

66858465

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



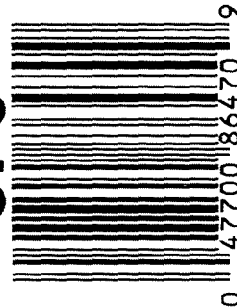
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858465

UPC



BM FORM

GUN SERIAL #

G 6858465

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	BP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	AWO
540	APPLY COATINGS (BARREL ACTION)		6/1/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-7-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

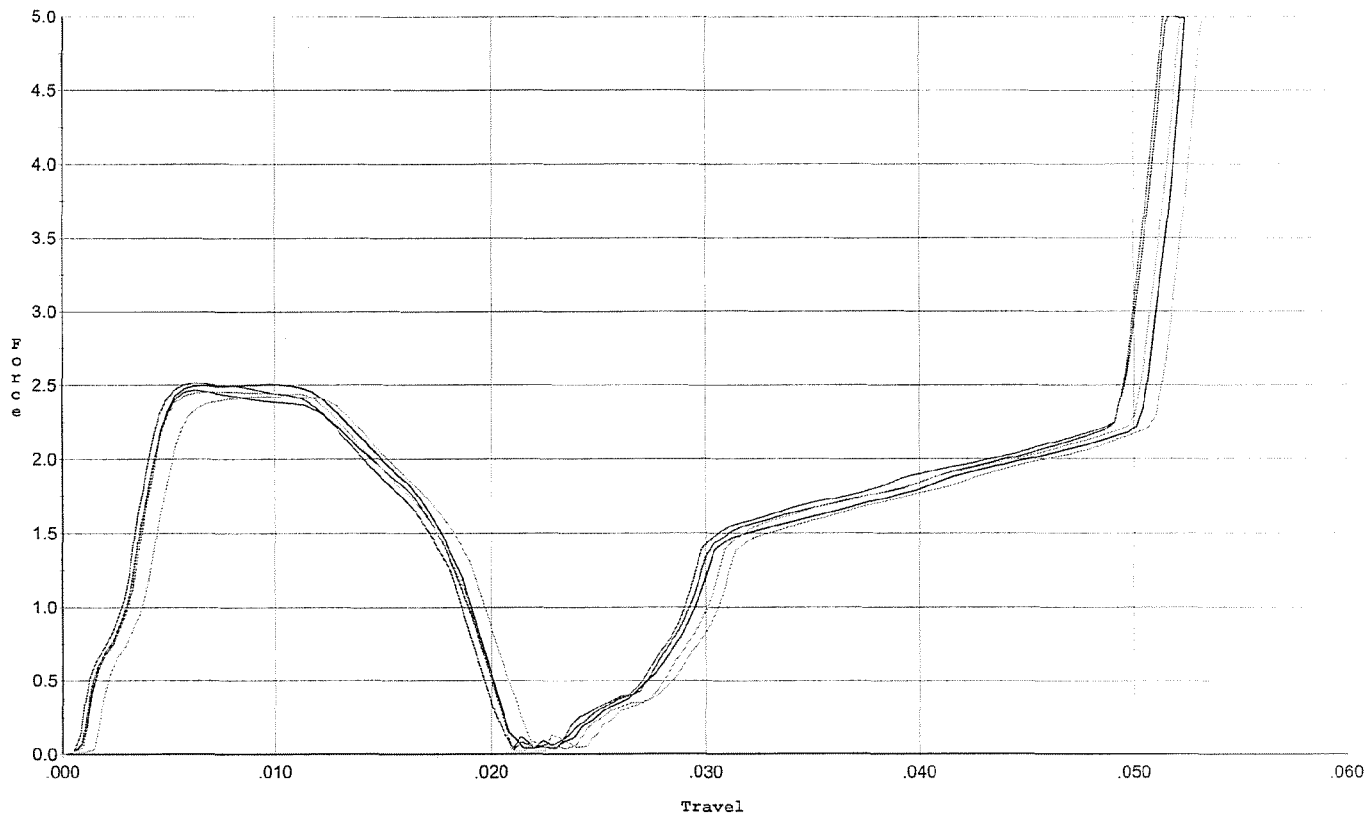
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-10-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>50</u>	8-10-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.023</u> <u>.033</u>	8-10-09	R.N.
	J) ASSEMBLE STOCK		7-7-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-10-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-10-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>252</u> <u>258</u> <u>259</u> <u>232</u>	8-6-09	R.N.
	C) FUNCTION		8-10-09	R.N.
690	PACK		8/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



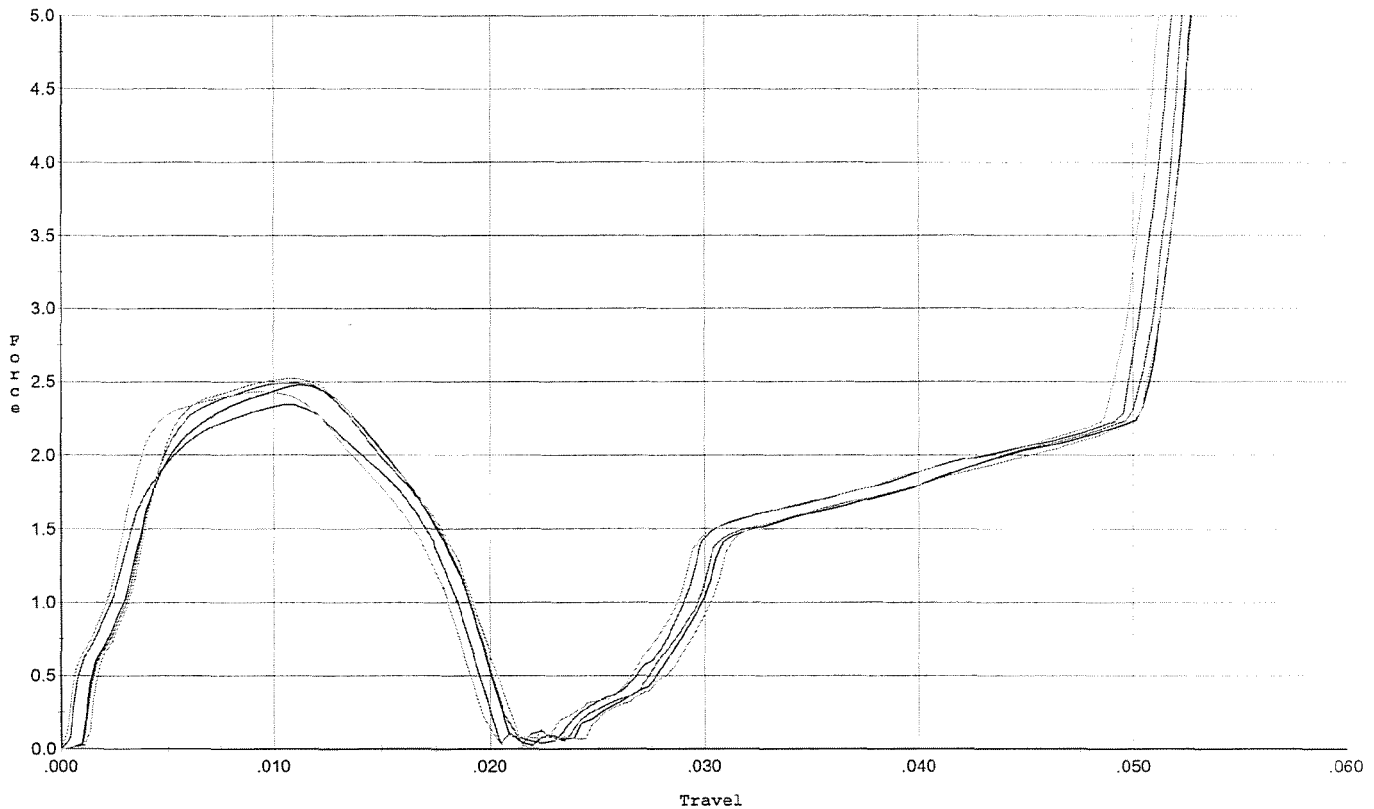
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.019	0.00	0.038	0.033		Set Trigger
2	2.504	0.019	0.00	0.039	0.033		Set Trigger
3	2.514	0.018	0.00	0.039	0.032		Set Trigger
4	2.455	0.019	0.00	0.039	0.033		Set Trigger
5	2.423	0.019	0.00	0.039	0.032		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



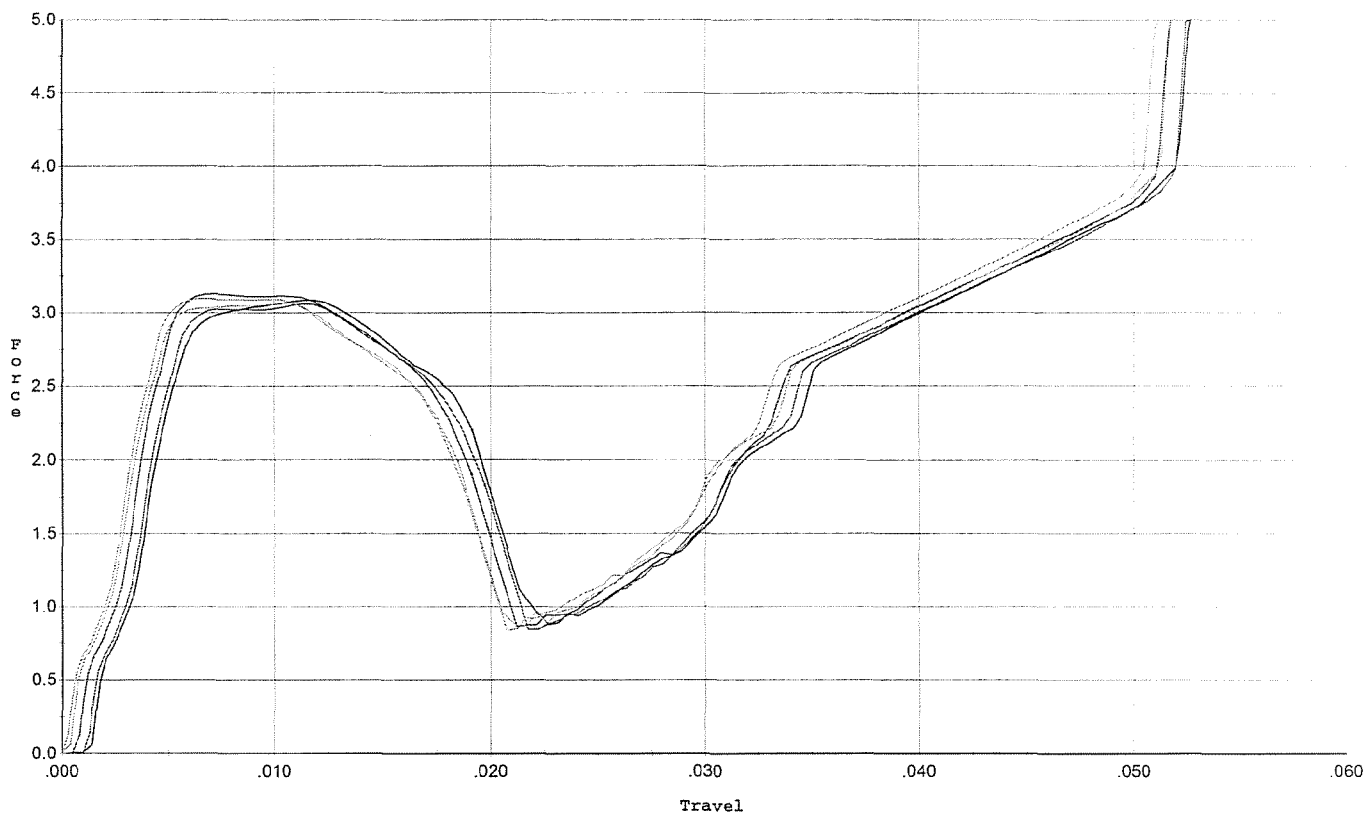
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.342	0.018	0.00	0.039	0.031		Set Trigger
2	2.477	0.019	0.00	0.039	0.032		Set Trigger
3	2.490	0.019	0.00	0.039	0.032		Set Trigger
4	2.434	0.018	0.00	0.039	0.032		Set Trigger
5	2.520	0.019	0.00	0.039	0.032		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



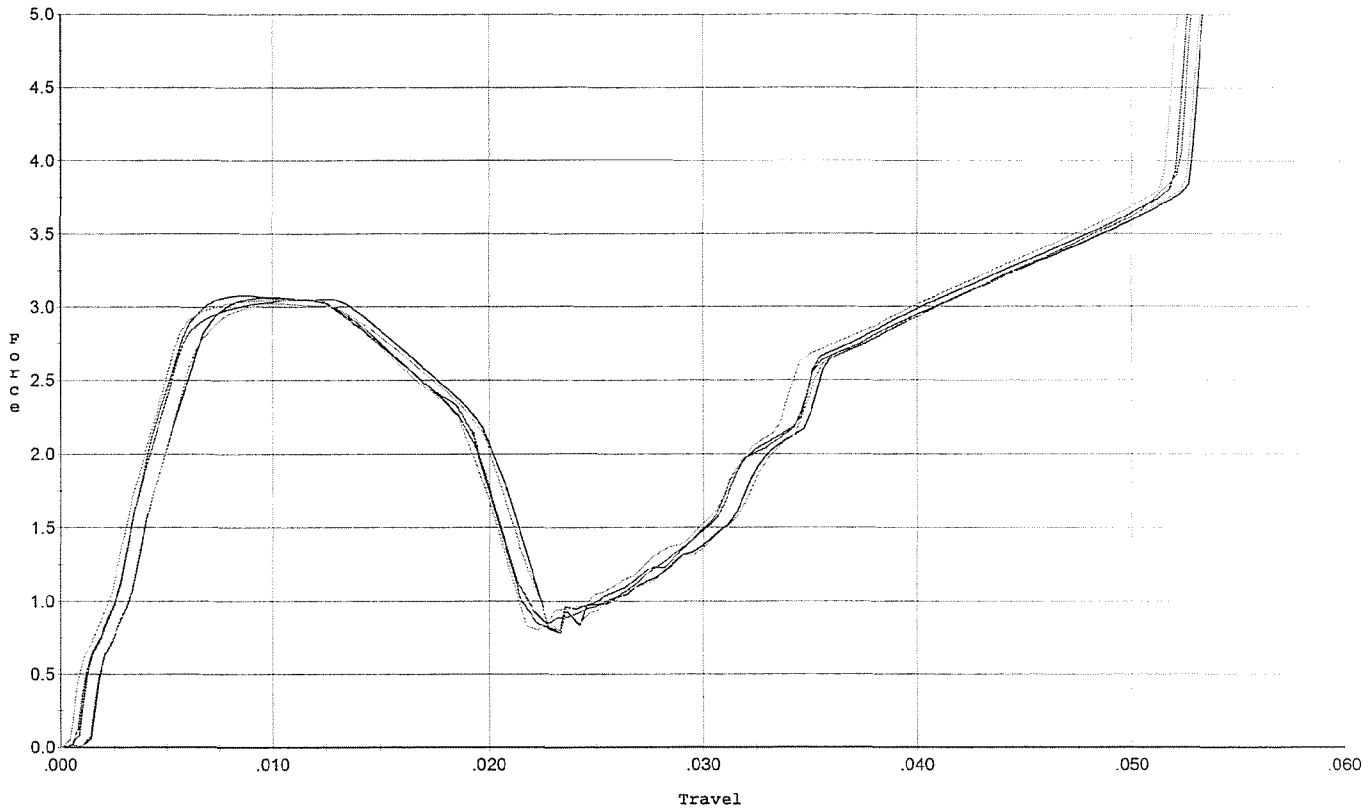
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.019	0.00	0.035	0.043		Set Trigger
2	3.086	0.019	0.00	0.036	0.042		Set Trigger
3	3.061	0.020	0.00	0.035	0.043		Set Trigger
4	3.065	0.018	0.00	0.036	0.042		Set Trigger
5	3.096	0.019	0.00	0.035	0.043		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



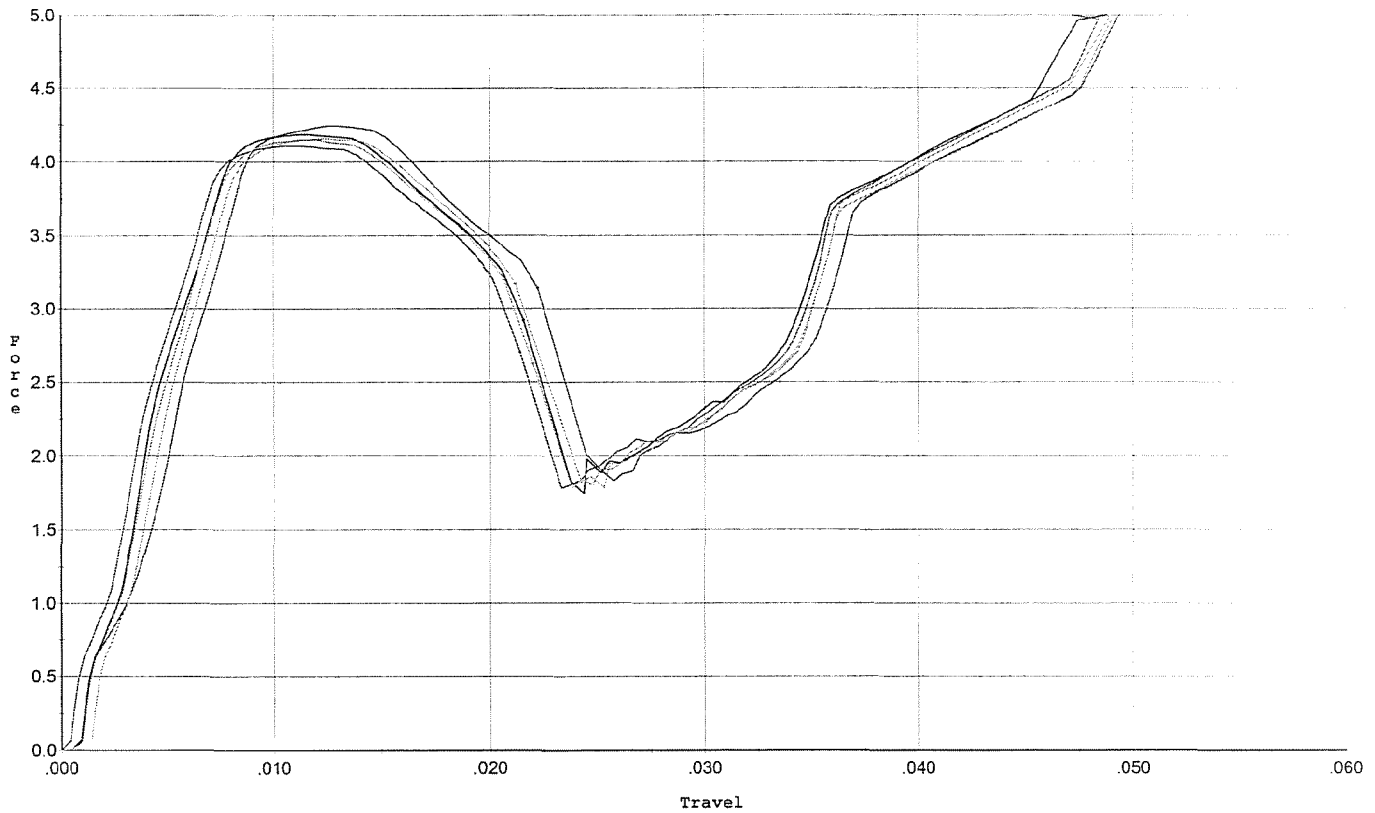
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.019	0.00	0.036	0.043		Set Trigger
2	3.064	0.021	0.00	0.036	0.044		Set Trigger
3	3.056	0.019	0.00	0.036	0.042		Set Trigger
4	3.058	0.020	0.00	0.035	0.044		Set Trigger
5	3.020	0.020	0.00	0.036	0.042		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



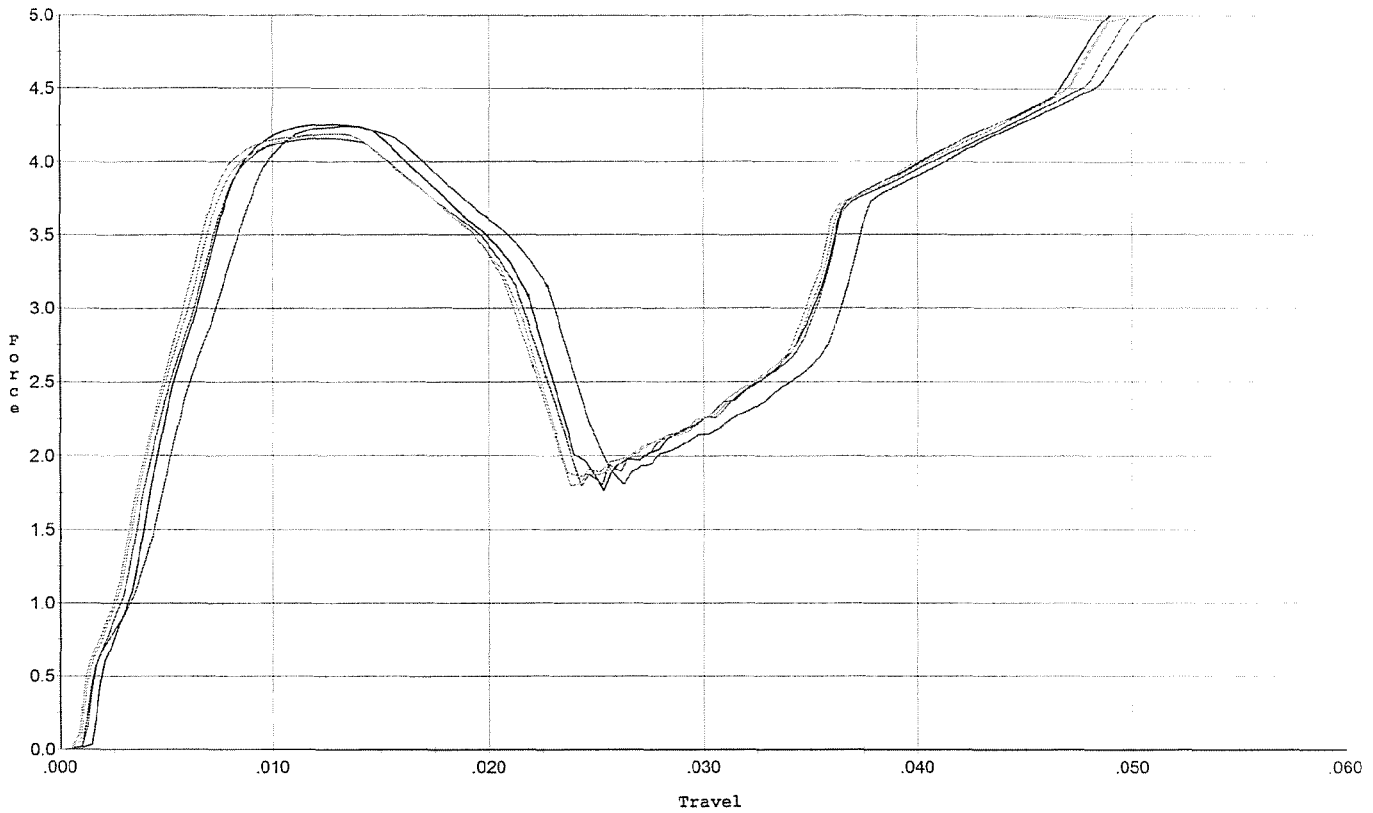
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.022	0.00	0.031	0.063		Set Trigger
2	4.184	0.022	0.00	0.033	0.062		Set Trigger
3	4.109	0.021	0.00	0.033	0.062		Set Trigger
4	4.156	0.021	0.00	0.033	0.060		Set Trigger
5	4.150	0.022	0.00	0.033	0.063		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



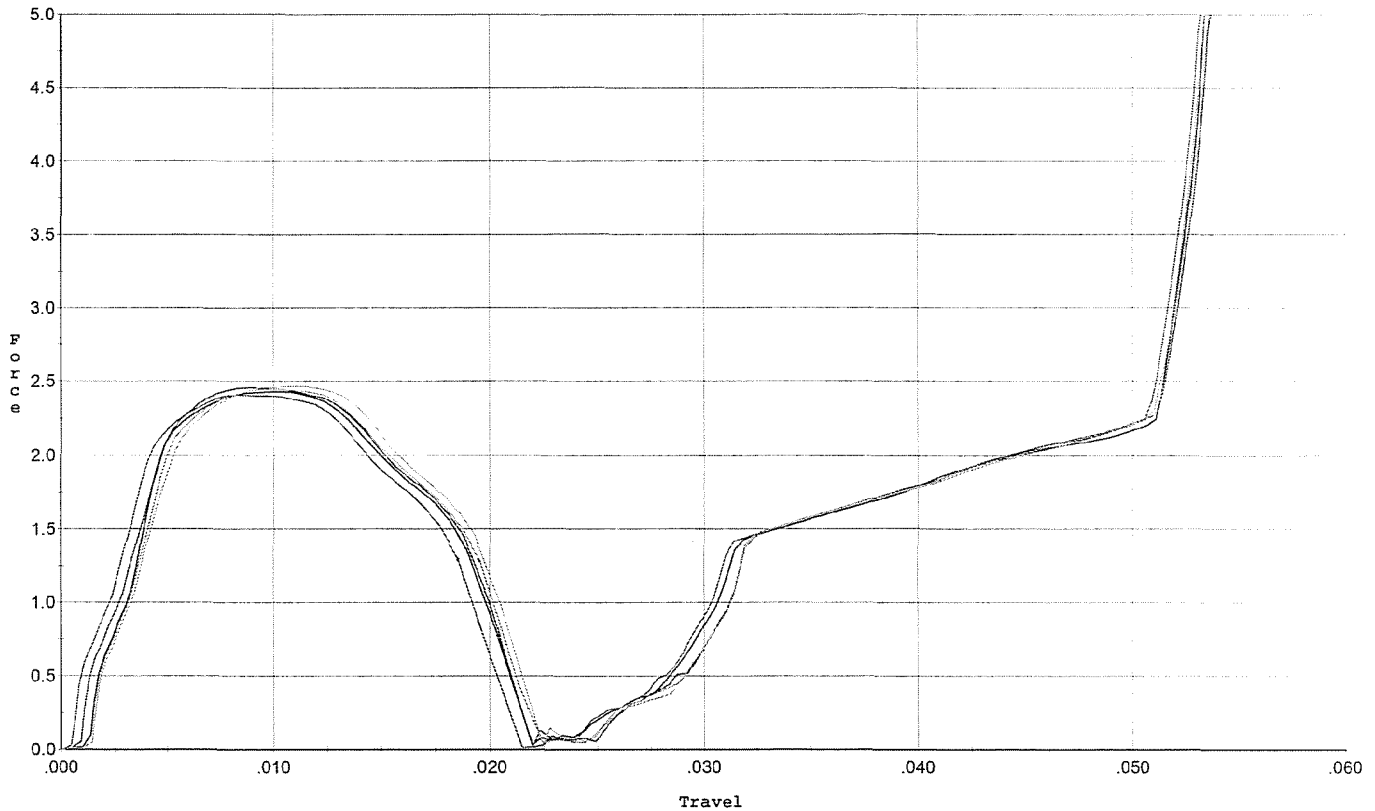
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.023	0.00	0.033	0.064		Set Trigger
2	4.255	0.022	0.00	0.033	0.062		Set Trigger
3	4.161	0.023	0.00	0.033	0.064		Set Trigger
4	4.188	0.022	0.00	0.033	0.062		Set Trigger
5	4.193	0.022	0.00	0.033	0.064		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



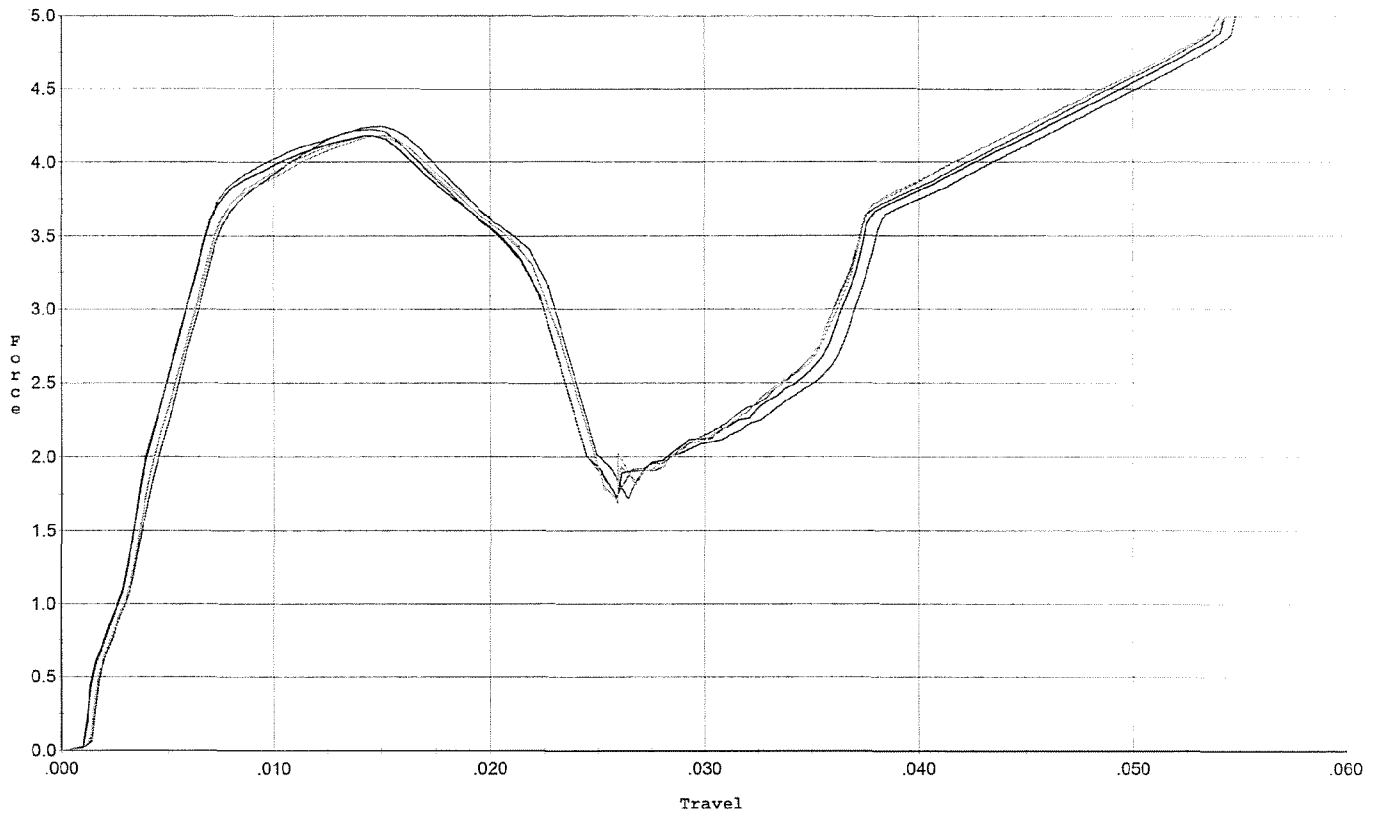
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.020	0.00	0.039	0.035		Set Trigger
2	2.431	0.020	0.00	0.039	0.034		Set Trigger
3	2.407	0.019	0.00	0.040	0.033		Set Trigger
4	2.466	0.021	0.00	0.039	0.035		Set Trigger
5	2.447	0.020	0.00	0.039	0.033		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.023	0.00	0.033	0.065		Set Trigger
2	4.178	0.022	0.00	0.033	0.065		Set Trigger
3	4.223	0.022	0.00	0.033	0.065		Set Trigger
4	4.176	0.023	0.00	0.033	0.067		Set Trigger
5	4.180	0.023	0.00	0.033	0.067		Set Trigger

Aug 4.20