

G6852342

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



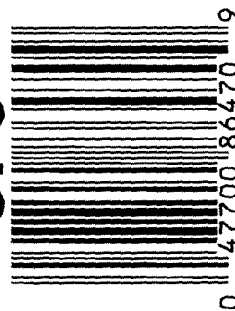
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6852342

UPC



BM FORM

GUN SERIAL # G 6852342

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE		4-16-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-16-09	SP
480	MAGNAFLUX BBL ACTION		4-18-09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L. m.
542	APPLY COATINGS (BARREL ACTION)		4/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-21-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-21-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-13-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-13-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	SPD
	J) ASSEMBLE STOCK		4-29-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		5-13-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-30-09	N/A
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>252</u> <u>256</u> <u>264</u> <u>266</u>	5-7-09	RTZ
	C) FUNCTION		5-13-09	SPD
690	PACK		6/18/09	Fm

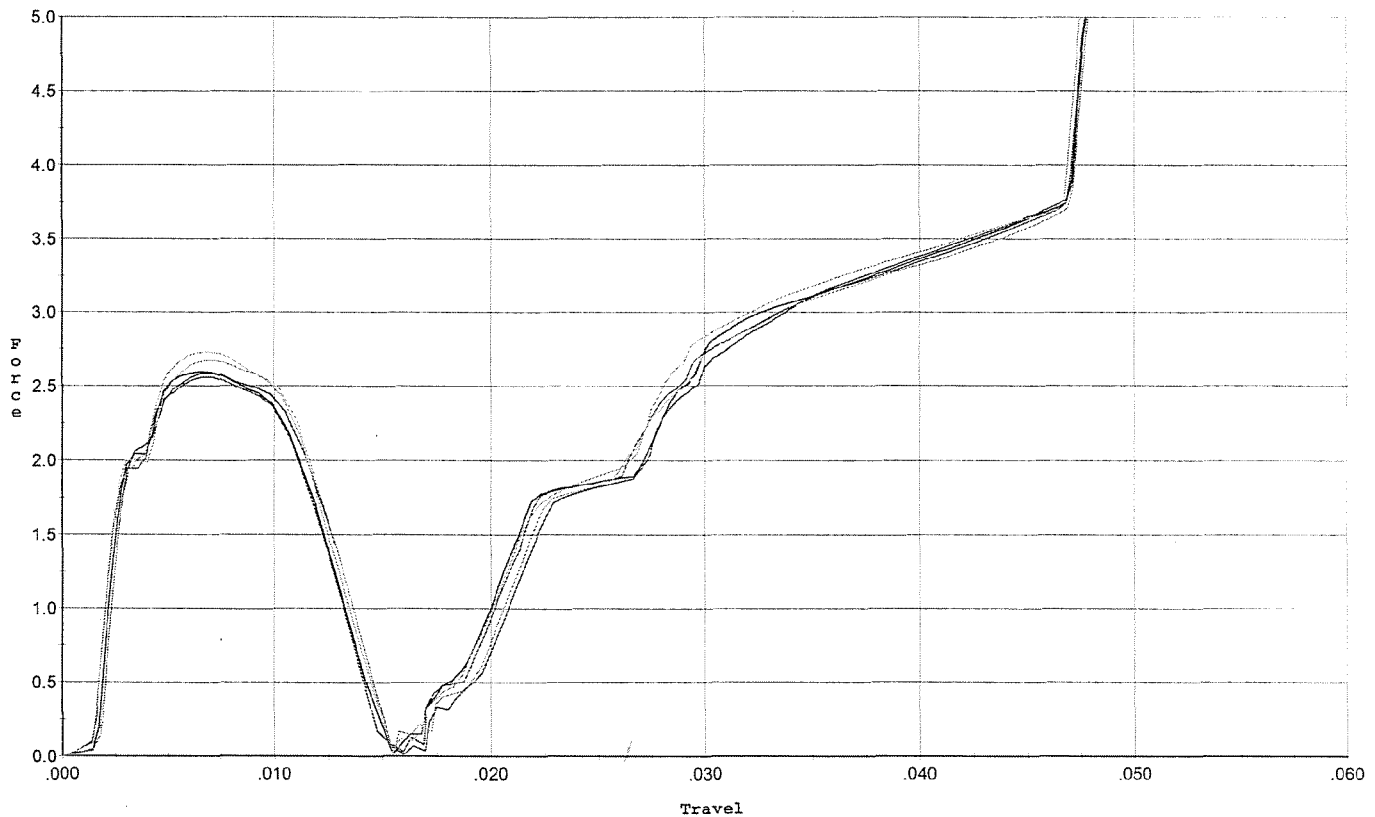
F004 REV 5/2006

G6852272

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



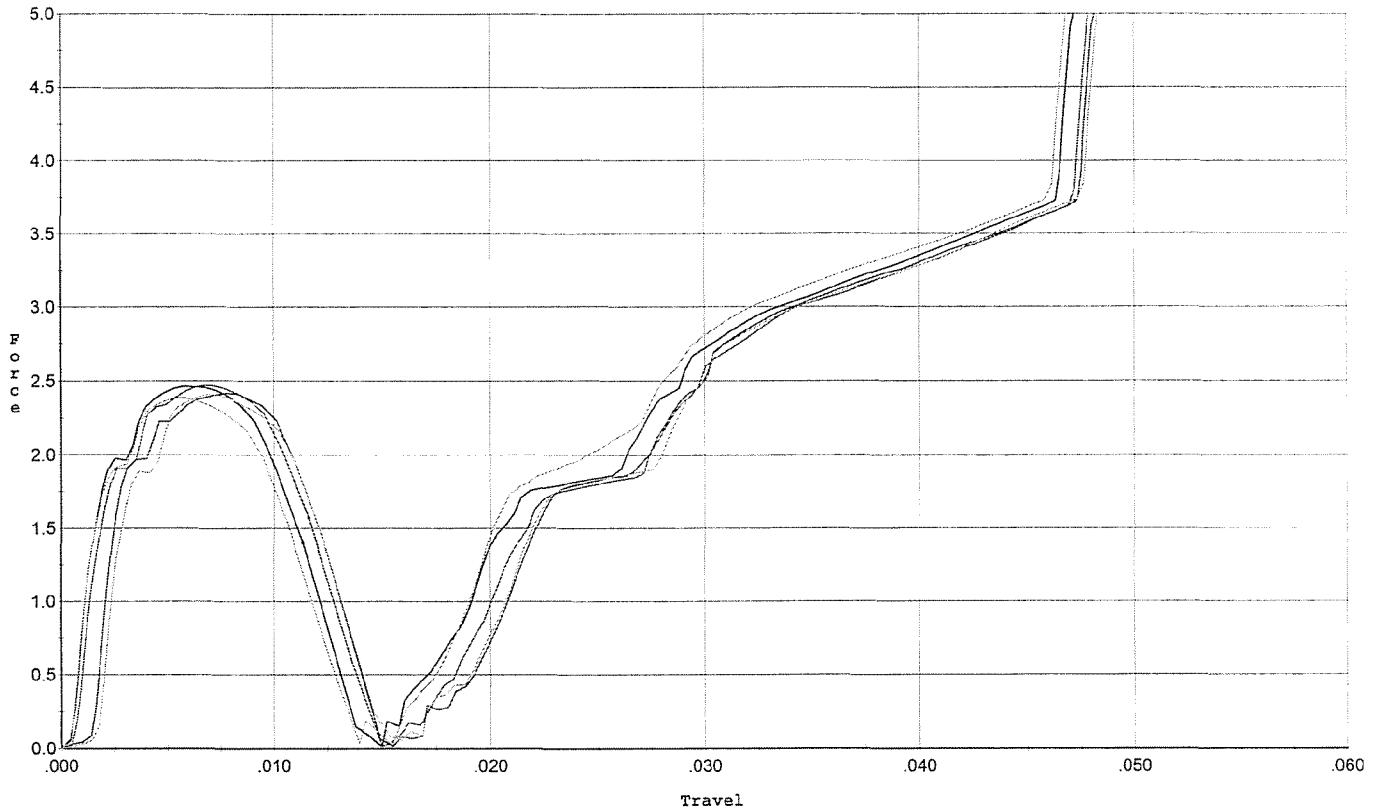
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.013	0.00	0.038	0.022		Set Trigger
2	2.596	0.012	0.00	0.038	0.021		Set Trigger
3	2.559	0.012	0.00	0.038	0.021		Set Trigger
4	2.730	0.011	0.00	0.038	0.021		Set Trigger
5	2.673	0.013	0.00	0.038	0.022		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



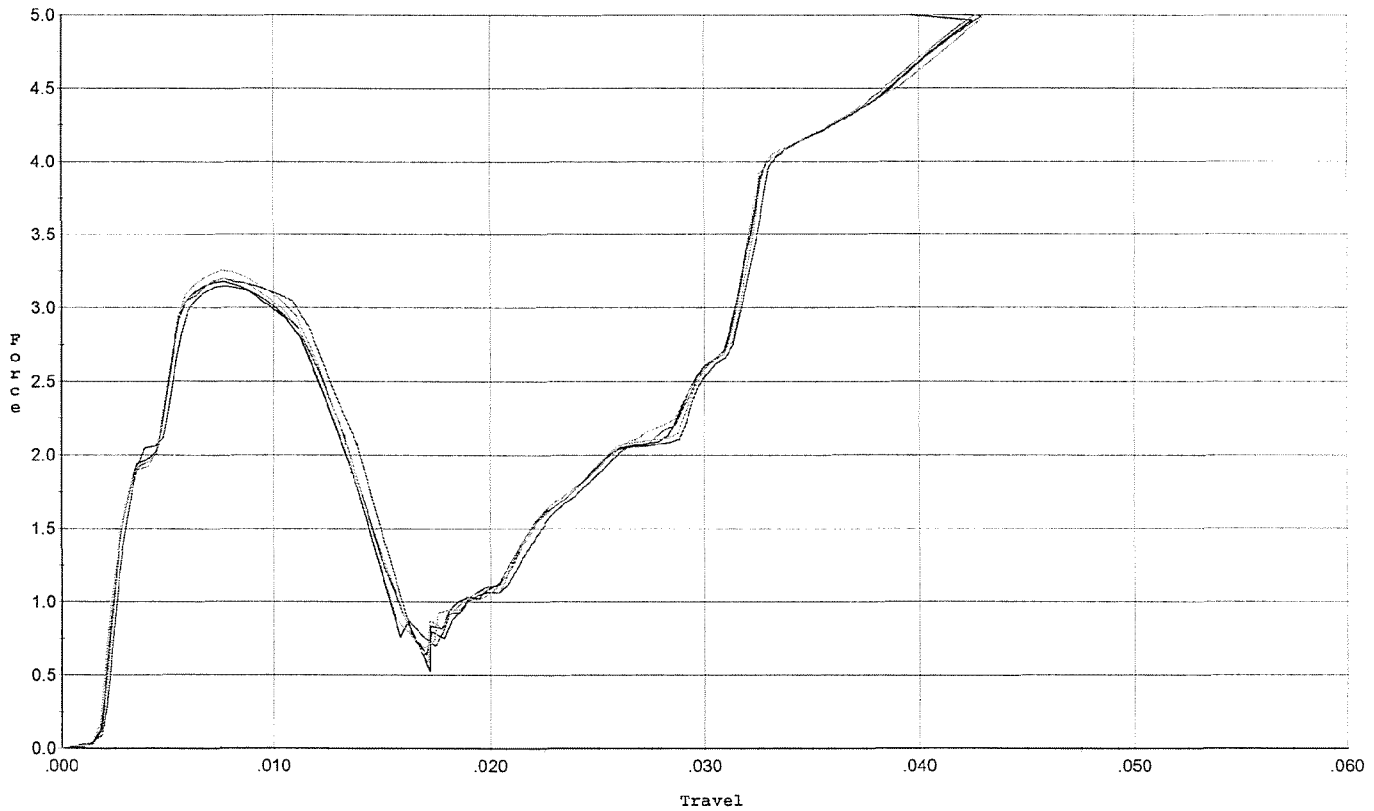
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.012	0.00	0.039	0.021		Set Trigger
2	2.465	0.011	0.00	0.039	0.020		Set Trigger
3	2.470	0.012	0.00	0.039	0.021		Set Trigger
4	2.405	0.012	0.00	0.039	0.020		Set Trigger
5	2.386	0.011	0.00	0.039	0.019		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



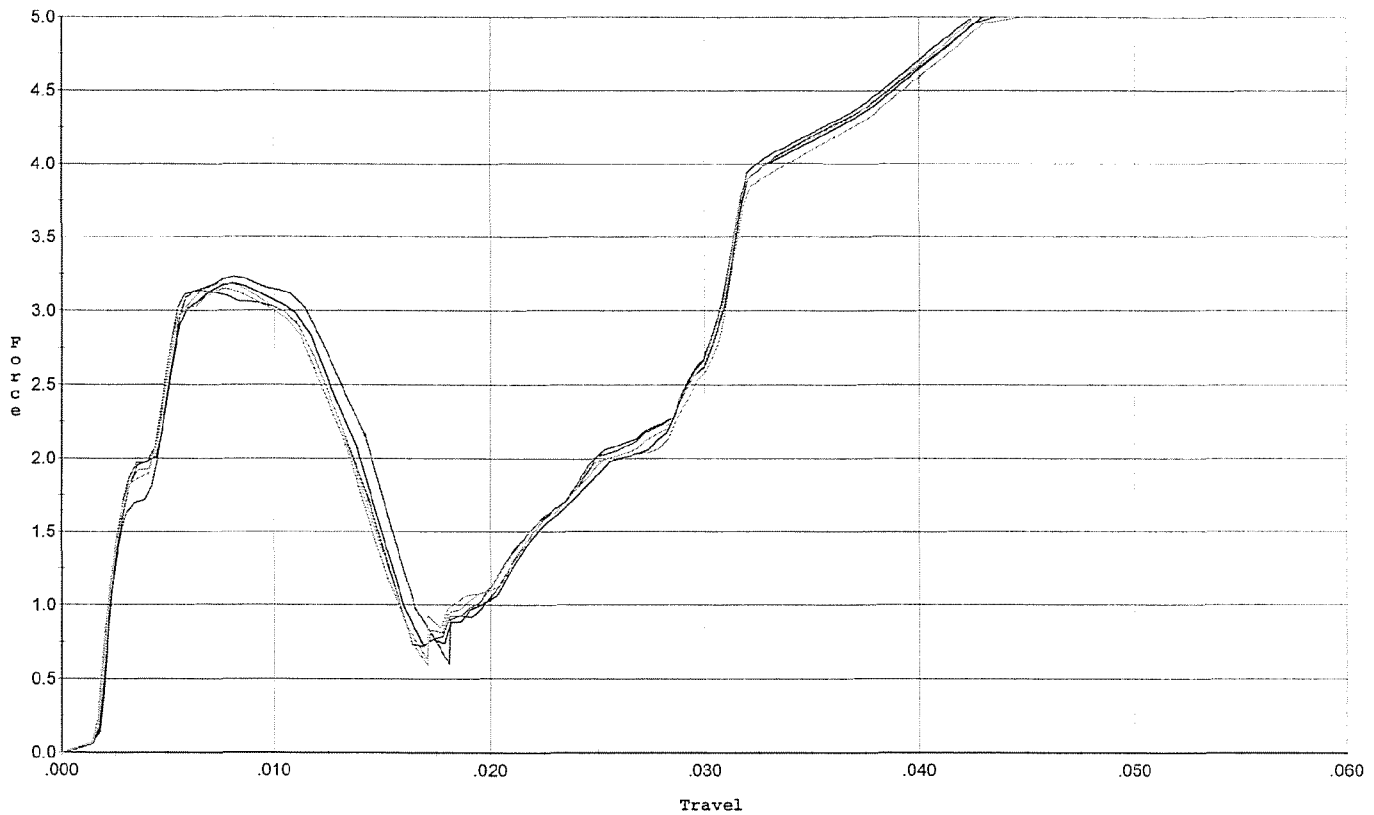
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.013	0.00	0.036	0.026		Set Trigger
2	3.174	0.014	0.00	0.036	0.027		Set Trigger
3	3.195	0.014	0.00	0.035	0.028		Set Trigger
4	3.196	0.014	0.00	0.036	0.027		Set Trigger
5	3.255	0.013	0.00	0.036	0.027		Set Trigger

JA-3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



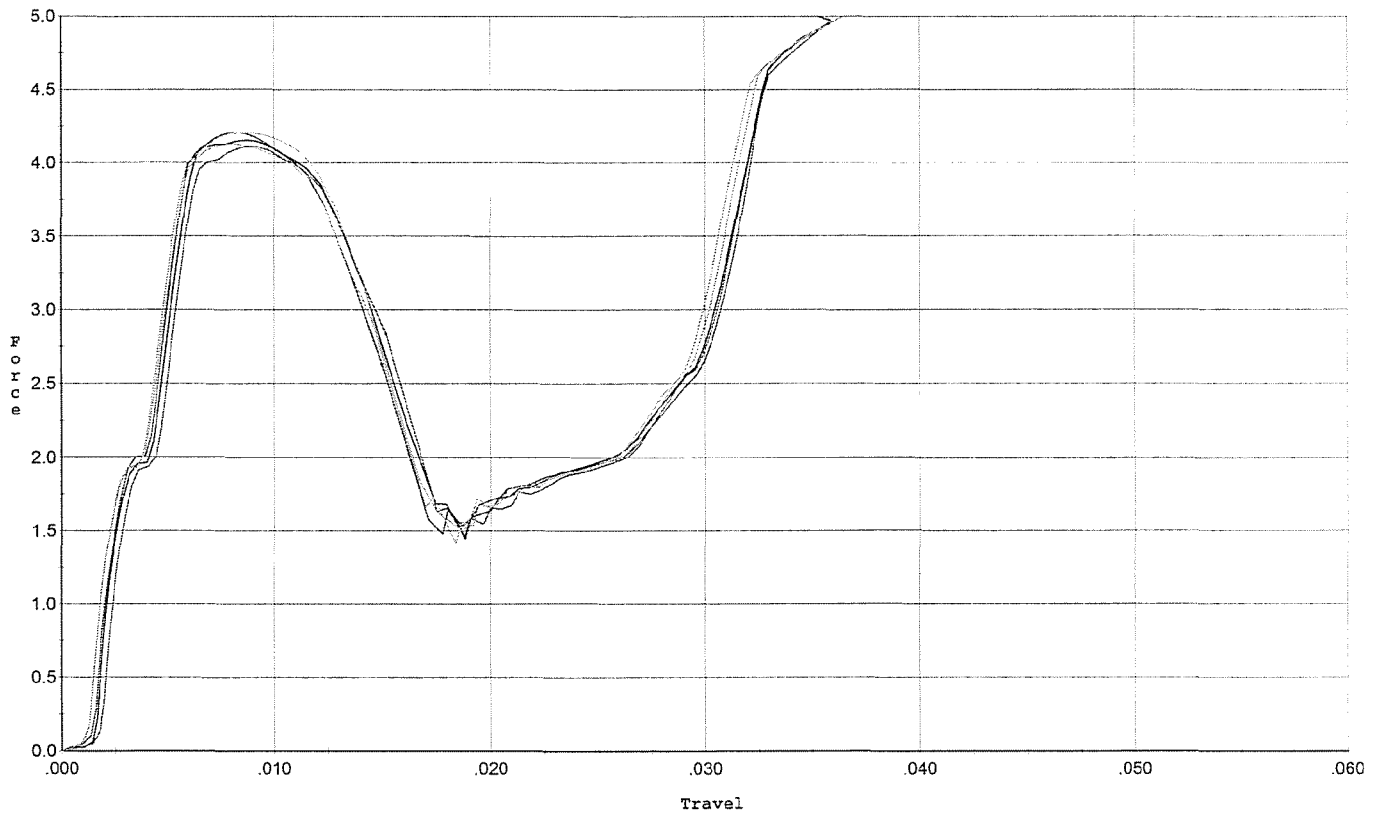
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.232	0.014	0.00	0.035	0.030		Set Trigger
2	3.184	0.014	0.00	0.035	0.028		Set Trigger
3	3.134	0.014	0.00	0.035	0.029		Set Trigger
4	3.186	0.015	0.00	0.035	0.030		Set Trigger
5	3.151	0.013	0.00	0.036	0.027		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



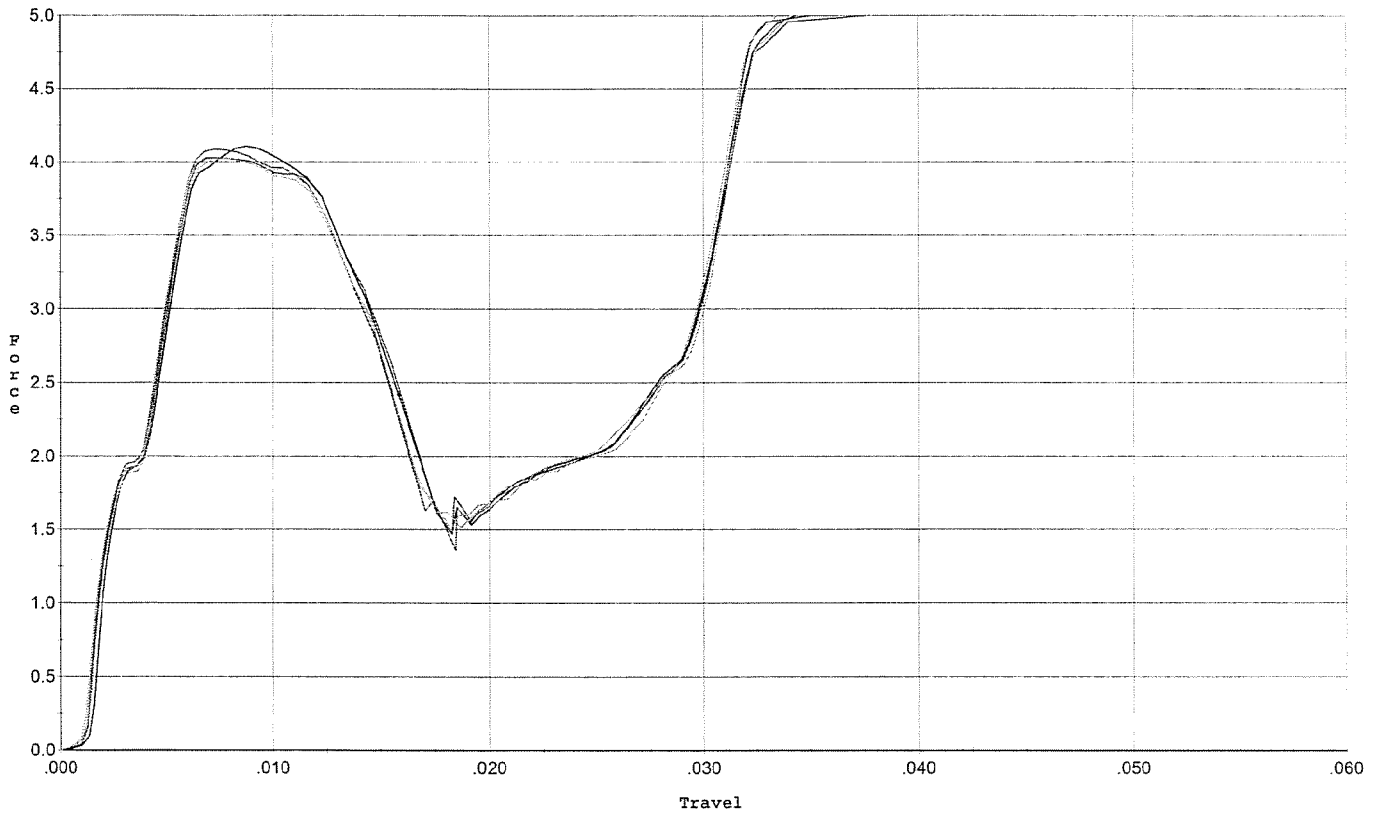
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.015	0.00	0.032	0.040		Set Trigger
2	4.155	0.014	0.00	0.032	0.037		Set Trigger
3	4.113	0.015	0.00	0.031	0.039		Set Trigger
4	4.206	0.014	0.00	0.031	0.039		Set Trigger
5	4.128	0.015	0.00	0.032	0.039		Set Trigger

A-4-16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



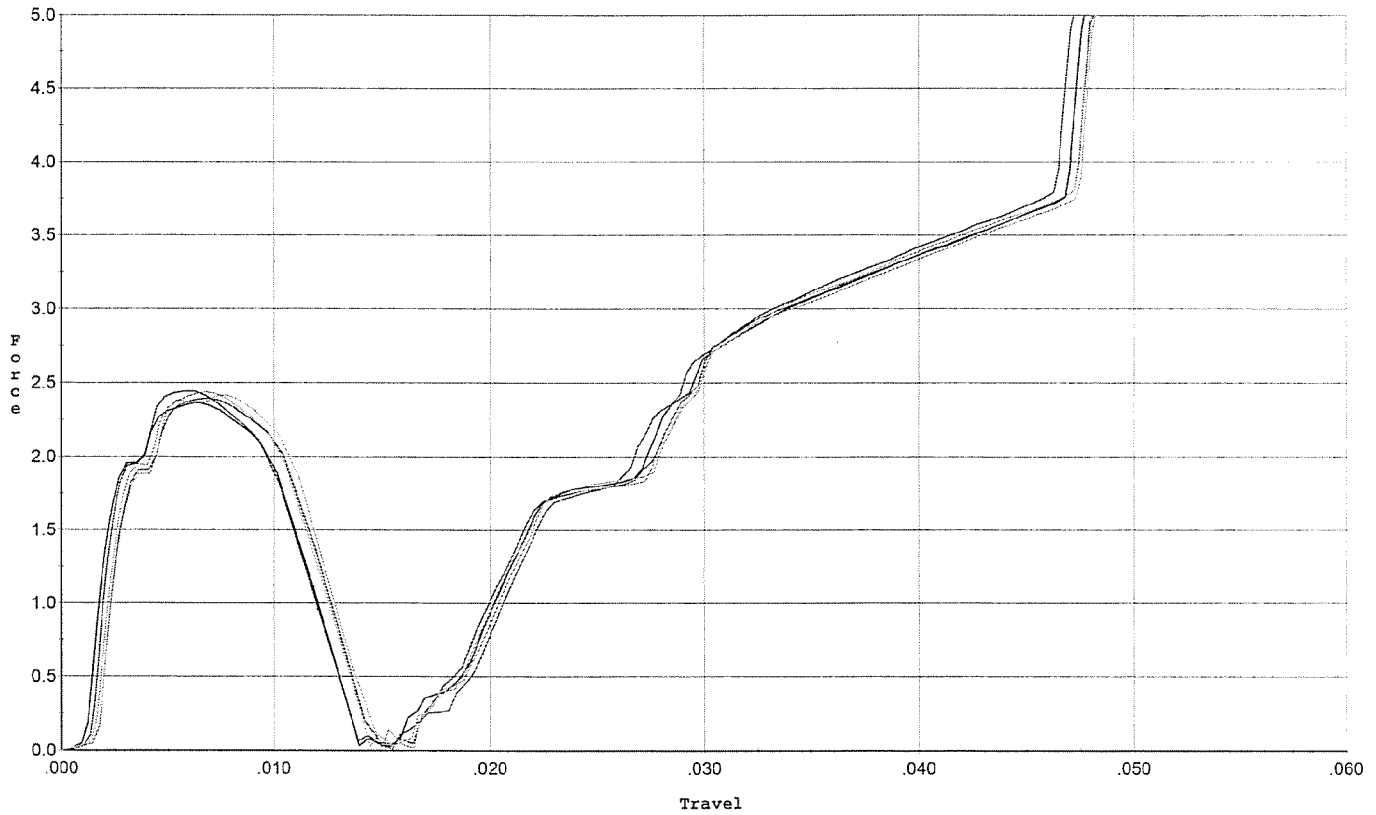
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.016	0.00	0.029	0.041		Set Trigger
2	4.107	0.016	0.00	0.029	0.041		Set Trigger
3	4.087	0.015	0.00	0.030	0.039		Set Trigger
4	4.031	0.015	0.00	0.030	0.038		Set Trigger
5	4.020	0.015	0.00	0.030	0.038		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



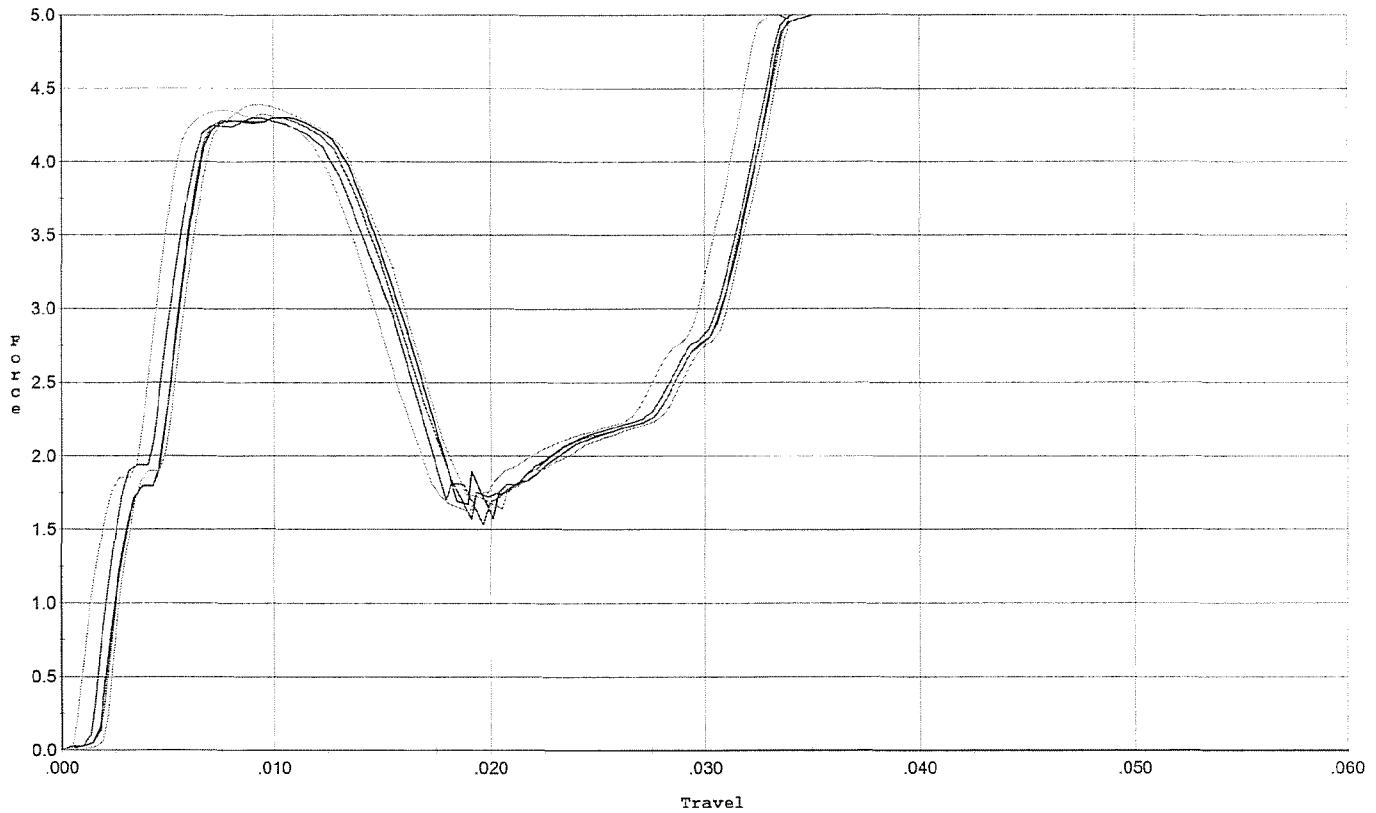
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.012	0.00	0.038	0.019		Set Trigger
2	2.368	0.012	0.00	0.039	0.019		Set Trigger
3	2.394	0.012	0.00	0.039	0.019		Set Trigger
4	2.436	0.012	0.00	0.039	0.020		Set Trigger
5	2.415	0.011	0.00	0.039	0.018		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.298	0.016	0.00	0.031	0.043		Set Trigger
2	4.304	0.016	0.00	0.031	0.044		Set Trigger
3	4.297	0.015	0.00	0.031	0.040		Set Trigger
4	4.355	0.014	0.00	0.030	0.039		Set Trigger
5	4.392	0.016	0.002	0.031	0.042		Set Trigger

A-4.32