

66858469

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

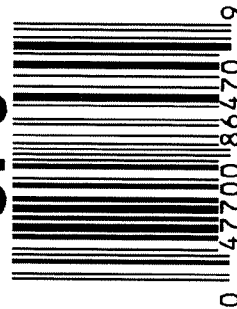


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858469**UPC**

GUN SERIAL # G 6858469

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/30/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	OLW
540	APPLY COATINGS (BARREL ACTION)		6/18	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-09	LN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

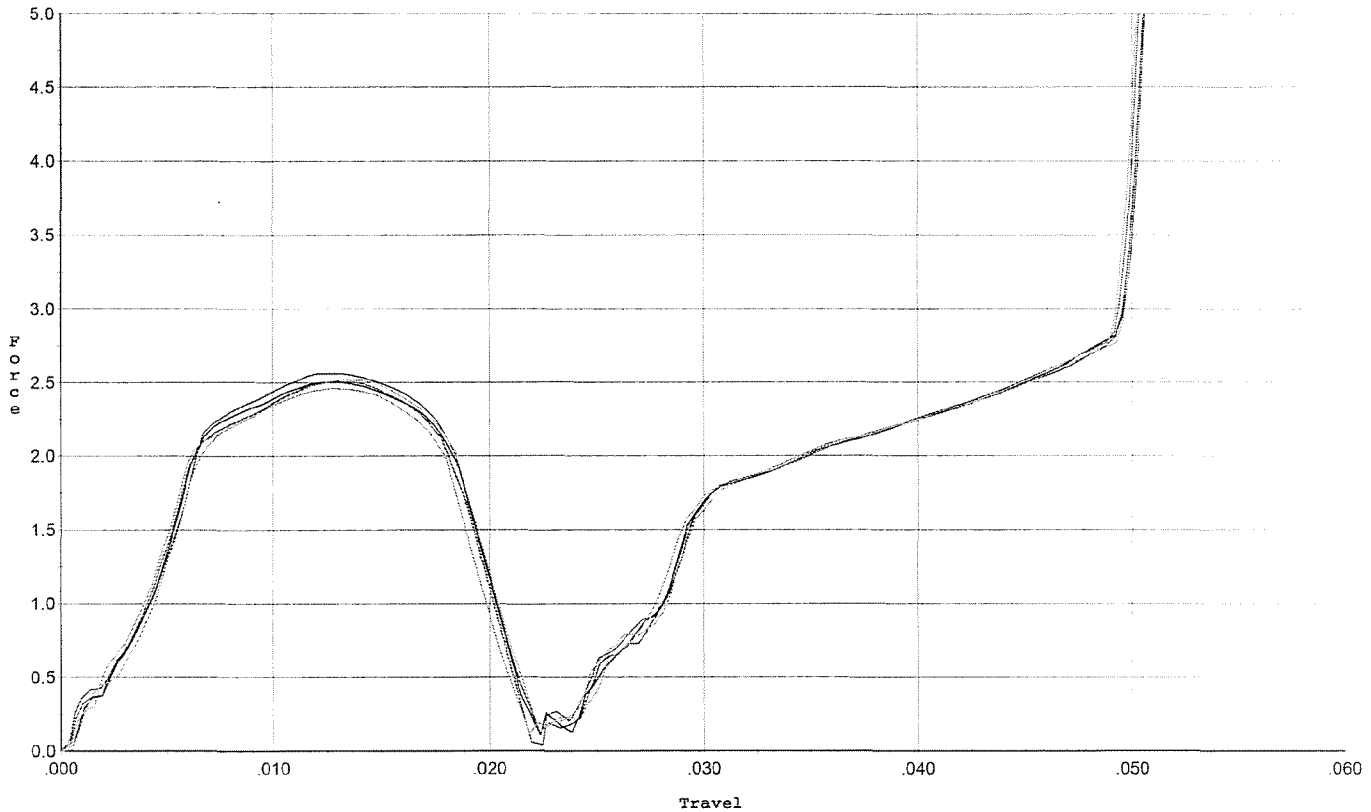
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>4.0</u>	8-3-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-3-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-3-09	R.N.
	J) ASSEMBLE STOCK		7-14-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		8-3-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-09	SPAL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/09	RP
670	FINAL INSPECTION A) HEADSPACE		8-3-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.72</u> <u>2.71</u> <u>2.78</u> <u>2.70</u>	7-31-09	R.N.
	C) FUNCTION		8-3-09	R.N.
690	PACK		8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



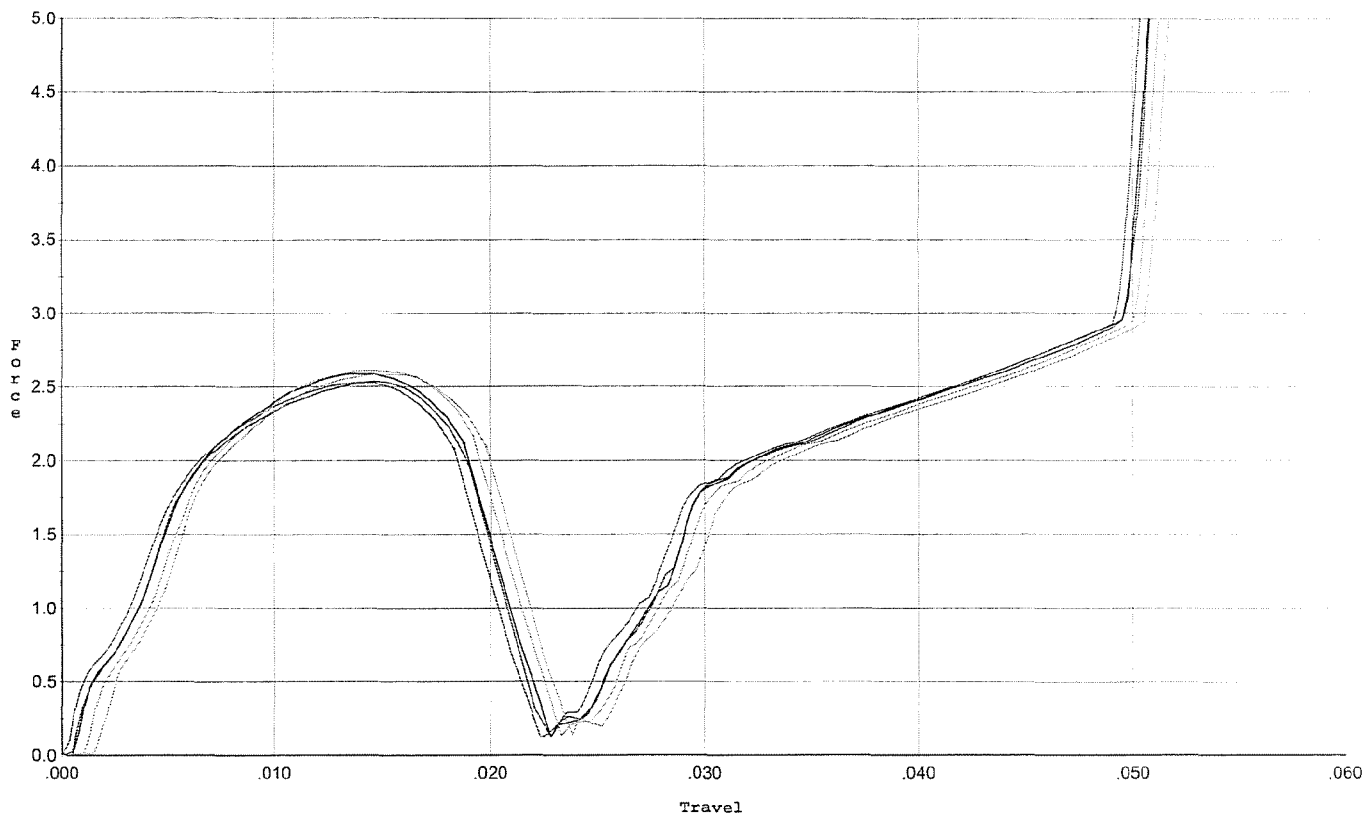
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.018	0.00	0.035	0.032		Set Trigger
2	2.504	0.019	0.00	0.036	0.032		Set Trigger
3	2.509	0.019	0.00	0.035	0.033		Set Trigger
4	2.521	0.018	0.00	0.036	0.031		Set Trigger
5	2.463	0.018	0.00	0.036	0.031		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



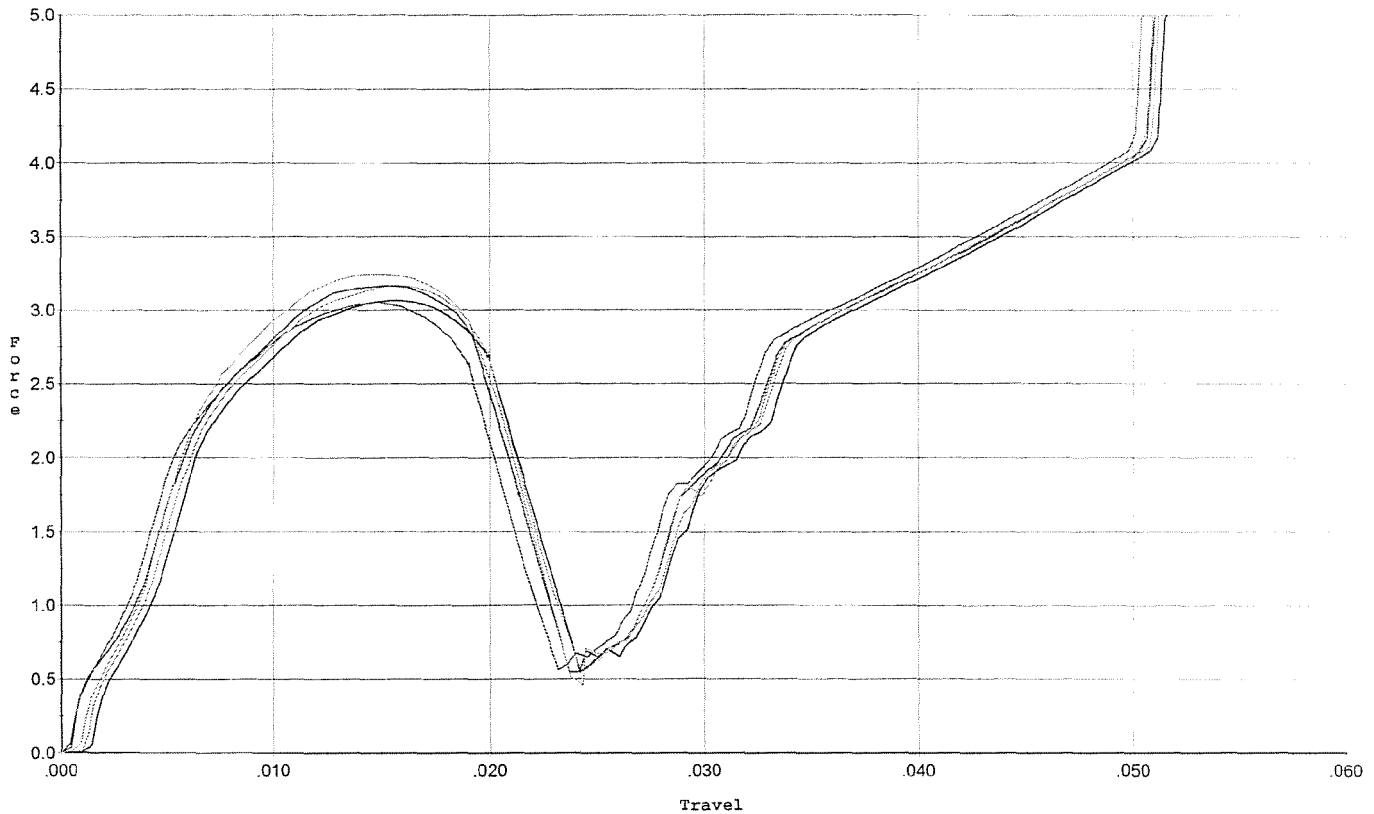
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.019	0.00	0.035	0.034		Set Trigger
2	2.590	0.019	0.00	0.035	0.034		Set Trigger
3	2.529	0.018	0.00	0.035	0.033		Set Trigger
4	2.604	0.019	0.00	0.035	0.034		Set Trigger
5	2.585	0.020	0.002	0.035	0.035		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



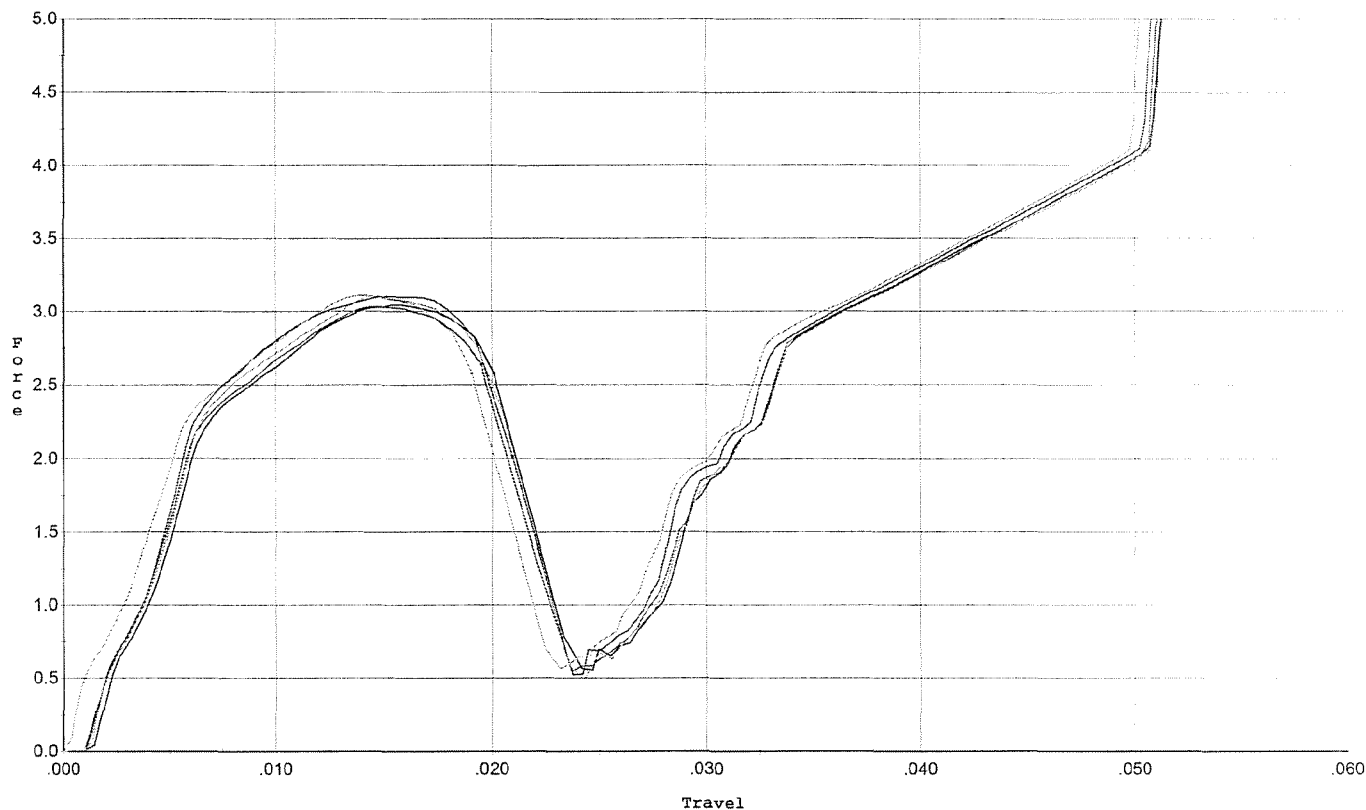
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.021	0.00	0.033	0.046		Set Trigger
2	3.066	0.020	0.00	0.033	0.041		Set Trigger
3	3.055	0.019	0.00	0.033	0.040		Set Trigger
4	3.245	0.020	0.00	0.033	0.045		Set Trigger
5	3.172	0.020	0.00	0.033	0.042		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



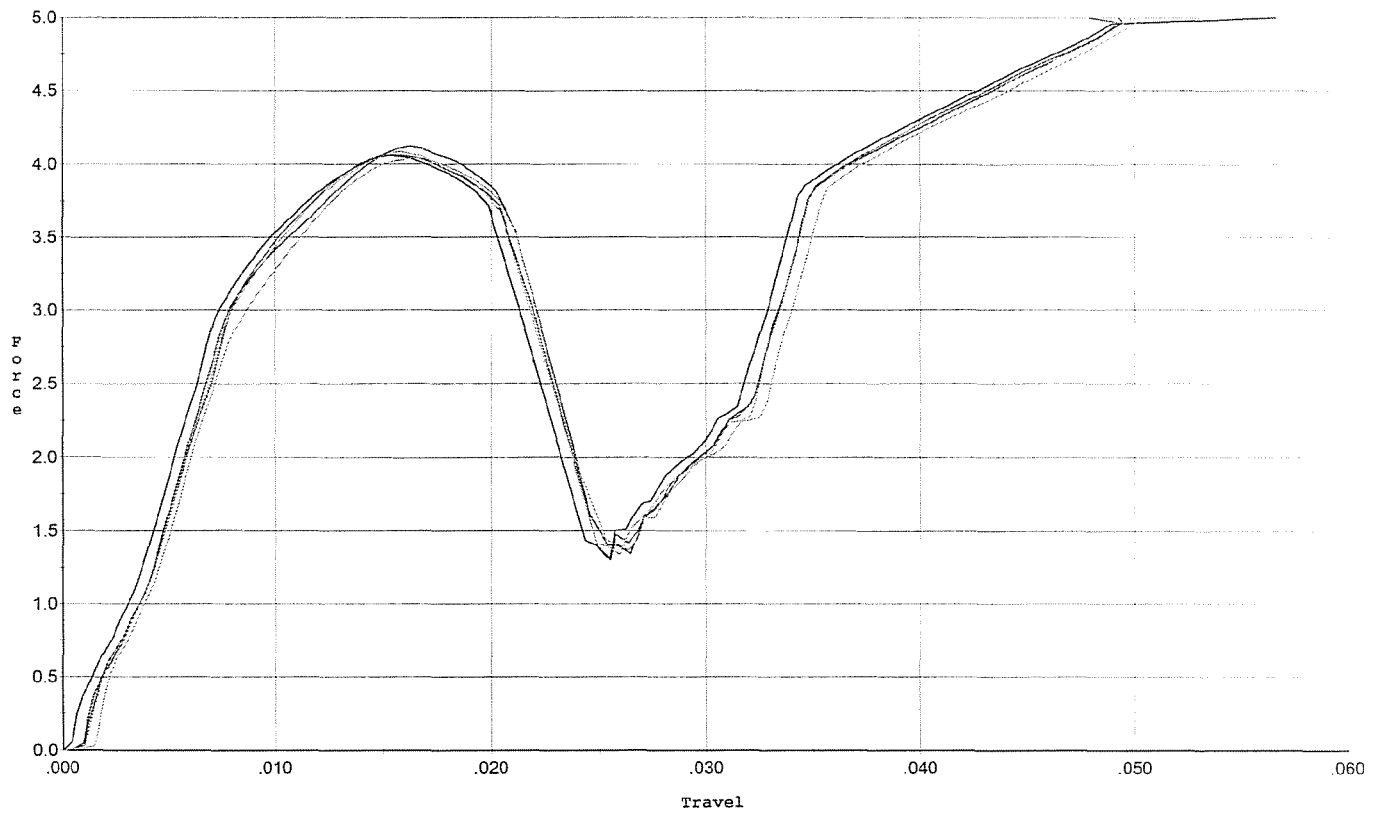
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.021	0.00	0.033	0.044		Set Trigger
2	3.042	0.020	0.00	0.033	0.041		Set Trigger
3	3.031	0.019	0.00	0.033	0.040		Set Trigger
4	3.104	0.020	0.00	0.033	0.043		Set Trigger
5	3.109	0.019	0.00	0.033	0.041		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



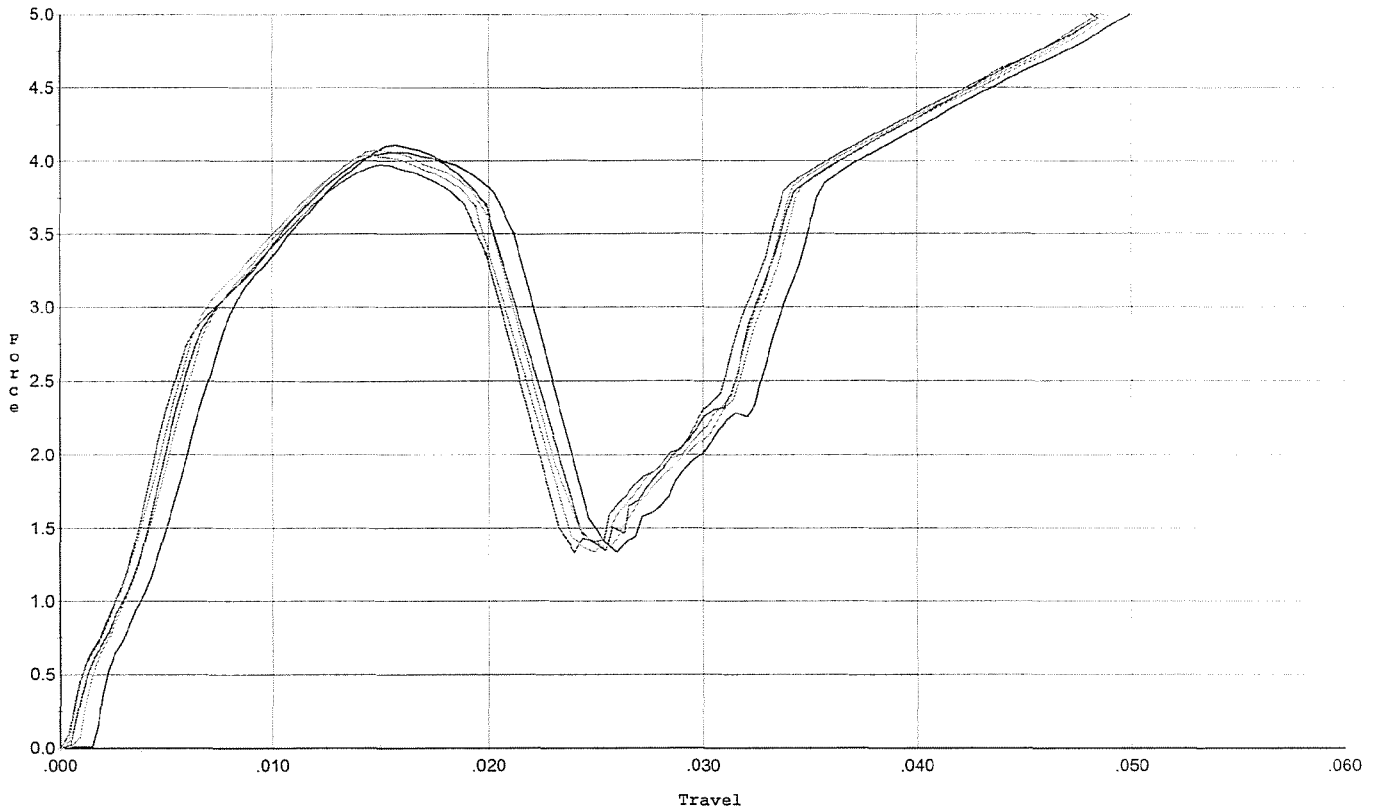
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.021	0.00	0.031	0.056		Set Trigger
2	4.062	0.022	0.00	0.031	0.059		Set Trigger
3	4.064	0.022	0.00	0.031	0.058		Set Trigger
4	4.087	0.022	0.00	0.031	0.059		Set Trigger
5	4.045	0.021	0.00	0.032	0.055		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



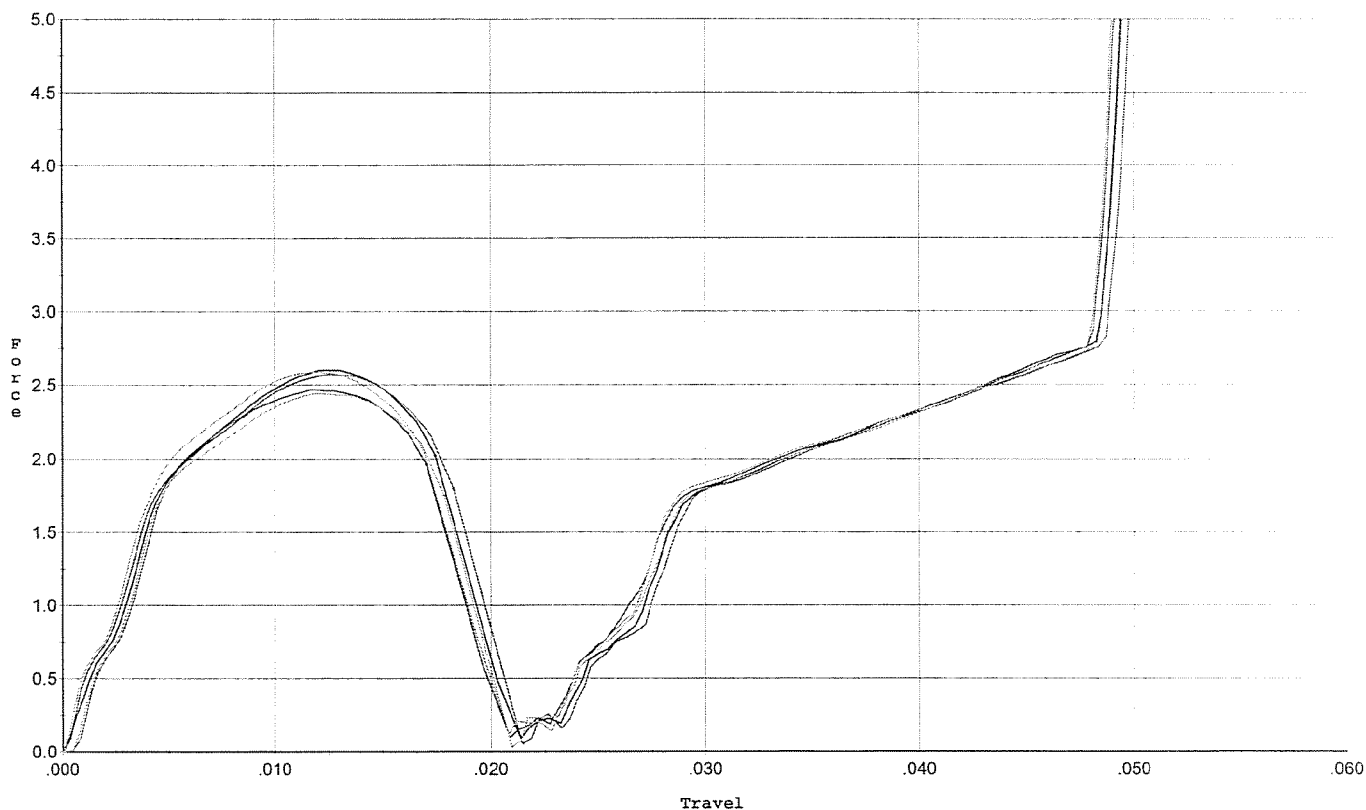
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.020	0.00	0.031	0.054		Set Trigger
2	4.109	0.021	0.002	0.032	0.055		Set Trigger
3	3.975	0.020	0.00	0.031	0.053		Set Trigger
4	4.074	0.020	0.00	0.031	0.054		Set Trigger
5	4.042	0.019	0.00	0.031	0.053		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



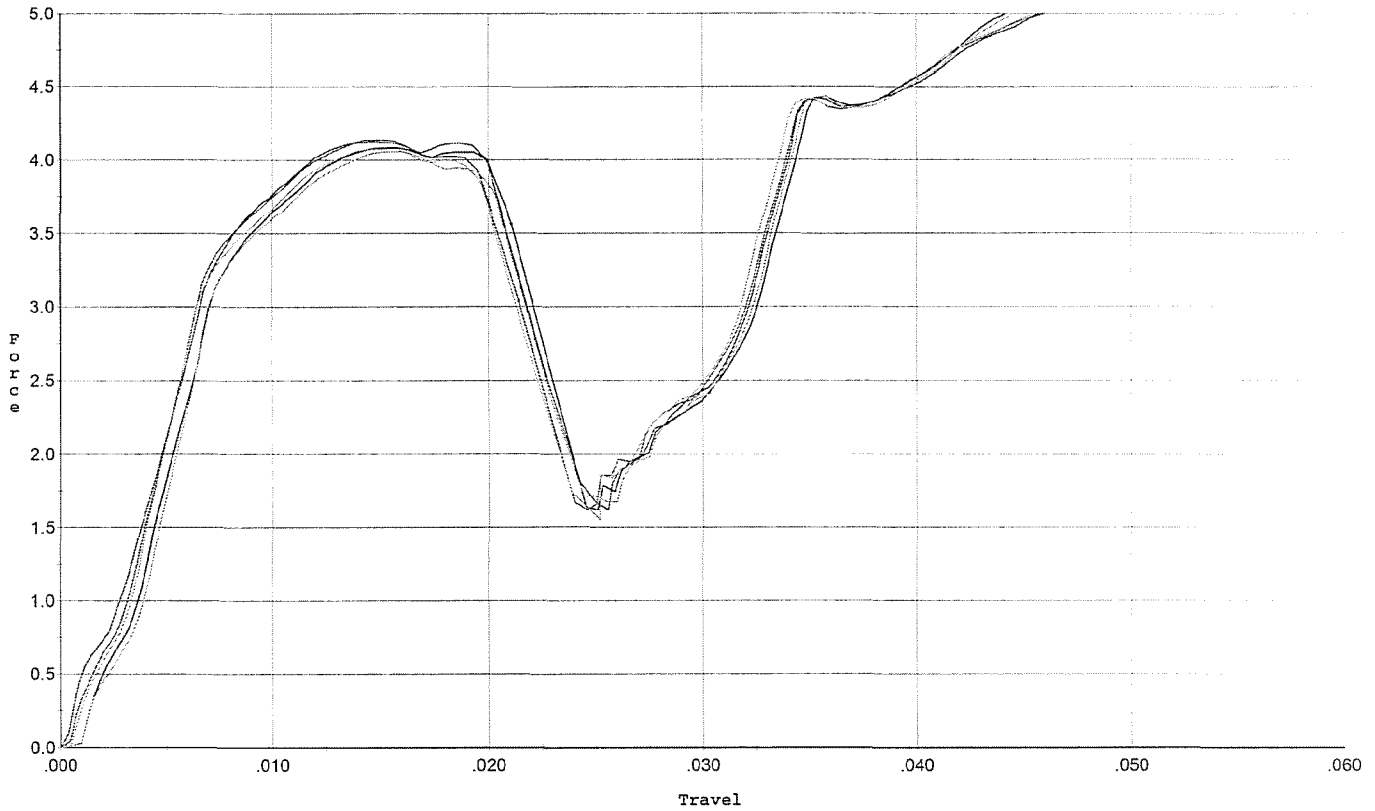
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.017	0.00	0.035	0.030		Set Trigger
2	2.599	0.017	0.00	0.035	0.032		Set Trigger
3	2.573	0.018	0.00	0.035	0.033		Set Trigger
4	2.443	0.018	0.00	0.035	0.031		Set Trigger
5	2.588	0.017	0.00	0.035	0.031		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.020	0.00	0.030	0.057		Set Trigger
2	4.083	0.021	0.00	0.030	0.058		Set Trigger
3	4.124	0.021	0.00	0.030	0.060		Set Trigger
4	4.074	0.020	0.00	0.030	0.054		Set Trigger
5	4.058	0.020	0.00	0.030	0.054		Set Trigger

Avg 4.09