

G6852327

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



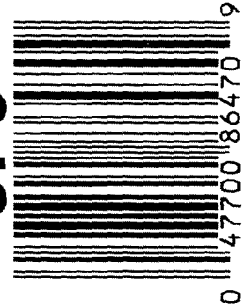
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852327

UPC



BM FORM

GUN SERIAL # 66852327

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RTC
475	DRILL AND TAP SIGHT HOLES	APR 17 2009	4-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	LM
542	APPLY COATINGS (BARREL ACTION)		4/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

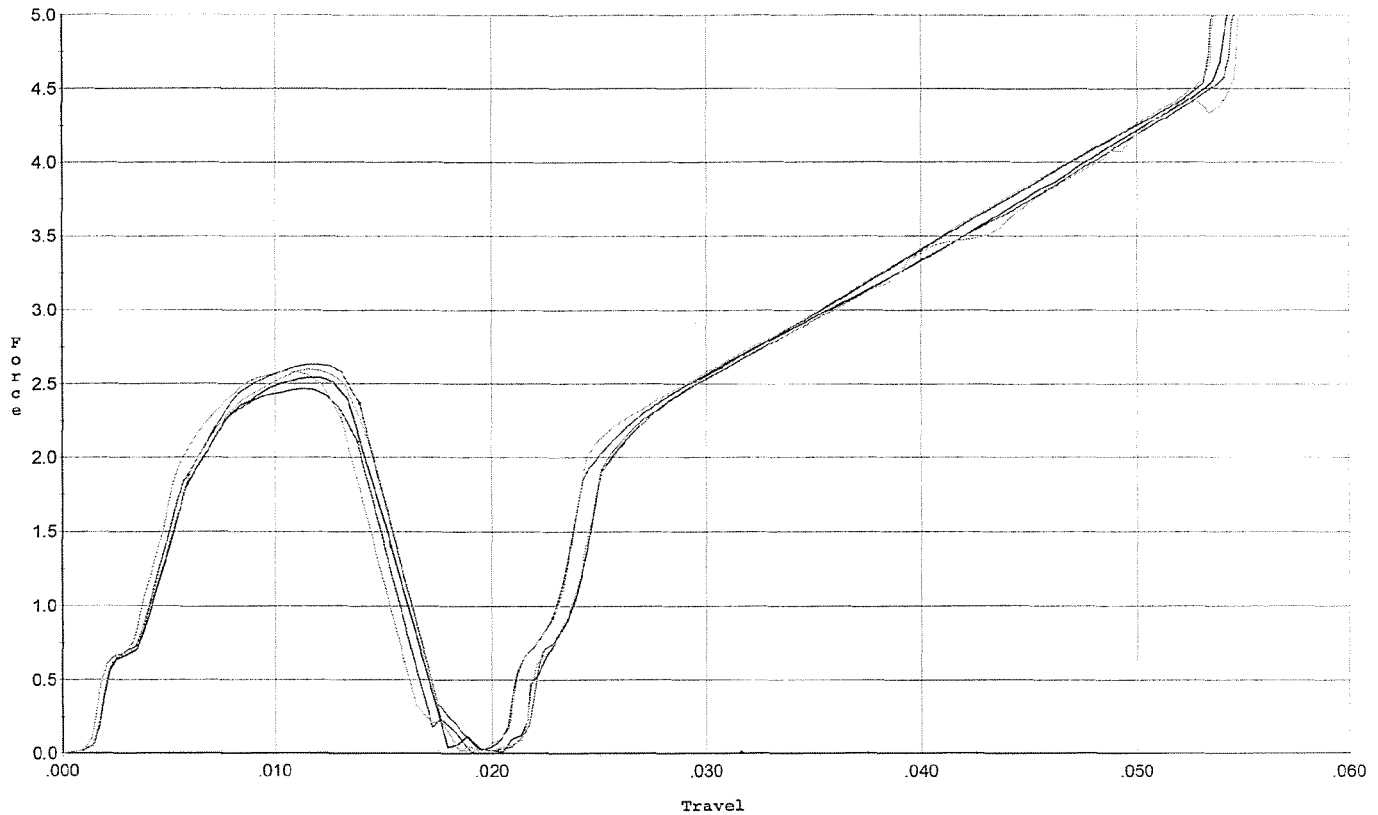
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>20.40</u> <u>20.40</u> <u>20.40</u>	5-12-09	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-12-09	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	5-12-09	L.P.
	J) ASSEMBLE STOCK		4-30-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>285</u> <u>256</u> <u>238</u> <u>250</u> <u>246</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L.P.
690	PACK		7/9/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



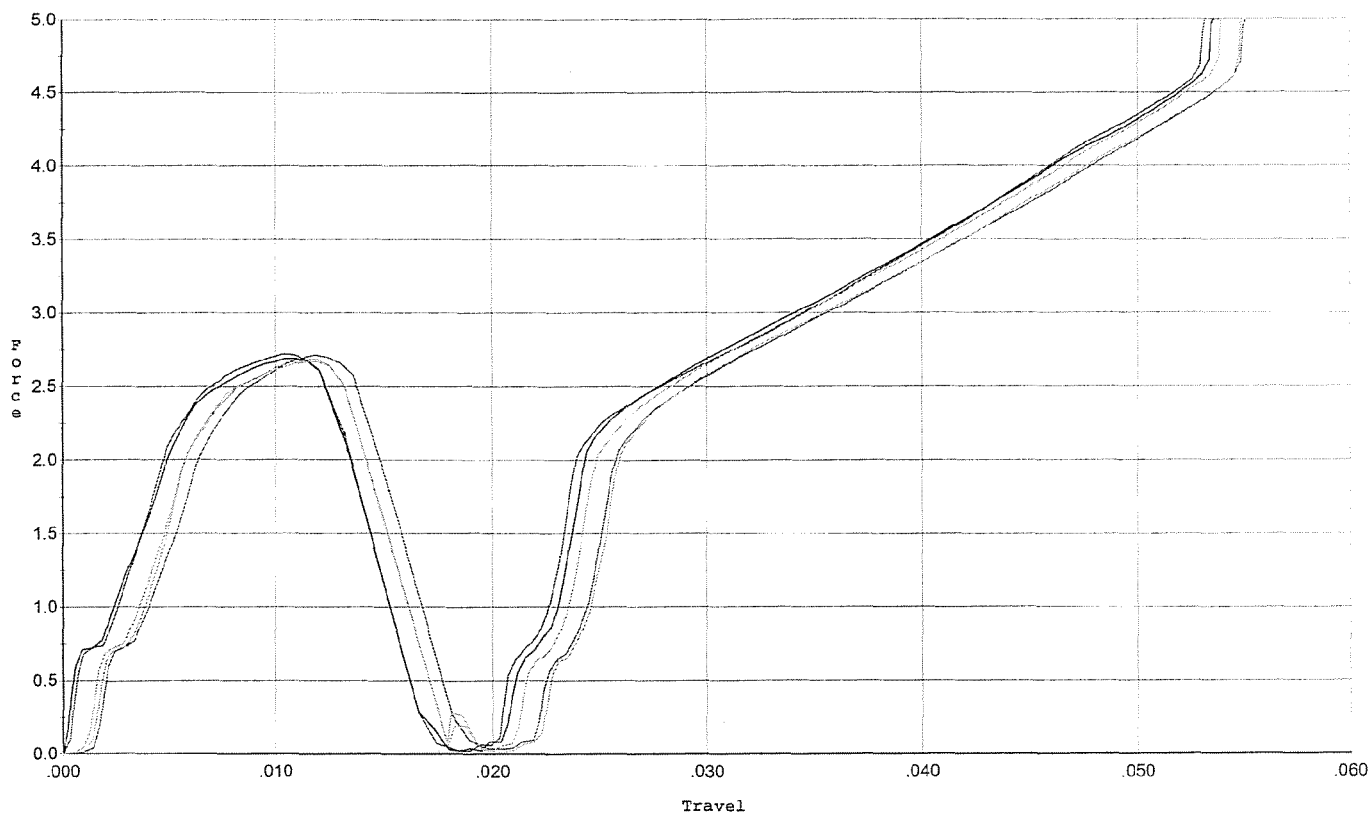
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.014	0.00	0.041	0.022		Set Trigger
2	2.543	0.015	0.00	0.041	0.024		Set Trigger
3	2.633	0.014	0.00	0.042	0.023		Set Trigger
4	2.597	0.014	0.00	0.042	0.023		Set Trigger
5	2.588	0.013	0.00	0.042	0.021		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



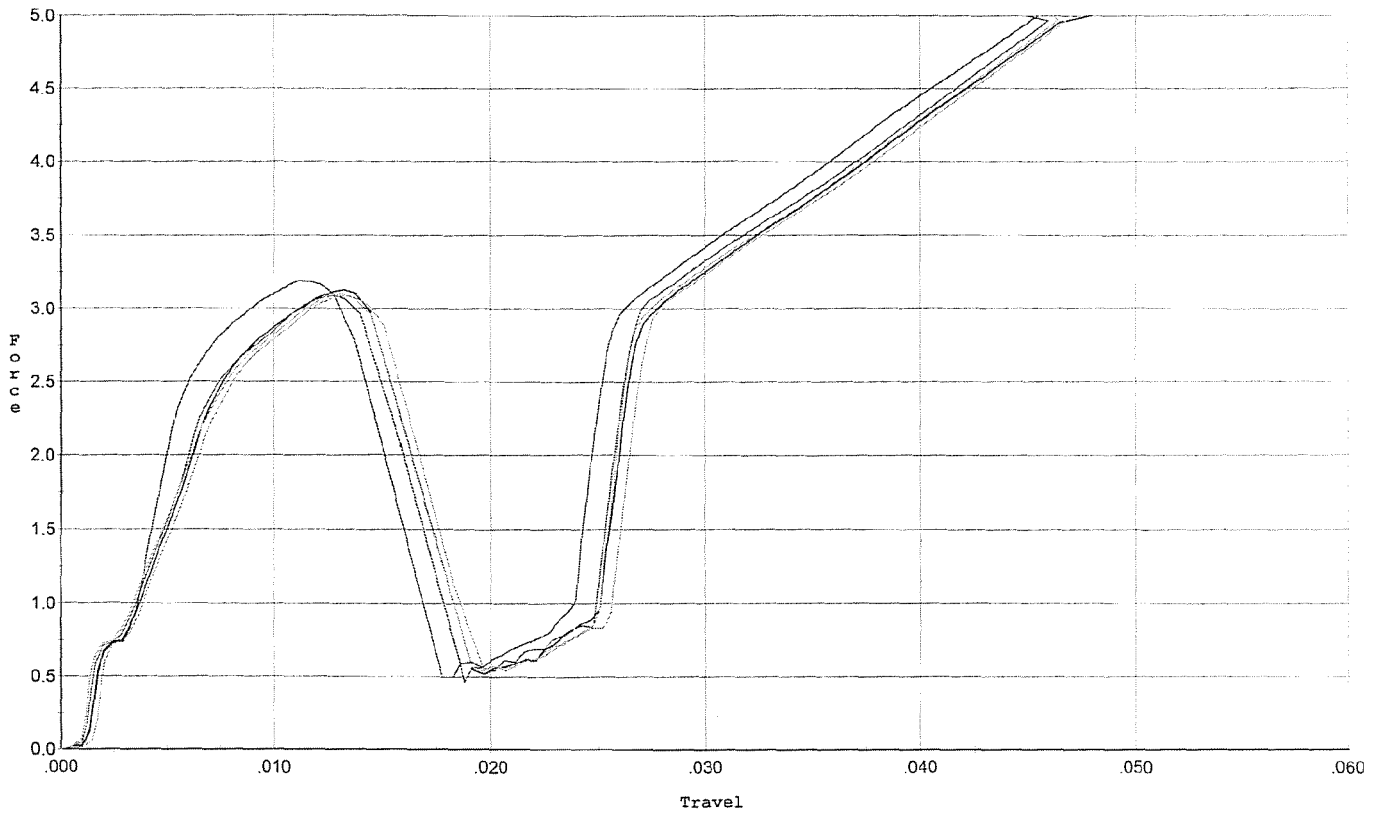
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.719	0.013	0.00	0.041	0.024		Set Trigger
2	2.688	0.013	0.00	0.042	0.024		Set Trigger
3	2.713	0.015	0.00	0.042	0.025		Set Trigger
4	2.669	0.015	0.00	0.041	0.026		Set Trigger
5	2.686	0.015	0.00	0.042	0.026		Set Trigger

A 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



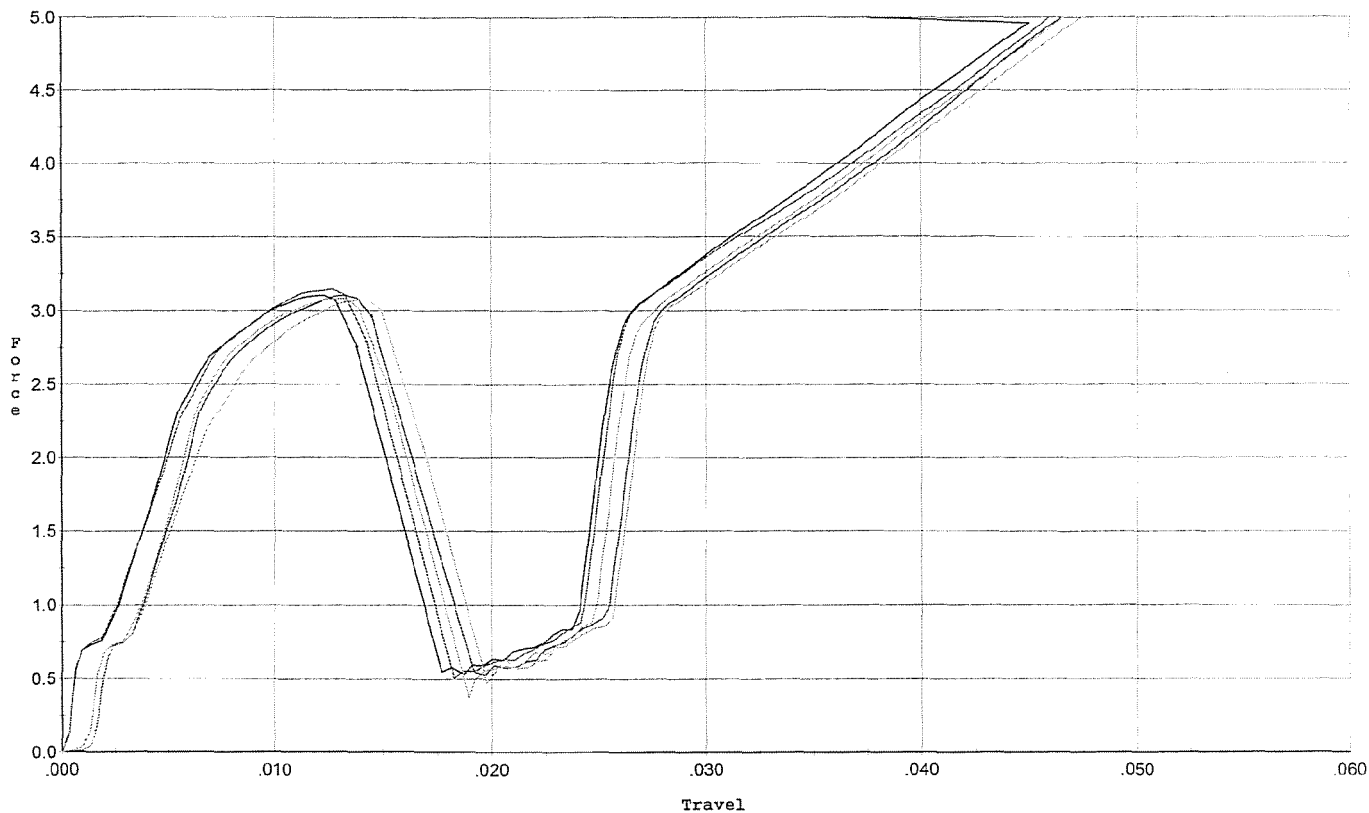
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.014	0.00	0.039	0.027		Set Trigger
2	3.127	0.014	0.00	0.040	0.028		Set Trigger
3	3.089	0.016	0.00	0.040	0.030		Set Trigger
4	3.100	0.015	0.00	0.040	0.028		Set Trigger
5	3.088	0.015	0.00	0.040	0.028		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



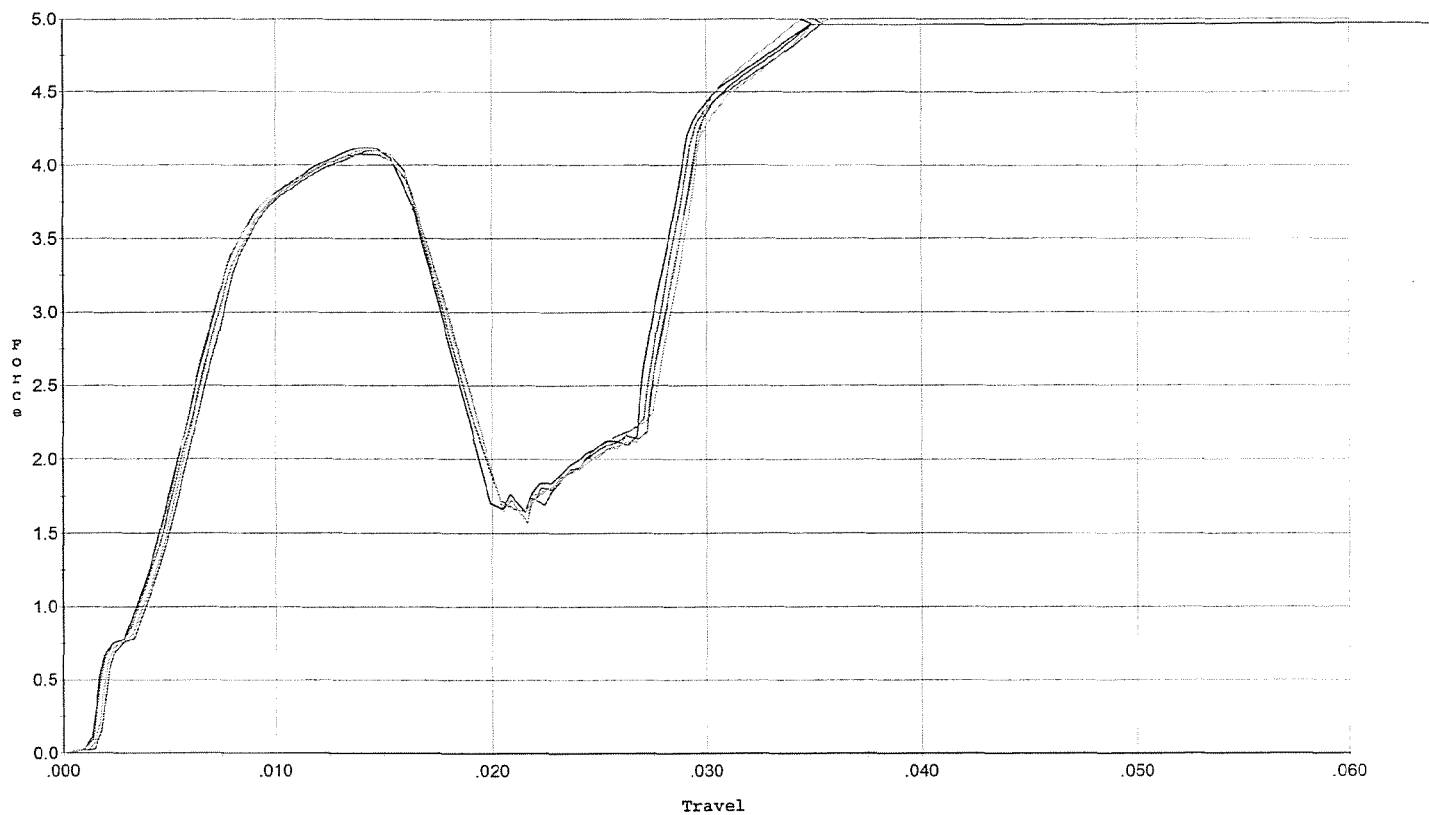
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.014	0.00	0.040	0.028		Set Trigger
2	3.103	0.014	0.00	0.039	0.028		Set Trigger
3	3.146	0.014	0.00	0.039	0.029		Set Trigger
4	3.072	0.017	0.00	0.039	0.032		Set Trigger
5	3.080	0.015	0.00	0.039	0.029		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



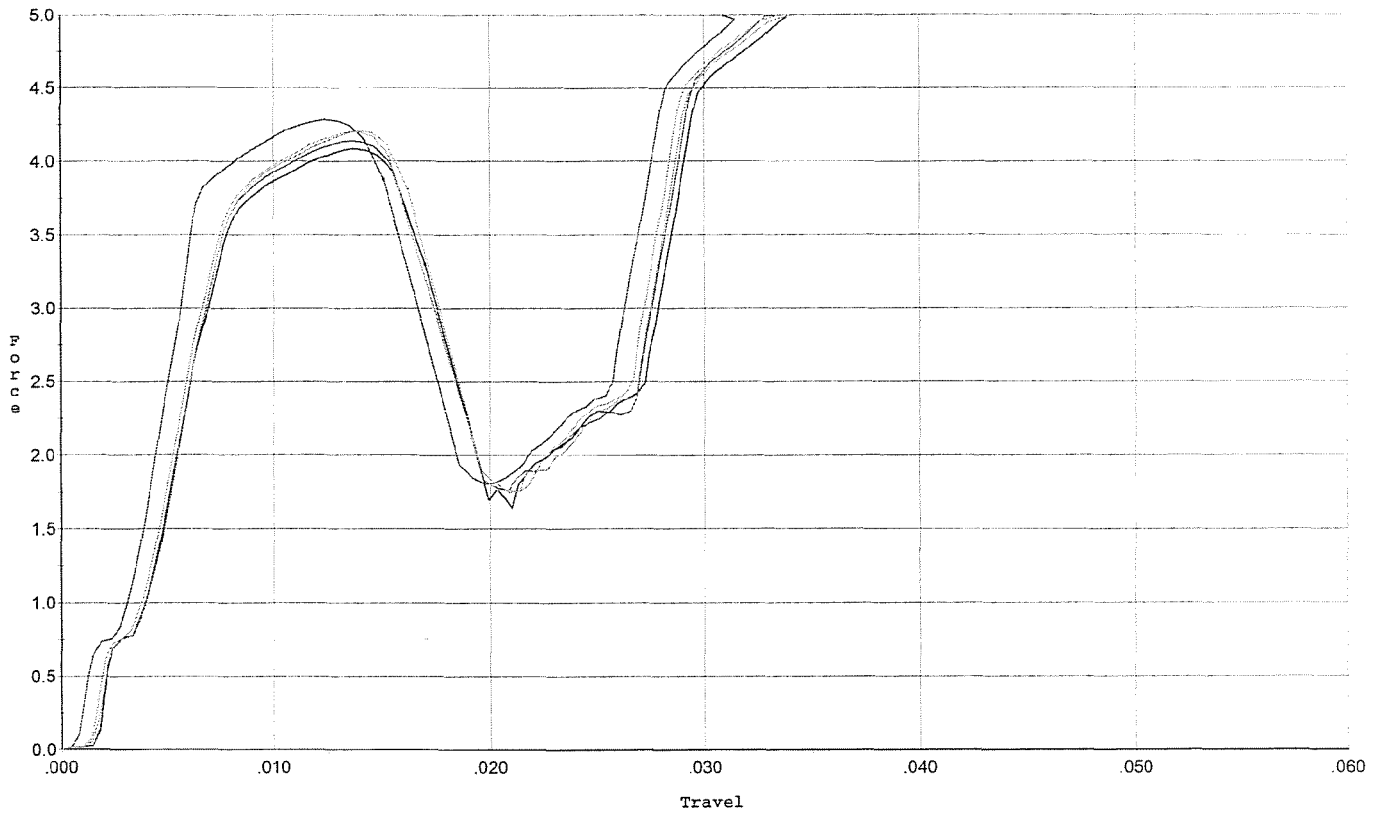
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.018	0.00	0.023	0.044		Set Trigger
2	4.121	0.016	0.00	0.023	0.041		Set Trigger
3	4.076	0.016	0.00	0.023	0.040		Set Trigger
4	4.101	0.016	0.00	0.024	0.040		Set Trigger
5	4.073	0.018	0.00	0.023	0.045		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



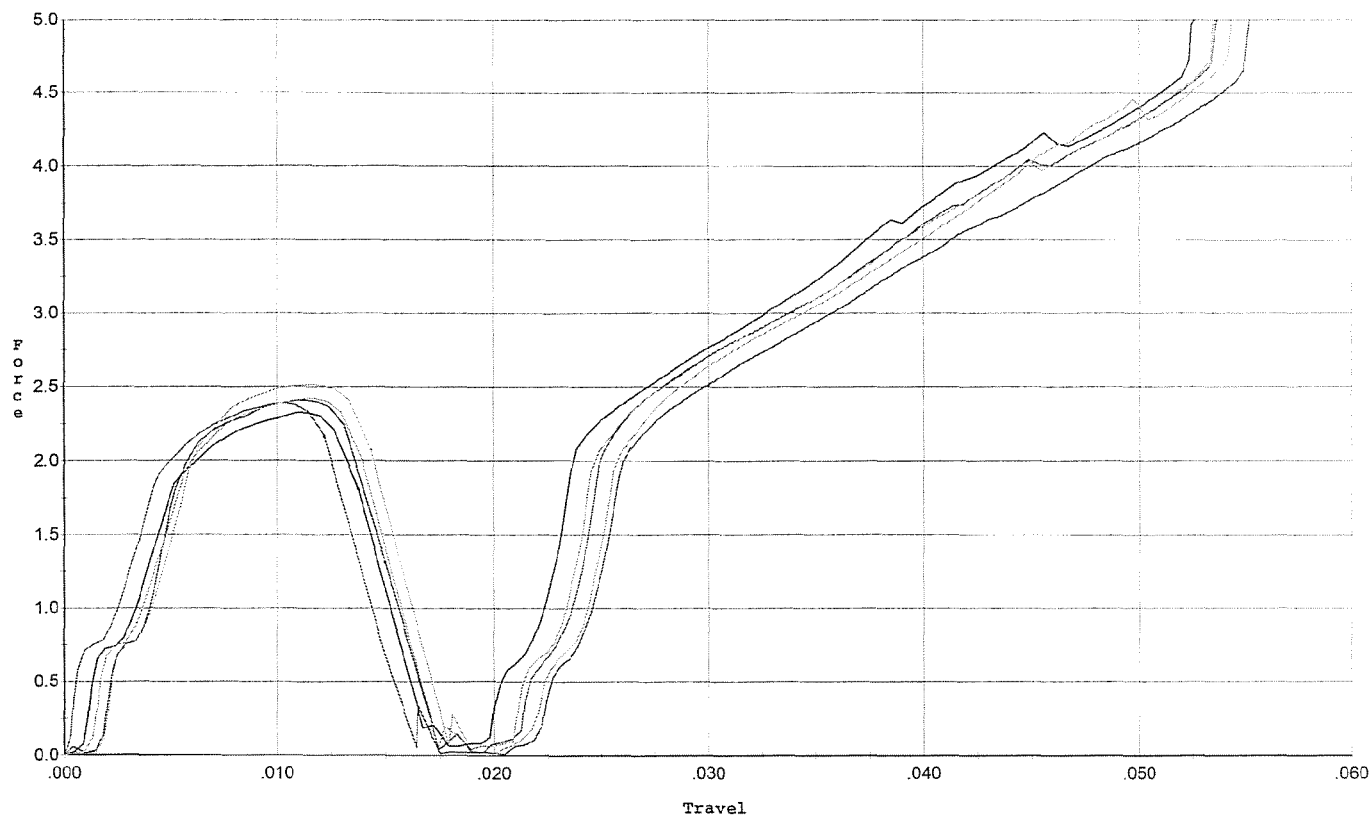
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.283	0.015	0.00	0.020	0.041		Set Trigger
2	4.085	0.017	0.00	0.021	0.042		Set Trigger
3	4.139	0.018	0.00	0.021	0.044		Set Trigger
4	4.203	0.015	0.00	0.021	0.039		Set Trigger
5	4.207	0.016	0.00	0.021	0.041		Set Trigger

A.4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



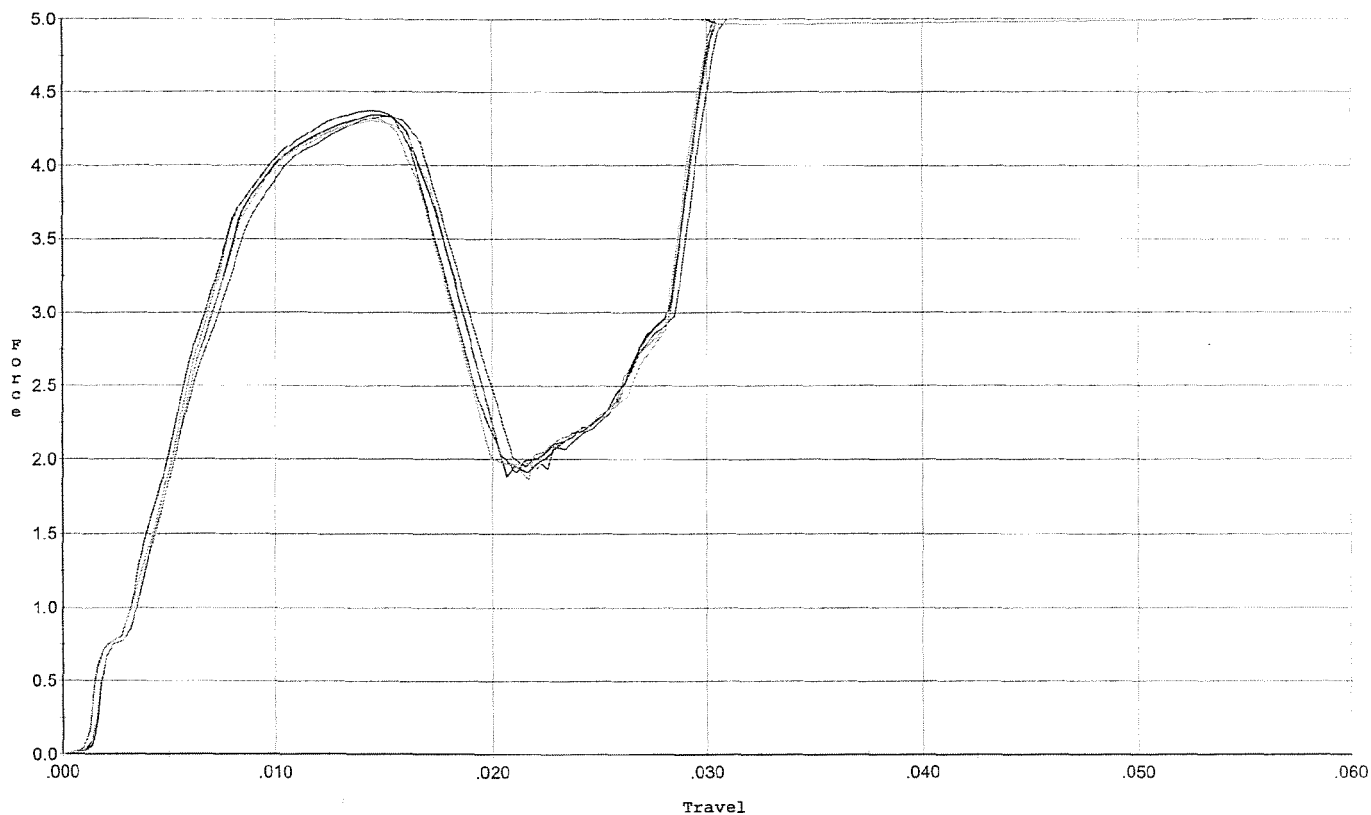
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.015	0.00	0.043	0.023		Set Trigger
2	2.326	0.014	0.00	0.040	0.021		Set Trigger
3	2.393	0.012	0.00	0.042	0.021		Set Trigger
4	2.517	0.014	0.00	0.041	0.023		Set Trigger
5	2.423	0.014	0.00	0.041	0.022		Set Trigger

A. 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.016	0.00	0.025	0.044		Set Trigger
2	4.344	0.017	0.00	0.025	0.047		Set Trigger
3	4.331	0.017	0.00	0.026	0.044		Set Trigger
4	4.304	0.017	0.00	0.026	0.046		Set Trigger
5	4.320	0.017	0.00	0.026	0.044		Set Trigger

A. 4.33