

66858462

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

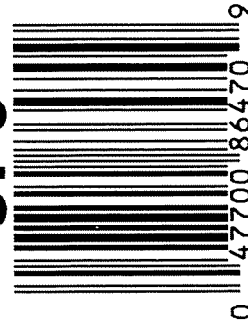


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858462**UPC**

GUN SERIAL # G 685 8462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLW
540	APPLY COATINGS (BARREL ACTION)		6/1/08	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

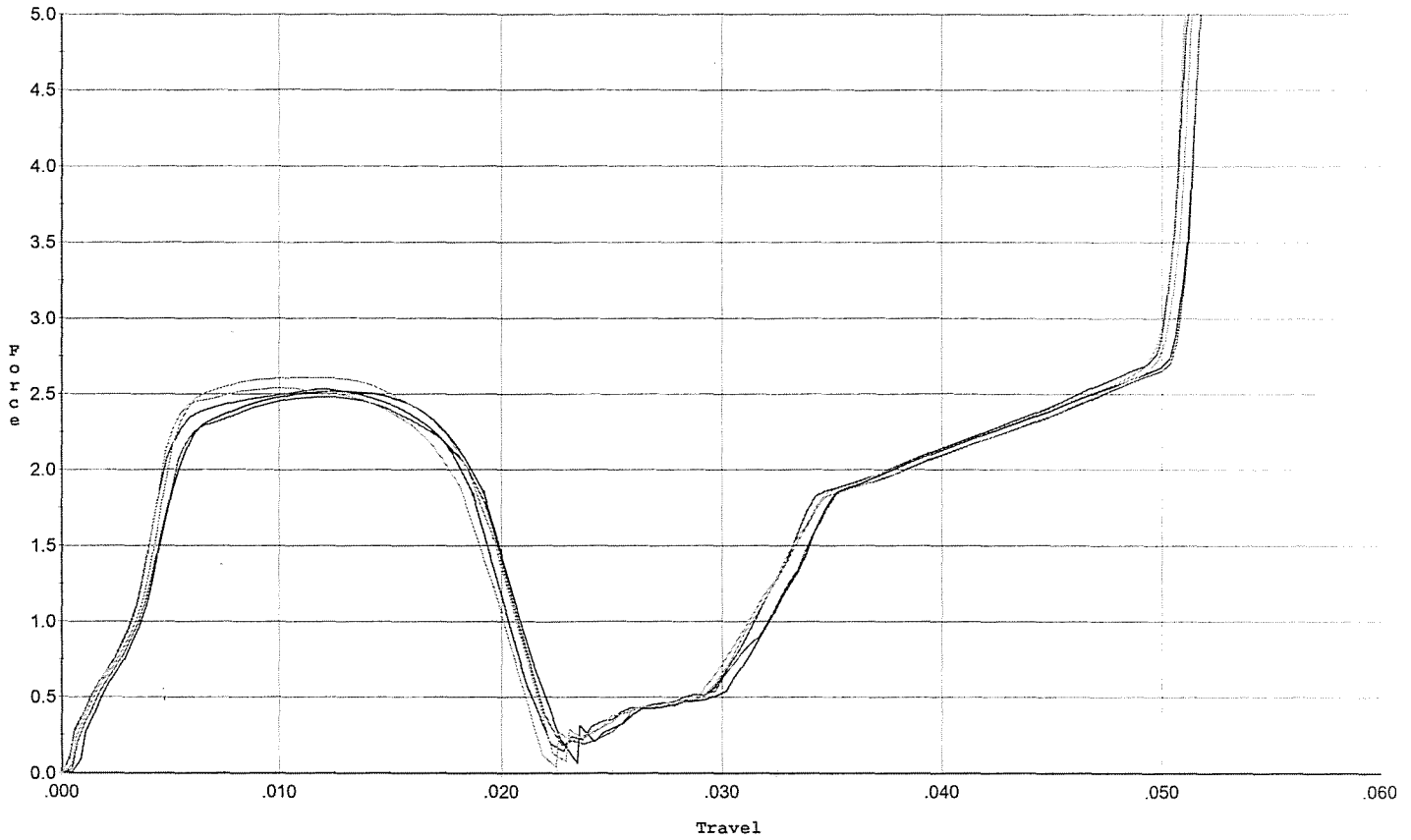
CP #	CP	BARBER - M24 6097201	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	8-7-09	<u>L.N.</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-7-09	<u>L.N.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-7-09	<u>L.N.</u>
	J) ASSEMBLE STOCK			7-7-09	<u>L.N.</u>
	K) ASSEMBLE SWIVEL STUDS			8-7-09	<u>L.N.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	<u>AP</u>
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/28	<u>TAR</u>
670	FINAL INSPECTION A) HEADSPACE			8-7-09	<u>L.N.</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>242</u> <u>259</u> <u>253</u> <u>233</u> <u>249</u>	8-6-09	<u>L.N.</u>
	C) FUNCTION			8-7-09	<u>L.N.</u>
690	PACK			8/10/09	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



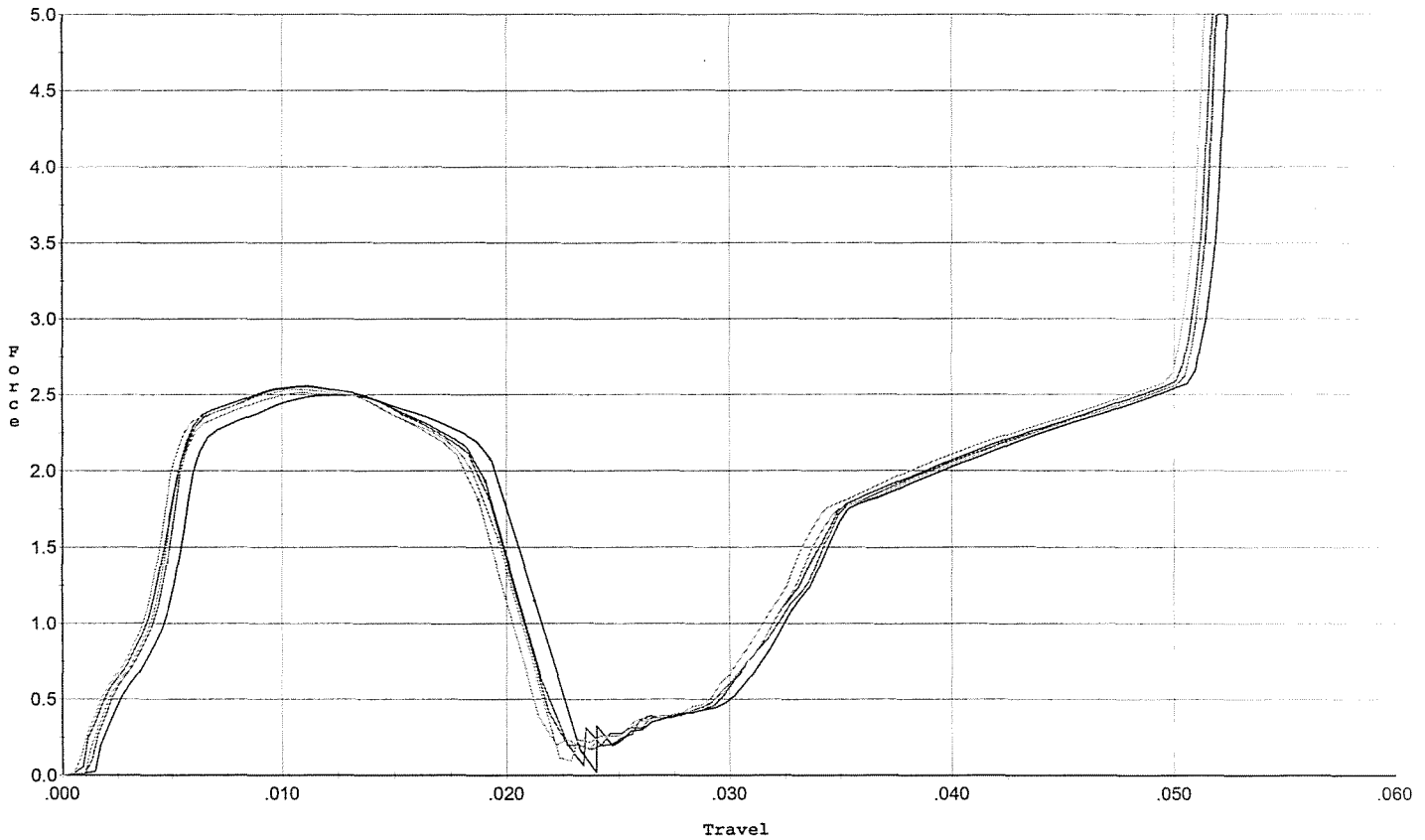
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.019	0.00	0.037	0.035		Set Trigger
2	2.520	0.019	0.00	0.037	0.035		Set Trigger
3	2.481	0.019	0.00	0.037	0.035		Set Trigger
4	2.542	0.020	0.00	0.036	0.037		Set Trigger
5	2.611	0.020	0.00	0.036	0.037		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



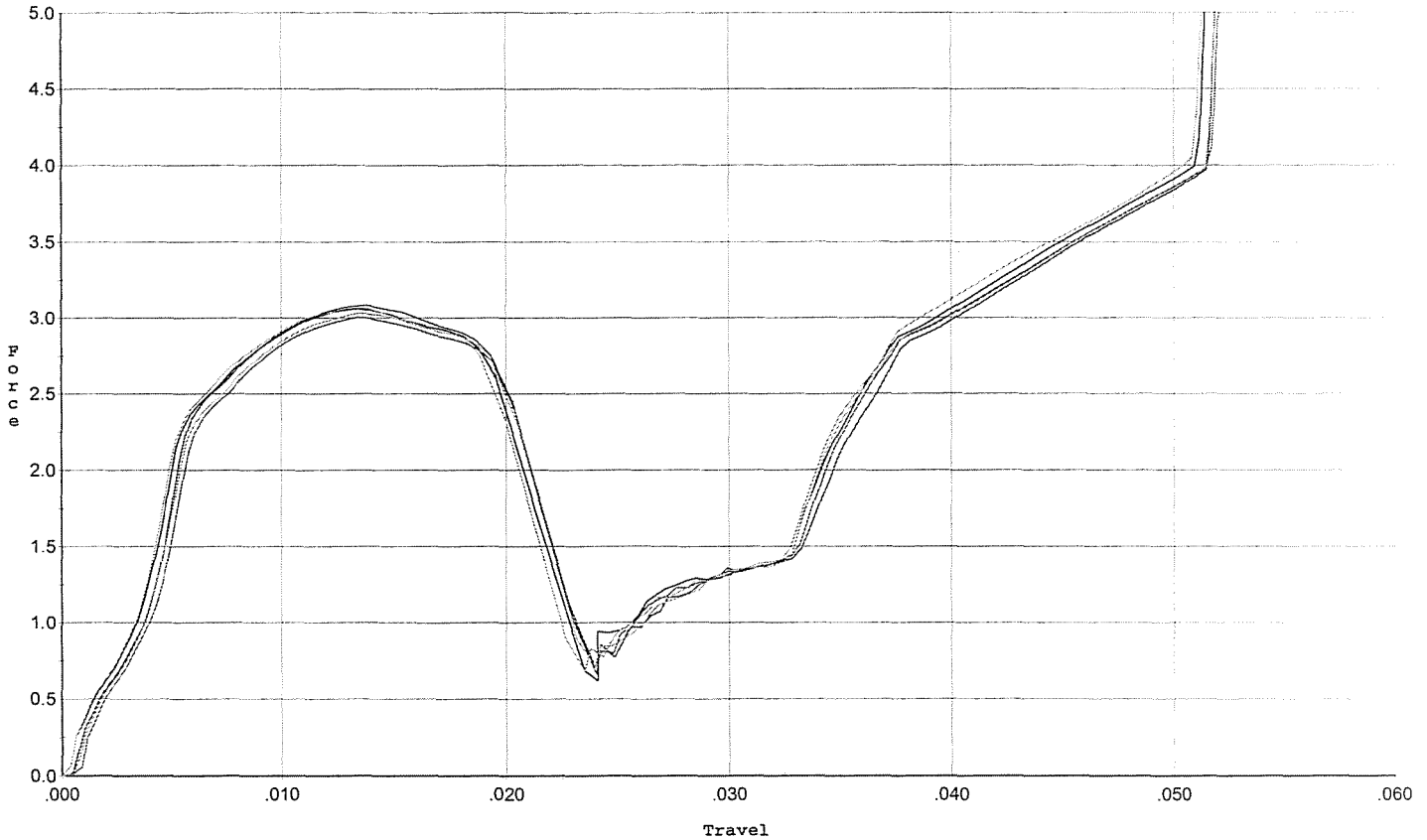
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.019	0.00	0.037	0.035		Set Trigger
2	2.496	0.021	0.00	0.036	0.037		Set Trigger
3	2.552	0.019	0.00	0.037	0.034		Set Trigger
4	2.536	0.019	0.00	0.037	0.034		Set Trigger
5	2.512	0.020	0.00	0.037	0.035		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



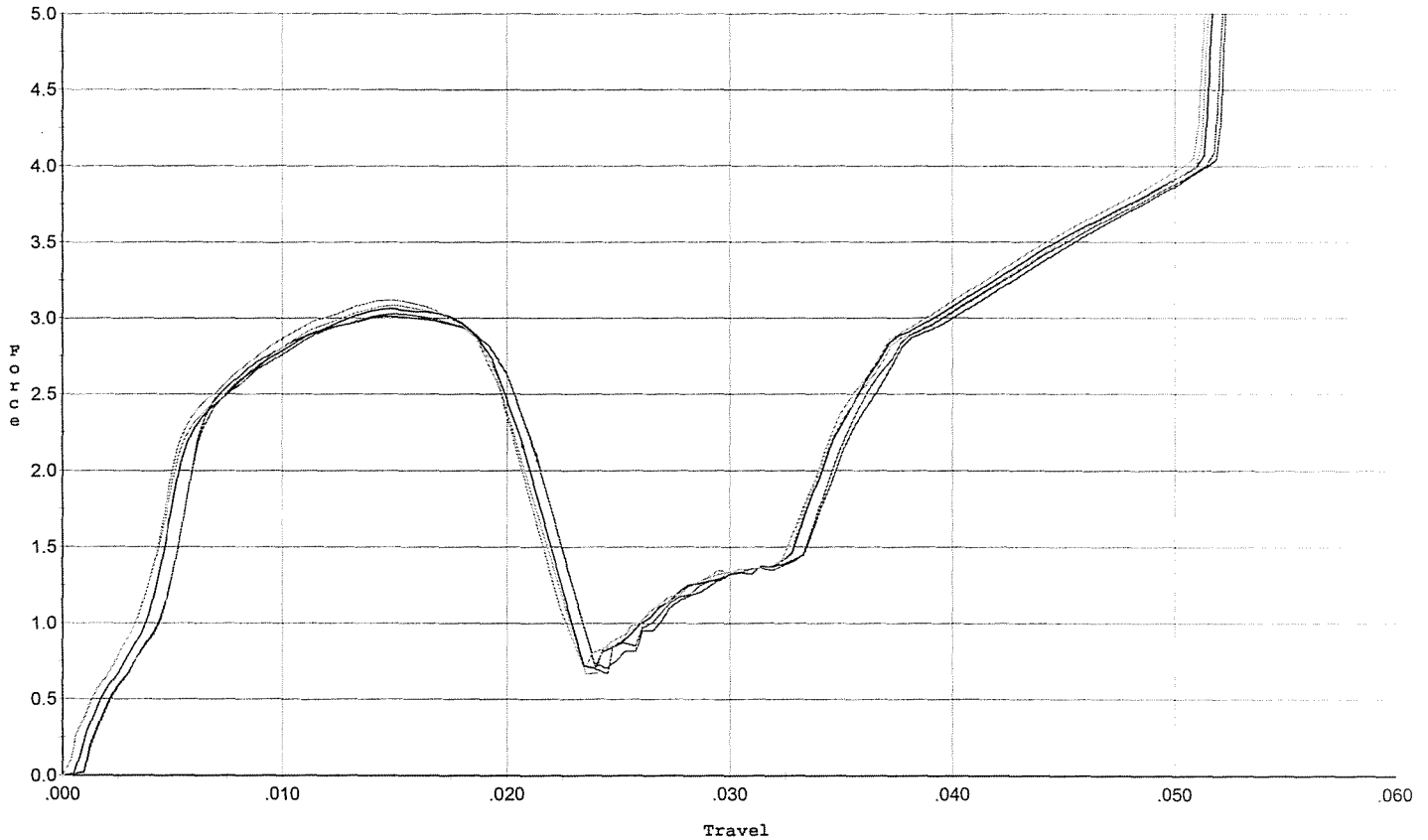
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.020	0.00	0.035	0.044		Set Trigger
2	3.064	0.020	0.00	0.034	0.042		Set Trigger
3	3.004	0.020	0.00	0.034	0.042		Set Trigger
4	3.028	0.021	0.00	0.034	0.043		Set Trigger
5	3.055	0.020	0.00	0.034	0.043		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



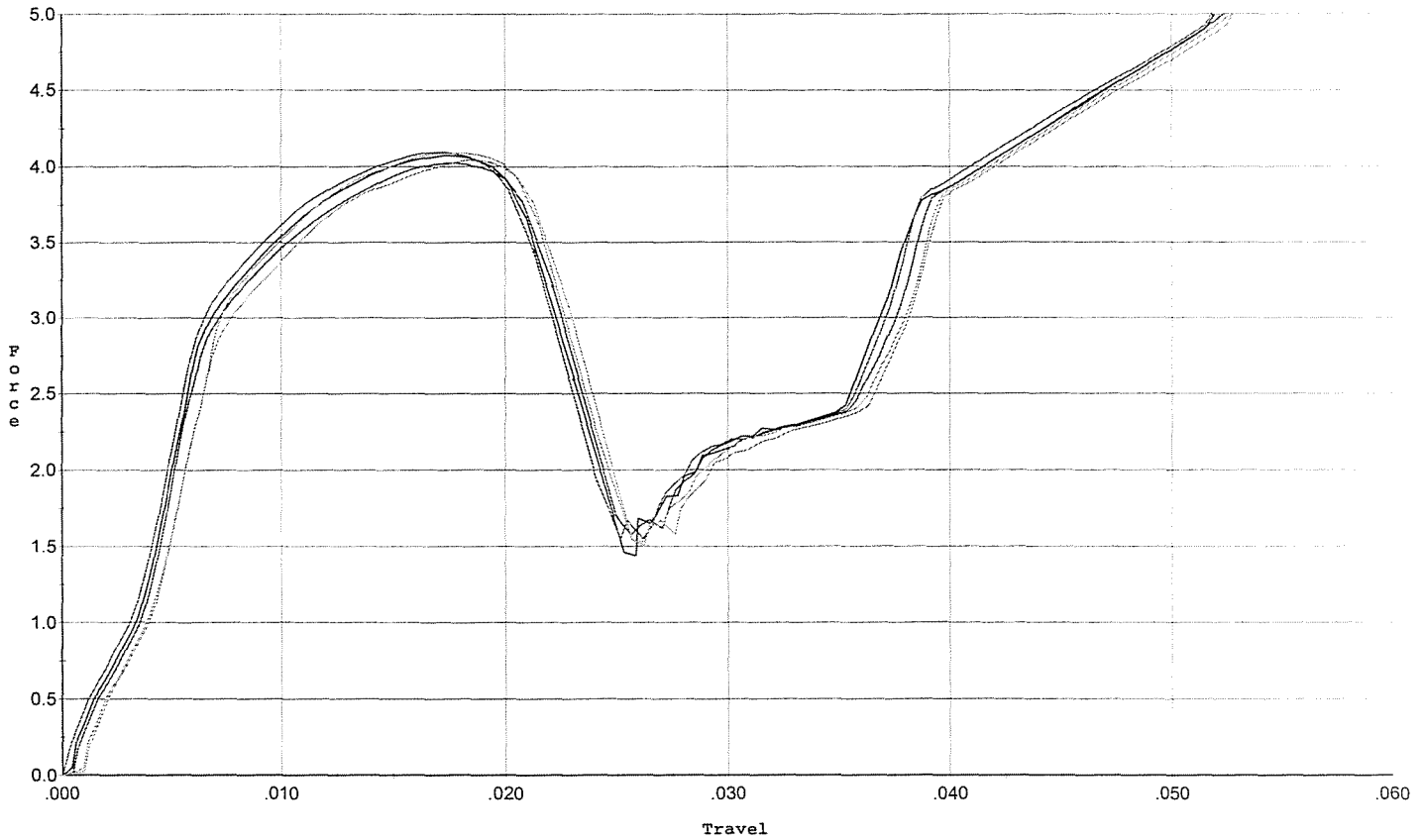
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.021	0.00	0.035	0.044		Set Trigger
2	3.063	0.021	0.00	0.034	0.044		Set Trigger
3	3.026	0.021	0.00	0.035	0.044		Set Trigger
4	3.081	0.019	0.00	0.034	0.042		Set Trigger
5	3.119	0.020	0.00	0.034	0.043		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



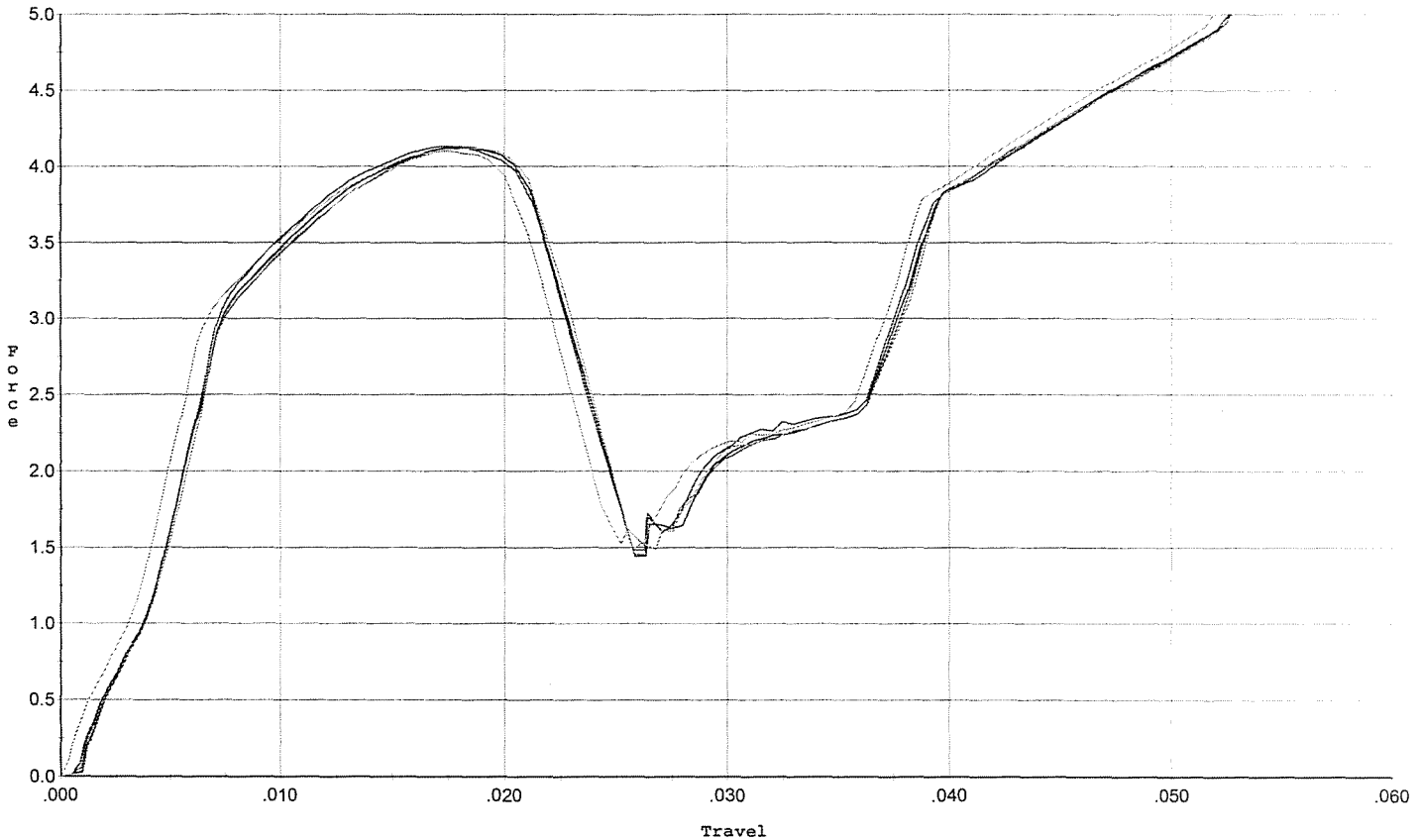
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.022	0.00	0.032	0.060		Set Trigger
2	4.075	0.023	0.00	0.032	0.064		Set Trigger
3	4.097	0.021	0.00	0.032	0.060		Set Trigger
4	4.091	0.021	0.00	0.032	0.058		Set Trigger
5	4.045	0.023	0.00	0.032	0.061		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



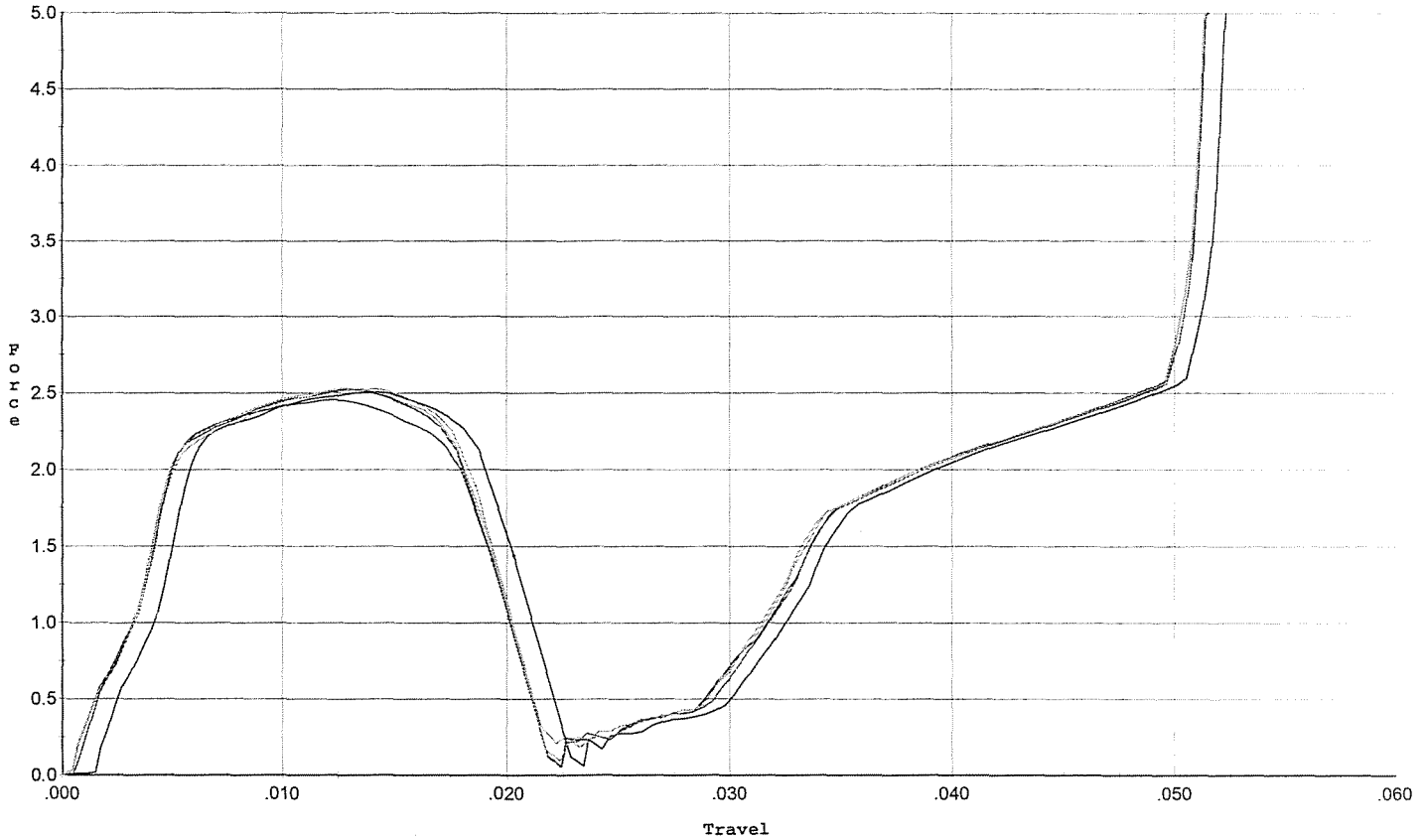
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.021	0.00	0.032	0.058		Set Trigger
2	4.128	0.023	0.00	0.032	0.064		Set Trigger
3	4.120	0.021	0.00	0.032	0.057		Set Trigger
4	4.097	0.021	0.00	0.032	0.059		Set Trigger
5	4.121	0.023	0.00	0.032	0.062		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



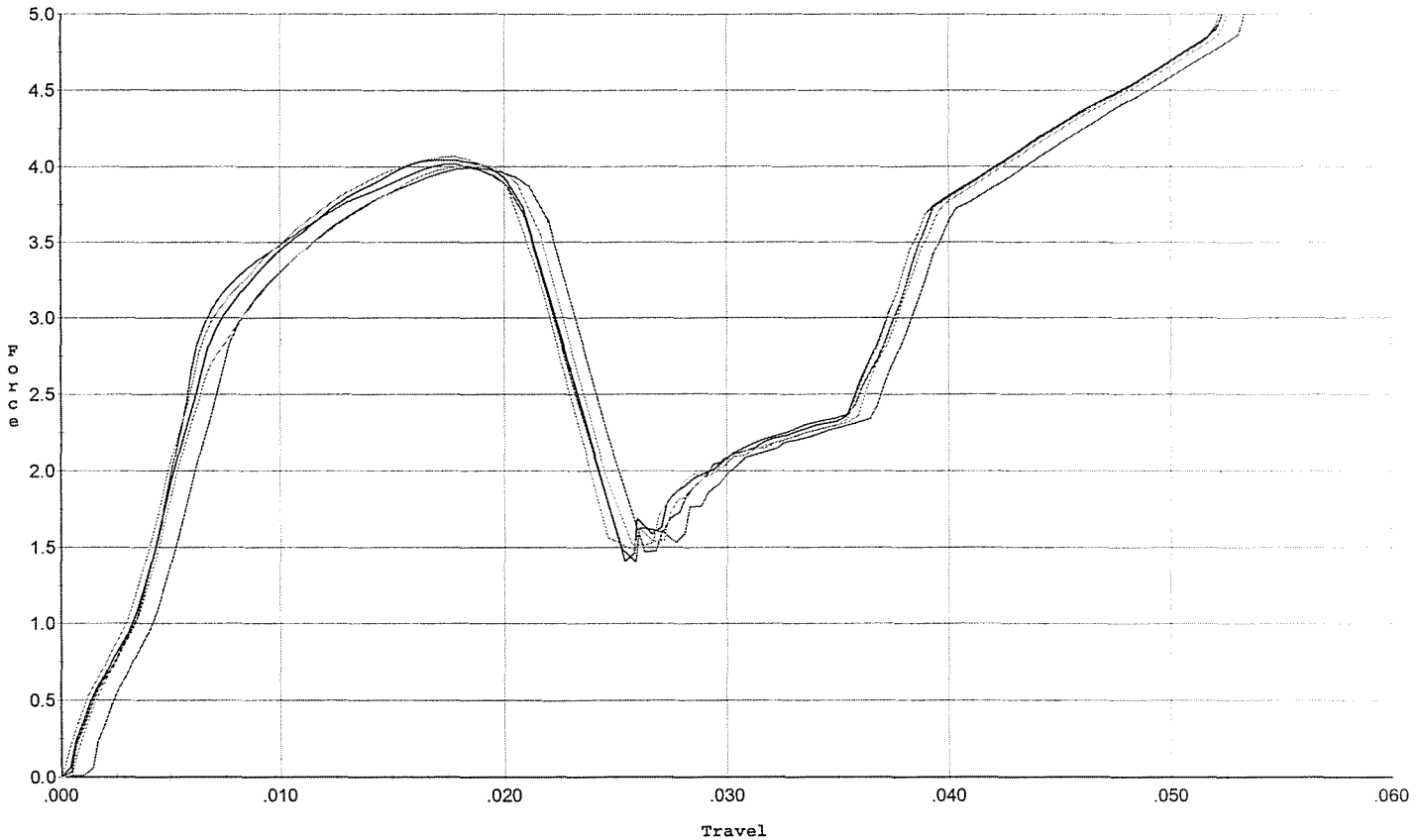
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.019	0.00	0.037	0.035		Set Trigger
2	2.507	0.020	0.00	0.037	0.036		Set Trigger
3	2.520	0.019	0.00	0.037	0.035		Set Trigger
4	2.530	0.019	0.00	0.037	0.035		Set Trigger
5	2.527	0.019	0.00	0.037	0.034		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.021	0.00	0.032	0.057		Set Trigger
2	4.044	0.023	0.00	0.032	0.062		Set Trigger
3	3.993	0.022	0.00	0.032	0.057		Set Trigger
4	4.015	0.022	0.00	0.032	0.058		Set Trigger
5	4.069	0.021	0.00	0.032	0.059		Set Trigger

Avg 4.02