

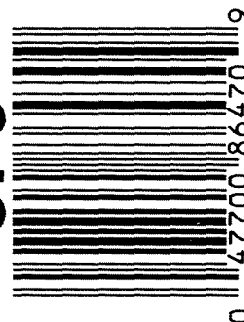
G6852344

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6852344****UPC**

BM FORM

GUN SERIAL # G6852344

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 16 2009	4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

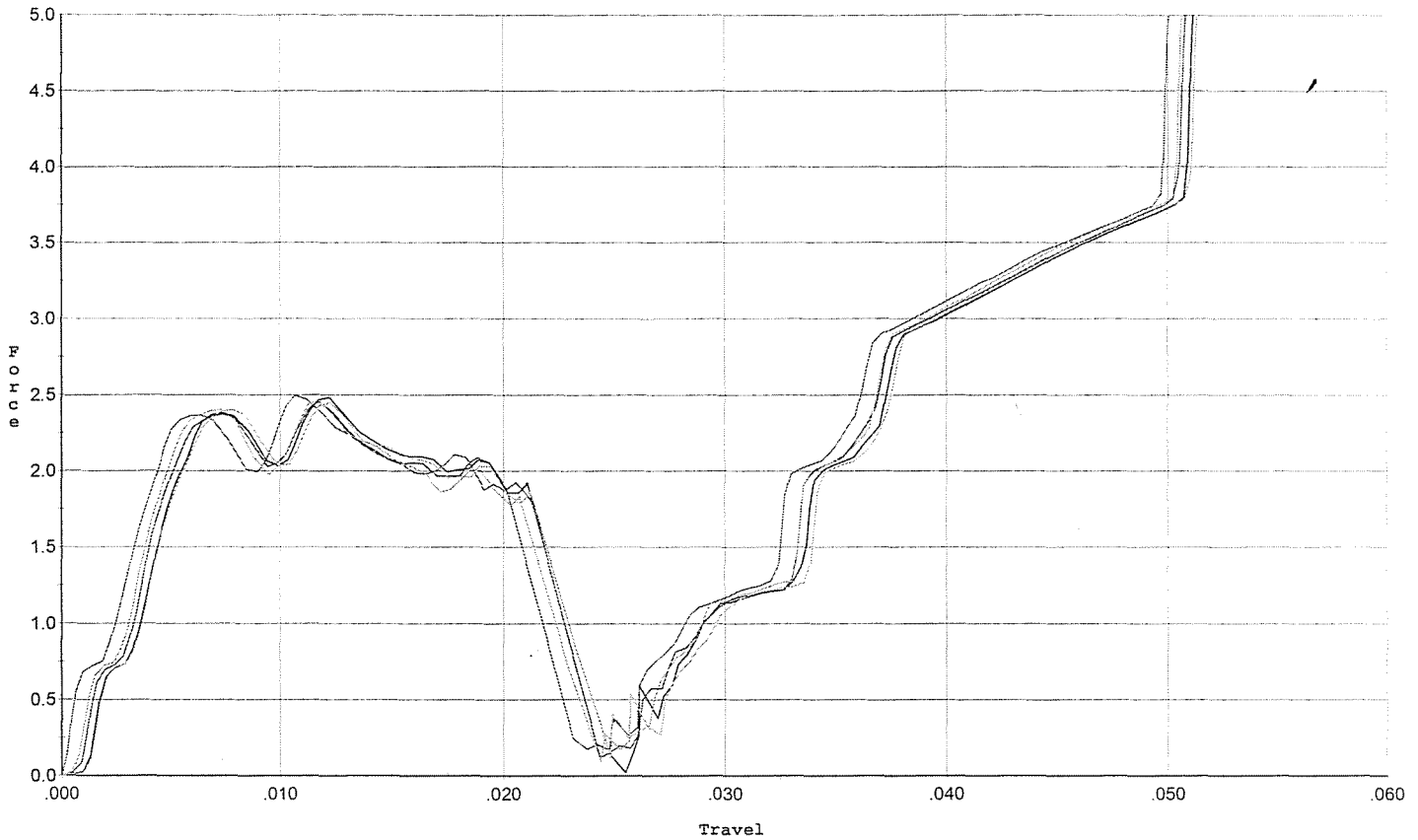
560	F) SAFETY ON FORCE	10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	5-12-09	RPD	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-12-09	RPD	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.026</u>	5-12-09	RPD	
	J) ASSEMBLE STOCK							
	K) ASSEMBLE SWIVEL STUDS					5-12-09	RPD	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-1-09	RPD	
			<u>PASS</u>	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION	N/A				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					5-1-09	TGR	
670	FINAL INSPECTION A) HEADSPACE					5-12-09	RPD	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u>	<u>2.57</u>	<u>2.72</u>	<u>2.72</u>	<u>2.69</u>	5/1/09 RP
	C) FUNCTION					5-12-09	RPD	
690	PACK					6/12/09	Fry	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



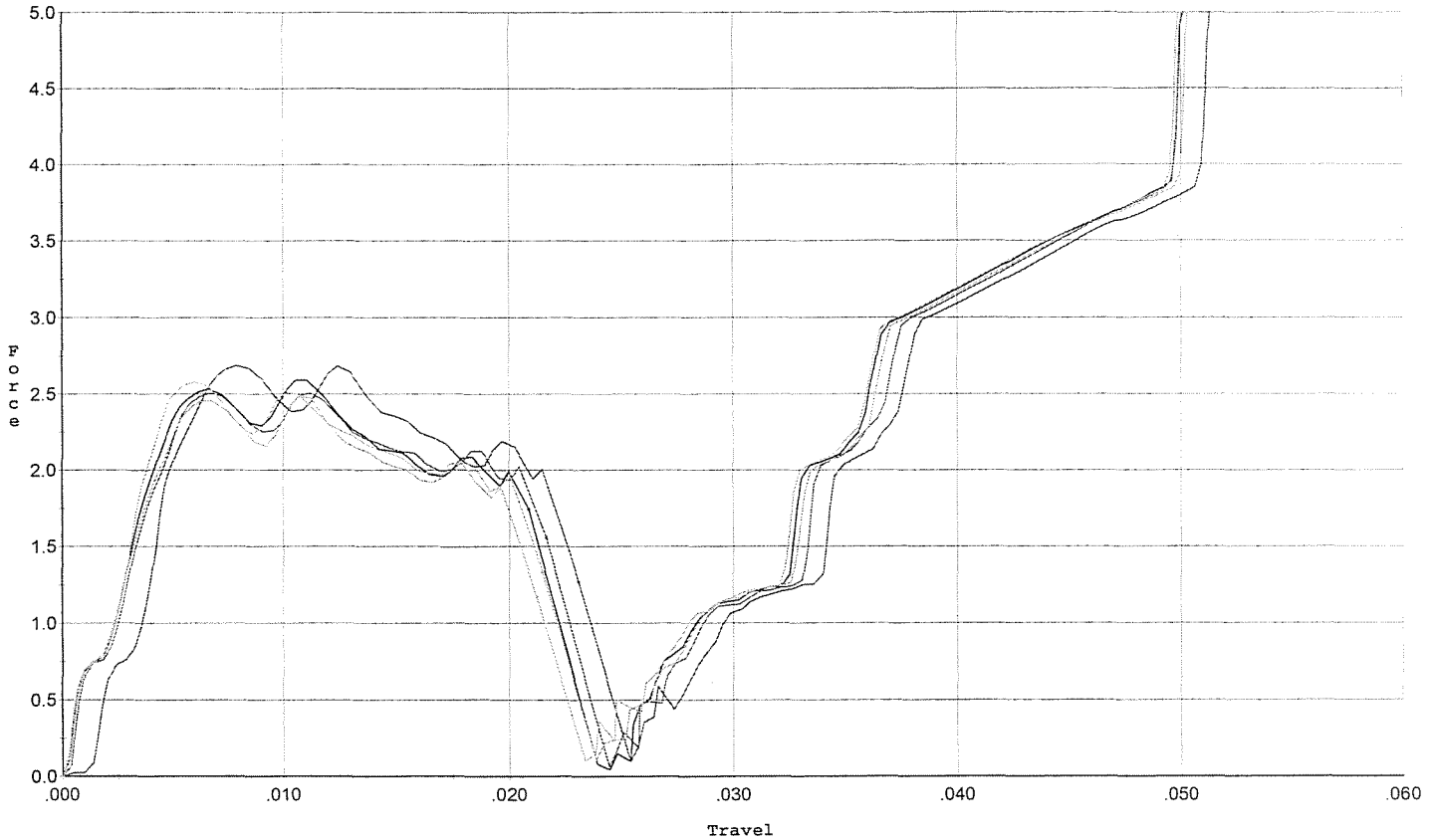
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.021	0.00	0.034	0.037		Set Trigger
2	2.482	0.021	0.00	0.034	0.037		Set Trigger
3	2.496	0.020	0.00	0.033	0.037		Set Trigger
4	2.450	0.021	0.00	0.034	0.036		Set Trigger
5	2.462	0.021	0.00	0.034	0.036		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



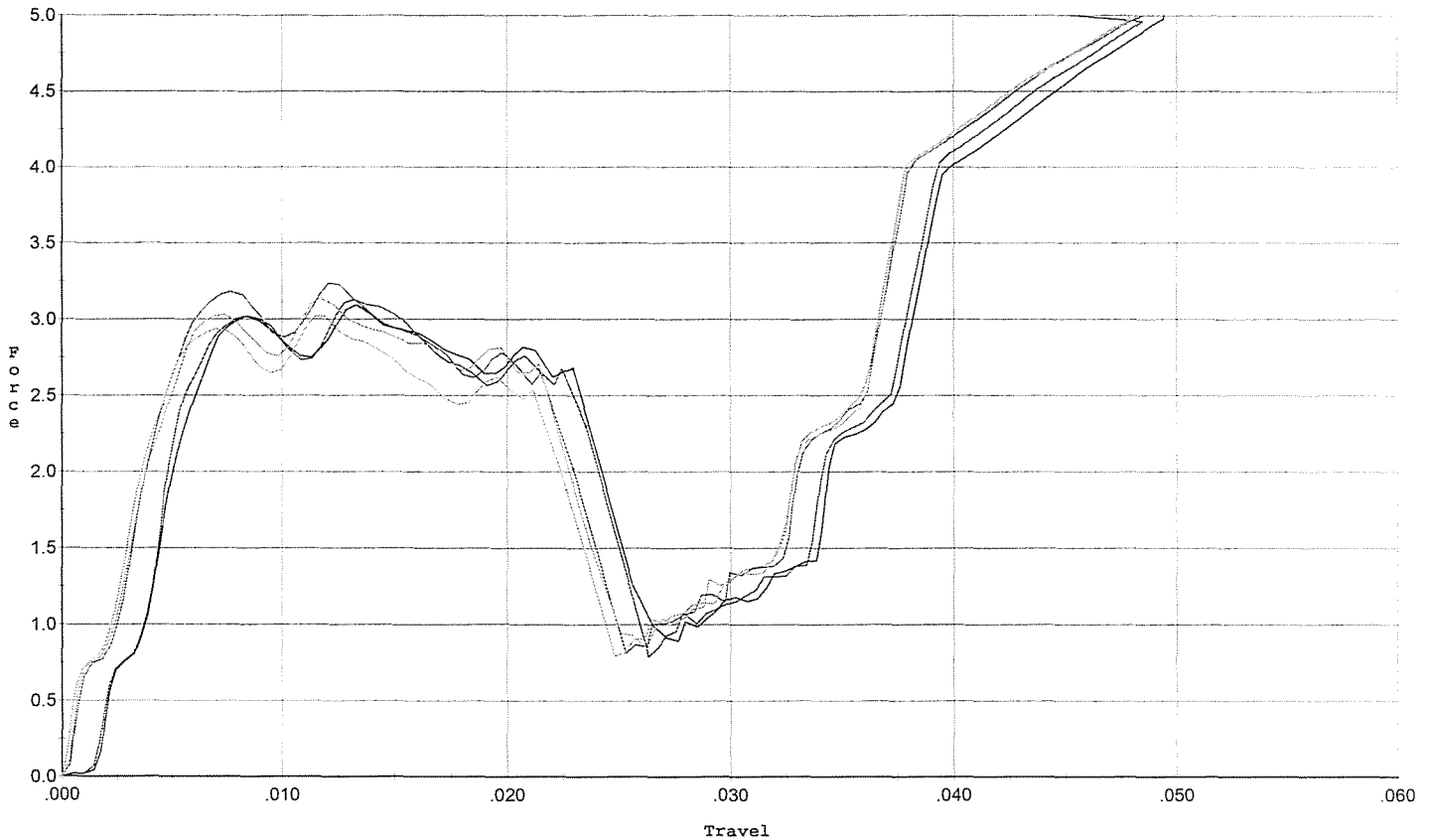
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.023	0.00	0.034	0.043		Set Trigger
2	2.592	0.021	0.00	0.033	0.039		Set Trigger
3	2.507	0.022	0.00	0.033	0.040		Set Trigger
4	2.580	0.021	0.00	0.033	0.040		Set Trigger
5	2.486	0.021	0.00	0.033	0.039		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



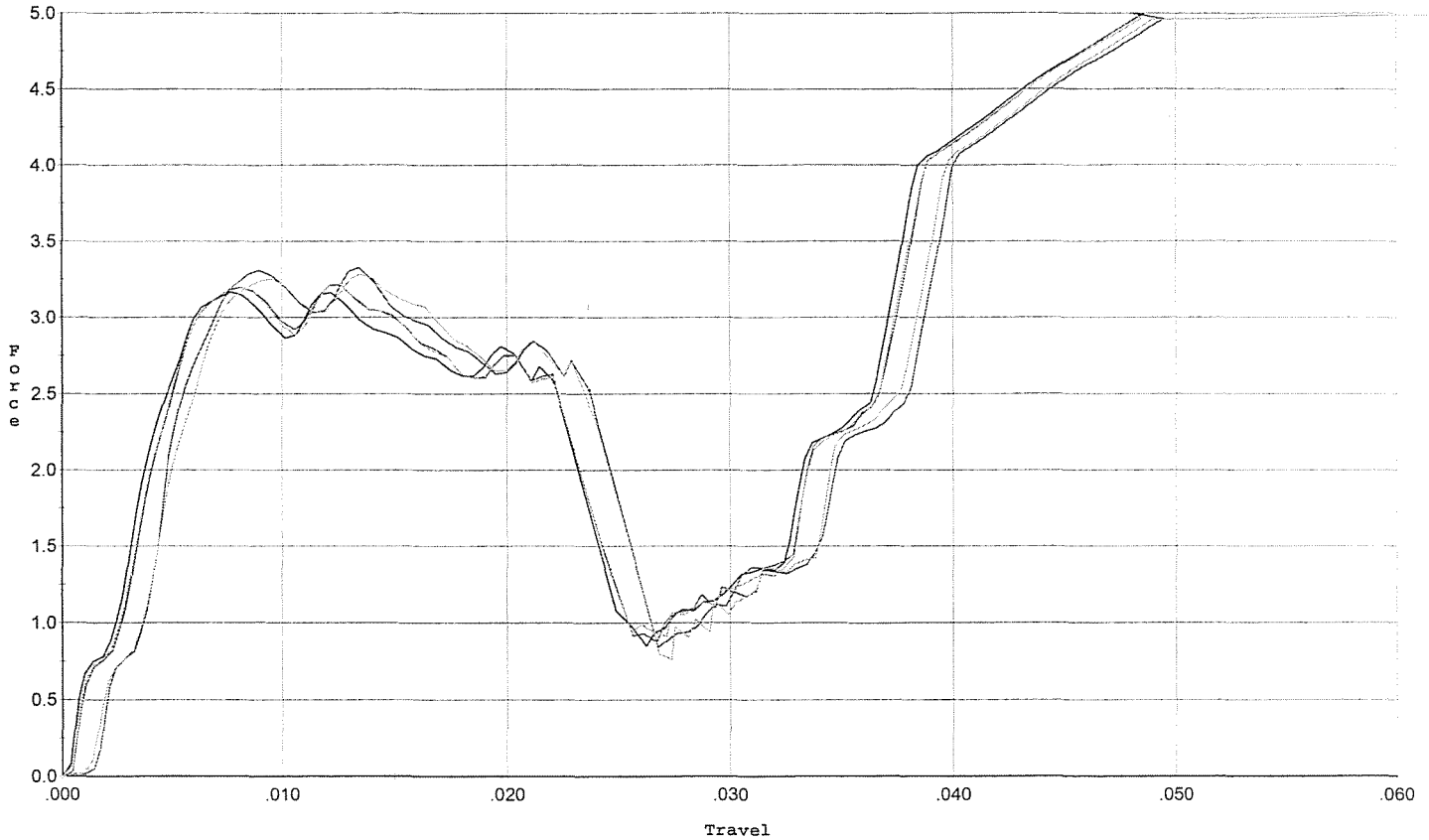
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.024	0.00	0.032	0.052		Set Trigger
2	3.093	0.023	0.00	0.032	0.051		Set Trigger
3	3.238	0.023	0.00	0.032	0.054		Set Trigger
4	3.026	0.023	0.00	0.032	0.051		Set Trigger
5	3.141	0.021	0.00	0.032	0.050		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



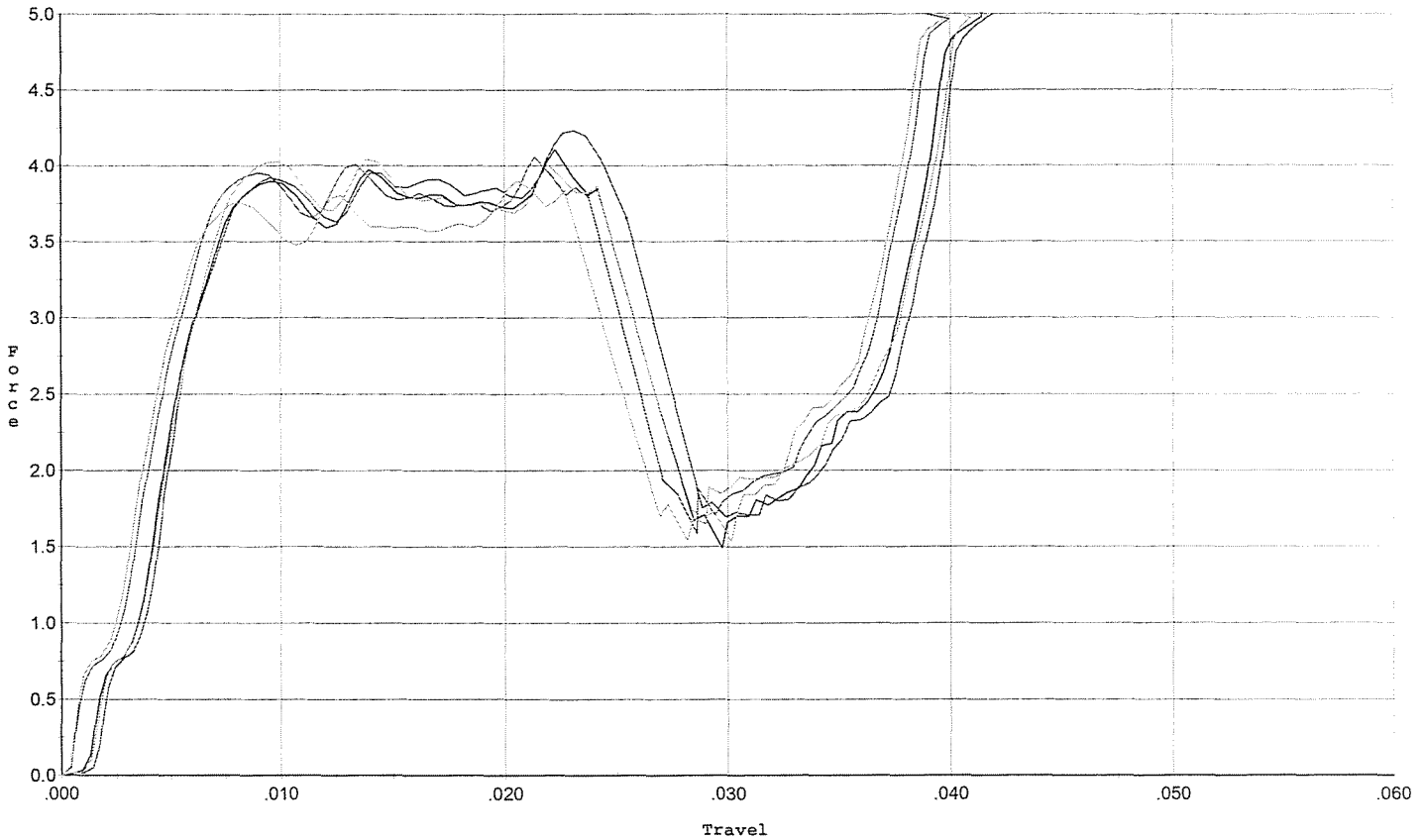
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.328	0.024	0.00	0.032	0.055		Set Trigger
2	3.168	0.022	0.00	0.032	0.052		Set Trigger
3	3.214	0.022	0.00	0.032	0.052		Set Trigger
4	3.284	0.024	0.00	0.032	0.056		Set Trigger
5	3.221	0.022	0.00	0.032	0.052		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



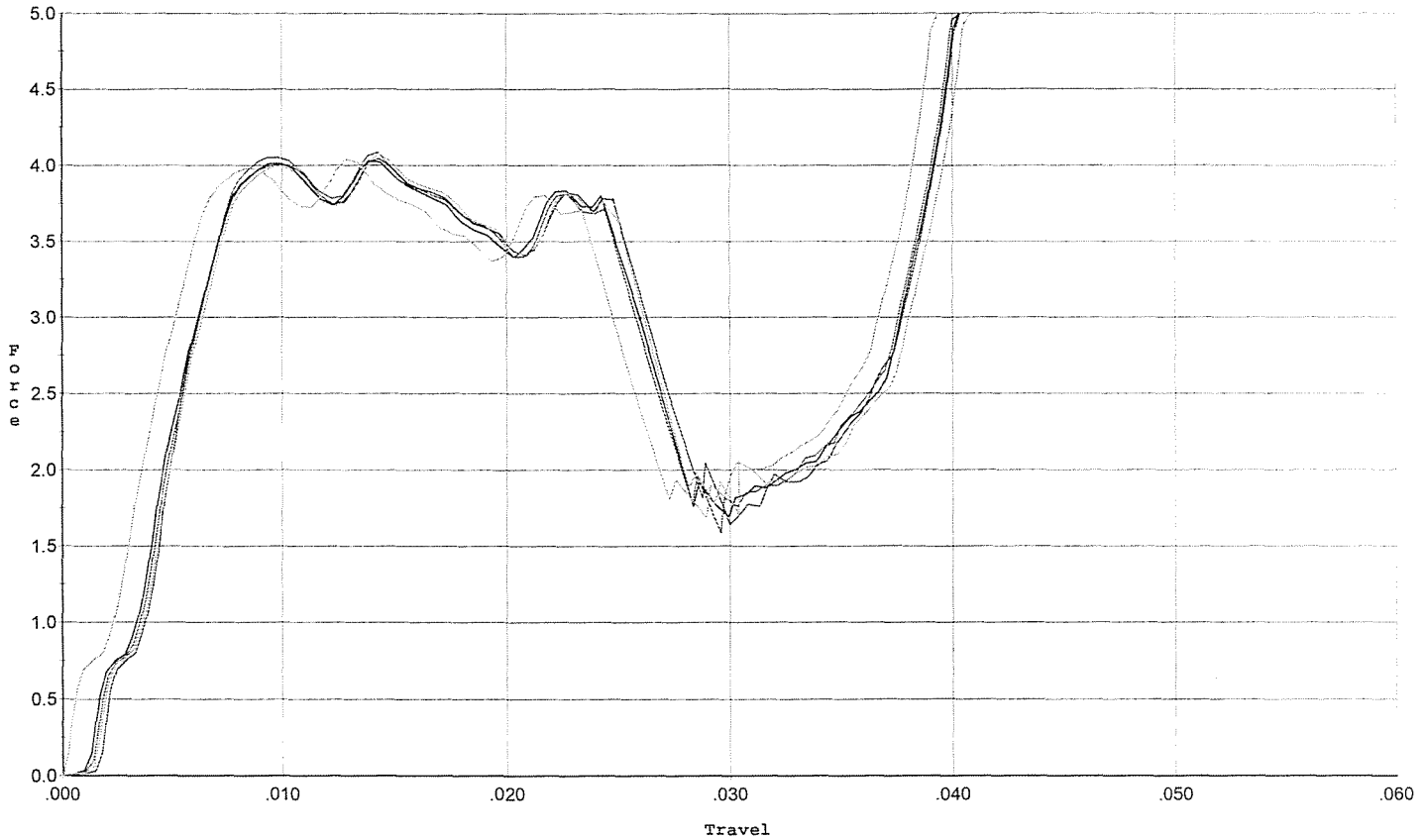
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.025	0.00	0.024	0.075		Set Trigger
2	4.107	0.024	0.00	0.028	0.070		Set Trigger
3	4.058	0.024	0.00	0.028	0.071		Set Trigger
4	4.041	0.024	0.00	0.022	0.071		Set Trigger
5	3.899	0.023	0.00	0.029	0.066		Set Trigger

A 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



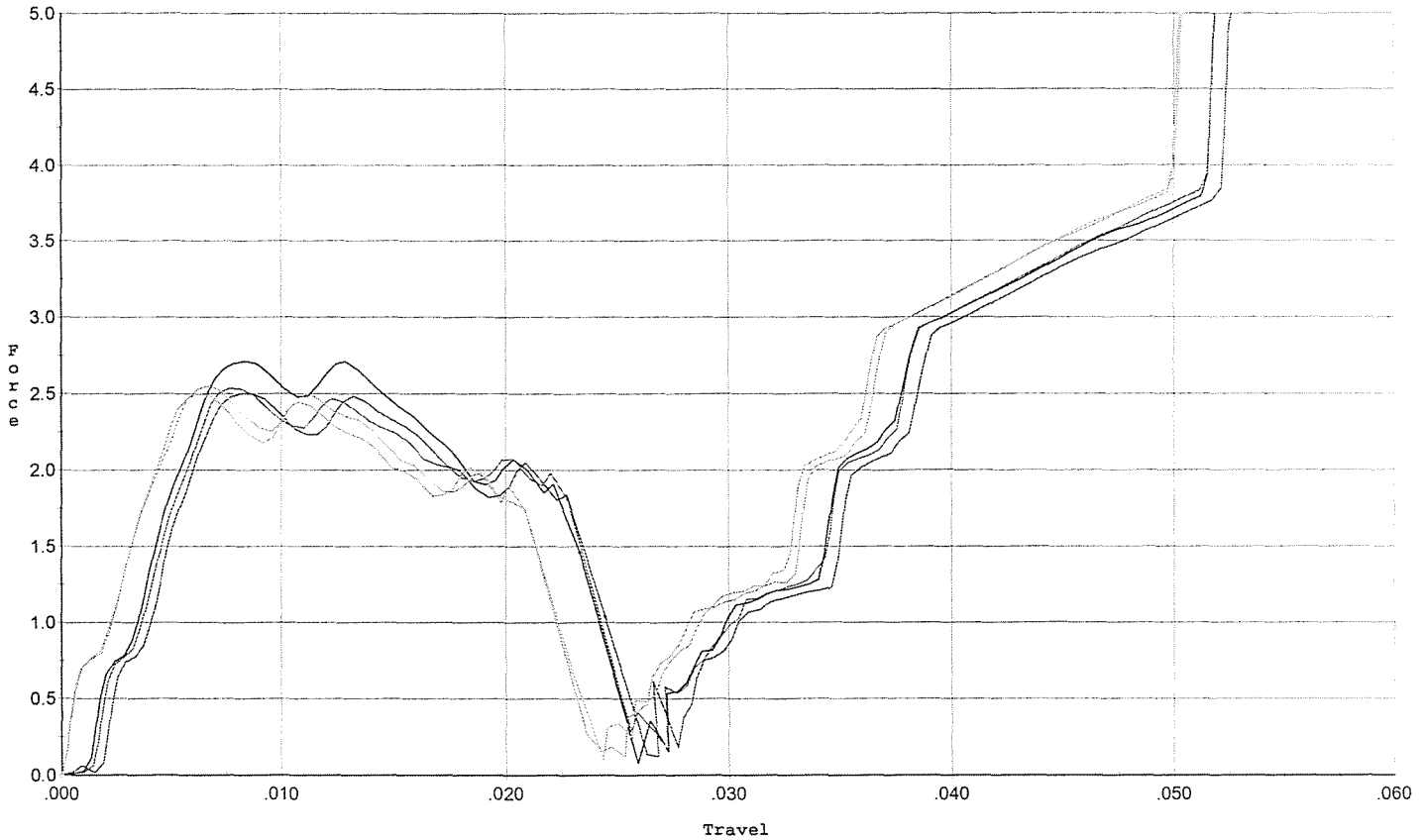
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.025	0.00	0.024	0.071		Set Trigger
2	4.032	0.026	0.00	0.023	0.075		Set Trigger
3	4.085	0.024	0.00	0.024	0.070		Set Trigger
4	4.080	0.025	0.00	0.024	0.072		Set Trigger
5	4.041	0.023	0.00	0.027	0.070		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



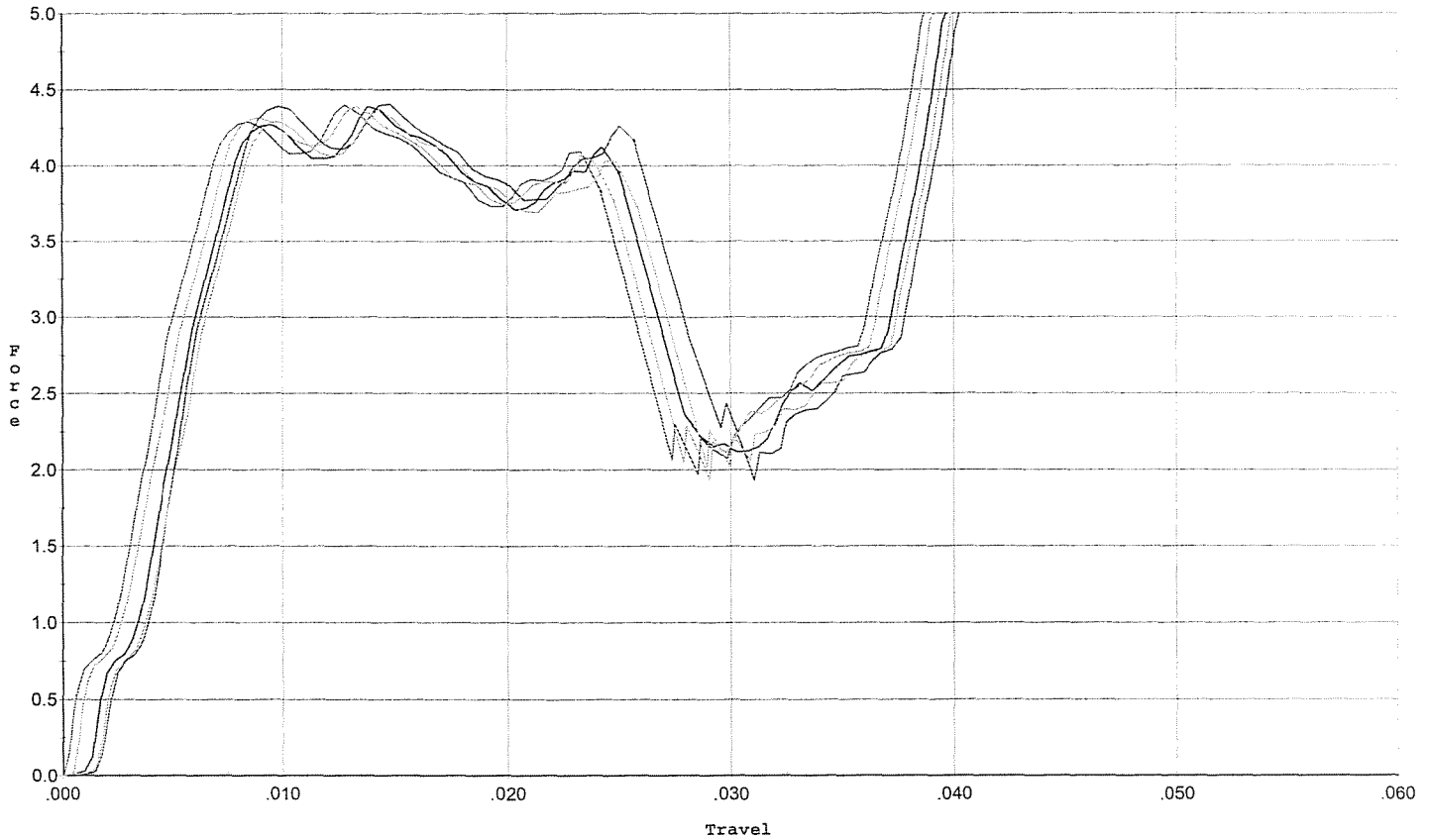
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.024	0.00	0.035	0.042		Set Trigger
2	2.712	0.023	0.00	0.034	0.044		Set Trigger
3	2.534	0.023	0.00	0.034	0.040		Set Trigger
4	2.550	0.021	0.00	0.034	0.039		Set Trigger
5	2.497	0.021	0.00	0.033	0.038		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs ini +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.407	0.026	0.00	0.018	0.080		Set Trigger
2	4.387	0.025	0.00	0.019	0.077		Set Trigger
3	4.401	0.024	0.00	0.018	0.077		Set Trigger
4	4.372	0.026	0.00	0.018	0.078		Set Trigger
5	4.390	0.025	0.00	0.018	0.078		Set Trigger

A.4.39