

G685 2321

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

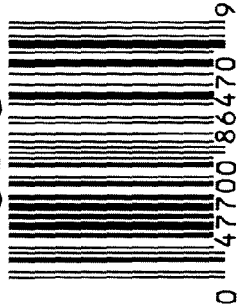
ORDER NO. **86470**

BARREL LENGTH **24"**

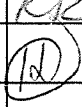
CAPACITY **6**

G6852321

UPC



GUN SERIAL # G 6852321

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	GT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	REM
	APPLY COATINGS			
540	(BARREL ACTION)		5/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>40</u>	6-24-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-24-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-24-09	LJ
	J) ASSEMBLE STOCK		5-27-09	APD
	K) ASSEMBLE SWIVEL STUDS		6-24-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	RF
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	LJ
670	FINAL INSPECTION A) HEADSPACE		6-24-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.71</u> <u>2.52</u> <u>2.39</u> <u>2.50</u>	6-23-09	LJ
	C) FUNCTION		6-24-09	LJ
690	PACK		7/22/09	Fm

F004 REV 5/2006

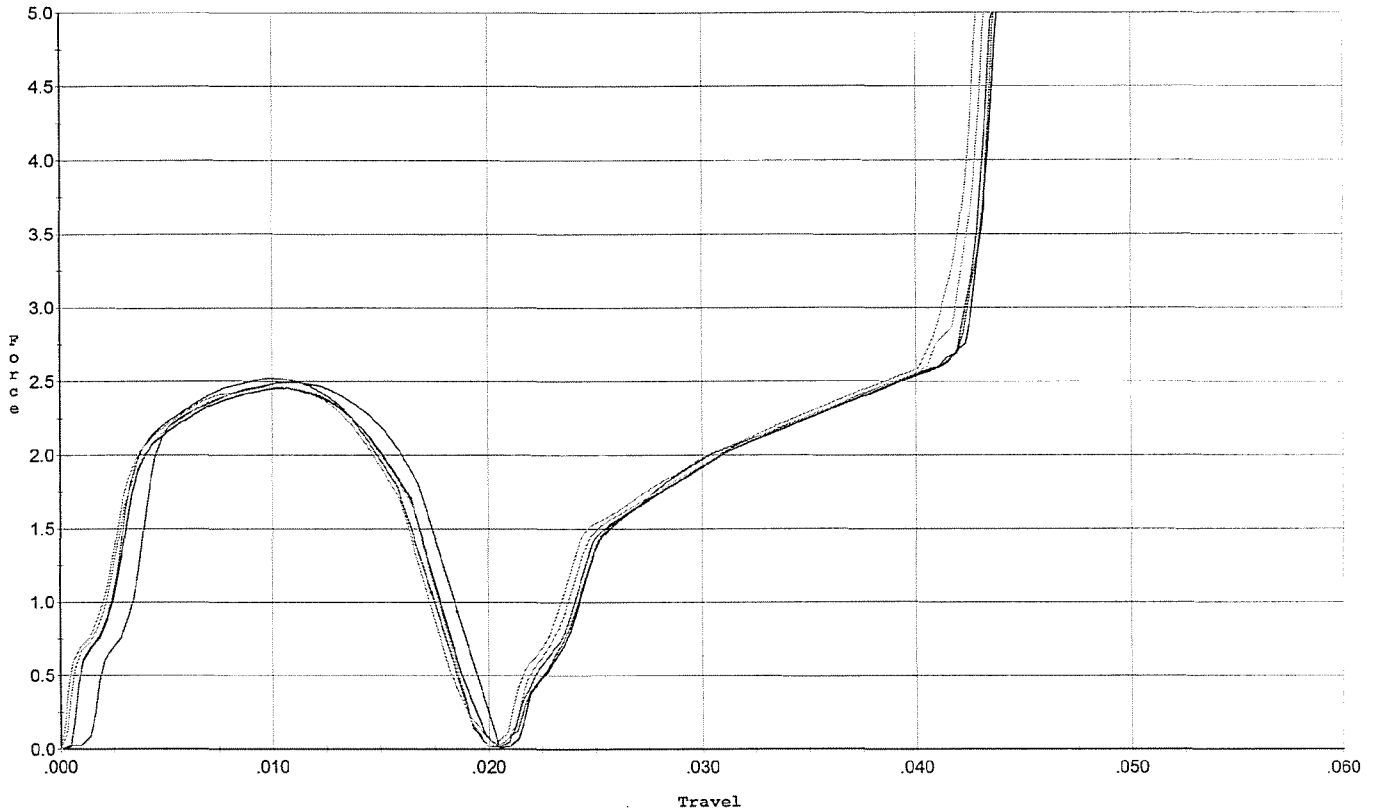
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0096661~~ 0096700

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



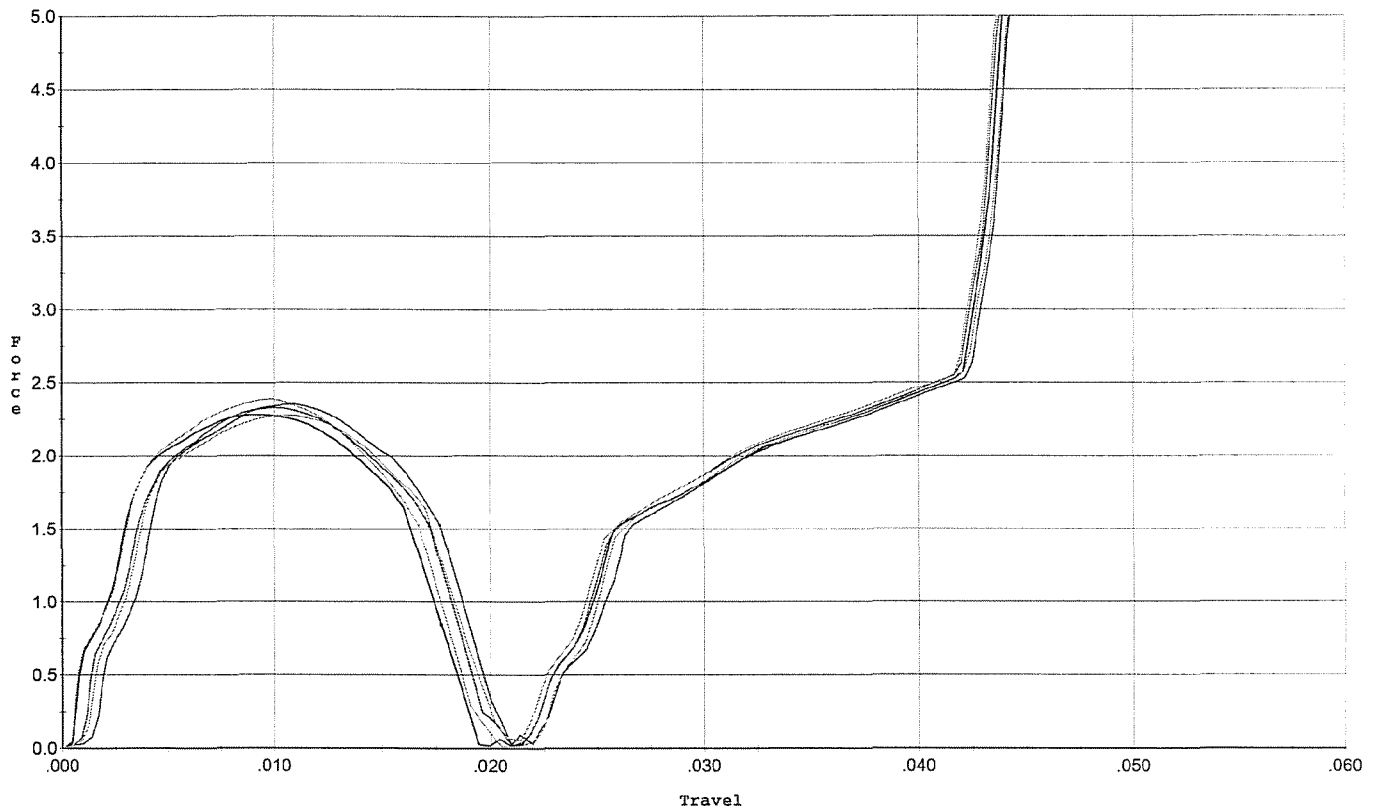
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.019	0.00	0.031	0.032		Set Trigger
2	2.455	0.016	0.00	0.031	0.030		Set Trigger
3	2.521	0.017	0.00	0.031	0.032		Set Trigger
4	2.465	0.016	0.00	0.031	0.030		Set Trigger
5	2.462	0.016	0.00	0.031	0.030		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



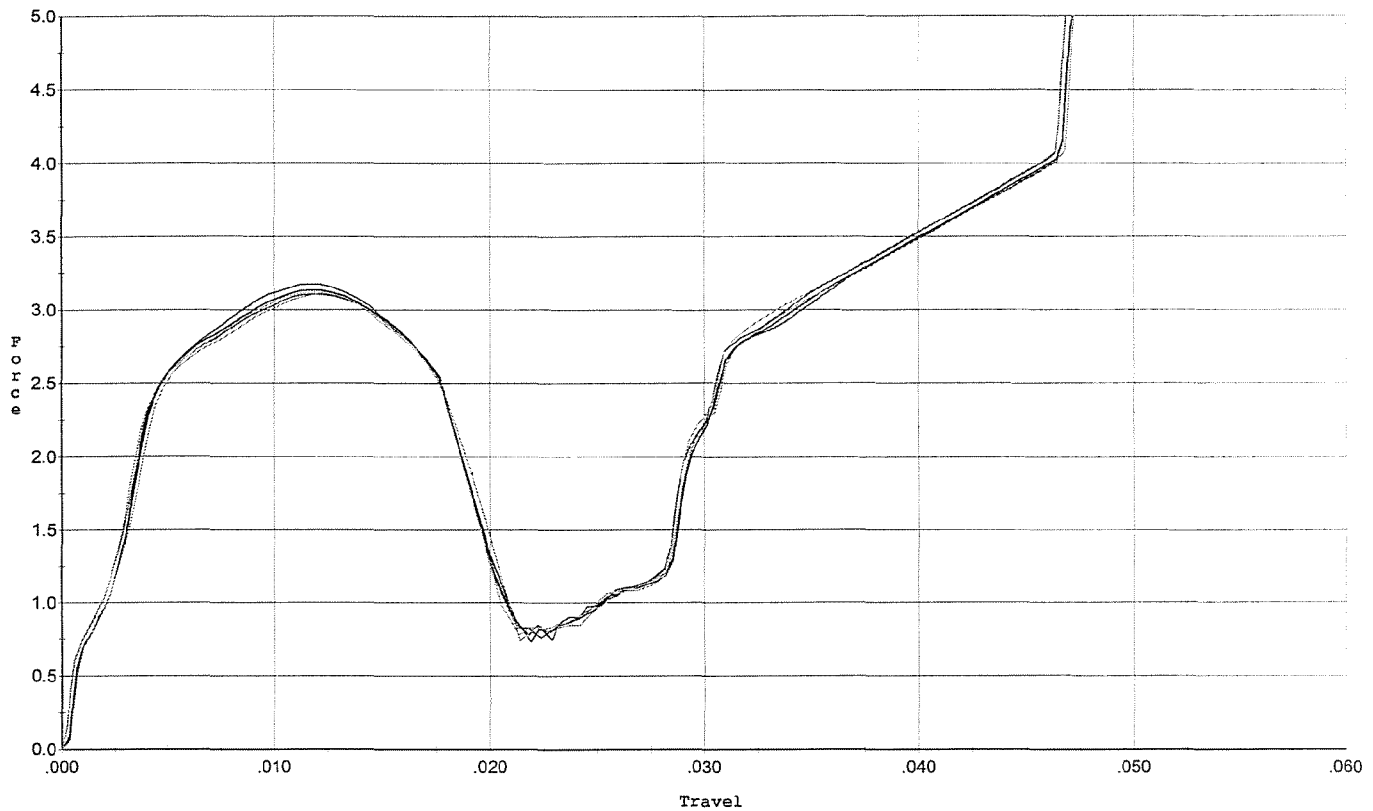
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.018	0.00	0.031	0.029		Set Trigger
2	2.277	0.018	0.00	0.032	0.030		Set Trigger
3	2.327	0.017	0.00	0.031	0.029		Set Trigger
4	2.278	0.017	0.00	0.031	0.028		Set Trigger
5	2.387	0.017	0.00	0.032	0.029		Set Trigger

Avg 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



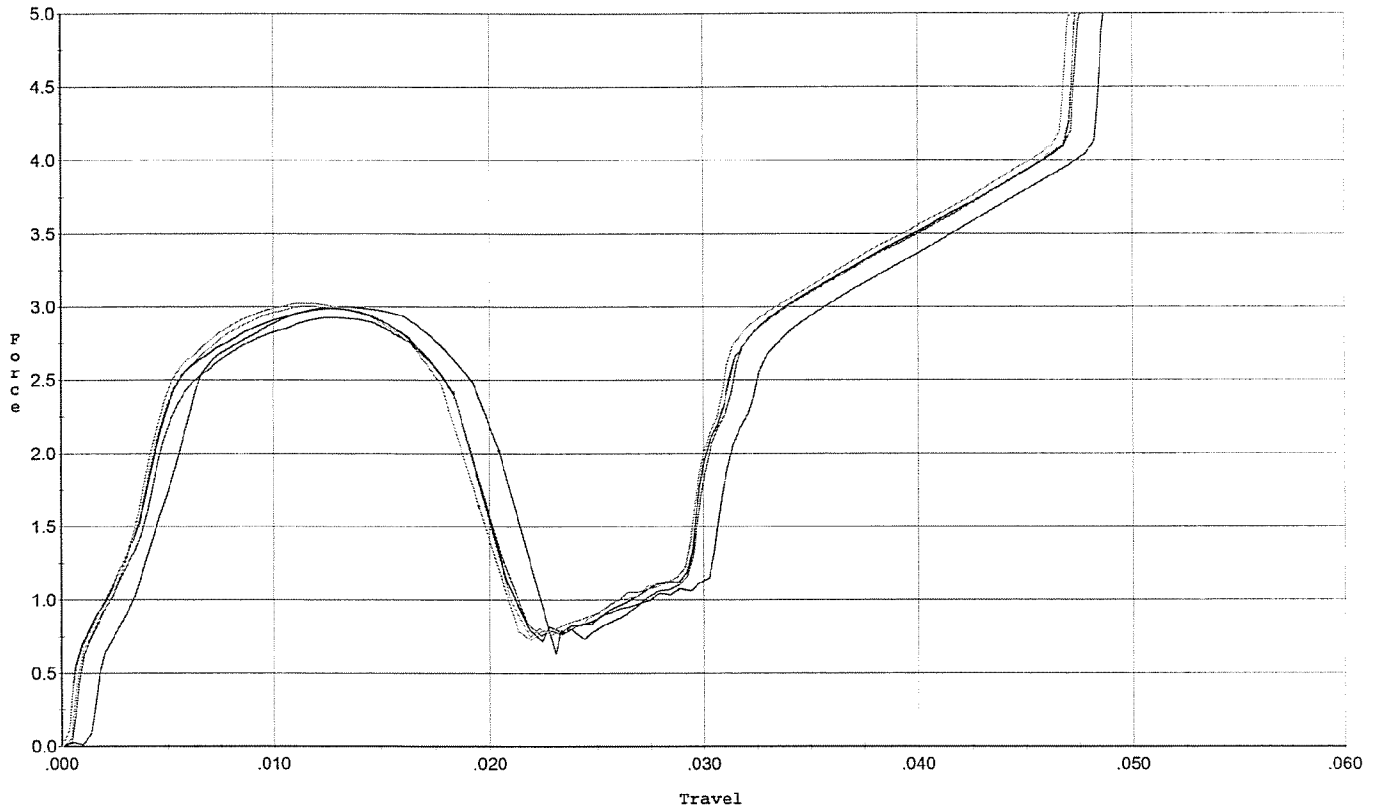
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.018	0.00	0.031	0.041		Set Trigger
2	3.135	0.018	0.00	0.031	0.040		Set Trigger
3	3.109	0.018	0.00	0.031	0.040		Set Trigger
4	3.123	0.018	0.00	0.031	0.041		Set Trigger
5	3.112	0.019	0.00	0.031	0.043		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



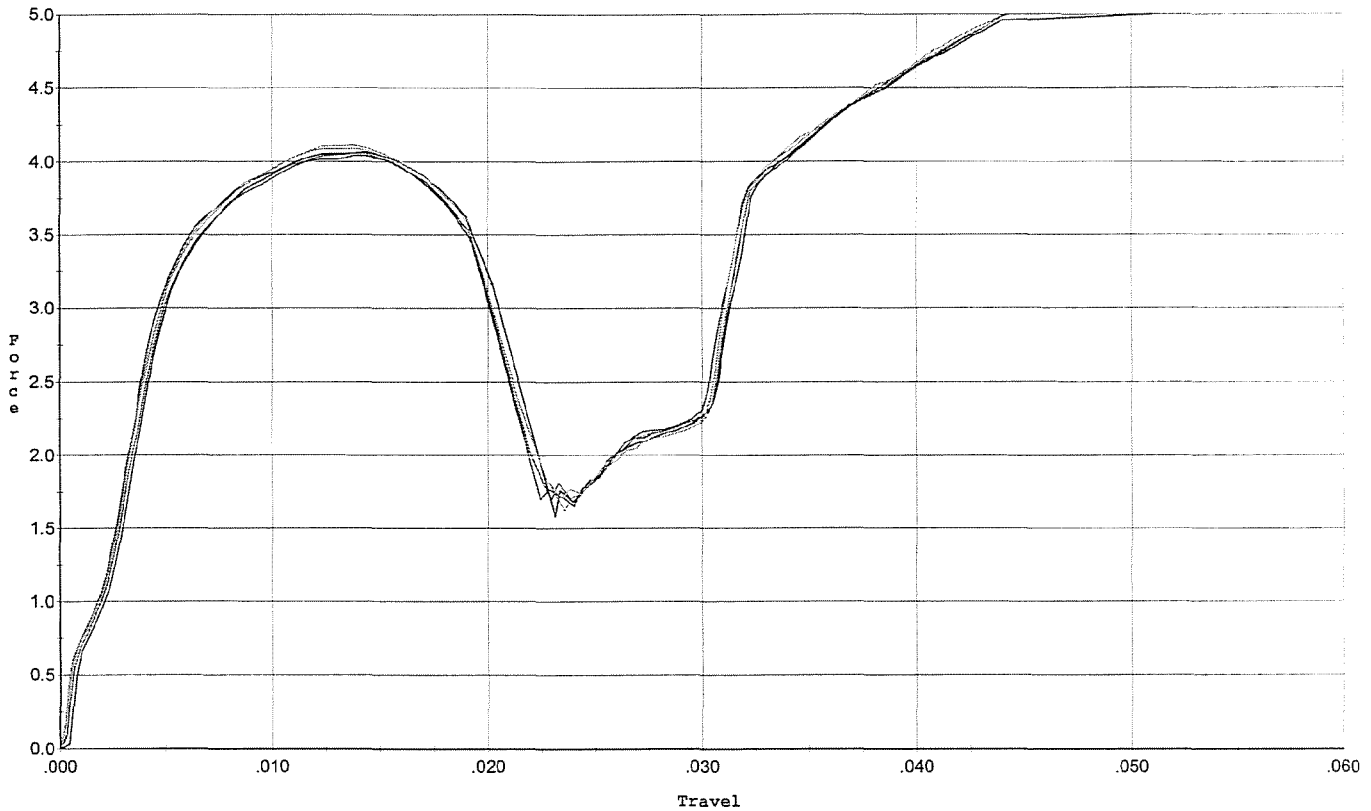
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.020	0.00	0.032	0.043		Set Trigger
2	2.988	0.018	0.00	0.031	0.040		Set Trigger
3	2.929	0.018	0.00	0.032	0.039		Set Trigger
4	3.004	0.018	0.00	0.031	0.040		Set Trigger
5	3.026	0.020	0.00	0.031	0.043		Set Trigger

Aug 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



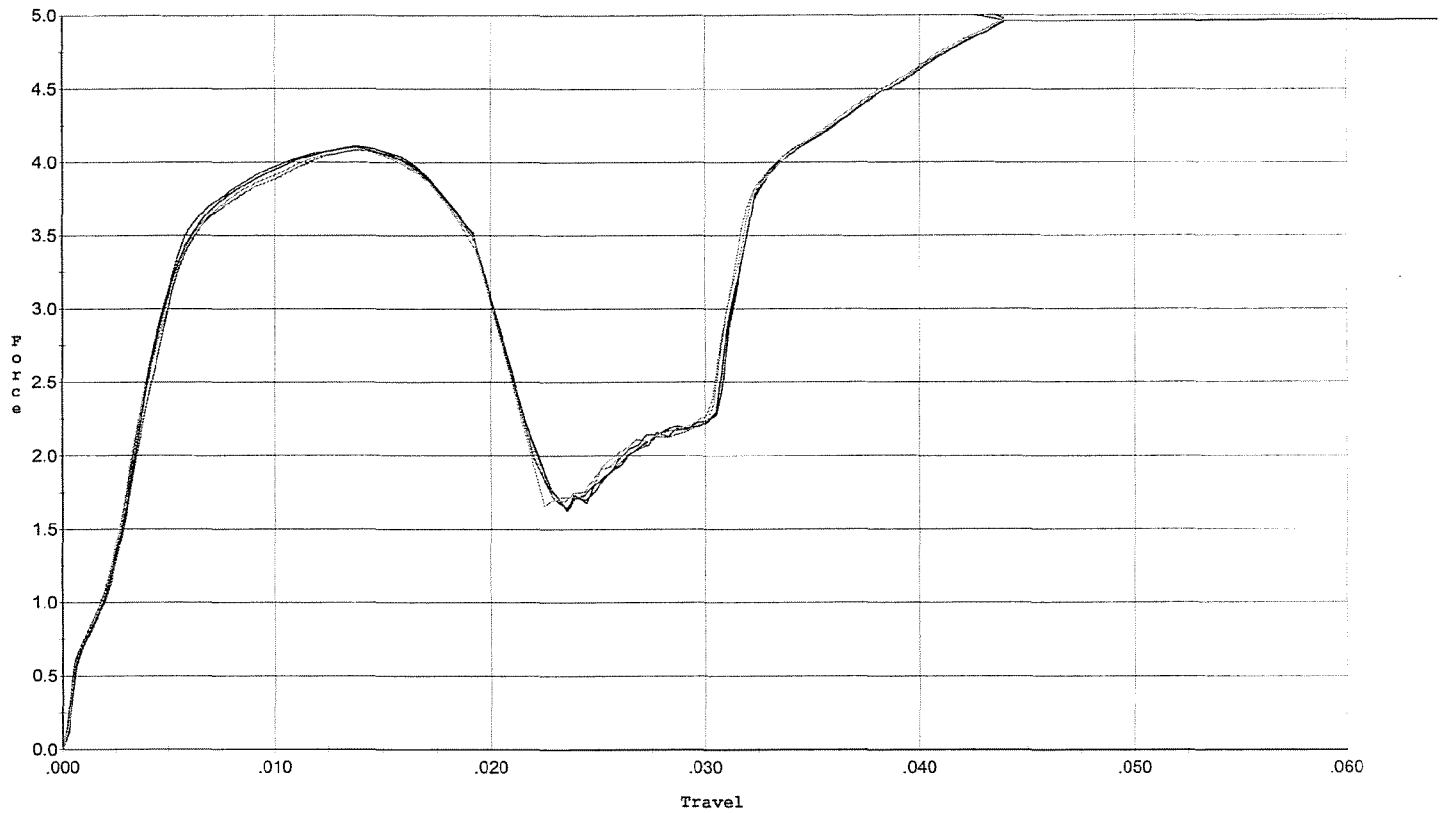
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.019	0.00	0.029	0.057		Set Trigger
2	4.067	0.020	0.00	0.029	0.059		Set Trigger
3	4.058	0.019	0.00	0.029	0.056		Set Trigger
4	4.112	0.019	0.00	0.029	0.056		Set Trigger
5	4.090	0.019	0.00	0.029	0.056		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



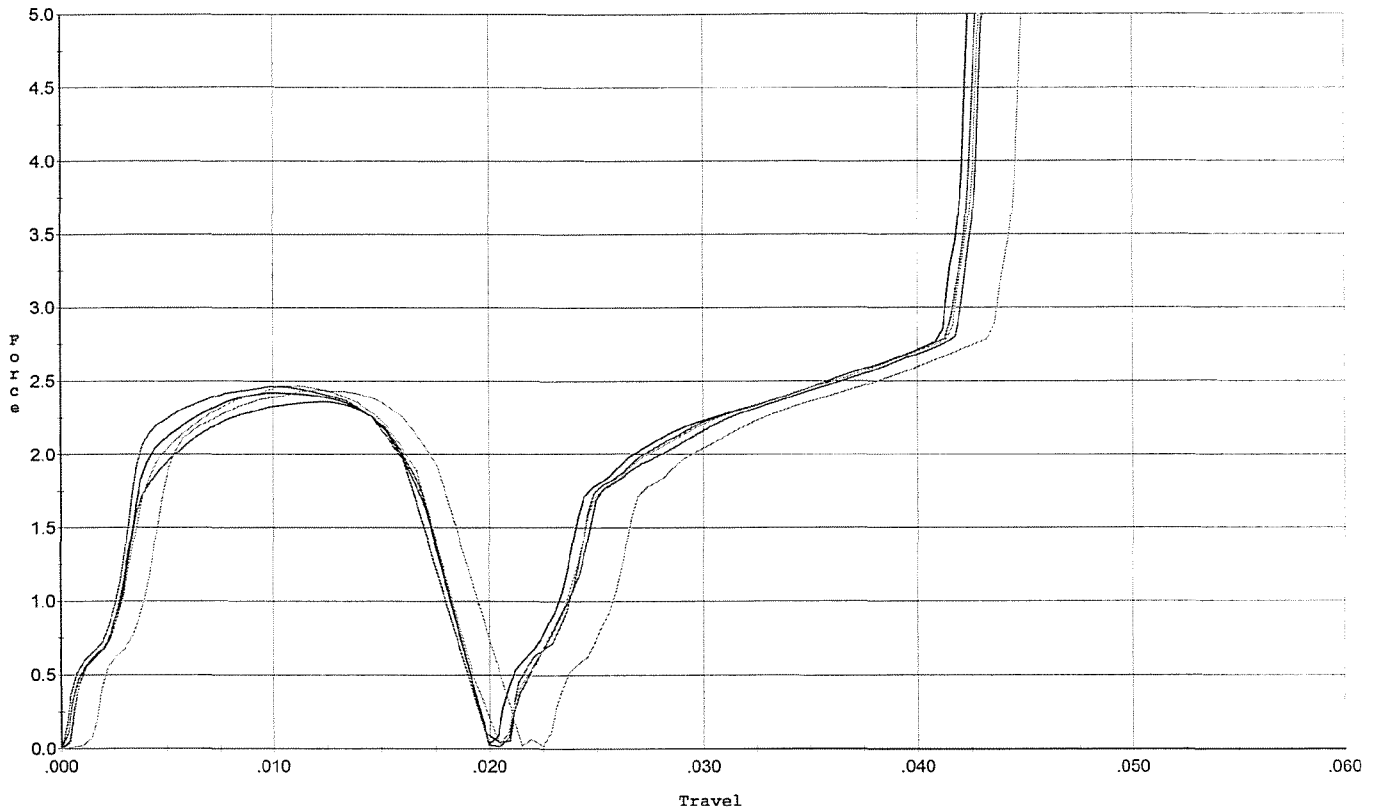
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.019	0.00	0.029	0.057		Set Trigger
2	4.107	0.019	0.00	0.029	0.057		Set Trigger
3	4.083	0.019	0.00	0.029	0.056		Set Trigger
4	4.082	0.019	0.00	0.029	0.057		Set Trigger
5	4.080	0.019	0.00	0.029	0.057		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



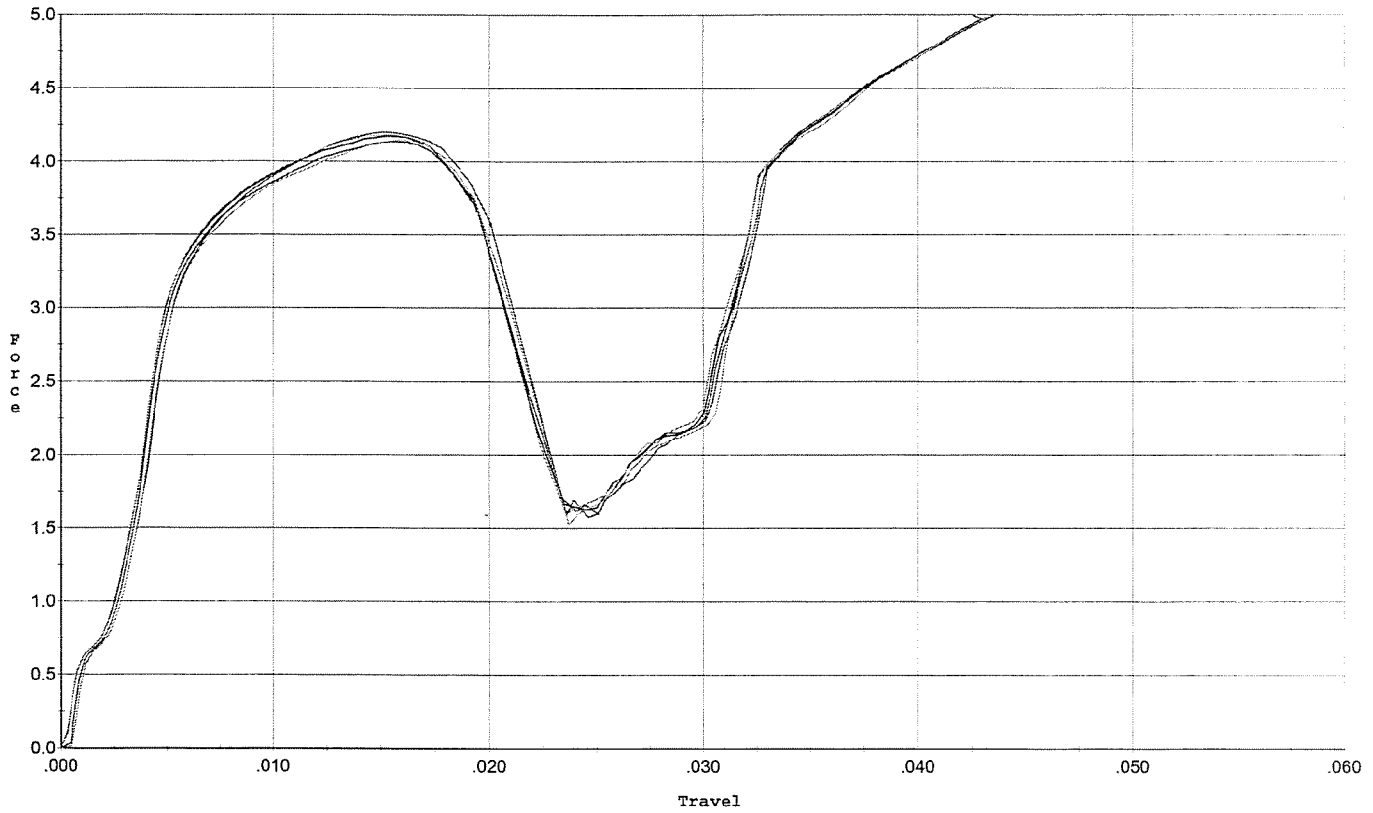
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.361	0.017	0.00	0.030	0.030		Set Trigger
2	2.420	0.017	0.00	0.029	0.031		Set Trigger
3	2.461	0.016	0.00	0.030	0.030		Set Trigger
4	2.466	0.017	0.00	0.030	0.030		Set Trigger
5	2.436	0.020	0.00	0.030	0.033		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.019	0.00	0.029	0.056		Set Trigger
2	4.174	0.019	0.00	0.029	0.057		Set Trigger
3	4.200	0.020	0.00	0.029	0.059		Set Trigger
4	4.145	0.021	0.00	0.028	0.060		Set Trigger
5	4.180	0.019	0.00	0.029	0.057		Set Trigger

Avg 4.16