

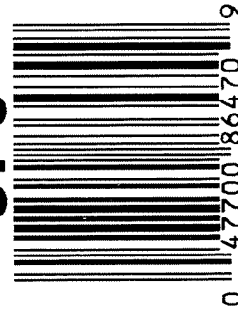
66858451

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6858451****UPC**

BM FORM

GUN SERIAL #

G 6858451

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

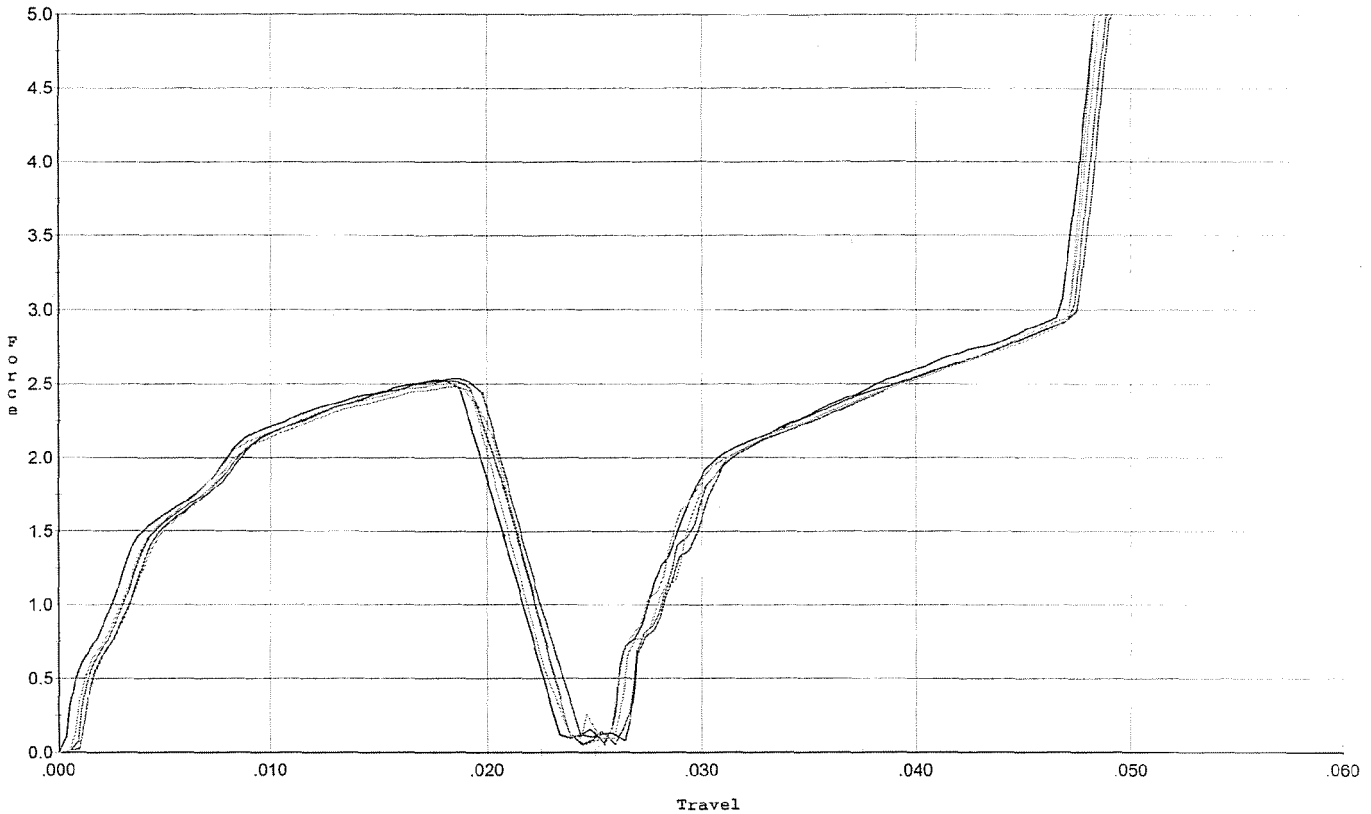
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	8-5-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	8-5-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5-09	L.N.
	J) ASSEMBLE STOCK		7-7-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-5-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	R.P.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		8-5-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.74</u> <u>2.75</u> <u>2.73</u> <u>2.68</u>	8-5-09	L.N.
	C) FUNCTION		8-5-09	R.N.
690	PACK		8/14/09	Fey

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



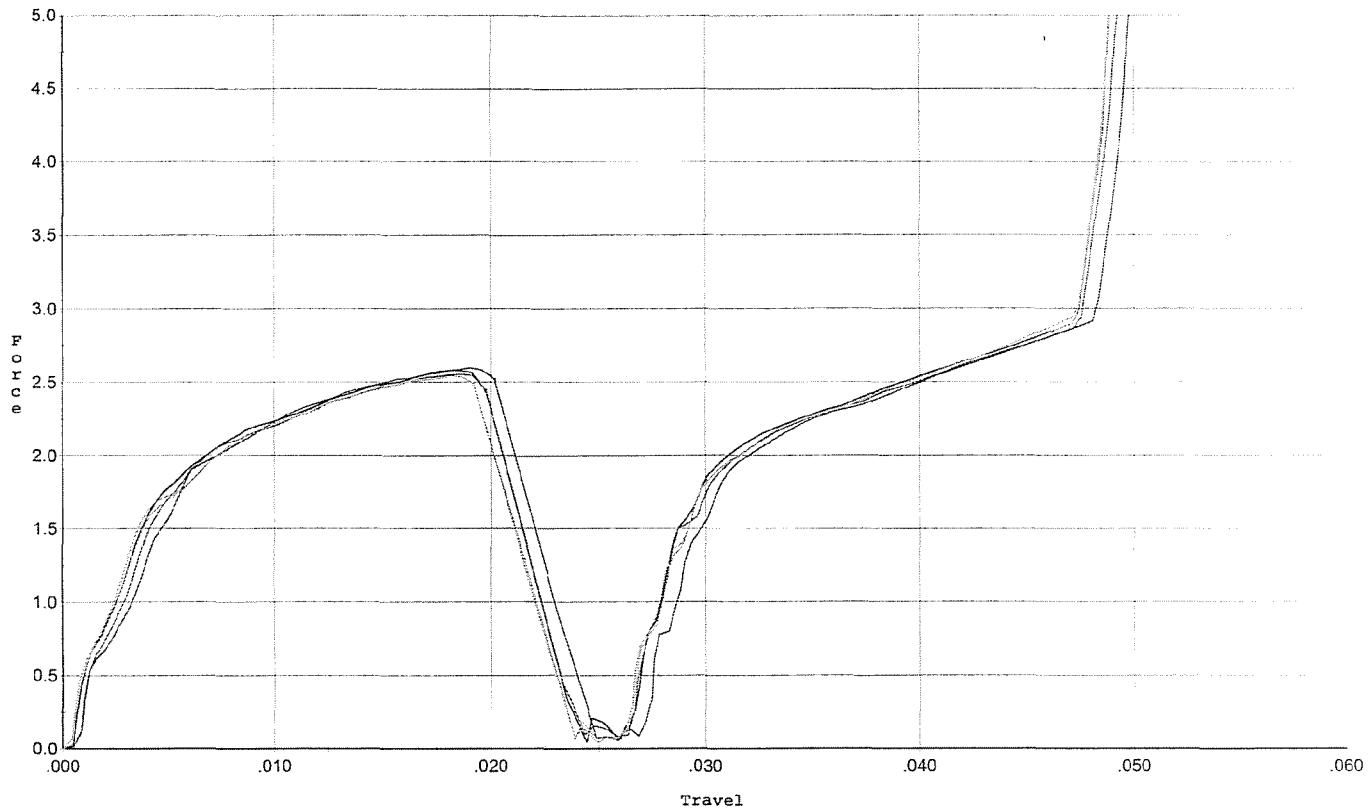
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.020	0.00	0.032	0.035		Set Trigger
2	2.527	0.021	0.00	0.032	0.038		Set Trigger
3	2.520	0.021	0.00	0.032	0.037		Set Trigger
4	2.501	0.019	0.00	0.032	0.035		Set Trigger
5	2.481	0.020	0.00	0.031	0.035		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



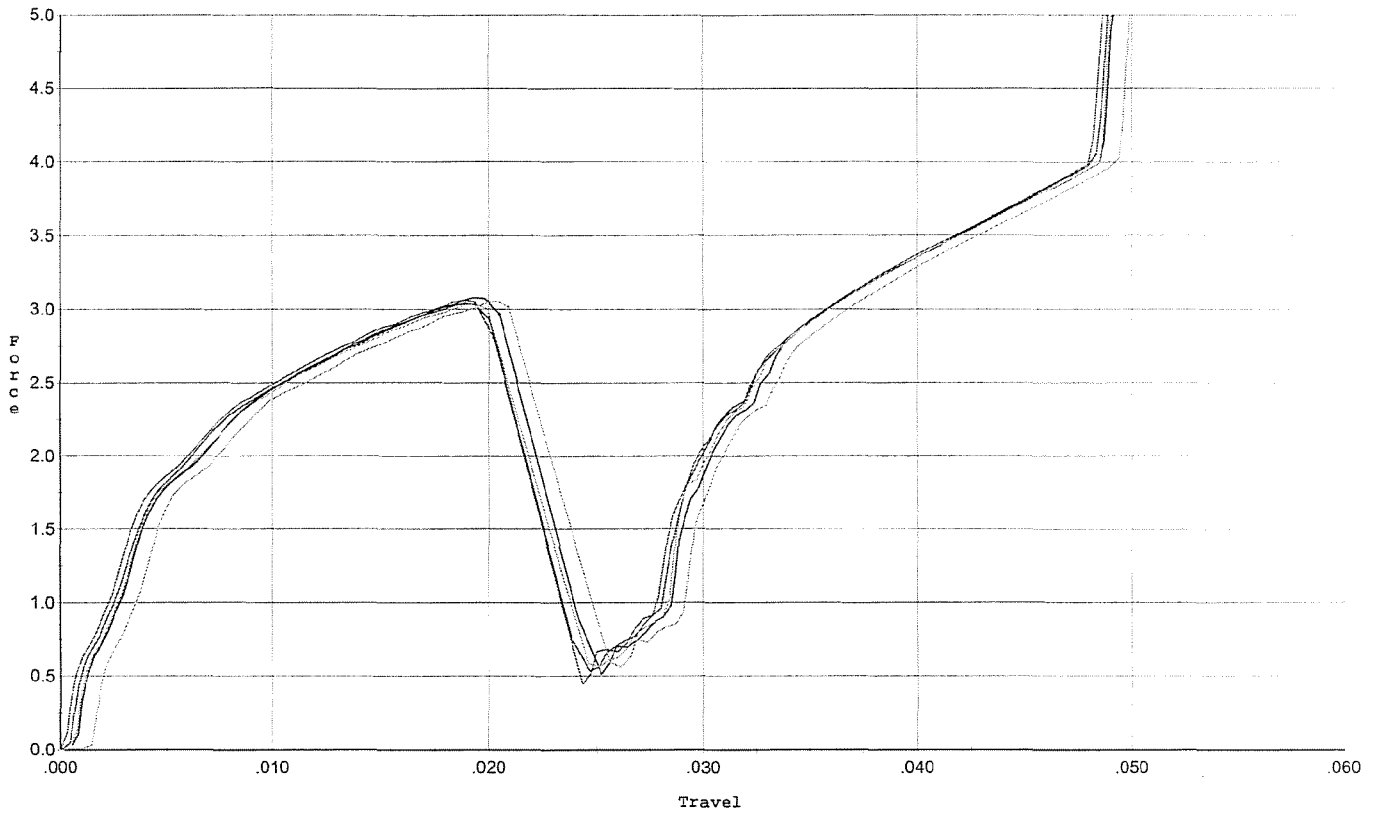
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.020	0.00	0.032	0.037		Set Trigger
2	2.581	0.020	0.00	0.032	0.037		Set Trigger
3	2.555	0.020	0.00	0.032	0.037		Set Trigger
4	2.542	0.022	0.00	0.032	0.040		Set Trigger
5	2.545	0.019	0.00	0.032	0.036		Set Trigger

Aug 2, 56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



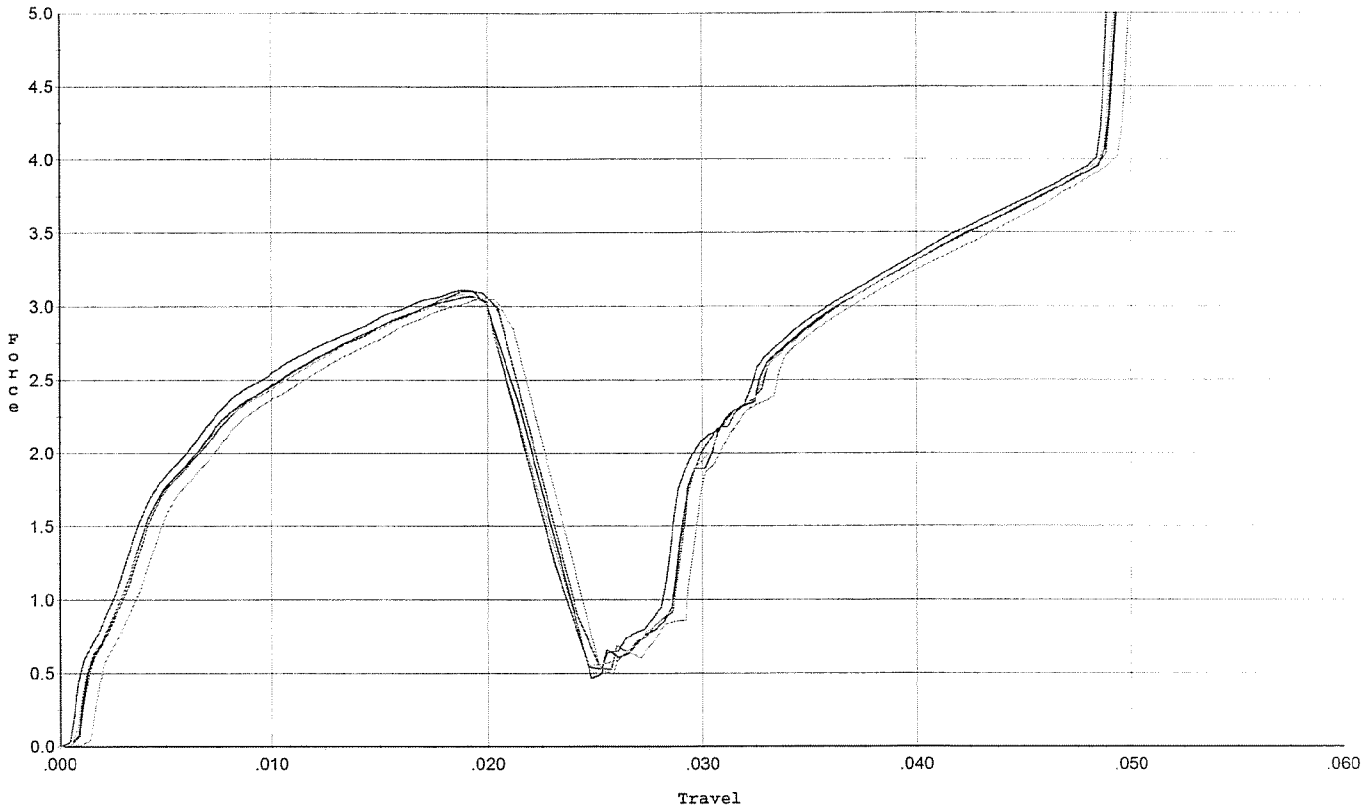
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.020	0.00	0.031	0.042		Set Trigger
2	3.080	0.020	0.00	0.031	0.043		Set Trigger
3	3.063	0.020	0.00	0.031	0.043		Set Trigger
4	3.040	0.020	0.00	0.031	0.041		Set Trigger
5	3.056	0.021	0.00	0.031	0.042		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



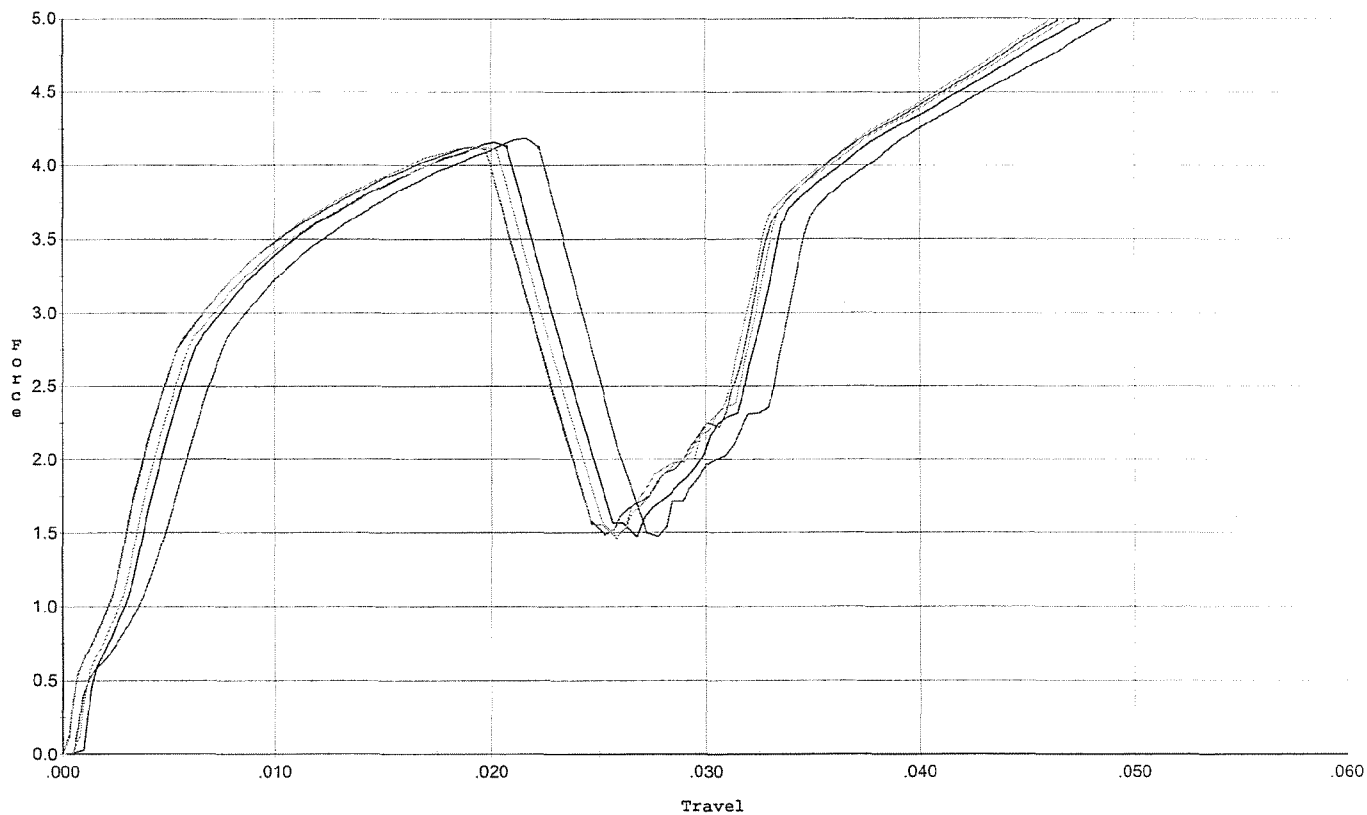
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.020	0.00	0.031	0.043		Set Trigger
2	3.066	0.022	0.00	0.031	0.045		Set Trigger
3	3.102	0.020	0.00	0.031	0.043		Set Trigger
4	3.082	0.020	0.00	0.031	0.041		Set Trigger
5	3.056	0.021	0.00	0.031	0.043		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



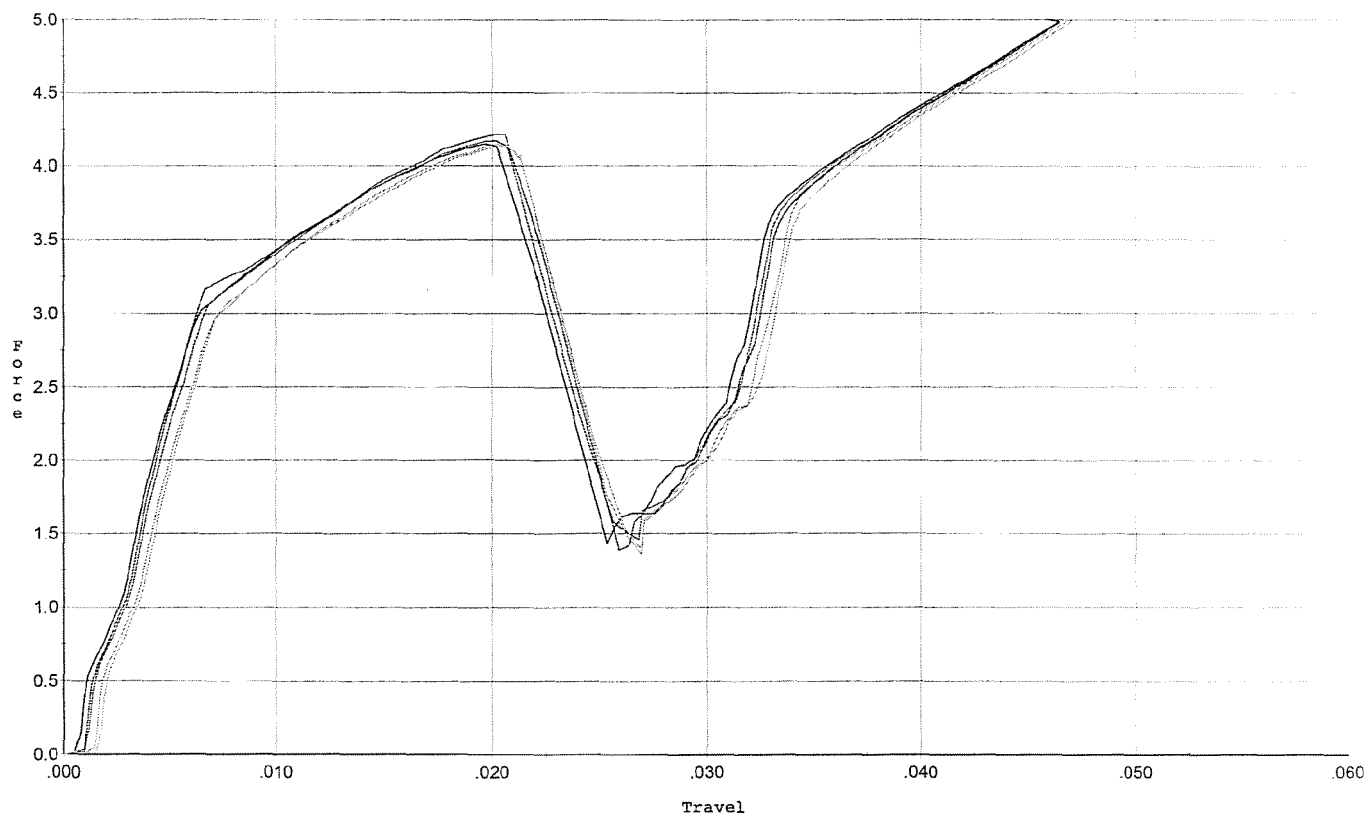
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.022	0.00	0.029	0.060		Set Trigger
2	4.159	0.021	0.00	0.029	0.057		Set Trigger
3	4.126	0.020	0.00	0.029	0.056		Set Trigger
4	4.124	0.020	0.00	0.029	0.056		Set Trigger
5	4.129	0.020	0.00	0.029	0.056		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



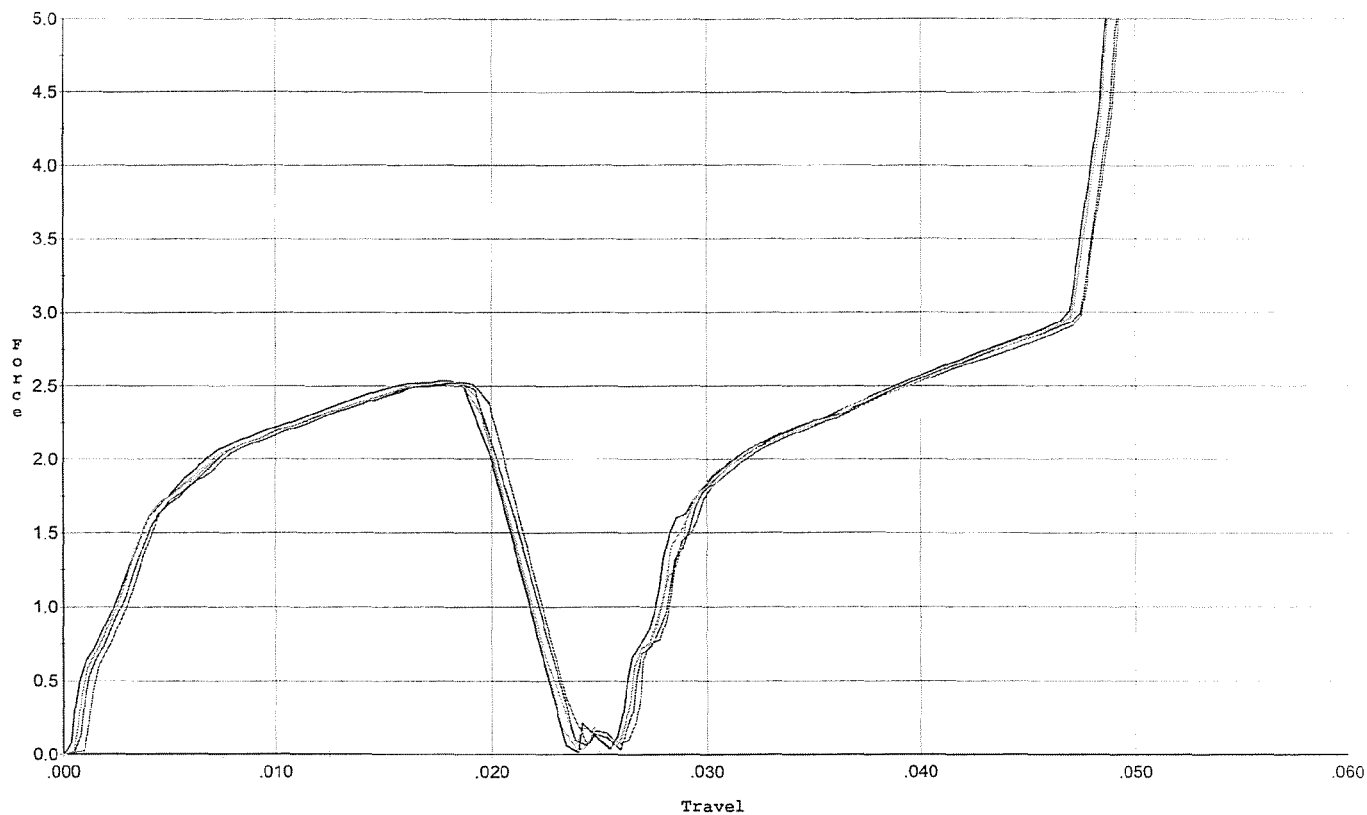
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.022	0.00	0.028	0.063		Set Trigger
2	4.149	0.022	0.00	0.028	0.062		Set Trigger
3	4.173	0.021	0.00	0.029	0.058		Set Trigger
4	4.137	0.021	0.002	0.029	0.058		Set Trigger
5	4.150	0.021	0.00	0.029	0.058		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



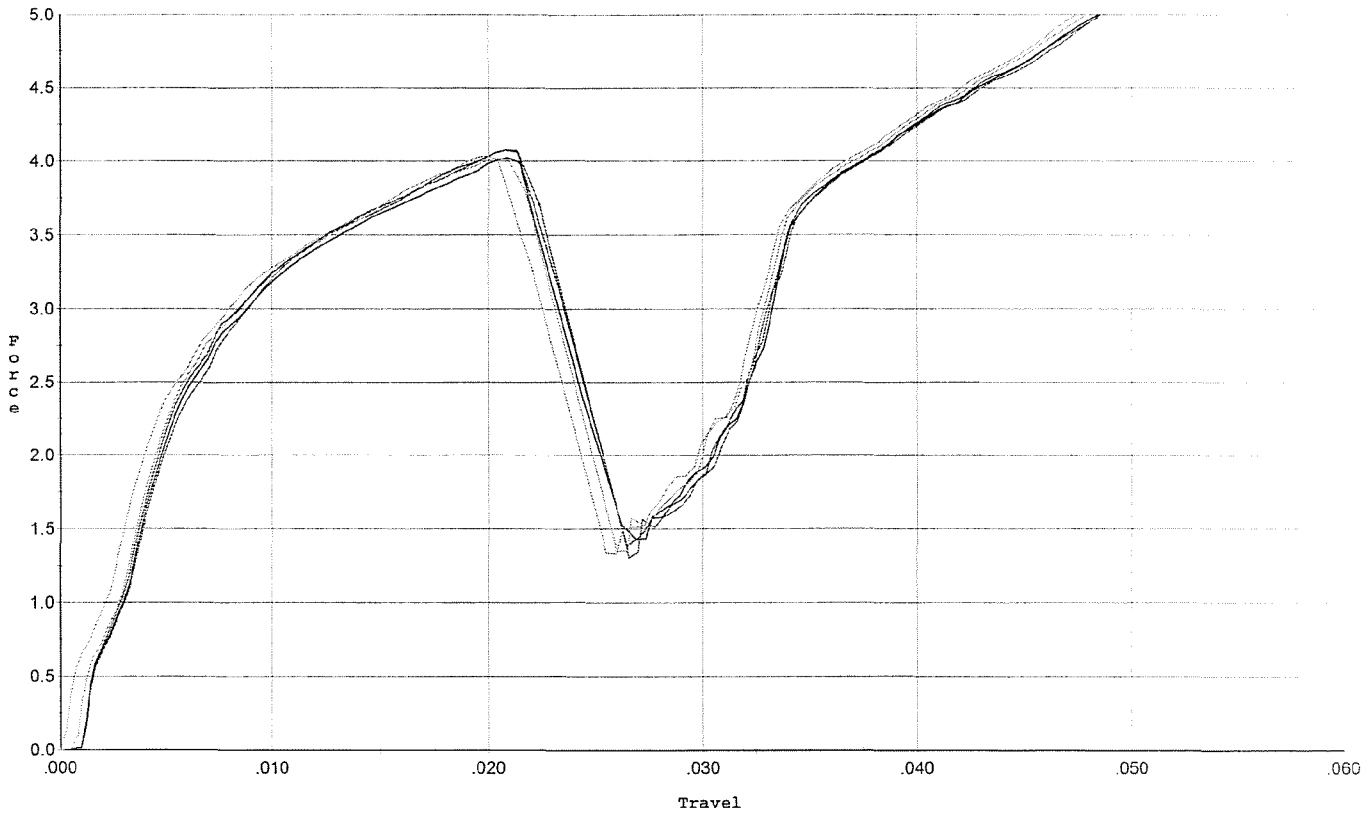
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.021	0.00	0.032	0.038		Set Trigger
2	2.534	0.020	0.00	0.032	0.037		Set Trigger
3	2.524	0.020	0.00	0.032	0.036		Set Trigger
4	2.523	0.019	0.00	0.032	0.036		Set Trigger
5	2.531	0.019	0.00	0.032	0.036		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.023	0.00	0.029	0.063		Set Trigger
2	4.023	0.021	0.00	0.029	0.057		Set Trigger
3	4.077	0.022	0.00	0.029	0.060		Set Trigger
4	4.018	0.022	0.00	0.029	0.059		Set Trigger
5	4.035	0.022	0.00	0.029	0.061		Set Trigger

Avg 4.04