

66858456

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



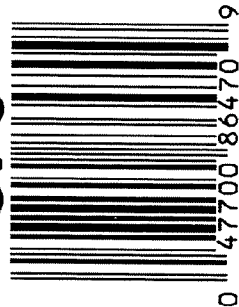
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858456

UPC



BM FORM

GUN SERIAL # G 6858456

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	5/30/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLWD
540	APPLY COATINGS (BARREL ACTION)		6/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

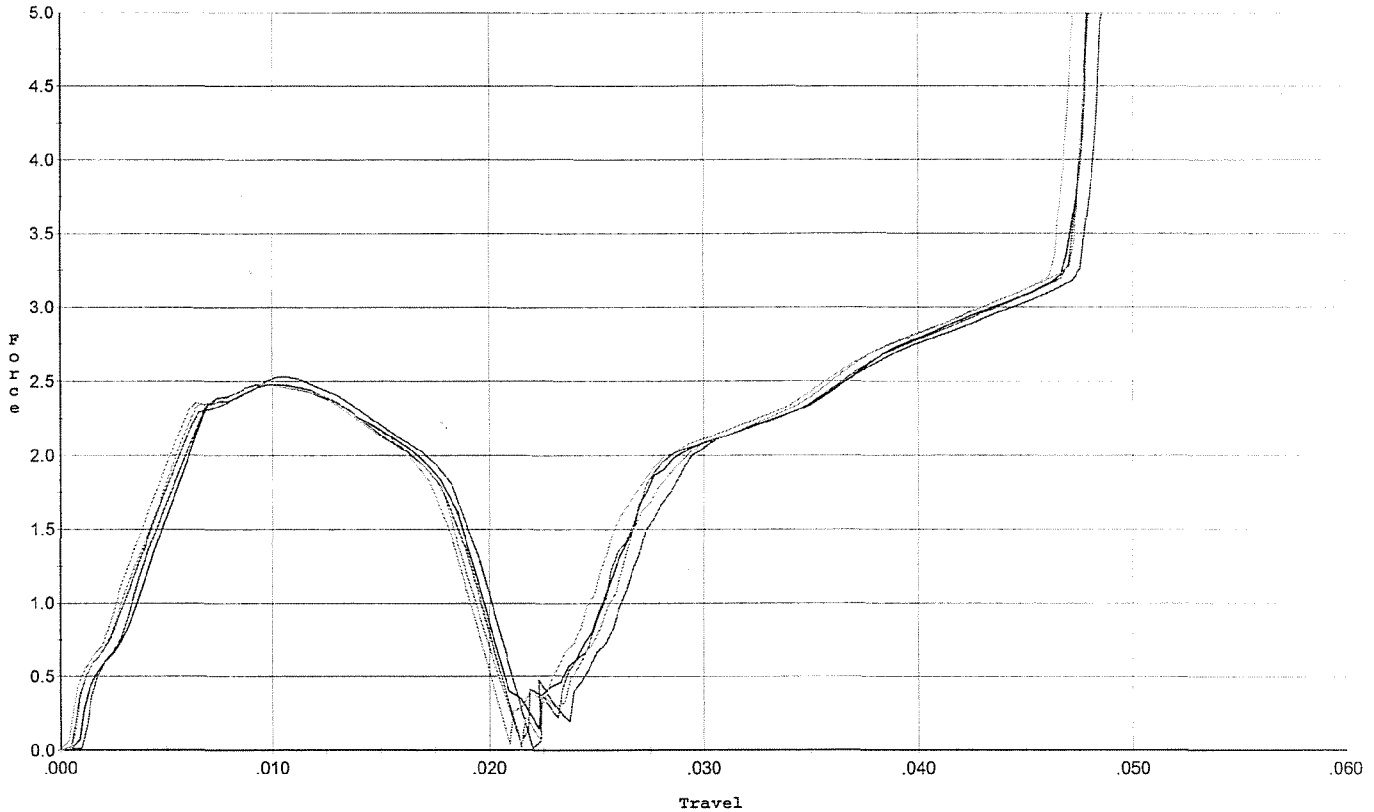
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.0</u>	8-11-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-11-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-11-09	LN
	J) ASSEMBLE STOCK		7-1-09	LN
	K) ASSEMBLE SWIVEL STUDS		8-11-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/28	TAR
670	FINAL INSPECTION A) HEADSPACE		8-11-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.49</u> <u>2.63</u> <u>2.66</u> <u>2.74</u>	8-10-09	LN
	C) FUNCTION		8-11-09	LN
690	PACK		8/14/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



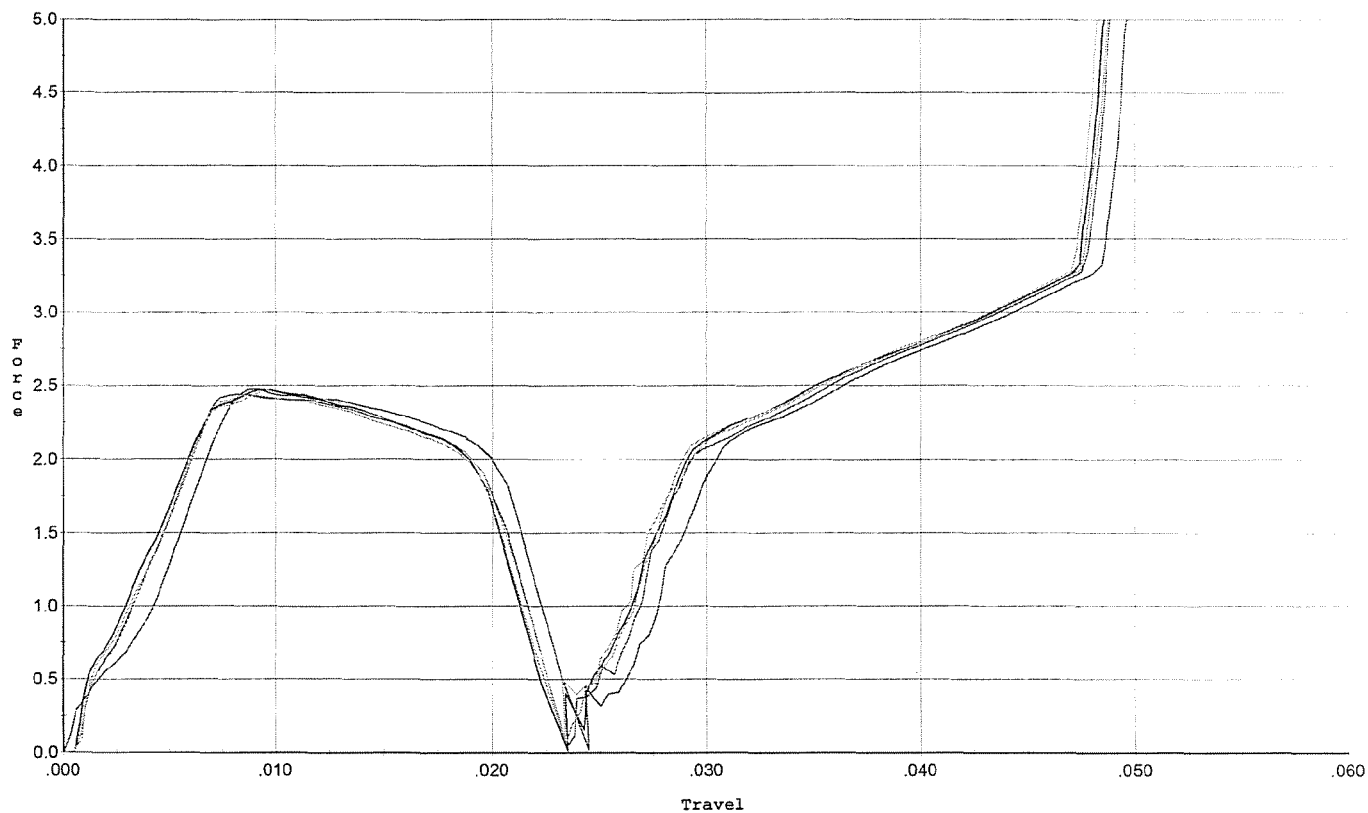
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.020	0.00	0.033	0.034		Set Trigger
2	2.480	0.019	0.00	0.033	0.032		Set Trigger
3	2.478	0.019	0.00	0.033	0.033		Set Trigger
4	2.482	0.018	0.00	0.033	0.033		Set Trigger
5	2.482	0.018	0.00	0.034	0.031		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



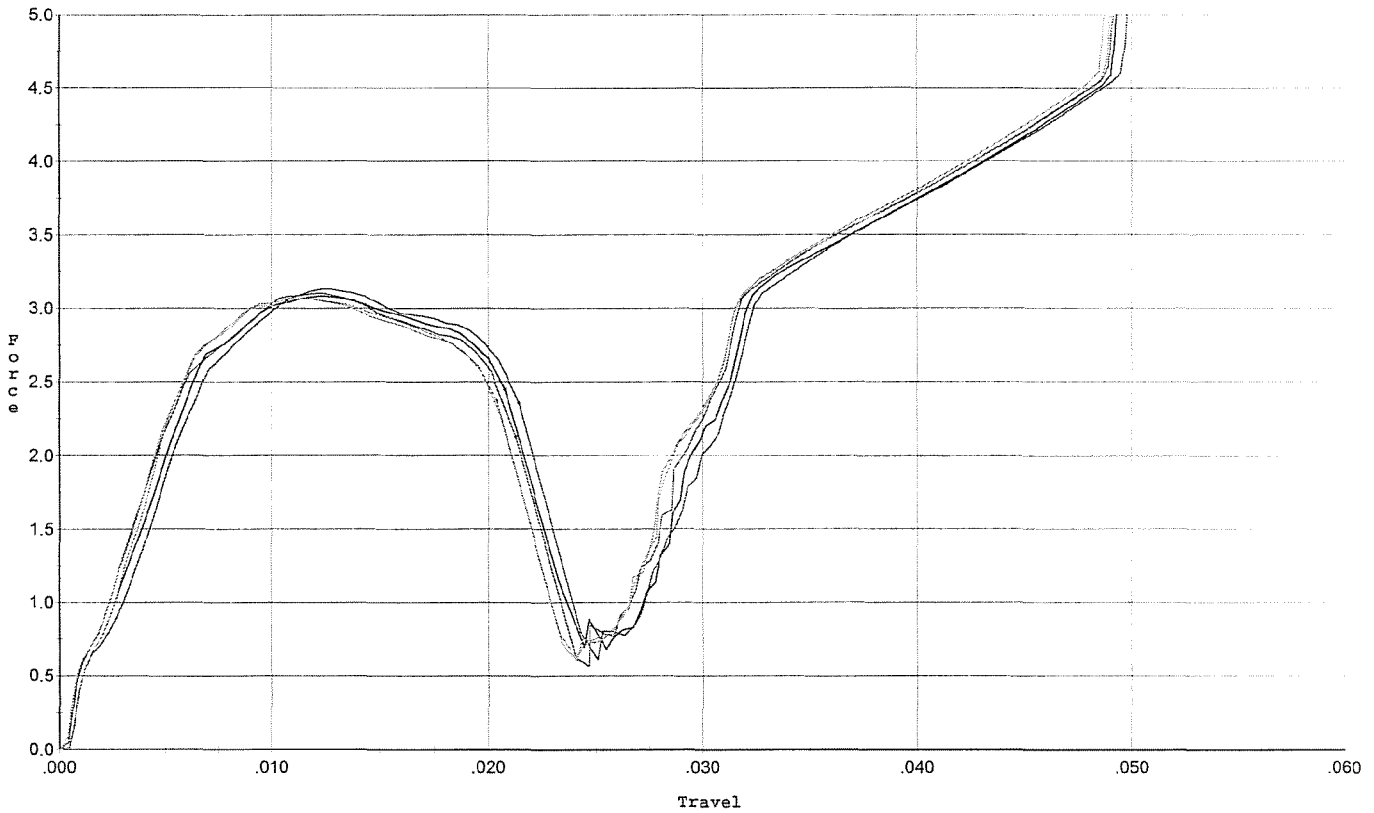
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.021	0.00	0.033	0.036		Set Trigger
2	2.471	0.020	0.00	0.032	0.036		Set Trigger
3	2.441	0.021	0.00	0.032	0.037		Set Trigger
4	2.474	0.021	0.00	0.032	0.037		Set Trigger
5	2.442	0.020	0.00	0.032	0.035		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



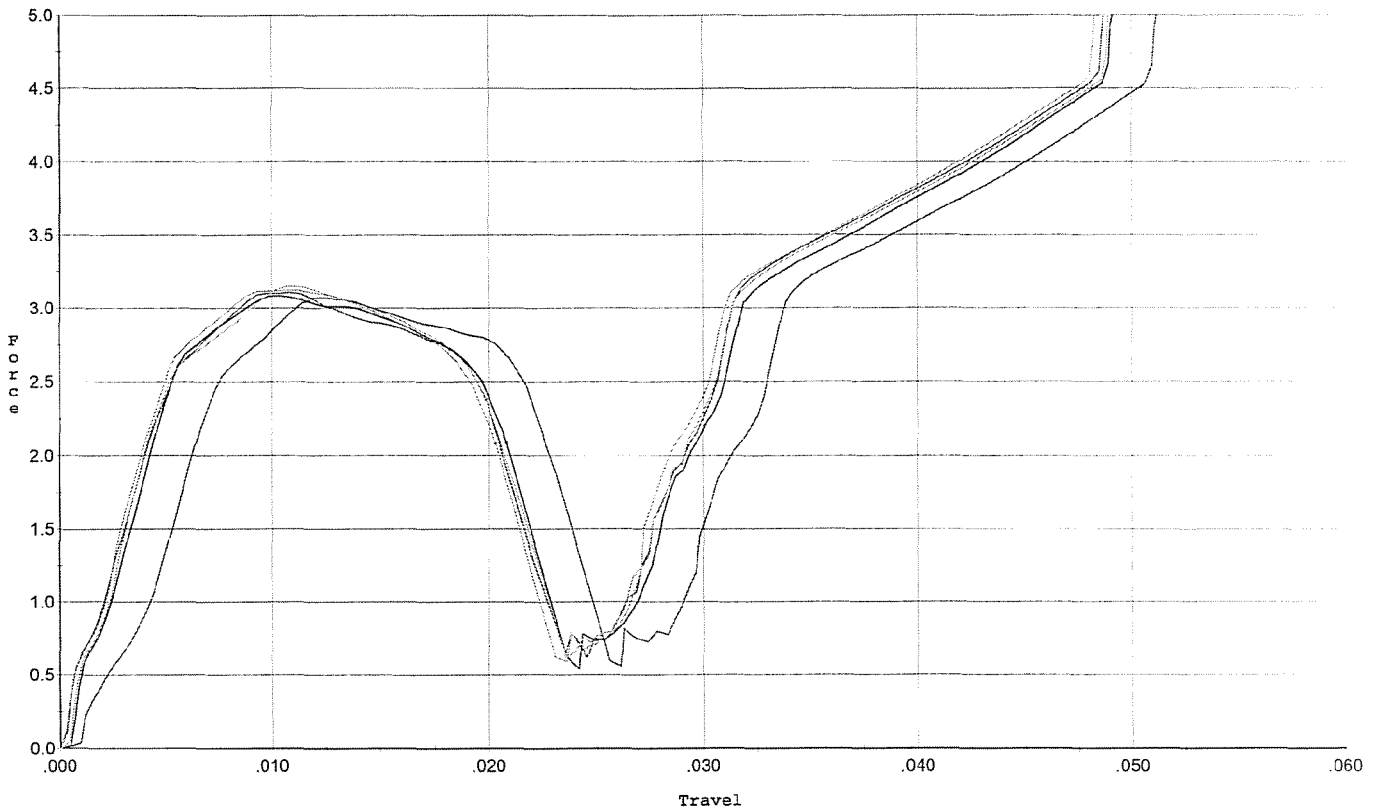
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.021	0.00	0.031	0.048		Set Trigger
2	3.083	0.021	0.00	0.031	0.047		Set Trigger
3	3.102	0.021	0.00	0.031	0.048		Set Trigger
4	3.070	0.021	0.00	0.031	0.046		Set Trigger
5	3.067	0.020	0.00	0.031	0.046		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



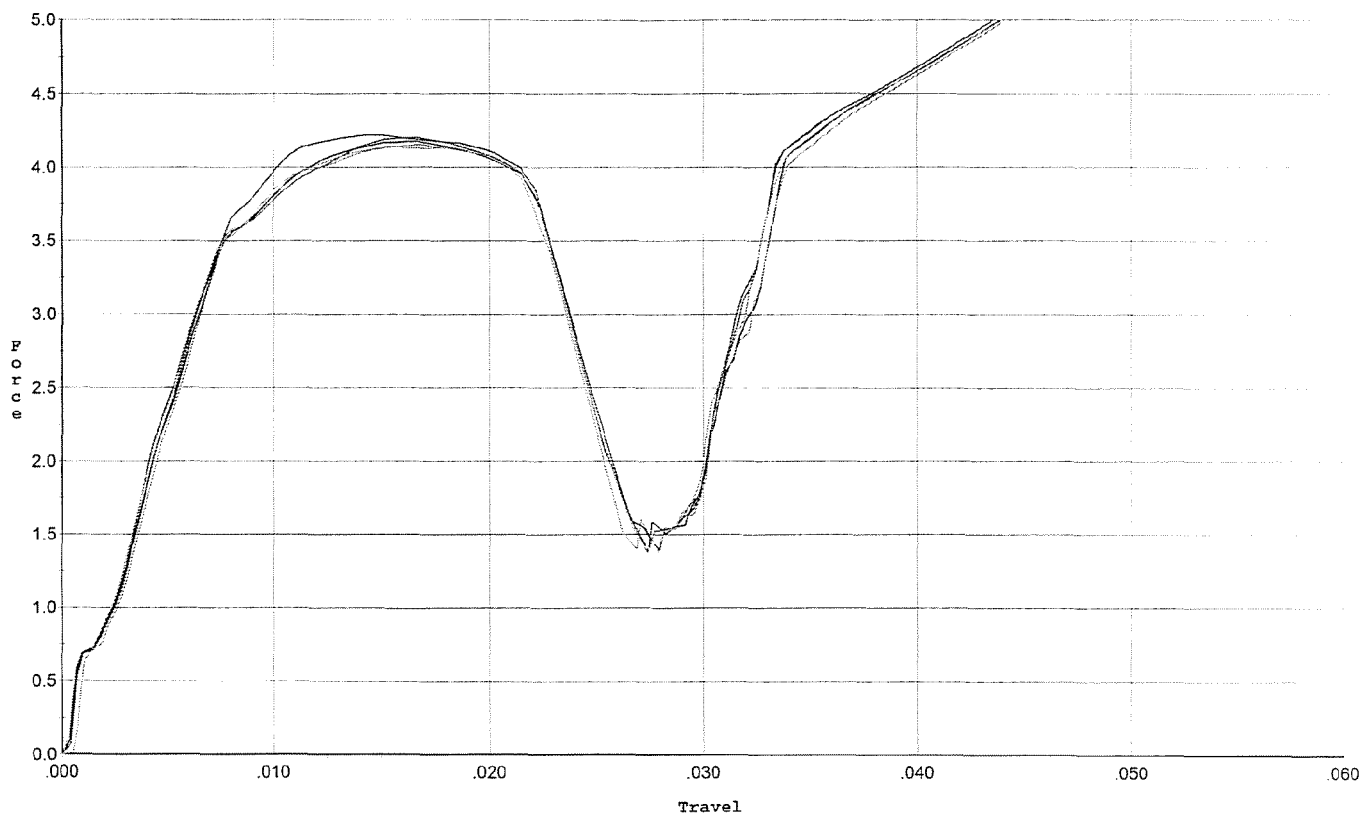
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.067	0.023	0.00	0.032	0.049		Set Trigger
2	3.082	0.021	0.00	0.031	0.047		Set Trigger
3	3.107	0.020	0.00	0.031	0.046		Set Trigger
4	3.147	0.021	0.00	0.031	0.049		Set Trigger
5	3.120	0.020	0.00	0.030	0.047		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



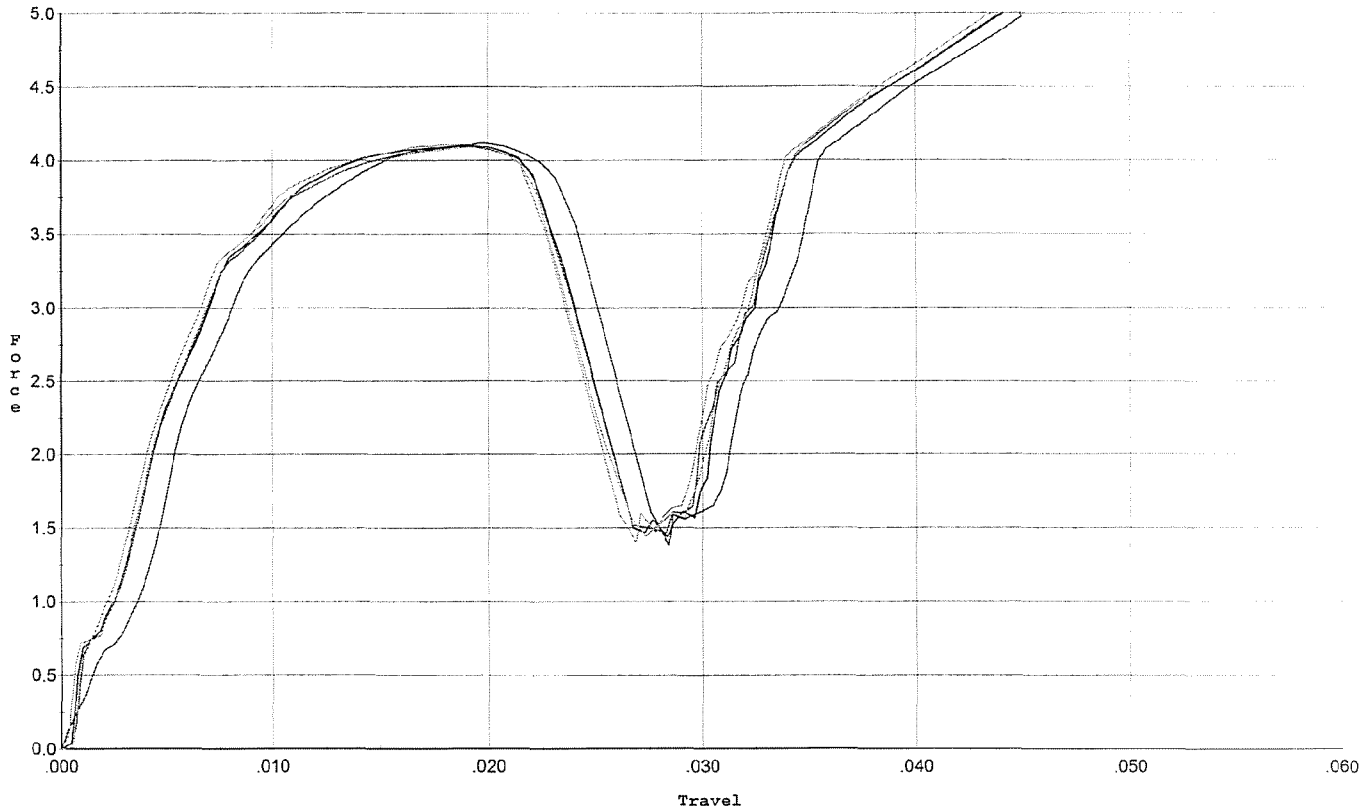
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.022	0.00	0.029	0.067		Set Trigger
2	4.177	0.022	0.00	0.029	0.067		Set Trigger
3	4.204	0.022	0.00	0.029	0.067		Set Trigger
4	4.139	0.023	0.00	0.029	0.068		Set Trigger
5	4.155	0.022	0.00	0.029	0.066		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



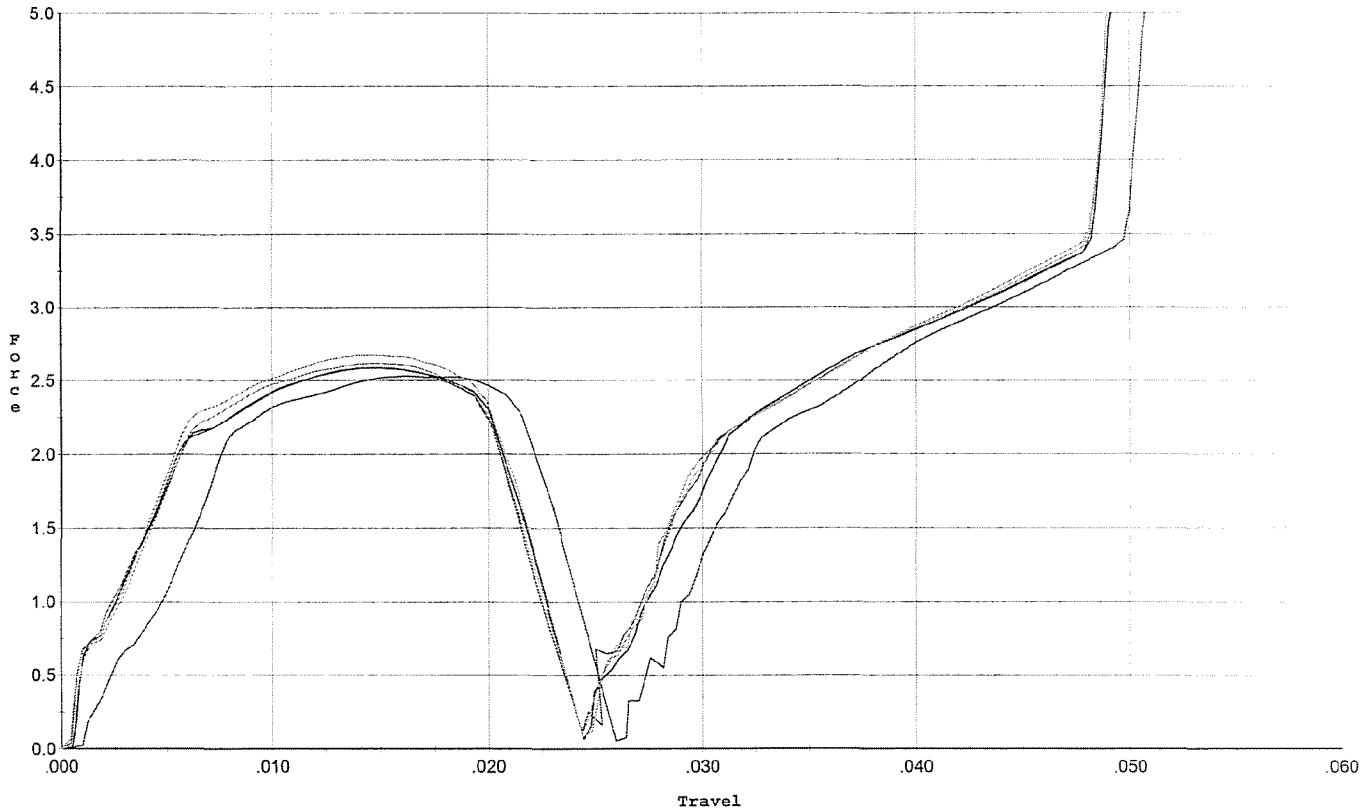
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.024	0.00	0.029	0.068		Set Trigger
2	4.099	0.024	0.00	0.029	0.069		Set Trigger
3	4.095	0.024	0.00	0.029	0.069		Set Trigger
4	4.089	0.022	0.00	0.029	0.065		Set Trigger
5	4.109	0.023	0.00	0.029	0.067		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



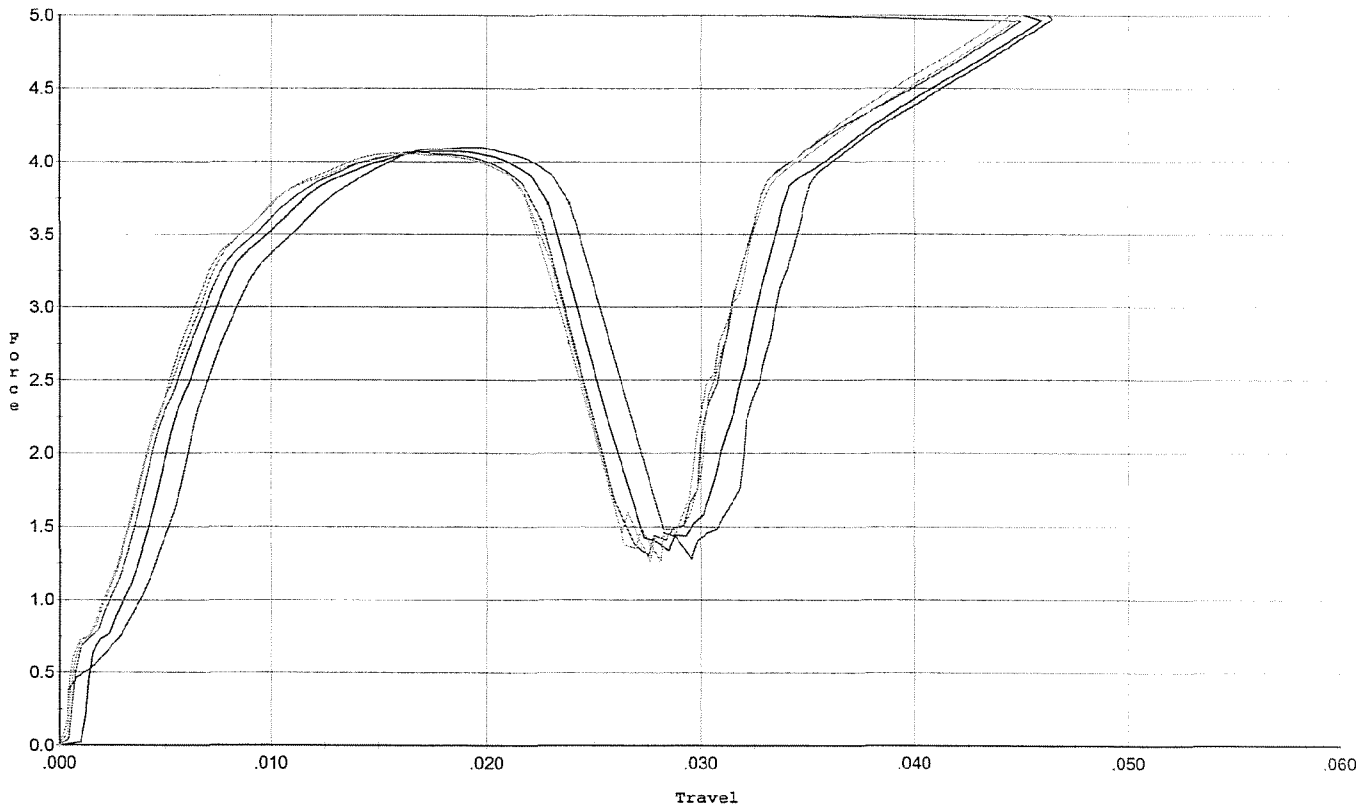
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.023	0.00	0.032	0.041		Set Trigger
2	2.586	0.022	0.00	0.032	0.042		Set Trigger
3	2.585	0.020	0.00	0.032	0.039		Set Trigger
4	2.673	0.021	0.00	0.032	0.043		Set Trigger
5	2.619	0.022	0.00	0.032	0.043		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.024	0.00	0.030	0.067		Set Trigger
2	4.074	0.023	0.00	0.030	0.065		Set Trigger
3	4.066	0.023	0.00	0.029	0.065		Set Trigger
4	4.053	0.024	0.00	0.029	0.070		Set Trigger
5	4.060	0.023	0.00	0.029	0.068		Set Trigger

Avg 4.07