

G6852341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



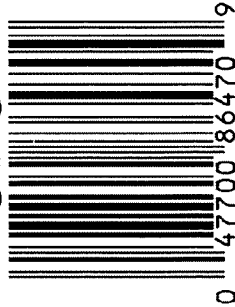
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852341

UPC



BM FORM

GUN SERIAL # G 6852341

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION		4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	4/18/09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

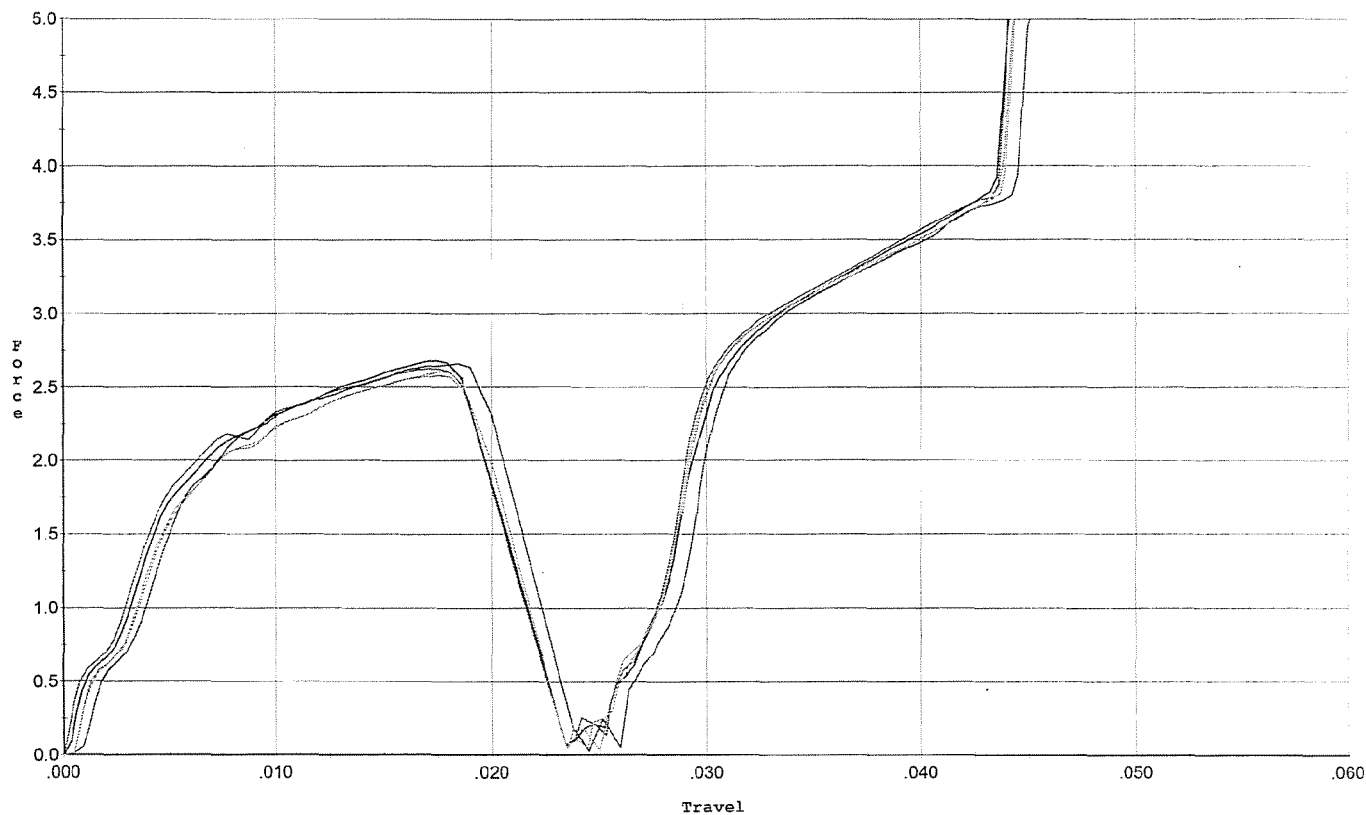
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-13-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-13-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	LJ
	J) ASSEMBLE STOCK		5-1-09	LJ
	K) ASSEMBLE SWIVEL STUDS		5-13-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	NZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TCR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>260</u> <u>261</u> <u>263</u> <u>263</u> <u>266</u>	5-11-09	RTZ
	C) FUNCTION		5-13-09	LJ
690	PACK		6/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



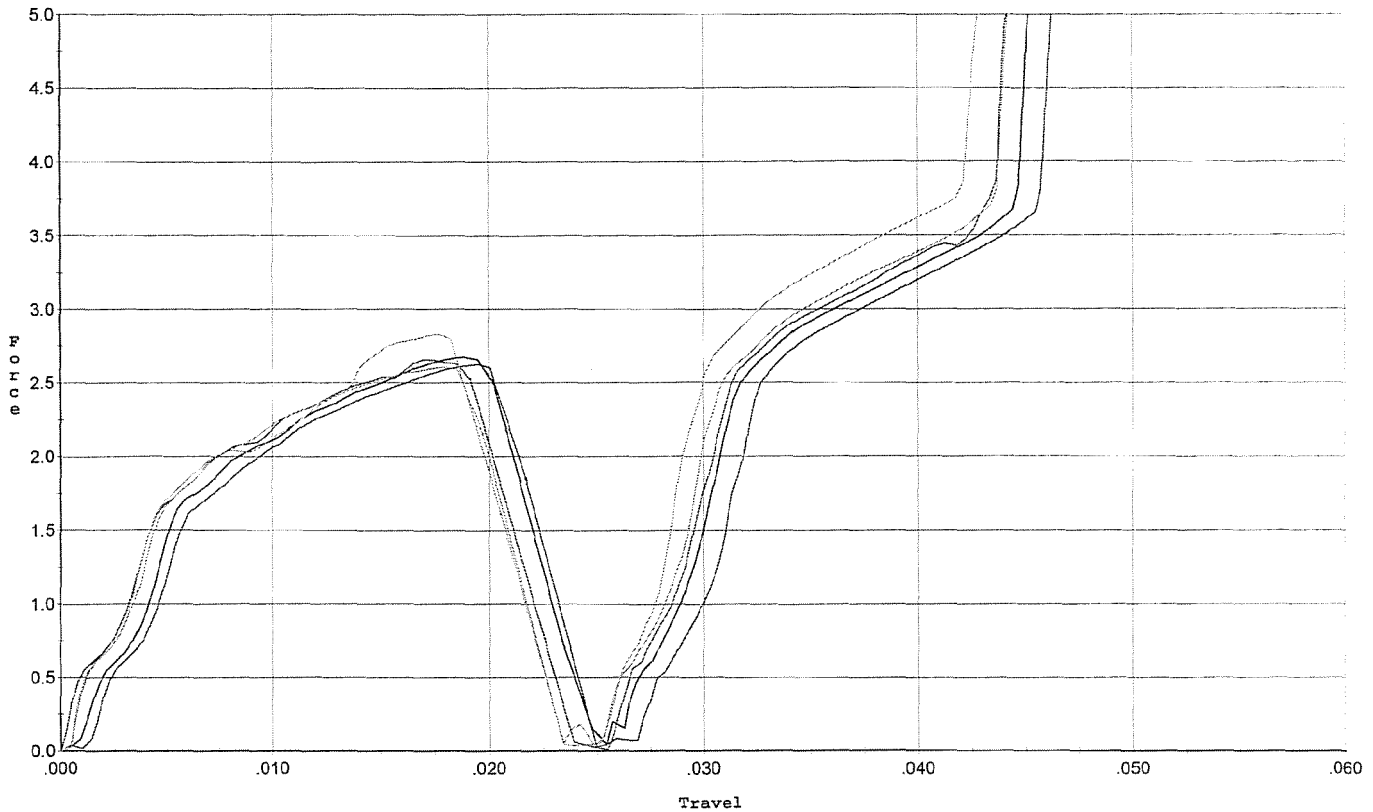
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.020	0.00	0.029	0.037		Set Trigger
2	2.682	0.019	0.00	0.029	0.035		Set Trigger
3	2.624	0.021	0.00	0.028	0.039		Set Trigger
4	2.604	0.020	0.00	0.029	0.036		Set Trigger
5	2.580	0.019	0.00	0.029	0.034		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



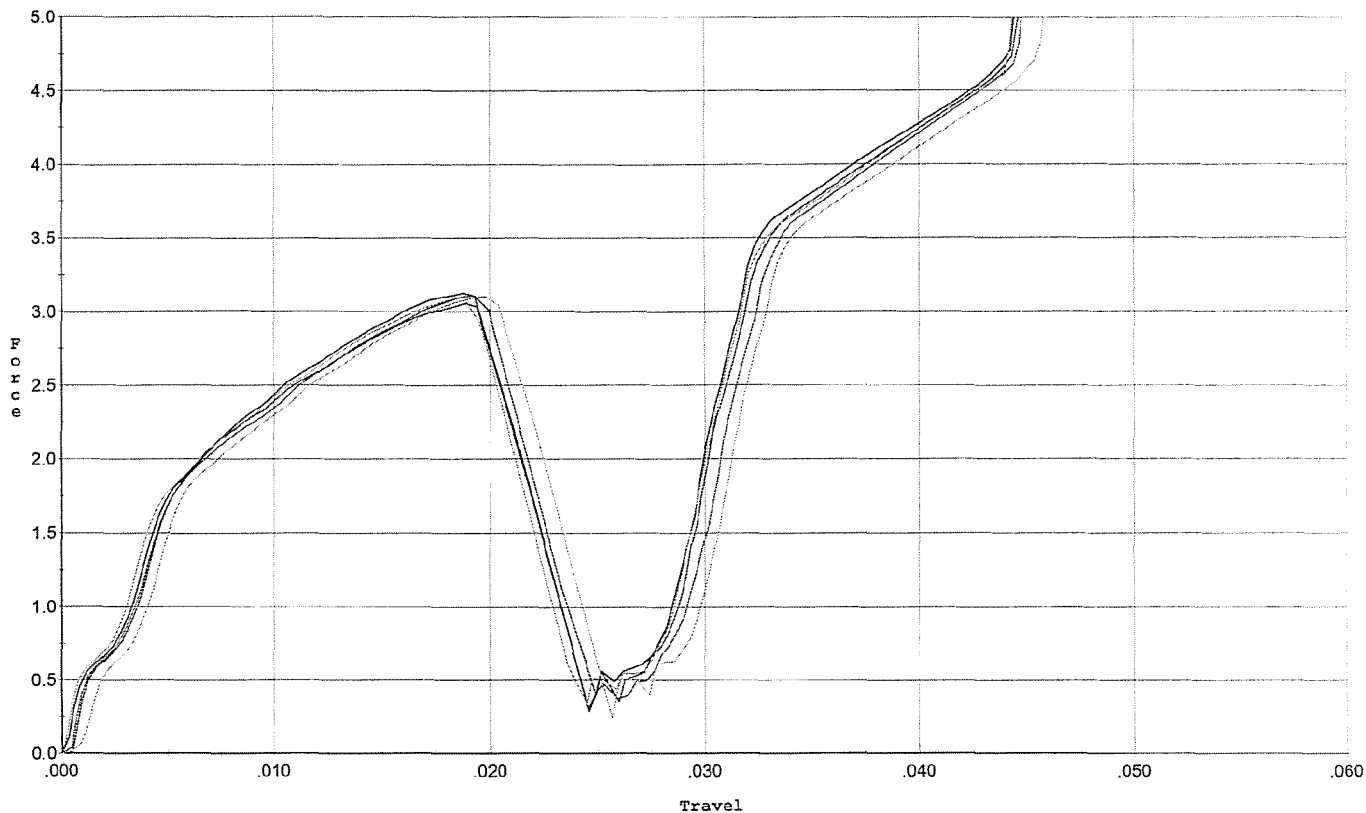
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.022	0.00	0.030	0.037		Set Trigger
2	2.674	0.020	0.00	0.029	0.036		Set Trigger
3	2.658	0.019	0.00	0.029	0.035		Set Trigger
4	2.833	0.021	0.00	0.028	0.038		Set Trigger
5	2.607	0.020	0.00	0.029	0.036		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



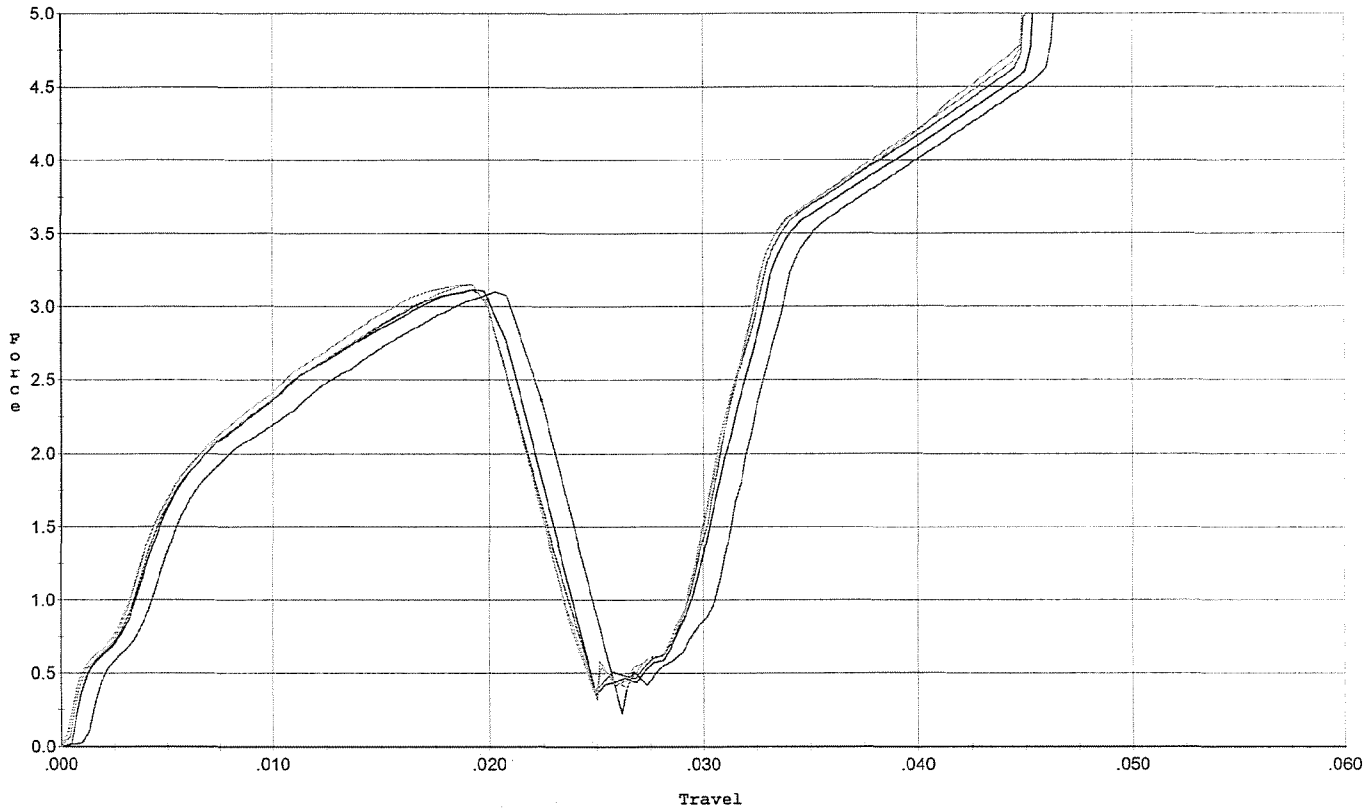
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.056	0.022	0.00	0.029	0.043		Set Trigger
2	3.126	0.021	0.00	0.028	0.044		Set Trigger
3	3.106	0.020	0.00	0.029	0.041		Set Trigger
4	3.102	0.022	0.00	0.029	0.044		Set Trigger
5	3.097	0.020	0.00	0.029	0.040		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



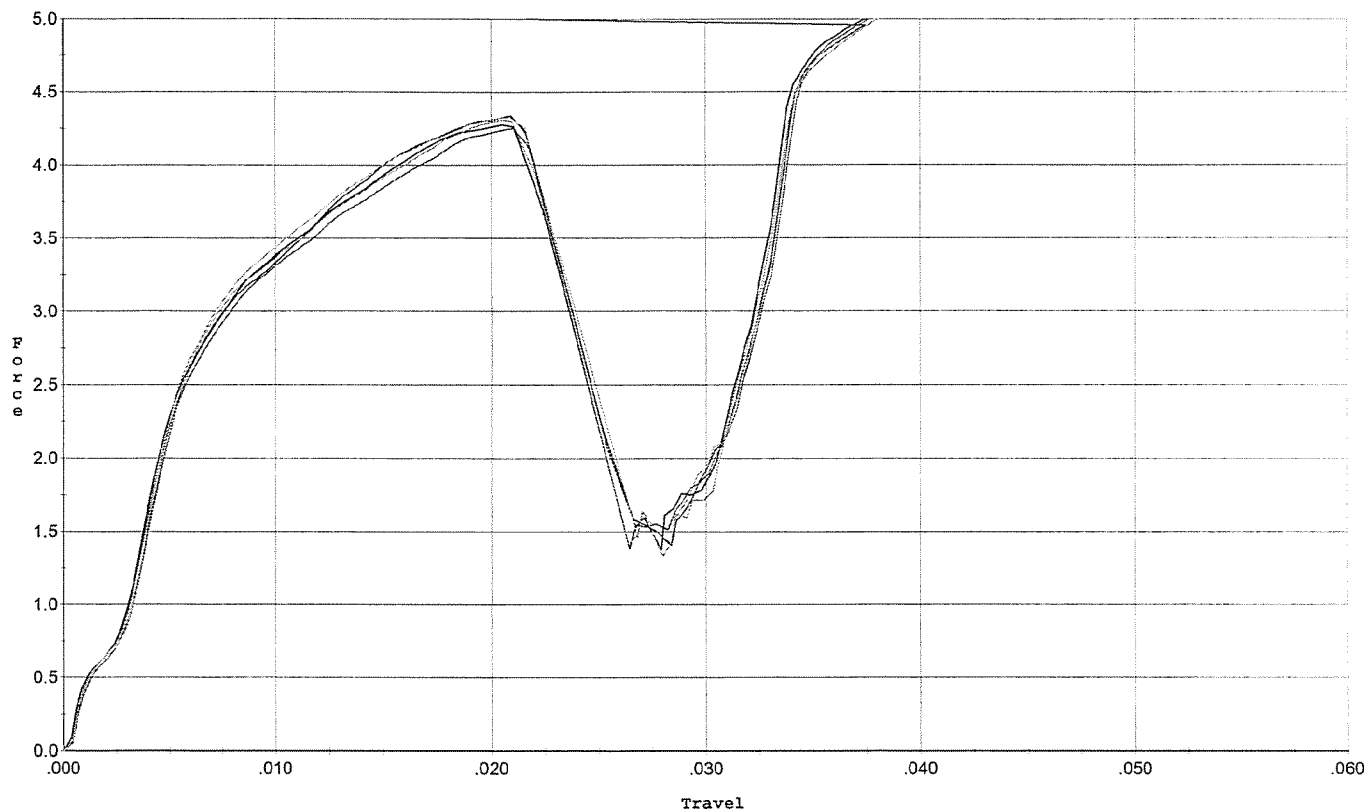
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.022	0.00	0.029	0.044		Set Trigger
2	3.115	0.021	0.00	0.029	0.043		Set Trigger
3	3.115	0.020	0.00	0.029	0.041		Set Trigger
4	3.149	0.020	0.00	0.029	0.041		Set Trigger
5	3.153	0.020	0.00	0.029	0.042		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



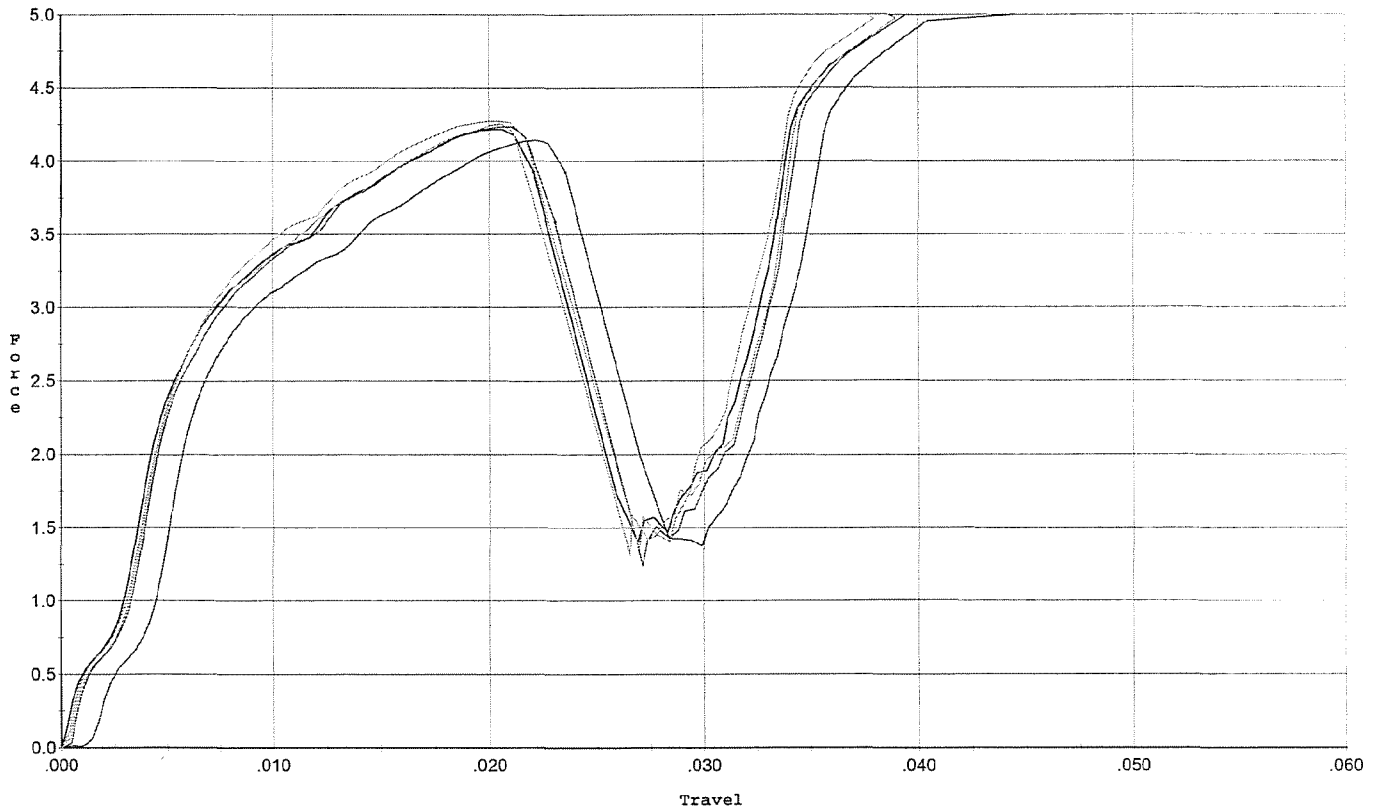
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.022	0.00	0.021	0.062		Set Trigger
2	4.274	0.022	0.00	0.021	0.064		Set Trigger
3	4.251	0.022	0.00	0.021	0.061		Set Trigger
4	4.320	0.022	0.00	0.021	0.062		Set Trigger
5	4.307	0.022	0.00	0.021	0.062		Set Trigger

A-4-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



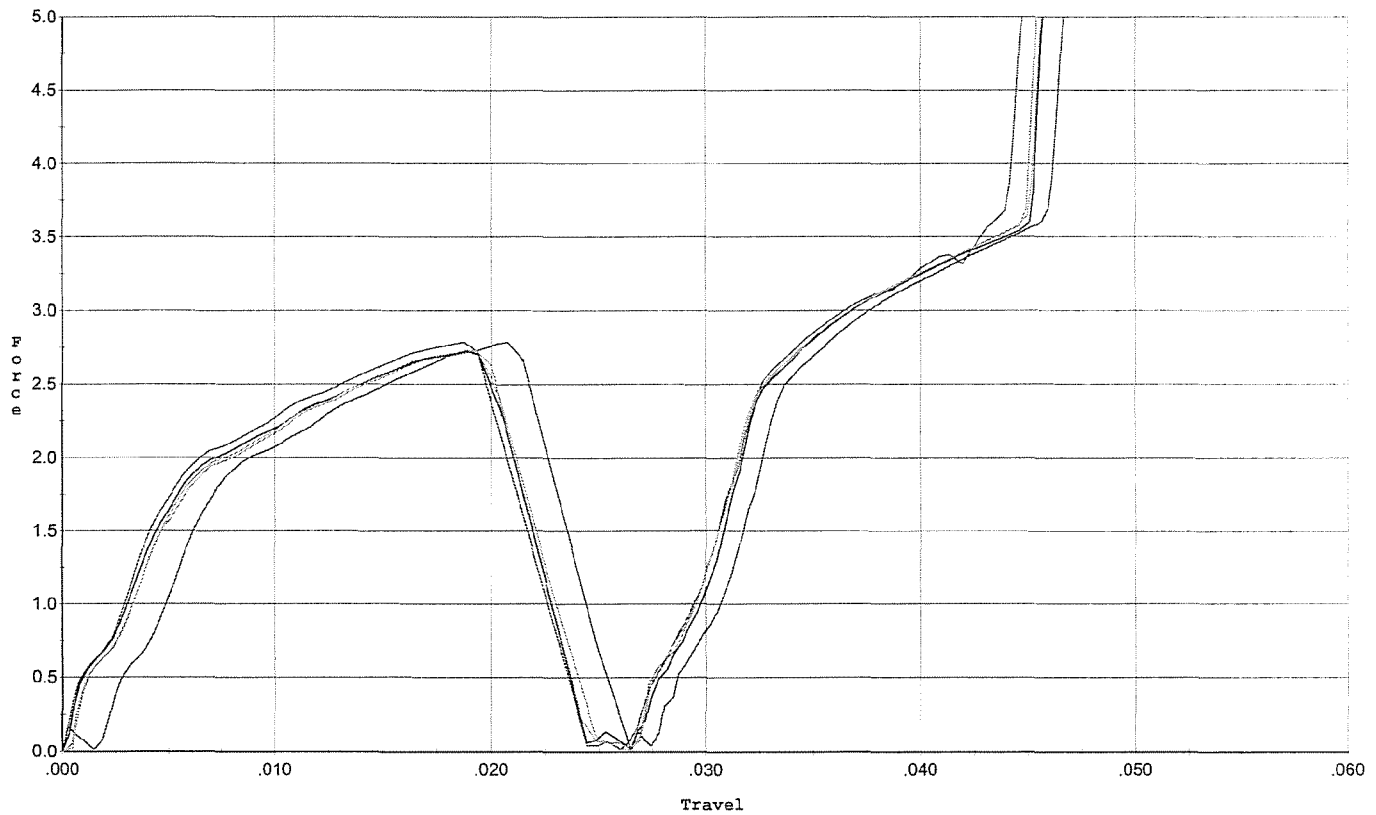
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.024	0.00	0.022	0.062		Set Trigger
2	4.216	0.022	0.00	0.021	0.063		Set Trigger
3	4.234	0.023	0.00	0.021	0.065		Set Trigger
4	4.272	0.024	0.00	0.021	0.070		Set Trigger
5	4.253	0.023	0.00	0.021	0.066		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



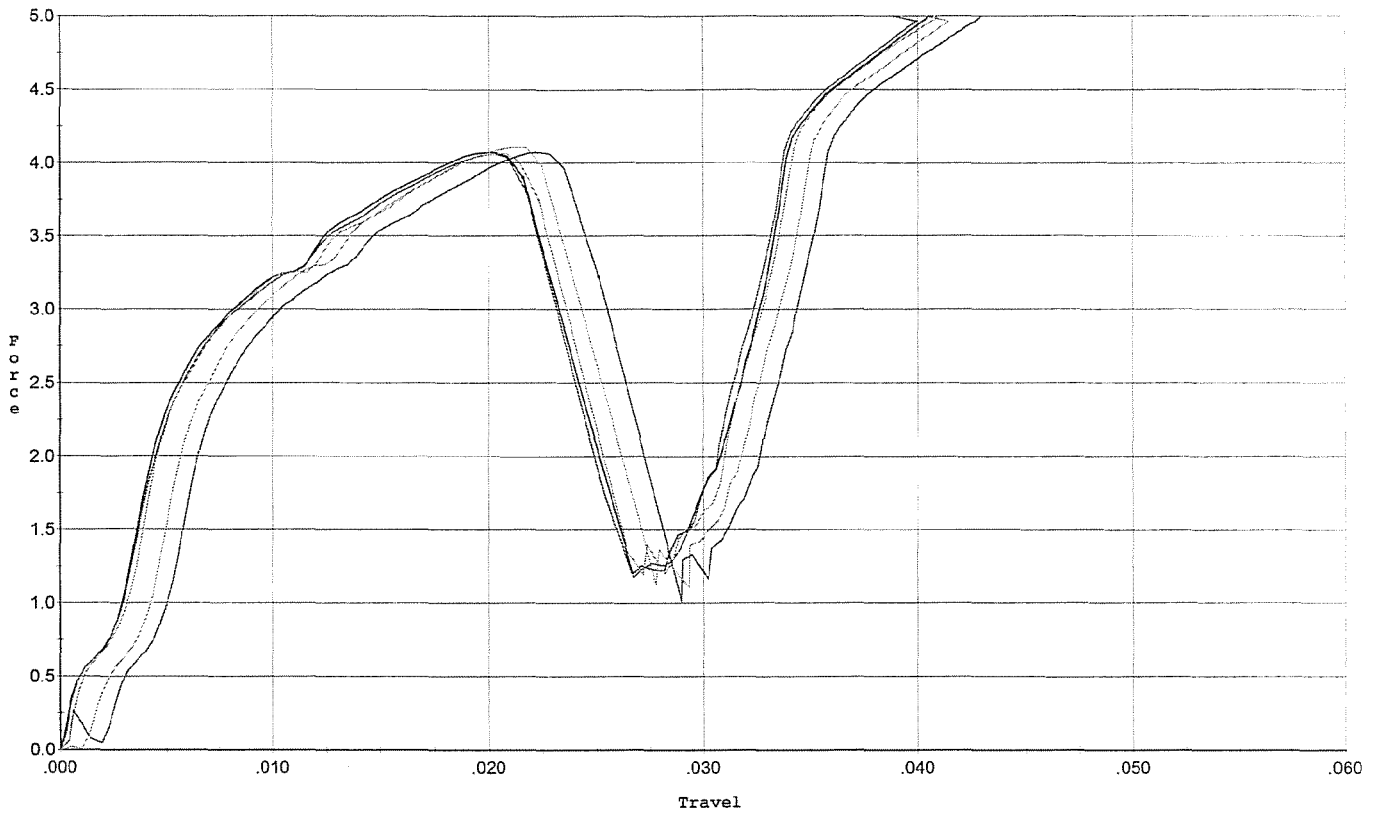
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.784	0.021	0.002	0.030	0.038		Set Trigger
2	2.725	0.021	0.00	0.030	0.039		Set Trigger
3	2.785	0.019	0.00	0.029	0.037		Set Trigger
4	2.731	0.020	0.00	0.030	0.038		Set Trigger
5	2.723	0.020	0.00	0.029	0.037		Set Trigger

A-2-75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.025	0.002	0.021	0.064		Set Trigger
2	4.069	0.022	0.00	0.024	0.059		Set Trigger
3	4.058	0.022	0.00	0.025	0.059		Set Trigger
4	4.107	0.025	0.00	0.021	0.065		Set Trigger
5	4.062	0.022	0.00	0.022	0.061		Set Trigger

A-4.07