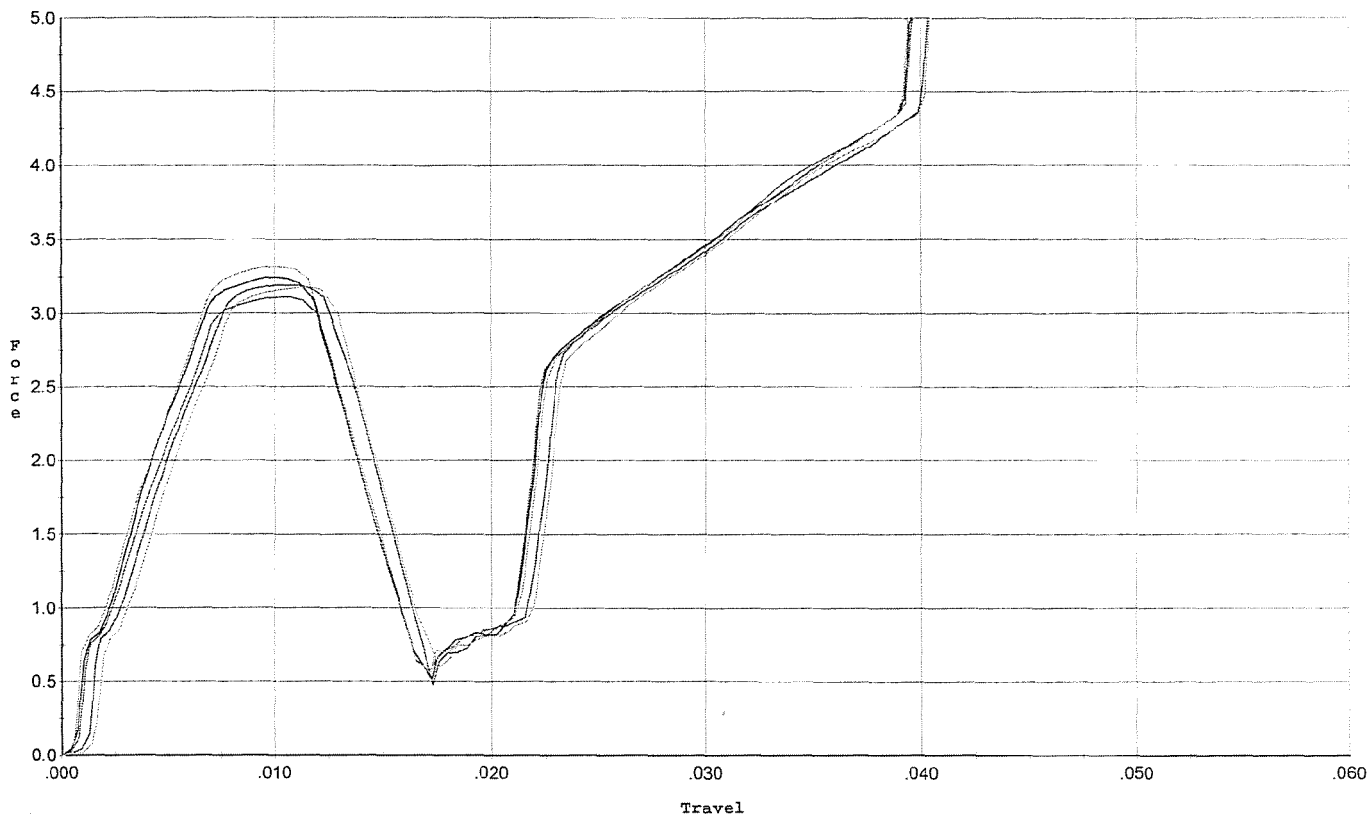
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.014	0.00	0.028	0.027		Set Trigger
2	3.239	0.013	0.00	0.028	0.027		Set Trigger
3	3.253	0.012	0.00	0.028	0.027		Set Trigger
4	3.255	0.014	0.00	0.028	0.027		Set Trigger
5	3.429	0.012	0.00	0.028	0.028		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



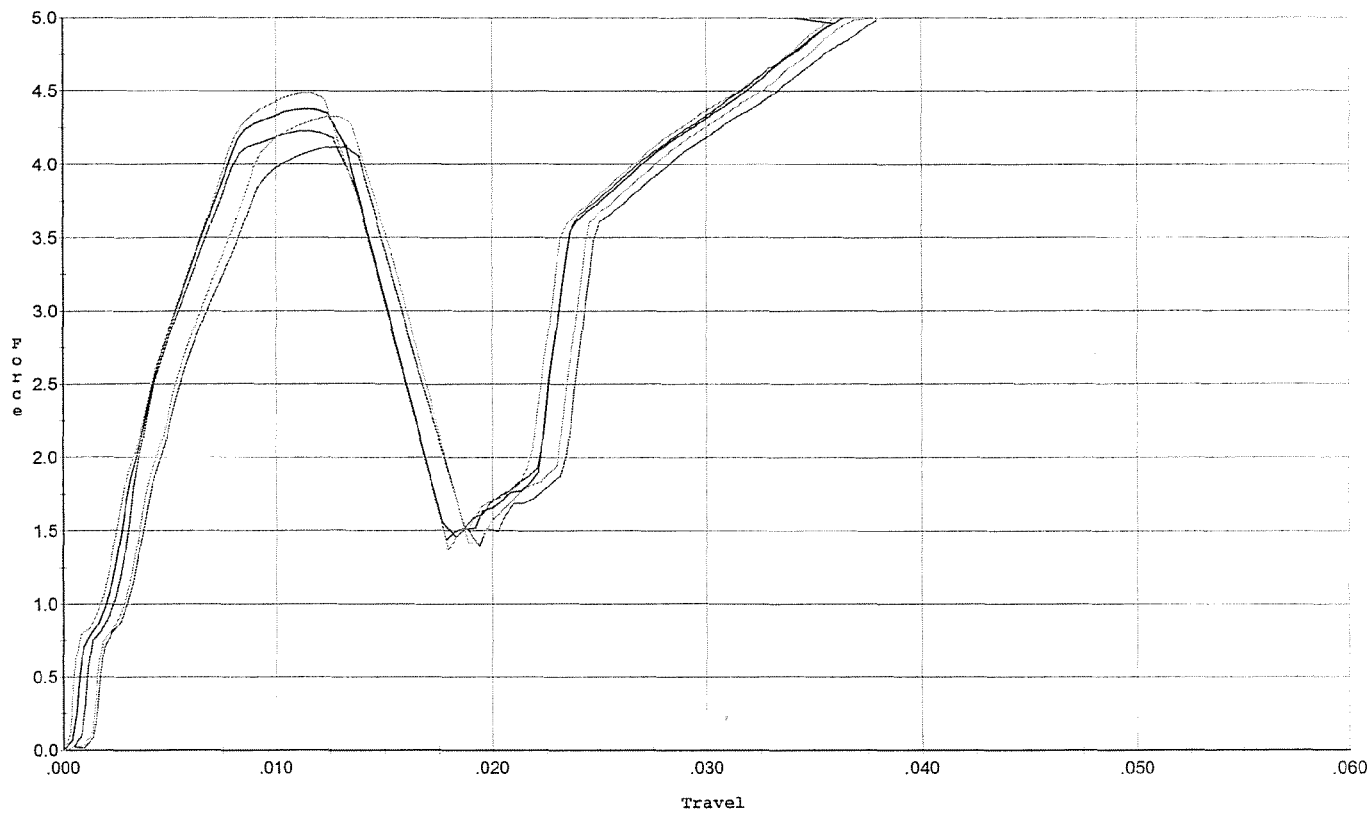
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.192	0.014	0.00	0.028	0.028		Set Trigger
2	3.243	0.012	0.00	0.028	0.025		Set Trigger
3	3.109	0.012	0.00	0.028	0.024		Set Trigger
4	3.174	0.013	0.00	0.028	0.025		Set Trigger
5	3.318	0.012	0.00	0.028	0.025		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



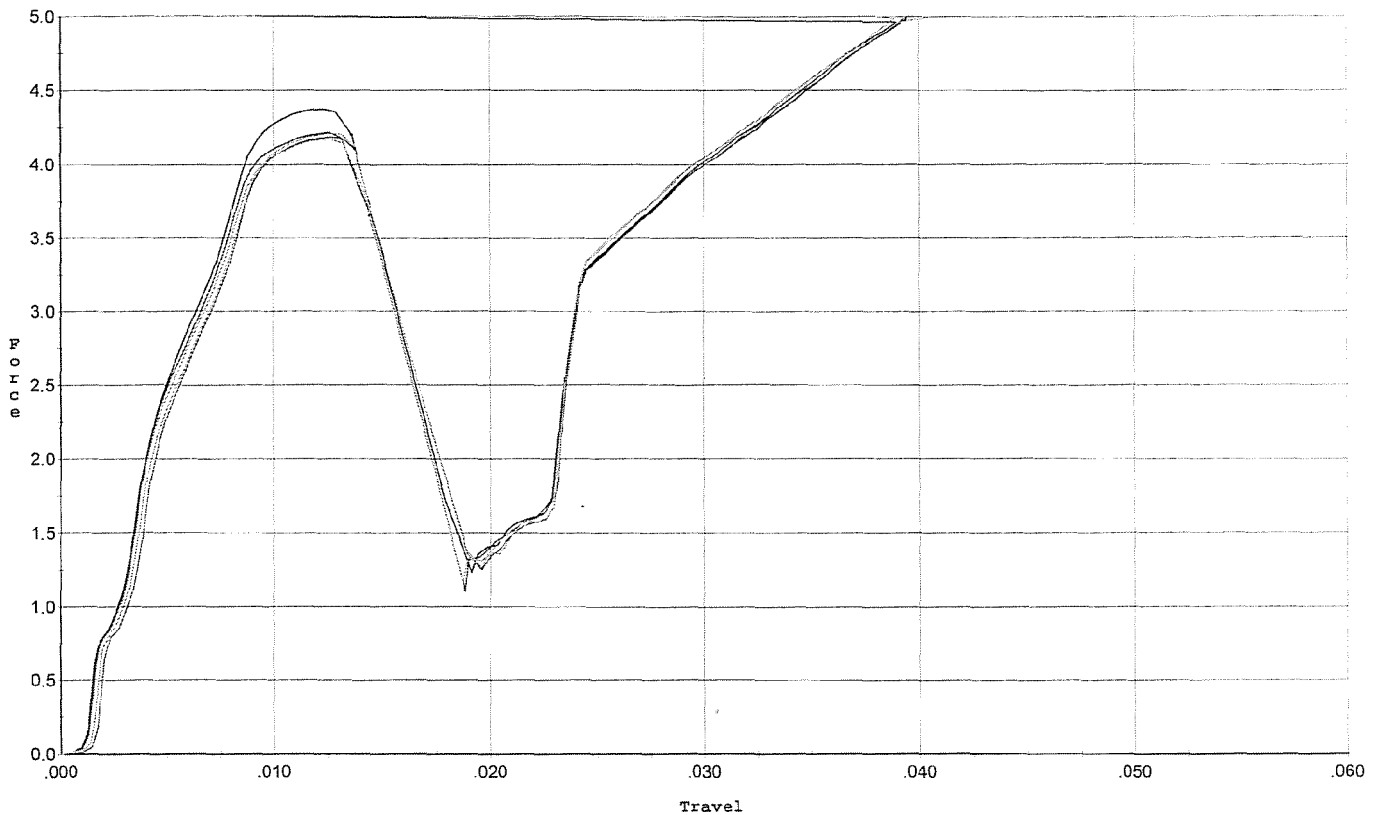
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.014	0.00	0.025	0.037		Set Trigger
2	4.374	0.013	0.00	0.025	0.037		Set Trigger
3	4.121	0.014	0.00	0.025	0.034		Set Trigger
4	4.327	0.015	0.00	0.025	0.040		Set Trigger
5	4.483	0.014	0.00	0.024	0.039		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



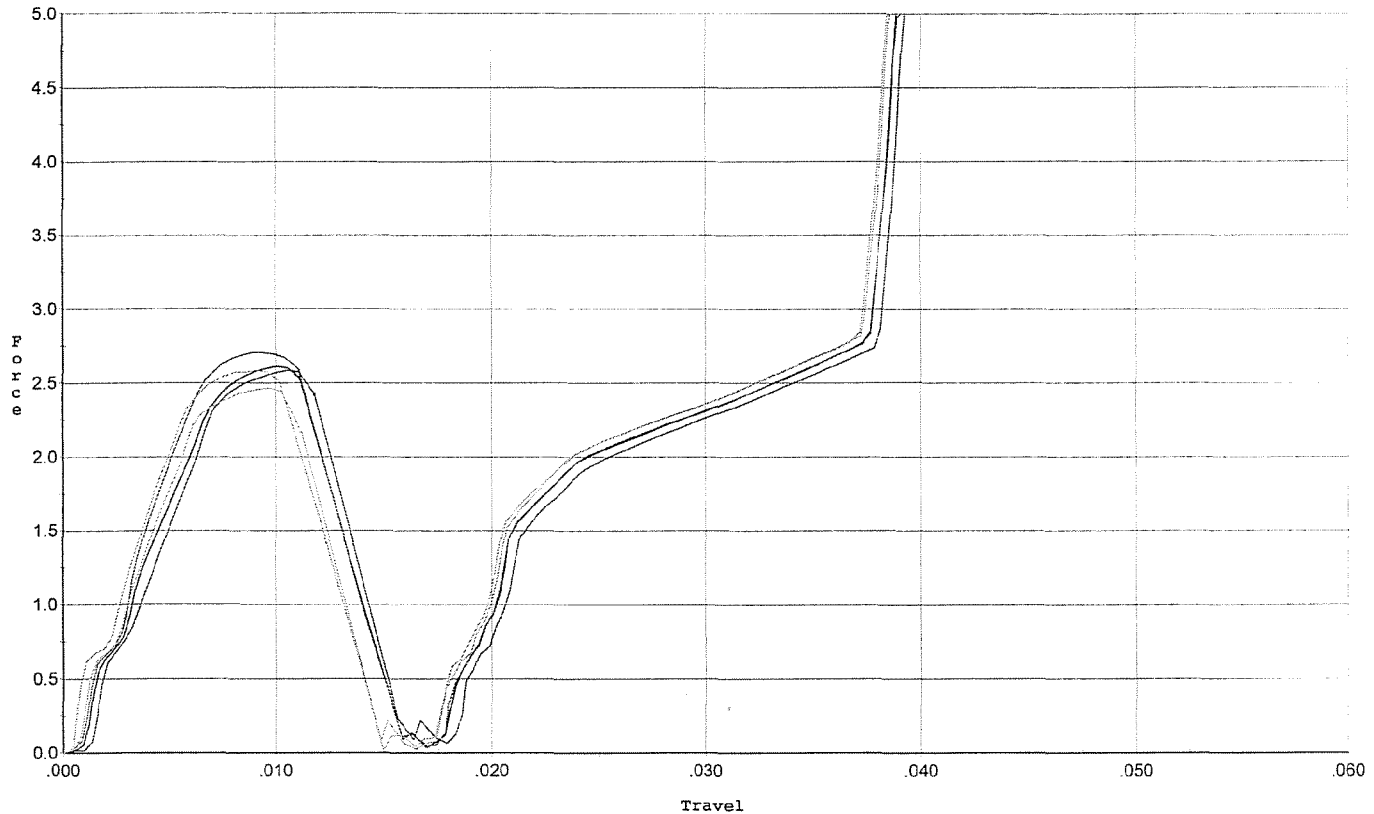
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.014	0.00	0.025	0.037		Set Trigger
2	4.372	0.014	0.00	0.025	0.036		Set Trigger
3	4.183	0.014	0.00	0.026	0.034		Set Trigger
4	4.169	0.014	0.00	0.025	0.036		Set Trigger
5	4.210	0.014	0.00	0.025	0.035		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



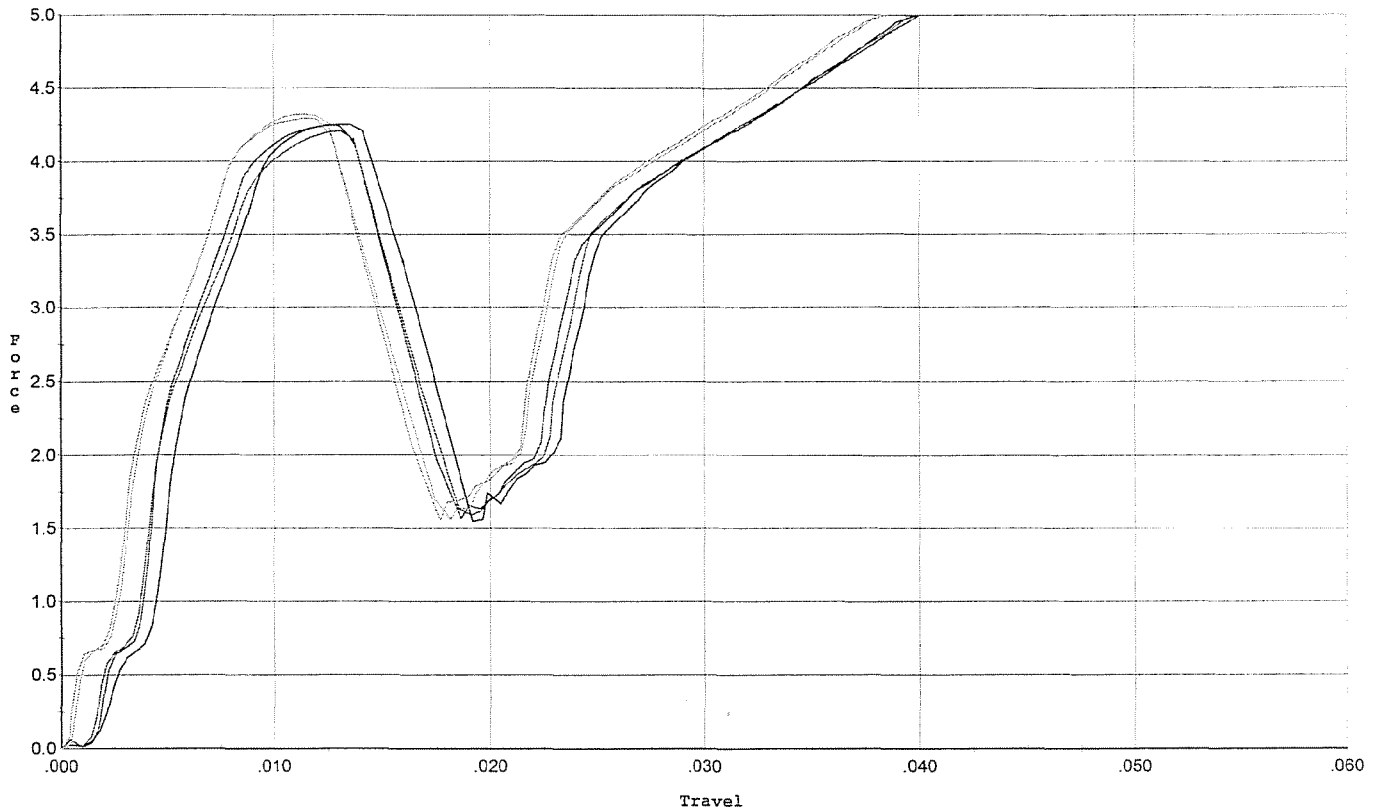
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.012	0.00	0.030	0.018		Set Trigger
2	2.612	0.011	0.00	0.030	0.018		Set Trigger
3	2.706	0.011	0.00	0.030	0.019		Set Trigger
4	2.464	0.011	0.00	0.030	0.017		Set Trigger
5	2.585	0.012	0.00	0.030	0.020		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.014	0.00	0.025	0.034		Set Trigger
2	4.251	0.016	0.00	0.025	0.039		Set Trigger
3	4.206	0.014	0.00	0.025	0.034		Set Trigger
4	4.322	0.013	0.00	0.025	0.033		Set Trigger
5	4.291	0.013	0.00	0.025	0.034		Set Trigger

A-4.26