

G 6858467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

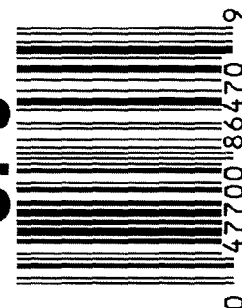
24"

CAPACITY

6

G6858467

UPC



BM FORM

GUN SERIAL # G 6858467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6-20-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SPJ
520	GOFF BLAST BBL / REC		6-23-09	SPJ
540	APPLY COATINGS (BARREL ACTION)		7-25-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

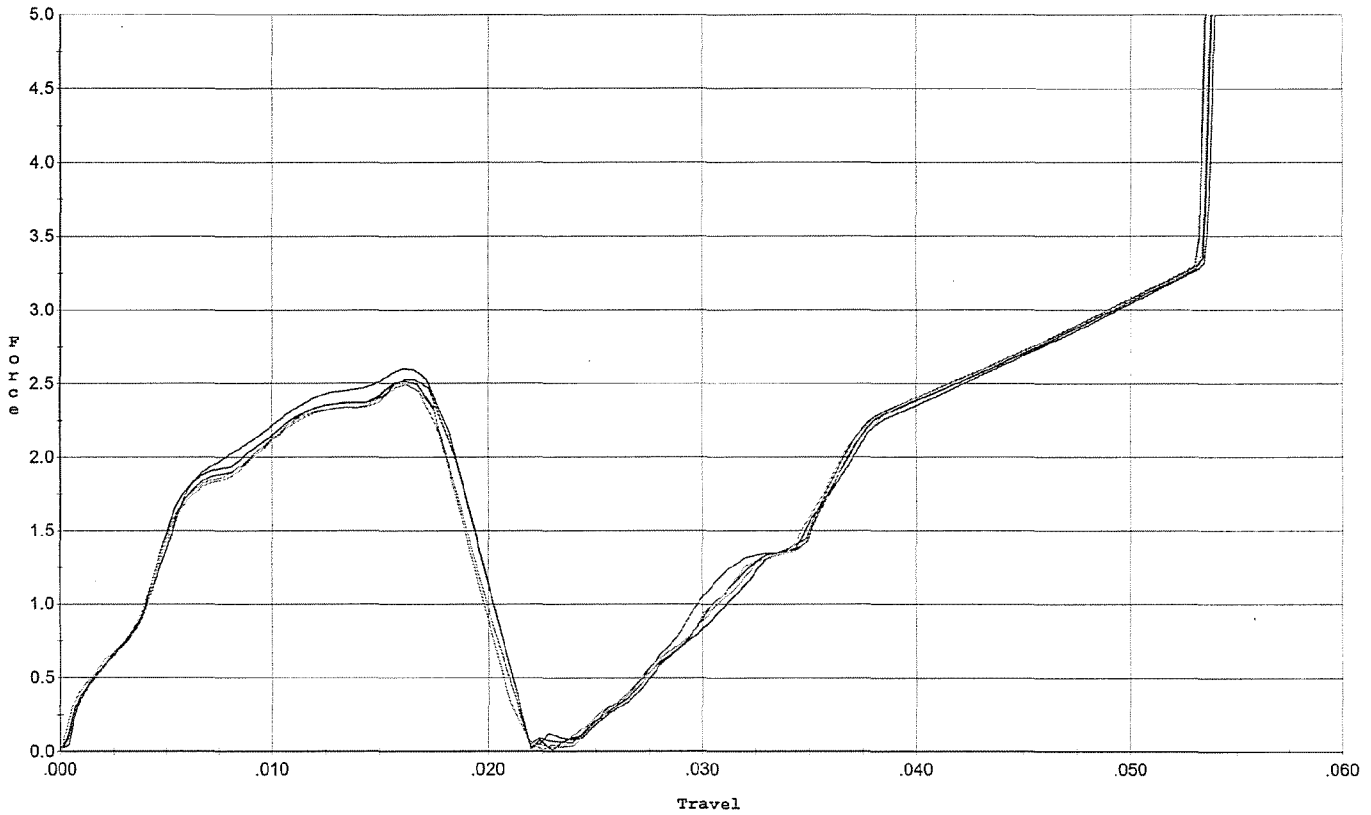
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0097261 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>29</u> <u>29</u> <u>29</u>	8/29/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>79</u> <u>79</u> <u>79</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/29/09	RB
	J) ASSEMBLE STOCK		8-26-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	8-27-09	L.P.A.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.30</u> <u>2.36</u> <u>2.40</u> <u>2.28</u>	8/28/09	RB
	C) FUNCTION		8/29/09	RB
690	PACK		8-31-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



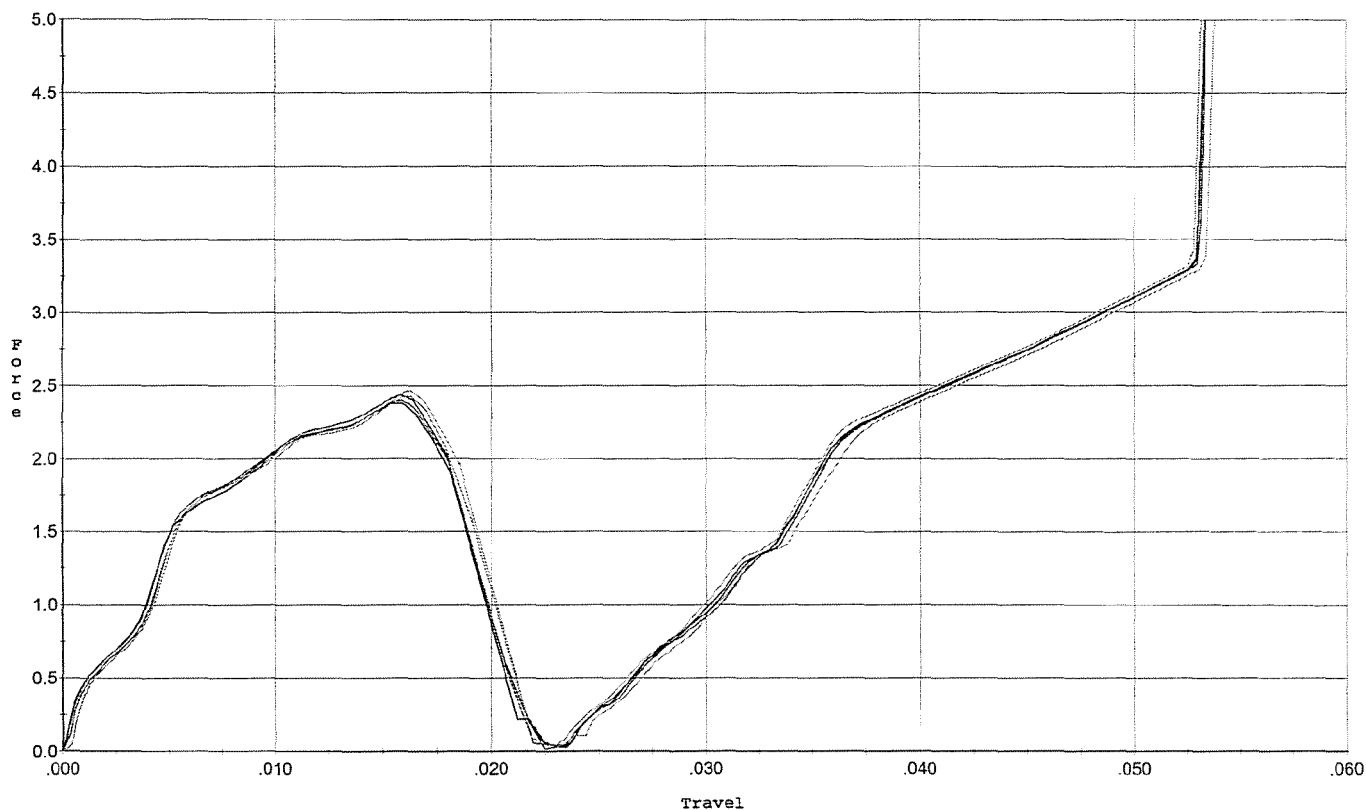
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.018	0.00	0.039	0.031		Set Trigger
2	2.517	0.017	0.00	0.039	0.029		Set Trigger
3	2.529	0.018	0.00	0.038	0.031		Set Trigger
4	2.488	0.017	0.00	0.039	0.029		Set Trigger
5	2.500	0.018	0.00	0.039	0.029		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



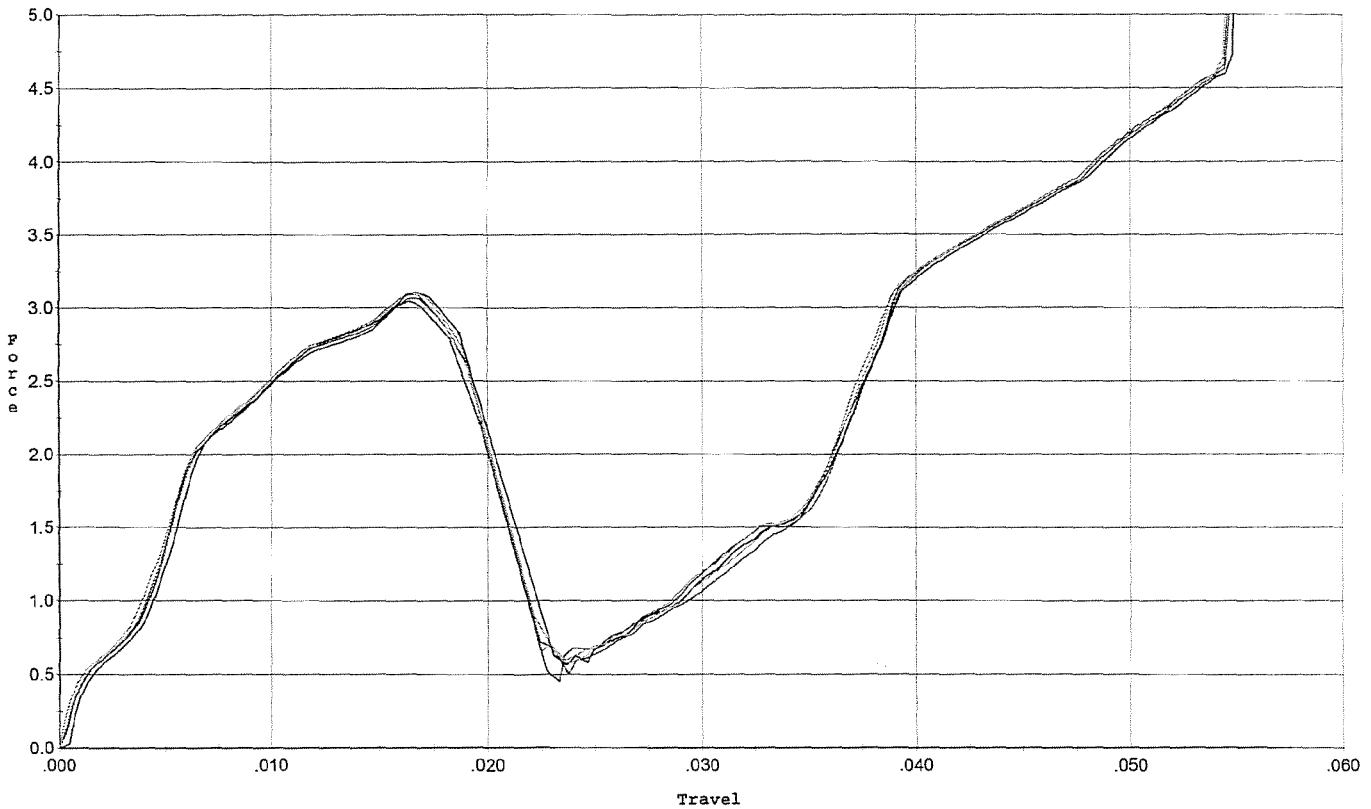
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.018	0.00	0.038	0.029		Set Trigger
2	2.380	0.018	0.00	0.038	0.029		Set Trigger
3	2.405	0.018	0.00	0.038	0.029		Set Trigger
4	2.467	0.019	0.00	0.039	0.030		Set Trigger
5	2.429	0.019	0.00	0.038	0.030		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



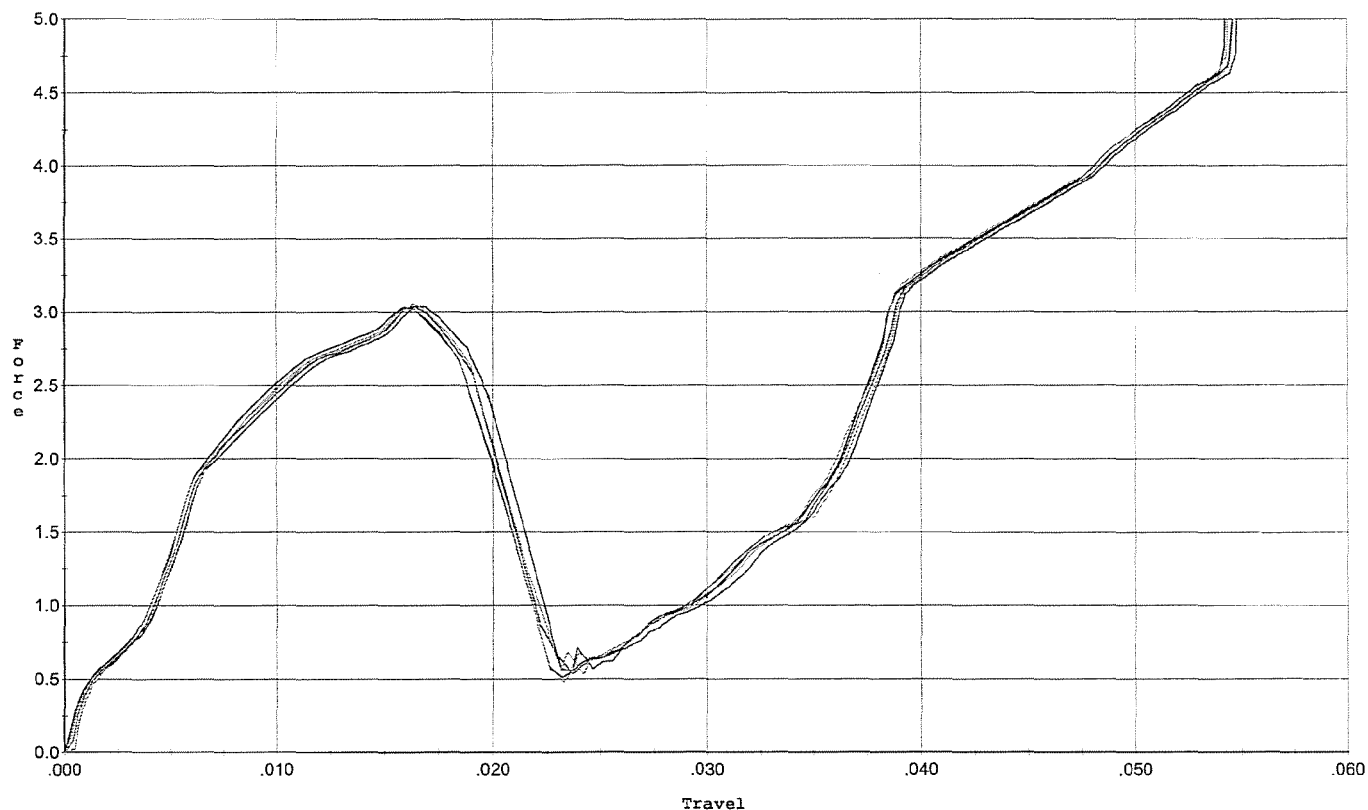
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.020	0.00	0.037	0.038		Set Trigger
2	3.109	0.019	0.00	0.038	0.037		Set Trigger
3	3.065	0.019	0.00	0.038	0.037		Set Trigger
4	3.108	0.019	0.00	0.037	0.037		Set Trigger
5	3.085	0.019	0.00	0.037	0.038		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



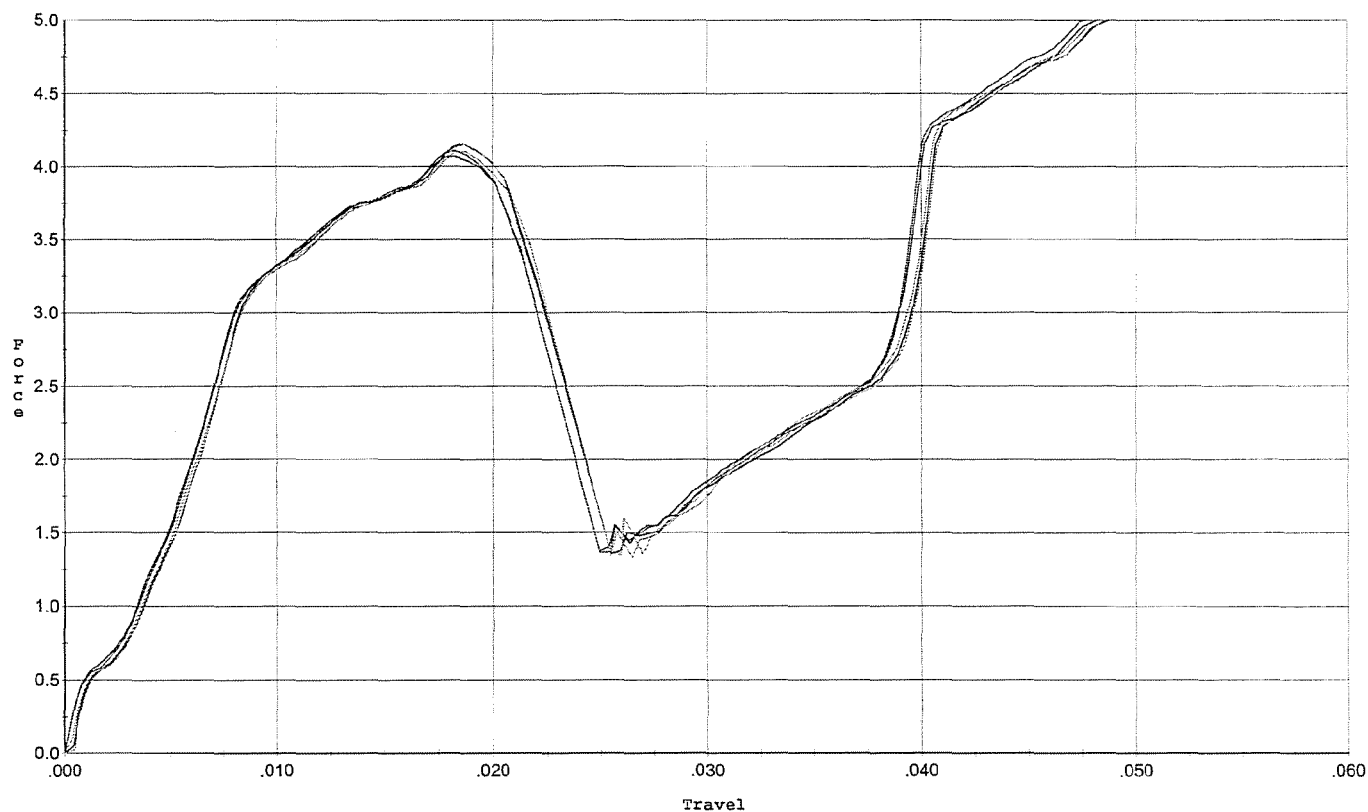
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.020	0.00	0.037	0.038		Set Trigger
2	3.031	0.020	0.00	0.037	0.039		Set Trigger
3	3.037	0.019	0.00	0.037	0.037		Set Trigger
4	3.054	0.019	0.00	0.037	0.037		Set Trigger
5	3.021	0.020	0.00	0.037	0.039		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



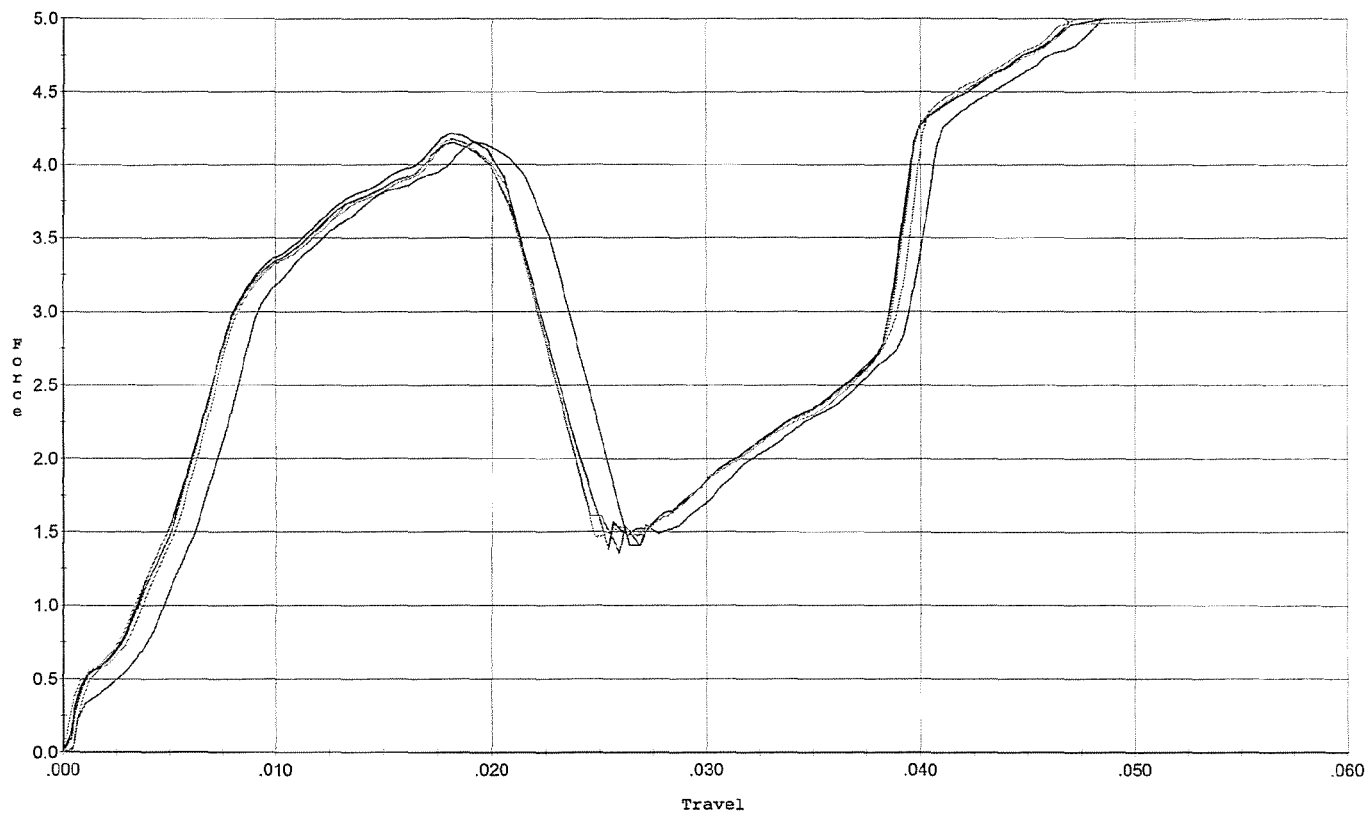
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.021	0.00	0.035	0.056		Set Trigger
2	4.157	0.022	0.00	0.035	0.058		Set Trigger
3	4.107	0.021	0.00	0.035	0.056		Set Trigger
4	4.155	0.022	0.00	0.035	0.057		Set Trigger
5	4.102	0.023	0.00	0.035	0.059		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



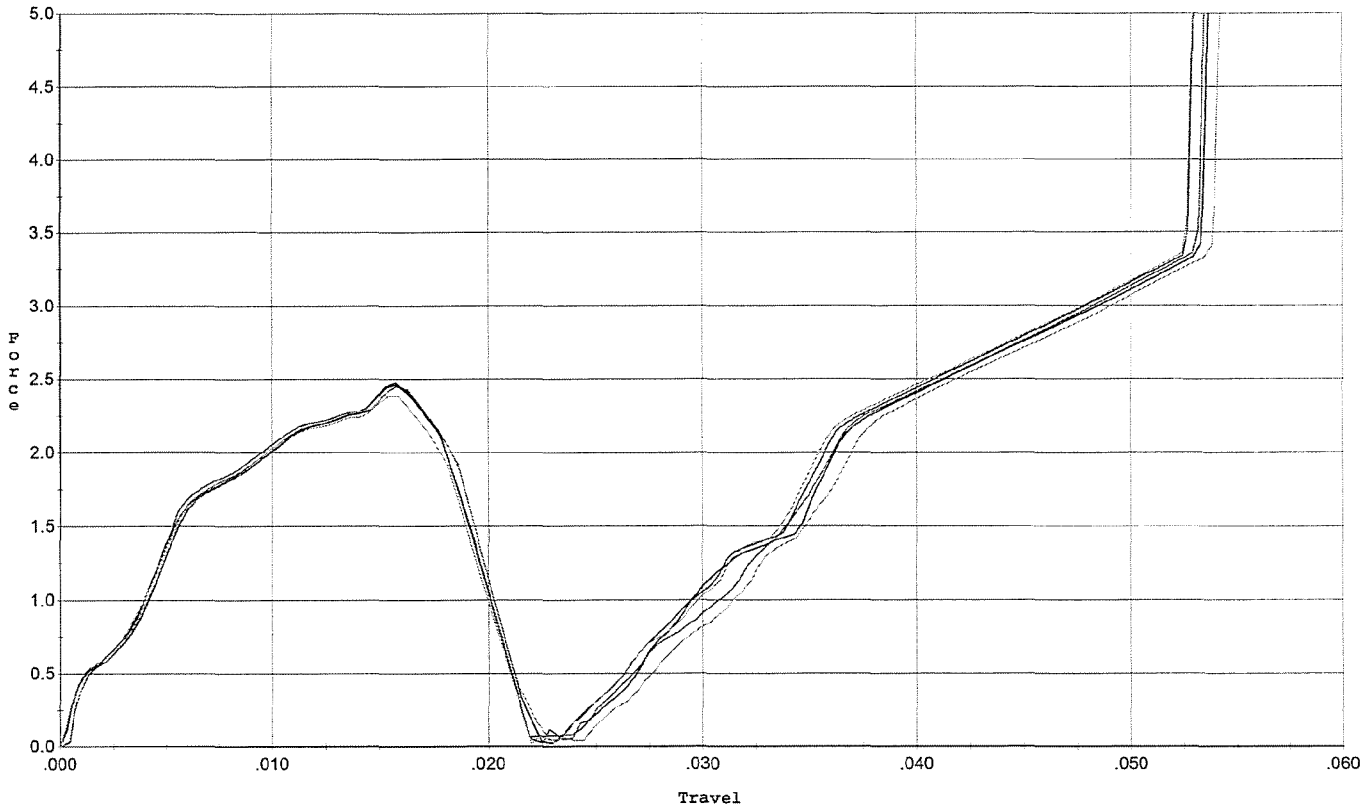
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.023	0.00	0.034	0.058		Set Trigger
2	4.216	0.021	0.00	0.034	0.055		Set Trigger
3	4.155	0.021	0.00	0.034	0.055		Set Trigger
4	4.180	0.021	0.00	0.035	0.055		Set Trigger
5	4.173	0.021	0.00	0.035	0.054		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



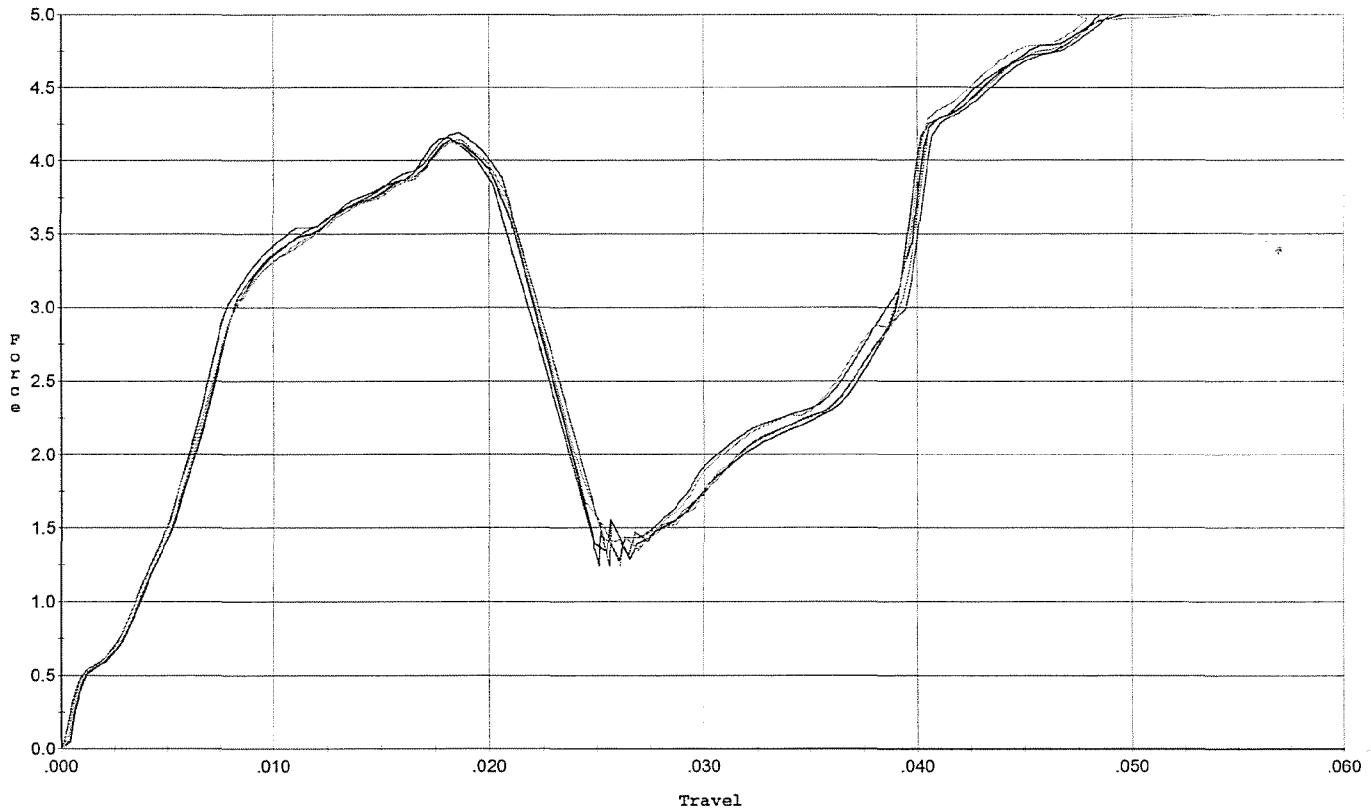
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.020	0.00	0.038	0.031		Set Trigger
2	2.453	0.019	0.00	0.038	0.030		Set Trigger
3	2.475	0.019	0.00	0.038	0.031		Set Trigger
4	2.384	0.020	0.00	0.038	0.031		Set Trigger
5	2.456	0.019	0.00	0.039	0.030		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/25/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.022	0.00	0.035	0.059		Set Trigger
2	4.139	0.021	0.00	0.035	0.055		Set Trigger
3	4.188	0.023	0.00	0.035	0.060		Set Trigger
4	4.124	0.021	0.00	0.035	0.054		Set Trigger
5	4.138	0.021	0.00	0.036	0.054		Set Trigger

Avg 4.14