

G6852294

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

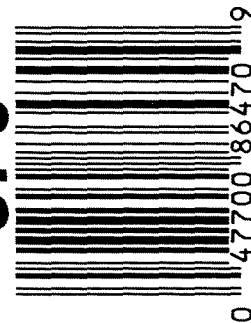


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852294**UPC**

GUN SERIAL # G 685 2294

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION	MAY 20 2009	5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

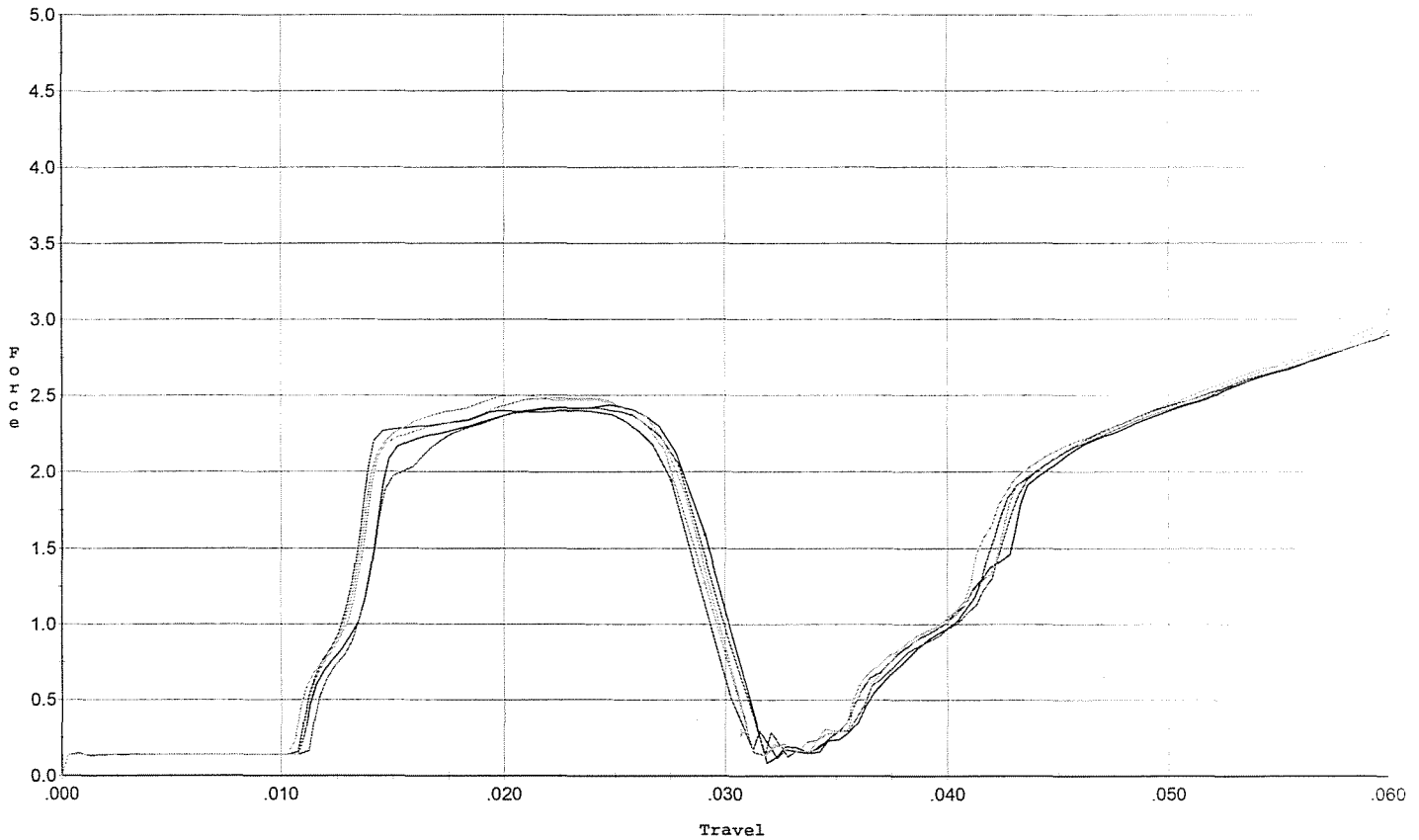
F004 REV 5/2006

BARBER - M24 0096350									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	8-6-09	L.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	8-6-09	L.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	8-6-09	L.N.		
	J) ASSEMBLE STOCK					7-17-09	R.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-6-09	L.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/31/09	R.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/31/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-6-09	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.66</u>	<u>2.79</u>	<u>2.71</u>	<u>2.78</u>	8-5-09	L.N.
	C) FUNCTION					8-6-09	L.N.		
690	PACK					8/1/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



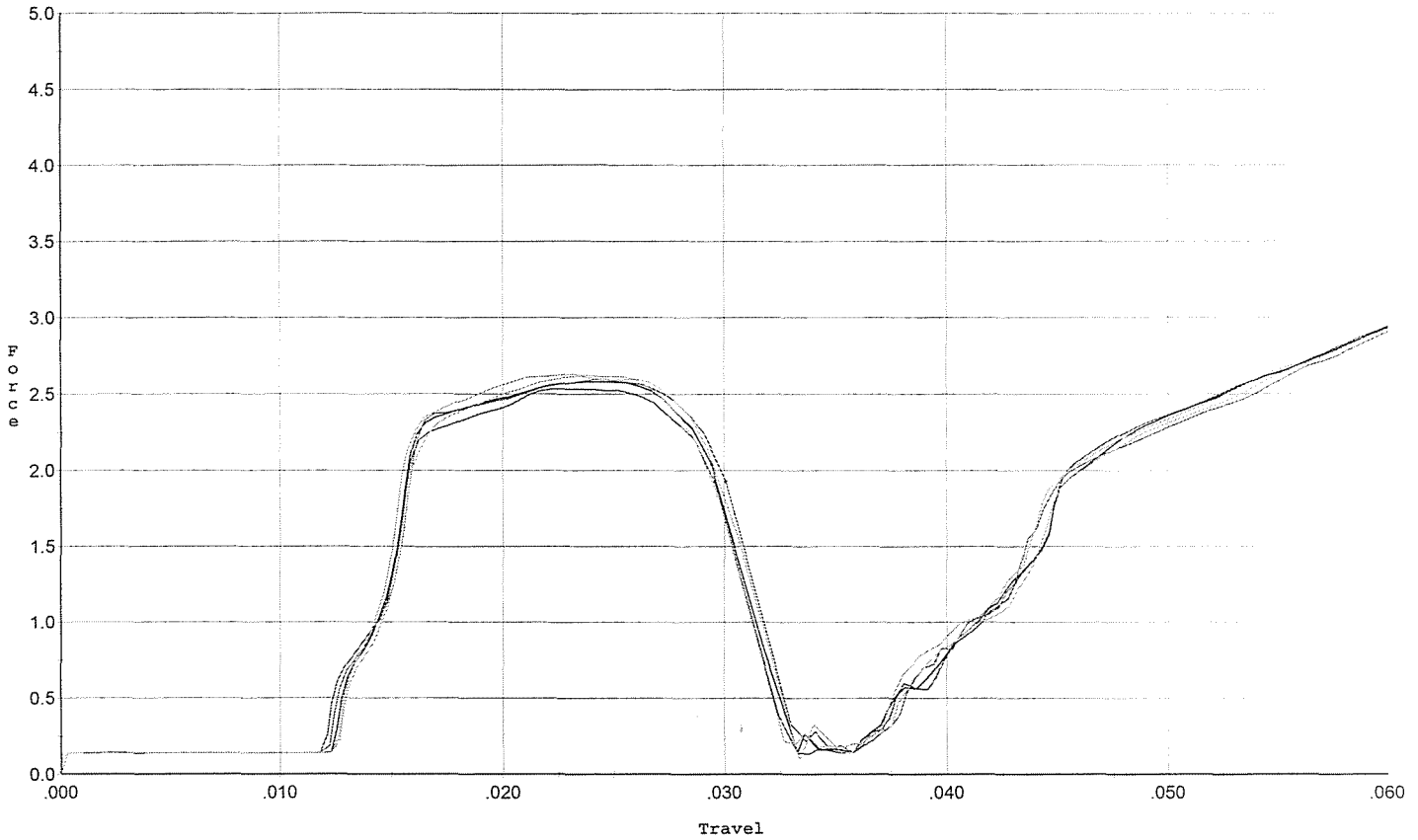
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.028	0.011	0.040	0.036		Set Trigger
2	2.439	0.029	0.011	0.039	0.037		Set Trigger
3	2.414	0.028	0.011	0.039	0.035		Set Trigger
4	2.477	0.028	0.011	0.039	0.037		Set Trigger
5	2.503	0.029	0.011	0.039	0.038		Set Trigger

Aug 244

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



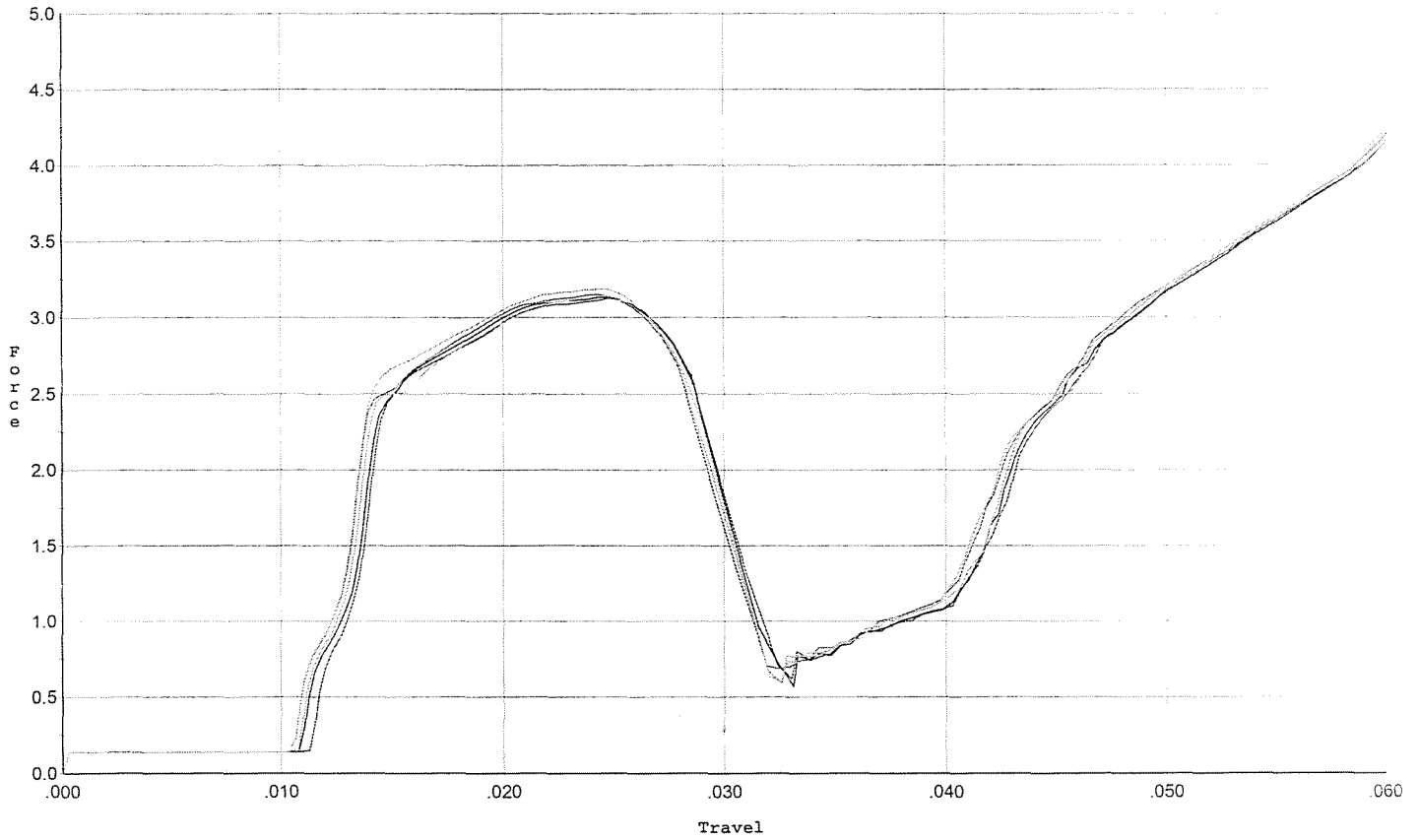
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.030	0.012	0.040	0.038		Set Trigger
2	2.581	0.029	0.013	0.039	0.038		Set Trigger
3	2.597	0.030	0.012	0.039	0.039		Set Trigger
4	2.615	0.031	0.013	0.039	0.040		Set Trigger
5	2.630	0.030	0.013	0.039	0.039		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



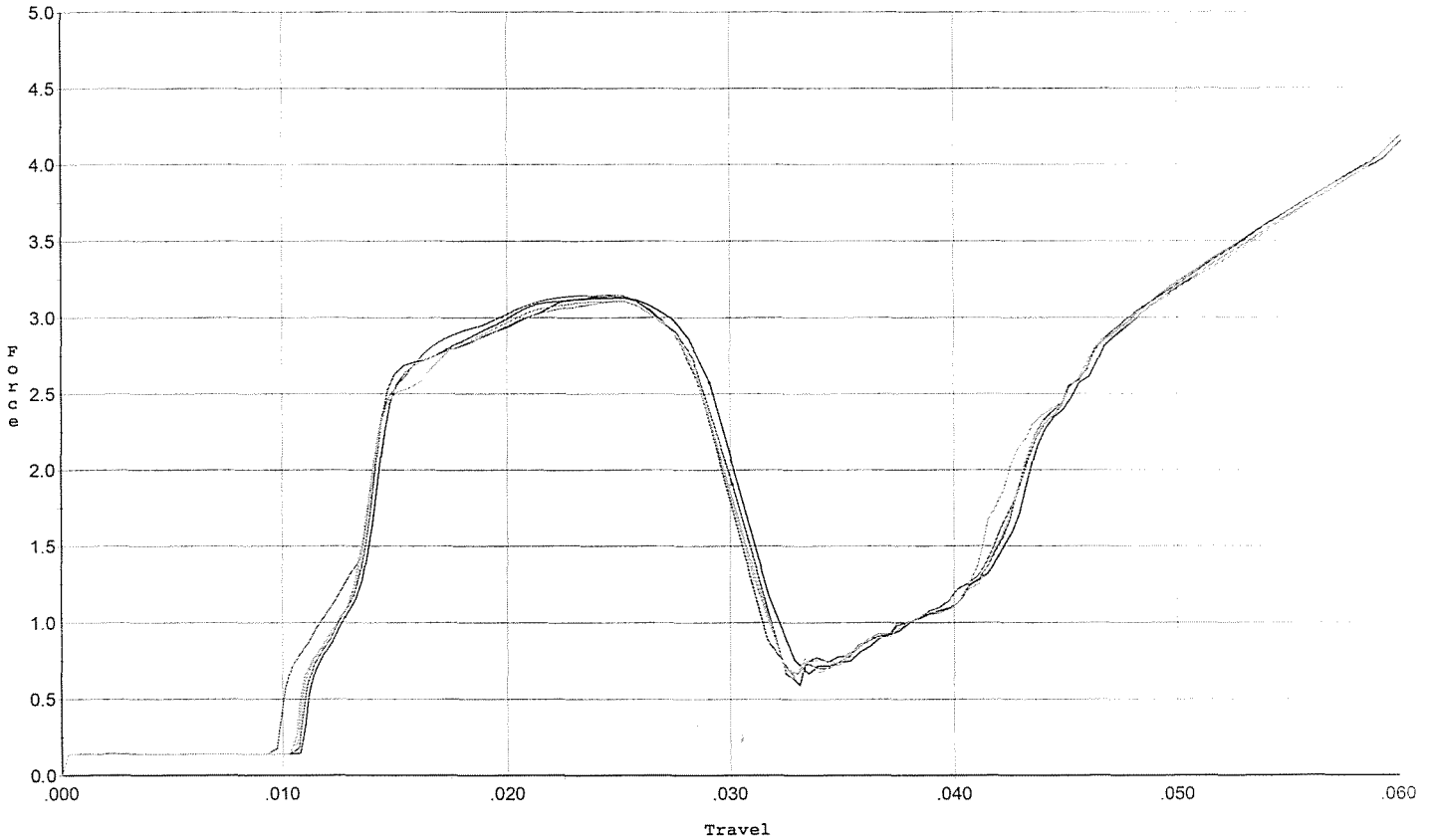
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.029	0.012	0.038	0.045		Set Trigger
2	3.130	0.029	0.011	0.038	0.046		Set Trigger
3	3.149	0.028	0.011	0.038	0.046		Set Trigger
4	3.142	0.029	0.011	0.038	0.047		Set Trigger
5	3.188	0.030	0.011	0.037	0.049		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



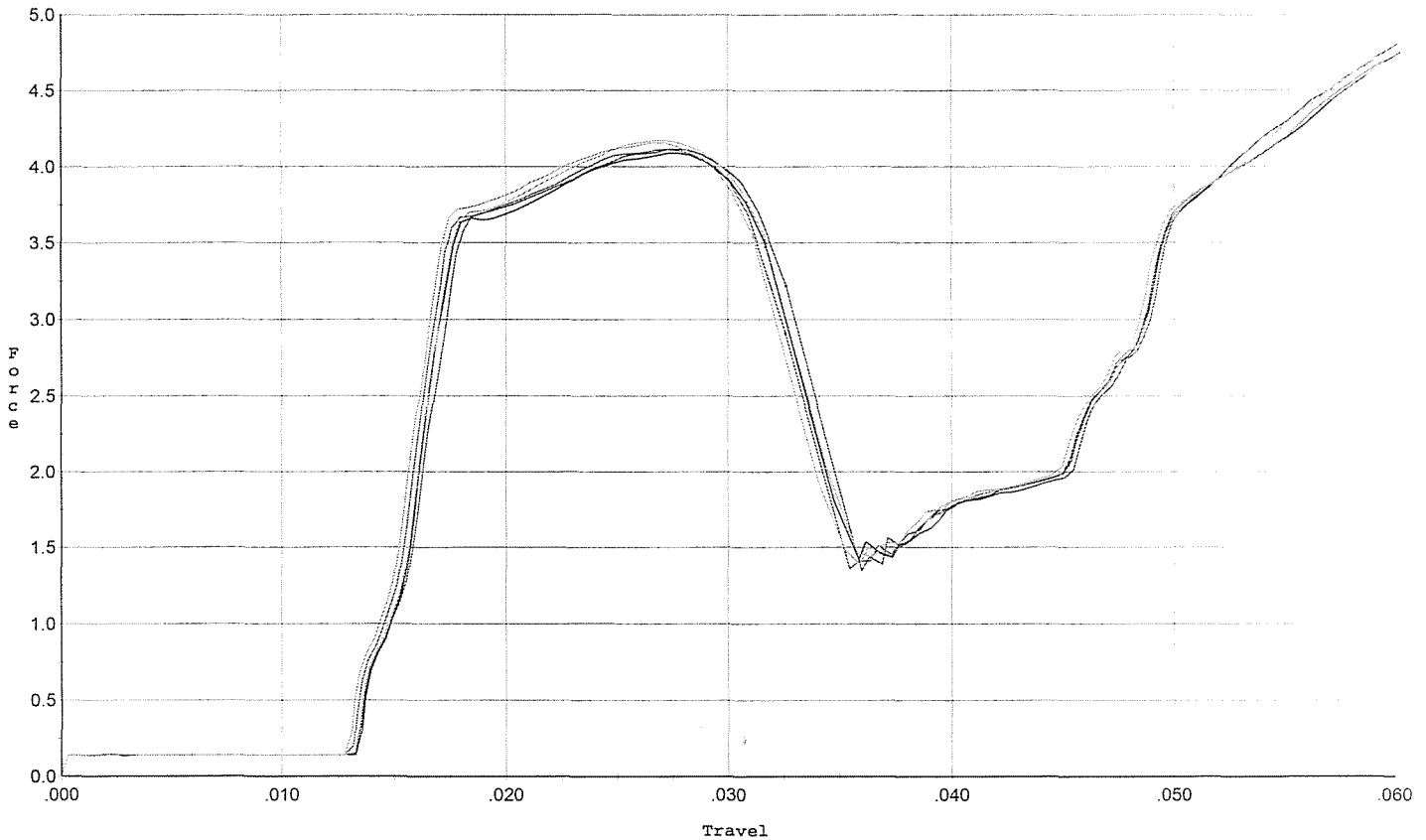
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.030	0.011	0.038	0.049		Set Trigger
2	3.130	0.029	0.011	0.038	0.047		Set Trigger
3	3.149	0.029	0.010	0.037	0.048		Set Trigger
4	3.104	0.028	0.011	0.038	0.046		Set Trigger
5	3.108	0.029	0.011	0.038	0.046		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



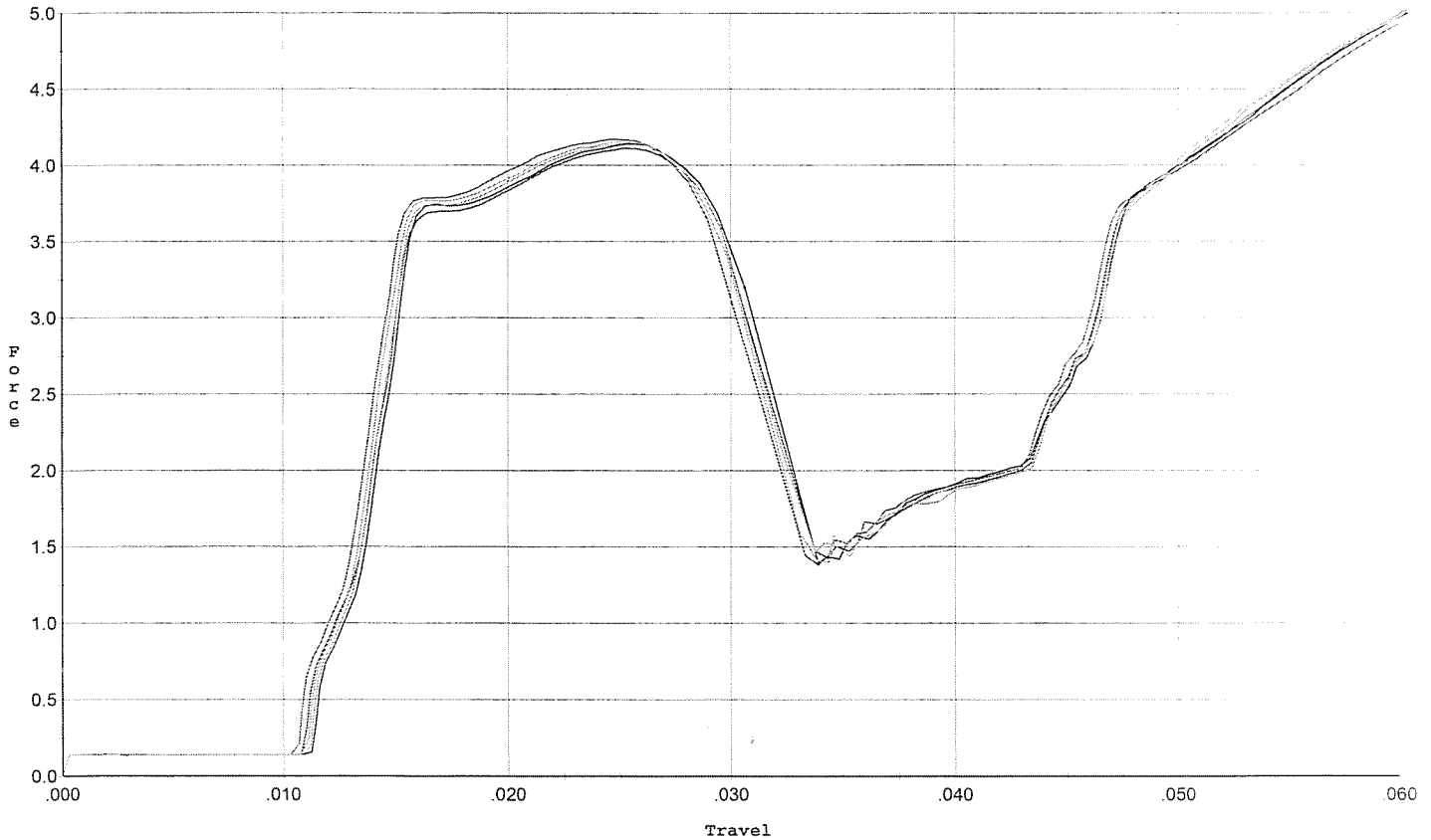
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.033	0.014	0.031	0.065		Set Trigger
2	4.088	0.032	0.014	0.035	0.063		Set Trigger
3	4.115	0.033	0.013	0.035	0.066		Set Trigger
4	4.173	0.032	0.013	0.034	0.064		Set Trigger
5	4.158	0.031	0.013	0.035	0.063		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



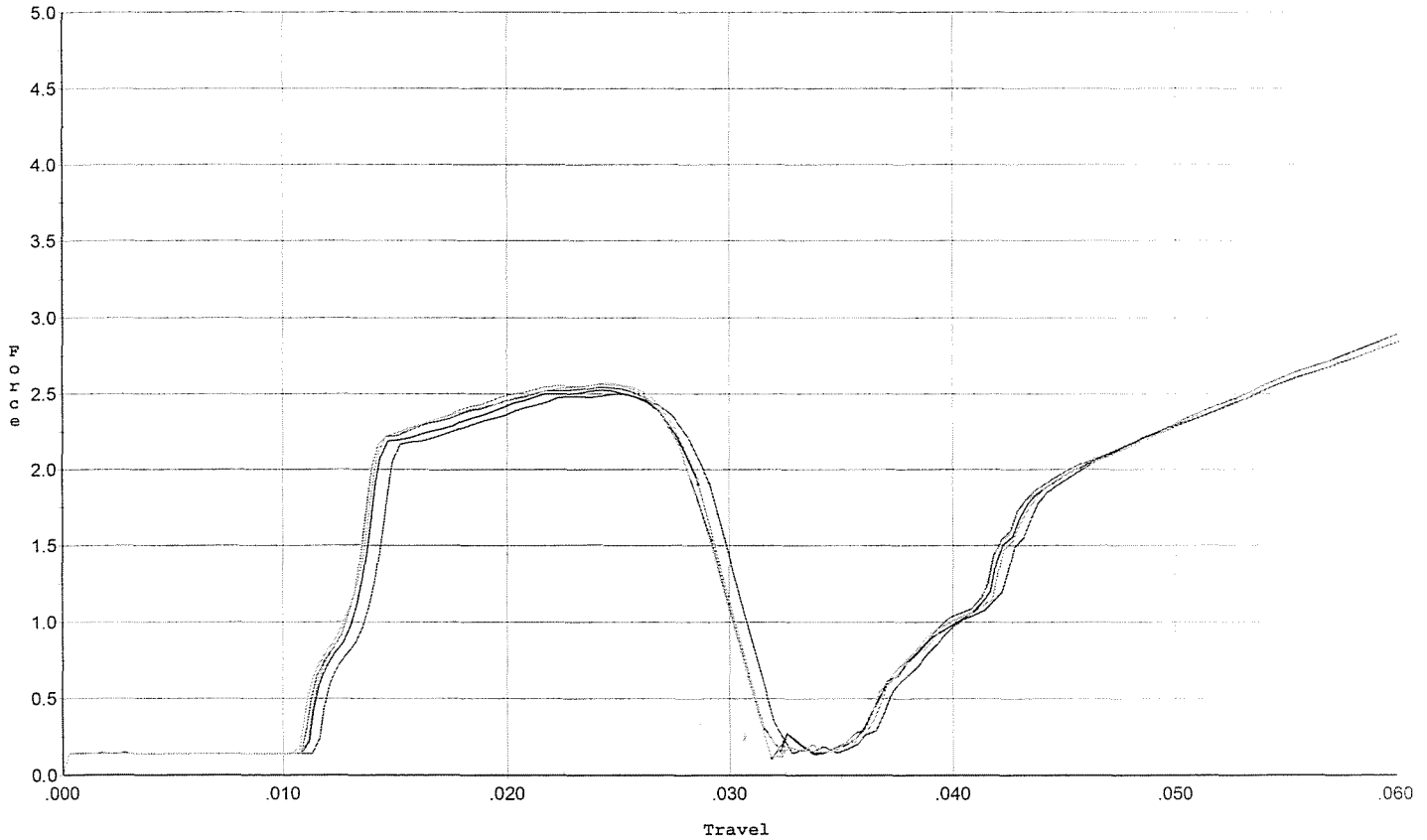
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.030	0.011	0.035	0.063		Set Trigger
2	4.141	0.031	0.011	0.034	0.065		Set Trigger
3	4.172	0.031	0.011	0.034	0.068		Set Trigger
4	4.156	0.030	0.011	0.035	0.064		Set Trigger
5	4.147	0.030	0.011	0.035	0.063		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



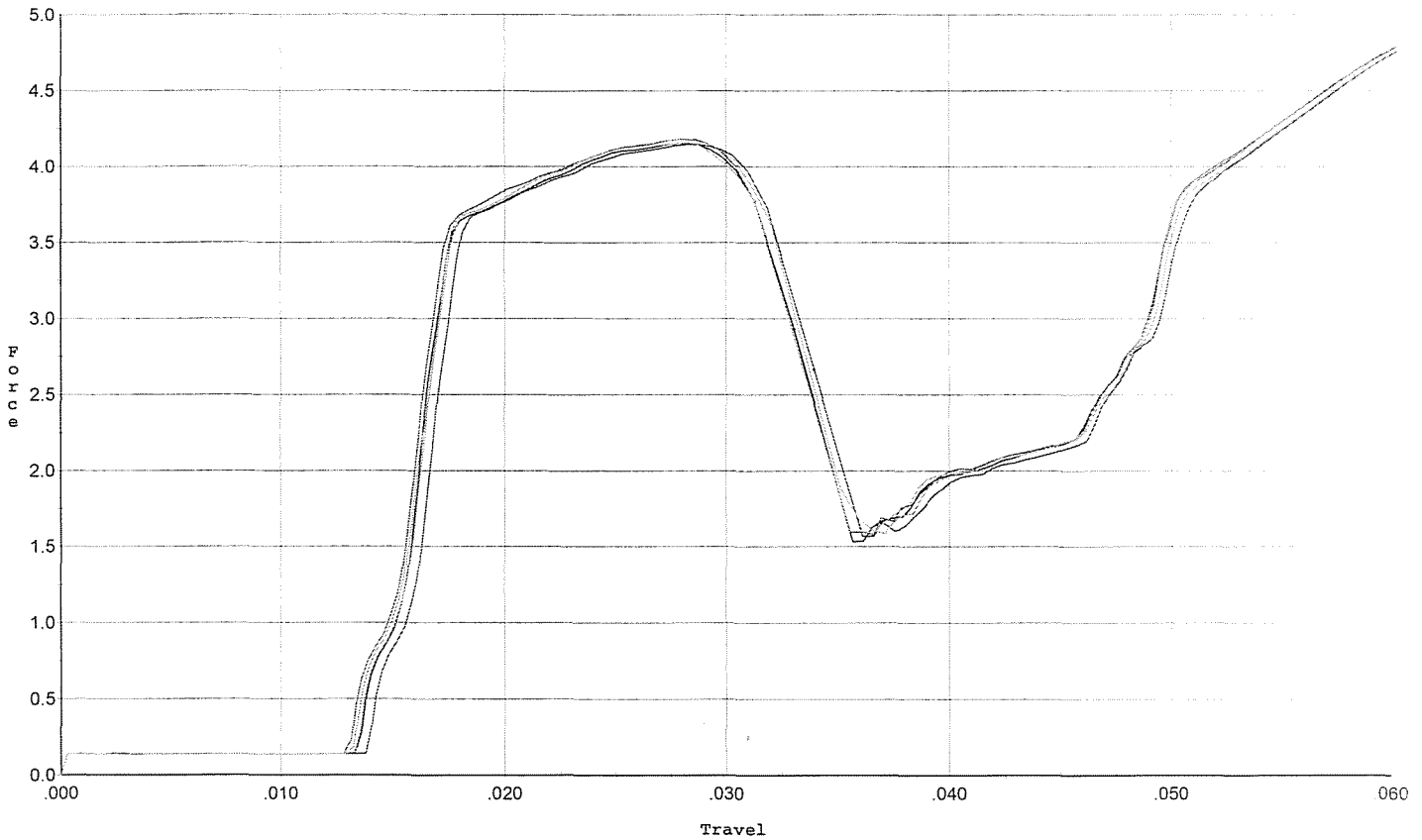
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.029	0.012	0.039	0.038		Set Trigger
2	2.524	0.029	0.011	0.039	0.038		Set Trigger
3	2.543	0.029	0.011	0.039	0.039		Set Trigger
4	2.571	0.029	0.011	0.039	0.039		Set Trigger
5	2.564	0.029	0.011	0.039	0.040		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.034	0.014	0.030	0.068		Set Trigger
2	4.153	0.033	0.014	0.030	0.067		Set Trigger
3	4.182	0.033	0.013	0.030	0.069		Set Trigger
4	4.179	0.032	0.014	0.031	0.065		Set Trigger
5	4.158	0.031	0.013	0.031	0.063		Set Trigger

Aug 4.16