

66858454

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

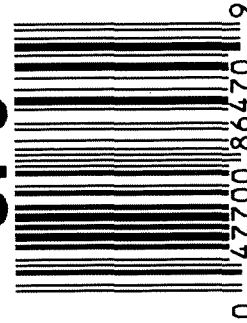


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858454**UPC**

GUN SERIAL # G 6858454

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		52809	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	Devo
540	APPLY COATINGS (BARREL ACTION)		4/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

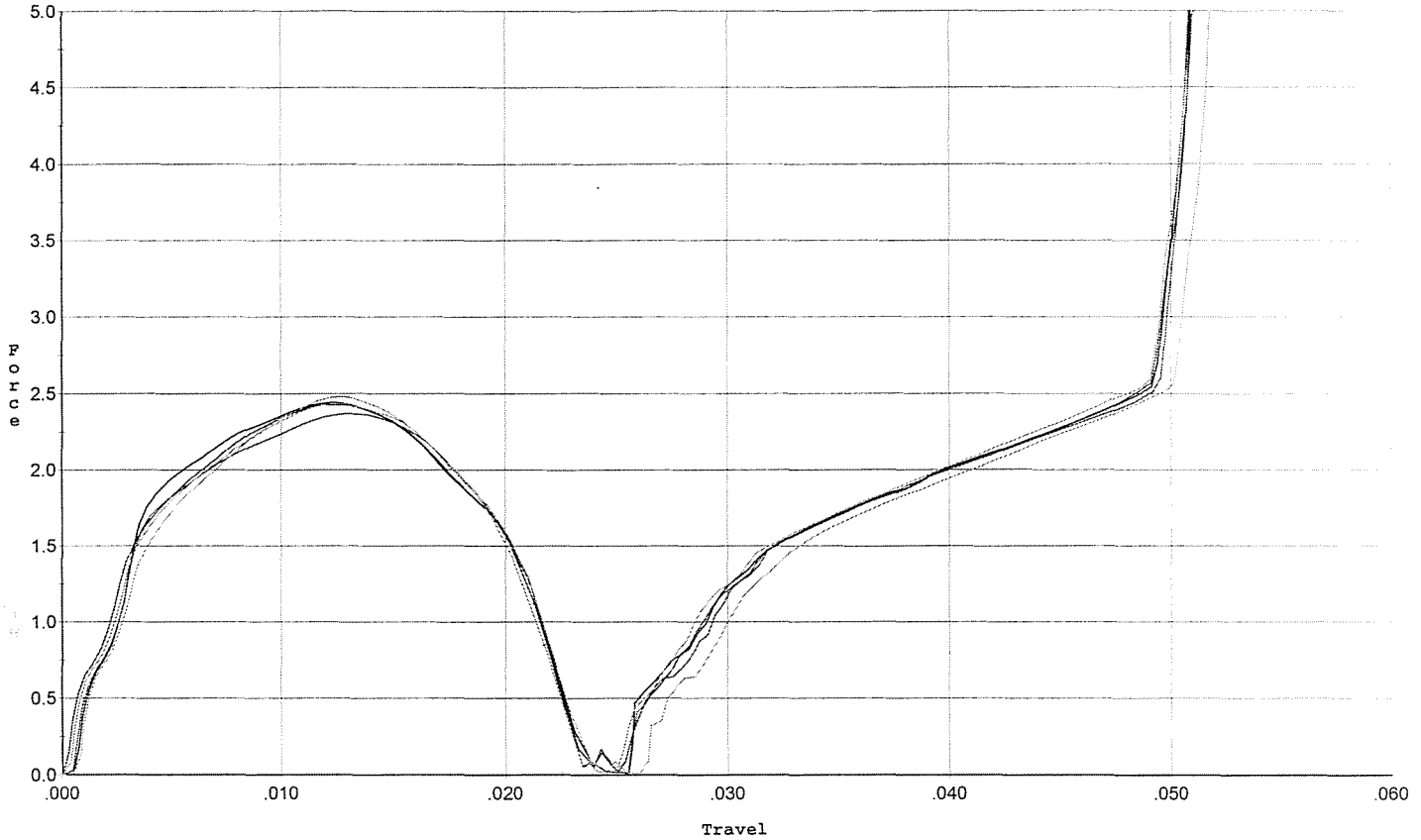
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	8-10-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-10-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-10-09	LN
	J) ASSEMBLE STOCK			7-15-09	RP
	K) ASSEMBLE SWIVEL STUDS			8-10-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/27/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-27-09	RP
670	FINAL INSPECTION A) HEADSPACE			8-10-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.60</u> <u>2.55</u> <u>2.52</u> <u>2.45</u>	8-6-09	LN
	C) FUNCTION			8-10-09	LN
690	PACK			8/13/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



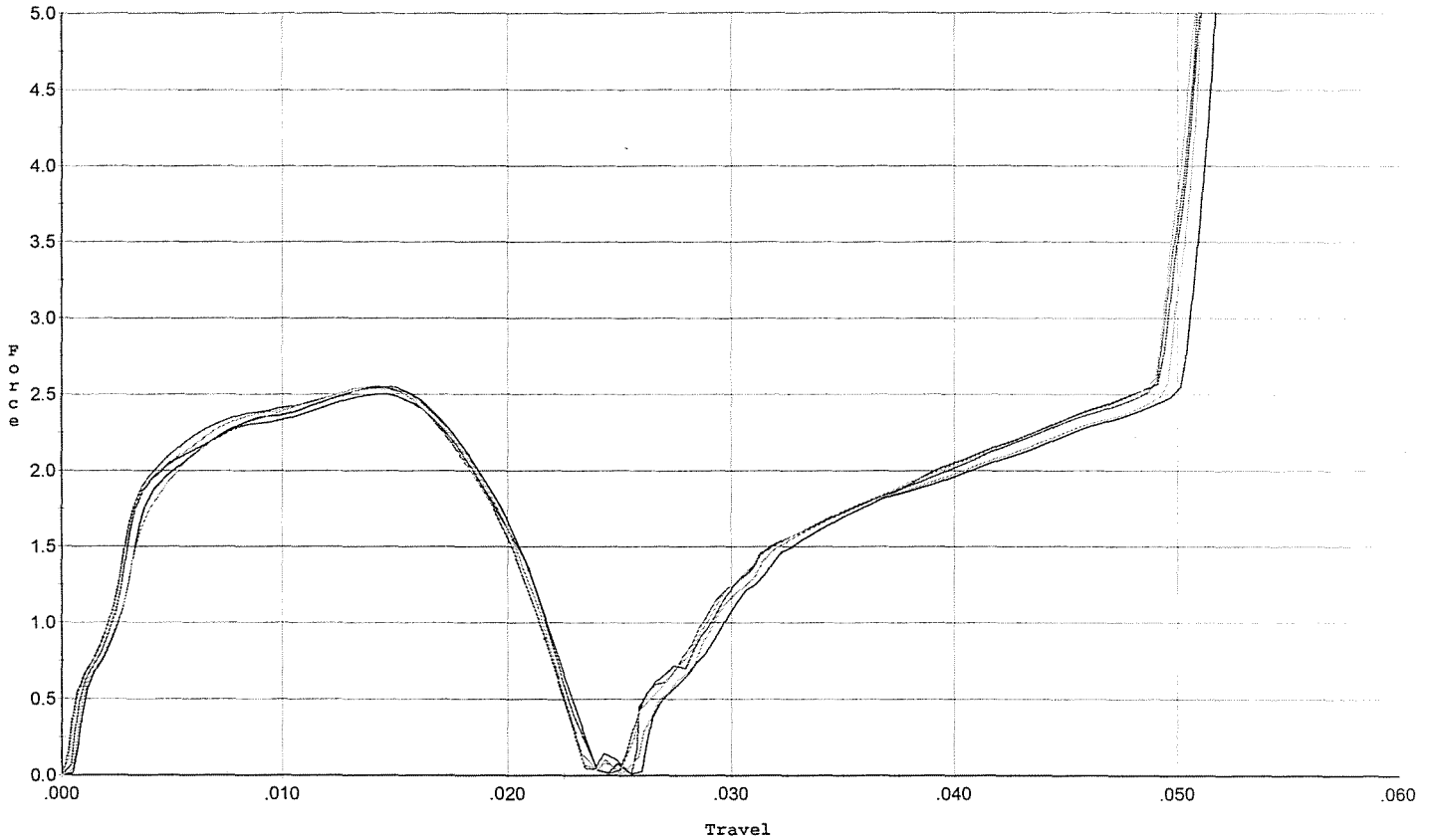
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.021	0.00	0.035	0.038		Set Trigger
2	2.442	0.021	0.00	0.035	0.038		Set Trigger
3	2.370	0.021	0.00	0.035	0.037		Set Trigger
4	2.435	0.021	0.00	0.036	0.037		Set Trigger
5	2.479	0.022	0.00	0.035	0.038		Set Trigger

Aug 243

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



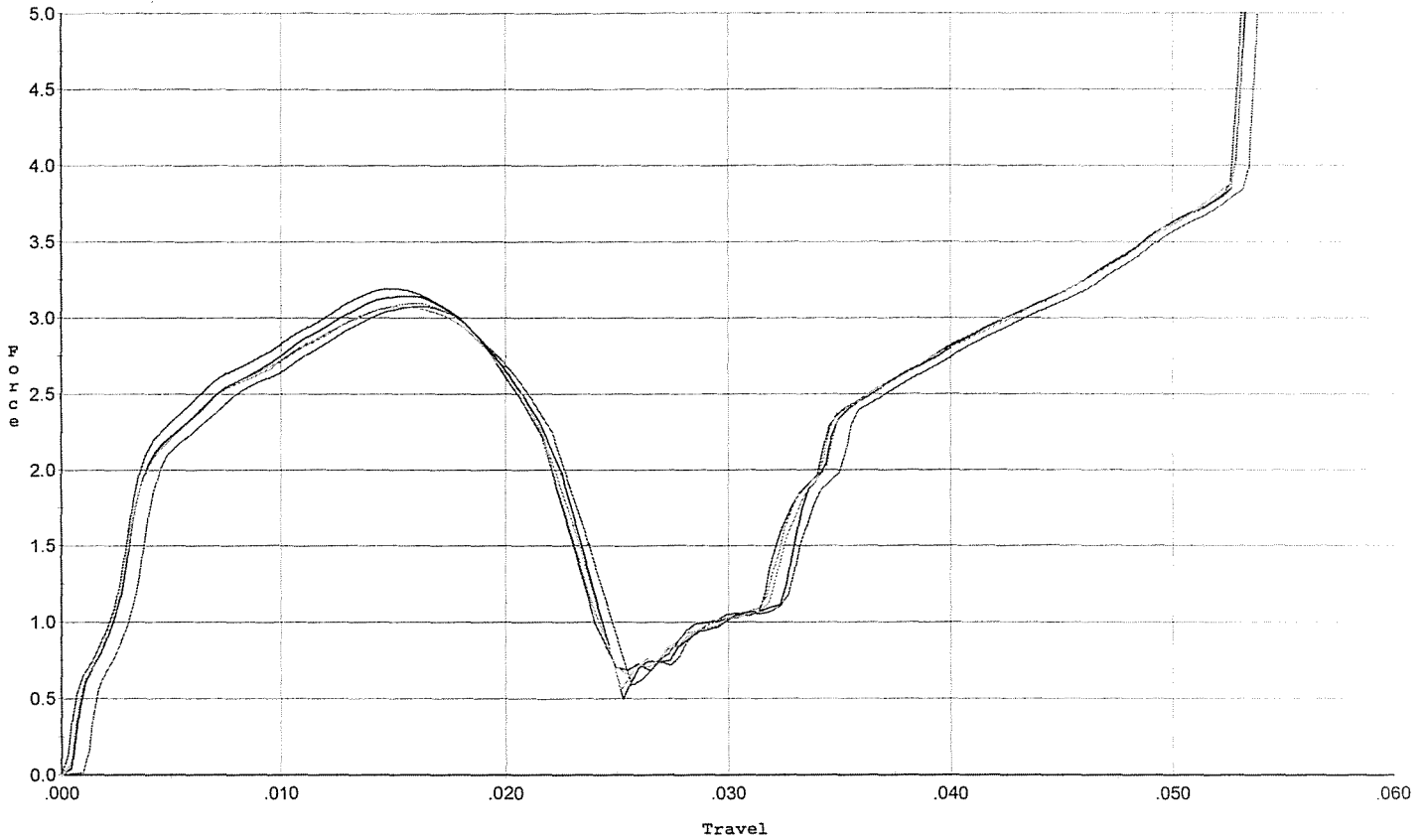
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.021	0.00	0.035	0.039		Set Trigger
2	2.551	0.021	0.00	0.036	0.039		Set Trigger
3	2.546	0.022	0.00	0.035	0.041		Set Trigger
4	2.538	0.021	0.00	0.035	0.040		Set Trigger
5	2.555	0.021	0.00	0.035	0.040		Set Trigger

Aug 253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



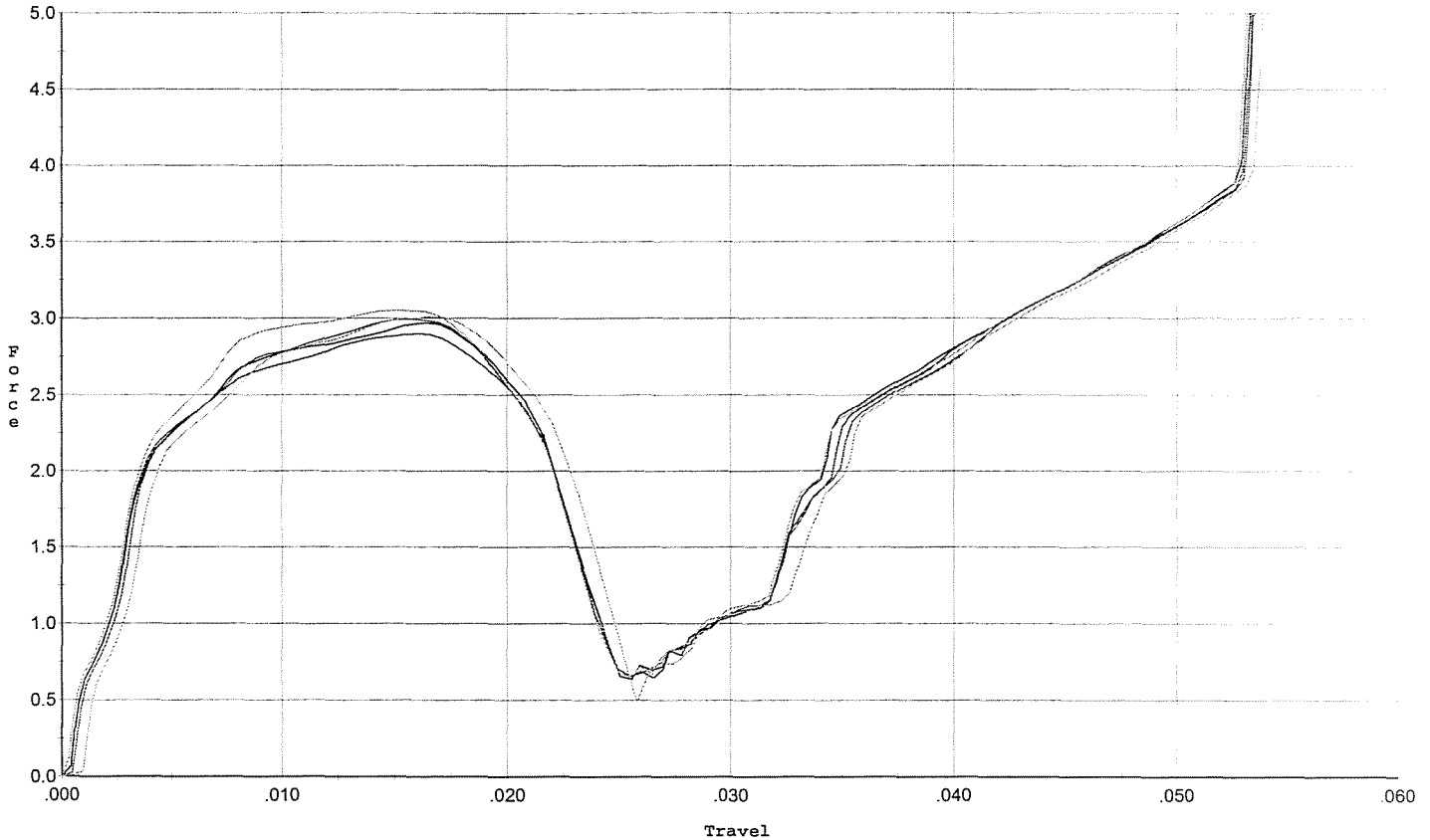
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.022	0.00	0.034	0.050		Set Trigger
2	3.144	0.022	0.00	0.034	0.051		Set Trigger
3	3.076	0.024	0.00	0.035	0.051		Set Trigger
4	3.073	0.023	0.00	0.034	0.051		Set Trigger
5	3.096	0.022	0.00	0.035	0.049		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



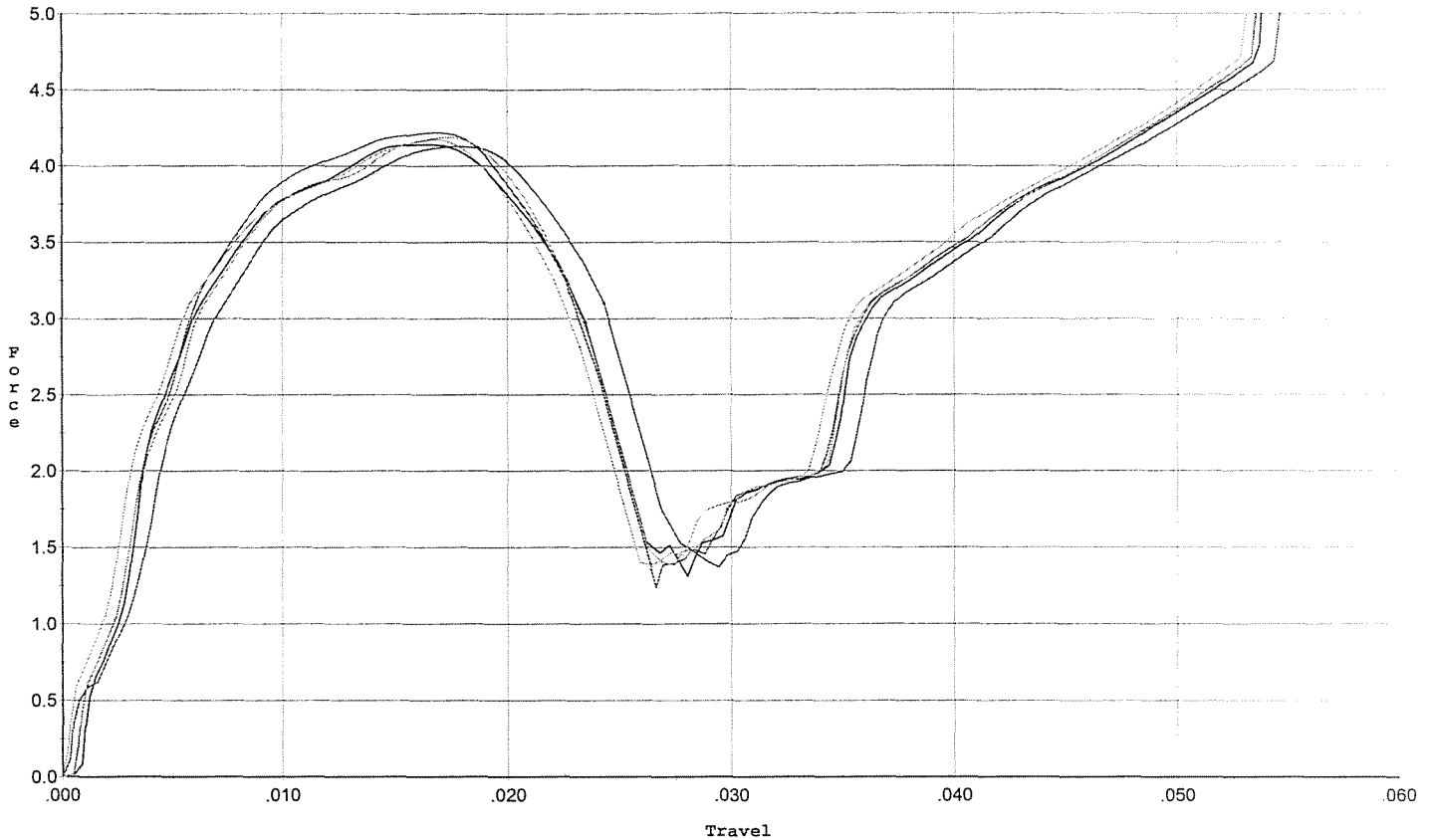
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.899	0.022	0.00	0.035	0.048		Set Trigger
2	2.972	0.022	0.00	0.035	0.048		Set Trigger
3	2.995	0.022	0.00	0.035	0.048		Set Trigger
4	3.009	0.023	0.00	0.035	0.051		Set Trigger
5	3.050	0.022	0.00	0.035	0.050		Set Trigger

Aug 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



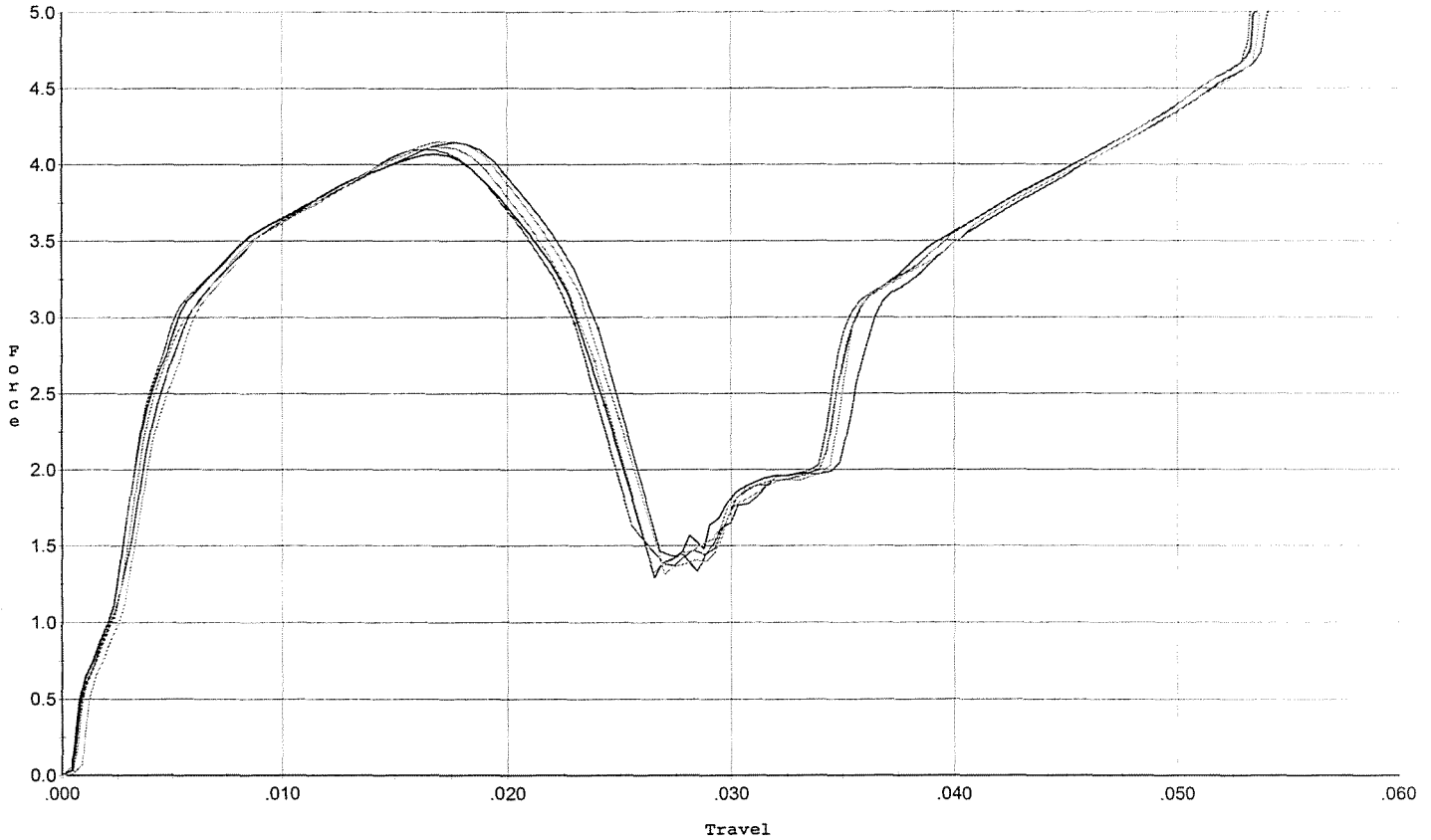
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.024	0.00	0.033	0.070		Set Trigger
2	4.142	0.023	0.00	0.033	0.069		Set Trigger
3	4.219	0.024	0.00	0.033	0.072		Set Trigger
4	4.173	0.023	0.00	0.033	0.069		Set Trigger
5	4.187	0.024	0.00	0.033	0.070		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



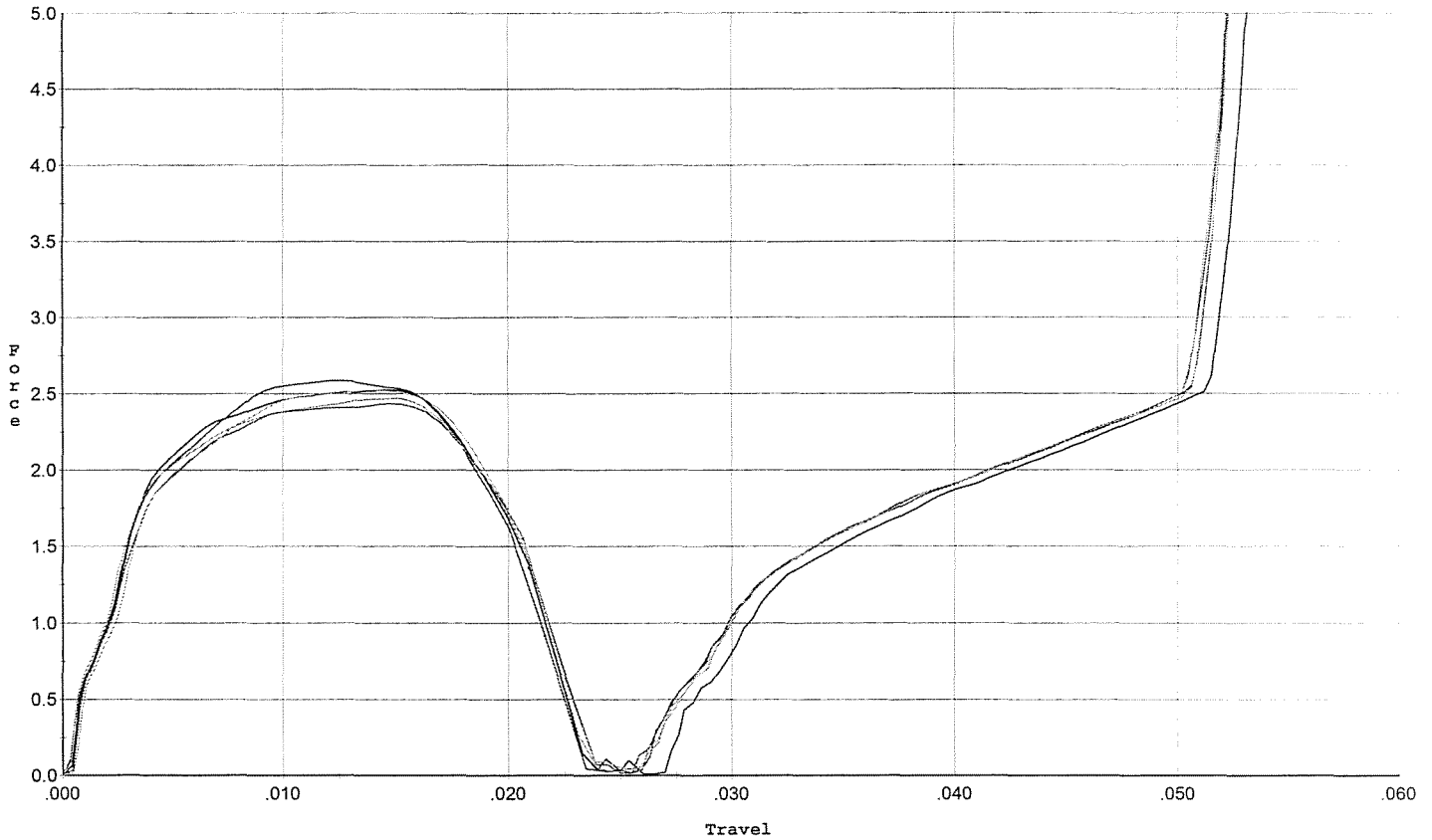
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.024	0.00	0.033	0.071		Set Trigger
2	4.066	0.024	0.00	0.033	0.071		Set Trigger
3	4.099	0.023	0.00	0.033	0.068		Set Trigger
4	4.150	0.025	0.00	0.032	0.072		Set Trigger
5	4.115	0.024	0.00	0.033	0.070		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



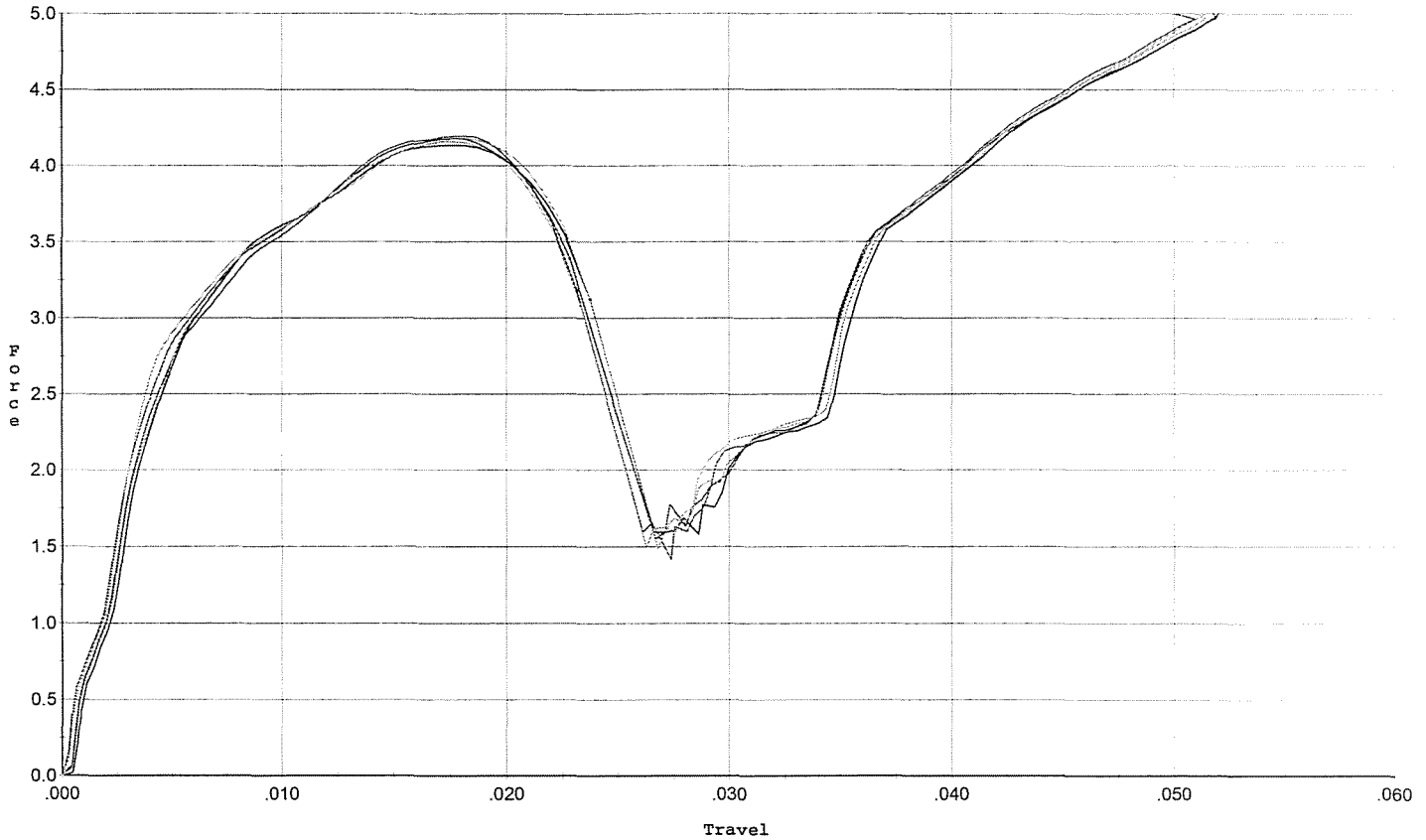
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.022	0.00	0.036	0.042		Set Trigger
2	2.524	0.021	0.00	0.037	0.040		Set Trigger
3	2.435	0.021	0.00	0.036	0.039		Set Trigger
4	2.522	0.021	0.00	0.036	0.039		Set Trigger
5	2.468	0.021	0.00	0.036	0.040		Set Trigger

AUG 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.023	0.00	0.032	0.068		Set Trigger
2	4.136	0.024	0.00	0.031	0.070		Set Trigger
3	4.196	0.023	0.00	0.031	0.070		Set Trigger
4	4.159	0.023	0.00	0.032	0.070		Set Trigger
5	4.182	0.024	0.00	0.031	0.071		Set Trigger

Aug 4.17