

G6858463

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



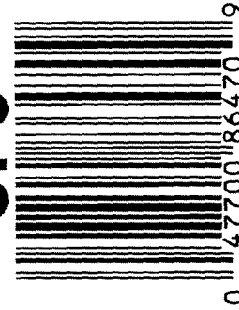
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6858463

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6858463

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DLWA
540	APPLY COATINGS (BARREL ACTION)		6/1/8	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

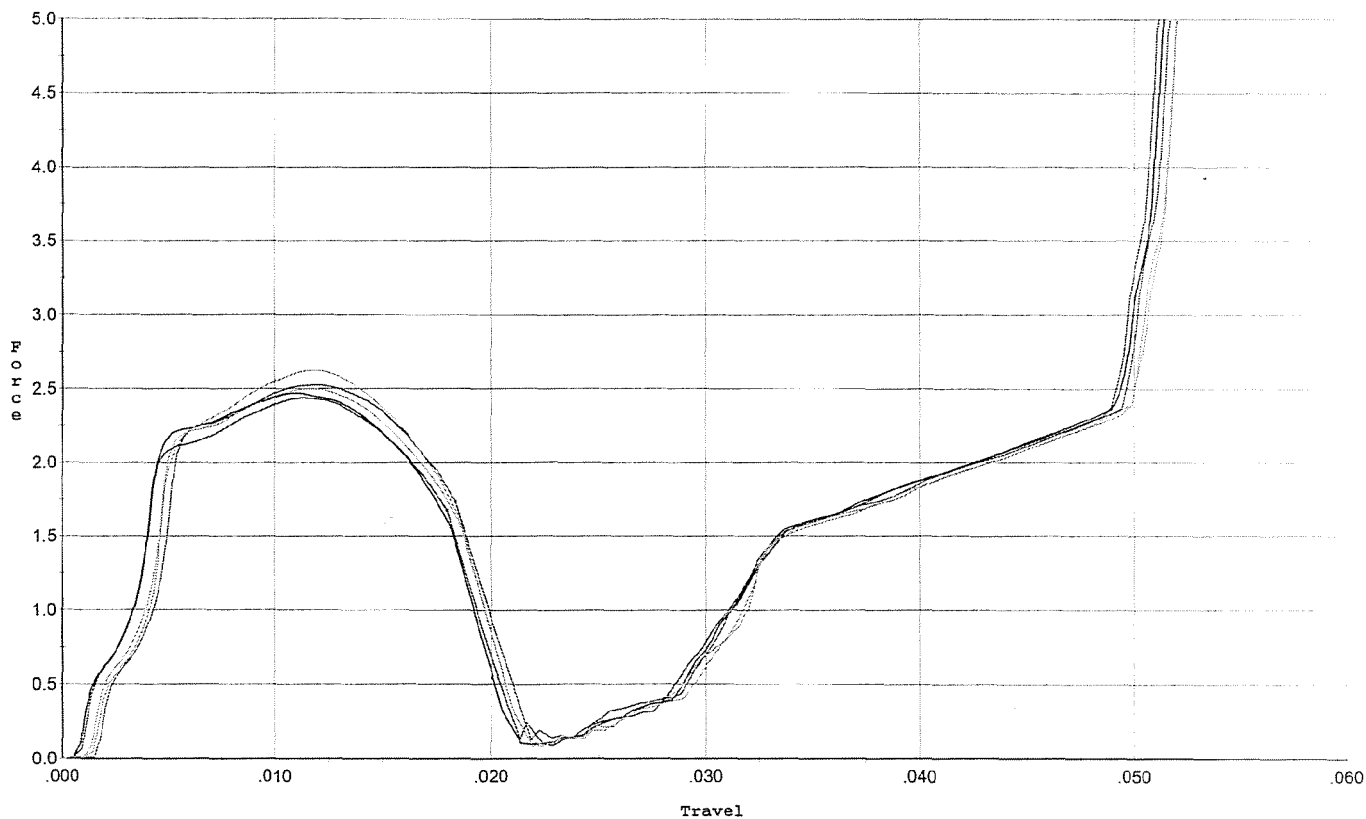
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	8-5-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	8-5-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5-09	L.N.
	J) ASSEMBLE STOCK		7-13-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-5-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/31/09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		8-5-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>260</u> <u>264</u> <u>265</u> <u>252</u>	8-5-09	L.N.
	C) FUNCTION		8-5-09	L.N.
690	PACK		8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



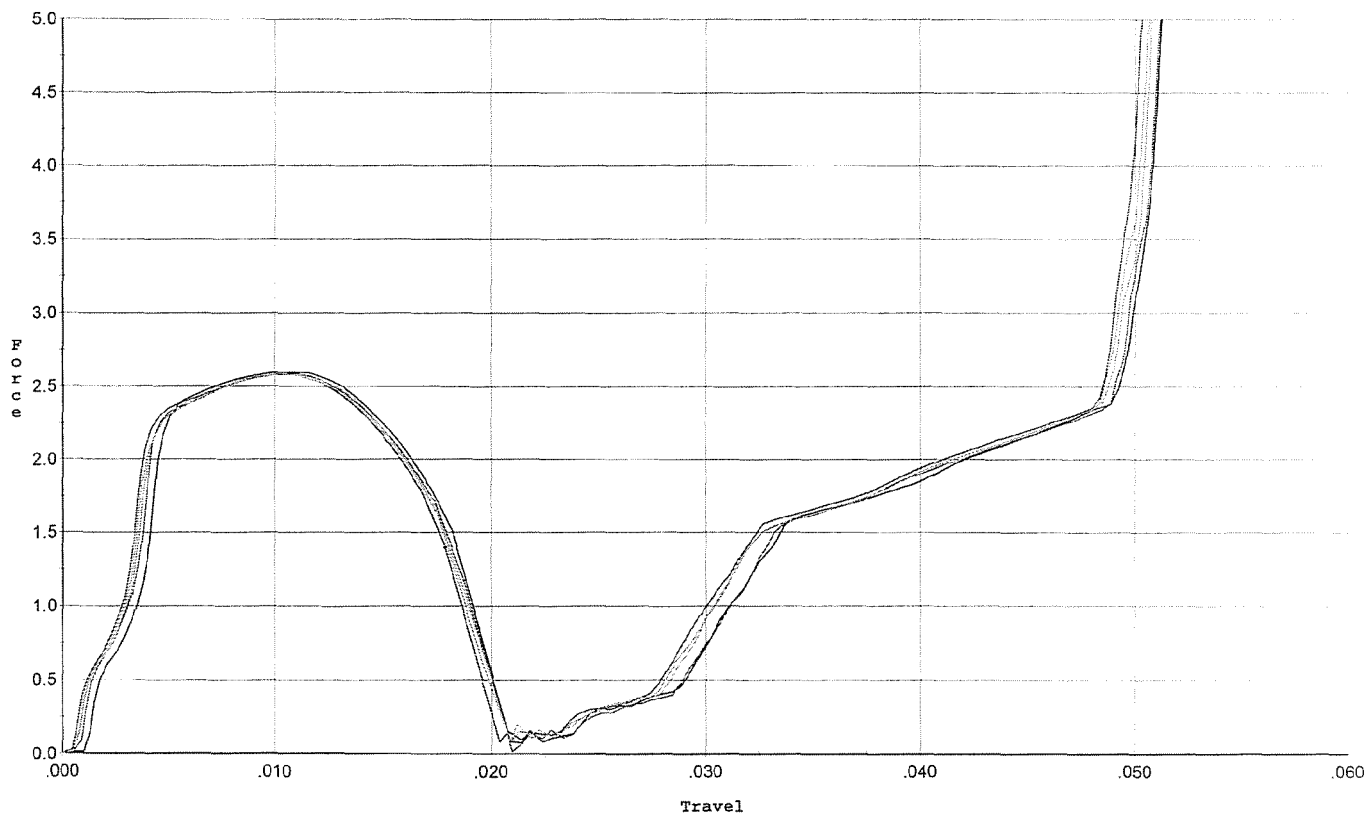
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.018	0.00	0.037	0.031		Set Trigger
2	2.471	0.018	0.00	0.038	0.032		Set Trigger
3	2.524	0.018	0.002	0.038	0.032		Set Trigger
4	2.501	0.019	0.00	0.038	0.032		Set Trigger
5	2.627	0.019	0.00	0.038	0.033		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



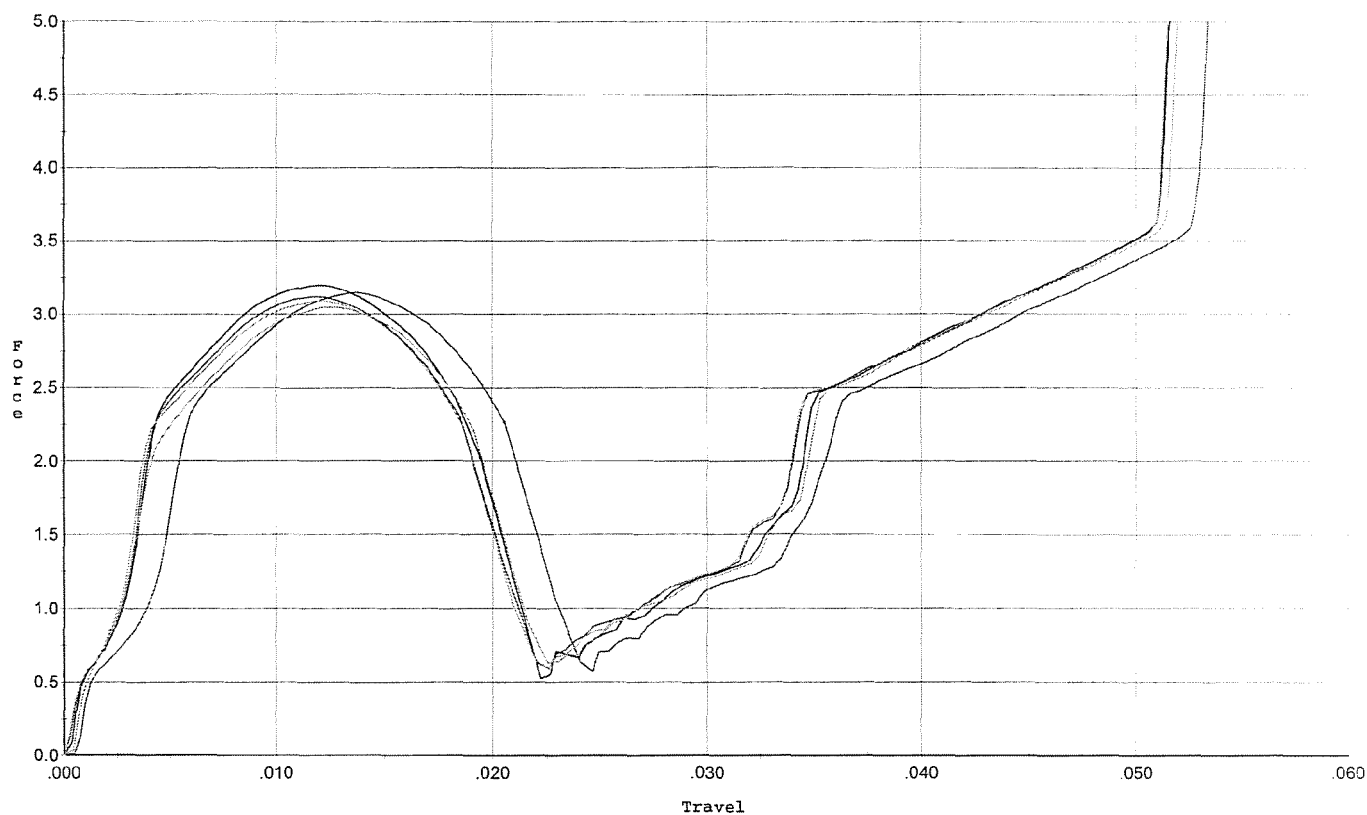
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.018	0.00	0.037	0.033		Set Trigger
2	2.596	0.018	0.00	0.038	0.033		Set Trigger
3	2.596	0.019	0.00	0.038	0.034		Set Trigger
4	2.582	0.018	0.00	0.038	0.033		Set Trigger
5	2.579	0.019	0.00	0.037	0.035		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



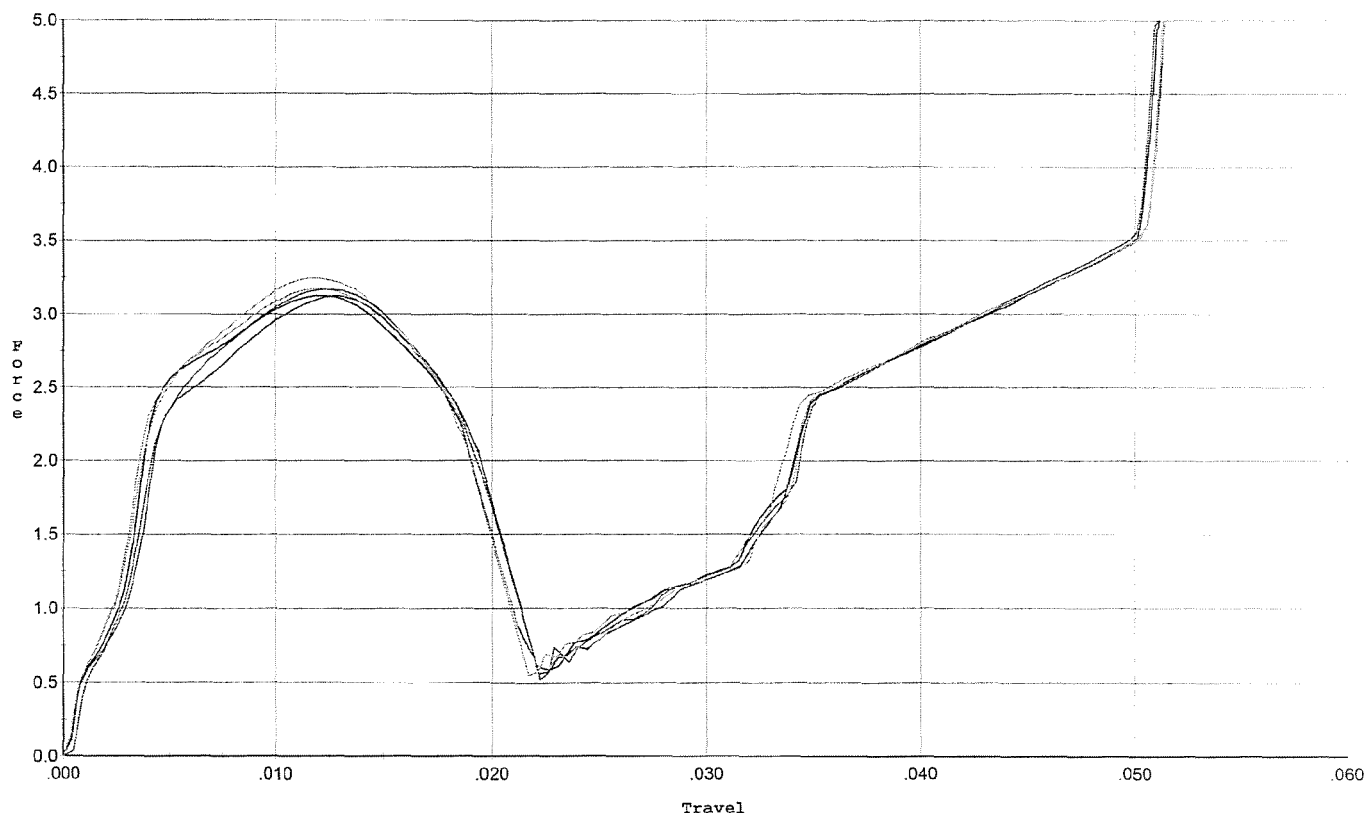
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.021	0.00	0.036	0.044		Set Trigger
2	3.198	0.019	0.00	0.035	0.044		Set Trigger
3	3.121	0.019	0.00	0.035	0.041		Set Trigger
4	3.091	0.019	0.00	0.035	0.041		Set Trigger
5	3.050	0.019	0.00	0.035	0.042		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



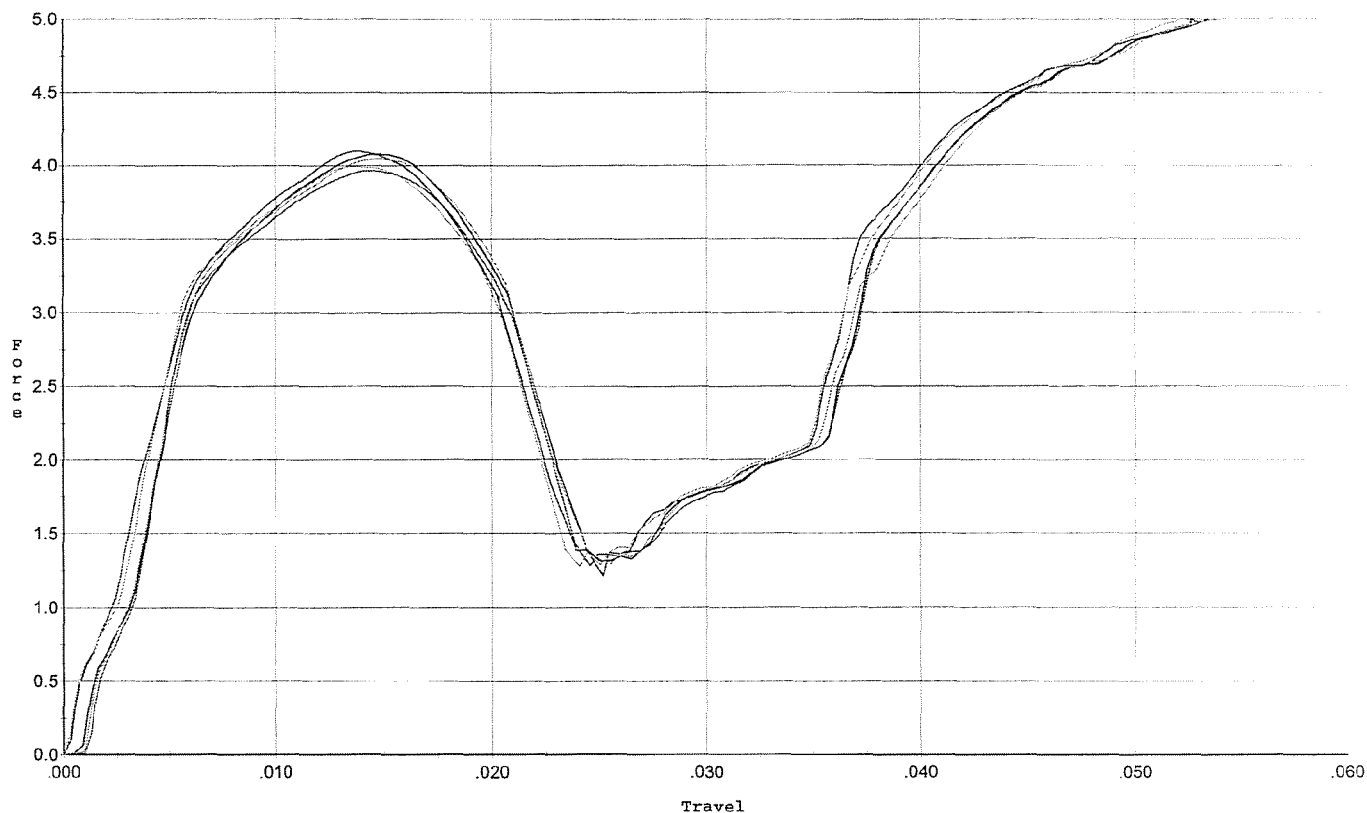
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.019	0.00	0.035	0.042		Set Trigger
2	3.125	0.019	0.00	0.035	0.042		Set Trigger
3	3.168	0.020	0.00	0.035	0.044		Set Trigger
4	3.246	0.019	0.00	0.035	0.043		Set Trigger
5	3.172	0.019	0.00	0.035	0.043		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



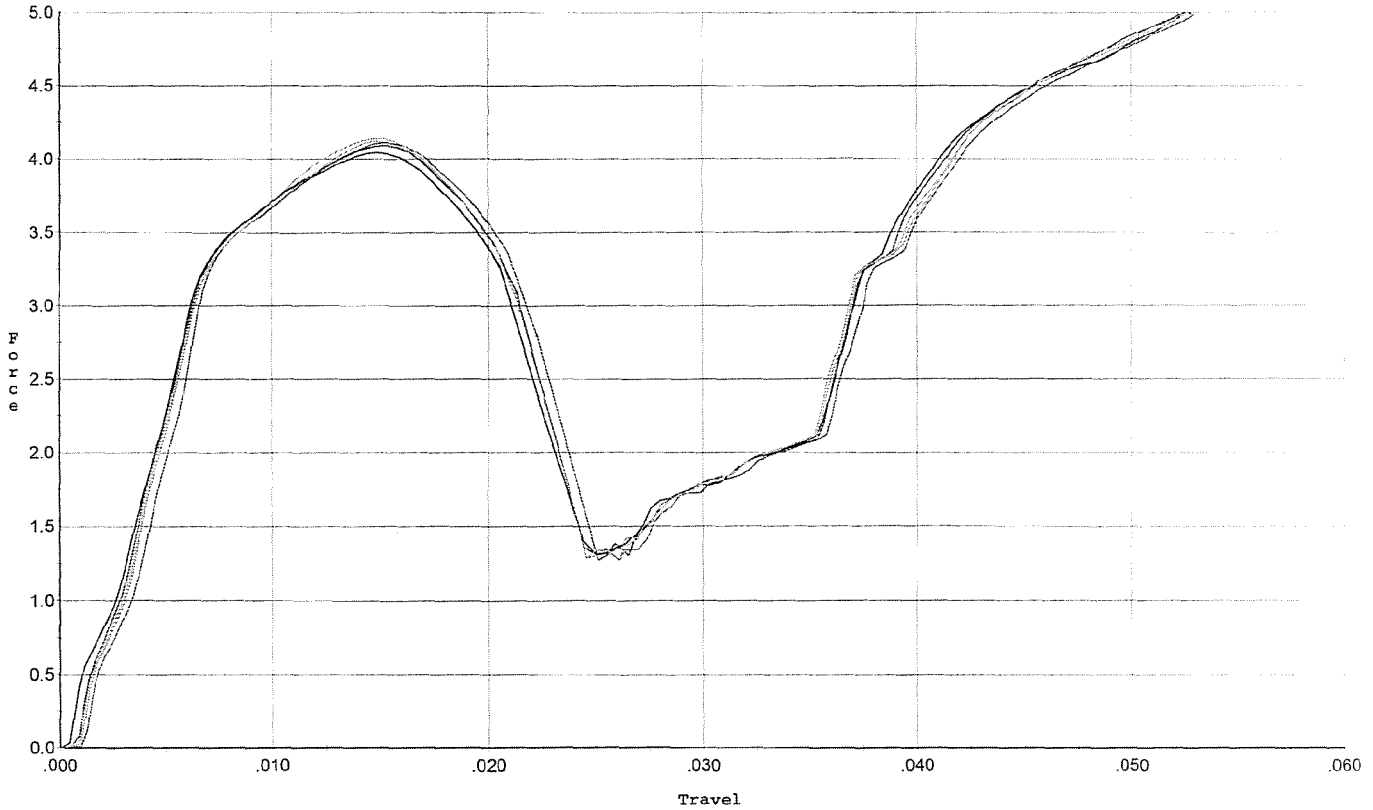
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.020	0.00	0.034	0.057		Set Trigger
2	4.080	0.021	0.00	0.034	0.057		Set Trigger
3	3.966	0.021	0.00	0.034	0.057		Set Trigger
4	3.994	0.020	0.00	0.034	0.057		Set Trigger
5	4.045	0.021	0.00	0.034	0.057		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



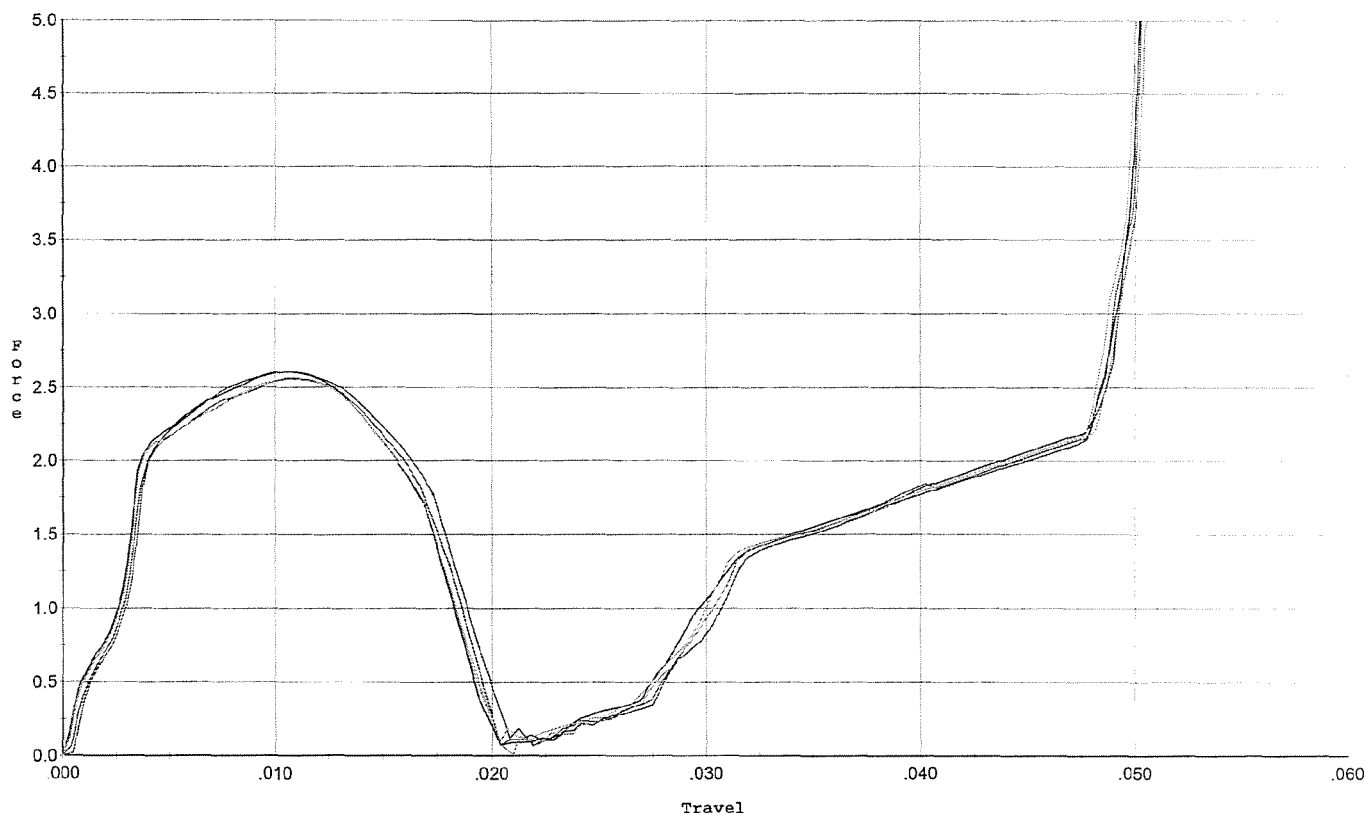
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.021	0.00	0.033	0.059		Set Trigger
2	4.045	0.021	0.00	0.033	0.057		Set Trigger
3	4.113	0.022	0.00	0.033	0.061		Set Trigger
4	4.142	0.021	0.00	0.033	0.060		Set Trigger
5	4.123	0.021	0.00	0.033	0.059		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



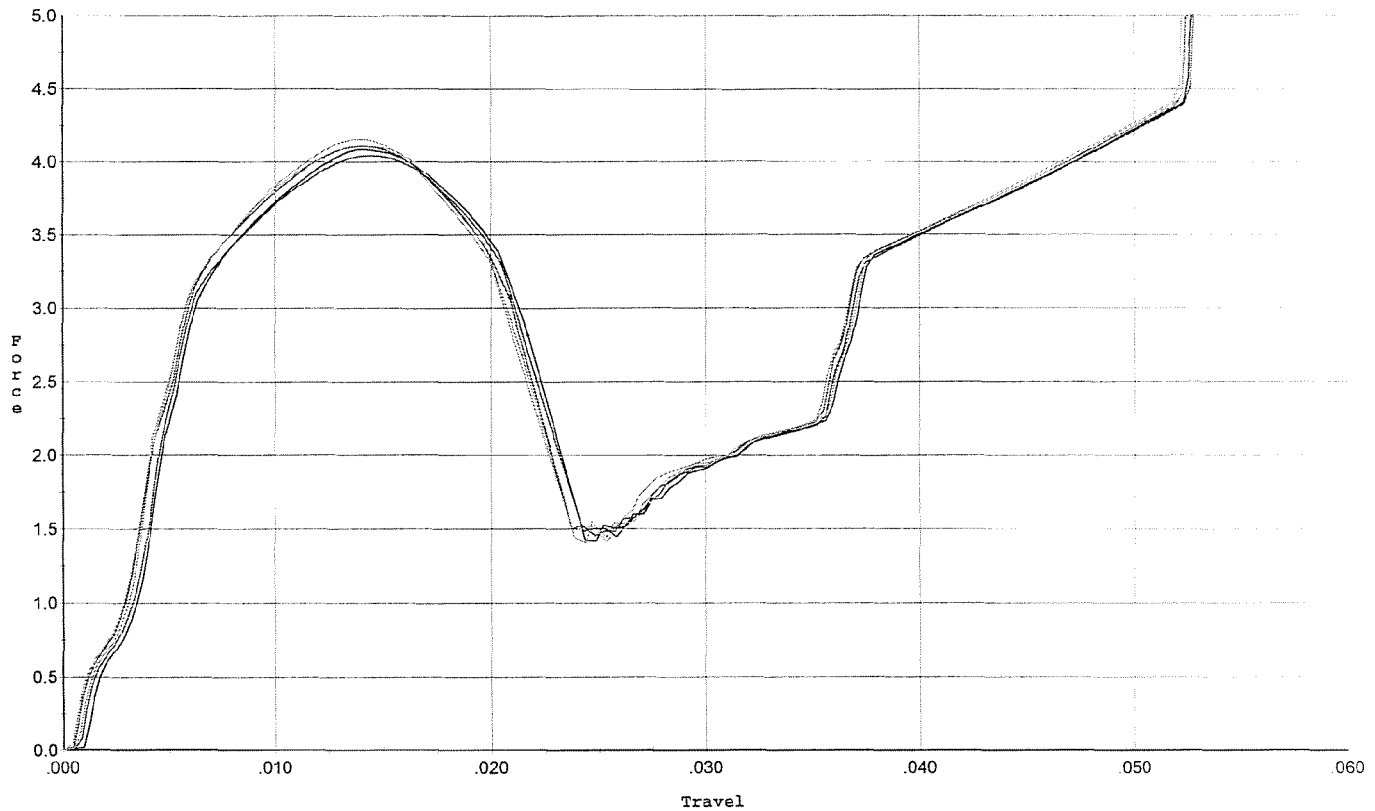
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.017	0.00	0.038	0.033		Set Trigger
2	2.604	0.017	0.00	0.038	0.032		Set Trigger
3	2.560	0.018	0.00	0.037	0.033		Set Trigger
4	2.556	0.017	0.00	0.037	0.031		Set Trigger
5	2.566	0.017	0.00	0.038	0.031		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.020	0.00	0.034	0.056		Set Trigger
2	4.086	0.022	0.00	0.033	0.059		Set Trigger
3	4.108	0.021	0.00	0.033	0.058		Set Trigger
4	4.158	0.020	0.00	0.034	0.056		Set Trigger
5	4.109	0.021	0.00	0.033	0.060		Set Trigger

Avg 4.10