

G6852318

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



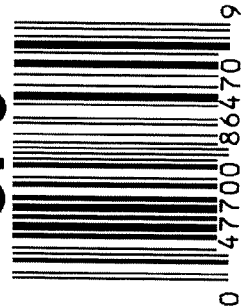
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852318

UPC



BM FORM

GUN SERIAL # G 6852318

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES		4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-18-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-0	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

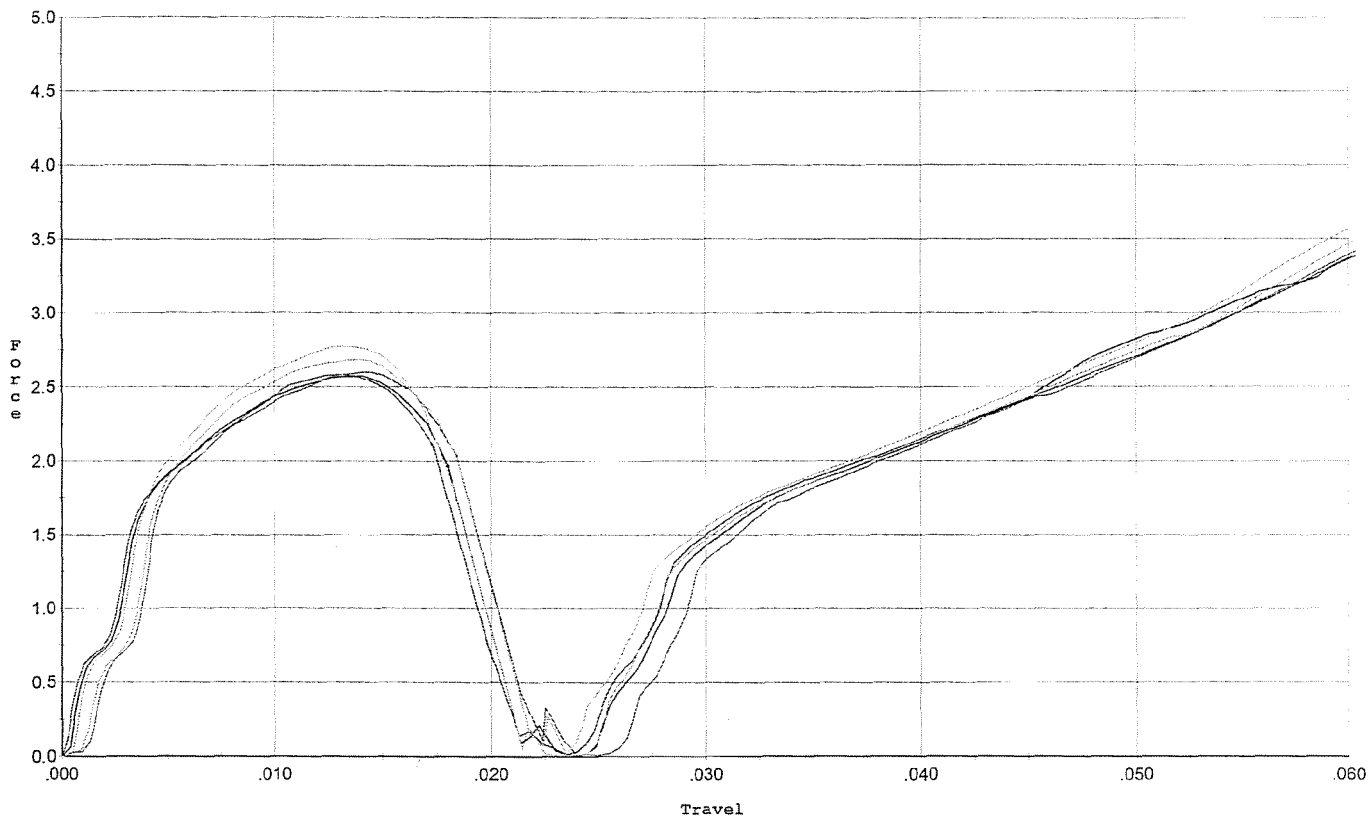
OP #	OPERATION NAME	READING	DATE	INITIALS
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-13-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-13-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-13-09	SPD
	J) ASSEMBLE STOCK		4-30-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		5-13-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	219
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	5-1-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-13-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.71</u> <u>2.74</u> <u>2.69</u> <u>2.60</u>	5-7-09	RTZ
	C) FUNCTION		5-13-09	SPD
690	PACK		6/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



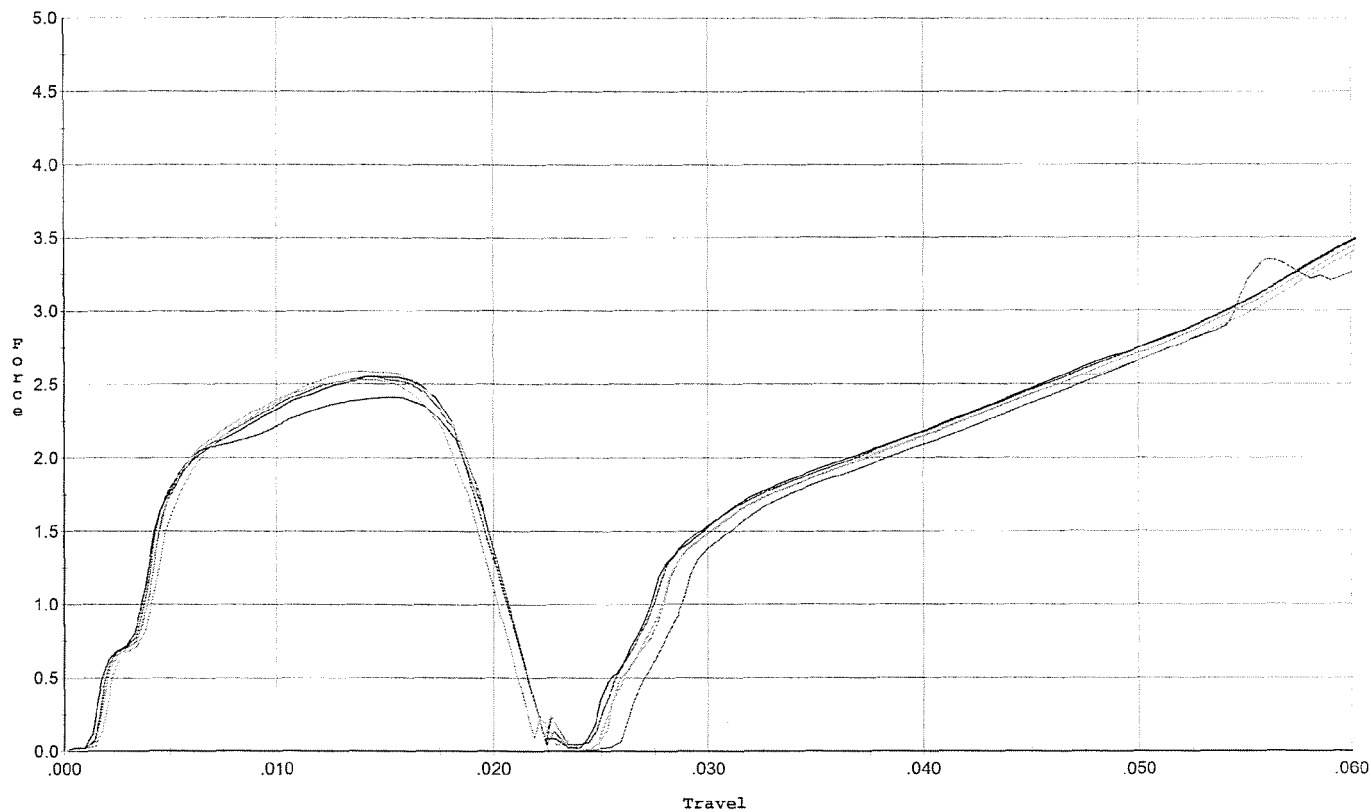
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.017	0.00	0.052	0.032		Set Trigger
2	2.572	0.018	0.00	0.052	0.034		Set Trigger
3	2.598	0.018	0.00	0.052	0.033		Set Trigger
4	2.775	0.018	0.00	0.050	0.035		Set Trigger
5	2.685	0.018	0.00	0.050	0.034		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



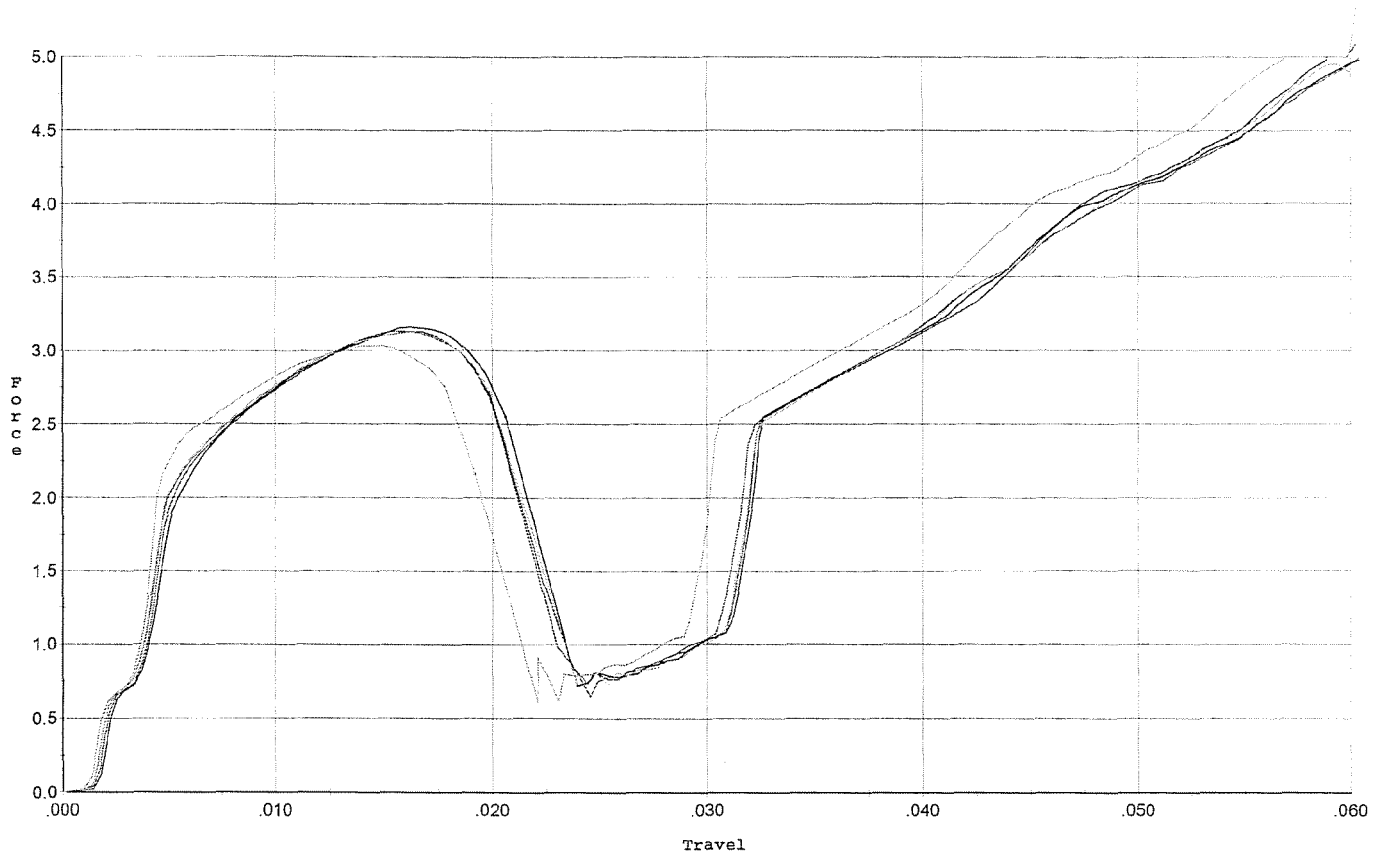
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.019	0.00	0.050	0.033		Set Trigger
2	2.555	0.019	0.00	0.050	0.034		Set Trigger
3	2.551	0.020	0.00	0.051	0.035		Set Trigger
4	2.584	0.019	0.00	0.050	0.034		Set Trigger
5	2.534	0.019	0.00	0.051	0.033		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



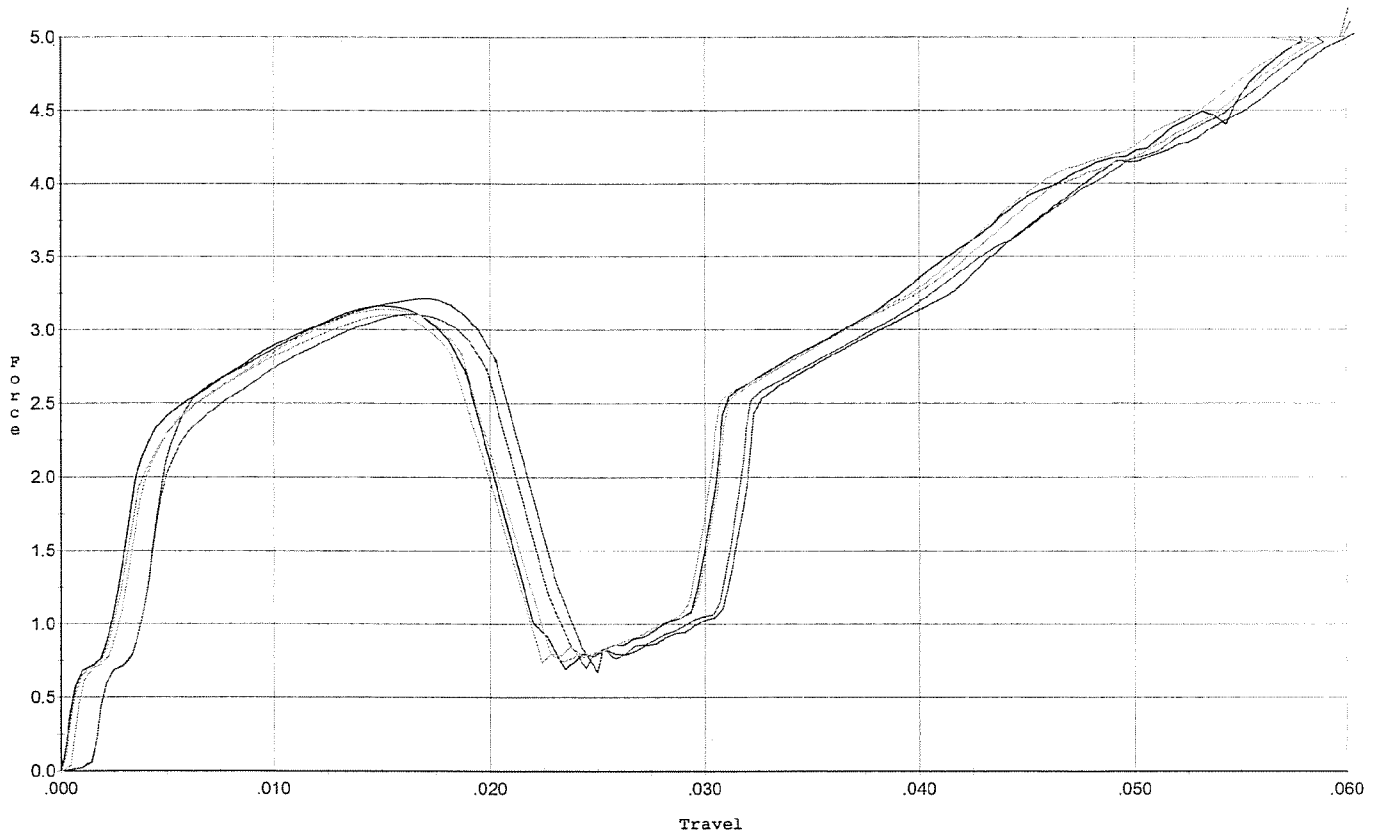
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.020	0.00	0.049	0.042		Set Trigger
2	3.158	0.021	0.00	0.050	0.044		Set Trigger
3	3.131	0.020	0.00	0.049	0.043		Set Trigger
4	3.126	0.022	0.00	0.048	0.047		Set Trigger
5	3.034	0.019	0.00	0.049	0.040		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



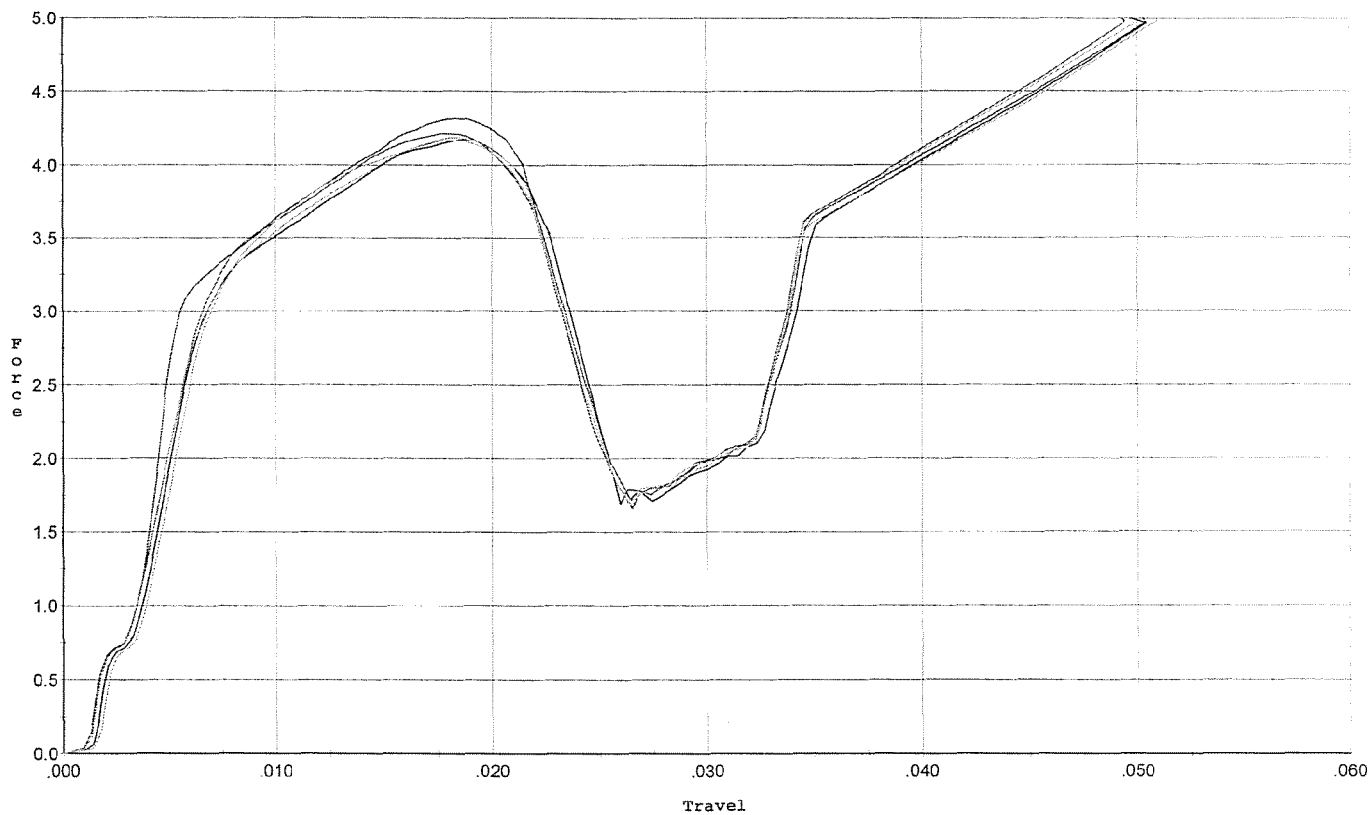
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.020	0.00	0.049	0.045		Set Trigger
2	3.161	0.019	0.00	0.049	0.044		Set Trigger
3	3.103	0.020	0.00	0.049	0.042		Set Trigger
4	3.140	0.019	0.00	0.050	0.042		Set Trigger
5	3.101	0.020	0.00	0.049	0.045		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



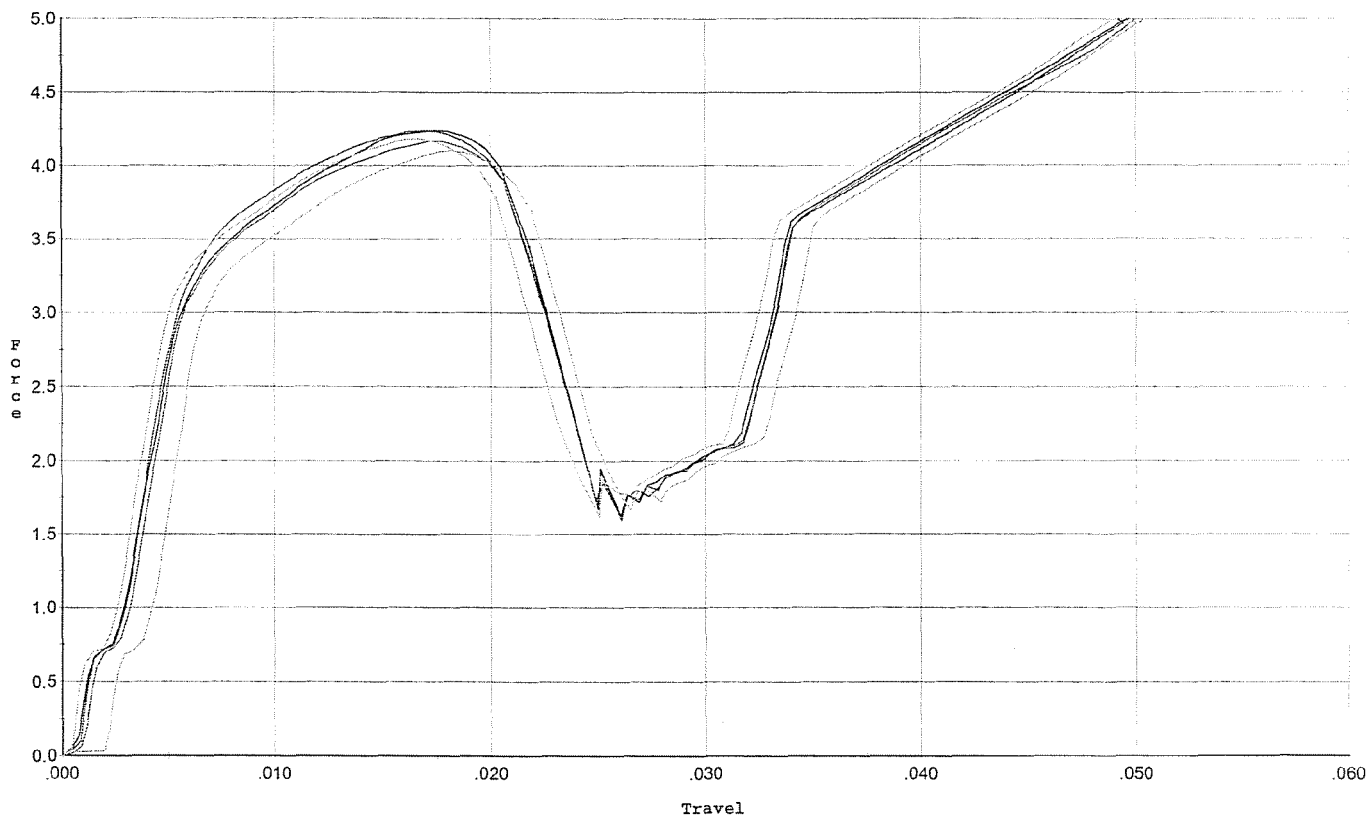
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.319	0.021	0.00	0.032	0.063		Set Trigger
2	4.175	0.023	0.00	0.031	0.063		Set Trigger
3	4.215	0.022	0.00	0.031	0.062		Set Trigger
4	4.169	0.022	0.00	0.031	0.061		Set Trigger
5	4.188	0.022	0.00	0.031	0.061		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



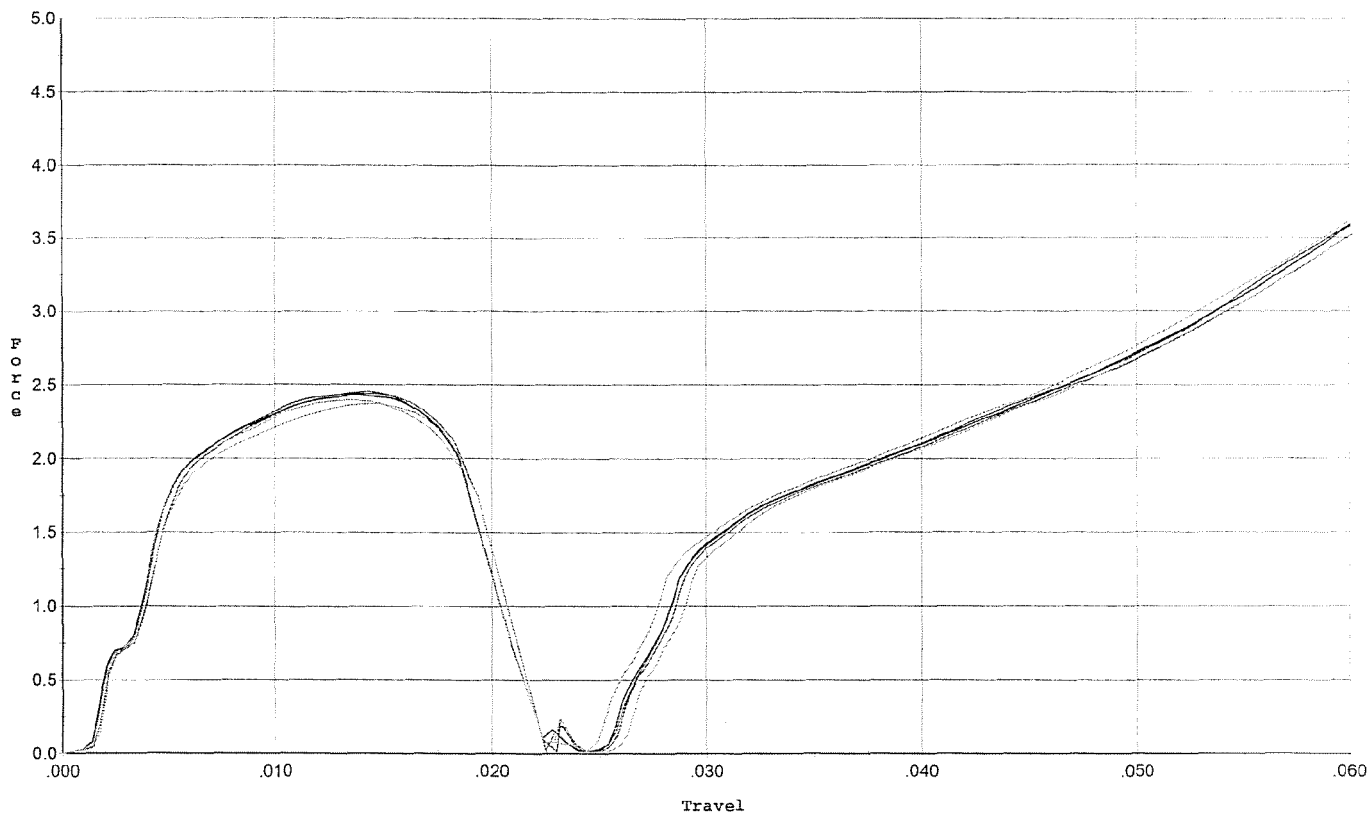
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.022	0.00	0.031	0.066		Set Trigger
2	4.239	0.022	0.00	0.031	0.064		Set Trigger
3	4.169	0.022	0.00	0.031	0.064		Set Trigger
4	4.186	0.020	0.00	0.032	0.060		Set Trigger
5	4.104	0.022	0.002	0.032	0.060		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



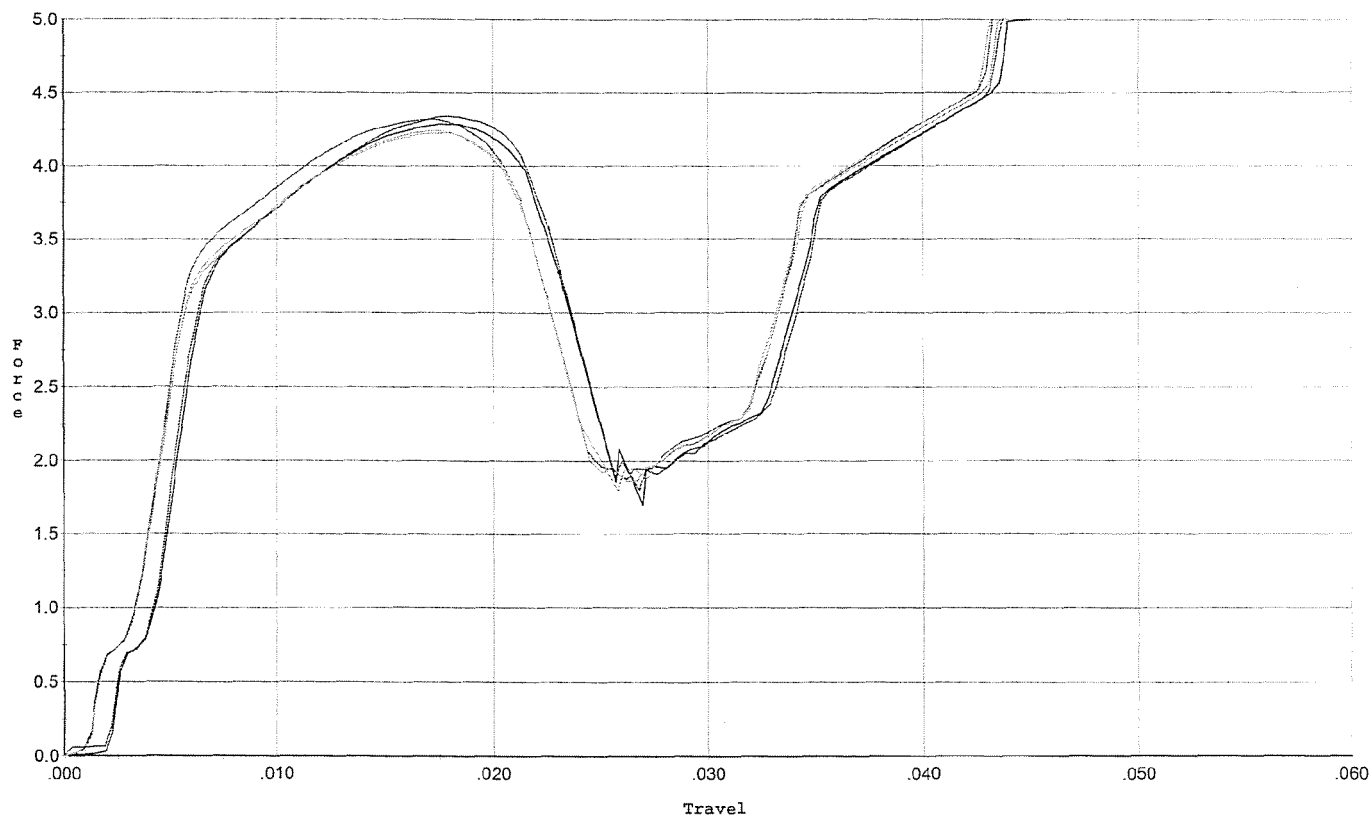
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.018	0.00	0.051	0.032		Set Trigger
2	2.436	0.018	0.00	0.051	0.032		Set Trigger
3	2.455	0.019	0.00	0.051	0.033		Set Trigger
4	2.399	0.019	0.00	0.052	0.032		Set Trigger
5	2.373	0.019	0.00	0.050	0.032		Set Trigger

A.2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.023	0.00	0.019	0.065		Set Trigger
2	4.285	0.023	0.002	0.020	0.066		Set Trigger
3	4.318	0.021	0.00	0.020	0.063		Set Trigger
4	4.226	0.021	0.00	0.020	0.062		Set Trigger
5	4.244	0.021	0.00	0.020	0.062		Set Trigger

A - 4.28