

G6852316

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



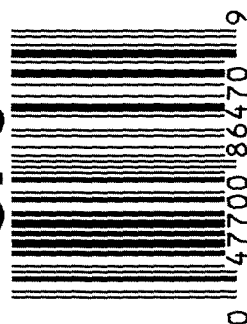
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

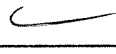
G6852316

UPC



BM FORM

GUN SERIAL # G6852316

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RTZ
475	DRILL AND TAP SIGHT HOLES	DATE 4/16/09 OPERATOR 	4-16-09	SP
480	MAGNAFLUX BBL ACTION		4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	Lim.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

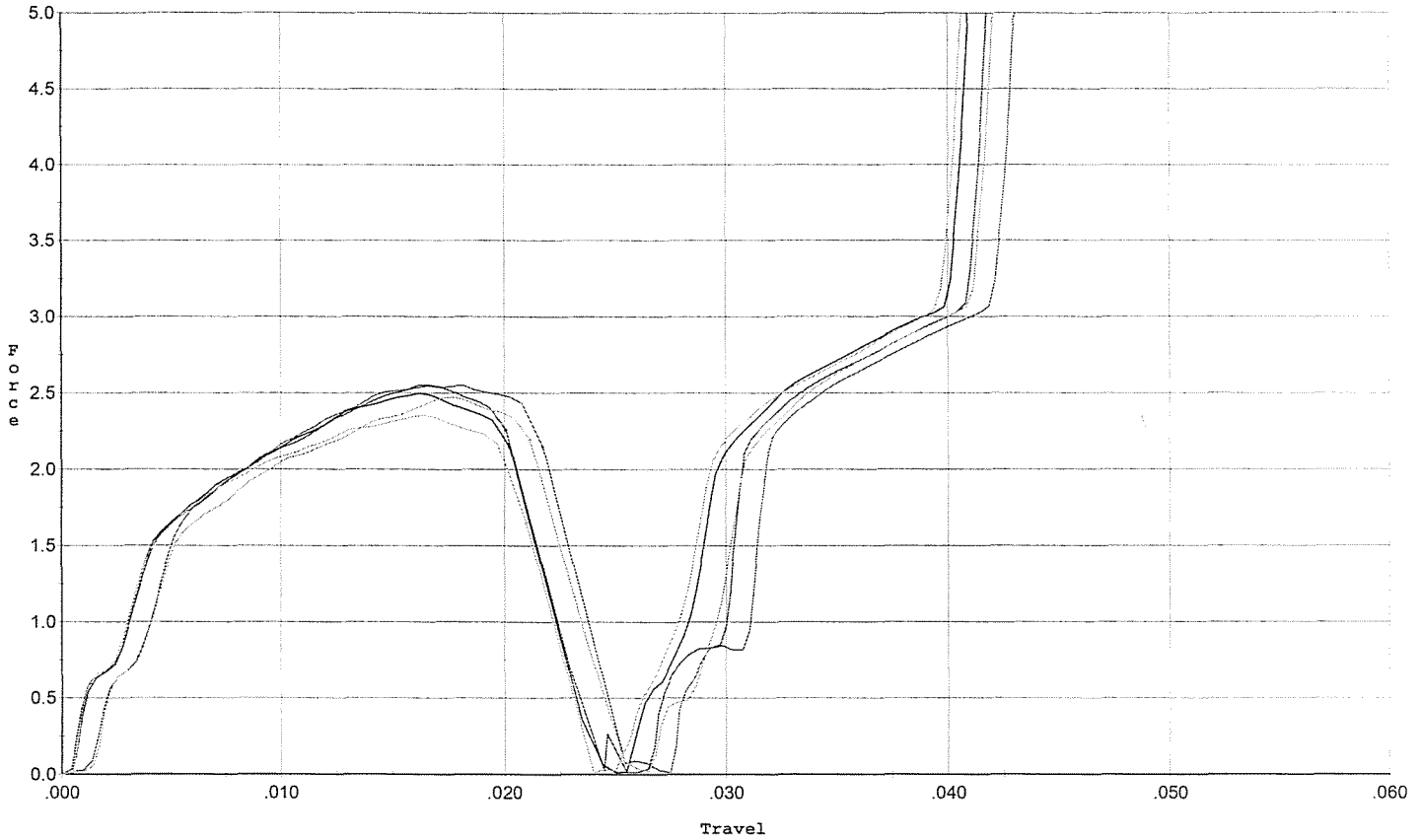
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-12-09	RPD	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-12-09	RPD	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-12-09	RPD	
	J) ASSEMBLE STOCK					4-30-09	FT	
	K) ASSEMBLE SWIVEL STUDS					5-12-09	RPD	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5-1-09	WZ	
			PASS	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					5-1-09	TQR	
670	FINAL INSPECTION A) HEADSPACE					5-12-09	RPD	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.40</u>	<u>2.42</u>	<u>2.50</u>	<u>2.49</u>	5/1/09 RP
	C) FUNCTION					5-12-09	RPD	
690	PACK					6/18/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



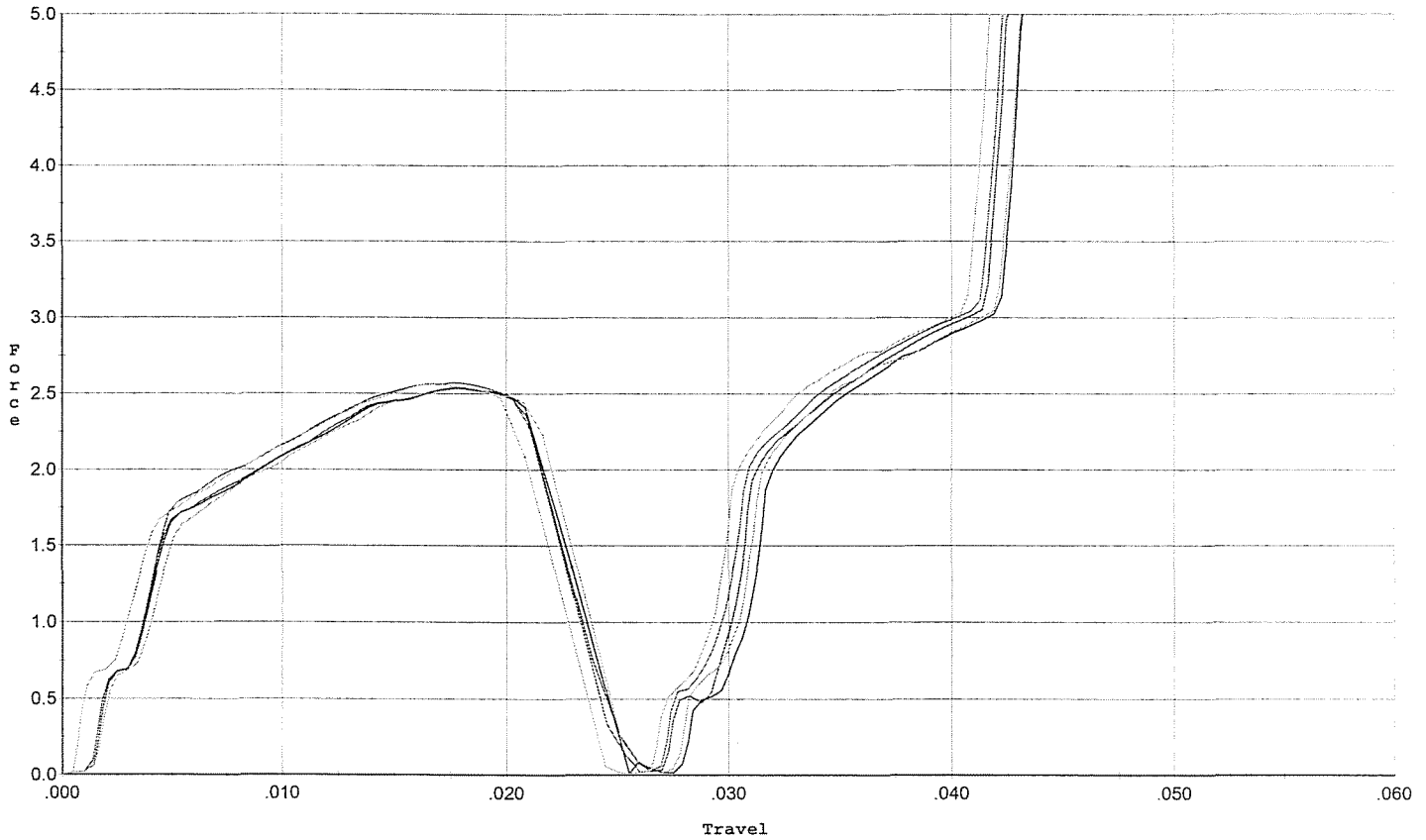
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.020	0.00	0.027	0.036		Set Trigger
2	2.497	0.020	0.00	0.026	0.036		Set Trigger
3	2.550	0.022	0.00	0.028	0.039		Set Trigger
4	2.357	0.021	0.00	0.026	0.036		Set Trigger
5	2.472	0.021	0.00	0.027	0.036		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



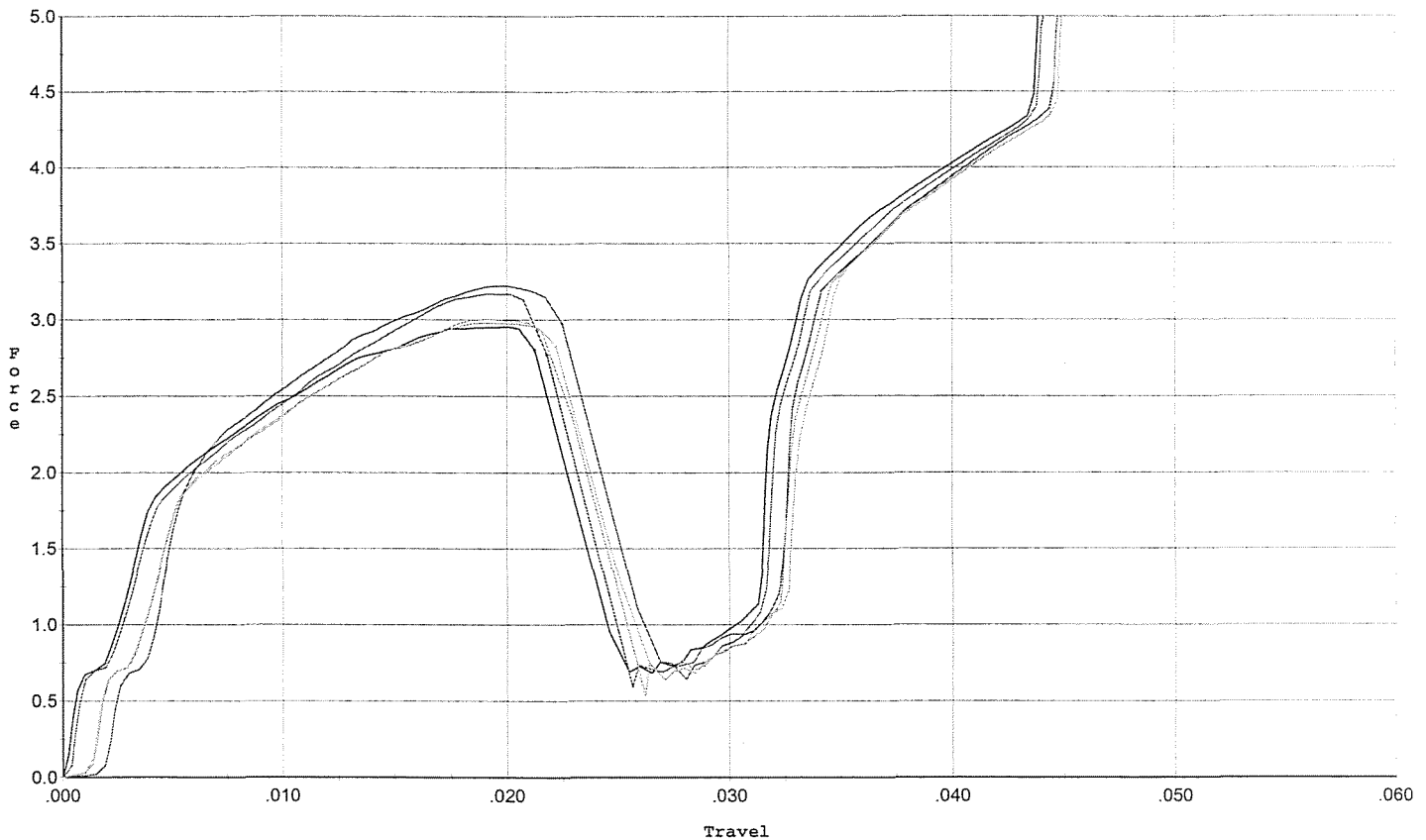
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.021	0.00	0.027	0.037		Set Trigger
2	2.534	0.023	0.00	0.028	0.041		Set Trigger
3	2.572	0.021	0.00	0.027	0.038		Set Trigger
4	2.568	0.021	0.00	0.027	0.039		Set Trigger
5	2.544	0.022	0.00	0.028	0.038		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



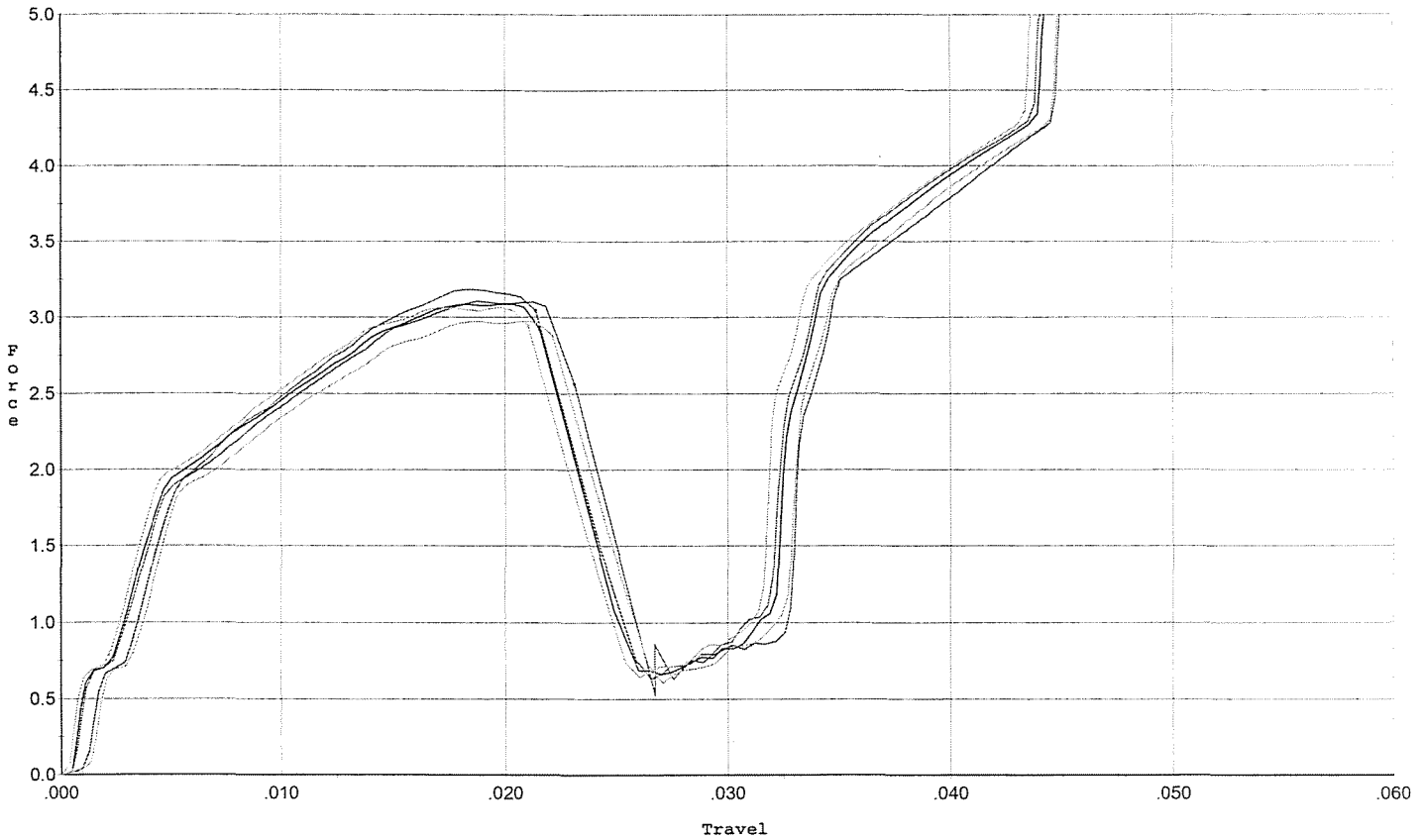
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.022	0.00	0.026	0.049		Set Trigger
2	2.954	0.021	0.00	0.027	0.046		Set Trigger
3	3.171	0.022	0.00	0.027	0.048		Set Trigger
4	2.980	0.022	0.00	0.027	0.046		Set Trigger
5	3.002	0.023	0.00	0.027	0.047		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



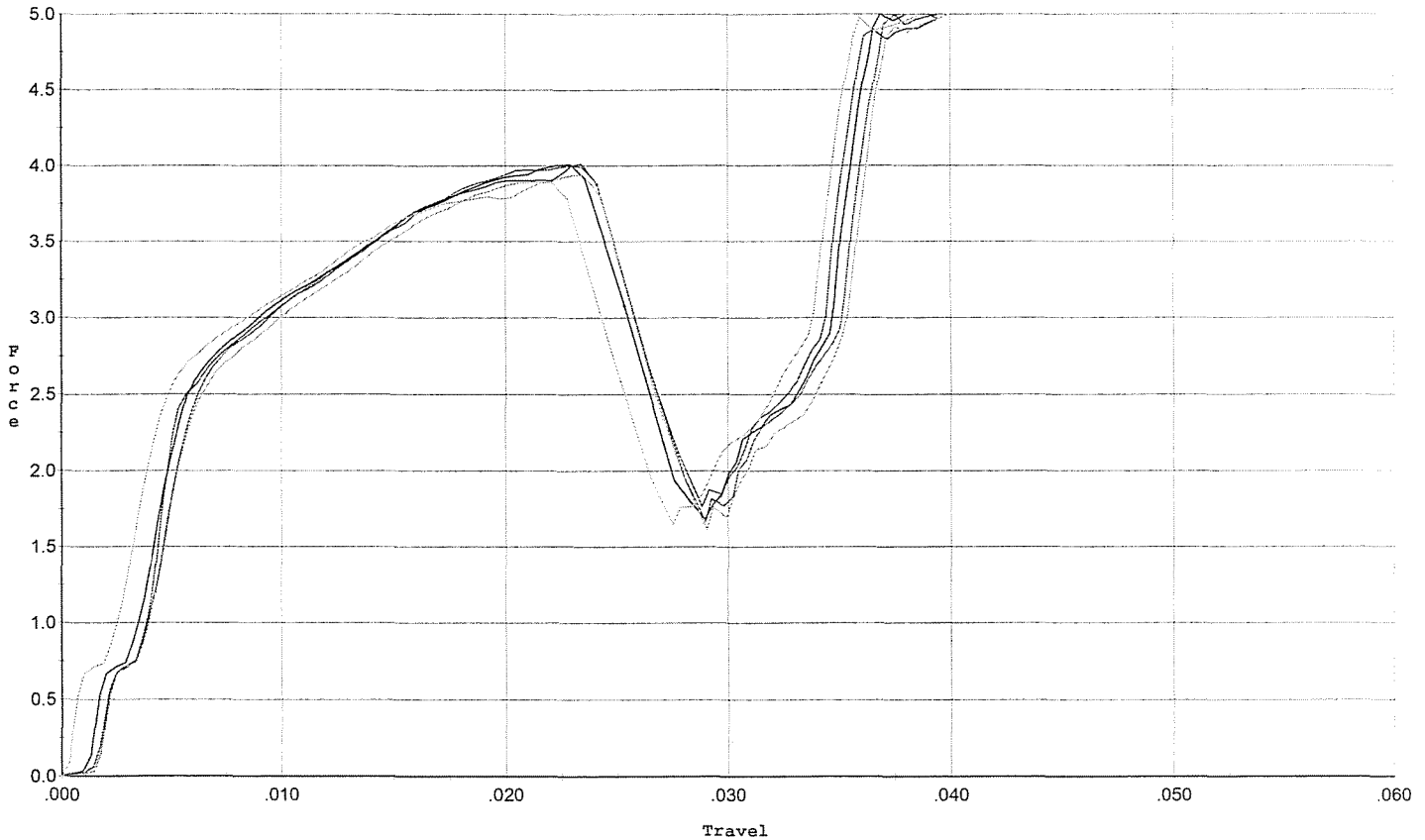
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.023	0.00	0.027	0.049		Set Trigger
2	3.087	0.022	0.00	0.027	0.047		Set Trigger
3	3.182	0.021	0.00	0.027	0.047		Set Trigger
4	3.065	0.021	0.00	0.027	0.046		Set Trigger
5	2.975	0.022	0.00	0.027	0.045		Set Trigger

A 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



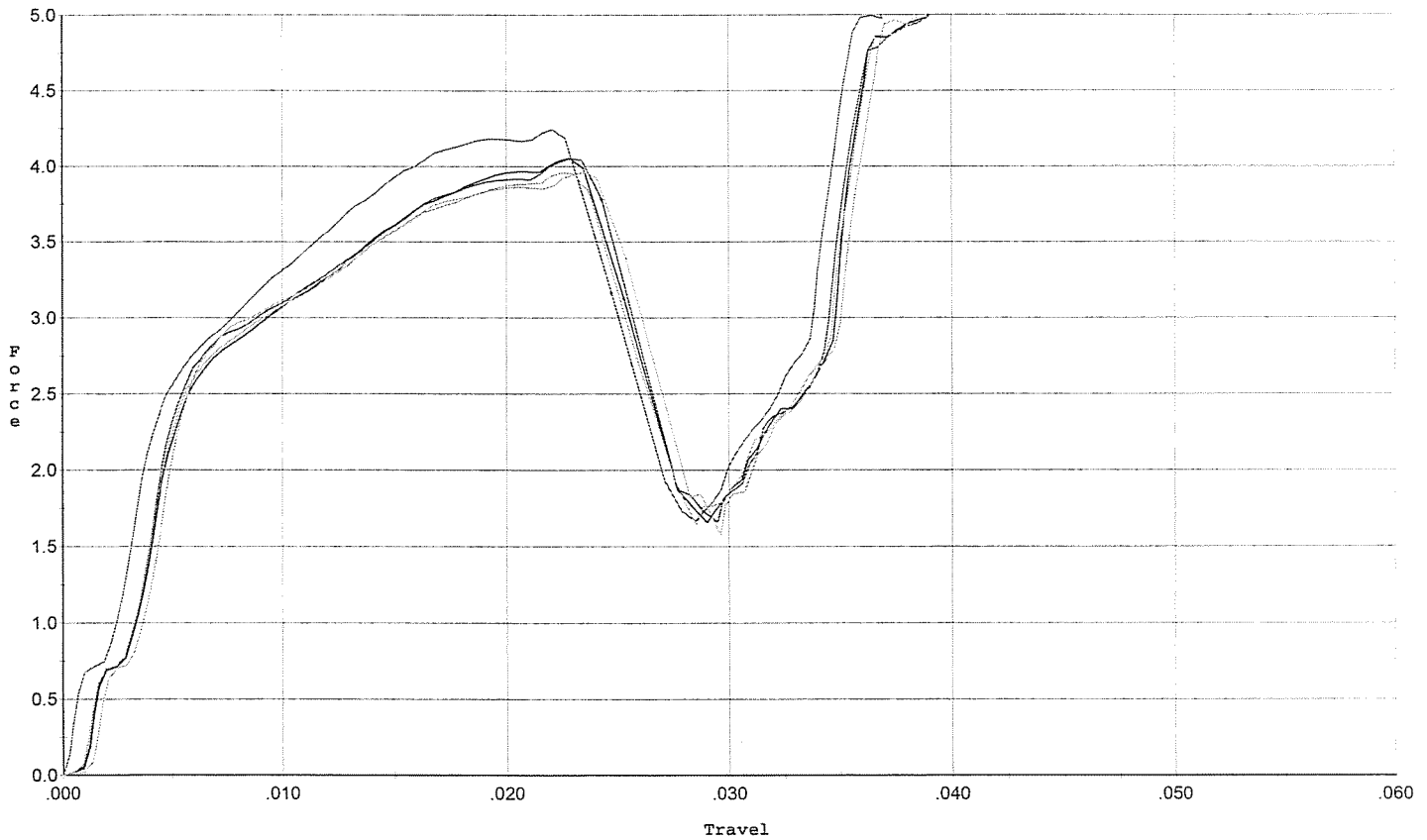
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.024	0.00	0.019	0.065		Set Trigger
2	4.009	0.025	0.00	0.019	0.069		Set Trigger
3	4.000	0.024	0.00	0.020	0.065		Set Trigger
4	3.891	0.023	0.00	0.020	0.063		Set Trigger
5	3.937	0.024	0.00	0.020	0.064		Set Trigger

A-3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



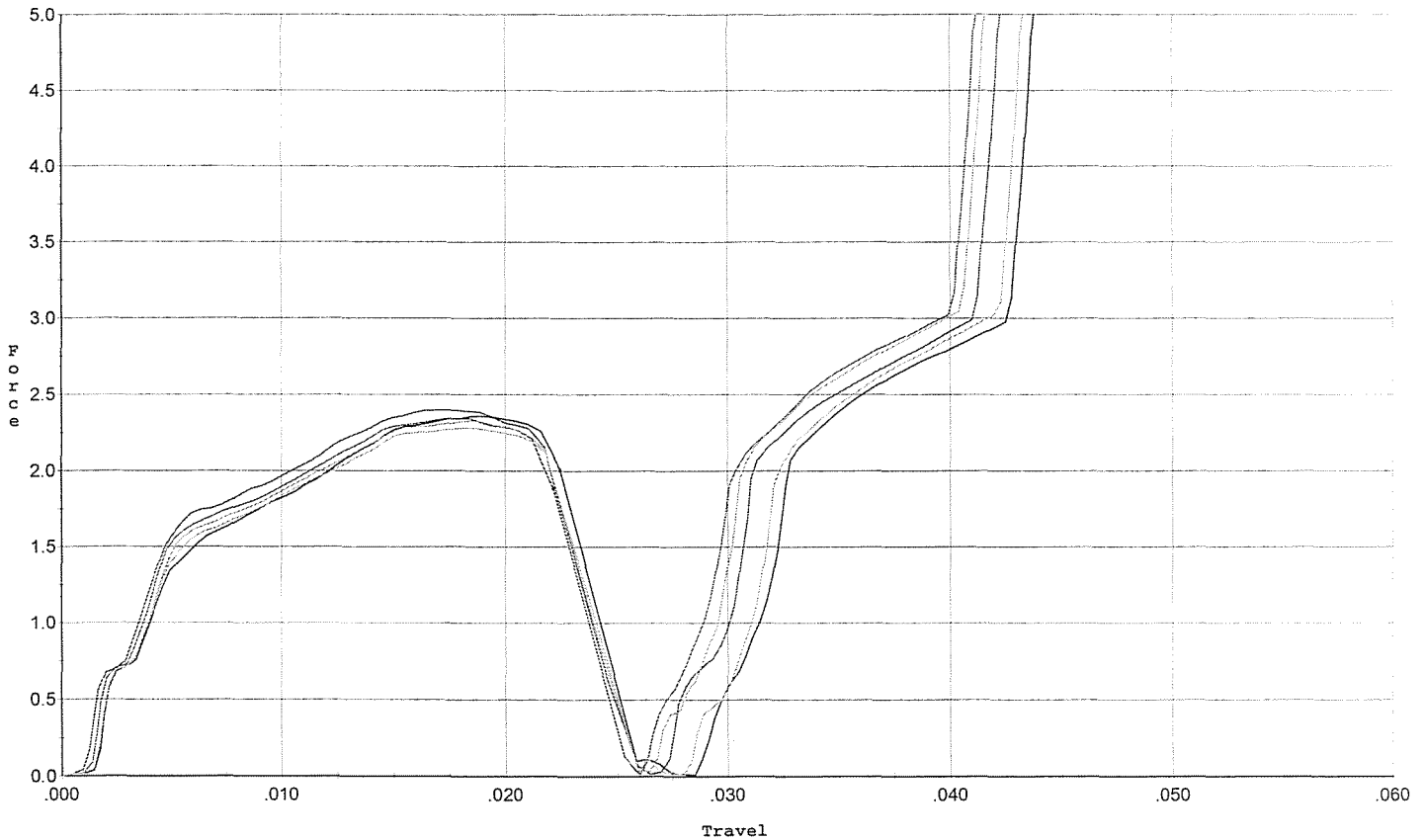
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.024	0.00	0.019	0.067		Set Trigger
2	4.054	0.025	0.00	0.019	0.069		Set Trigger
3	4.247	0.025	0.00	0.018	0.073		Set Trigger
4	3.960	0.025	0.00	0.019	0.069		Set Trigger
5	3.959	0.024	0.00	0.020	0.064		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



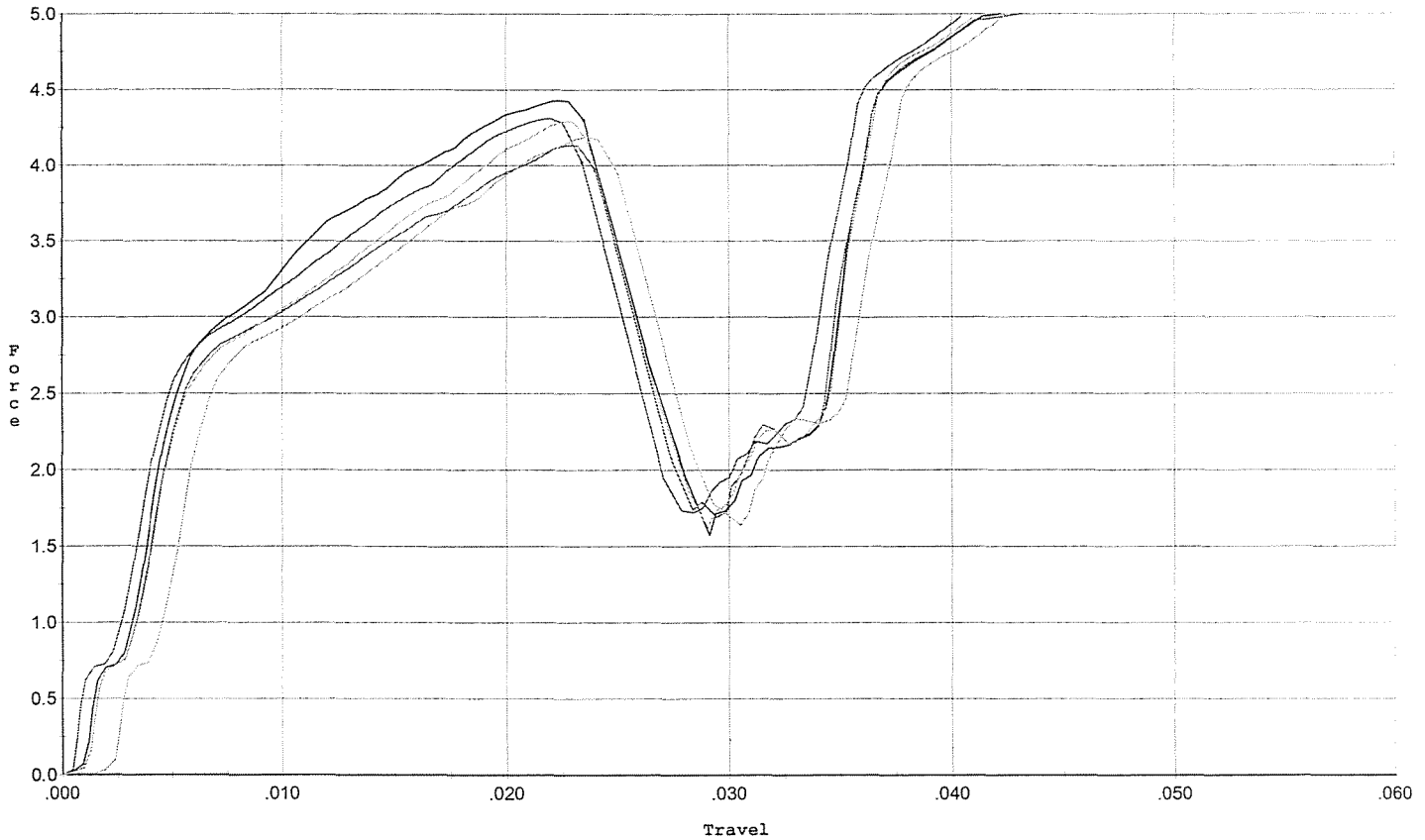
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.022	0.00	0.027	0.038		Set Trigger
2	2.361	0.022	0.00	0.028	0.037		Set Trigger
3	2.346	0.022	0.00	0.026	0.037		Set Trigger
4	2.282	0.024	0.00	0.027	0.038		Set Trigger
5	2.330	0.022	0.00	0.026	0.036		Set Trigger

A-2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.023	0.00	0.019	0.068		Set Trigger
2	4.433	0.023	0.00	0.019	0.069		Set Trigger
3	4.134	0.024	0.00	0.019	0.066		Set Trigger
4	4.294	0.024	0.00	0.019	0.066		Set Trigger
5	4.190	0.025	0.002	0.019	0.066		Set Trigger

A-4.27