

66858442

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

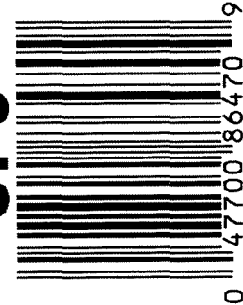
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858442

UPC



GUN SERIAL #

G 6858442

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE		5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION		5/29/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

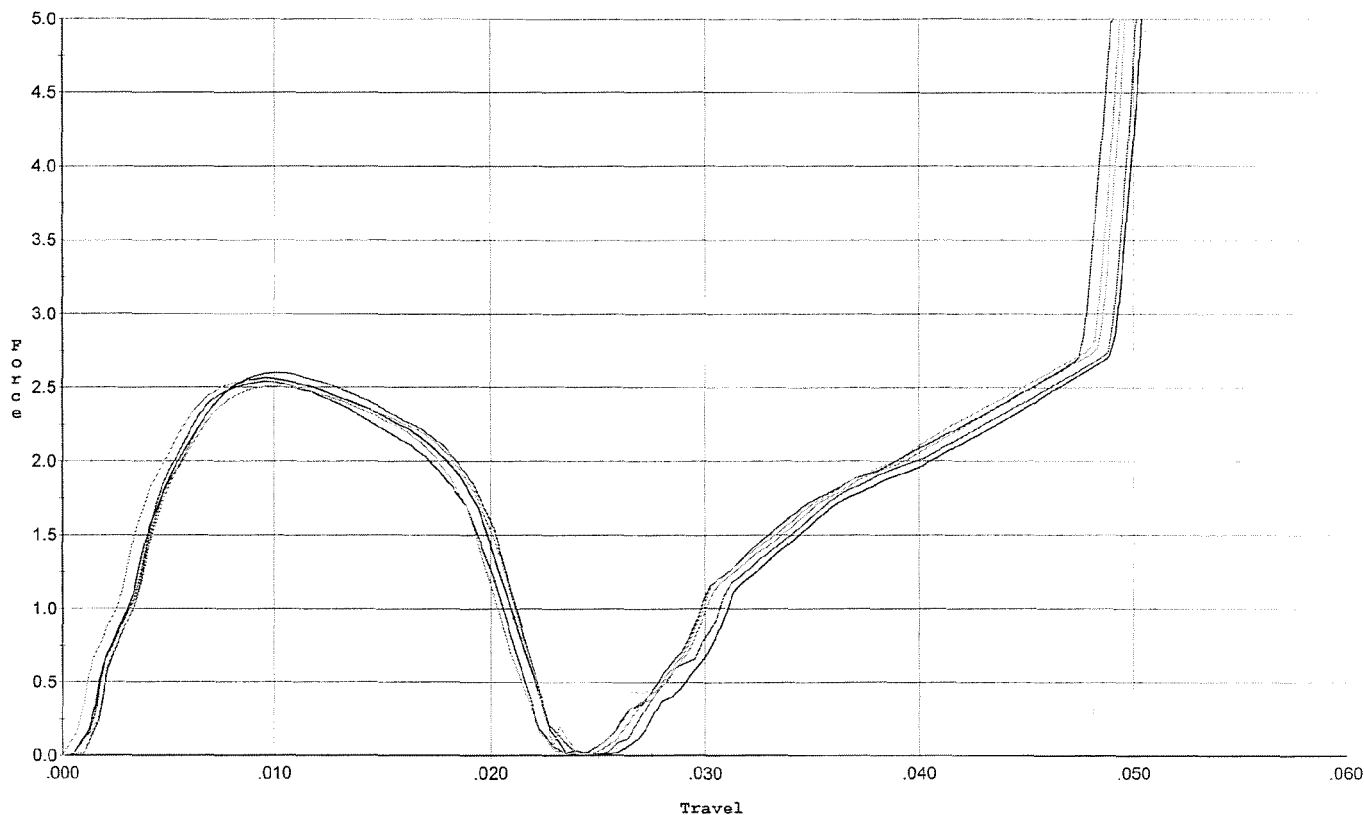
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>35</u> <u>35</u>	6-16-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-16-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.032</u> <u>.023</u> <u>.033</u>	6-16-09	RN
	J) ASSEMBLE STOCK		6-8-09	RN
	K) ASSEMBLE SWIVEL STUDS		6-16-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.46</u> <u>2.52</u> <u>2.45</u> <u>2.62</u>	6-16-09	FTL
	C) FUNCTION		6-16-09	RN
690	PACK		7/13/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



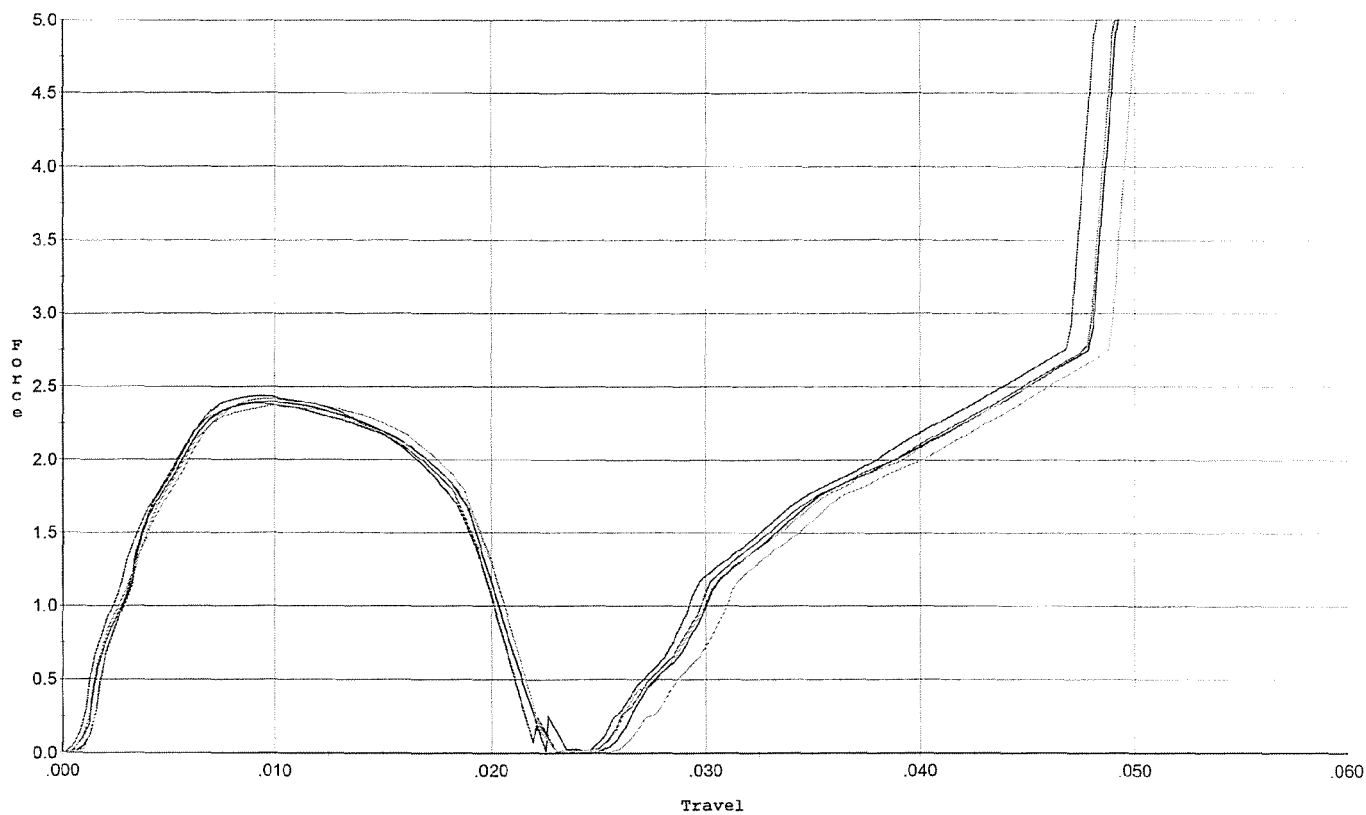
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.020	0.00	0.034	0.036		Set Trigger
2	2.565	0.021	0.00	0.035	0.038		Set Trigger
3	2.599	0.020	0.00	0.035	0.037		Set Trigger
4	2.548	0.019	0.00	0.035	0.035		Set Trigger
5	2.506	0.020	0.00	0.035	0.036		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



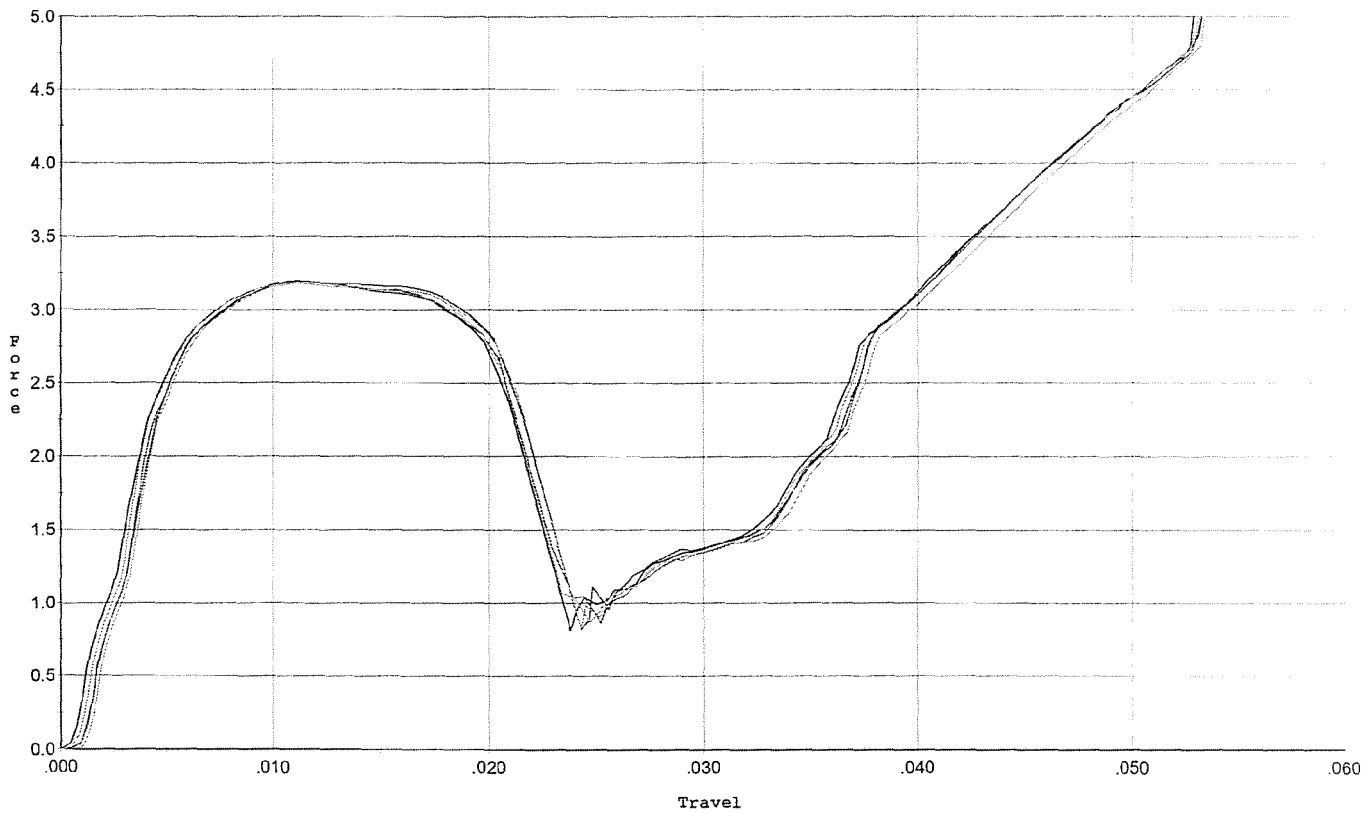
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.019	0.00	0.034	0.034		Set Trigger
2	2.396	0.019	0.00	0.035	0.033		Set Trigger
3	2.384	0.019	0.00	0.035	0.034		Set Trigger
4	2.369	0.020	0.00	0.035	0.035		Set Trigger
5	2.418	0.020	0.00	0.035	0.035		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



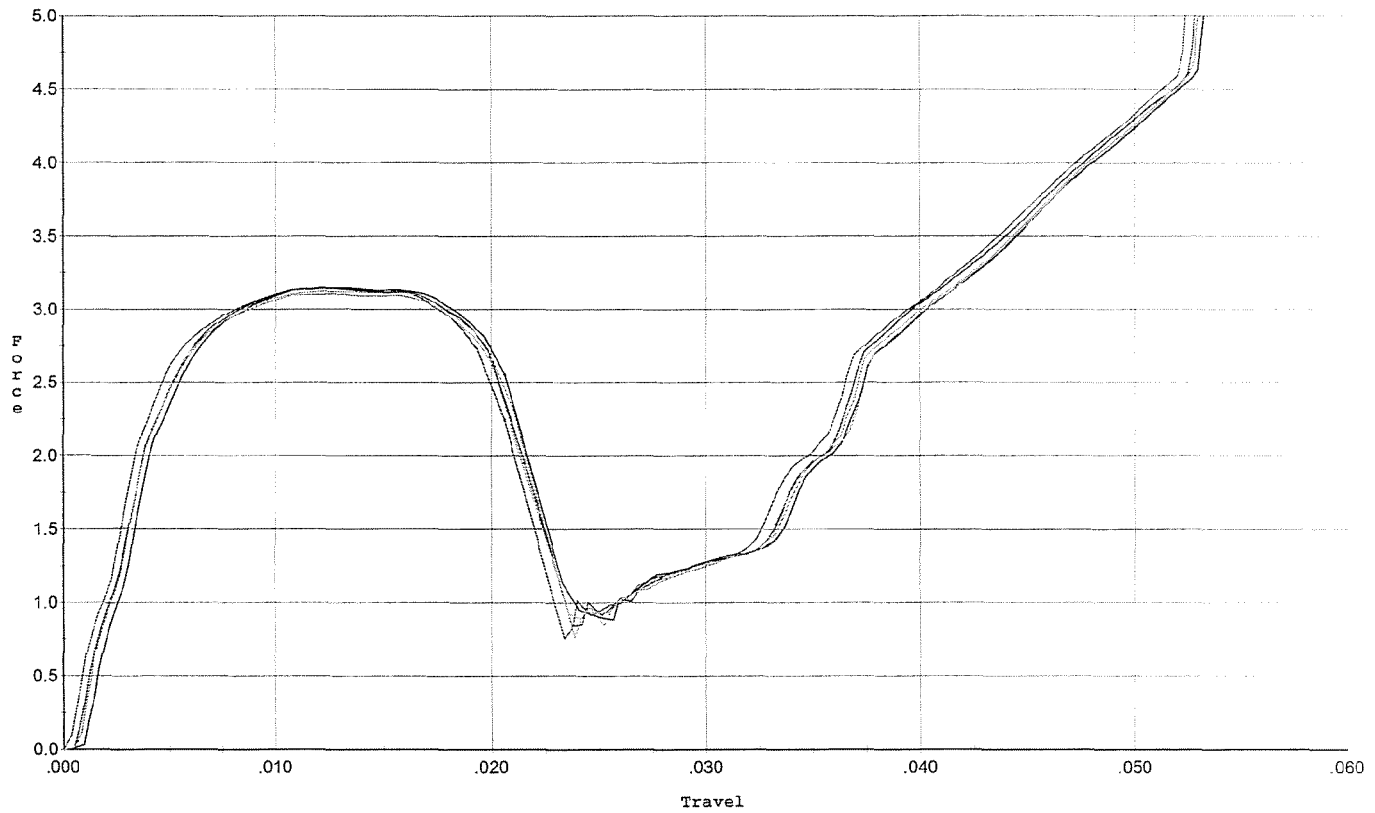
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.022	0.00	0.035	0.051		Set Trigger
2	3.197	0.021	0.00	0.035	0.050		Set Trigger
3	3.191	0.020	0.00	0.035	0.048		Set Trigger
4	3.182	0.021	0.00	0.035	0.049		Set Trigger
5	3.190	0.021	0.00	0.035	0.050		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



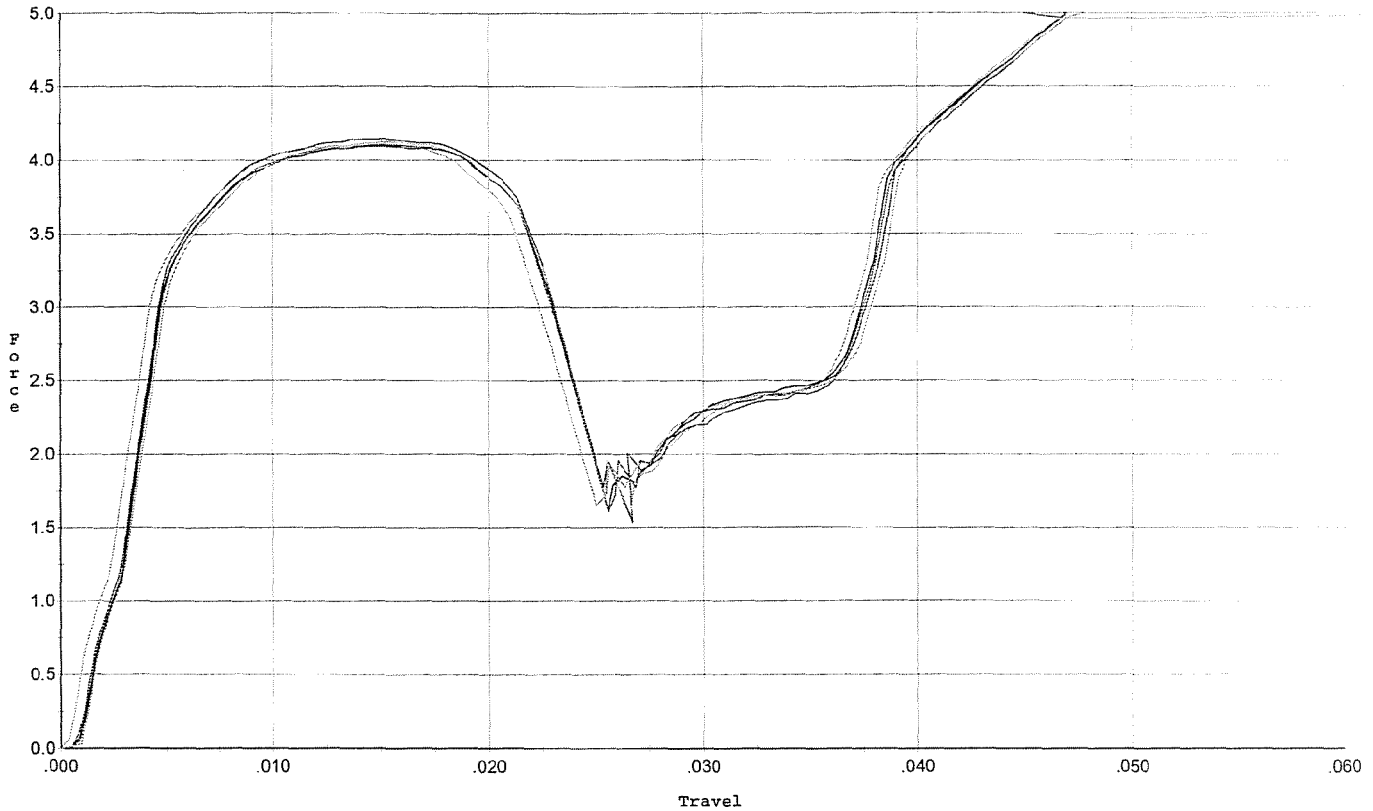
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.022	0.00	0.035	0.051		Set Trigger
2	3.149	0.021	0.00	0.035	0.048		Set Trigger
3	3.154	0.021	0.00	0.035	0.050		Set Trigger
4	3.104	0.020	0.00	0.036	0.047		Set Trigger
5	3.125	0.021	0.00	0.035	0.049		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



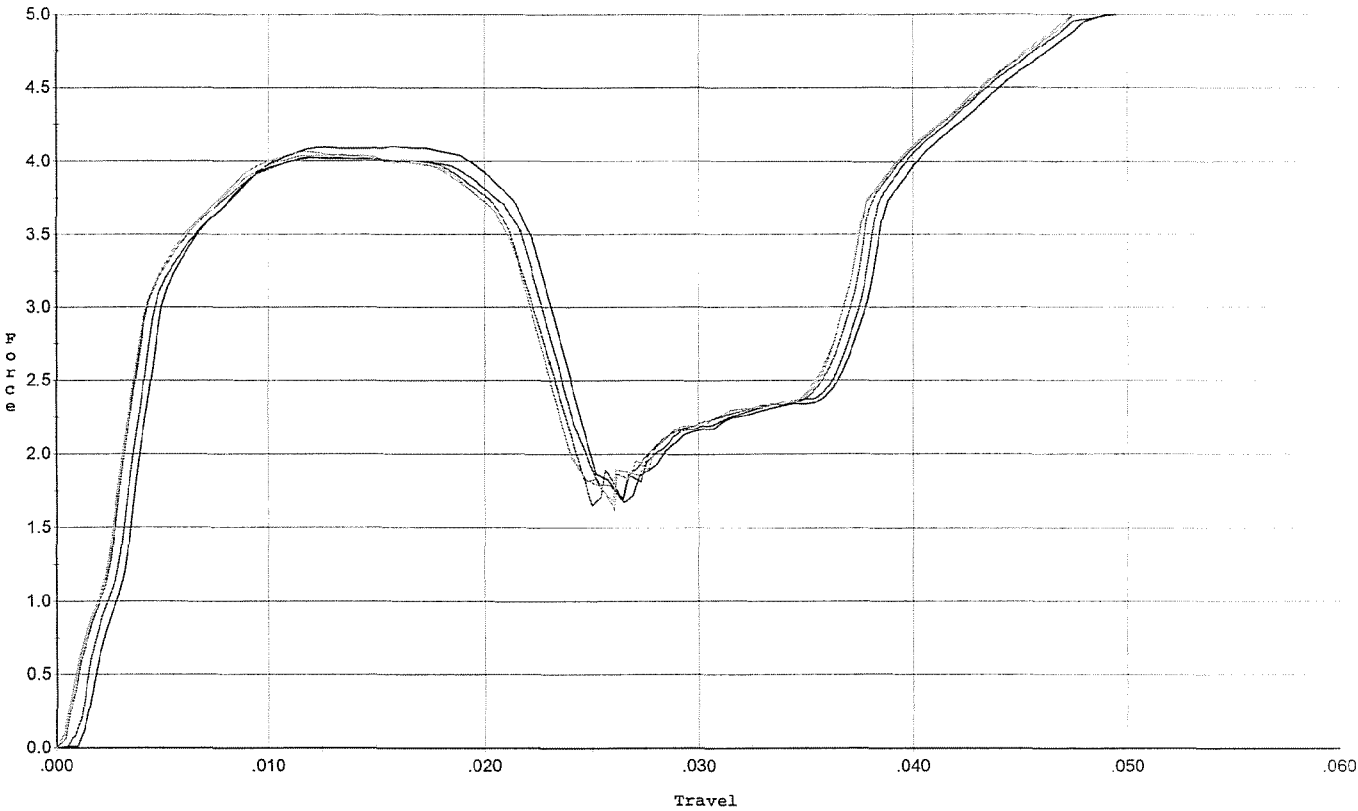
#	Peak Force	Travel To Actuate	Initial Take-up	Overtavel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.022	0.00	0.032	0.069		Set Trigger
2	4.097	0.023	0.00	0.032	0.069		Set Trigger
3	4.106	0.023	0.00	0.032	0.069		Set Trigger
4	4.127	0.023	0.00	0.032	0.068		Set Trigger
5	4.088	0.023	0.00	0.032	0.070		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



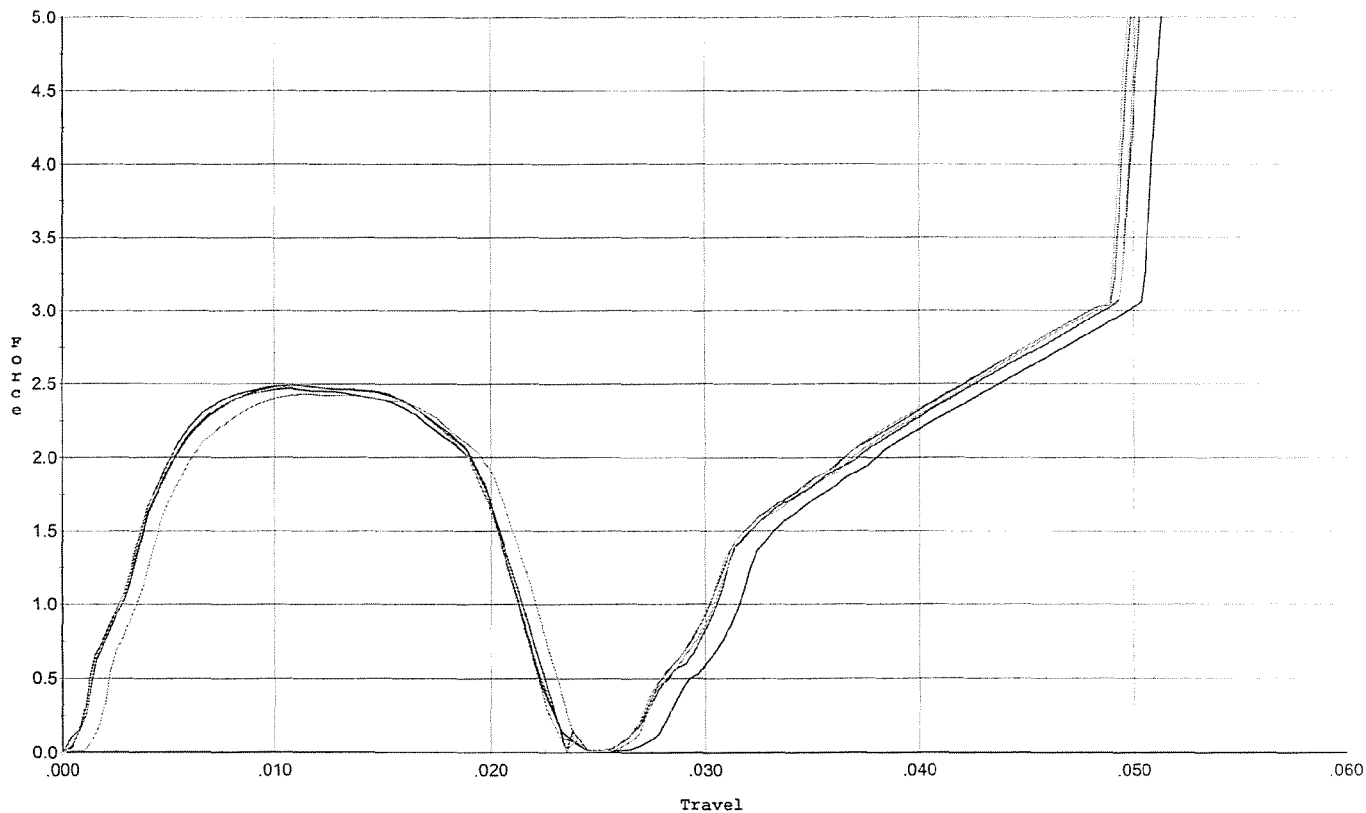
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.022	0.00	0.032	0.065		Set Trigger
2	4.103	0.022	0.00	0.032	0.066		Set Trigger
3	4.031	0.023	0.00	0.032	0.070		Set Trigger
4	4.065	0.021	0.00	0.032	0.065		Set Trigger
5	4.043	0.021	0.00	0.032	0.065		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



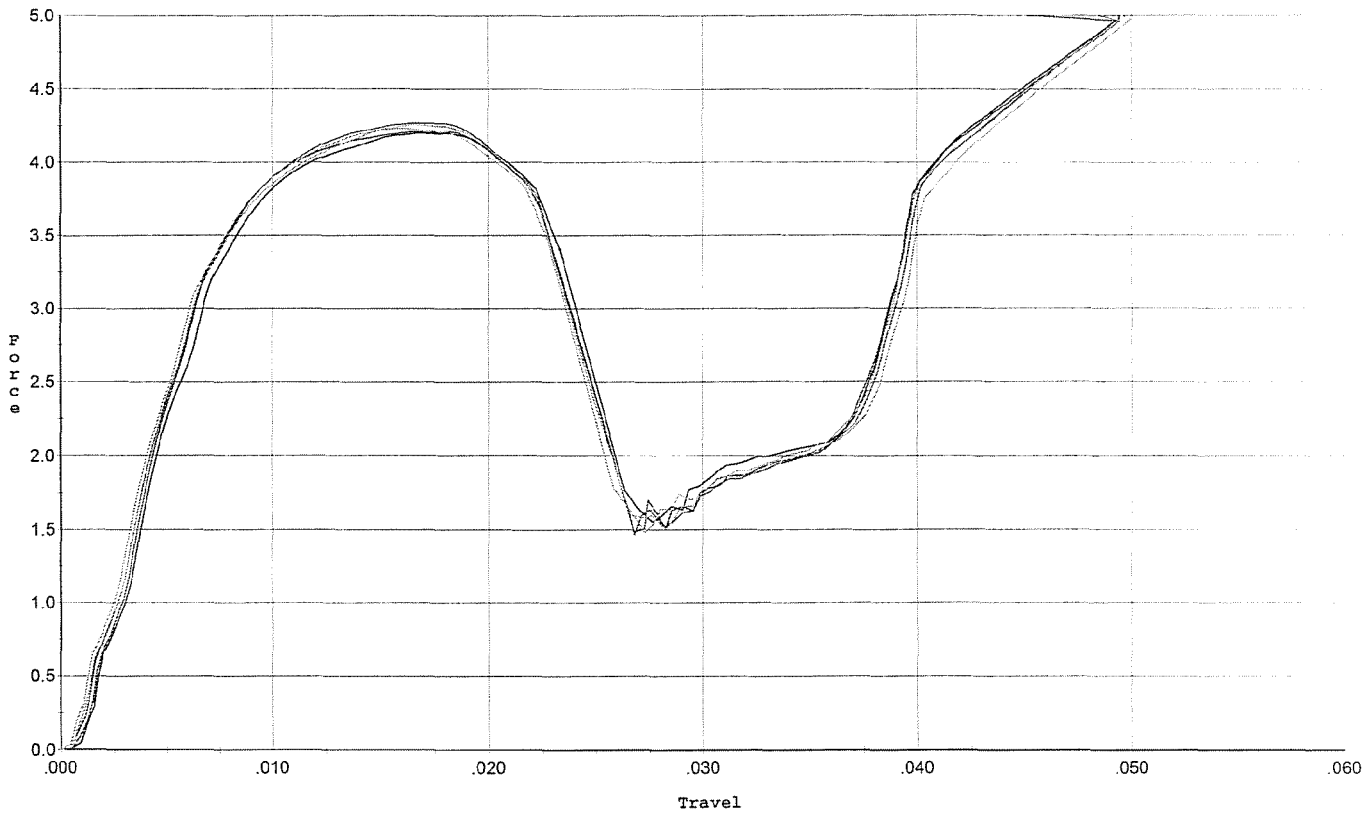
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.022	0.00	0.034	0.040		Set Trigger
2	2.466	0.020	0.00	0.036	0.037		Set Trigger
3	2.491	0.020	0.00	0.034	0.037		Set Trigger
4	2.475	0.020	0.00	0.034	0.037		Set Trigger
5	2.431	0.022	0.00	0.034	0.038		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.024	0.00	0.033	0.073		Set Trigger
2	4.200	0.023	0.00	0.033	0.069		Set Trigger
3	4.268	0.024	0.00	0.033	0.073		Set Trigger
4	4.231	0.023	0.00	0.033	0.068		Set Trigger
5	4.258	0.022	0.00	0.034	0.067		Set Trigger

Avg 4.23