

G6858460

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



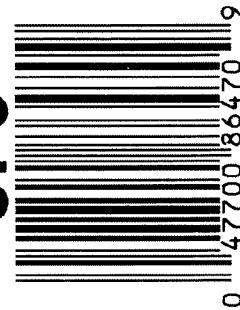
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858460

UPC



BM FORM

GUN SERIAL #

6858460

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLW
540	APPLY COATINGS (BARREL ACTION)		6/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

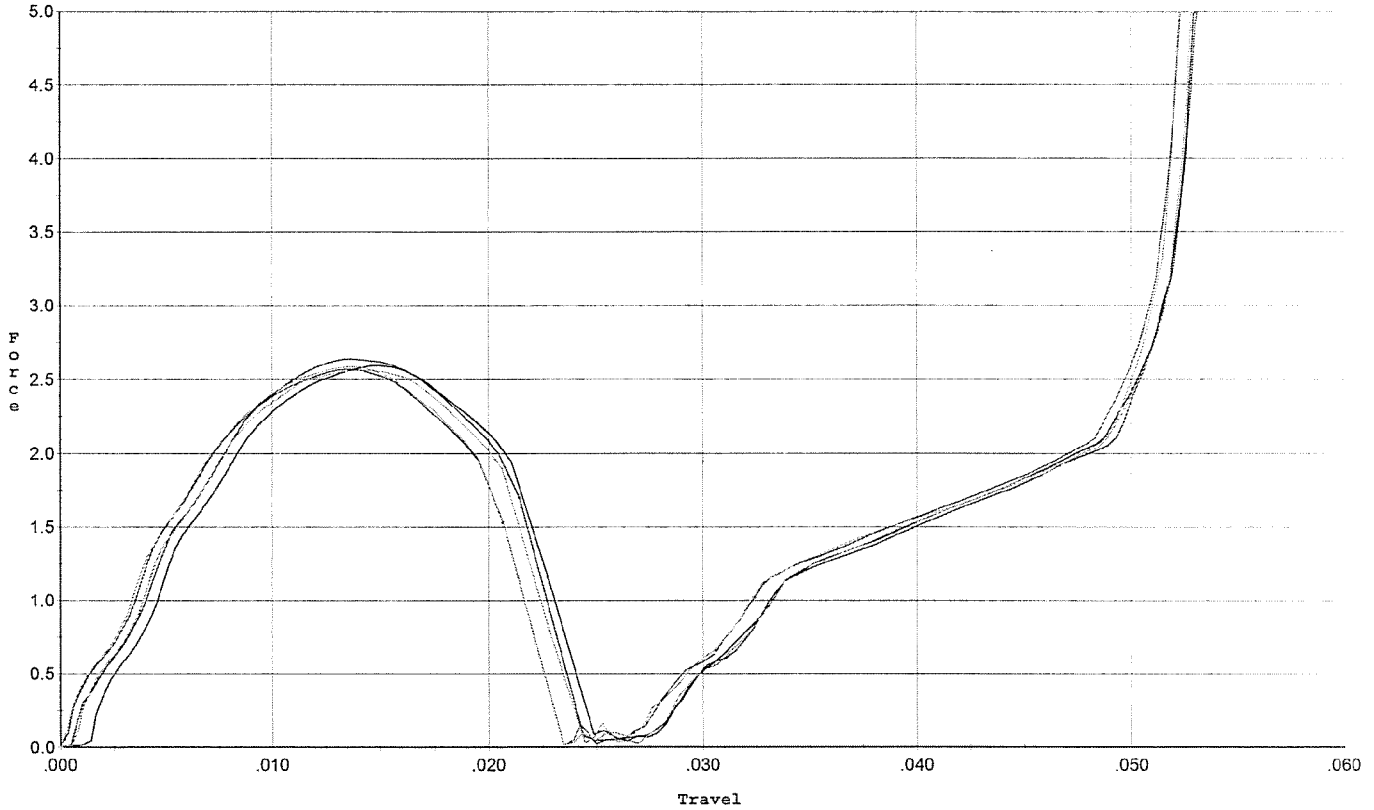
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-5-09	XN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	8-5-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-5-09	XN
	J) ASSEMBLE STOCK		7-13-09	RP
	K) ASSEMBLE SWIVEL STUDS		8-5-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-5-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.57</u> <u>2.55</u> <u>2.56</u> <u>2.63</u>	8-5-09	XN
	C) FUNCTION		8-5-09	XN
690	PACK		8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.021	0.00	0.037	0.038		Set Trigger
2	2.595	0.023	0.00	0.036	0.039		Set Trigger
3	2.570	0.021	0.00	0.037	0.037		Set Trigger
4	2.588	0.021	0.00	0.037	0.037		Set Trigger
5	2.562	0.021	0.00	0.037	0.036		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. 6/17/09

Model:

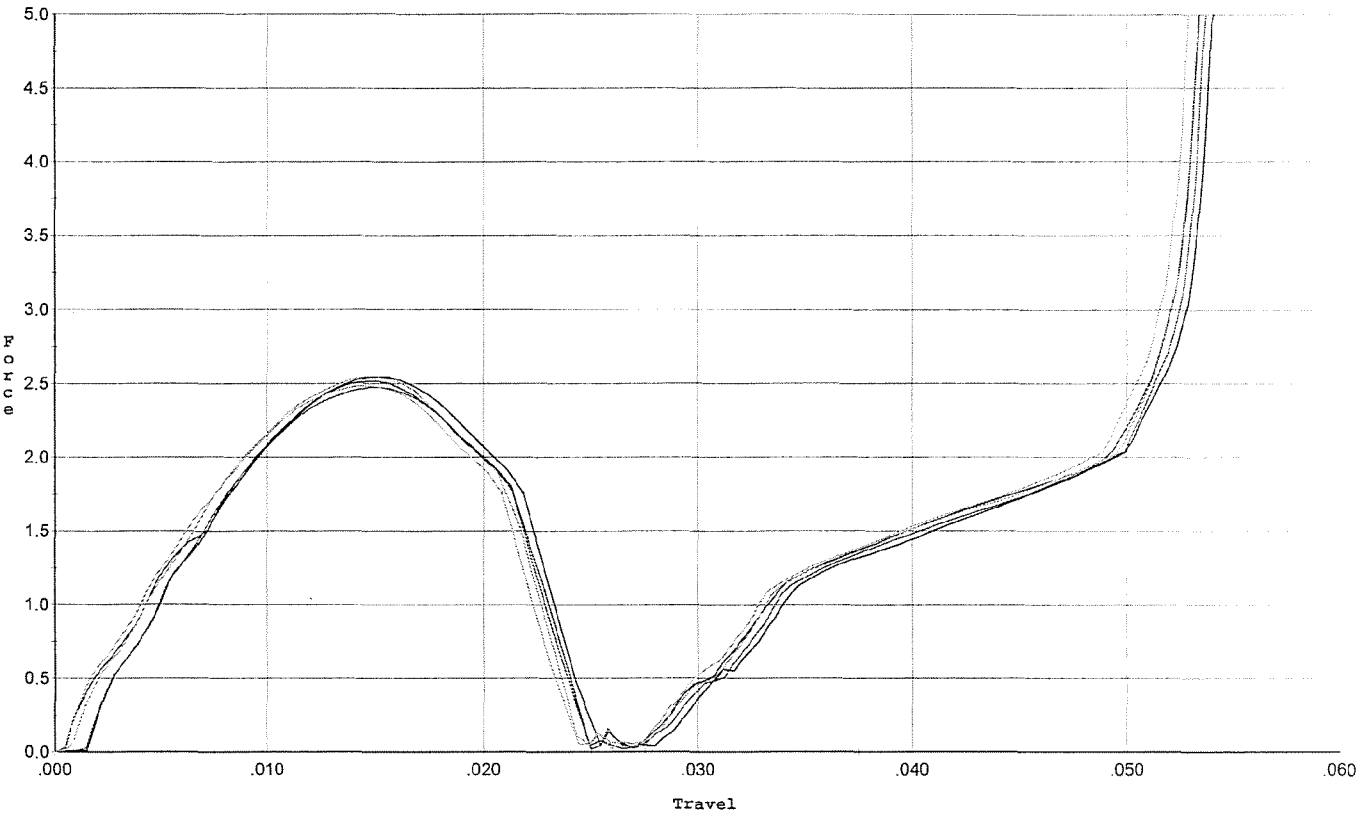
Serial No:

Trigger:

M/24

Form #F005

2.5 lbs. after 50 cycles +/- .50 lbs.



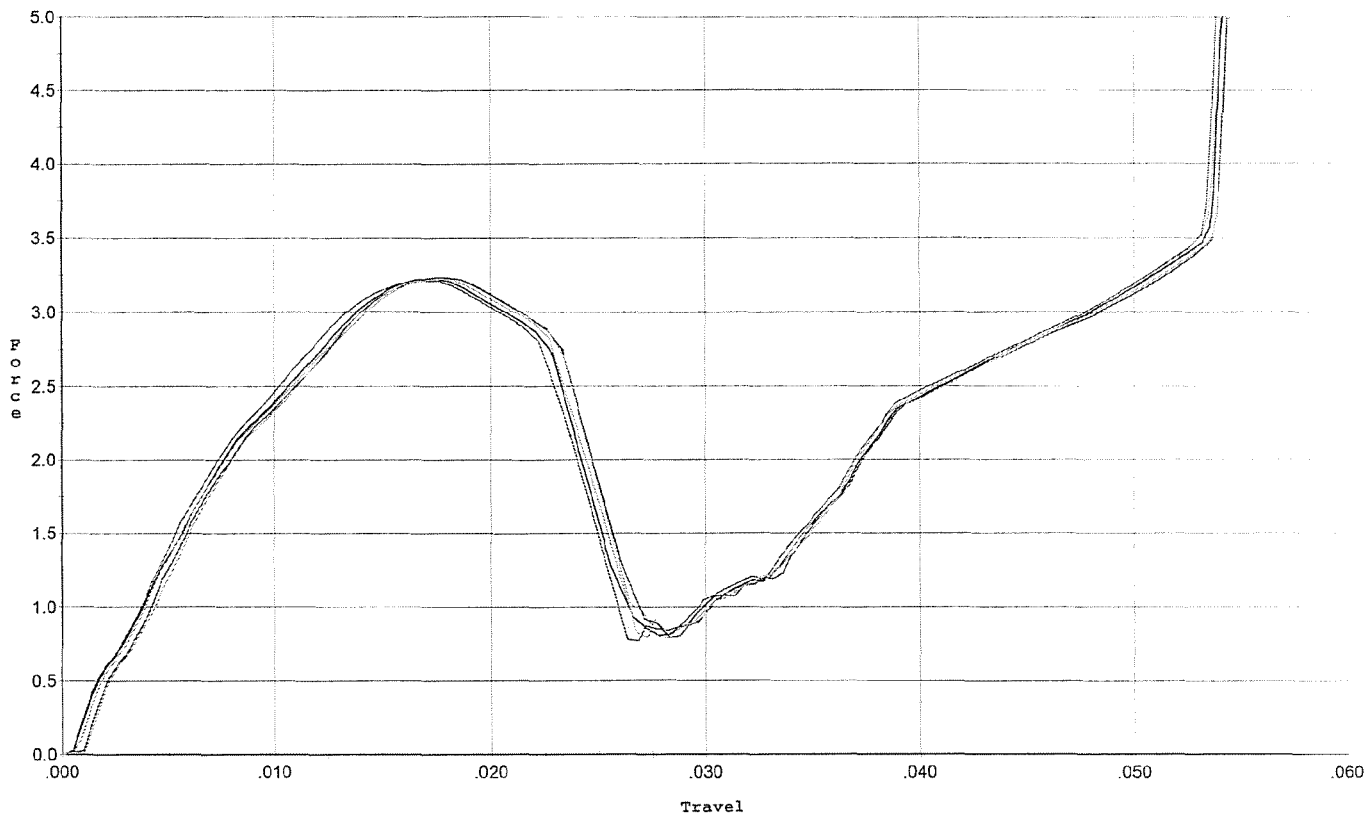
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.023	0.00	0.037	0.038		Set Trigger
2	2.547	0.022	0.002	0.037	0.036		Set Trigger
3	2.474	0.021	0.00	0.037	0.034		Set Trigger
4	2.482	0.021	0.00	0.037	0.035		Set Trigger
5	2.547	0.022	0.00	0.037	0.036		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



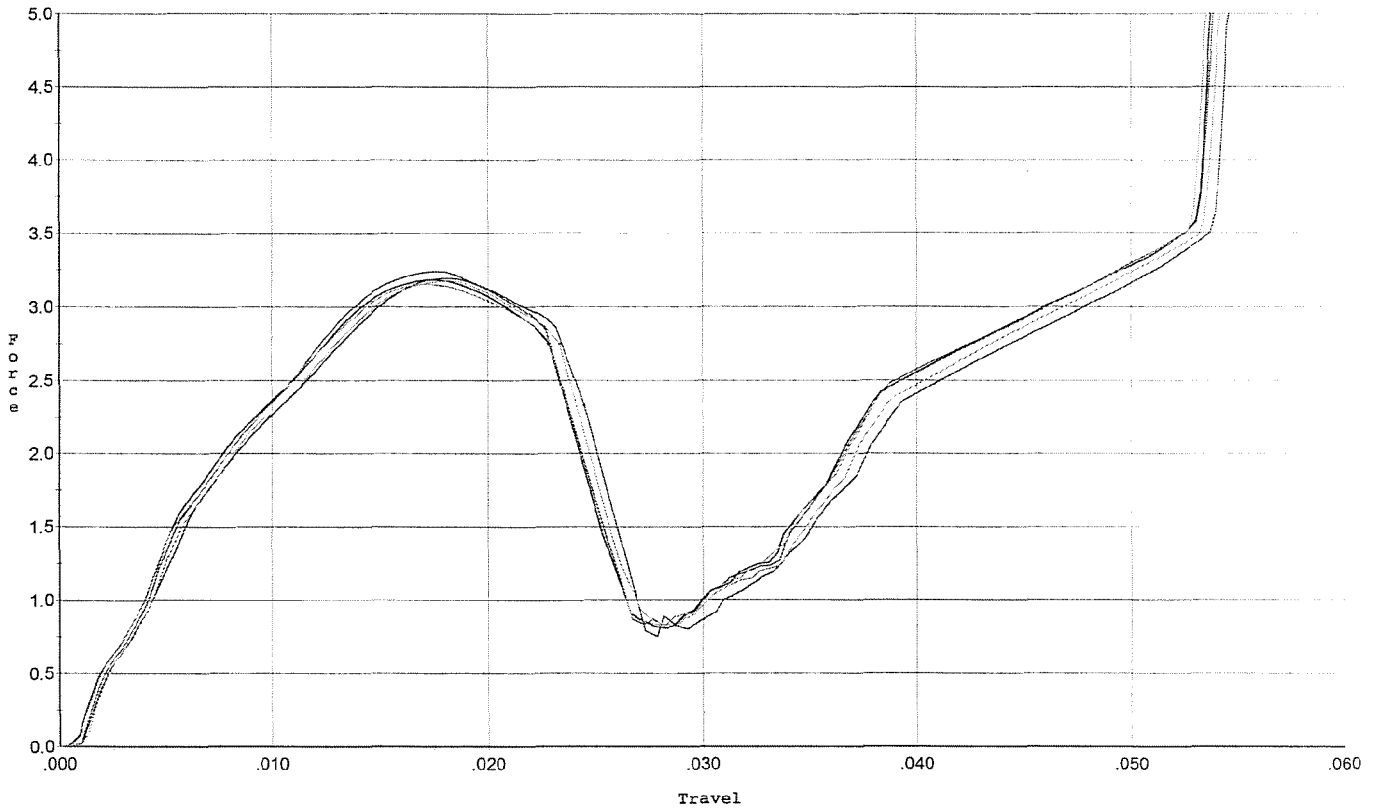
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.023	0.00	0.034	0.049		Set Trigger
2	3.223	0.023	0.00	0.035	0.049		Set Trigger
3	3.209	0.024	0.00	0.034	0.051		Set Trigger
4	3.226	0.025	0.00	0.034	0.052		Set Trigger
5	3.221	0.023	0.00	0.035	0.049		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



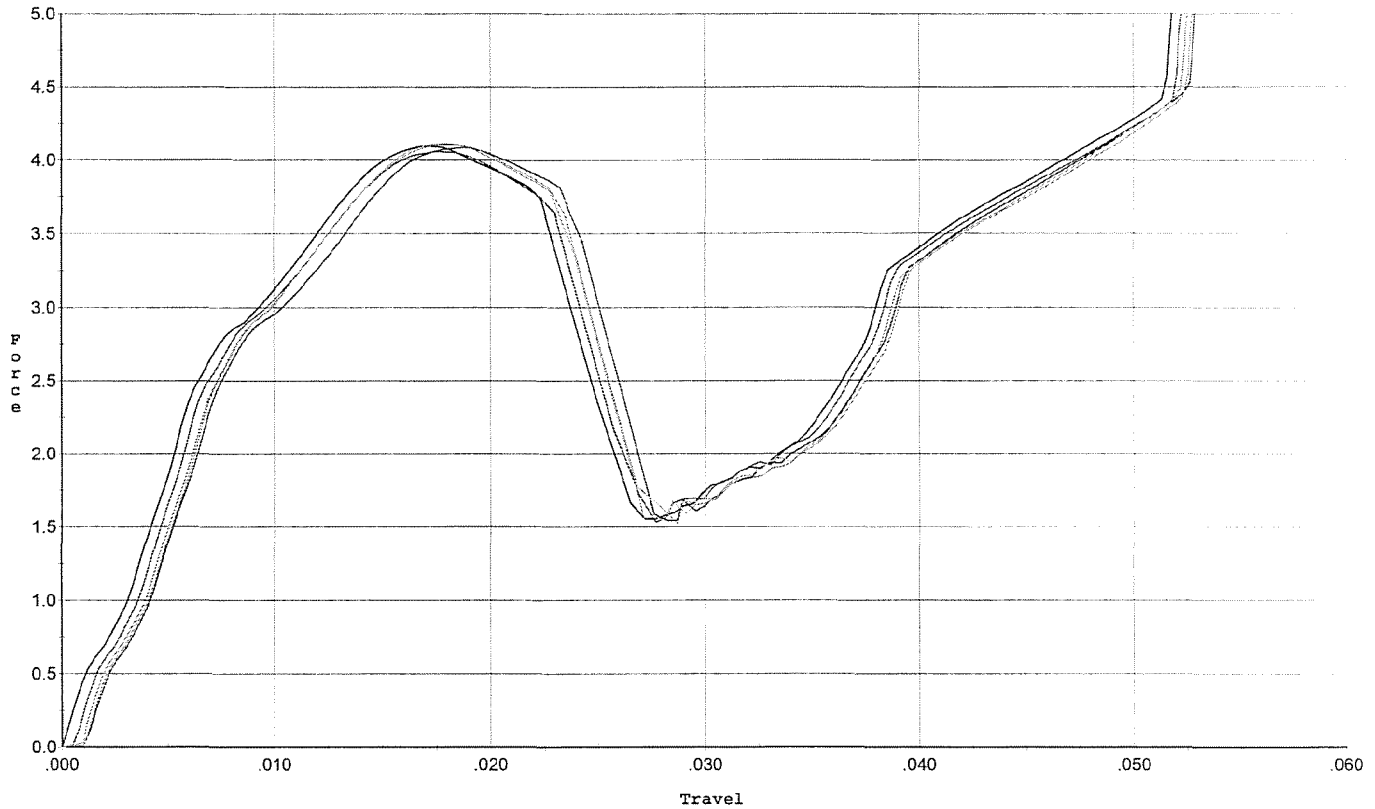
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.024	0.00	0.034	0.051		Set Trigger
2	3.183	0.023	0.00	0.034	0.048		Set Trigger
3	3.239	0.023	0.00	0.034	0.048		Set Trigger
4	3.177	0.023	0.00	0.034	0.048		Set Trigger
5	3.153	0.023	0.00	0.034	0.048		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



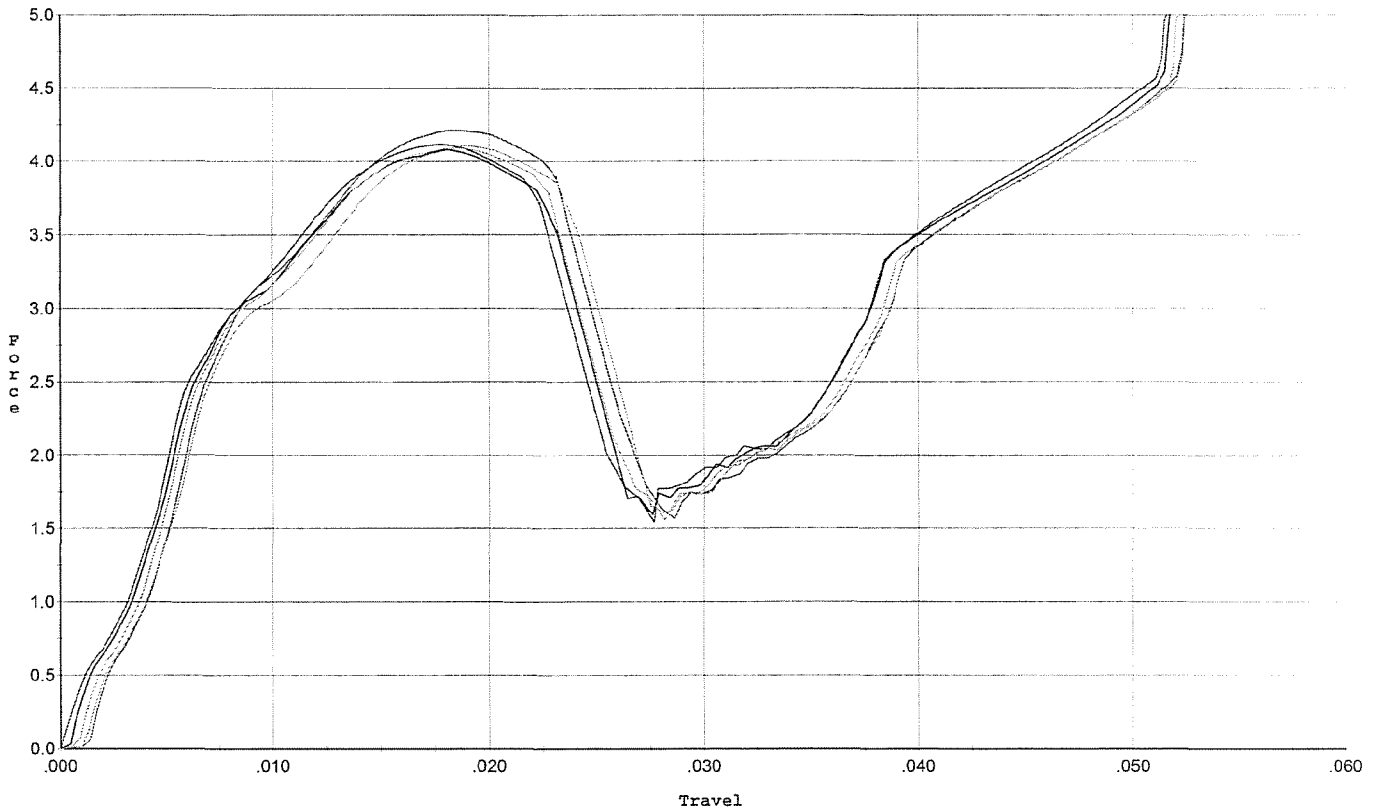
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.024	0.00	0.031	0.064		Set Trigger
2	4.095	0.022	0.00	0.031	0.061		Set Trigger
3	4.057	0.023	0.00	0.031	0.061		Set Trigger
4	4.113	0.024	0.00	0.031	0.064		Set Trigger
5	4.106	0.024	0.00	0.031	0.063		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



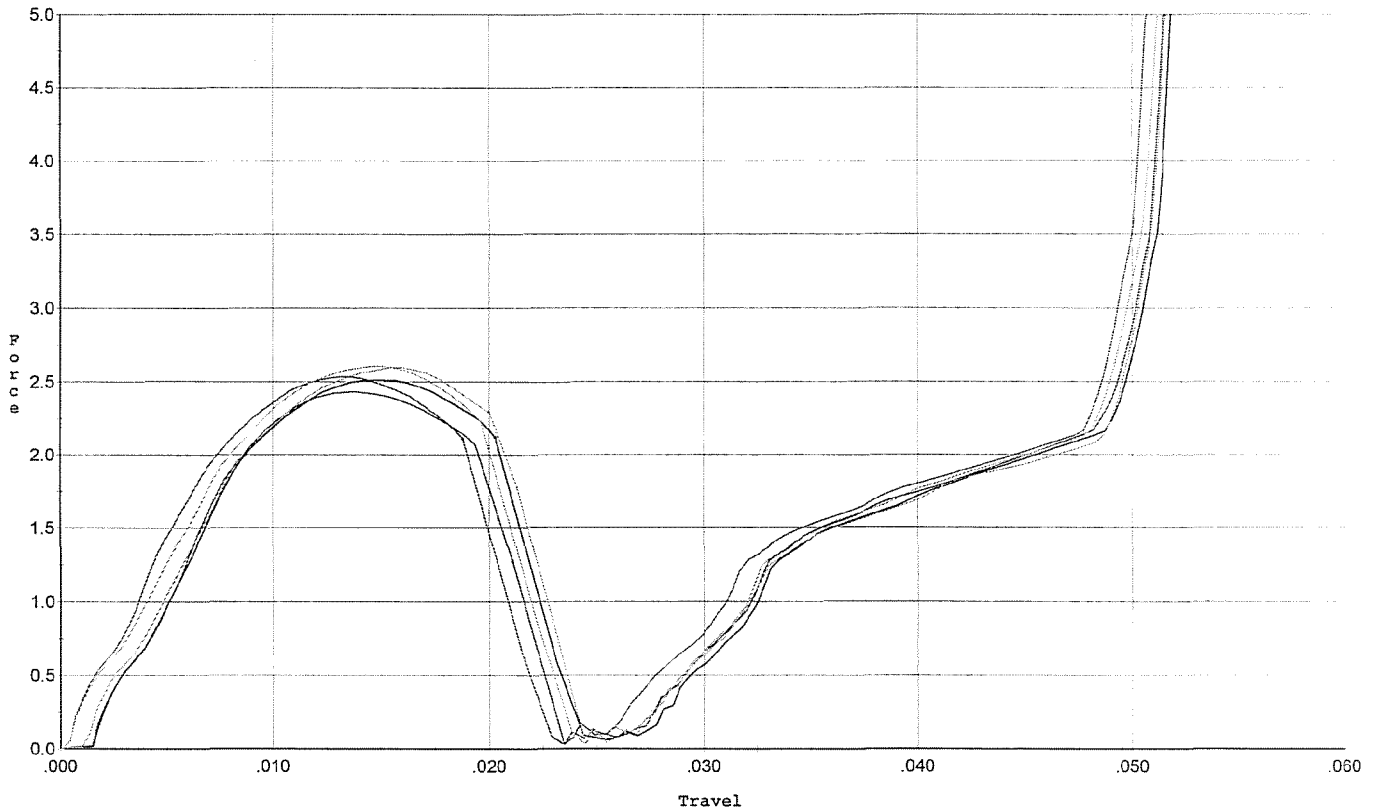
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.022	0.00	0.031	0.062		Set Trigger
2	4.078	0.023	0.00	0.030	0.063		Set Trigger
3	4.212	0.023	0.00	0.030	0.063		Set Trigger
4	4.093	0.023	0.00	0.031	0.062		Set Trigger
5	4.107	0.024	0.00	0.030	0.065		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



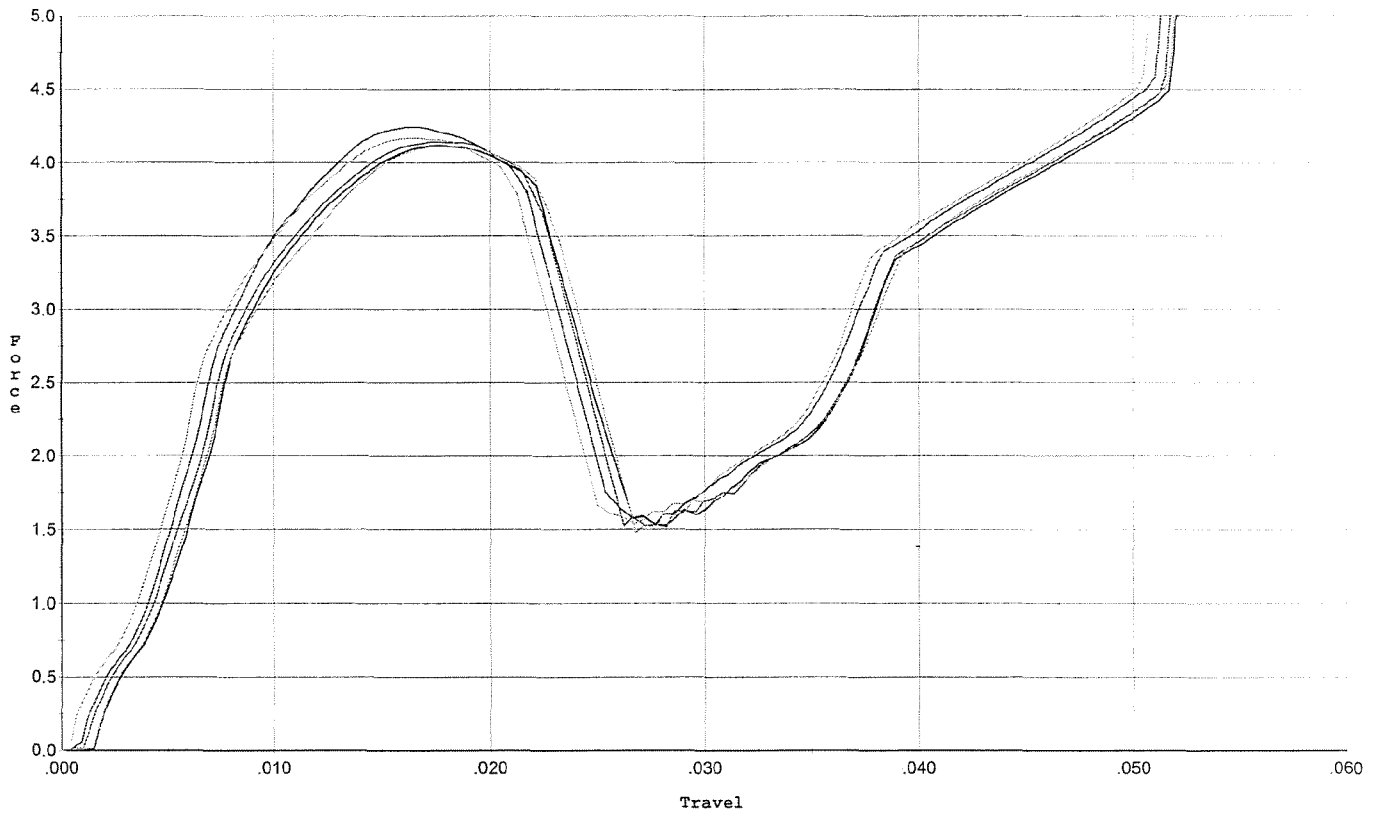
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.021	0.00	0.036	0.034		Set Trigger
2	2.512	0.020	0.002	0.036	0.033		Set Trigger
3	2.533	0.019	0.00	0.036	0.033		Set Trigger
4	2.606	0.020	0.00	0.036	0.035		Set Trigger
5	2.599	0.021	0.00	0.035	0.036		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.022	0.00	0.031	0.060		Set Trigger
2	4.119	0.022	0.002	0.031	0.058		Set Trigger
3	4.139	0.022	0.00	0.031	0.060		Set Trigger
4	4.169	0.021	0.00	0.031	0.058		Set Trigger
5	4.109	0.023	0.002	0.030	0.061		Set Trigger

Avg 4.15