

6685-2336

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

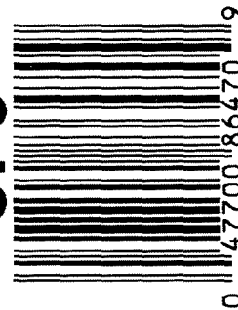
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852336

UPC



GUN SERIAL # G 6852336

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RPD
470	DIS-ASSEMBLE ACTION		4-15-09	RPD
472	SERIALIZE BOLT HANDLE		4-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	JP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

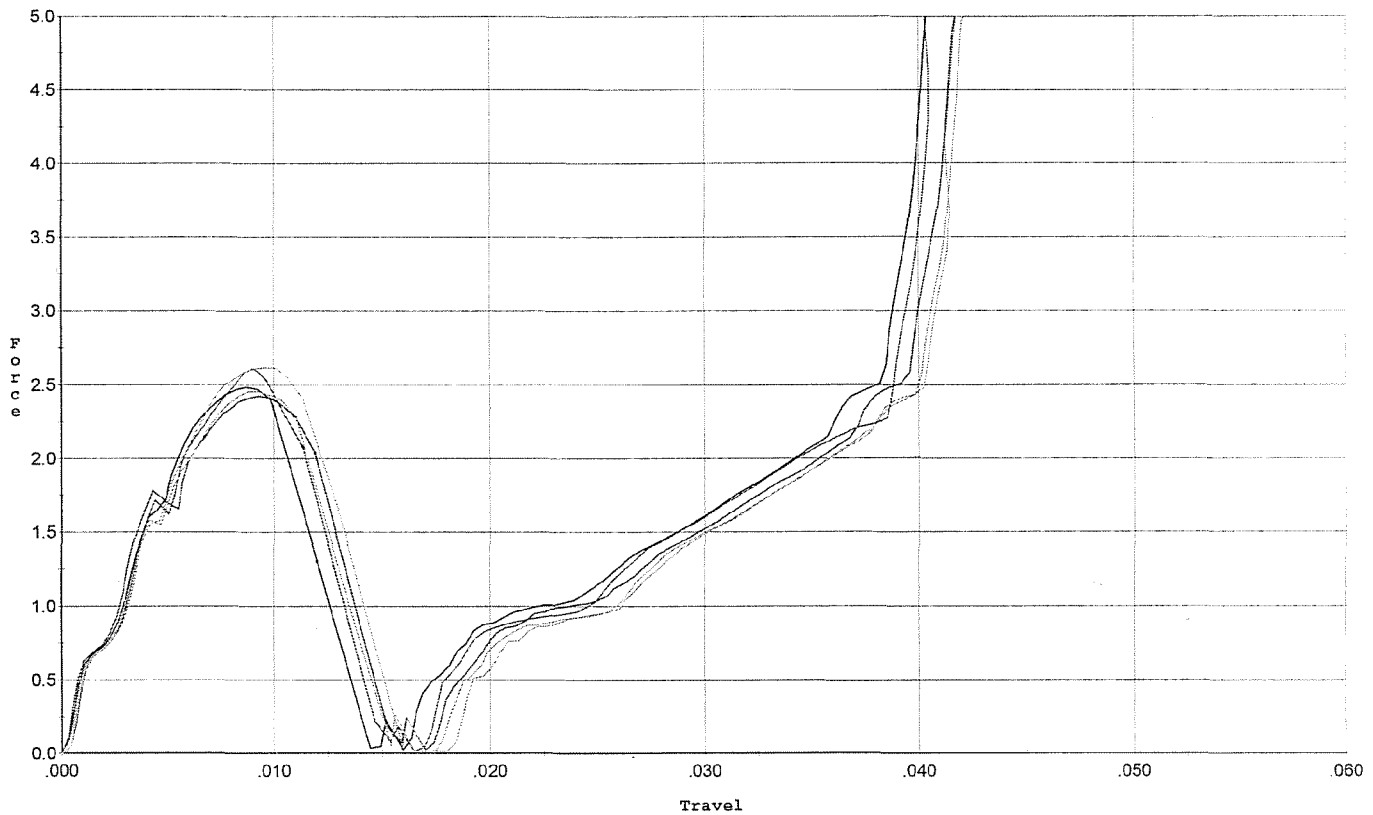
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>24</u> <u>23</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>38</u> <u>39</u> <u>38</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-1-09	LD
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	W W
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.49</u> <u>2.65</u> <u>2.60</u> <u>2.52</u>	5-21-09	W W
	C) FUNCTION		5/22/09	RP
690	PACK		7/30/09	Fy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



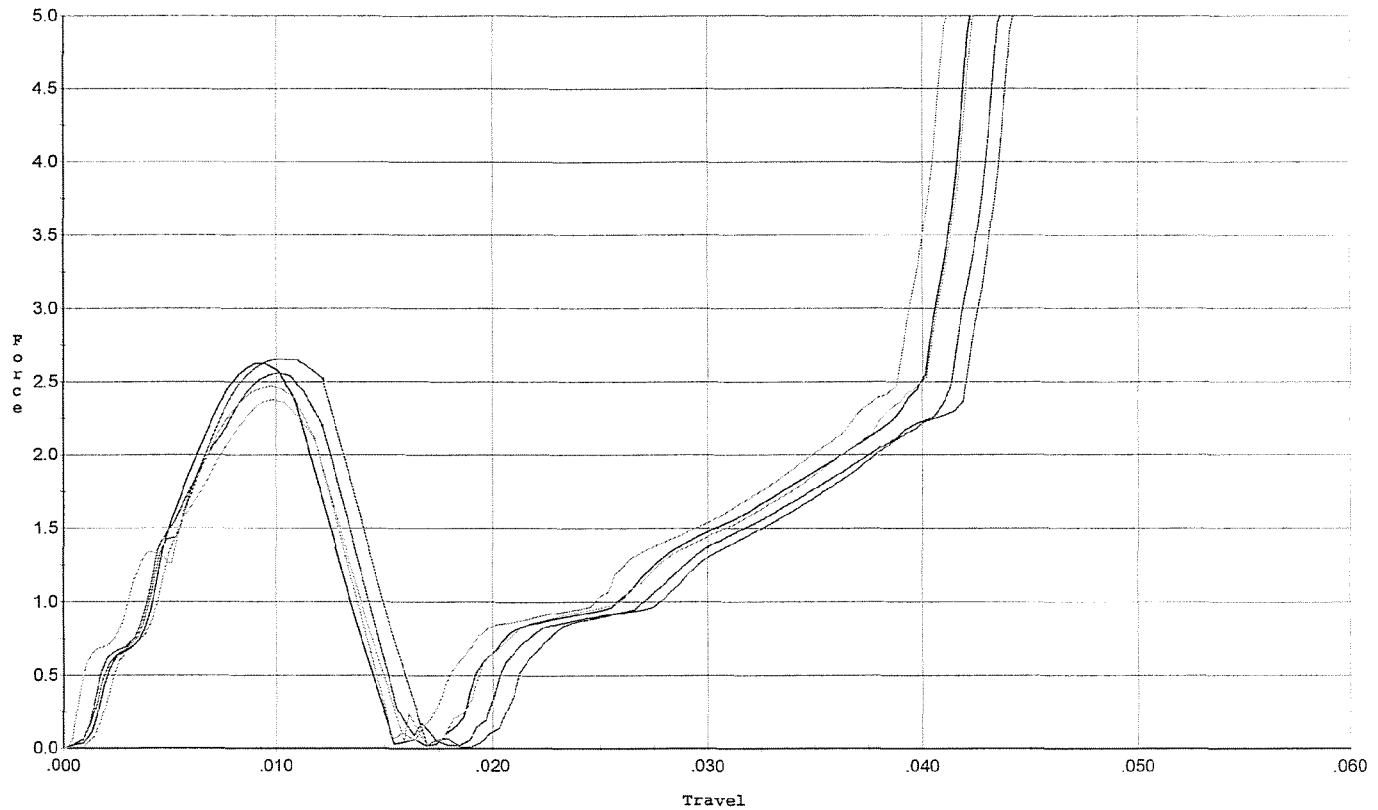
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.012	0.00	0.034	0.019		Set Trigger
2	2.485	0.012	0.00	0.033	0.019		Set Trigger
3	2.611	0.011	0.00	0.033	0.018		Set Trigger
4	2.616	0.013	0.00	0.033	0.021		Set Trigger
5	2.455	0.011	0.00	0.035	0.017		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



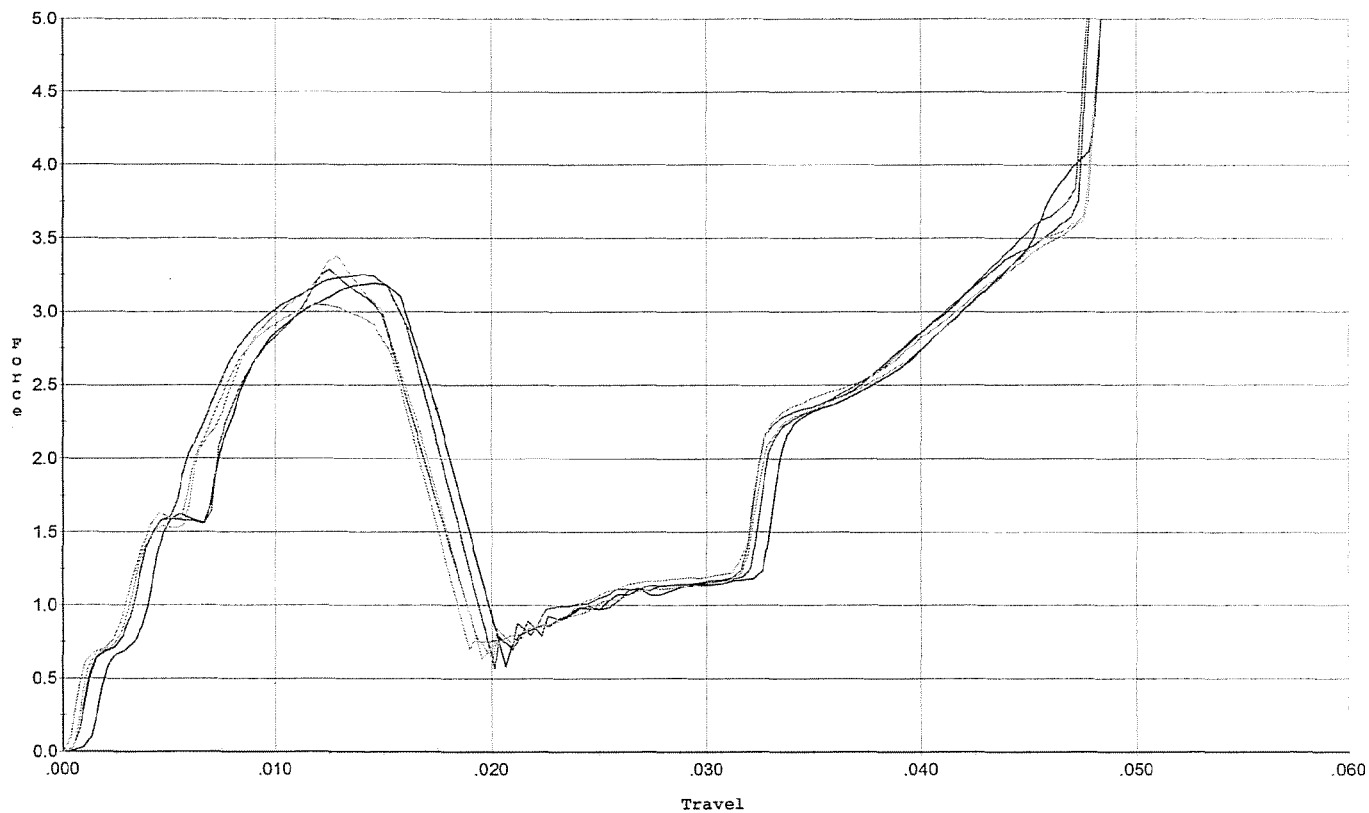
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.012	0.00	0.035	0.018		Set Trigger
2	2.625	0.011	0.00	0.035	0.016		Set Trigger
3	2.657	0.012	0.00	0.035	0.019		Set Trigger
4	2.381	0.012	0.005	0.034	0.017		Set Trigger
5	2.475	0.012	0.00	0.033	0.017		Set Trigger

A-254

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



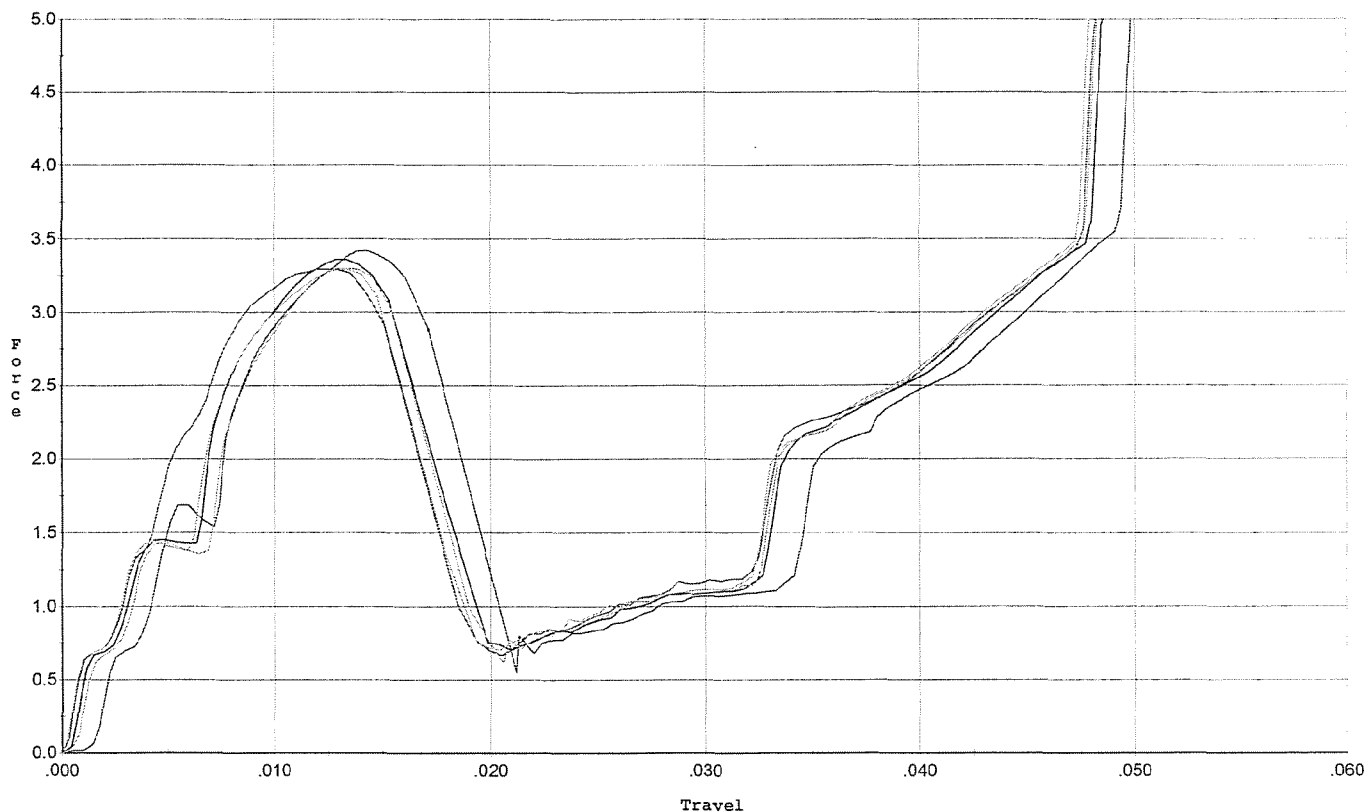
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.252	0.016	0.00	0.034	0.034		Set Trigger
2	3.193	0.017	0.007	0.034	0.034		Set Trigger
3	3.287	0.015	0.007	0.034	0.029		Set Trigger
4	3.385	0.017	0.00	0.034	0.033		Set Trigger
5	3.045	0.015	0.006	0.035	0.030		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



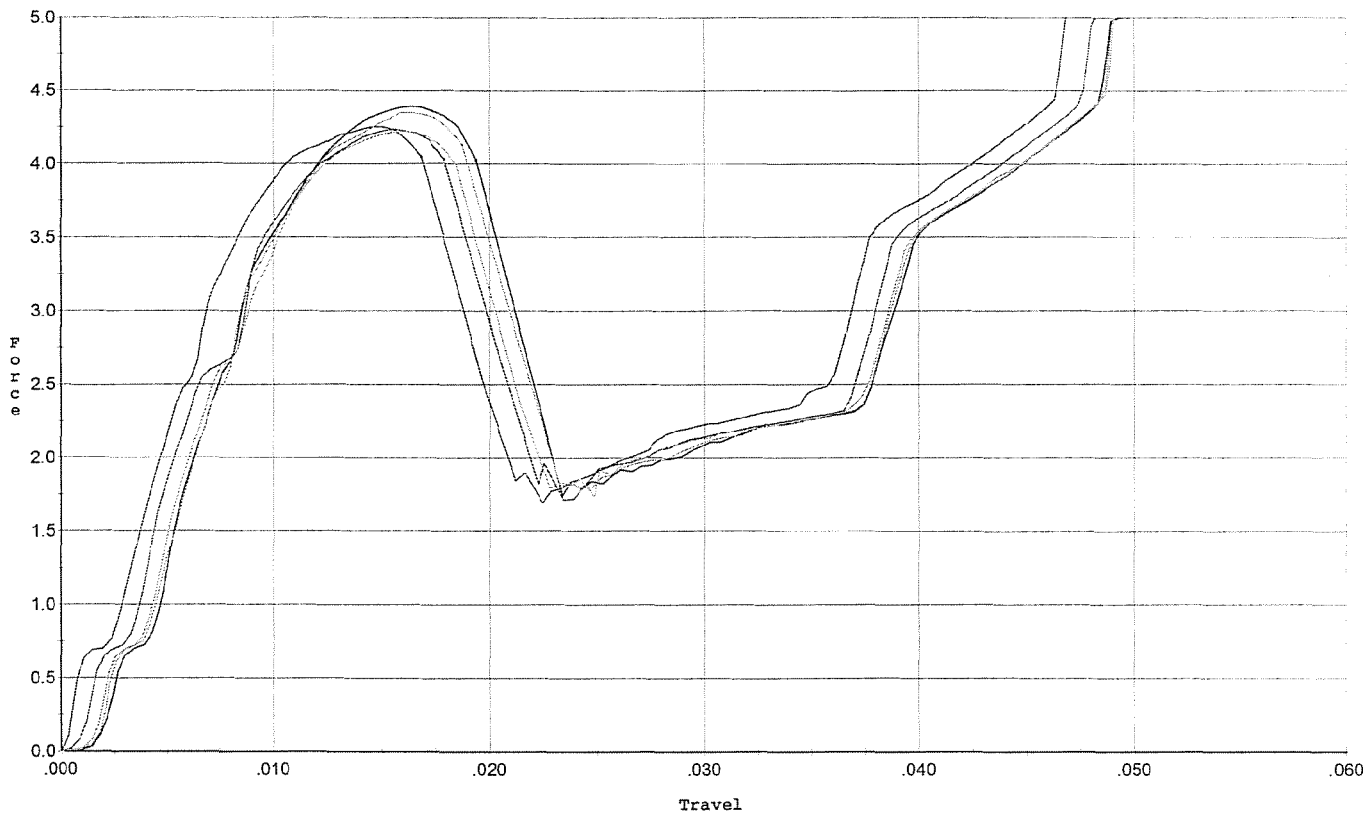
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.421	0.017	0.007	0.035	0.034		Set Trigger
2	3.361	0.015	0.007	0.035	0.031		Set Trigger
3	3.293	0.015	0.00	0.035	0.032		Set Trigger
4	3.292	0.015	0.006	0.035	0.030		Set Trigger
5	3.301	0.015	0.007	0.035	0.030		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



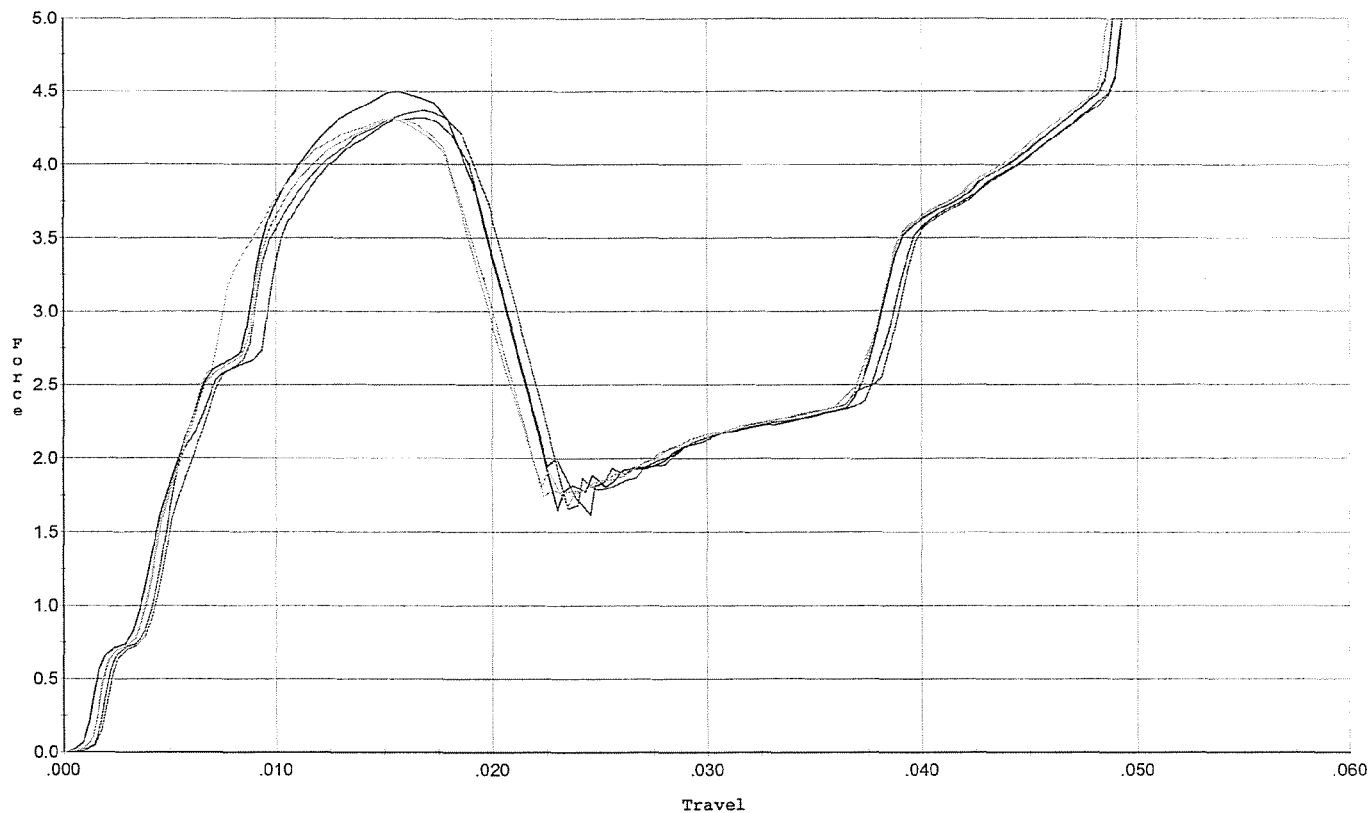
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.017	0.00	0.031	0.046		Set Trigger
2	4.392	0.019	0.00	0.030	0.051		Set Trigger
3	4.236	0.018	0.00	0.031	0.047		Set Trigger
4	4.221	0.018	0.00	0.031	0.047		Set Trigger
5	4.349	0.019	0.00	0.031	0.049		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



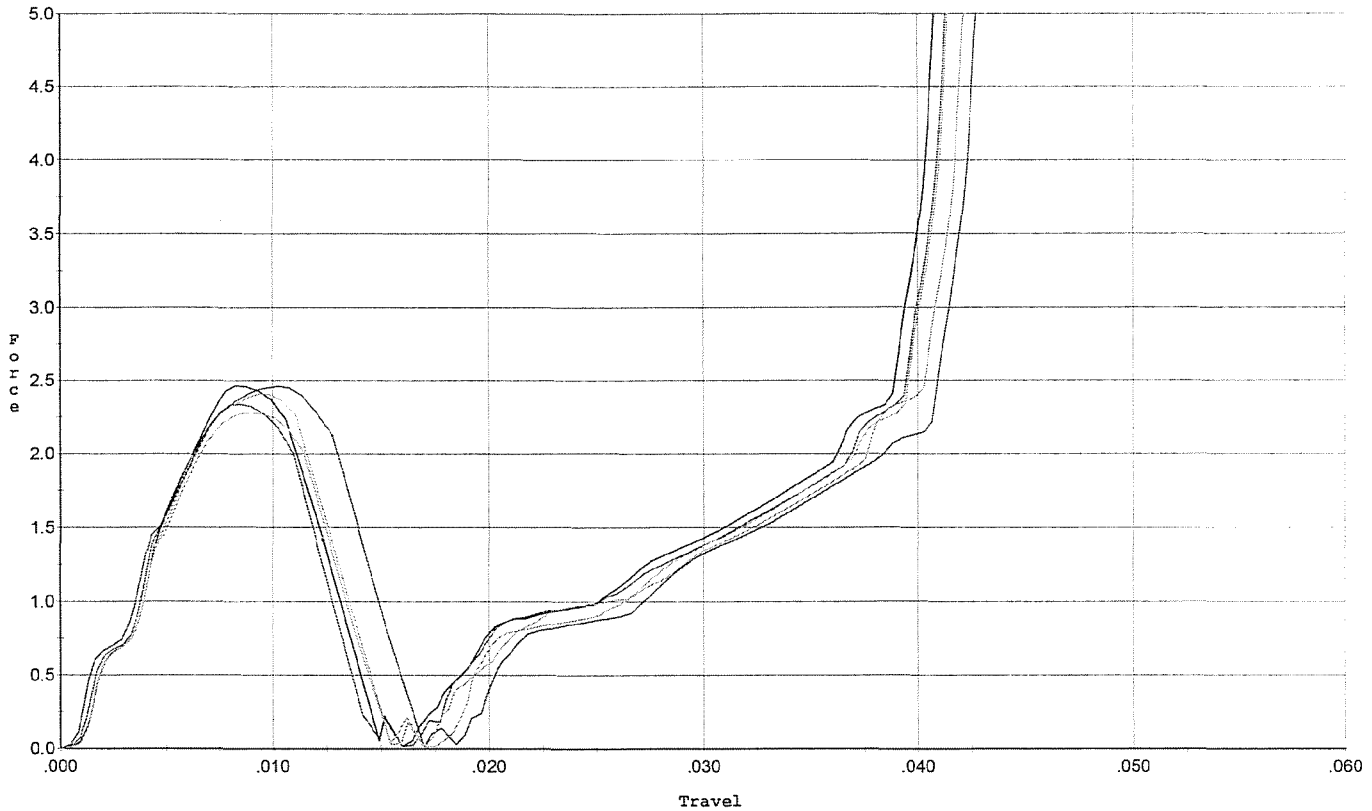
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.019	0.00	0.031	0.049		Set Trigger
2	4.496	0.019	0.00	0.031	0.052		Set Trigger
3	4.369	0.020	0.00	0.030	0.052		Set Trigger
4	4.304	0.018	0.00	0.031	0.047		Set Trigger
5	4.307	0.020	0.00	0.031	0.051		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



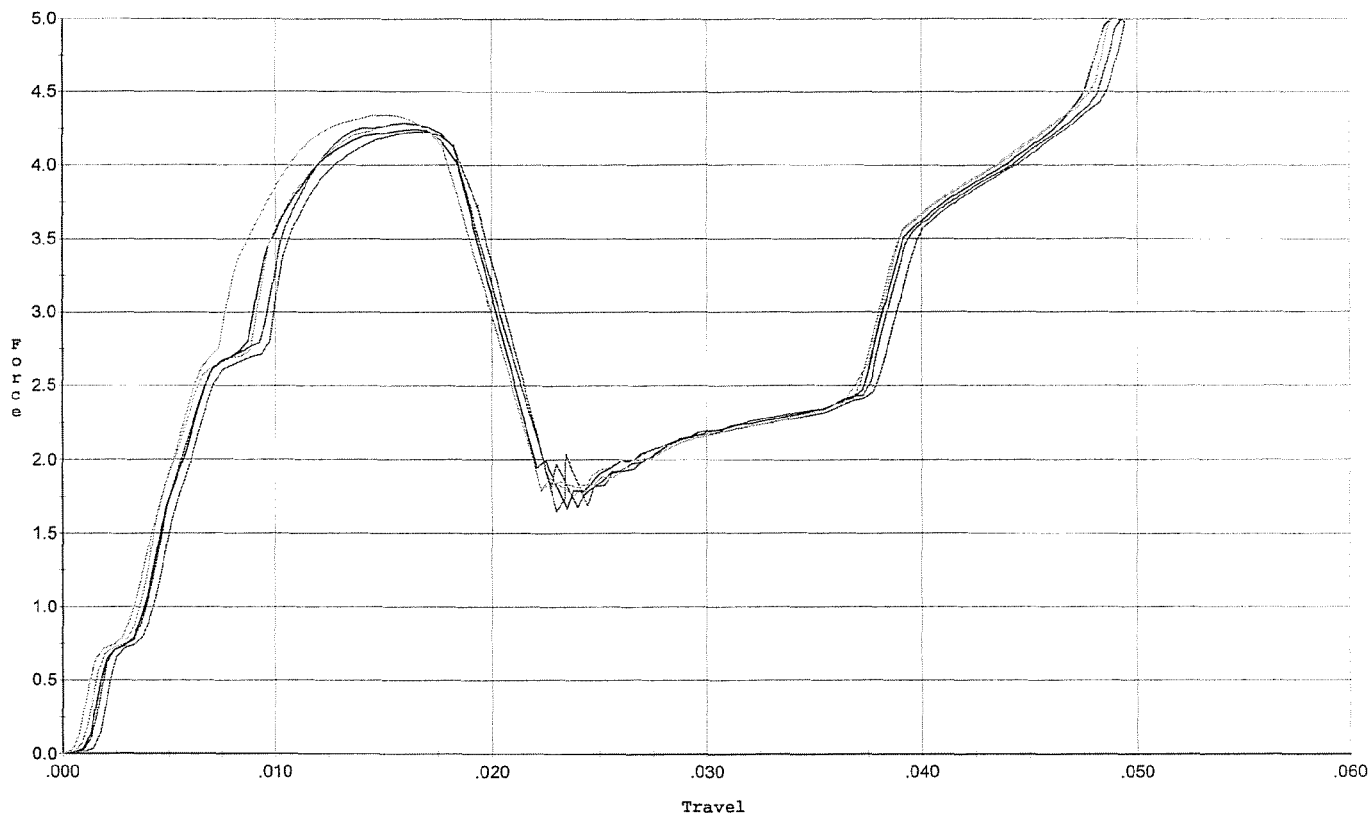
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.013	0.00	0.034	0.020		Set Trigger
2	2.462	0.012	0.00	0.033	0.018		Set Trigger
3	2.339	0.011	0.00	0.034	0.015		Set Trigger
4	2.280	0.011	0.00	0.034	0.016		Set Trigger
5	2.406	0.013	0.00	0.034	0.019		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.284	0.018	0.00	0.032	0.047		Set Trigger
2	4.244	0.018	0.00	0.032	0.048		Set Trigger
3	4.226	0.019	0.00	0.032	0.049		Set Trigger
4	4.288	0.020	0.00	0.031	0.052		Set Trigger
5	4.343	0.020	0.00	0.031	0.054		Set Trigger

A. 4.27