

G6852332

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

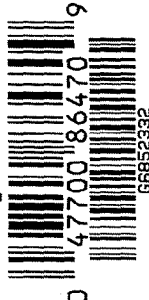
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



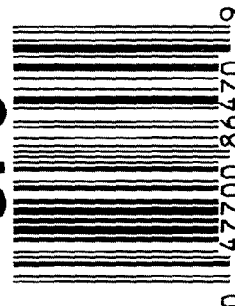
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852332

UPC



BM FORM

GUN SERIAL # G6852332

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	KTL
475	DRILL AND TAP SIGHT HOLES	APP 3 100%	4-15-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR (25)	4-18-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
520	GOFF BLAST BBL / REC		4-21-09	CS
542	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-31-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

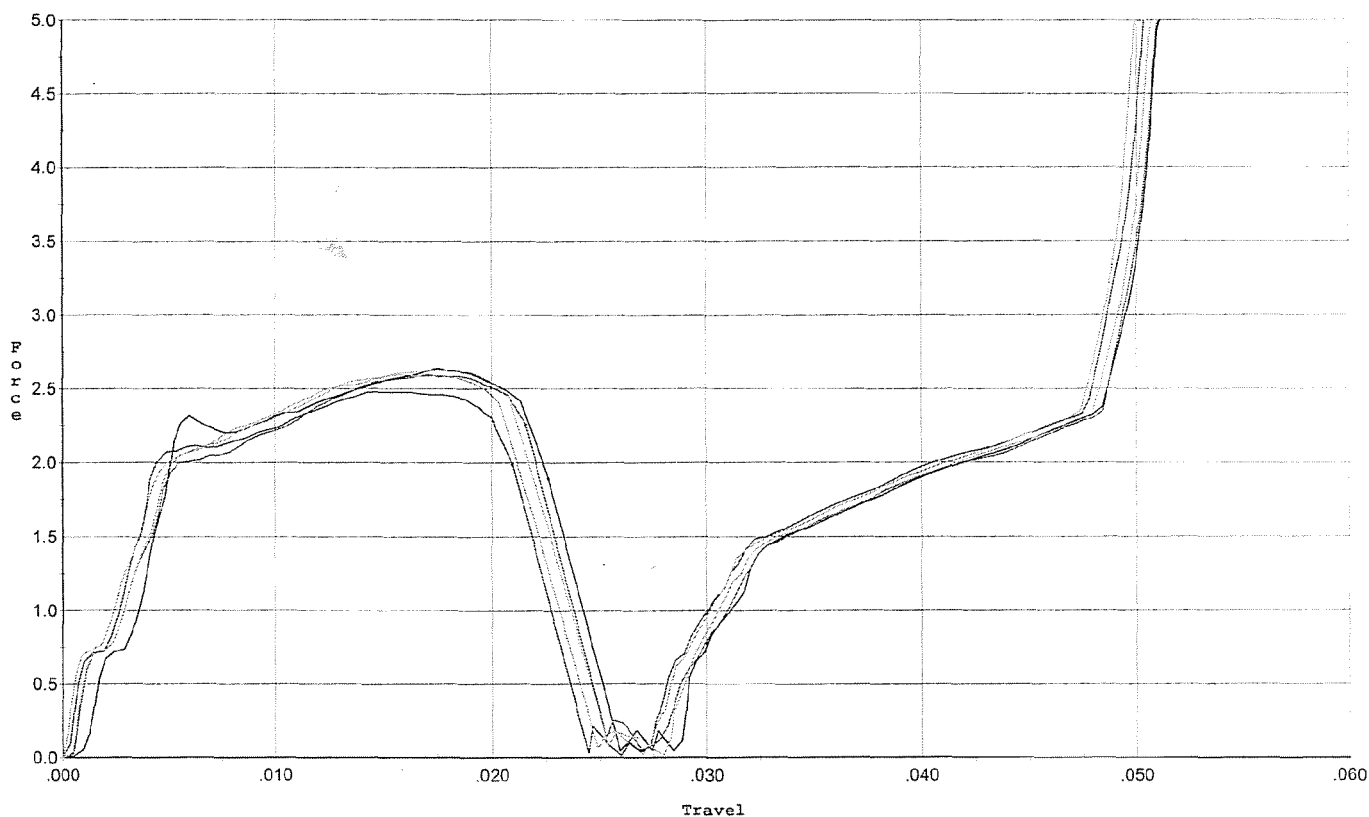
560	F) BARBER M24 0096781	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	5-12-09	R.H.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-12-09	R.H.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-12-09	R.H.		
	J) ASSEMBLE STOCK					4-30-09	R.H.		
	K) ASSEMBLE SWIVEL STUDS					5-12-09	R.H.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-5-09	WW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-5-09	TUR		
670	FINAL INSPECTION A) HEADSPACE					5-12-09	R.H.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u>	<u>2.33</u>	<u>2.25</u>	<u>2.32</u>	<u>2.36</u>	5-7-09	RP
	C) FUNCTION					5-12-09	R.H.		
690	PACK					7/8/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



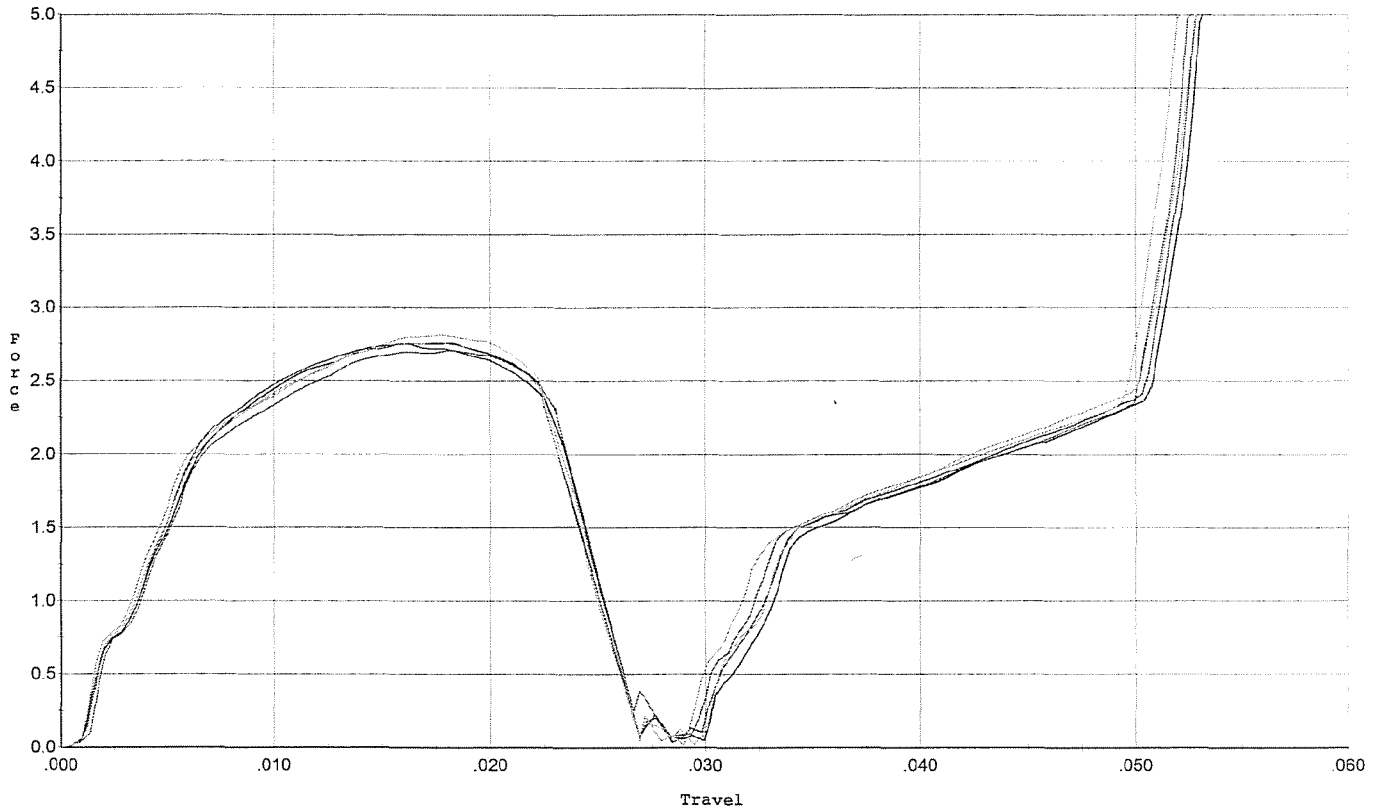
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.021	0.00	0.034	0.040		Set Trigger
2	2.638	0.023	0.00	0.033	0.044		Set Trigger
3	2.593	0.022	0.00	0.034	0.042		Set Trigger
4	2.628	0.023	0.00	0.033	0.044		Set Trigger
5	2.595	0.022	0.00	0.033	0.044		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



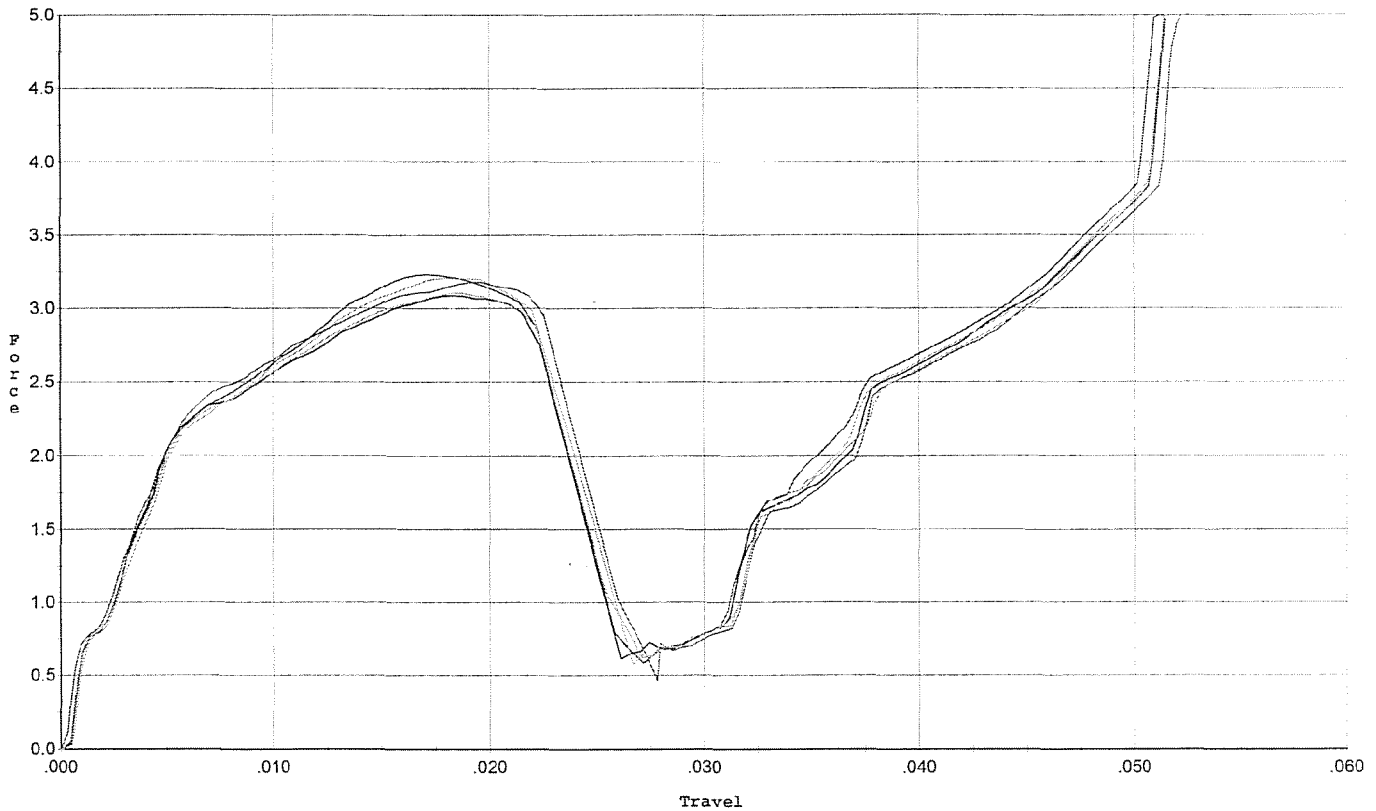
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.750	0.022	0.00	0.035	0.045		Set Trigger
2	2.755	0.023	0.00	0.034	0.047		Set Trigger
3	2.704	0.023	0.00	0.034	0.045		Set Trigger
4	2.815	0.024	0.00	0.034	0.048		Set Trigger
5	2.759	0.022	0.00	0.034	0.045		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



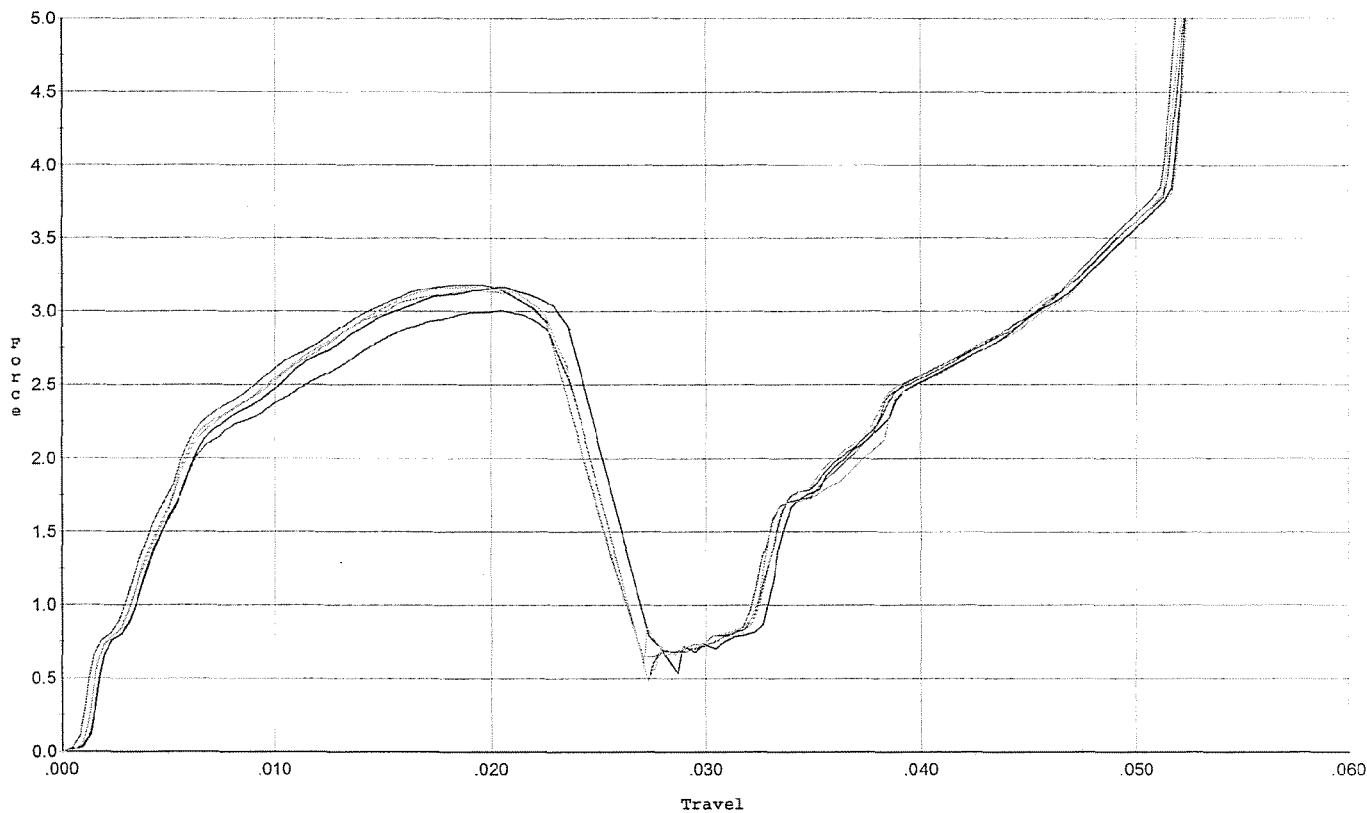
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.022	0.00	0.032	0.051		Set Trigger
2	3.085	0.022	0.00	0.033	0.050		Set Trigger
3	3.176	0.023	0.00	0.033	0.052		Set Trigger
4	3.205	0.024	0.00	0.032	0.054		Set Trigger
5	3.102	0.022	0.00	0.033	0.050		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



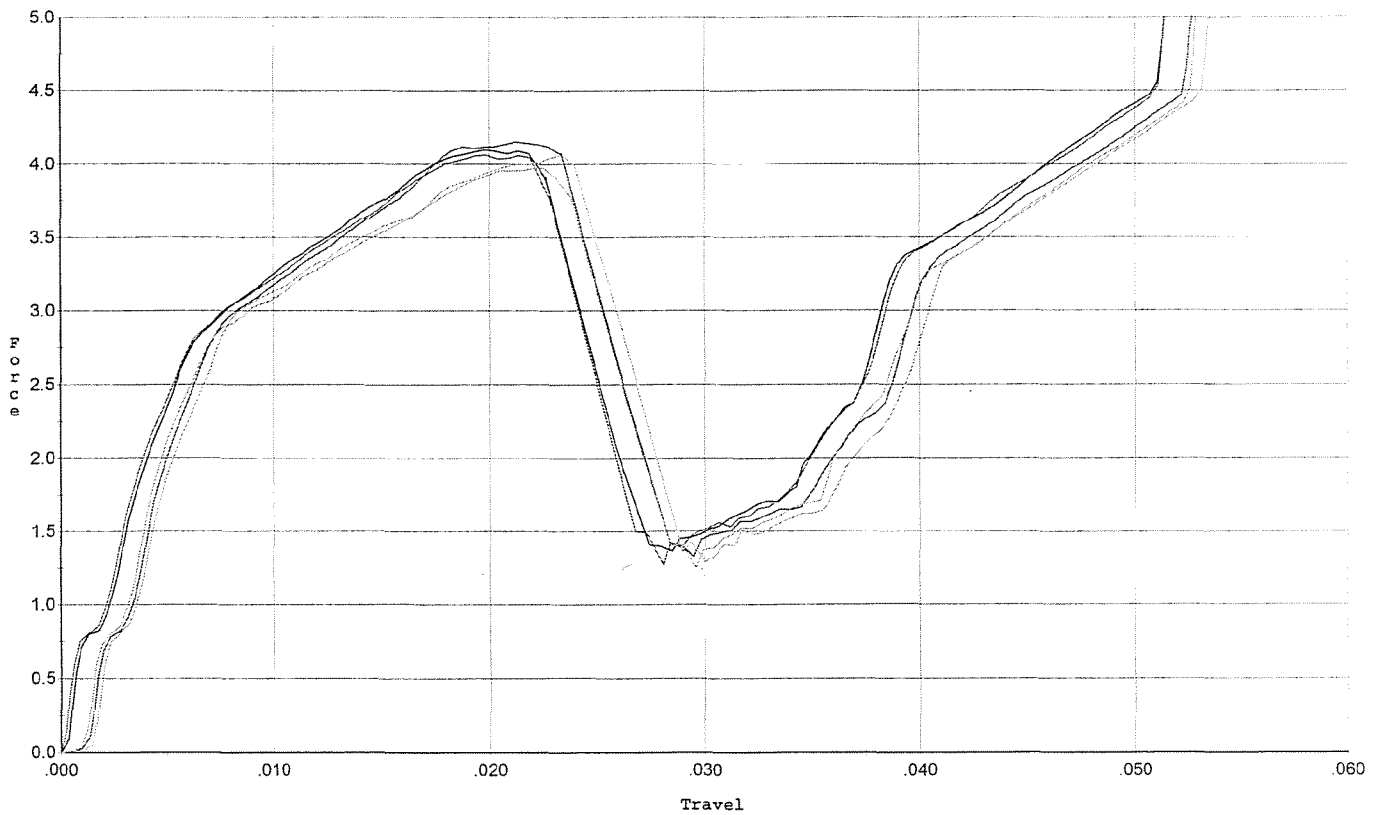
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.024	0.00	0.033	0.050		Set Trigger
2	3.164	0.024	0.00	0.033	0.052		Set Trigger
3	3.179	0.023	0.00	0.033	0.051		Set Trigger
4	3.166	0.024	0.00	0.033	0.052		Set Trigger
5	3.141	0.023	0.00	0.033	0.050		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



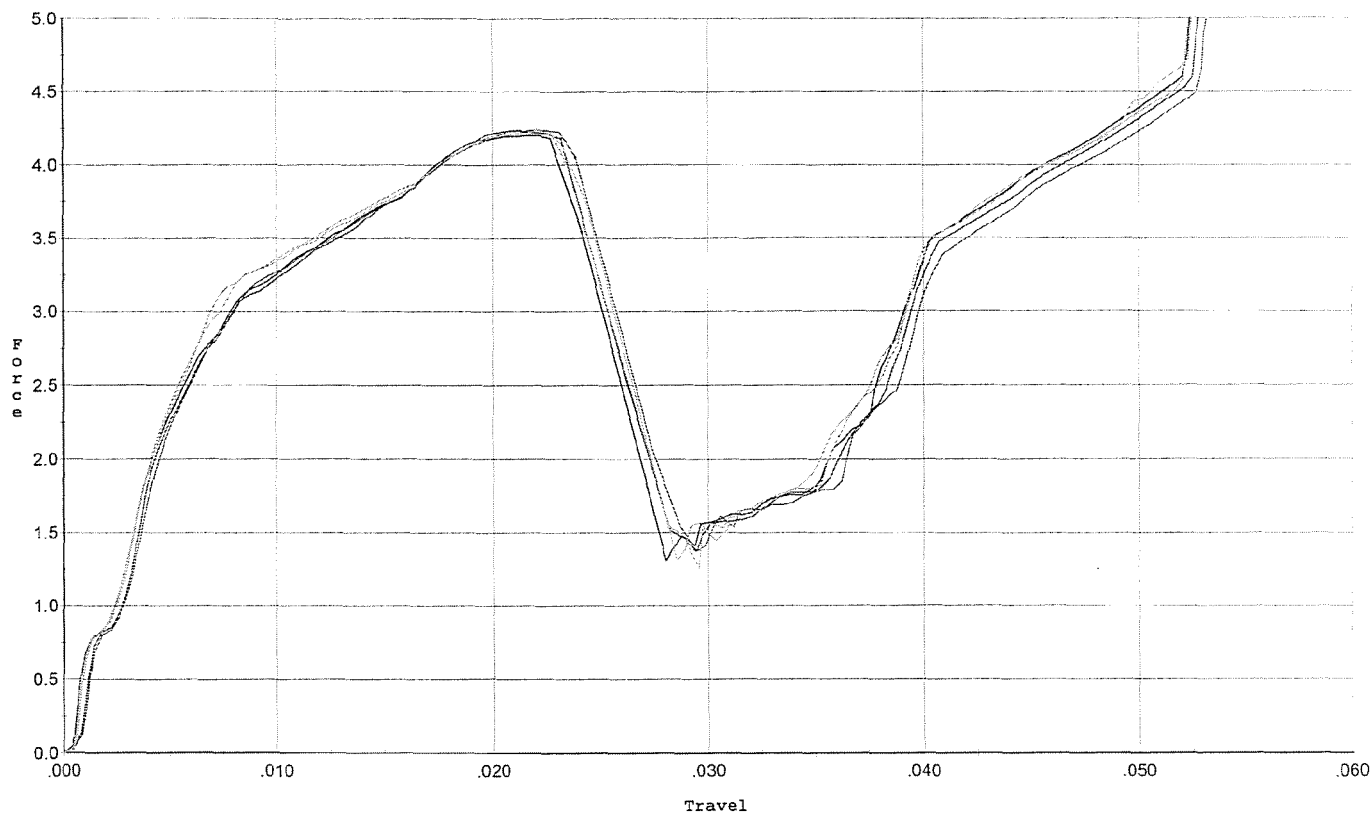
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.023	0.00	0.031	0.065		Set Trigger
2	4.098	0.023	0.00	0.031	0.064		Set Trigger
3	4.062	0.023	0.00	0.031	0.065		Set Trigger
4	4.063	0.026	0.00	0.031	0.071		Set Trigger
5	3.972	0.024	0.00	0.031	0.065		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.023	0.00	0.031	0.066		Set Trigger
2	4.201	0.024	0.00	0.031	0.069		Set Trigger
3	4.239	0.024	0.00	0.031	0.069		Set Trigger
4	4.243	0.024	0.00	0.030	0.071		Set Trigger
5	4.246	0.023	0.00	0.031	0.068		Set Trigger

A-4.23

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc.. 4/8/2009 9:55:53 AM

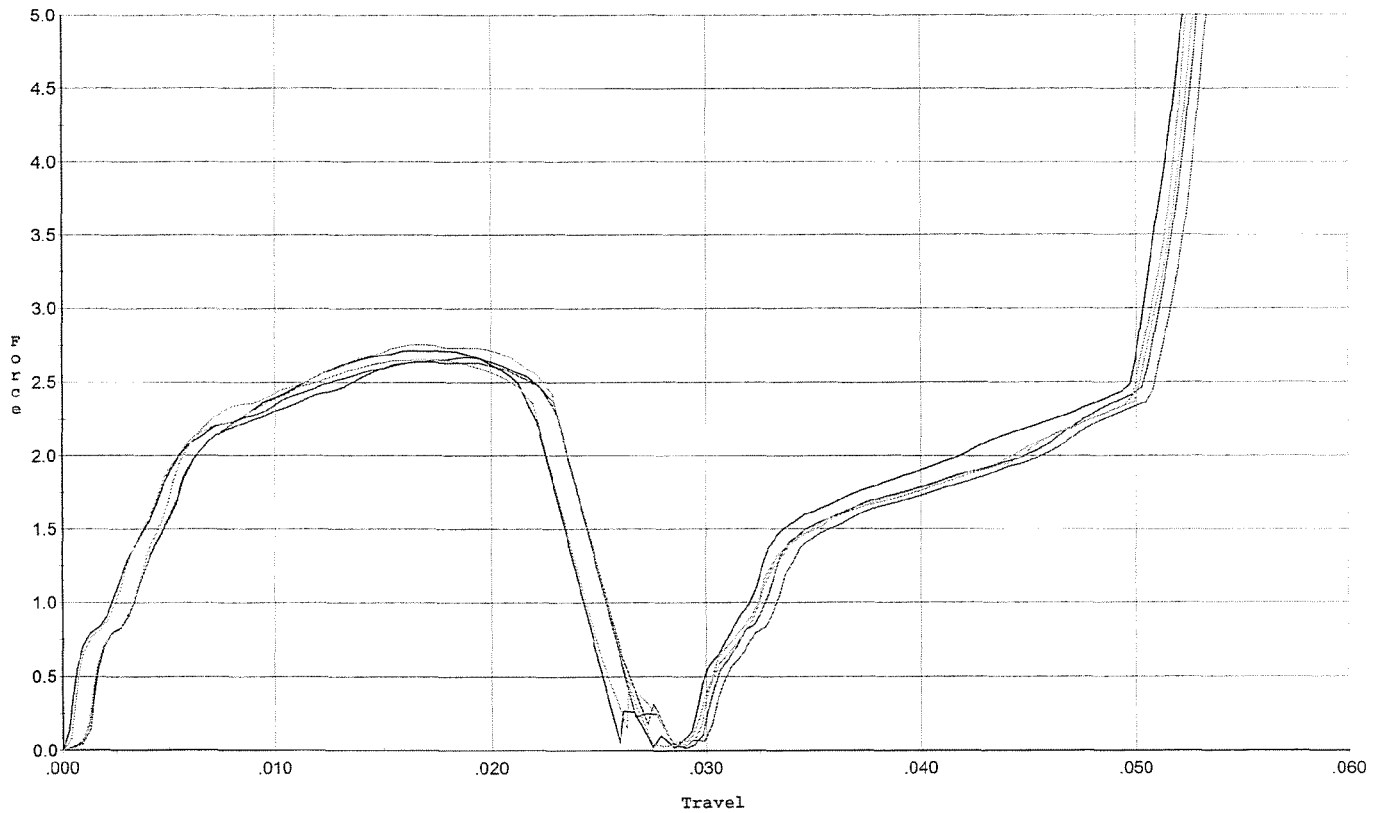
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
 KINZER V. REMINGTON

BARBER - M24 0096787 96826

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



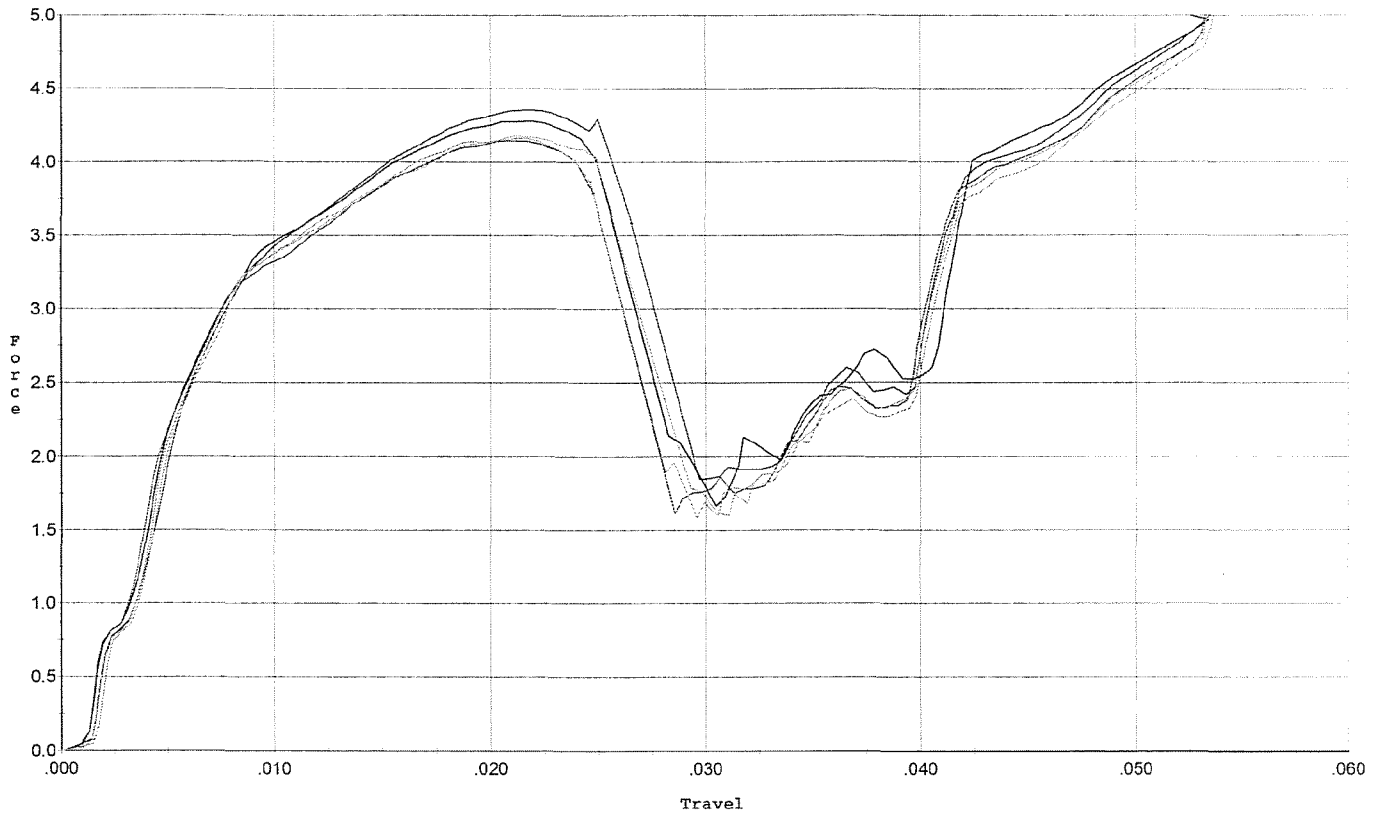
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.023	0.00	0.034	0.045		Set Trigger
2	2.715	0.022	0.00	0.034	0.045		Set Trigger
3	2.636	0.023	0.00	0.035	0.045		Set Trigger
4	2.755	0.023	0.00	0.034	0.046		Set Trigger
5	2.653	0.022	0.00	0.035	0.044		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.356	0.027	0.00	0.025	0.079		Set Trigger
2	4.279	0.025	0.00	0.030	0.074		Set Trigger
3	4.147	0.025	0.00	0.030	0.071		Set Trigger
4	4.182	0.025	0.00	0.030	0.072		Set Trigger
5	4.162	0.025	0.00	0.031	0.071		Set Trigger

A. 4.22