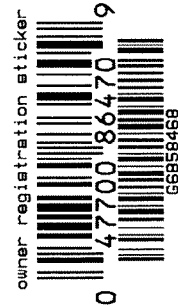
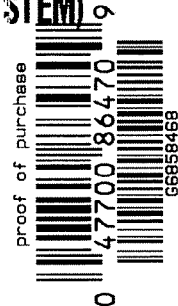


G 6858468

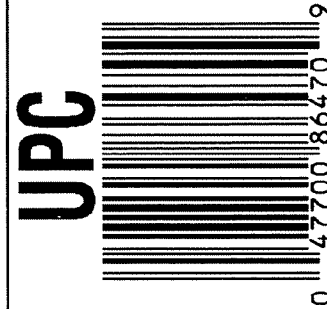
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO. 86470

BARREL LENGTH	24"
CAPACITY	6

G6858468



BM FORM

GUN SERIAL # G 6858468

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5/28/09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(N)</u>	5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OWO
540	APPLY COATINGS (BARREL ACTION)		6/1/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

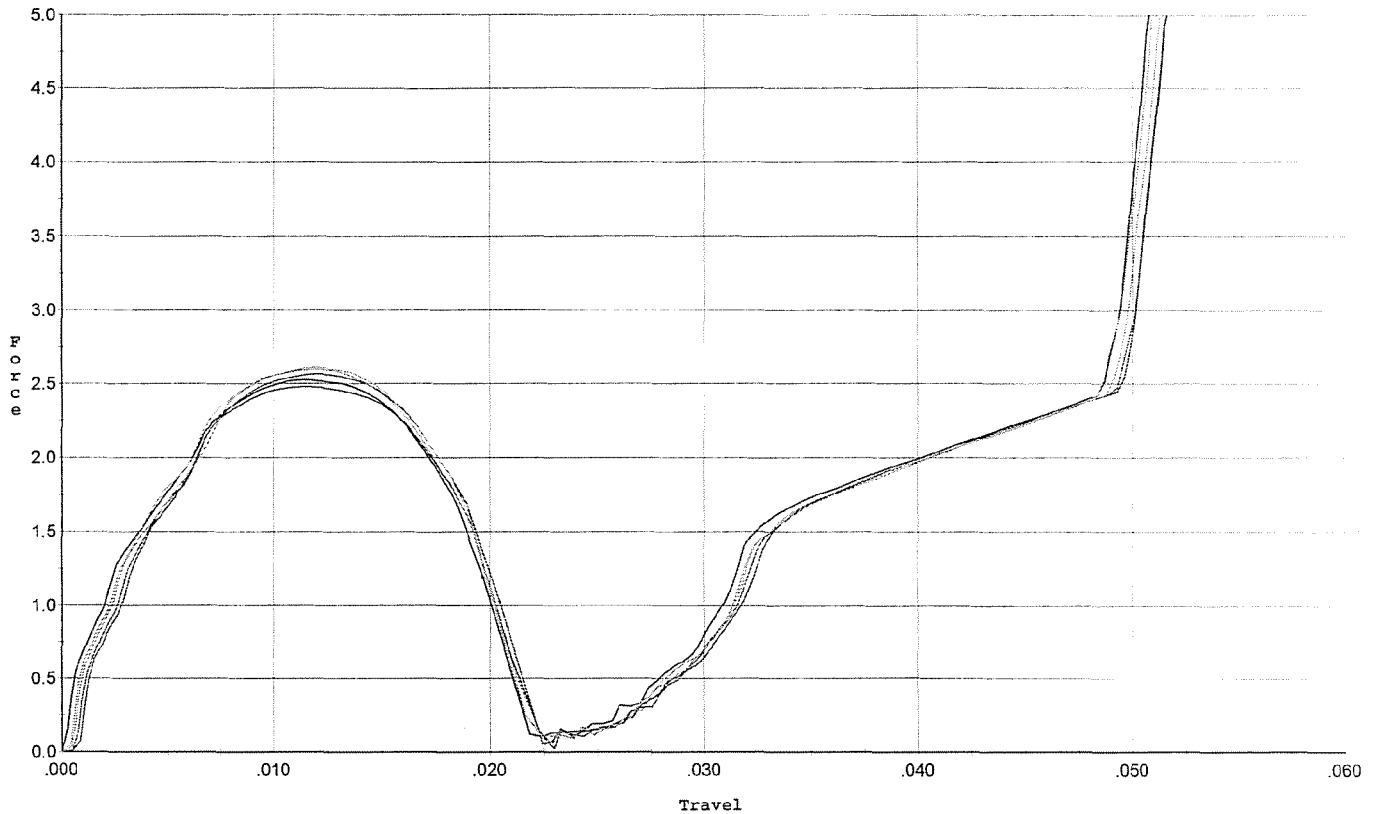
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁹</u> <u>8⁹</u> <u>7⁹</u>	8-10-09	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7⁰</u> <u>7⁰</u> <u>6⁰</u>	8-10-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.035</u> <u>.024</u>	8-10-09	L.N.
	J) ASSEMBLE STOCK		7-15-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-10-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	7/27/09	R.P.
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		8-10-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.65</u> <u>2.69</u> <u>2.63</u> <u>2.68</u>	8-6-09	L.N.
	C) FUNCTION		8-10-09	L.N.
690	PACK		8/14/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



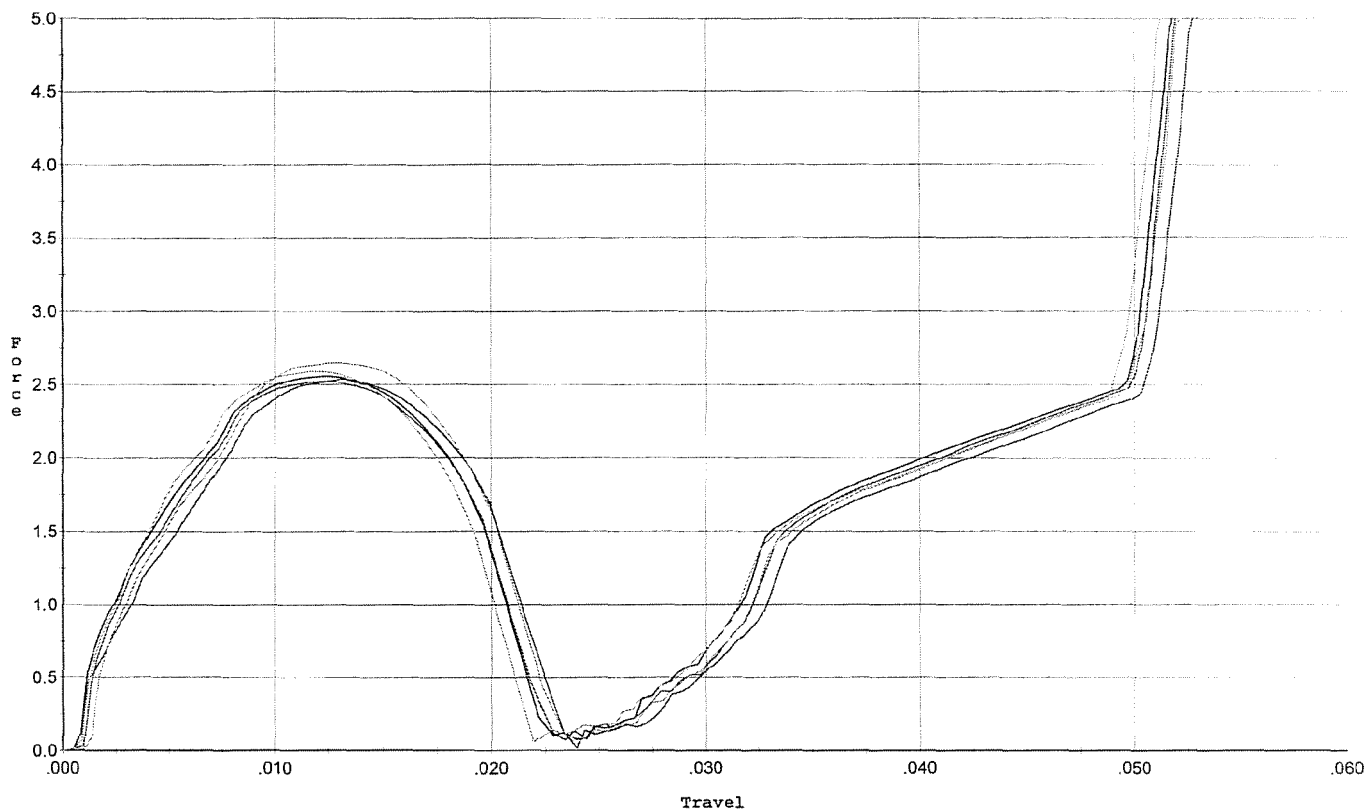
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.019	0.00	0.037	0.034		Set Trigger
2	2.526	0.020	0.00	0.036	0.036		Set Trigger
3	2.566	0.020	0.00	0.037	0.037		Set Trigger
4	2.596	0.019	0.00	0.037	0.036		Set Trigger
5	2.610	0.019	0.00	0.037	0.035		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



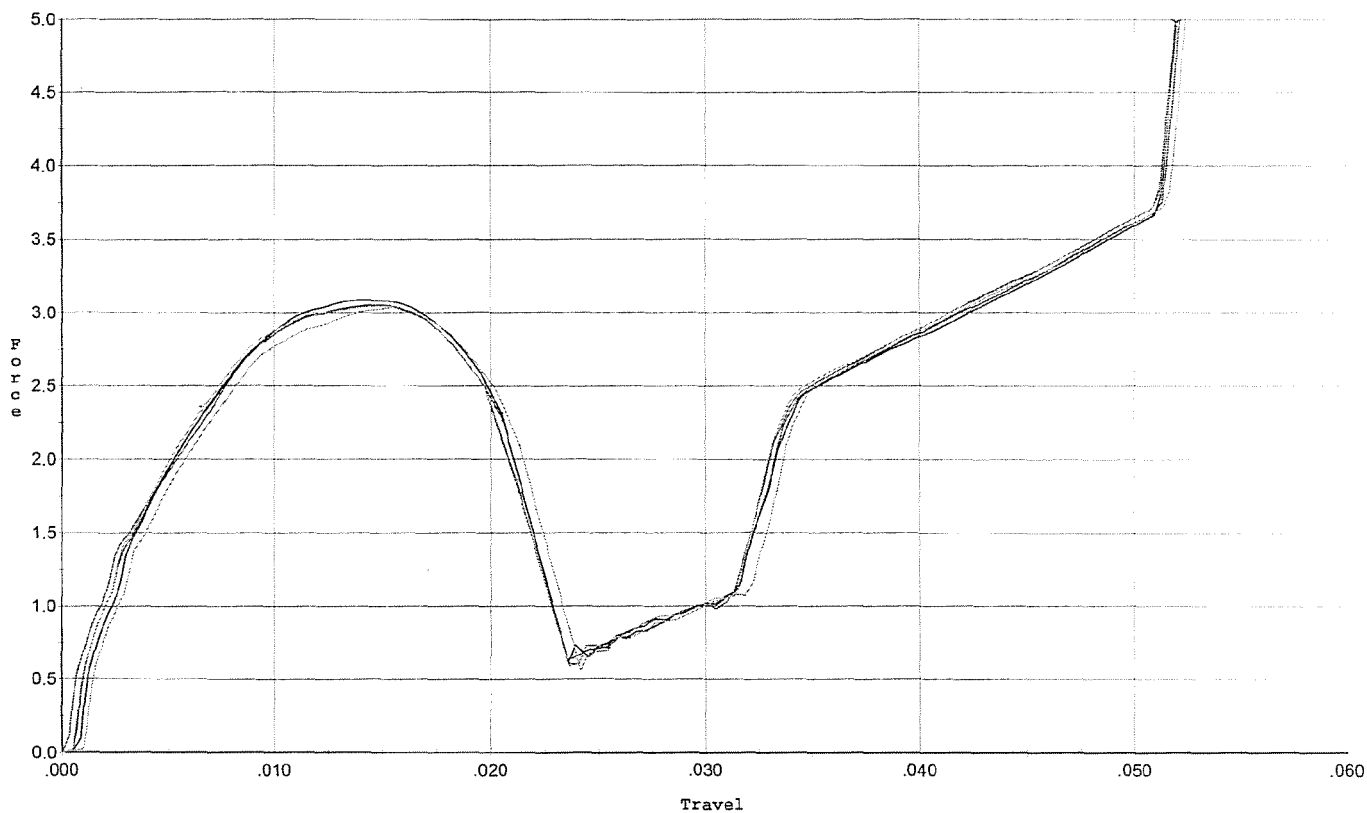
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.020	0.00	0.038	0.035		Set Trigger
2	2.555	0.020	0.00	0.037	0.036		Set Trigger
3	2.522	0.020	0.00	0.037	0.035		Set Trigger
4	2.590	0.019	0.00	0.037	0.035		Set Trigger
5	2.648	0.020	0.00	0.037	0.036		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



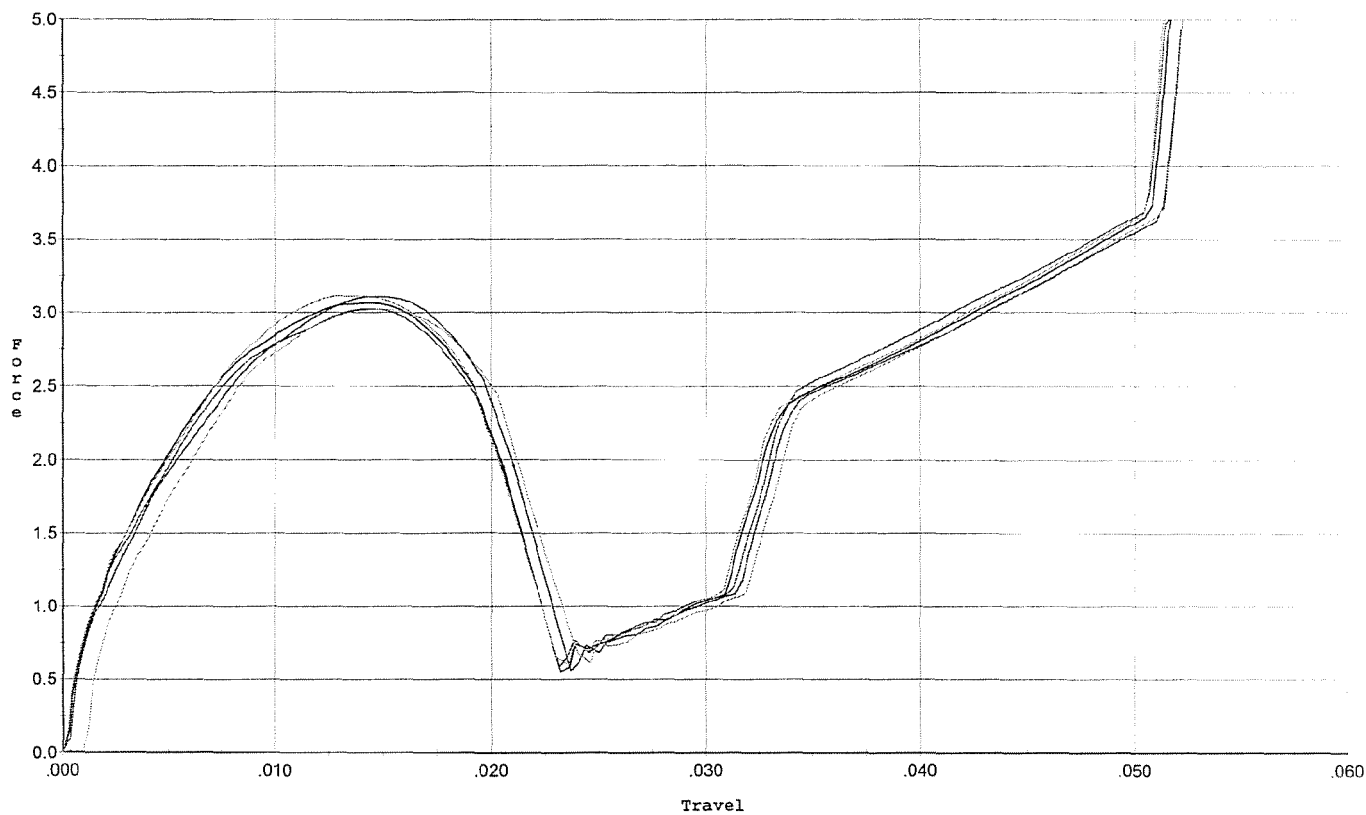
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.021	0.00	0.034	0.045		Set Trigger
2	3.087	0.020	0.00	0.034	0.045		Set Trigger
3	3.053	0.021	0.00	0.034	0.047		Set Trigger
4	3.047	0.021	0.00	0.034	0.047		Set Trigger
5	3.035	0.021	0.00	0.034	0.045		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



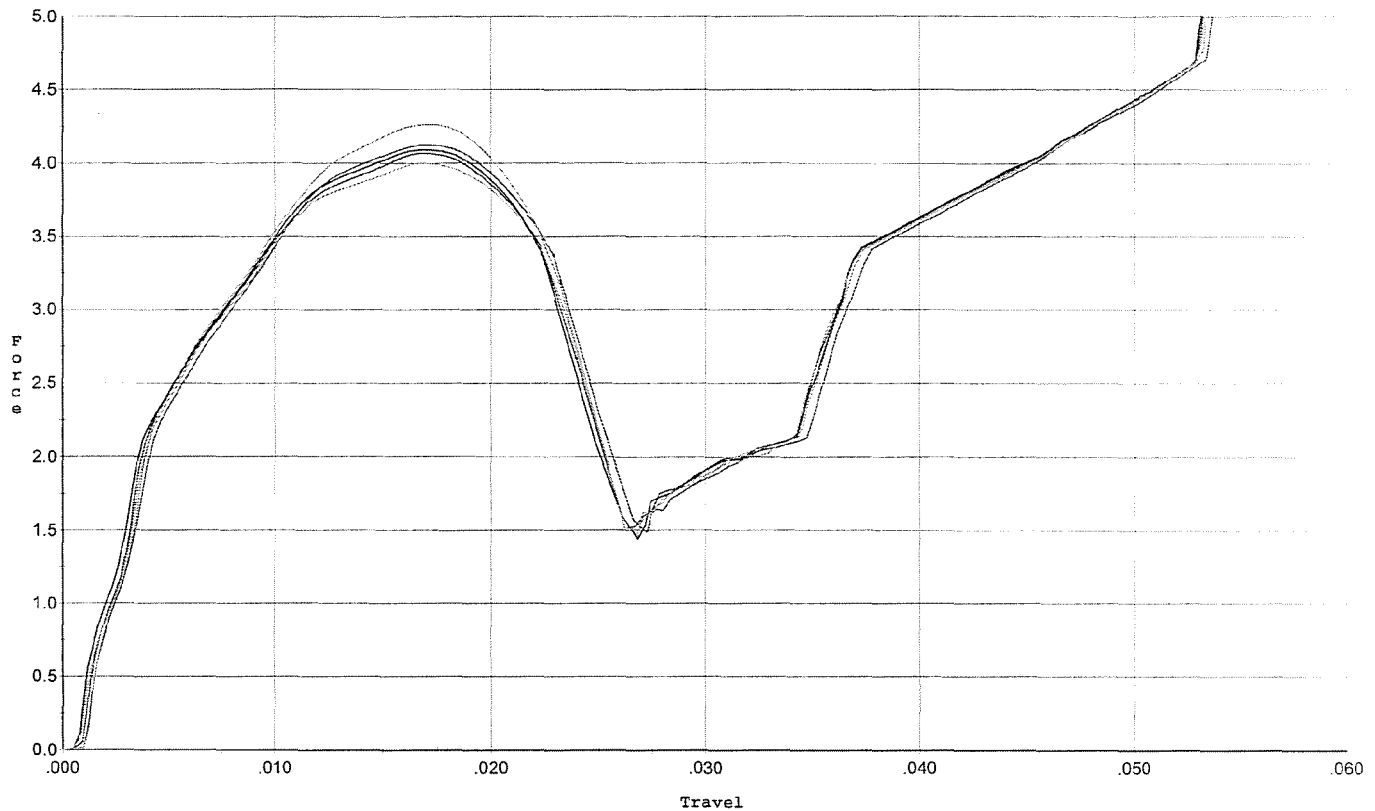
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.021	0.00	0.034	0.046		Set Trigger
2	3.066	0.021	0.00	0.034	0.046		Set Trigger
3	3.026	0.021	0.00	0.034	0.045		Set Trigger
4	3.022	0.020	0.00	0.034	0.043		Set Trigger
5	3.115	0.021	0.00	0.034	0.047		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



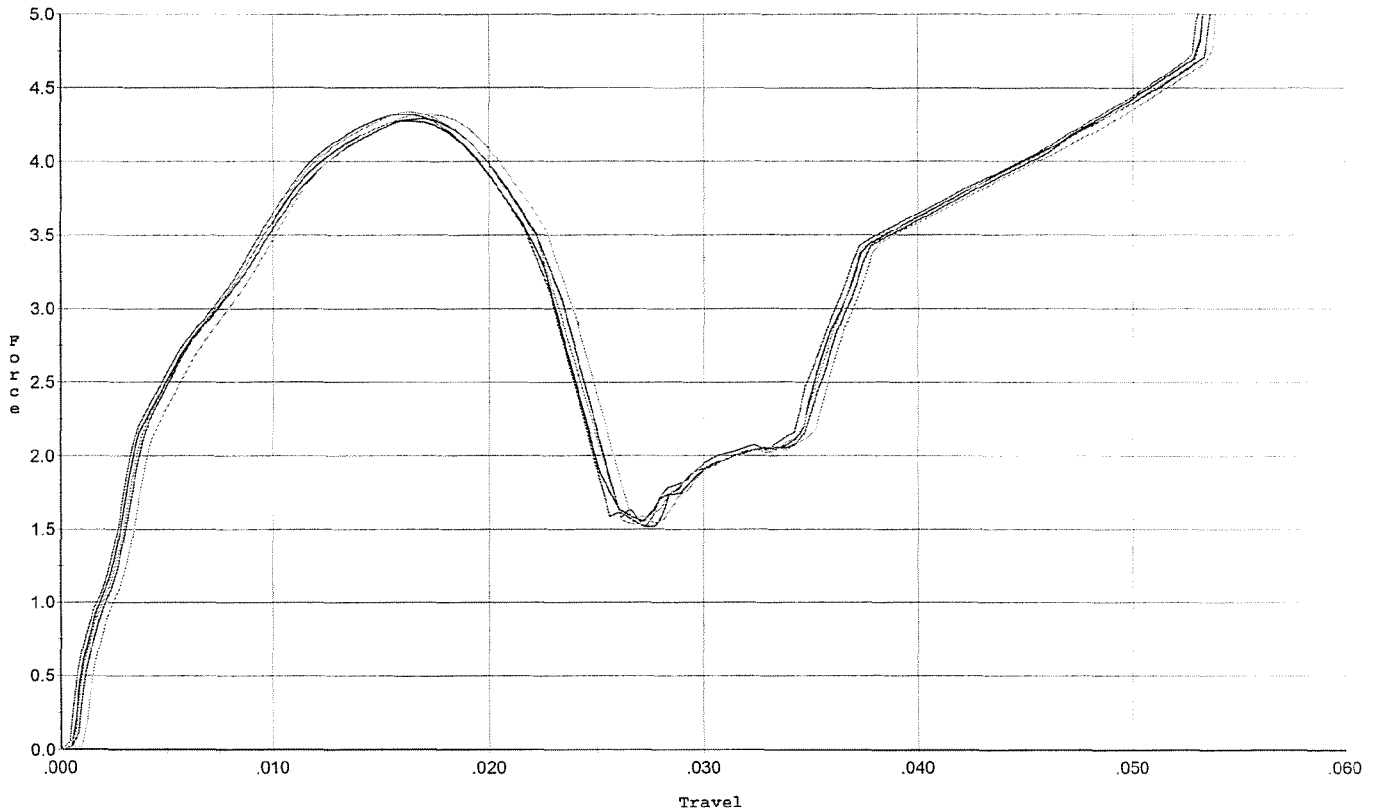
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.024	0.00	0.032	0.068		Set Trigger
2	4.091	0.022	0.00	0.032	0.064		Set Trigger
3	4.126	0.023	0.00	0.032	0.065		Set Trigger
4	4.001	0.024	0.00	0.032	0.066		Set Trigger
5	4.263	0.023	0.00	0.032	0.067		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



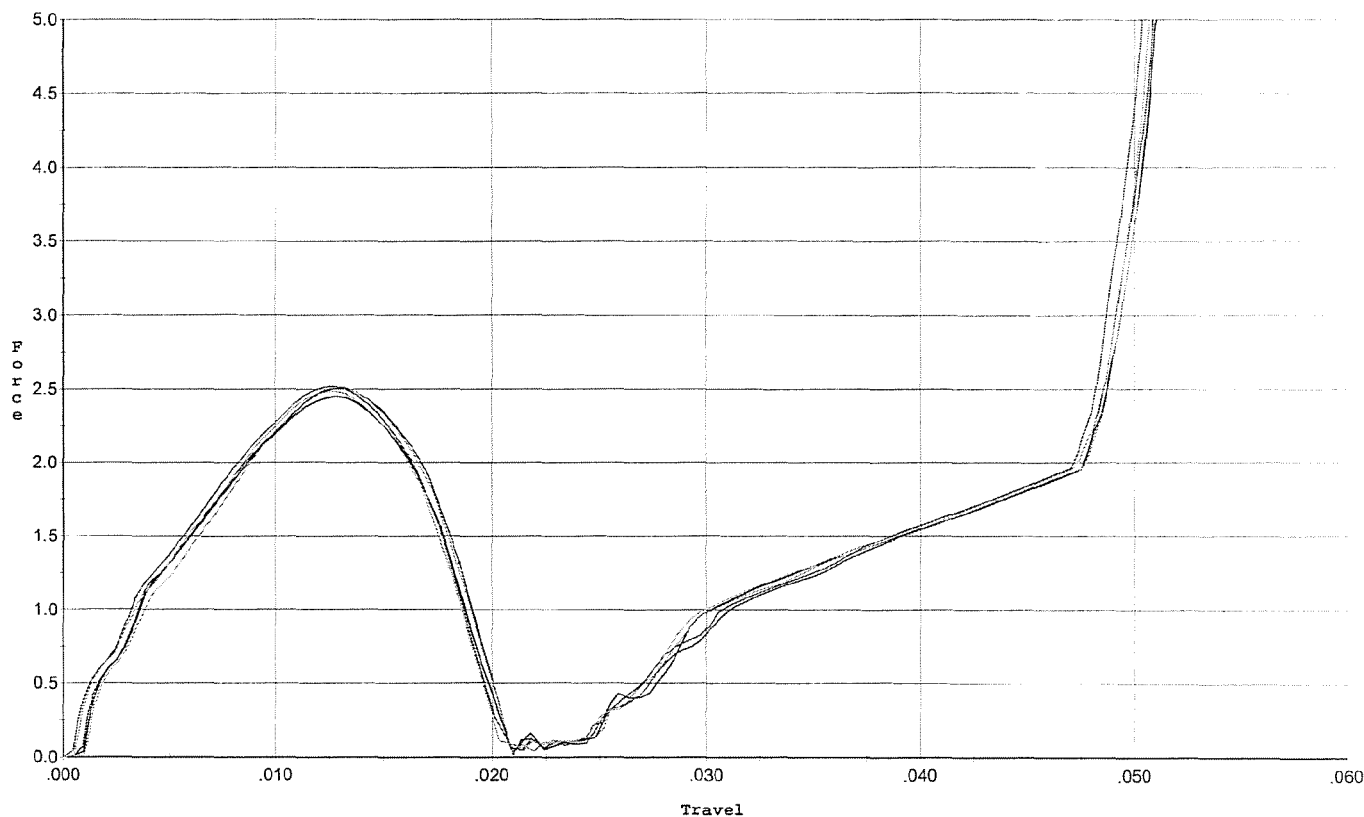
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.289	0.023	0.00	0.032	0.068		Set Trigger
2	4.275	0.022	0.00	0.032	0.066		Set Trigger
3	4.321	0.023	0.00	0.032	0.068		Set Trigger
4	4.324	0.024	0.00	0.032	0.070		Set Trigger
5	4.337	0.024	0.00	0.032	0.071		Set Trigger

Aug 4.30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



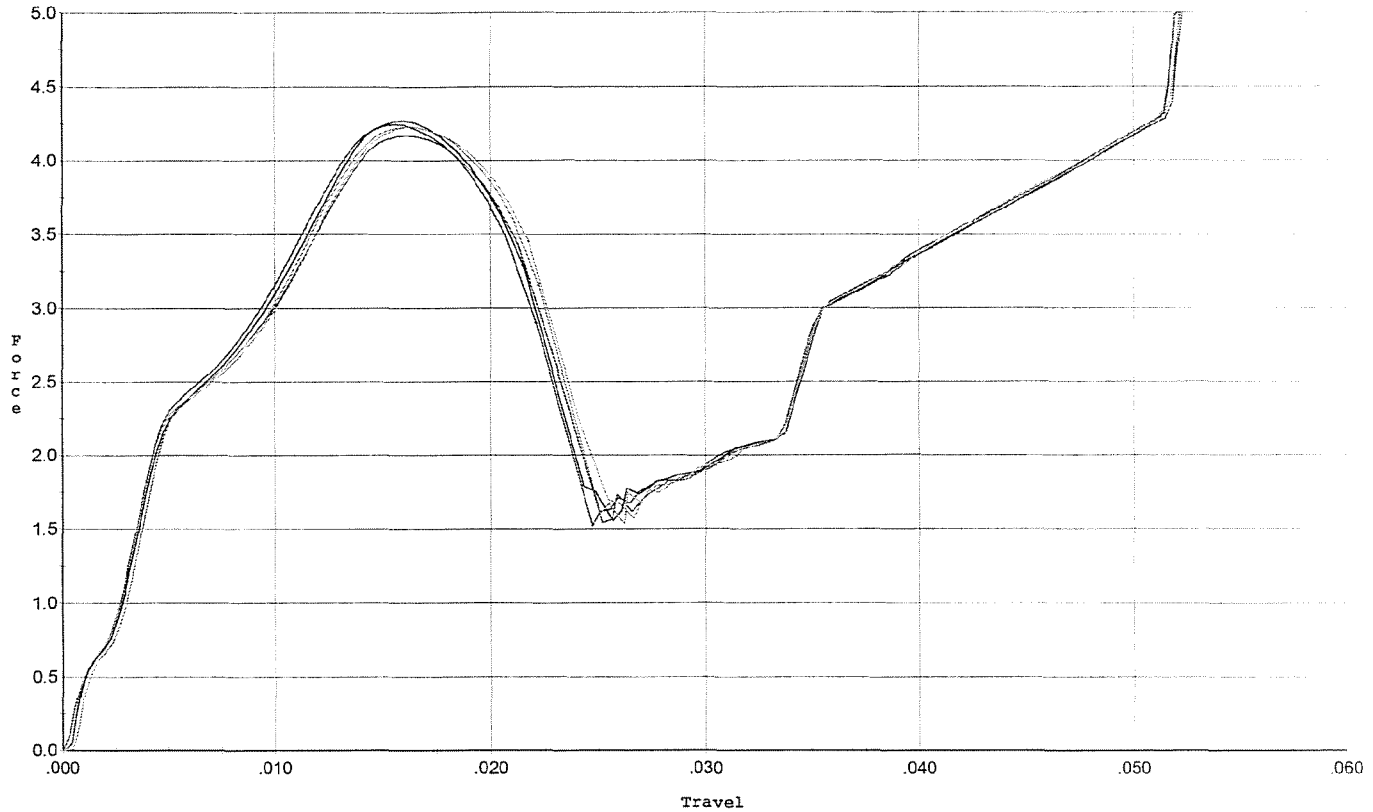
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.018	0.00	0.038	0.030		Set Trigger
2	2.451	0.018	0.00	0.038	0.028		Set Trigger
3	2.521	0.018	0.00	0.038	0.029		Set Trigger
4	2.487	0.018	0.00	0.038	0.029		Set Trigger
5	2.515	0.019	0.00	0.038	0.029		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.022	0.00	0.032	0.060		Set Trigger
2	4.272	0.021	0.00	0.032	0.058		Set Trigger
3	4.170	0.023	0.00	0.032	0.061		Set Trigger
4	4.228	0.022	0.00	0.032	0.059		Set Trigger
5	4.231	0.022	0.00	0.031	0.061		Set Trigger

Avg 4.23