

66858450

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

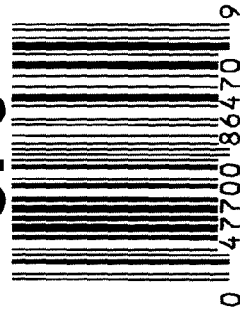
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858450

UPC



GUN SERIAL # G 6858450

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION	MAY 30 2009	5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		6-22-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-2-09	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

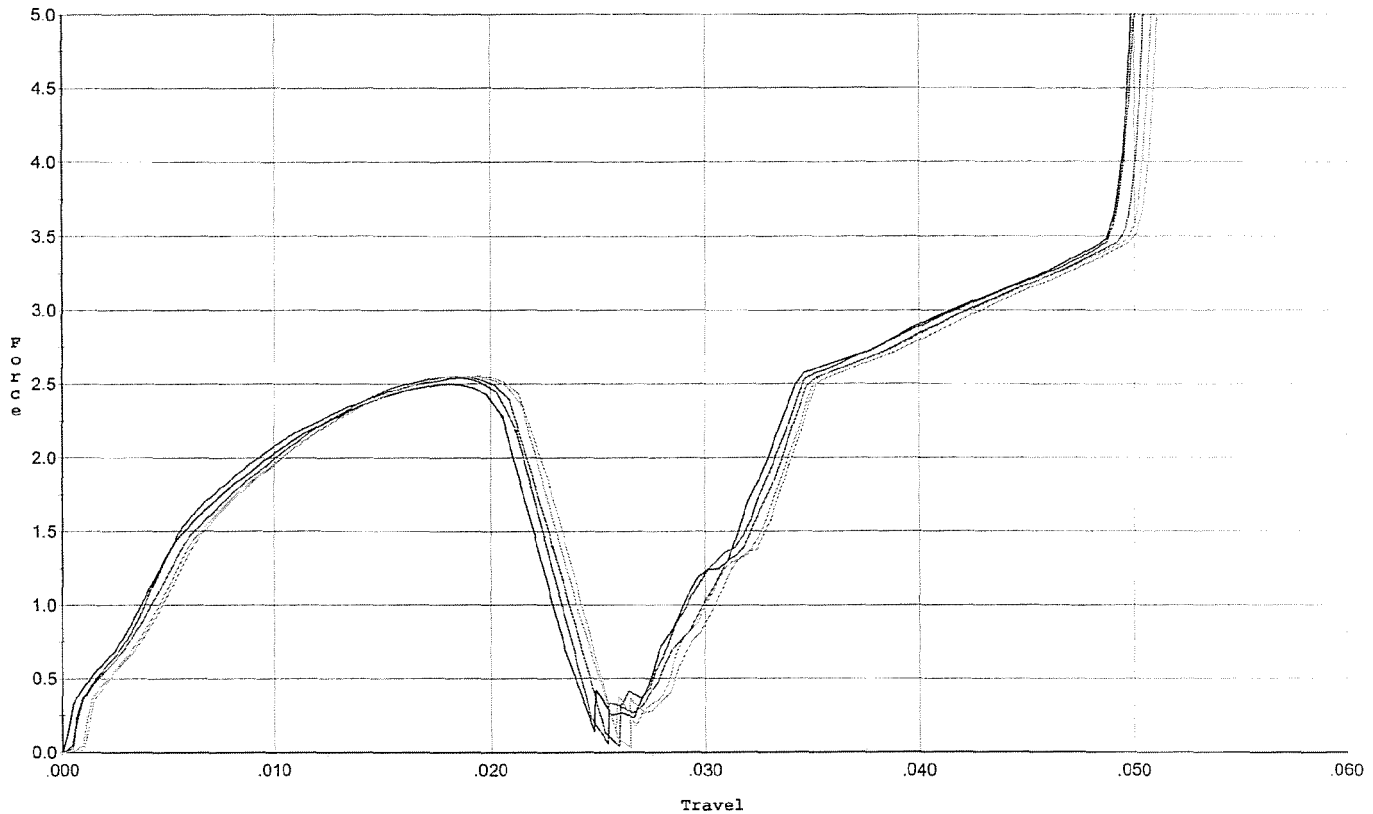
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-11-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8-11-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.003</u> <u>.003</u>	8-11-09	L.N.
	J) ASSEMBLE STOCK		7-2-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		8-11-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/28	TCR
670	FINAL INSPECTION A) HEADSPACE		8-11-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.66</u> <u>2.69</u> <u>2.64</u> <u>2.73</u>	8-10-09	R.N.
	C) FUNCTION		8-11-09	R.N.
690	PACK		3/15/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



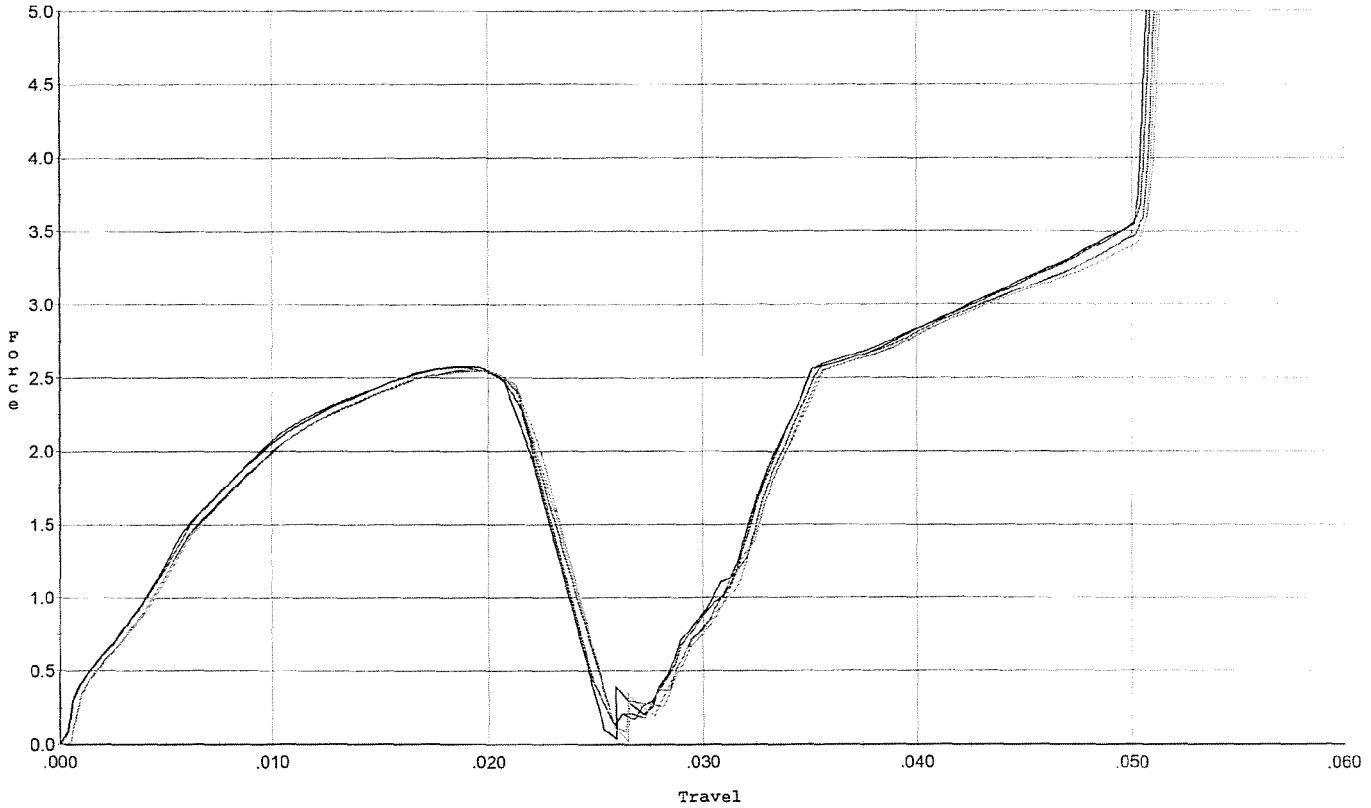
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.021	0.00	0.032	0.037		Set Trigger
2	2.501	0.021	0.00	0.033	0.036		Set Trigger
3	2.552	0.023	0.00	0.033	0.039		Set Trigger
4	2.550	0.021	0.00	0.033	0.037		Set Trigger
5	2.553	0.023	0.00	0.033	0.039		Set Trigger

Aug 2, 53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



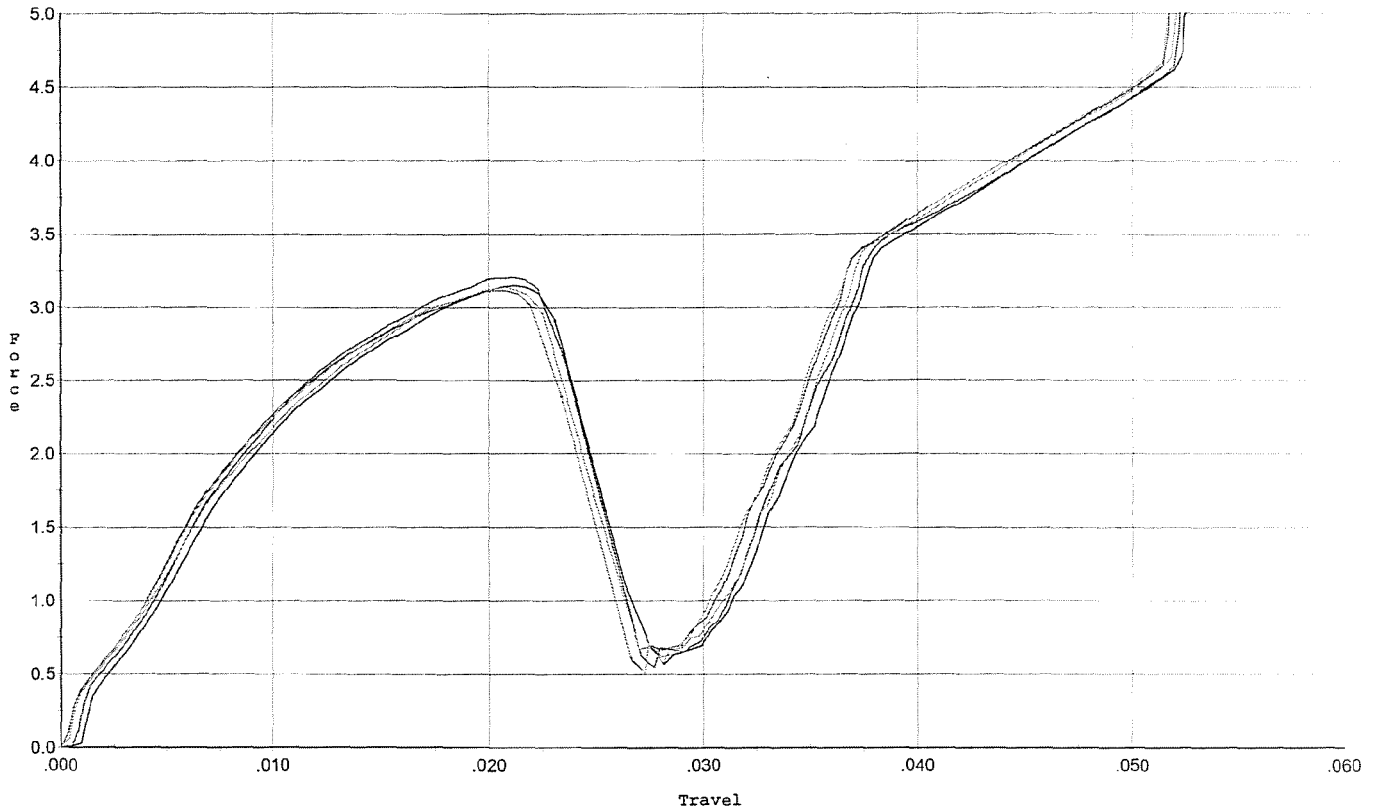
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.022	0.00	0.033	0.038		Set Trigger
2	2.577	0.022	0.00	0.033	0.039		Set Trigger
3	2.556	0.021	0.00	0.033	0.037		Set Trigger
4	2.553	0.023	0.00	0.033	0.040		Set Trigger
5	2.547	0.022	0.00	0.033	0.039		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



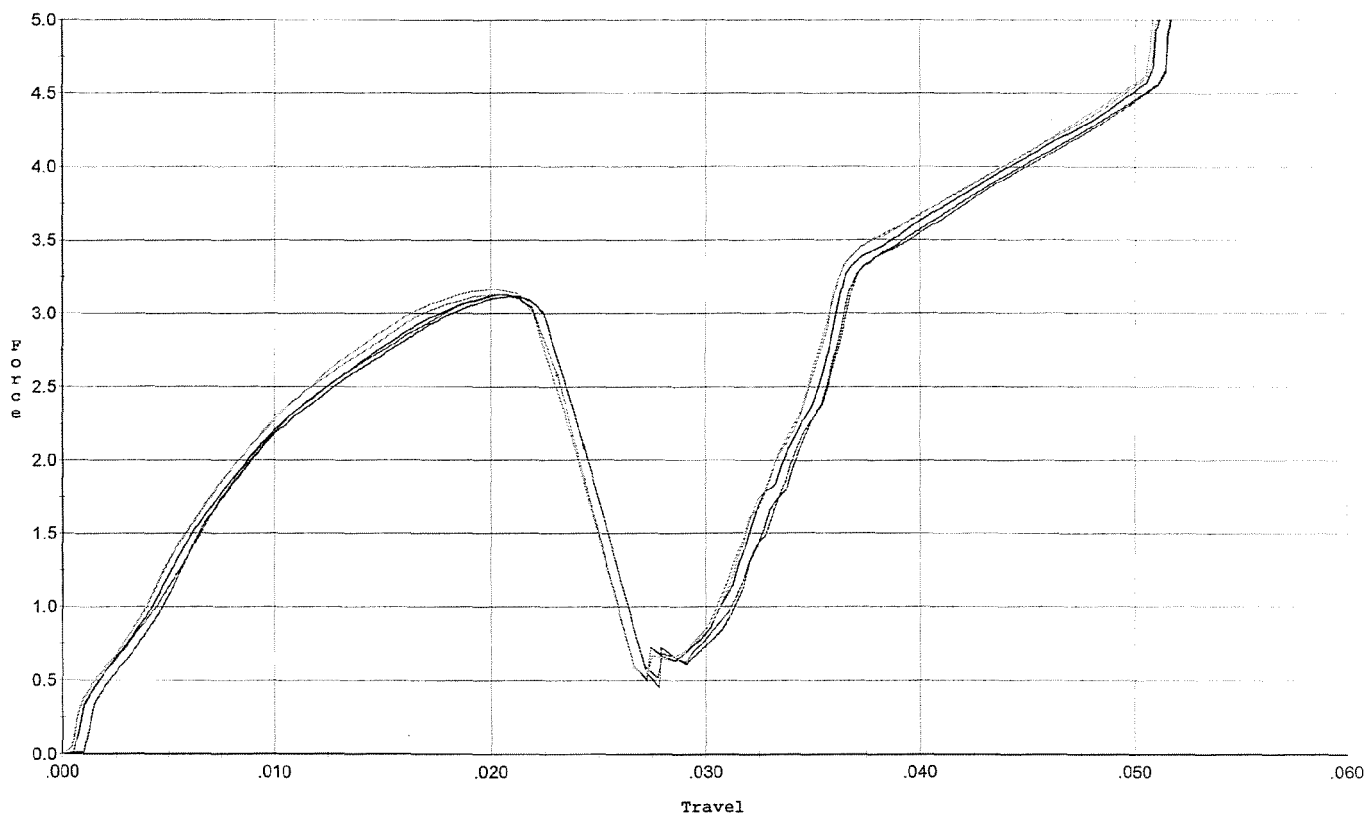
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.023	0.00	0.032	0.048		Set Trigger
2	3.149	0.023	0.00	0.032	0.046		Set Trigger
3	3.118	0.023	0.00	0.032	0.048		Set Trigger
4	3.119	0.023	0.00	0.032	0.048		Set Trigger
5	3.139	0.022	0.00	0.032	0.045		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



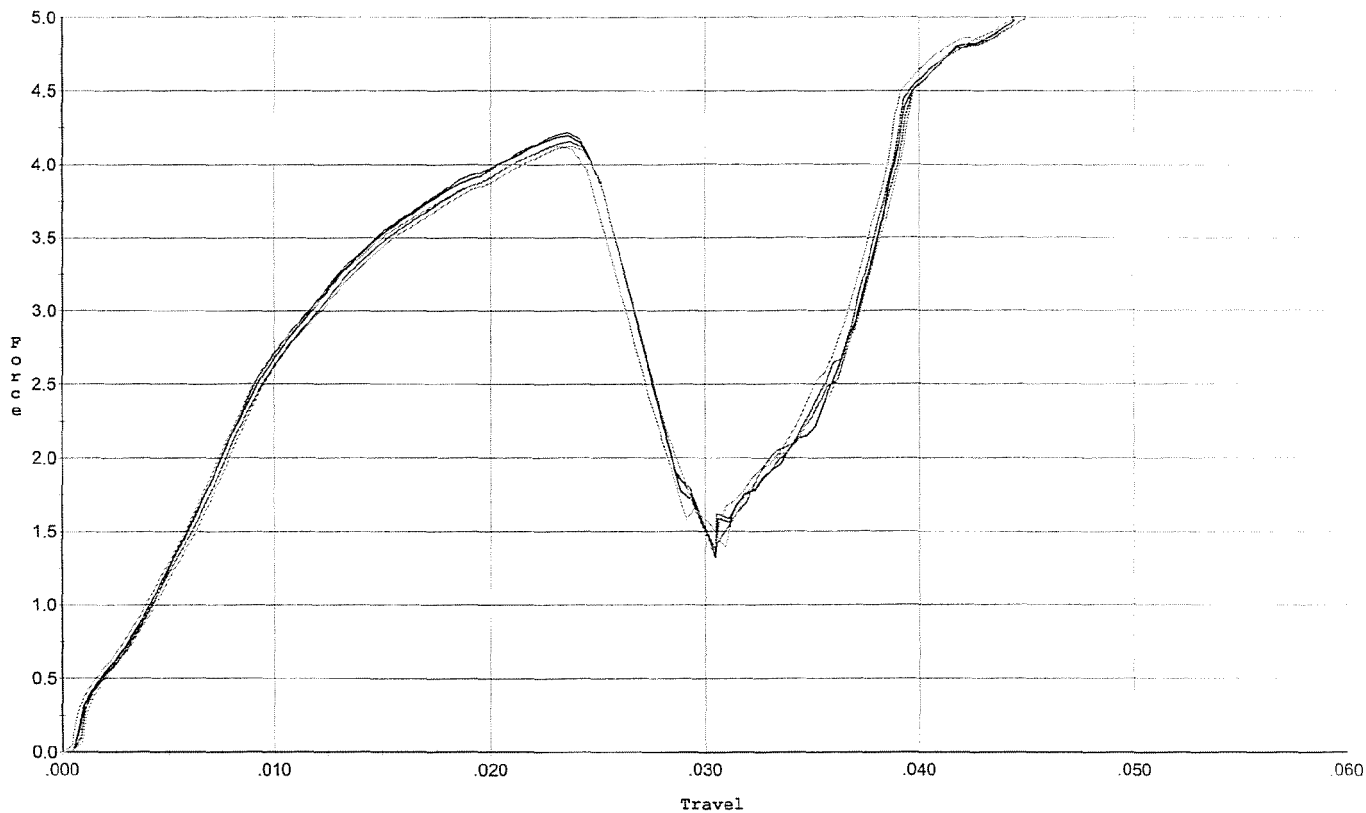
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.024	0.00	0.032	0.048		Set Trigger
2	3.126	0.023	0.00	0.032	0.046		Set Trigger
3	3.112	0.024	0.00	0.032	0.049		Set Trigger
4	3.166	0.023	0.00	0.031	0.048		Set Trigger
5	3.132	0.024	0.00	0.031	0.048		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



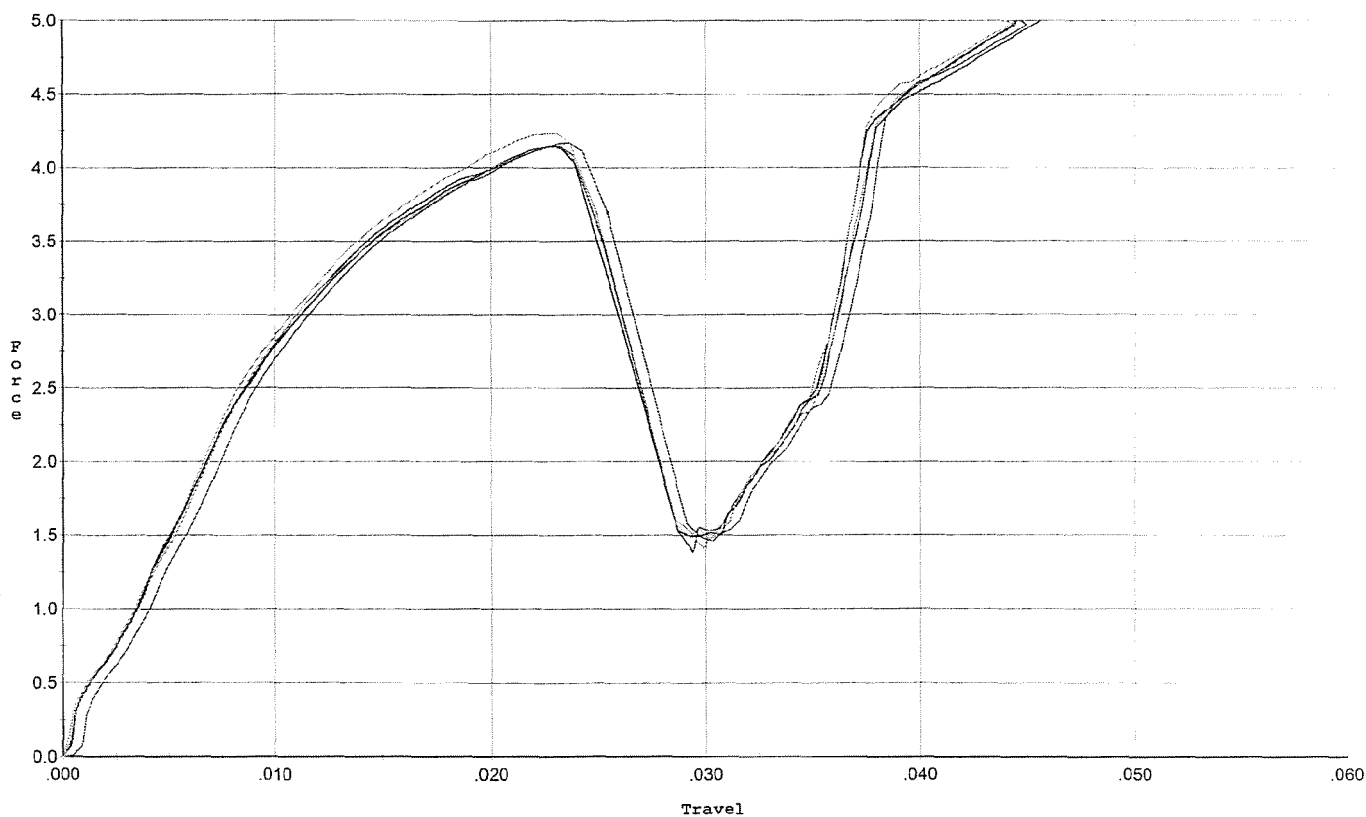
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.025	0.00	0.029	0.065		Set Trigger
2	4.198	0.025	0.00	0.029	0.065		Set Trigger
3	4.158	0.025	0.00	0.029	0.064		Set Trigger
4	4.126	0.025	0.00	0.029	0.064		Set Trigger
5	4.126	0.024	0.00	0.029	0.063		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



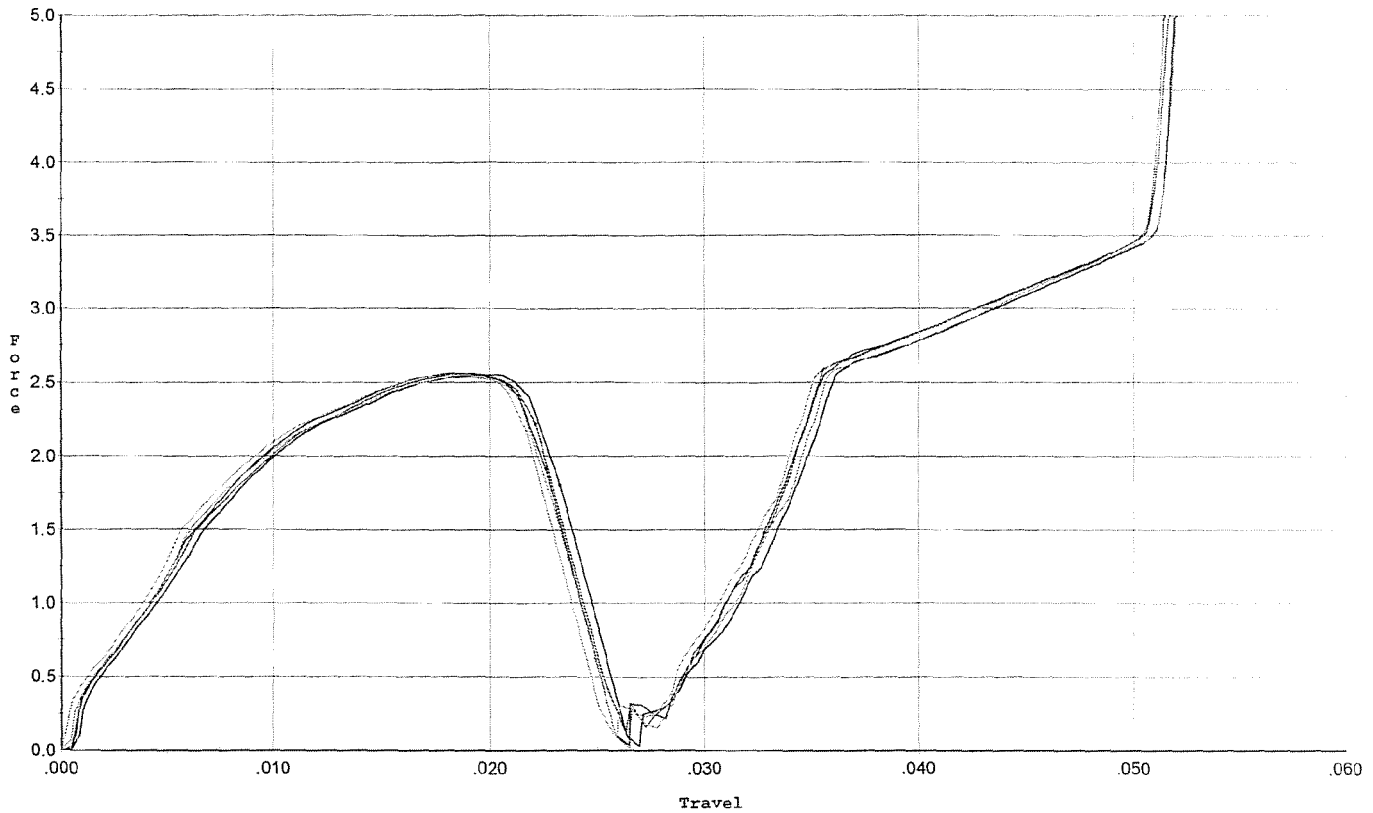
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.025	0.00	0.029	0.067		Set Trigger
2	4.149	0.026	0.00	0.029	0.069		Set Trigger
3	4.170	0.025	0.00	0.025	0.066		Set Trigger
4	4.239	0.025	0.00	0.029	0.067		Set Trigger
5	4.146	0.025	0.00	0.029	0.066		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



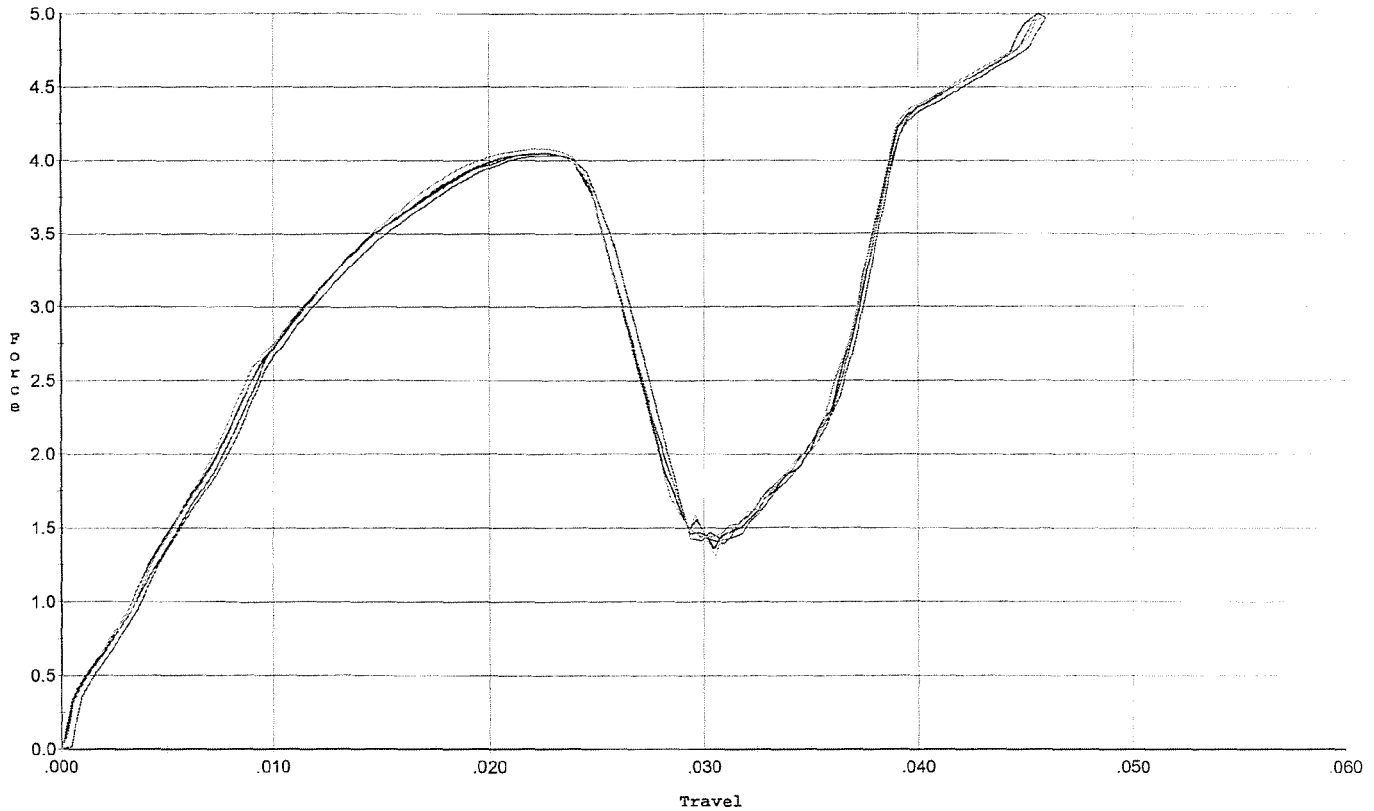
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.023	0.00	0.033	0.040		Set Trigger
2	2.551	0.023	0.00	0.033	0.040		Set Trigger
3	2.560	0.022	0.00	0.033	0.039		Set Trigger
4	2.555	0.022	0.00	0.033	0.039		Set Trigger
5	2.537	0.023	0.00	0.034	0.040		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.025	0.00	0.030	0.064		Set Trigger
2	4.049	0.025	0.00	0.030	0.065		Set Trigger
3	4.037	0.026	0.00	0.030	0.066		Set Trigger
4	4.082	0.025	0.00	0.030	0.065		Set Trigger
5	4.055	0.025	0.00	0.030	0.065		Set Trigger

Avg 4.05