

G6852314

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

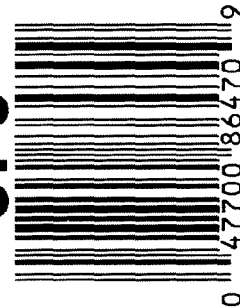
ORDER NO. **86470**

BARREL LENGTH **24"**

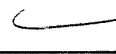
CAPACITY **6**

G6852314

UPC



GUN SERIAL # 66852314

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE		4-16-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.m.
	APPLY COATINGS			
540	(BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

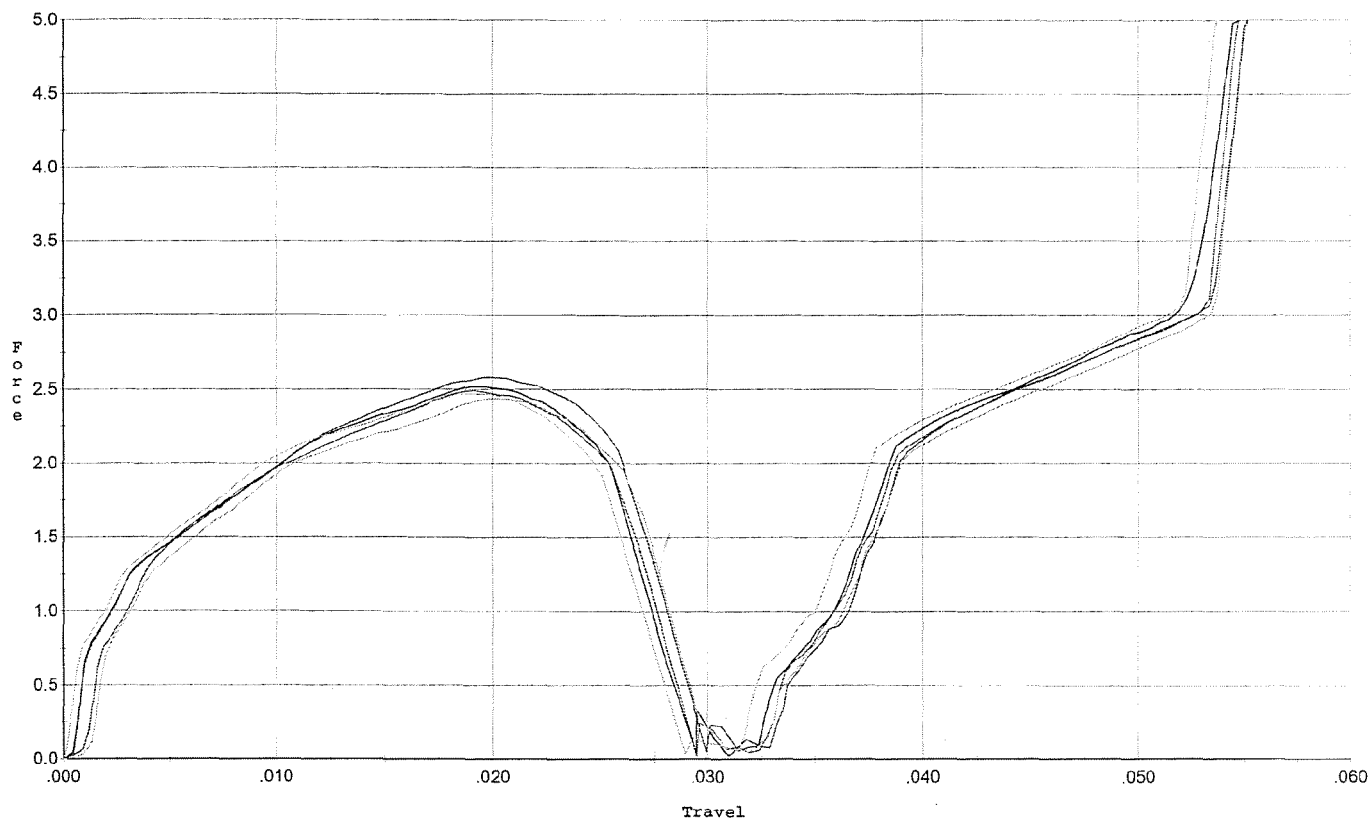
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-14-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	RPD
	J) ASSEMBLE STOCK		4-30-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>281</u> <u>277</u> <u>284</u> <u>291</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RPD
690	PACK		6/22/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



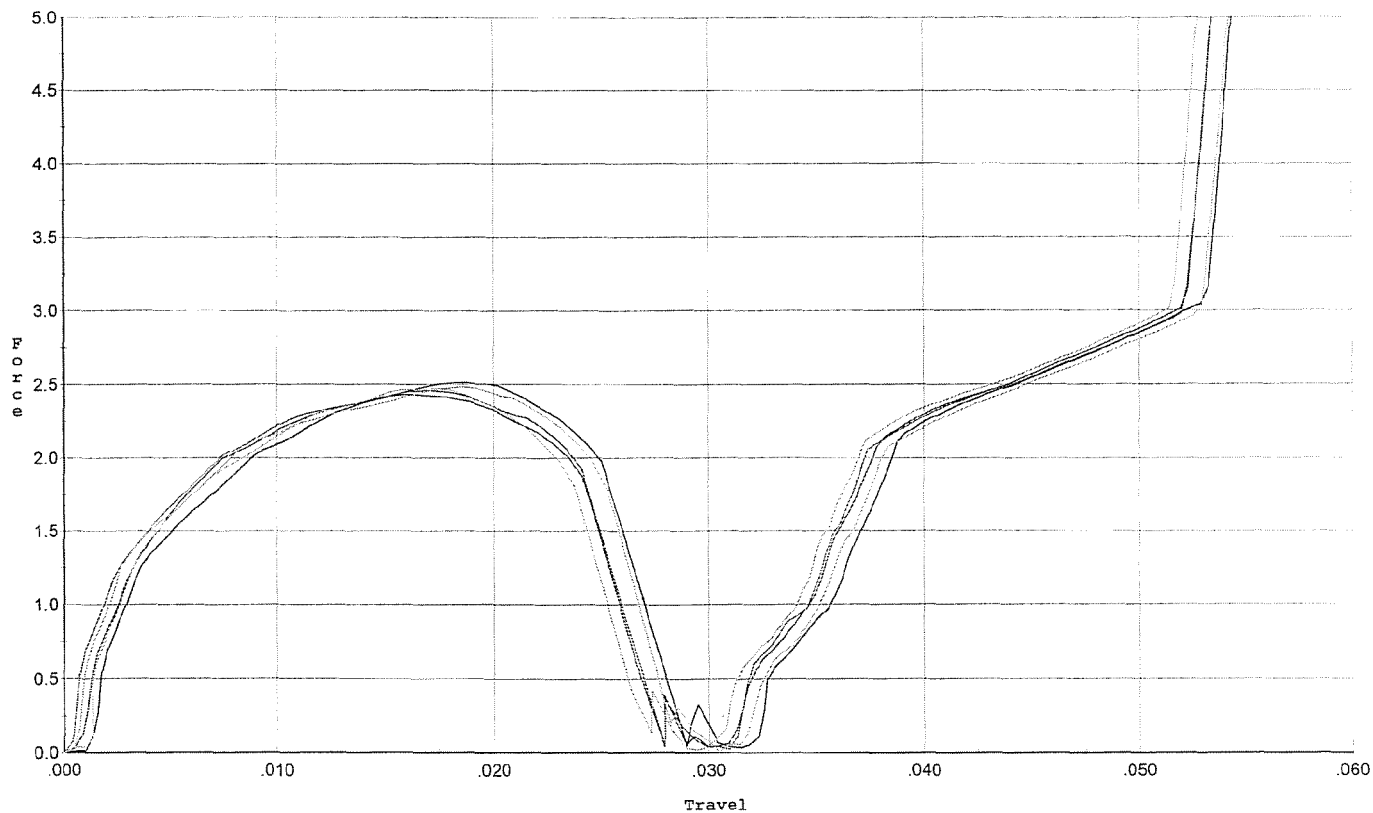
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.027	0.00	0.034	0.051		Set Trigger
2	2.520	0.026	0.00	0.035	0.047		Set Trigger
3	2.488	0.027	0.00	0.034	0.049		Set Trigger
4	2.472	0.025	0.00	0.034	0.047		Set Trigger
5	2.438	0.027	0.00	0.034	0.047		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



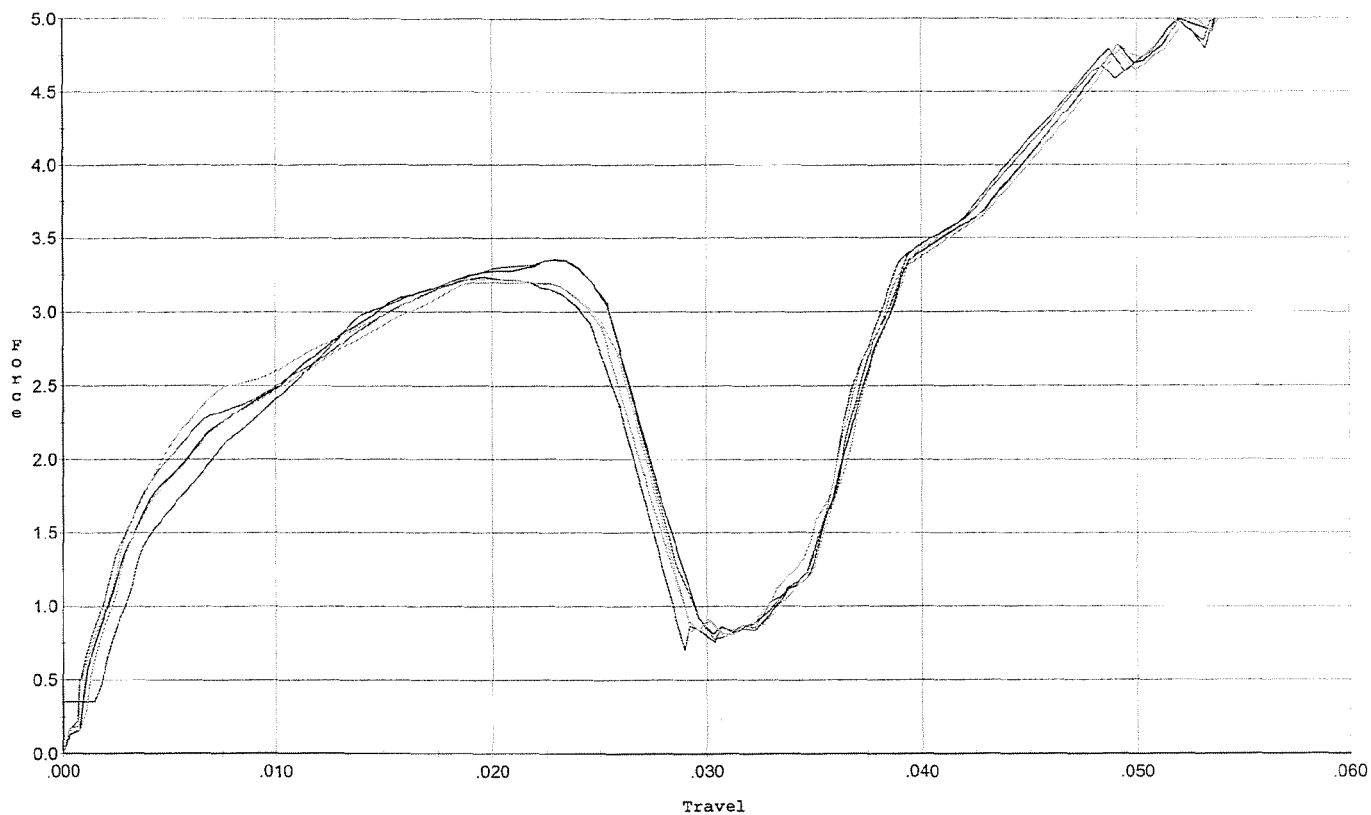
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.024	0.00	0.035	0.045		Set Trigger
2	2.515	0.027	0.00	0.035	0.049		Set Trigger
3	2.457	0.024	0.00	0.035	0.046		Set Trigger
4	2.480	0.025	0.00	0.035	0.047		Set Trigger
5	2.473	0.024	0.00	0.035	0.044		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



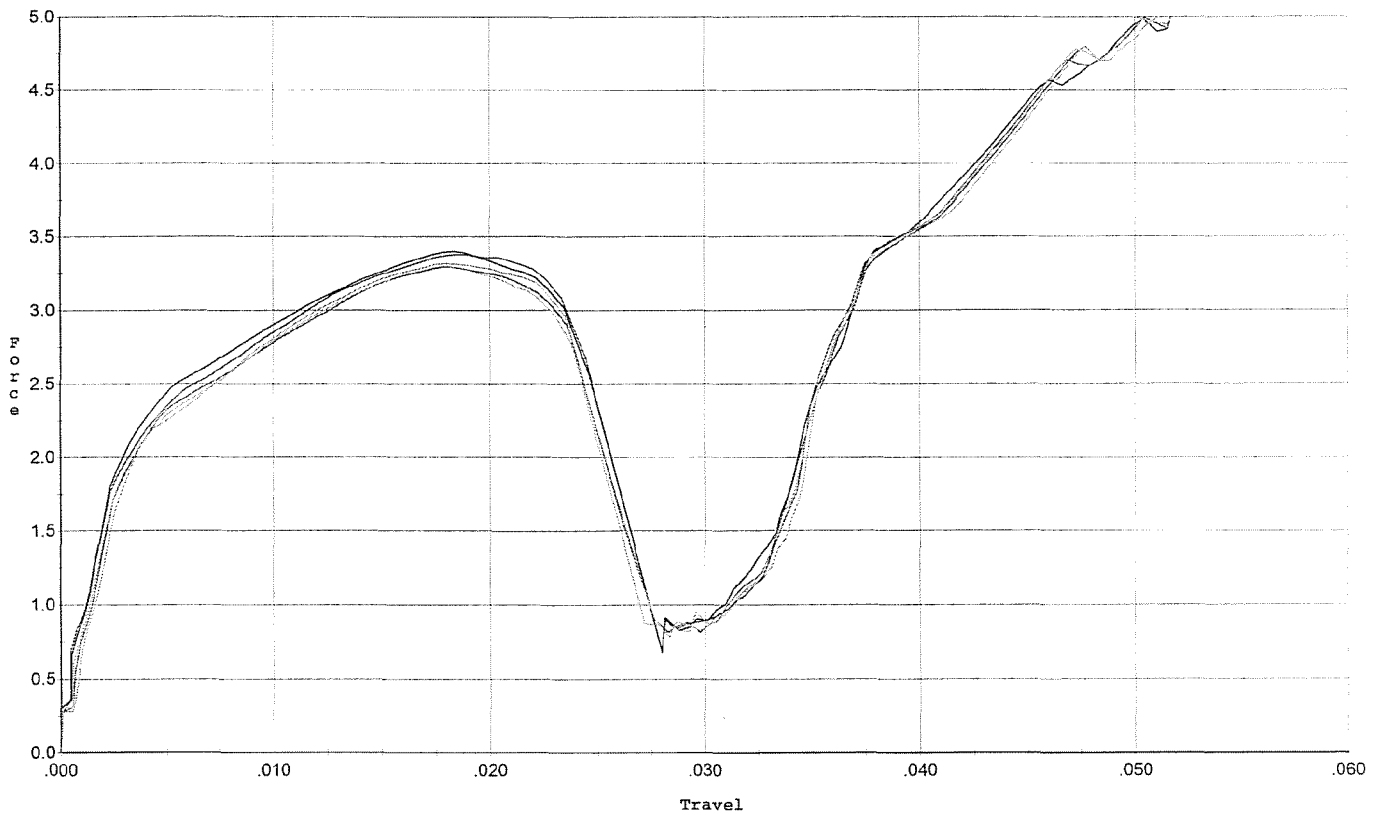
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.026	0.002	0.033	0.059		Set Trigger
2	3.353	0.025	0.00	0.032	0.061		Set Trigger
3	3.359	0.025	0.00	0.032	0.061		Set Trigger
4	3.201	0.026	0.00	0.033	0.060		Set Trigger
5	3.220	0.025	0.00	0.033	0.060		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



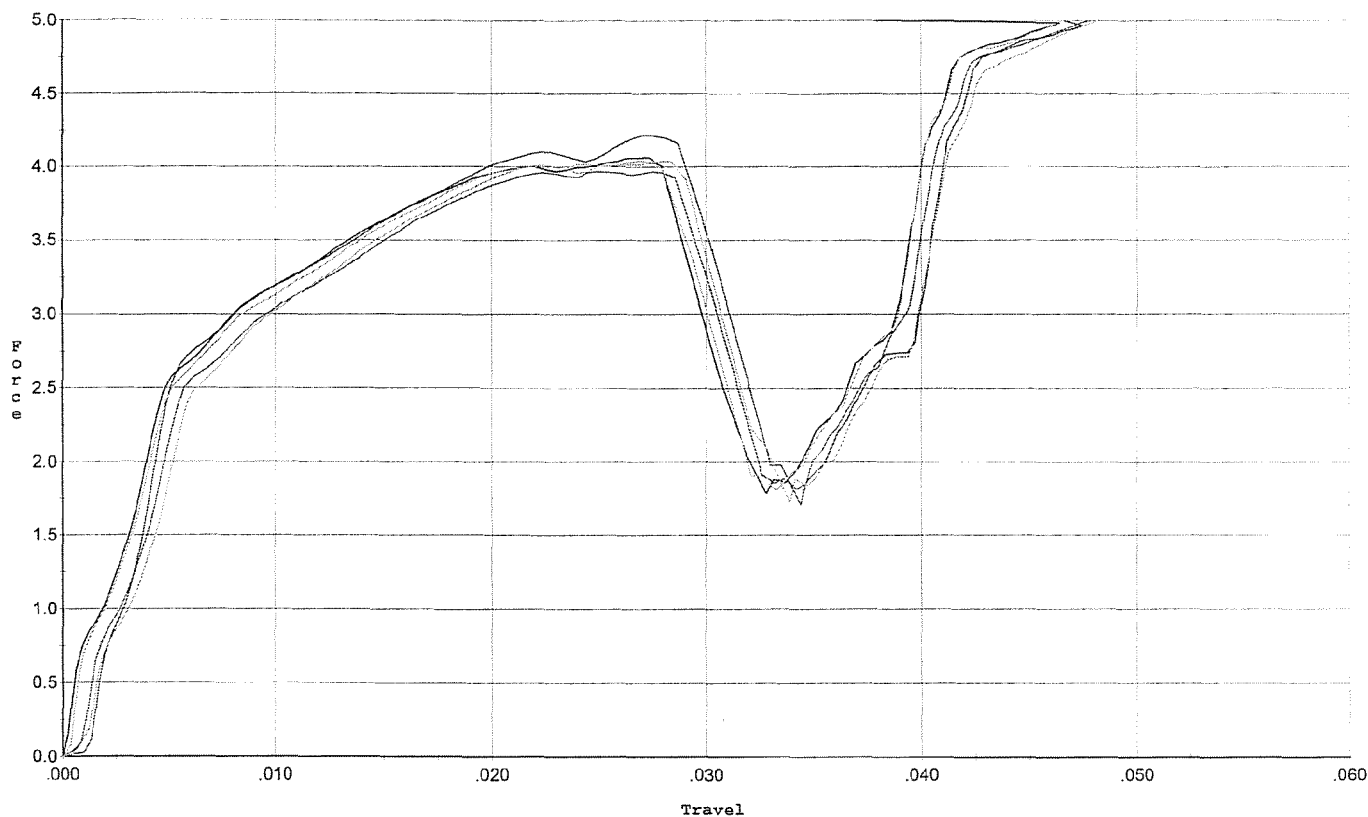
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.378	0.024	0.00	0.031	0.063		Set Trigger
2	3.401	0.025	0.00	0.031	0.064		Set Trigger
3	3.296	0.024	0.00	0.032	0.059		Set Trigger
4	3.301	0.024	0.00	0.032	0.059		Set Trigger
5	3.319	0.024	0.00	0.032	0.059		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



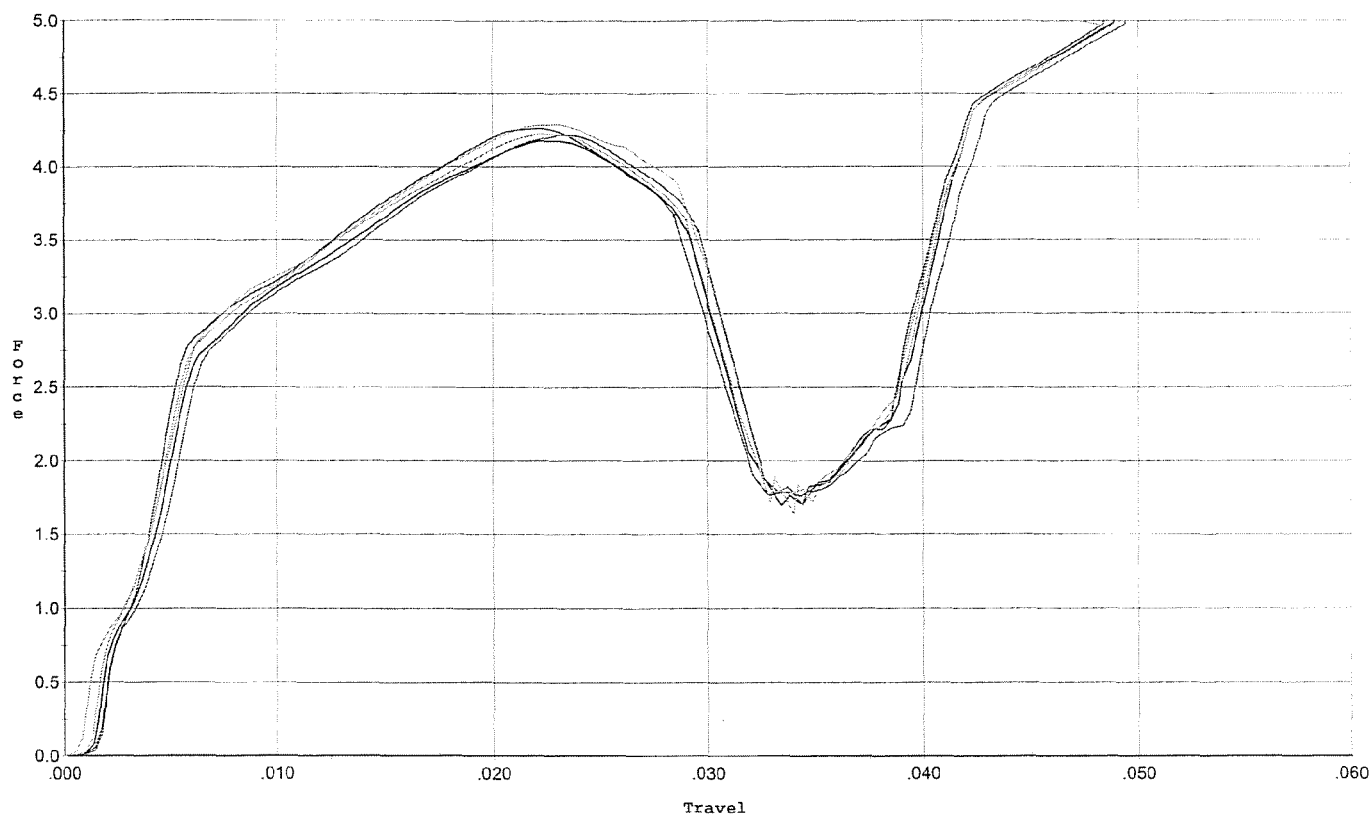
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.030	0.00	0.024	0.091		Set Trigger
2	4.065	0.028	0.00	0.024	0.084		Set Trigger
3	3.967	0.030	0.00	0.024	0.087		Set Trigger
4	4.040	0.029	0.00	0.024	0.088		Set Trigger
5	4.036	0.029	0.00	0.025	0.084		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.028	0.00	0.024	0.085		Set Trigger
2	4.177	0.029	0.00	0.024	0.086		Set Trigger
3	4.220	0.030	0.00	0.024	0.087		Set Trigger
4	4.292	0.030	0.00	0.023	0.091		Set Trigger
5	4.224	0.029	0.00	0.024	0.087		Set Trigger

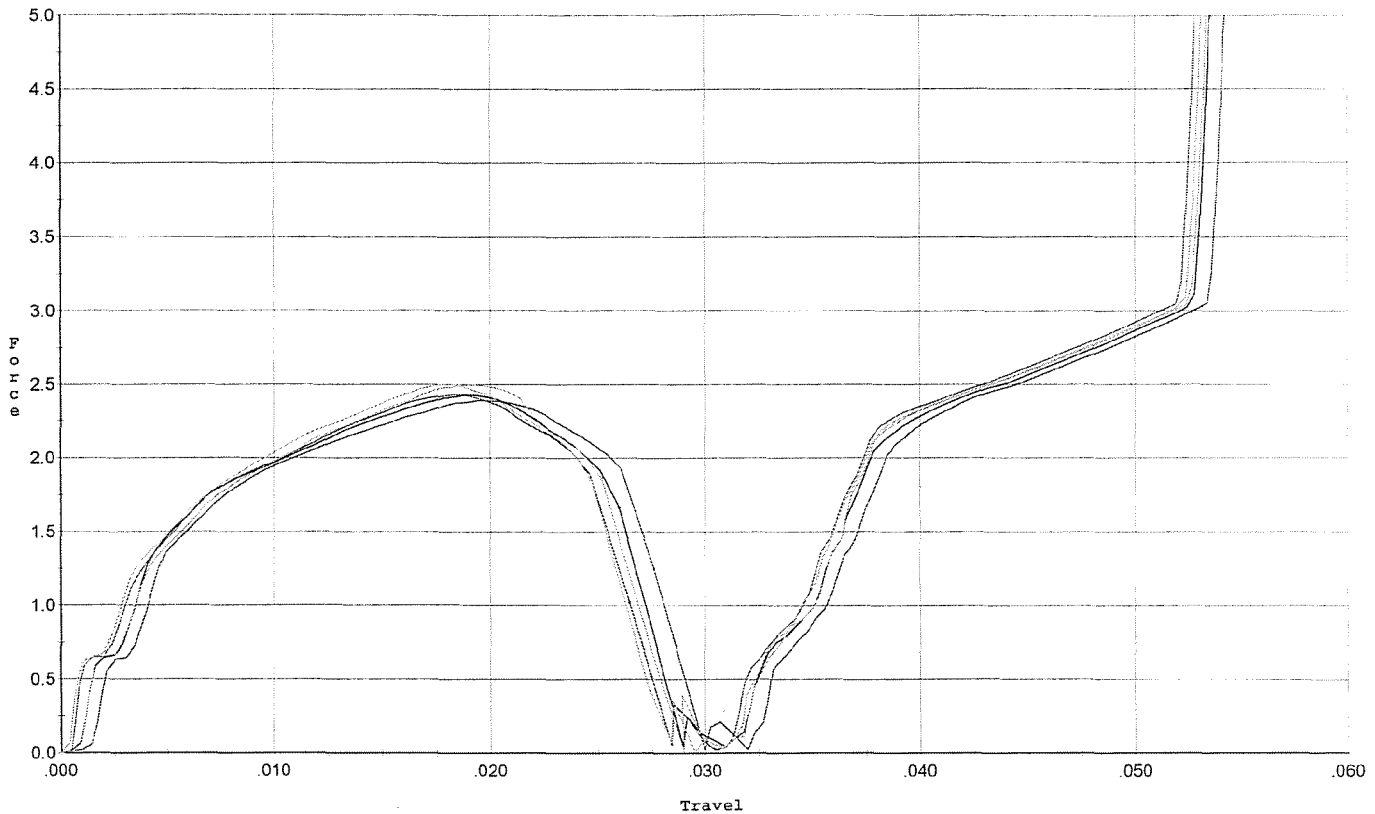
A-4-23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb

for final test
 cms



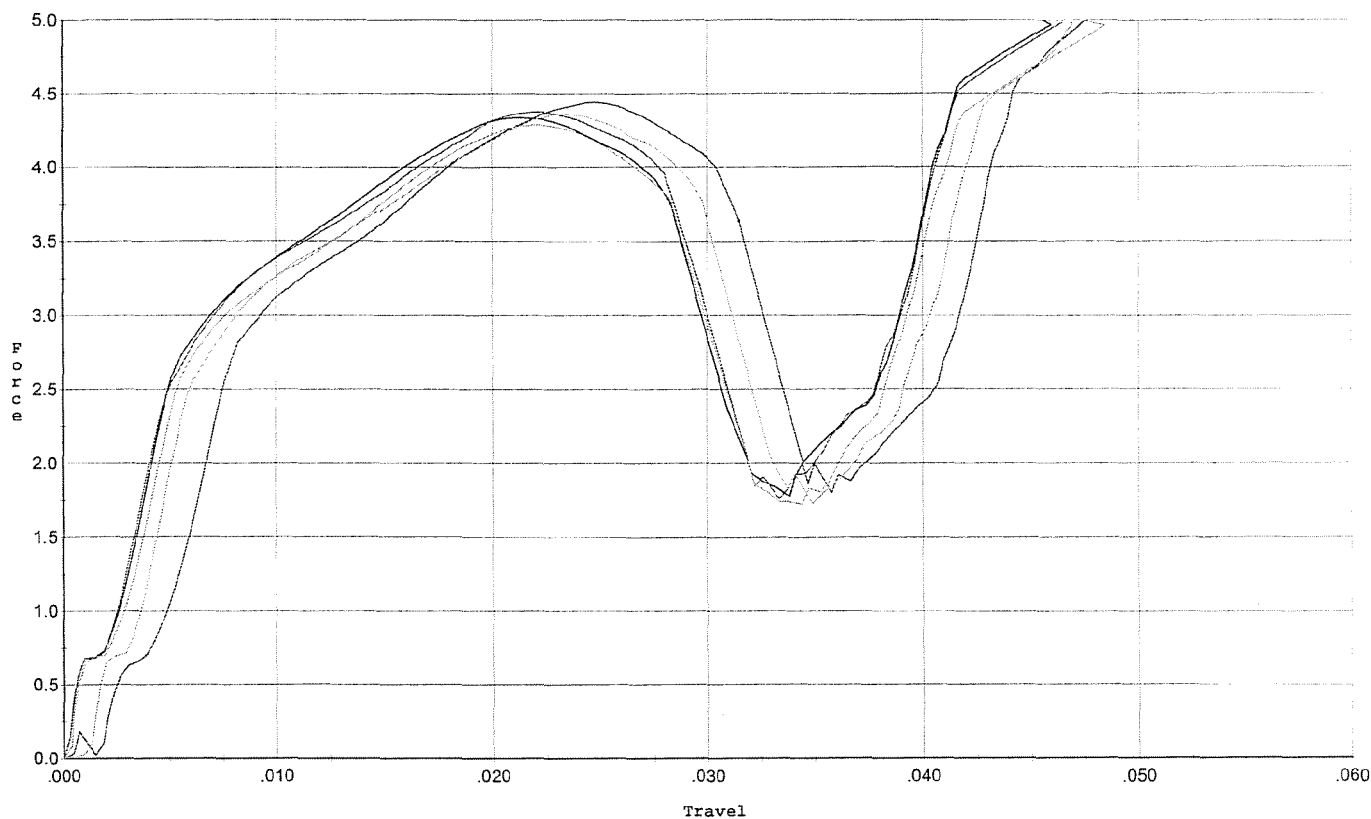
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.028	0.00	0.034	0.047		Set Trigger
2	2.427	0.026	0.00	0.033	0.046		Set Trigger
3	2.432	0.026	0.00	0.033	0.047		Set Trigger
4	2.502	0.025	0.00	0.034	0.045		Set Trigger
5	2.500	0.025	0.00	0.034	0.045		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.444	0.031	0.00	0.023	0.094		Set Trigger
2	4.337	0.028	0.00	0.023	0.088		Set Trigger
3	4.375	0.030	0.00	0.023	0.093		Set Trigger
4	4.362	0.030	0.00	0.023	0.090		Set Trigger
5	4.288	0.030	0.00	0.023	0.092		Set Trigger

A-4.36