

G6852346

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



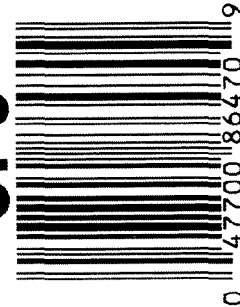
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6852346

UPC



BM FORM

GUN SERIAL # G6852346

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION		4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	4-18-09	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/30/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

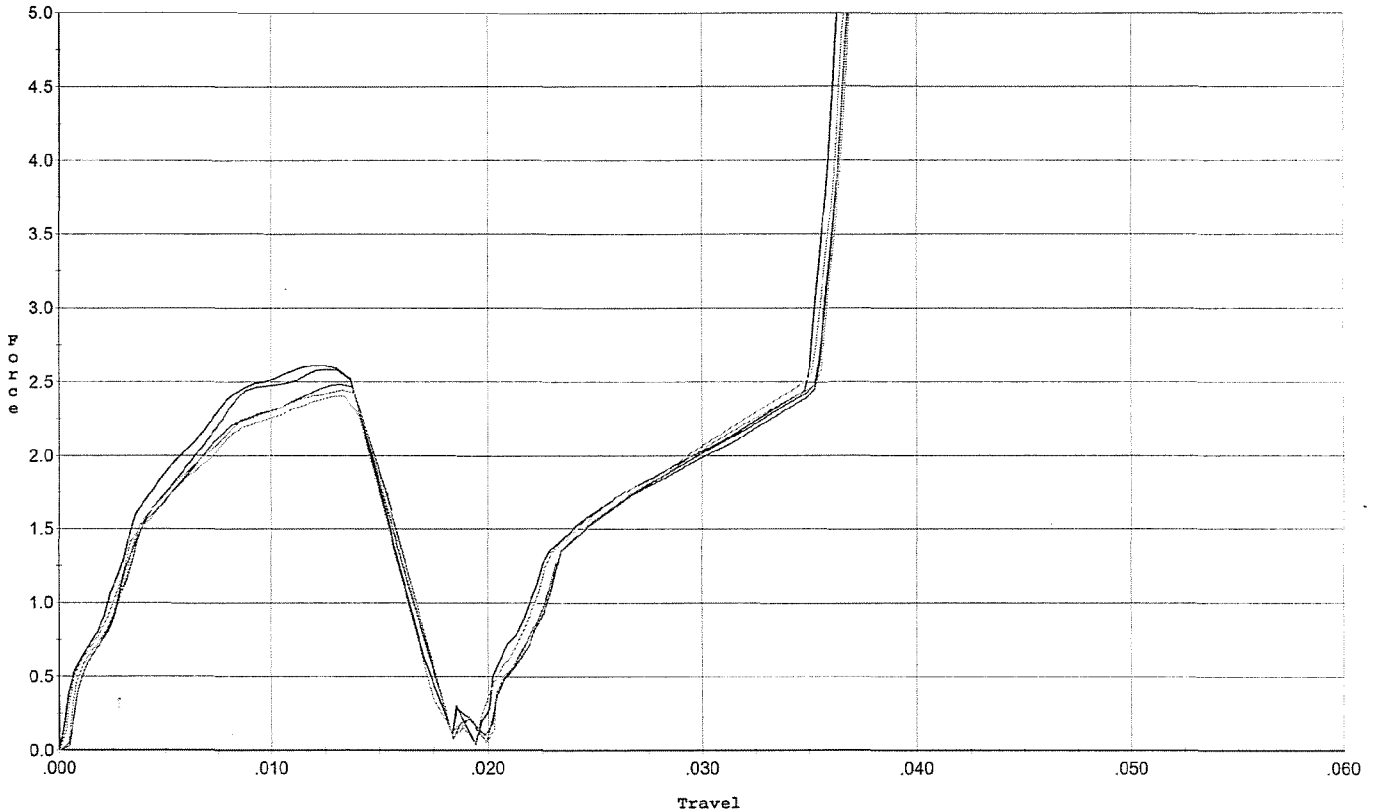
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0096949 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	5-13-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-13-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.020</u>	5-13-09	L N
	J) ASSEMBLE STOCK		5-1-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-13-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	5-8-09	N N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TOR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.72</u> <u>2.64</u> <u>2.72</u> <u>2.63</u>	5-8-09 5-8-09	RTZ TOR
	C) FUNCTION		5-13-09	L N
690	PACK		6/18/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



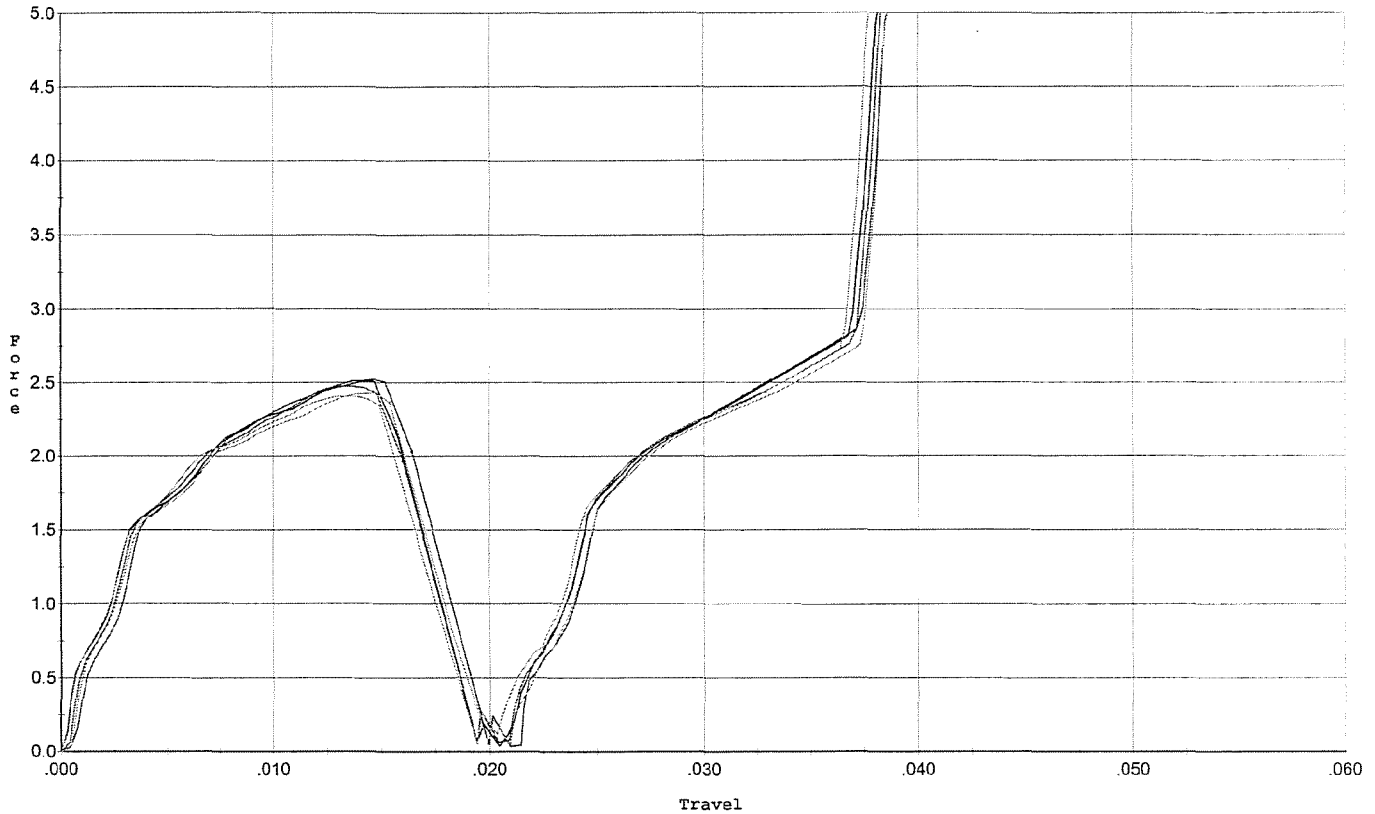
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.014	0.00	0.026	0.024		Set Trigger
2	2.611	0.014	0.00	0.026	0.025		Set Trigger
3	2.483	0.015	0.00	0.026	0.026		Set Trigger
4	2.405	0.014	0.00	0.026	0.023		Set Trigger
5	2.445	0.016	0.00	0.026	0.026		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 20 cycles+/- .50 lb



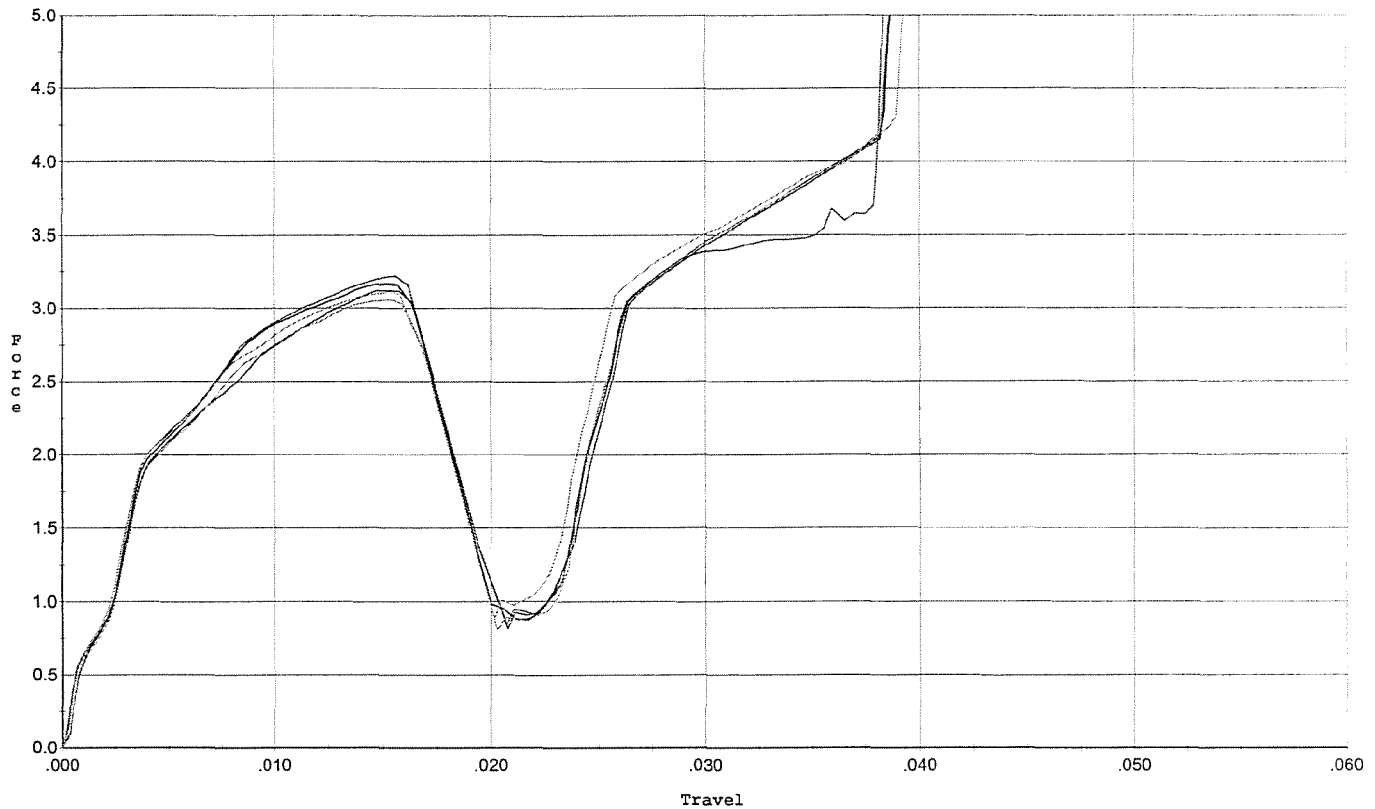
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.016	0.00	0.026	0.028		Set Trigger
2	2.509	0.016	0.00	0.026	0.028		Set Trigger
3	2.474	0.016	0.00	0.026	0.028		Set Trigger
4	2.429	0.015	0.00	0.027	0.026		Set Trigger
5	2.407	0.015	0.00	0.026	0.026		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



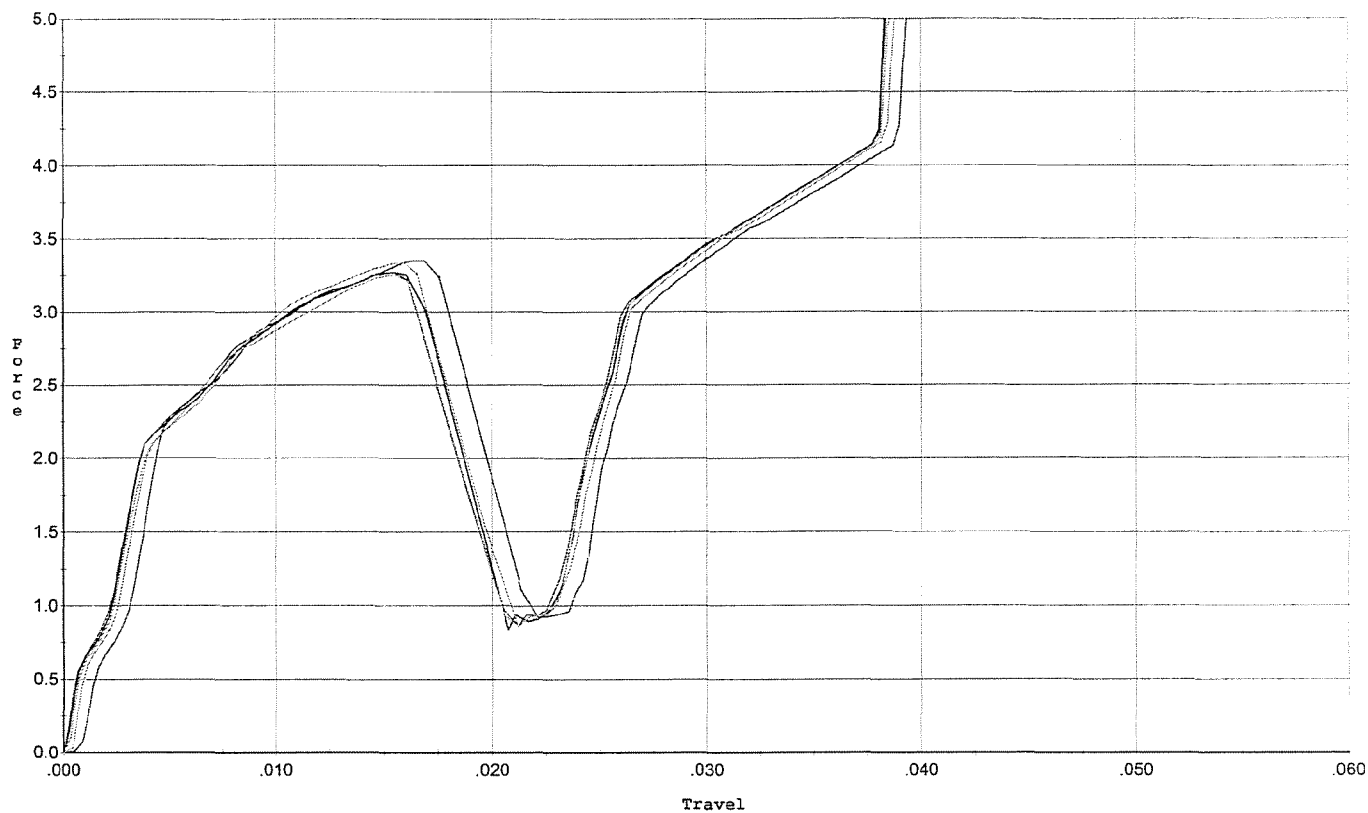
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.016	0.00	0.025	0.035		Set Trigger
2	3.169	0.016	0.00	0.024	0.036		Set Trigger
3	3.221	0.016	0.00	0.024	0.036		Set Trigger
4	3.110	0.017	0.00	0.025	0.037		Set Trigger
5	3.061	0.017	0.00	0.024	0.036		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



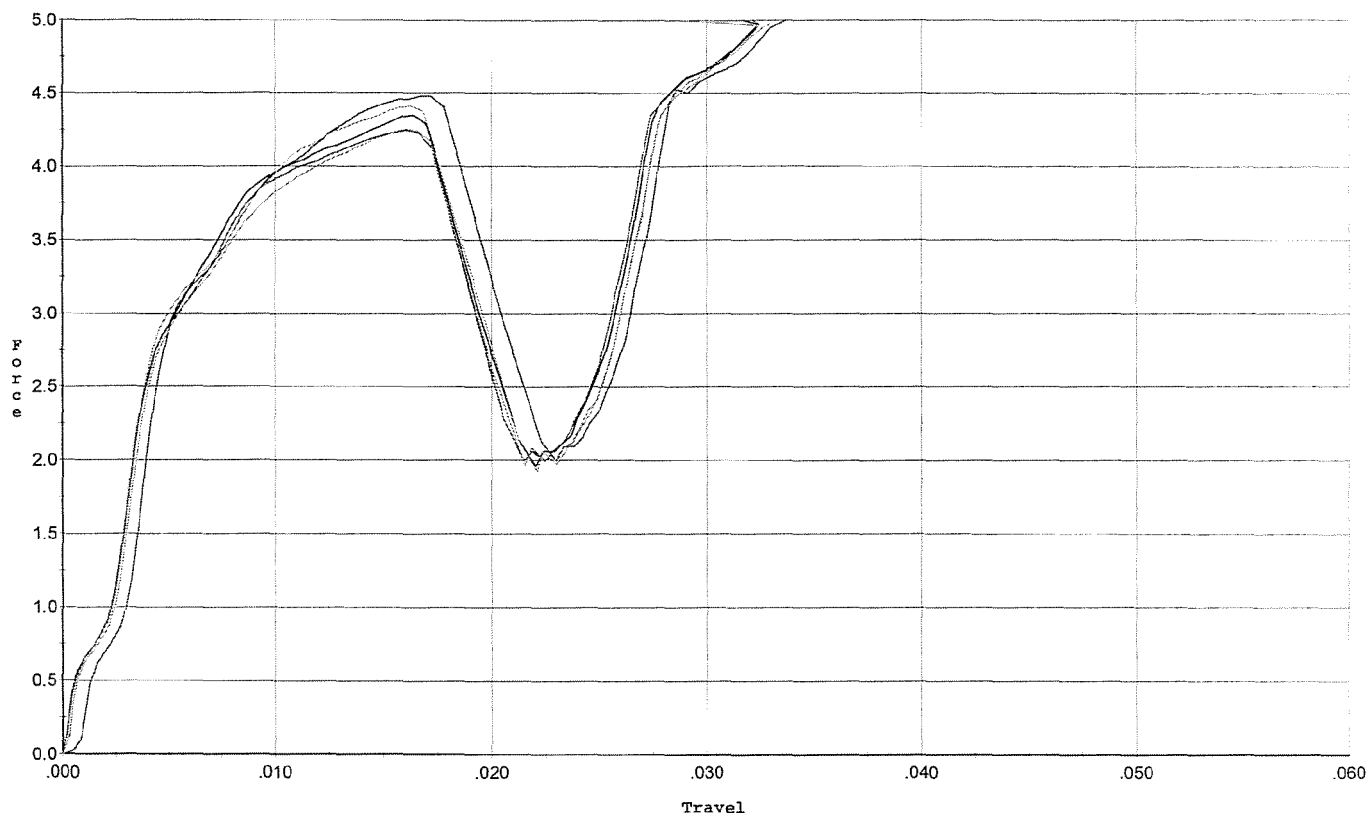
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.353	0.018	0.00	0.024	0.040		Set Trigger
2	3.271	0.017	0.00	0.024	0.038		Set Trigger
3	3.268	0.016	0.00	0.024	0.036		Set Trigger
4	3.254	0.016	0.00	0.024	0.036		Set Trigger
5	3.339	0.017	0.00	0.024	0.037		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



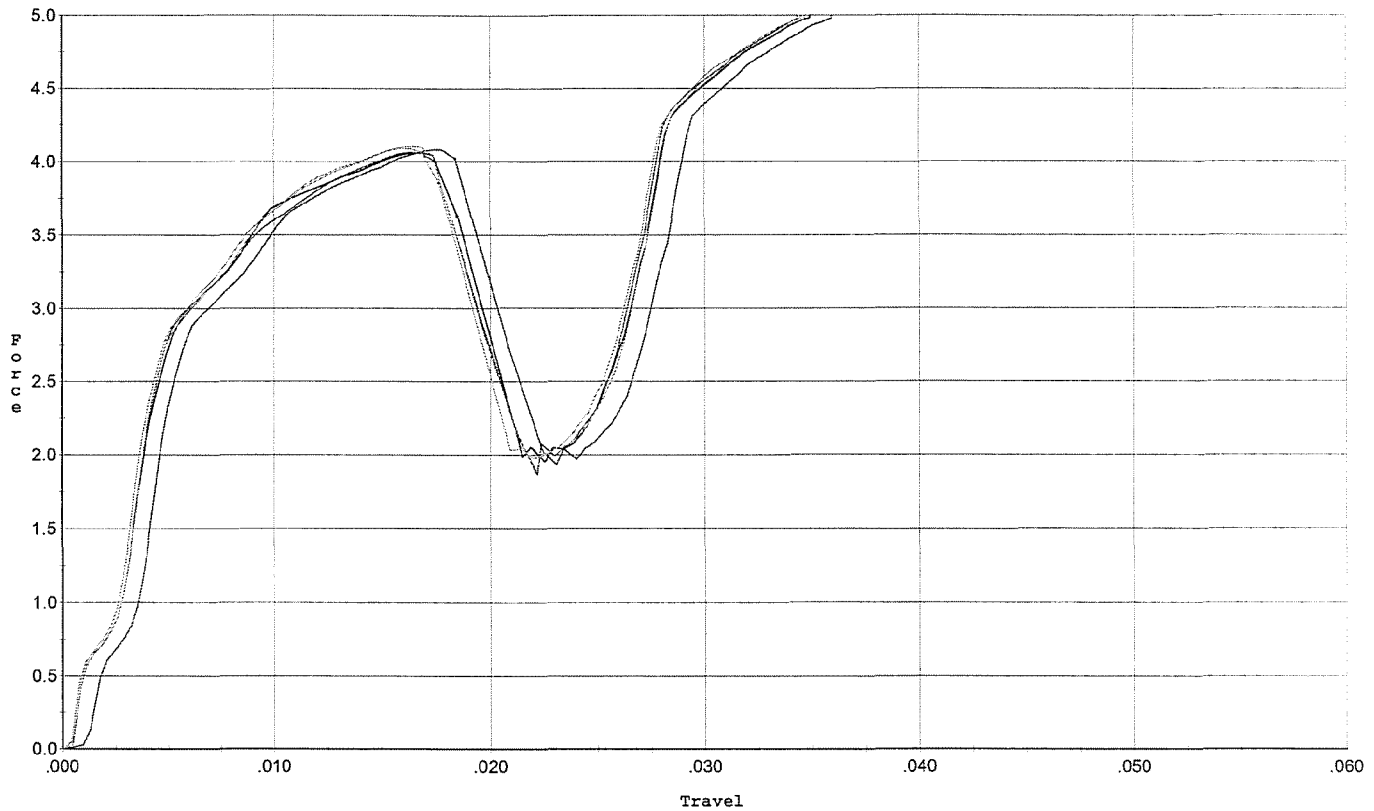
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.480	0.018	0.00	0.018	0.052		Set Trigger
2	4.350	0.017	0.00	0.022	0.050		Set Trigger
3	4.247	0.017	0.00	0.022	0.050		Set Trigger
4	4.414	0.019	0.00	0.021	0.056		Set Trigger
5	4.258	0.017	0.00	0.022	0.049		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



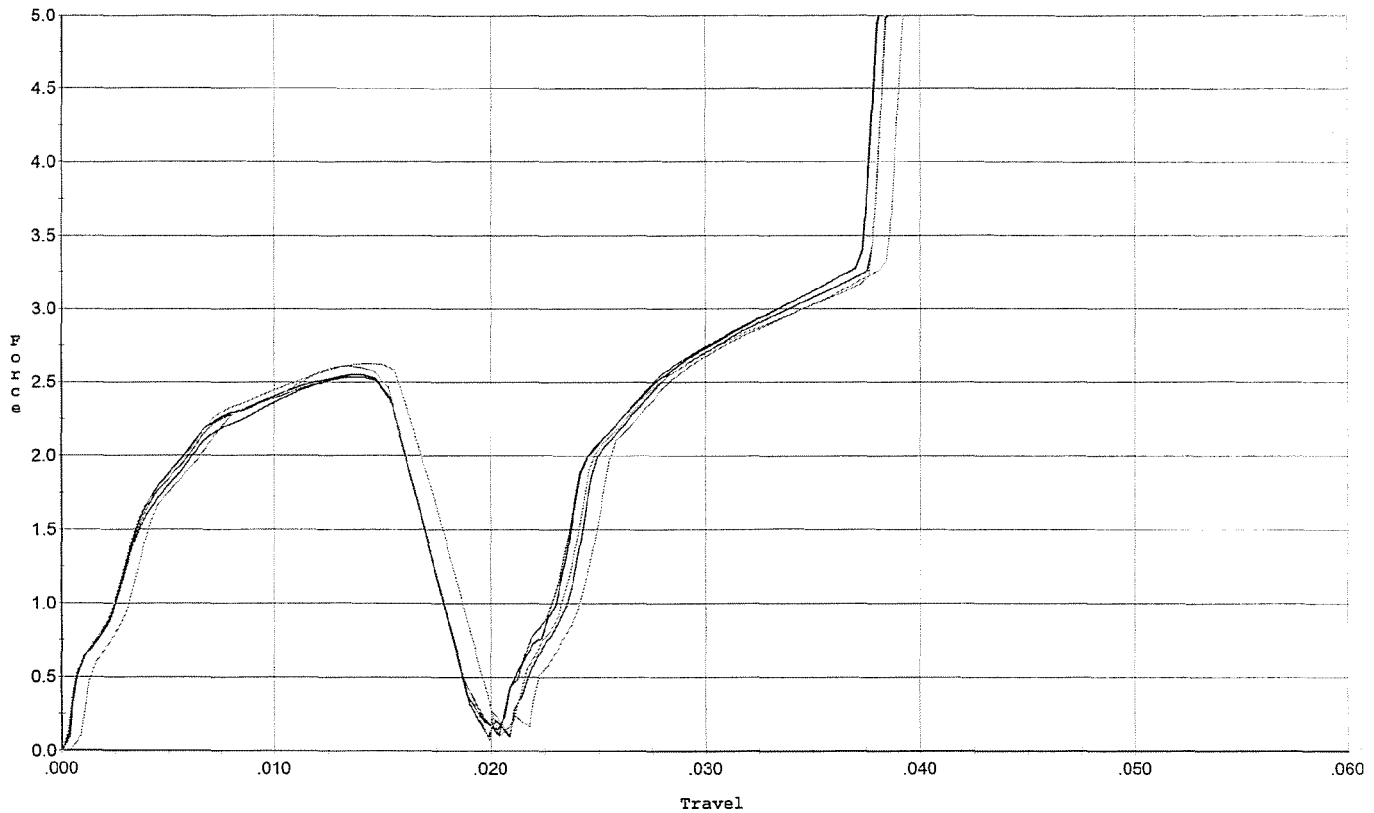
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.018	0.00	0.023	0.049		Set Trigger
2	4.062	0.018	0.00	0.023	0.051		Set Trigger
3	4.064	0.017	0.00	0.023	0.048		Set Trigger
4	4.090	0.018	0.00	0.022	0.049		Set Trigger
5	4.109	0.017	0.00	0.023	0.048		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



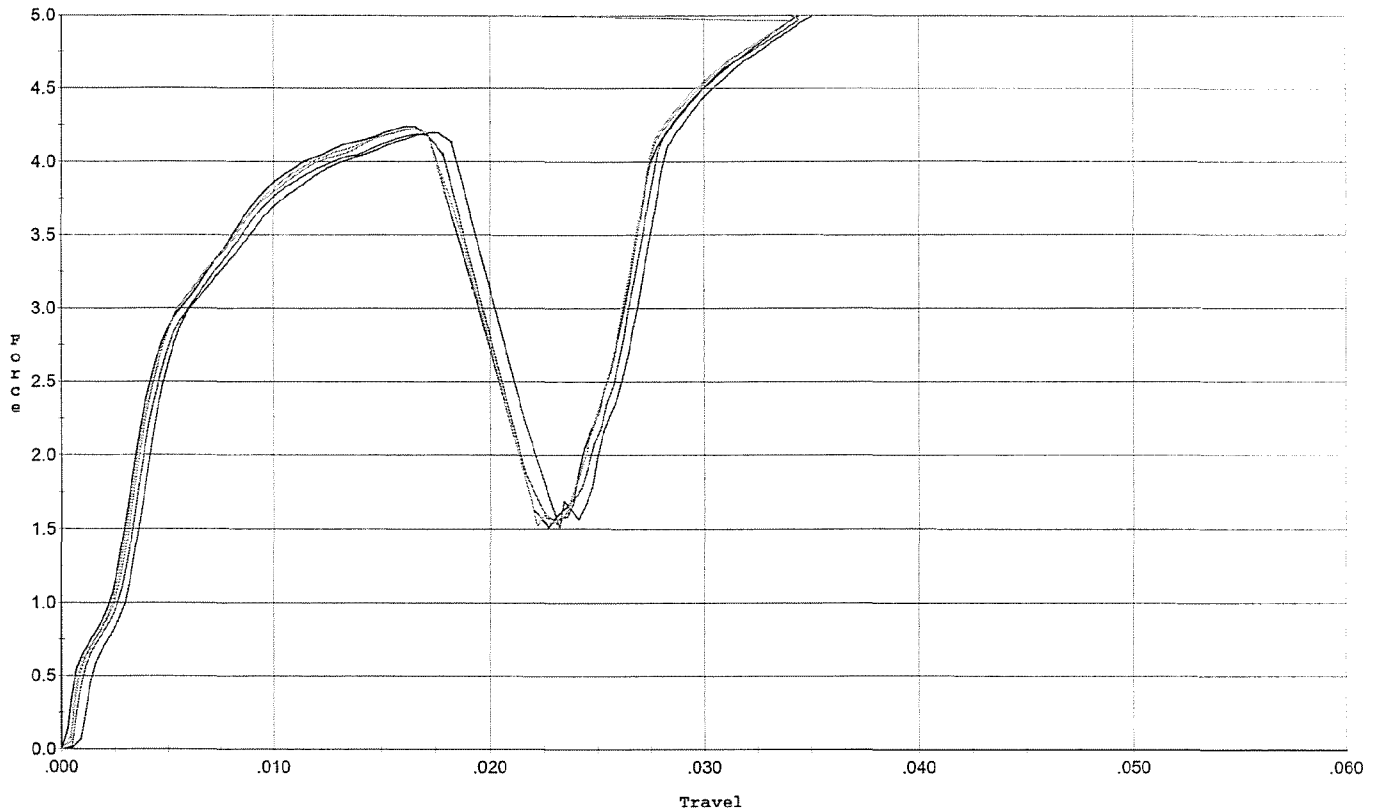
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.015	0.00	0.026	0.028		Set Trigger
2	2.553	0.015	0.00	0.026	0.028		Set Trigger
3	2.534	0.015	0.00	0.026	0.028		Set Trigger
4	2.609	0.015	0.00	0.026	0.028		Set Trigger
5	2.624	0.017	0.00	0.026	0.031		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.018	0.00	0.022	0.051		Set Trigger
2	4.239	0.019	0.00	0.023	0.055		Set Trigger
3	4.190	0.018	0.00	0.023	0.050		Set Trigger
4	4.223	0.019	0.00	0.023	0.055		Set Trigger
5	4.224	0.019	0.00	0.023	0.053		Set Trigger

A-4-21