

G6852313

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



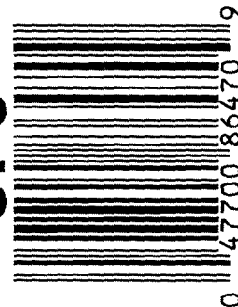
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852313

UPC



BM FORM

GUN SERIAL # G 6852313

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (RP)	4-18-09	(RP)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

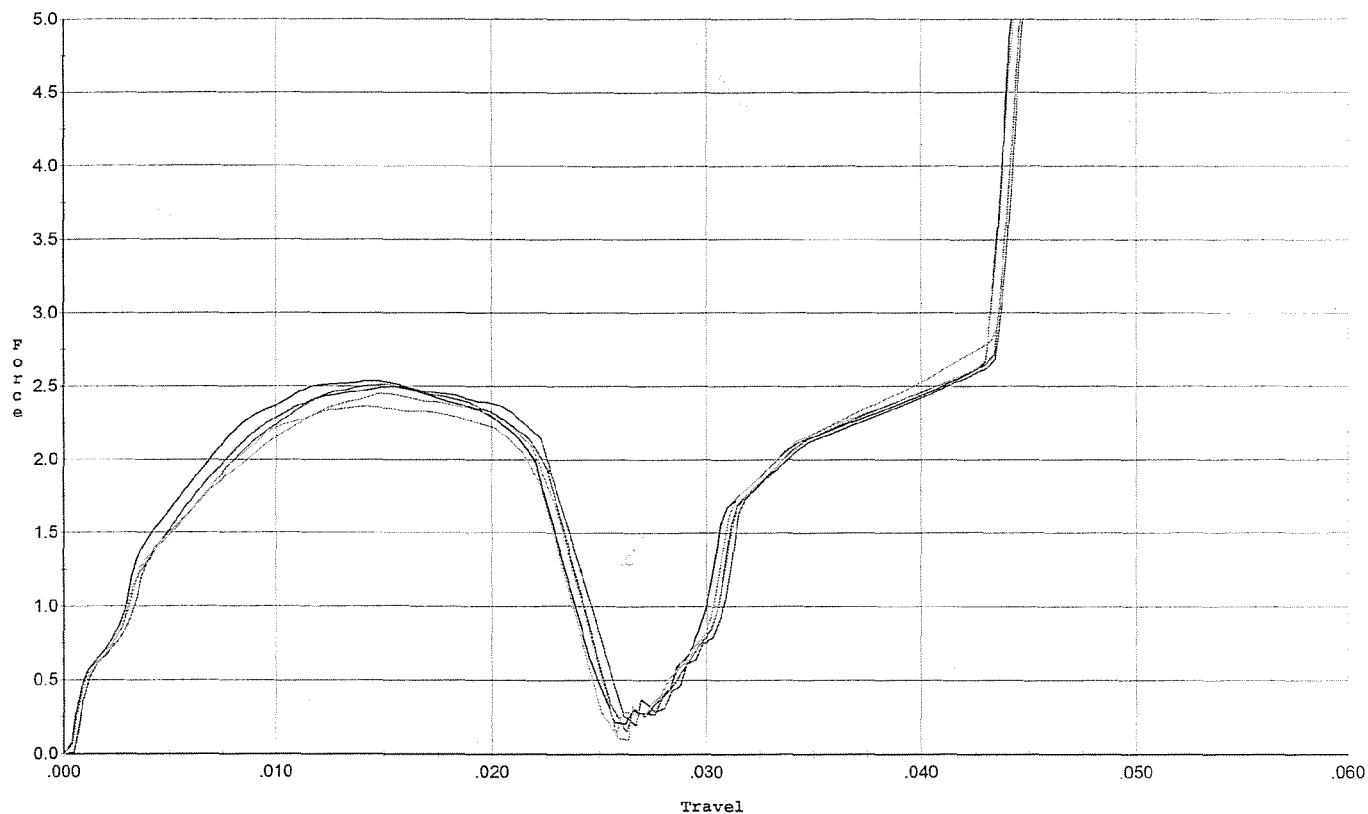
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.9</u> <u>2.9</u> <u>2.9</u>	5-14-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-14-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	5-14-09	RPD
	J) ASSEMBLE STOCK		5-5-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.47</u> <u>2.69</u> <u>2.82</u> <u>2.60</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RPD
690	PACK		6/22/09	Fey

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



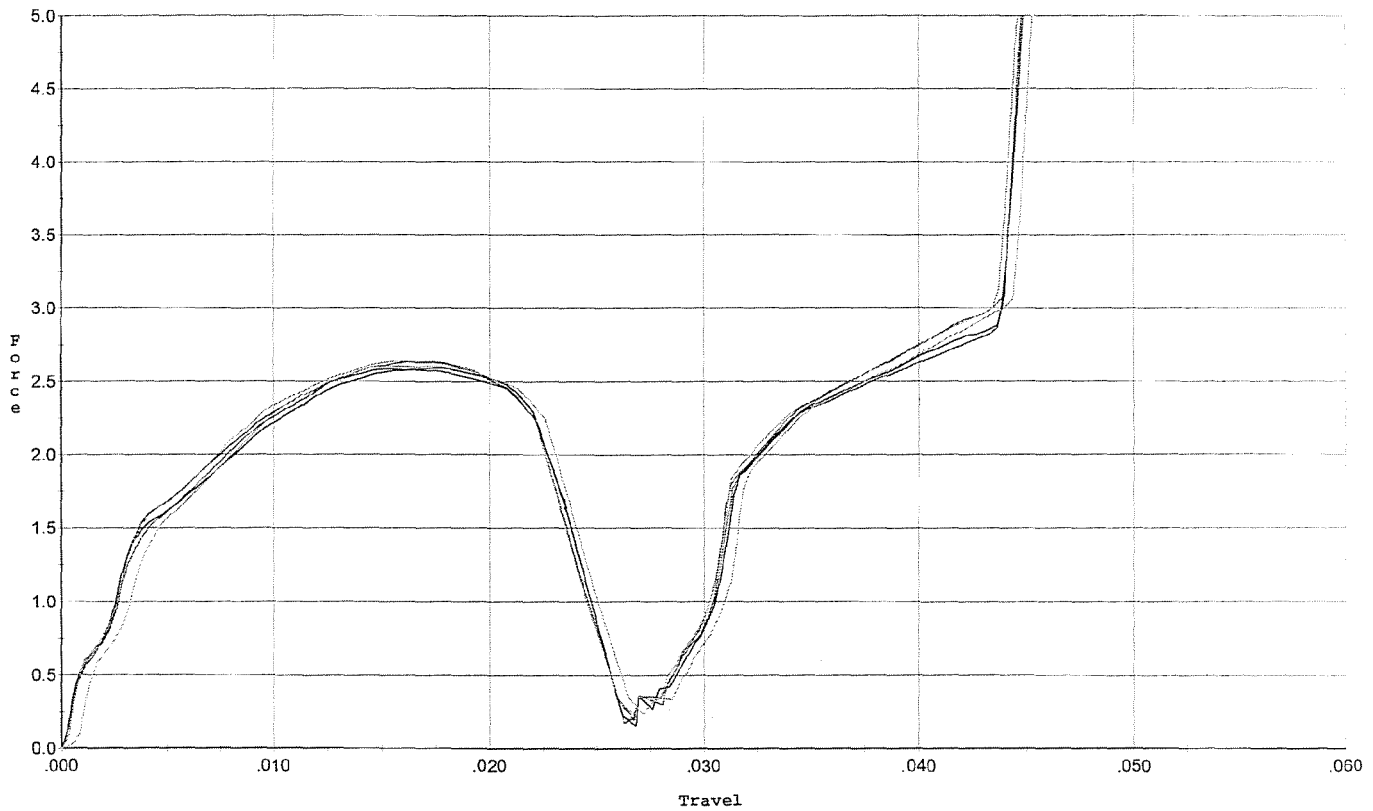
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.024	0.00	0.028	0.045		Set Trigger
2	2.535	0.022	0.00	0.028	0.042		Set Trigger
3	2.514	0.023	0.00	0.028	0.041		Set Trigger
4	2.361	0.022	0.00	0.028	0.039		Set Trigger
5	2.448	0.023	0.00	0.028	0.041		Set Trigger

A2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



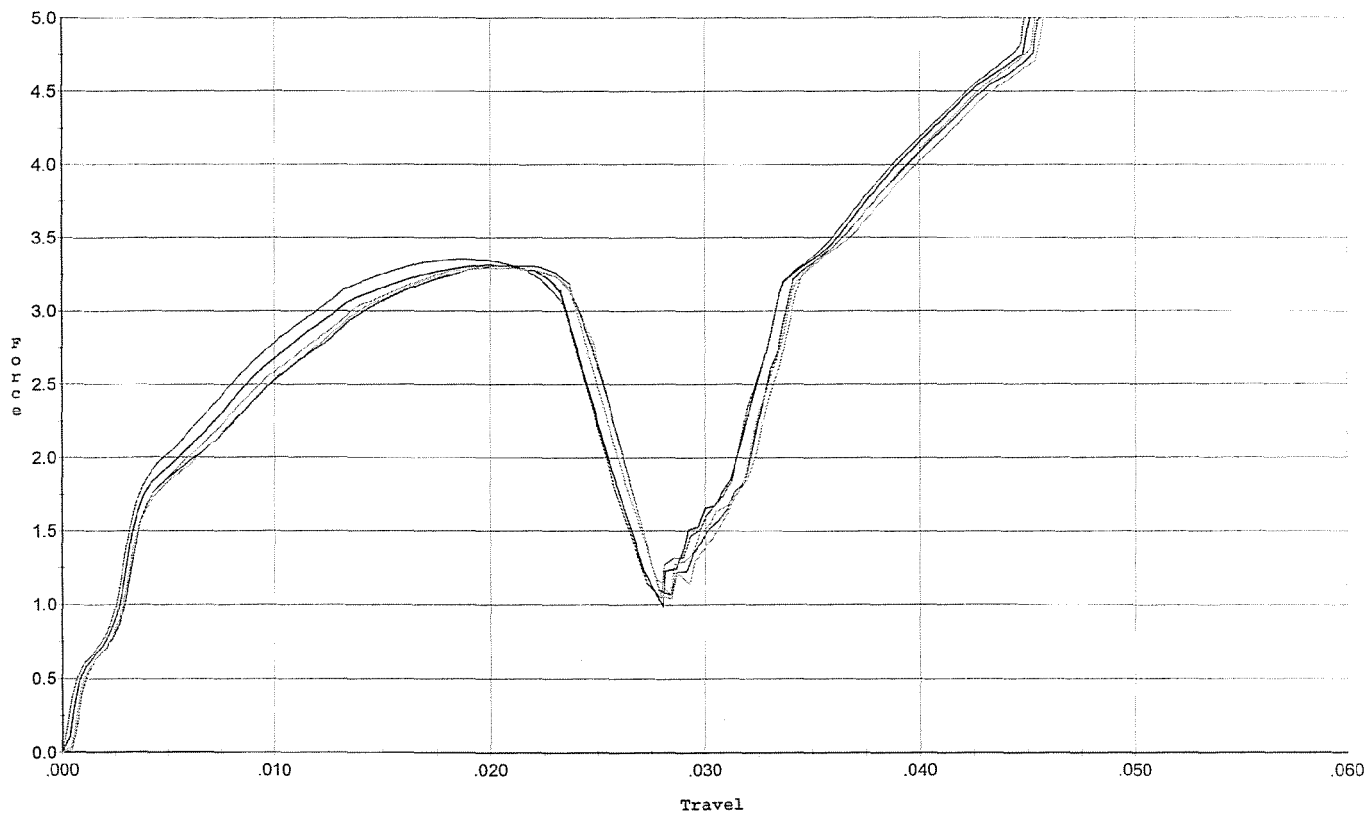
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.023	0.00	0.028	0.045		Set Trigger
2	2.593	0.024	0.00	0.028	0.045		Set Trigger
3	2.631	0.022	0.00	0.028	0.043		Set Trigger
4	2.610	0.023	0.00	0.028	0.043		Set Trigger
5	2.640	0.022	0.00	0.028	0.043		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



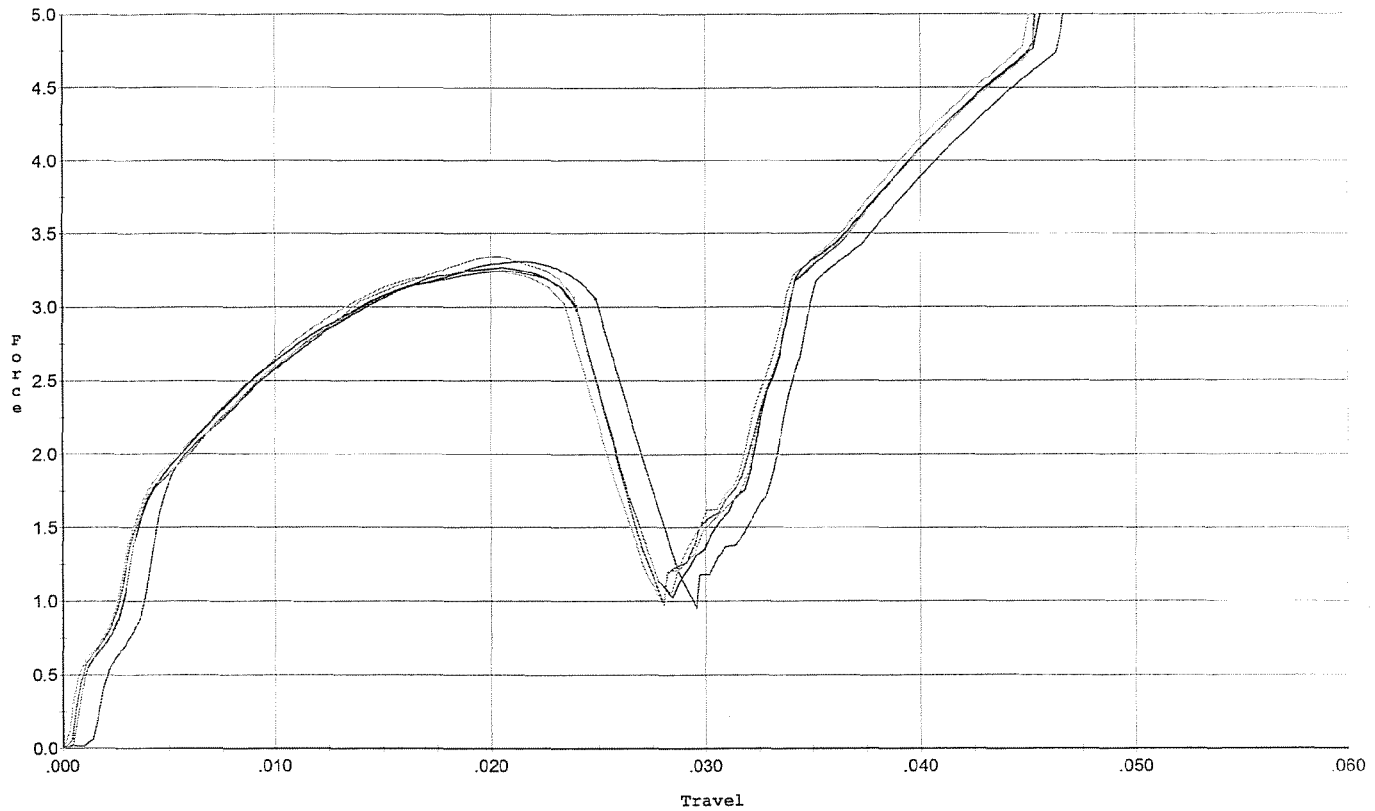
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.309	0.025	0.00	0.021	0.058		Set Trigger
2	3.316	0.023	0.00	0.022	0.055		Set Trigger
3	3.355	0.023	0.00	0.022	0.057		Set Trigger
4	3.294	0.025	0.00	0.022	0.058		Set Trigger
5	3.312	0.024	0.00	0.022	0.056		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



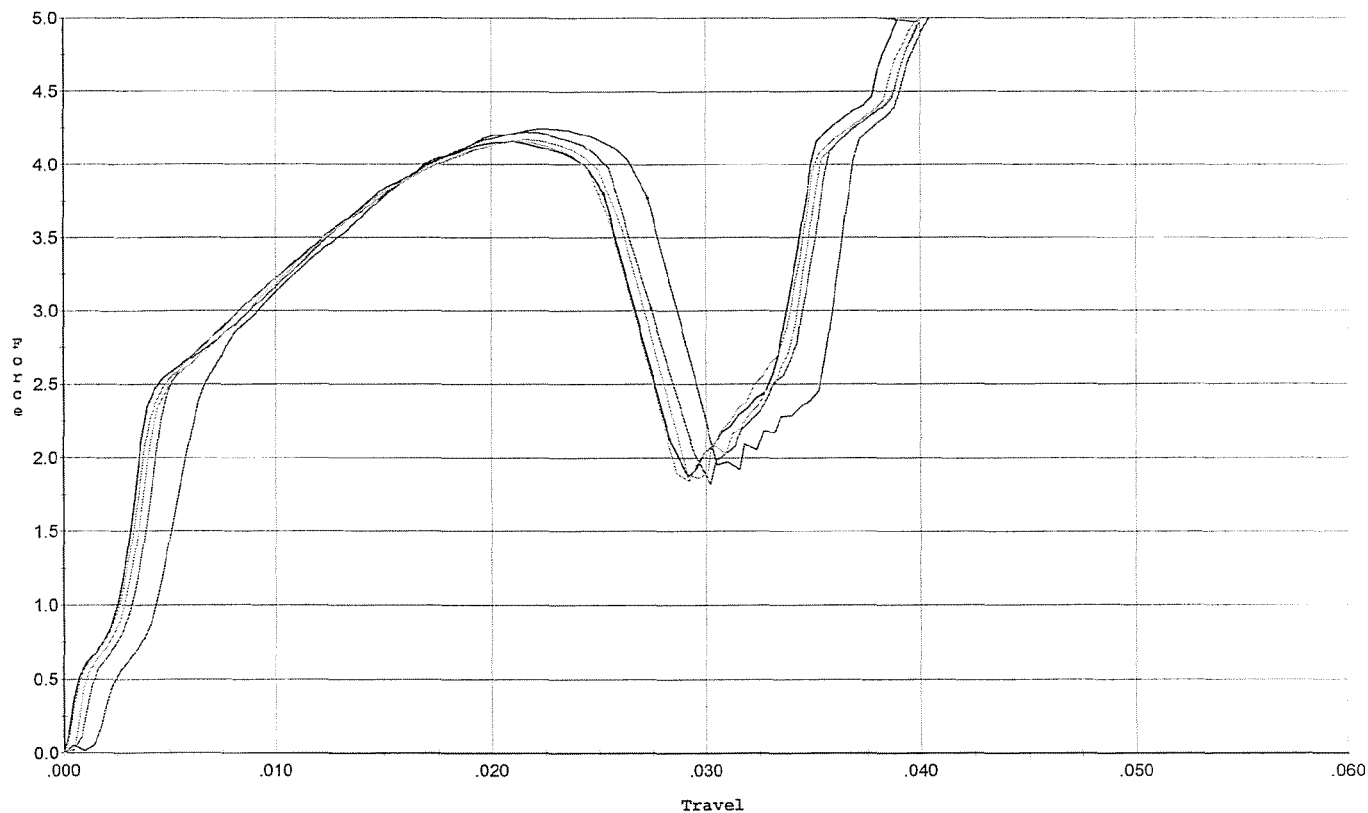
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.308	0.025	0.00	0.022	0.057		Set Trigger
2	3.266	0.024	0.00	0.022	0.056		Set Trigger
3	3.247	0.024	0.00	0.022	0.056		Set Trigger
4	3.250	0.023	0.00	0.022	0.055		Set Trigger
5	3.343	0.024	0.00	0.021	0.056		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



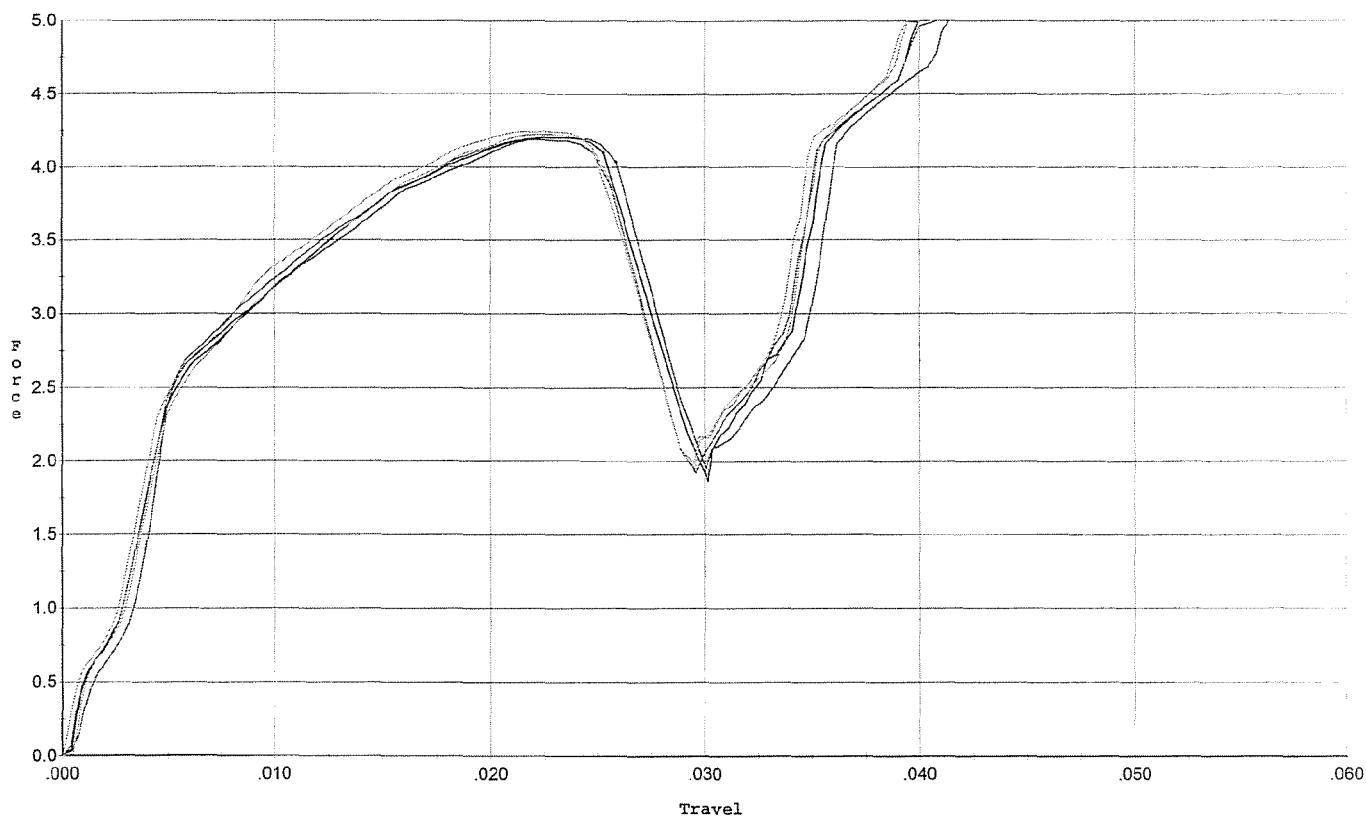
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.027	0.00	0.018	0.078		Set Trigger
2	4.154	0.025	0.00	0.018	0.075		Set Trigger
3	4.220	0.027	0.00	0.018	0.080		Set Trigger
4	4.172	0.026	0.00	0.018	0.077		Set Trigger
5	4.158	0.026	0.00	0.018	0.075		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



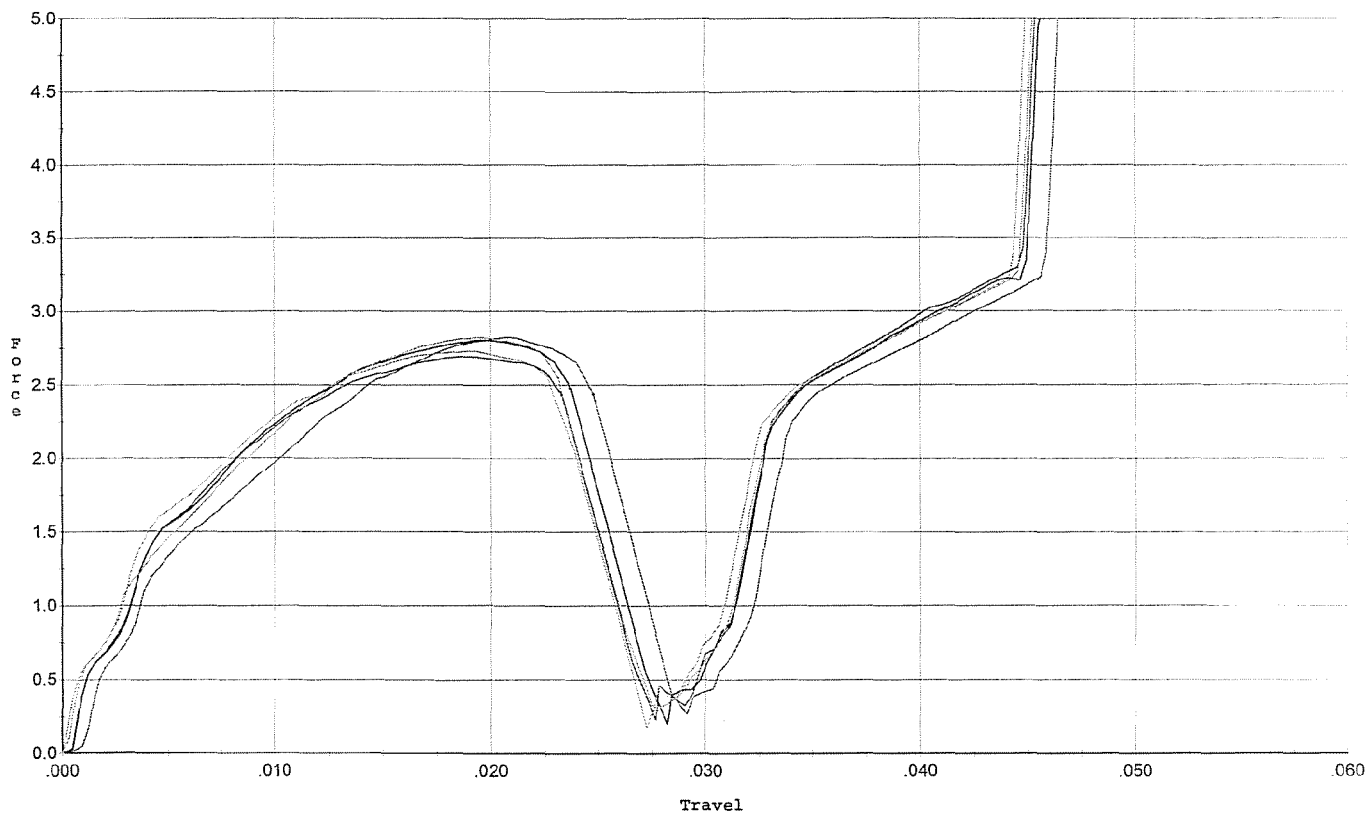
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.026	0.00	0.018	0.075		Set Trigger
2	4.208	0.025	0.00	0.018	0.074		Set Trigger
3	4.188	0.026	0.00	0.018	0.076		Set Trigger
4	4.246	0.026	0.00	0.018	0.078		Set Trigger
5	4.226	0.026	0.00	0.018	0.075		Set Trigger

A. 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



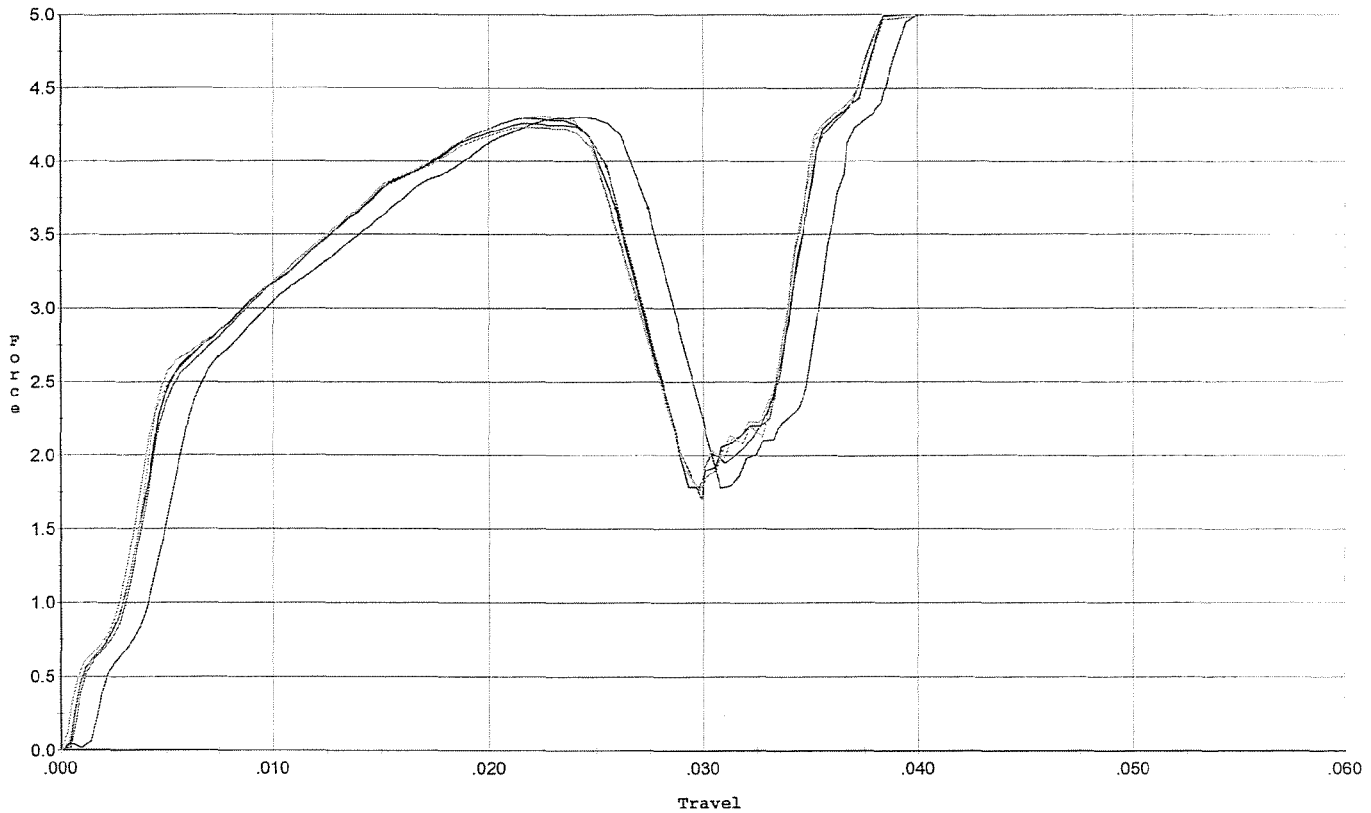
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.023	0.00	0.028	0.046		Set Trigger
2	2.804	0.024	0.00	0.027	0.047		Set Trigger
3	2.822	0.025	0.00	0.023	0.048		Set Trigger
4	2.730	0.024	0.00	0.027	0.048		Set Trigger
5	2.820	0.023	0.00	0.028	0.046		Set Trigger

A-2-77

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.303	0.027	0.00	0.014	0.078		Set Trigger
2	4.294	0.026	0.00	0.014	0.076		Set Trigger
3	4.258	0.025	0.00	0.014	0.075		Set Trigger
4	4.306	0.027	0.00	0.014	0.079		Set Trigger
5	4.234	0.027	0.00	0.014	0.079		Set Trigger

A-4.27