

G685 2338

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

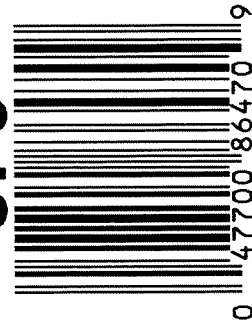


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852338**UPC**

GUN SERIAL # G 6852338

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RPD
470	DIS-ASSEMBLE ACTION		4-15-09	RPD
472	SERIALIZE BOLT HANDLE		4-16-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H9)	4/18/09	(H9)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

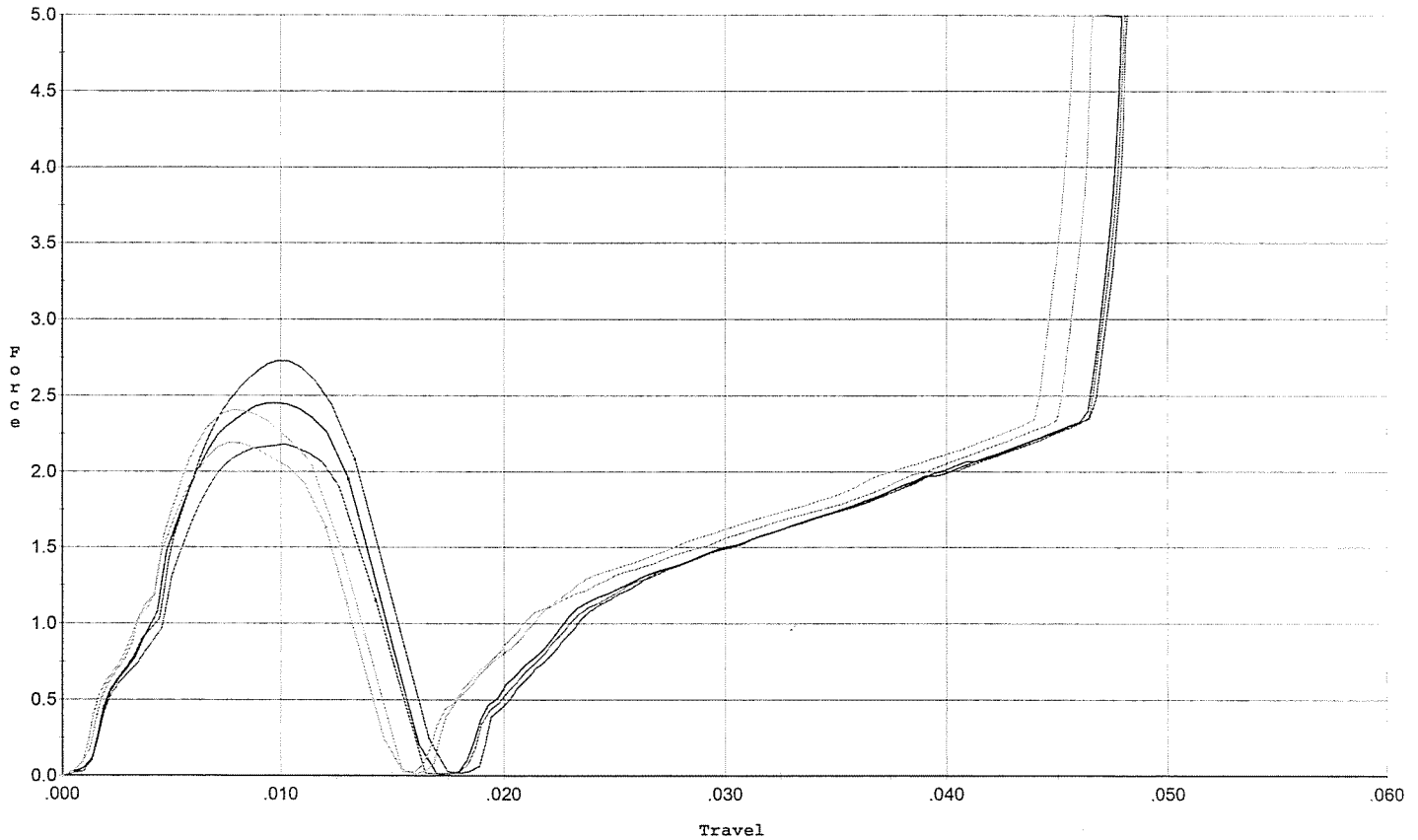
F004 REV 5/2006

ST #	DESCRIPTION	READING	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>24</u> <u>25</u>	<u>5/22/09</u>	<u>RP</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>39</u> <u>37</u> <u>37</u>	<u>5/22/09</u>	<u>RP</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	<u>5/22/09</u>	<u>RP</u>
	J) ASSEMBLE STOCK		<u>5-1-09</u>	<u>WJ</u>
	K) ASSEMBLE SWIVEL STUDS		<u>5/22/09</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>5/14/09</u>	<u>RP</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>5-14-09</u>	<u>WJ</u>
670	FINAL INSPECTION A) HEADSPACE		<u>5/22/09</u>	<u>RP</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.31</u> <u>2.35</u> <u>2.40</u> <u>2.40</u>	<u>5/21/09</u>	<u>WJ</u>
	C) FUNCTION		<u>5/22/09</u>	<u>RP</u>
690	PACK		<u>7/30/09</u>	<u>FM</u>

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



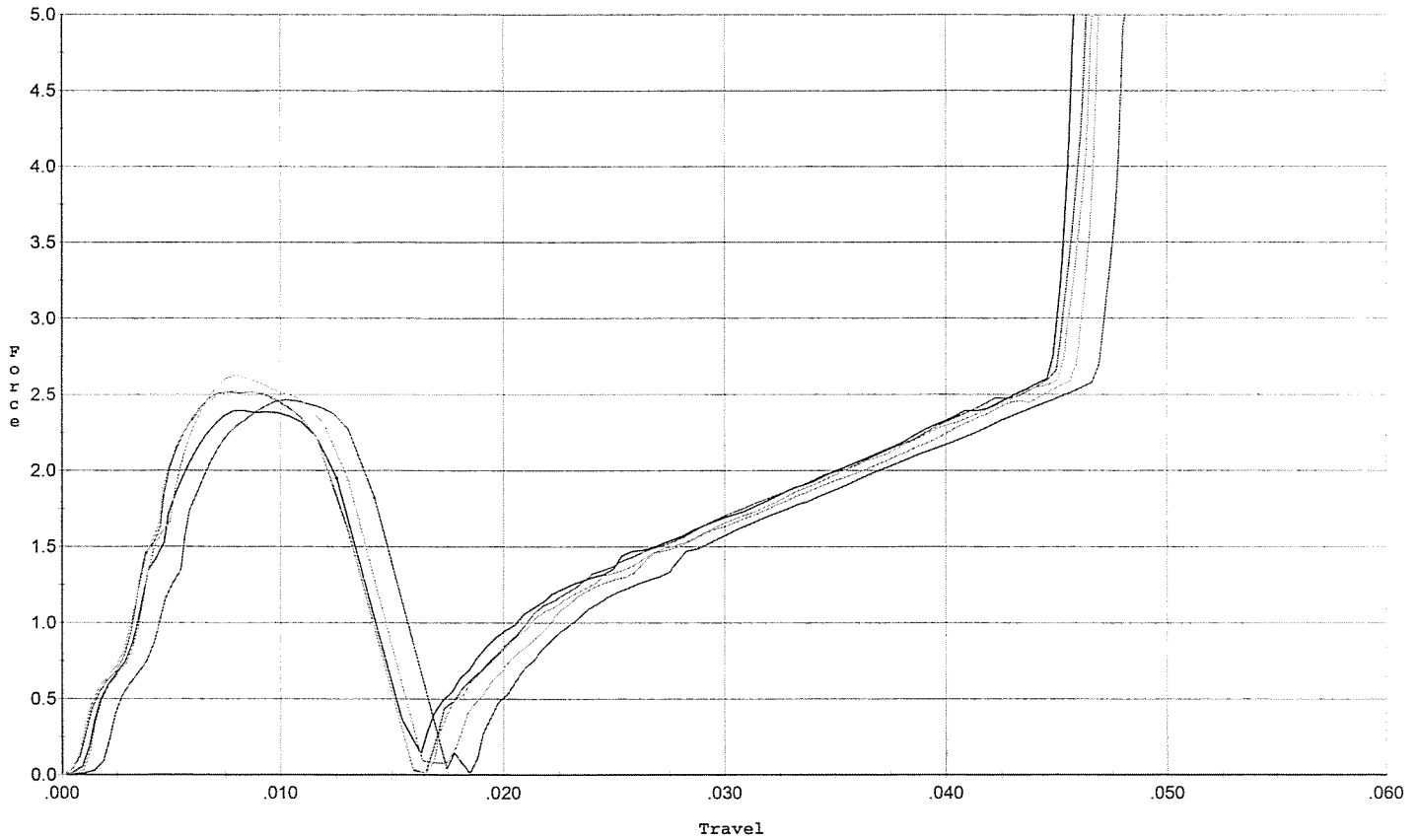
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.013	0.00	0.039	0.022		Set Trigger
2	2.452	0.013	0.00	0.039	0.020		Set Trigger
3	2.181	0.014	0.00	0.039	0.019		Set Trigger
4	2.193	0.012	0.00	0.038	0.017		Set Trigger
5	2.406	0.013	0.00	0.038	0.019		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



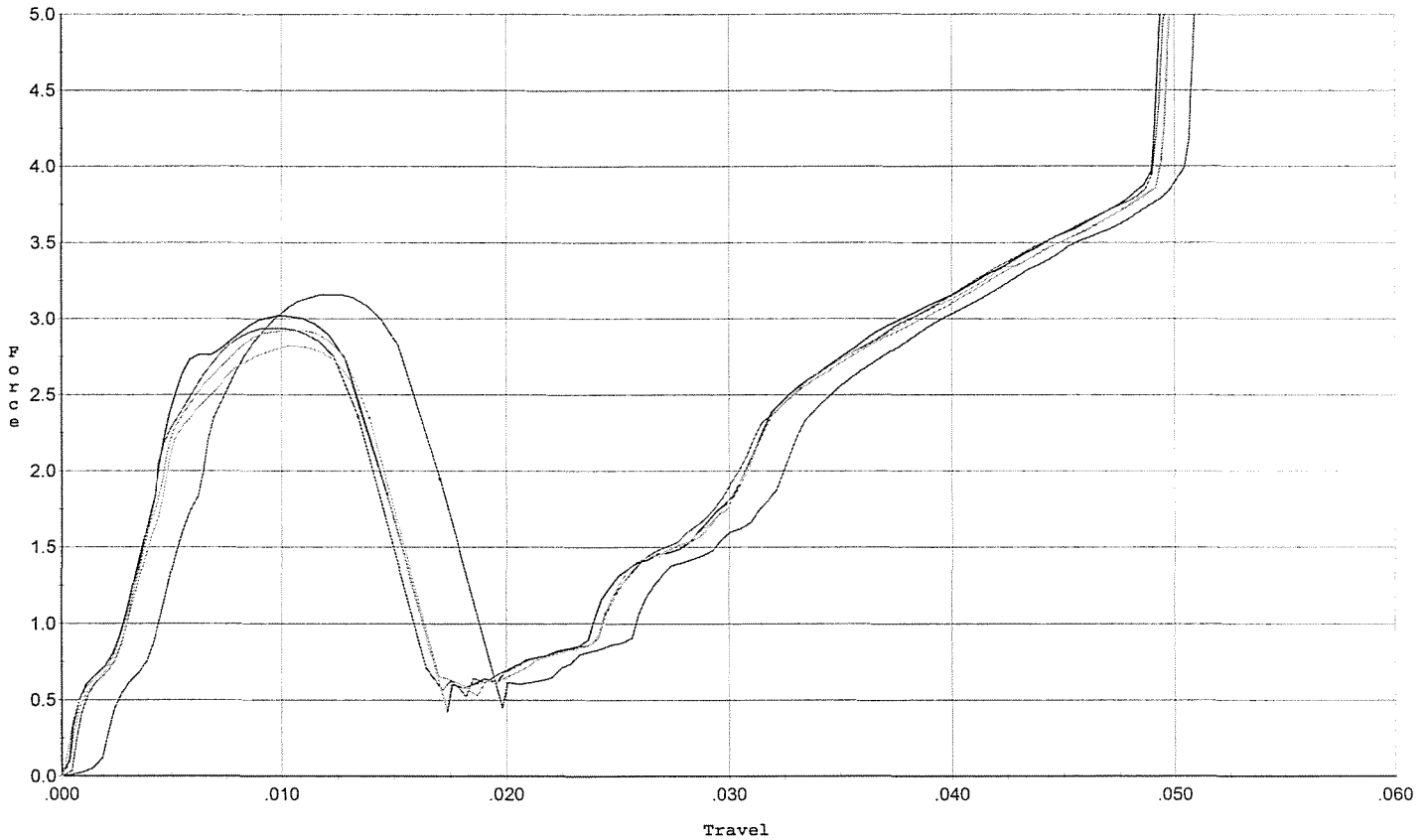
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.014	0.00	0.038	0.021		Set Trigger
2	2.394	0.013	0.00	0.037	0.019		Set Trigger
3	2.518	0.013	0.00	0.037	0.021		Set Trigger
4	2.523	0.013	0.00	0.038	0.021		Set Trigger
5	2.630	0.013	0.00	0.037	0.021		Set Trigger

A - 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



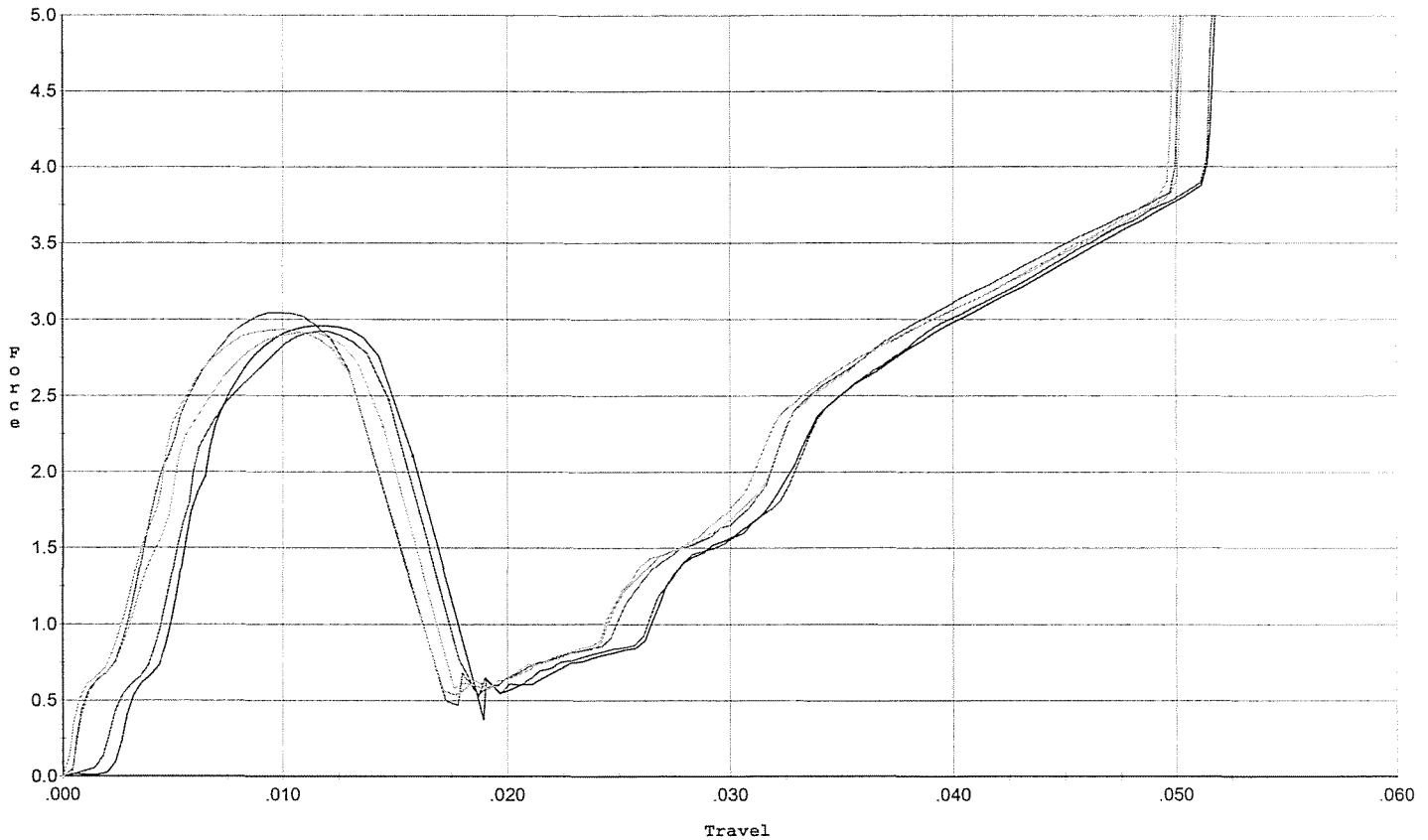
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.017	0.00	0.036	0.032		Set Trigger
2	3.020	0.015	0.00	0.037	0.030		Set Trigger
3	2.939	0.013	0.00	0.038	0.026		Set Trigger
4	2.819	0.015	0.00	0.038	0.028		Set Trigger
5	2.923	0.014	0.00	0.038	0.027		Set Trigger

A-2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



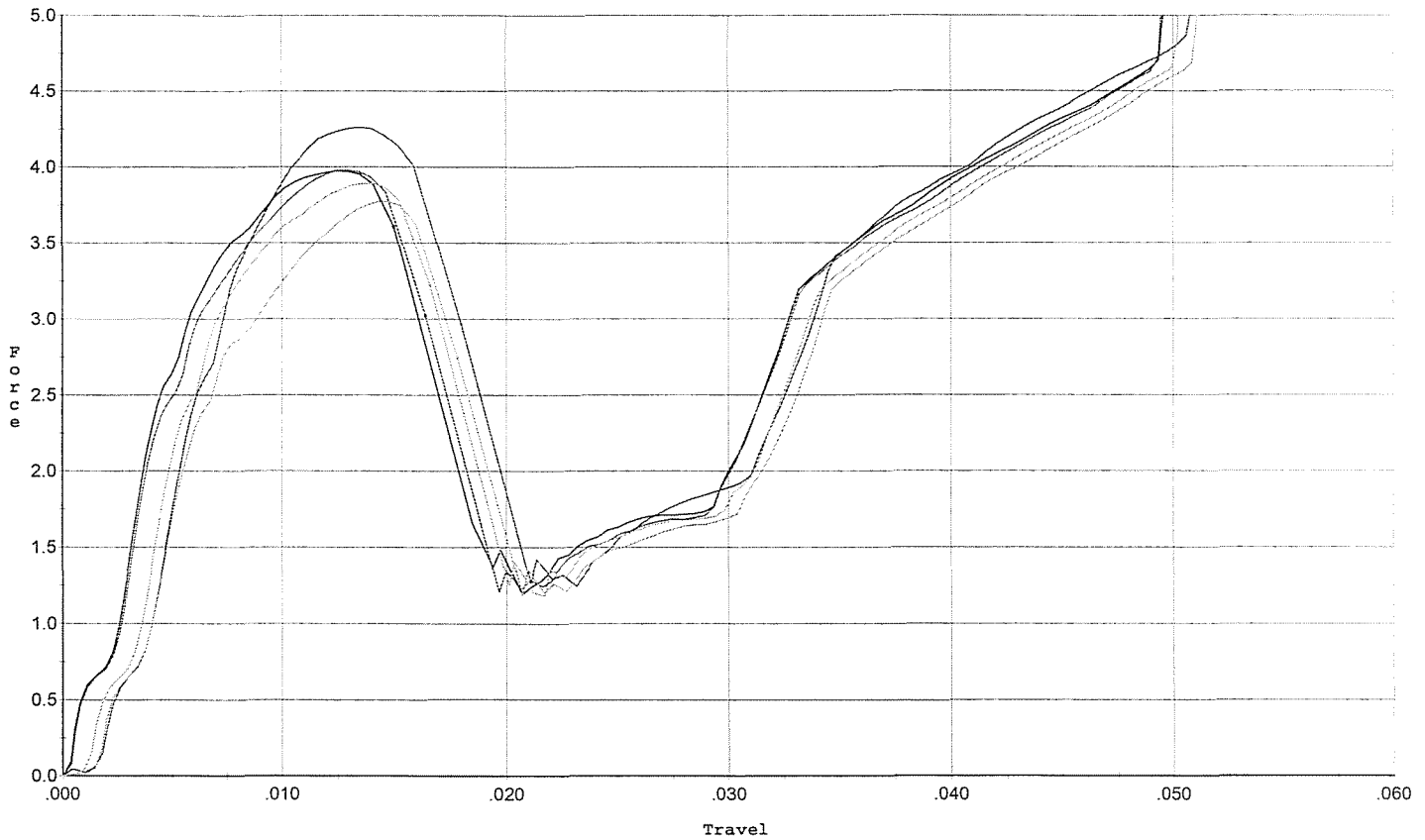
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.920	0.015	0.00	0.039	0.026		Set Trigger
2	2.958	0.016	0.002	0.038	0.028		Set Trigger
3	3.045	0.015	0.00	0.038	0.030		Set Trigger
4	2.916	0.015	0.00	0.038	0.028		Set Trigger
5	2.936	0.013	0.00	0.038	0.026		Set Trigger

A - 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini m+/- 1.0 lb



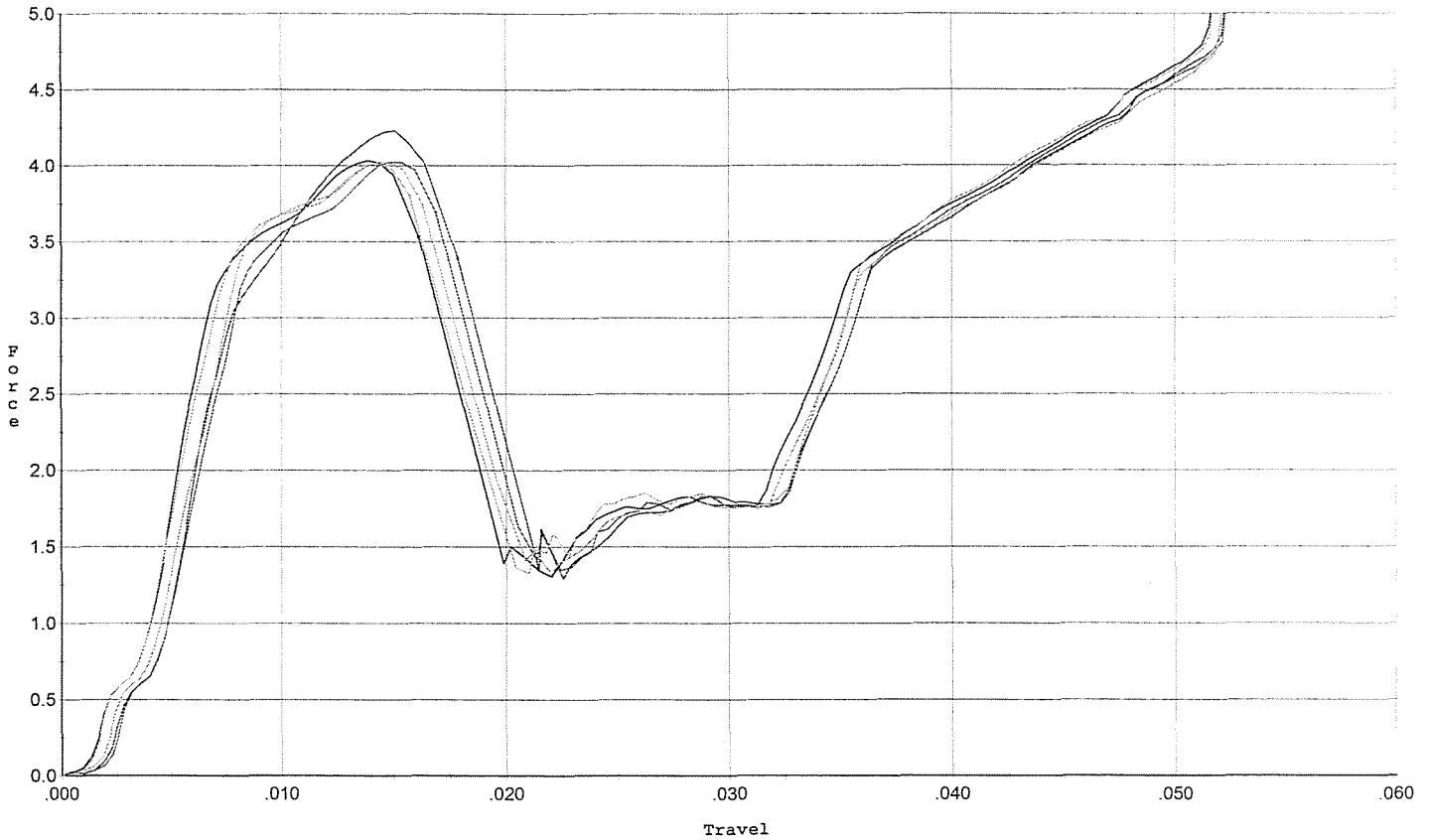
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.018	0.00	0.034	0.046		Set Trigger
2	3.974	0.015	0.00	0.034	0.039		Set Trigger
3	3.980	0.016	0.00	0.033	0.042		Set Trigger
4	3.892	0.017	0.00	0.034	0.040		Set Trigger
5	3.775	0.018	0.00	0.034	0.040		Set Trigger

A-3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



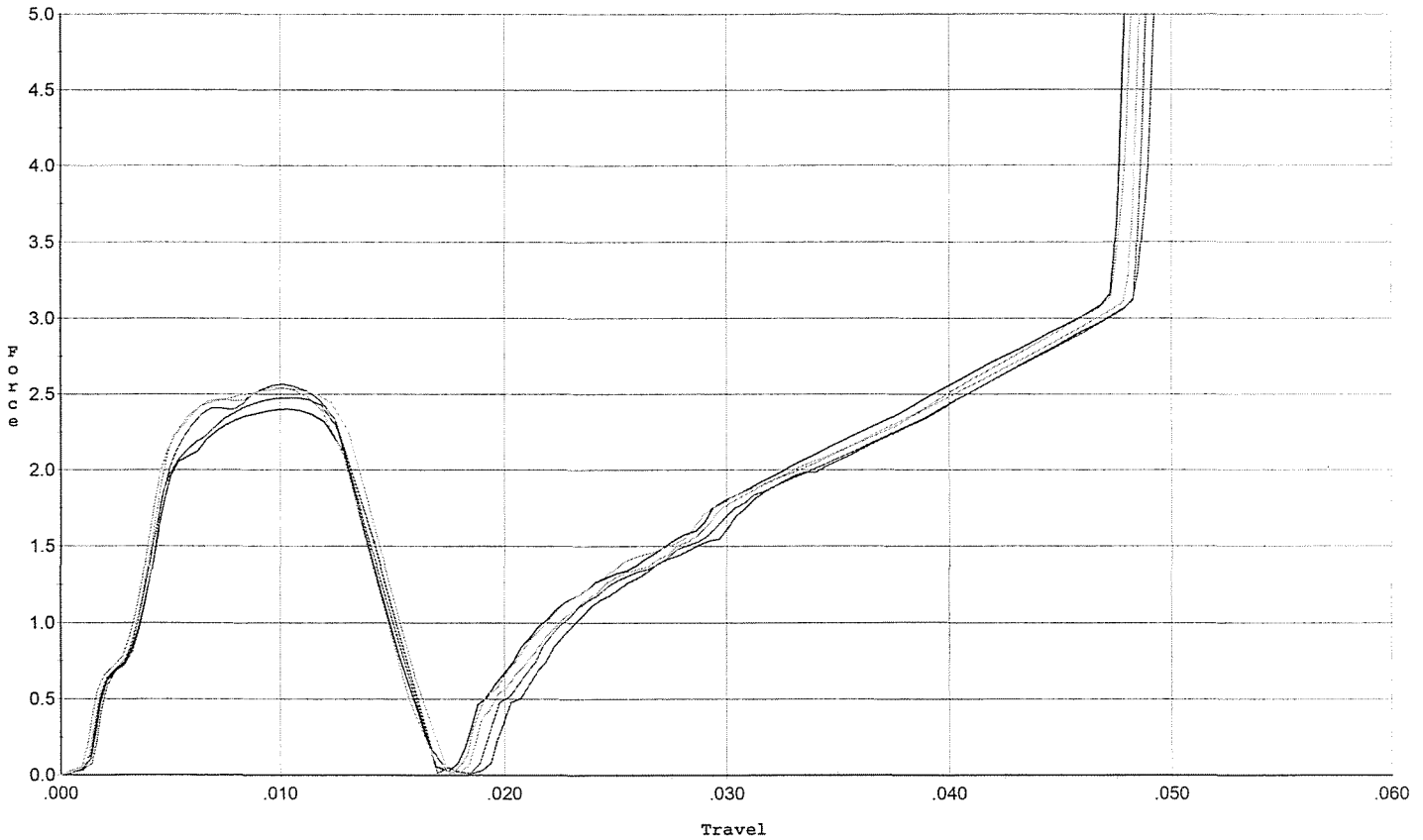
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.018	0.00	0.035	0.043		Set Trigger
2	4.033	0.016	0.00	0.035	0.039		Set Trigger
3	4.023	0.017	0.00	0.035	0.039		Set Trigger
4	4.011	0.016	0.00	0.035	0.038		Set Trigger
5	4.025	0.016	0.00	0.035	0.039		Set Trigger

A - 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



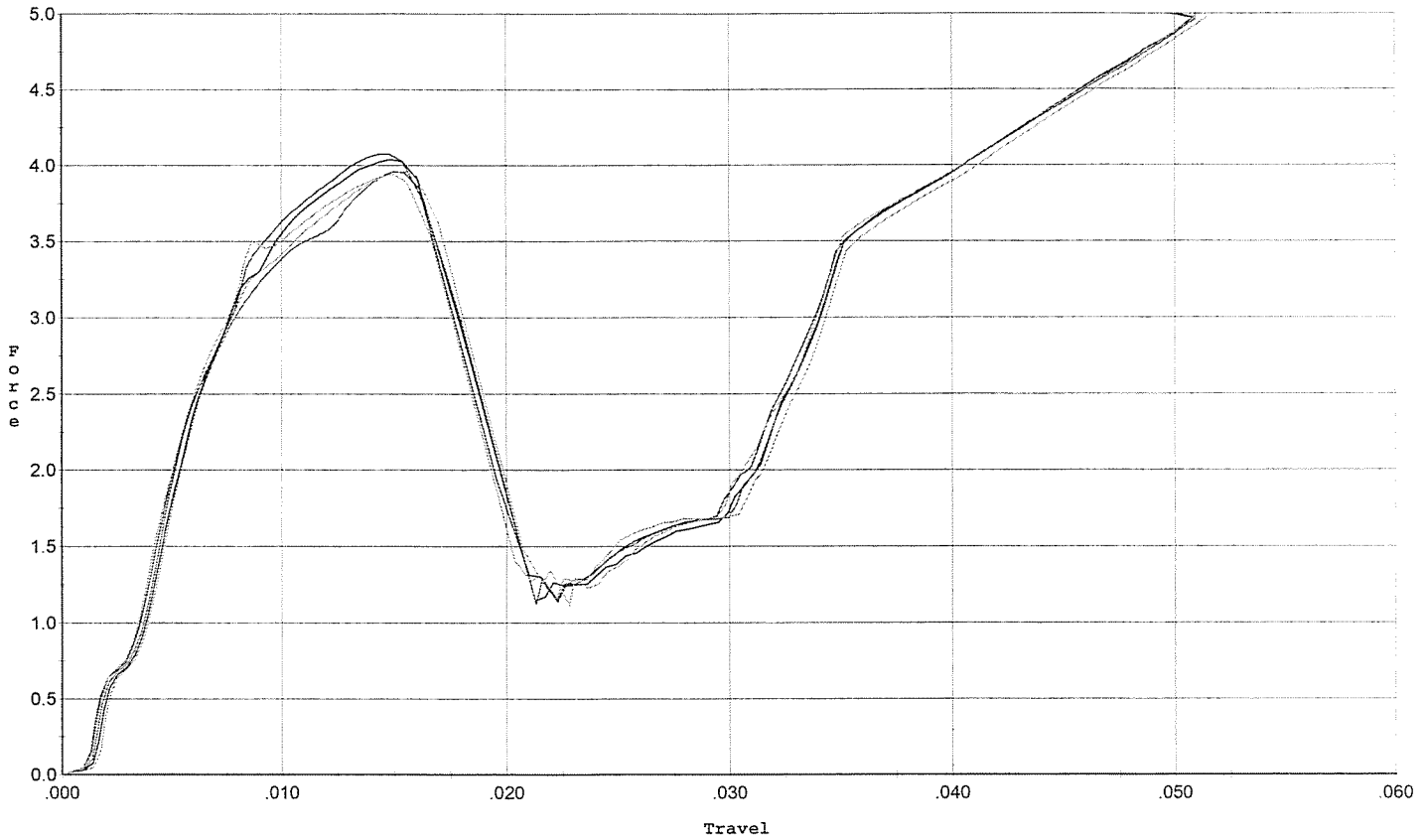
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.013	0.00	0.039	0.020		Set Trigger
2	2.403	0.013	0.00	0.038	0.020		Set Trigger
3	2.566	0.014	0.00	0.038	0.023		Set Trigger
4	2.537	0.013	0.00	0.038	0.022		Set Trigger
5	2.543	0.013	0.00	0.038	0.022		Set Trigger

A - 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.016	0.00	0.034	0.040		Set Trigger
2	4.039	0.018	0.00	0.034	0.045		Set Trigger
3	3.960	0.018	0.00	0.034	0.043		Set Trigger
4	3.961	0.017	0.00	0.034	0.041		Set Trigger
5	3.941	0.017	0.00	0.034	0.041		Set Trigger

A- 3.99