

66858470

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

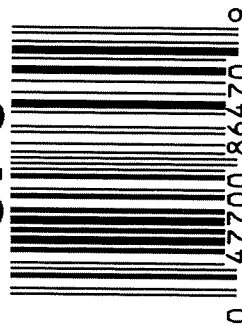


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858470**UPC**

GUN SERIAL # G6858470

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SPH
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SPH
460	CHECK HEADSPACE		5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION		5/30/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWD
540	APPLY COATINGS (BARREL ACTION)		6/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-1-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

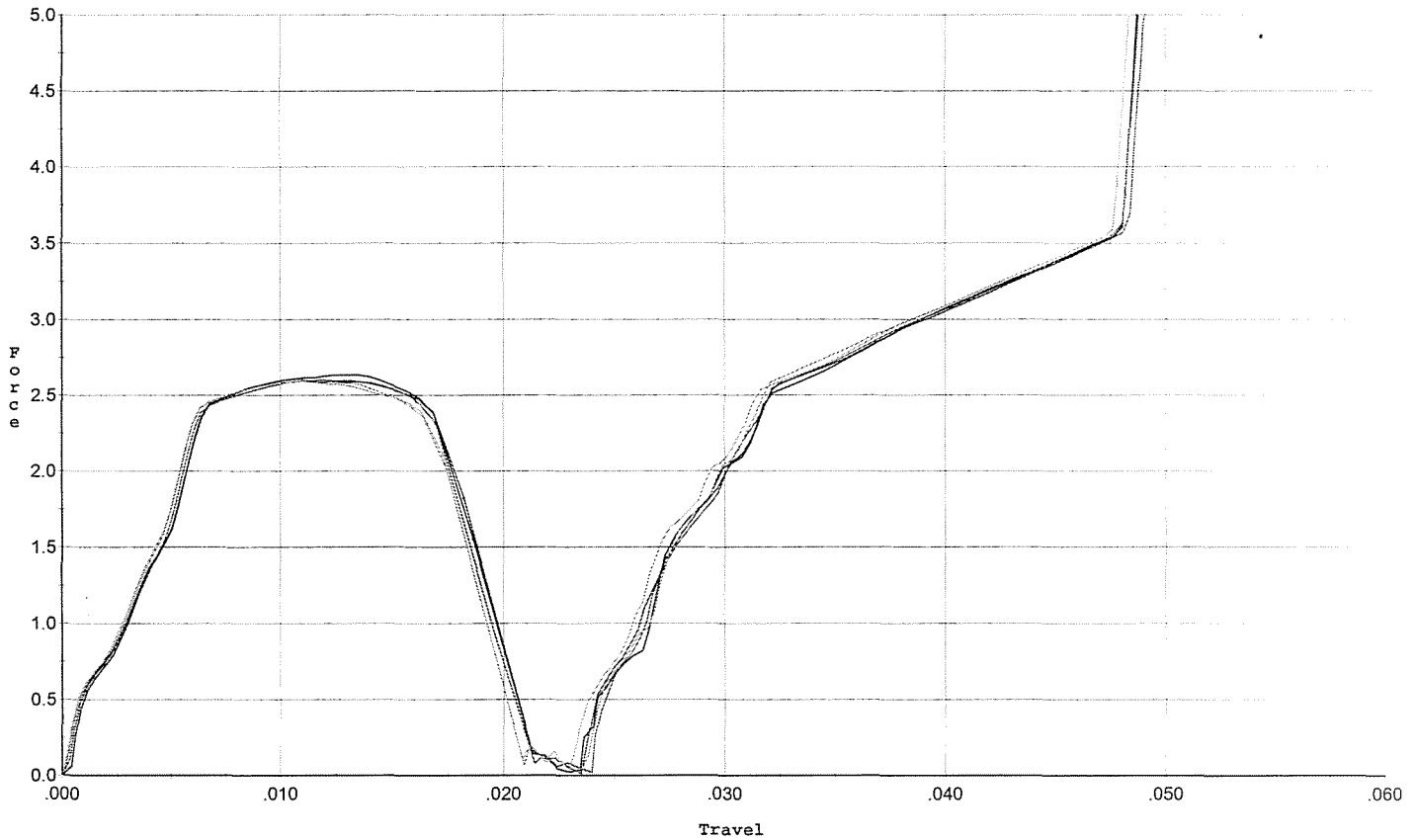
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-10-09	<u>2.9</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-10-09	<u>2.9</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	8-10-09	<u>2.9</u>
	J) ASSEMBLE STOCK			7-1-09	<u>2.9</u>
	K) ASSEMBLE SWIVEL STUDS			8-10-09	<u>2.9</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL	7/28	<u>2.9</u>
			PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/28	<u>2.9</u>
670	FINAL INSPECTION A) HEADSPACE			8-10-09	<u>2.9</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.49</u> <u>2.32</u> <u>2.39</u> <u>2.42</u>	8-10-09	<u>2.9</u>
	C) FUNCTION			8-10-09	<u>2.9</u>
690	PACK			8/15/09	<u>2.9</u>

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



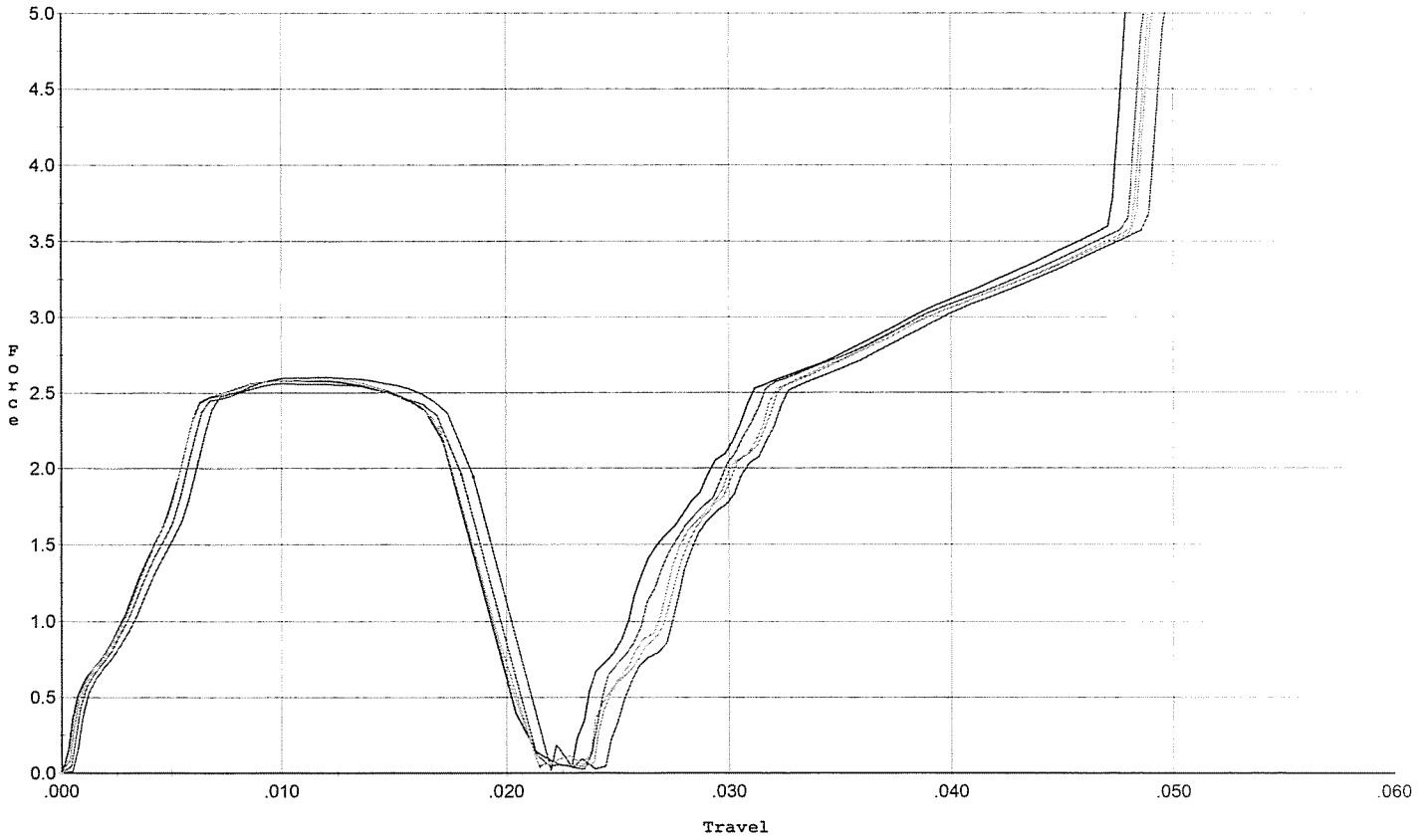
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.018	0.00	0.034	0.034		Set Trigger
2	2.633	0.019	0.00	0.034	0.035		Set Trigger
3	2.604	0.017	0.00	0.034	0.032		Set Trigger
4	2.591	0.017	0.00	0.033	0.033		Set Trigger
5	2.599	0.017	0.00	0.034	0.033		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



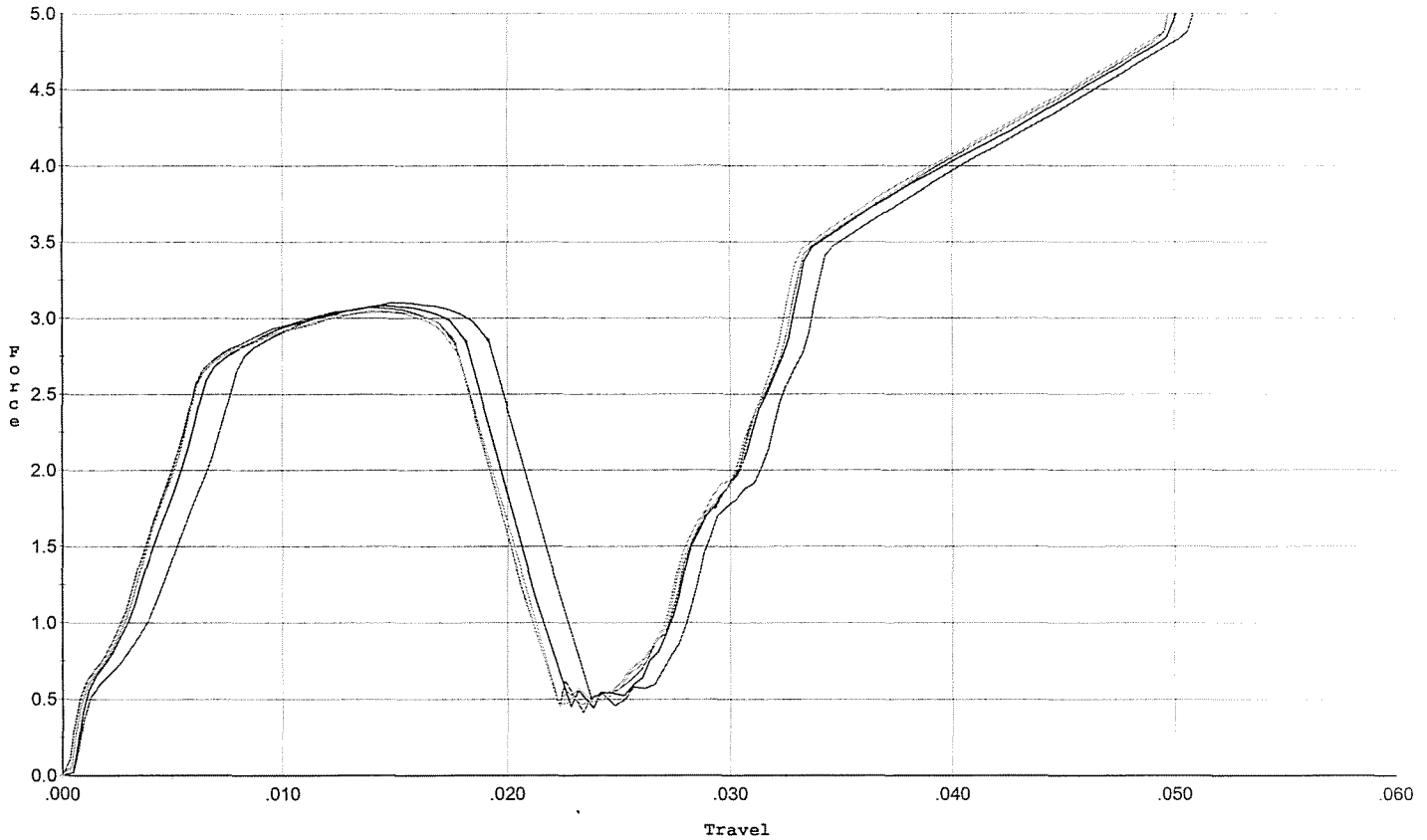
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.019	0.00	0.034	0.035		Set Trigger
2	2.581	0.017	0.00	0.033	0.033		Set Trigger
3	2.561	0.018	0.00	0.033	0.034		Set Trigger
4	2.582	0.017	0.00	0.034	0.033		Set Trigger
5	2.584	0.017	0.00	0.034	0.032		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



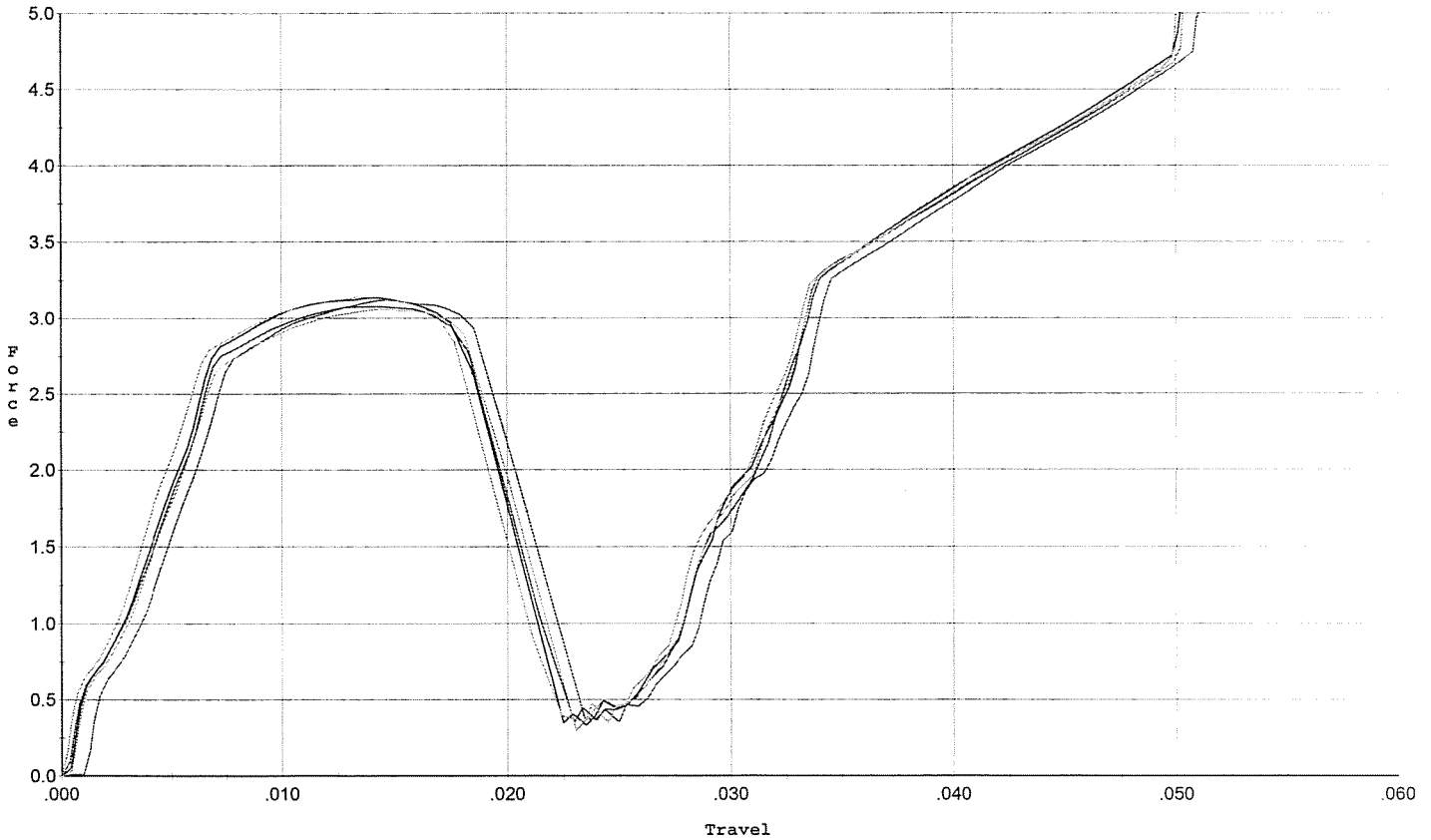
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.019	0.00	0.033	0.041		Set Trigger
2	3.079	0.018	0.00	0.033	0.040		Set Trigger
3	3.070	0.018	0.00	0.033	0.039		Set Trigger
4	3.048	0.020	0.00	0.033	0.043		Set Trigger
5	3.036	0.018	0.00	0.033	0.039		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



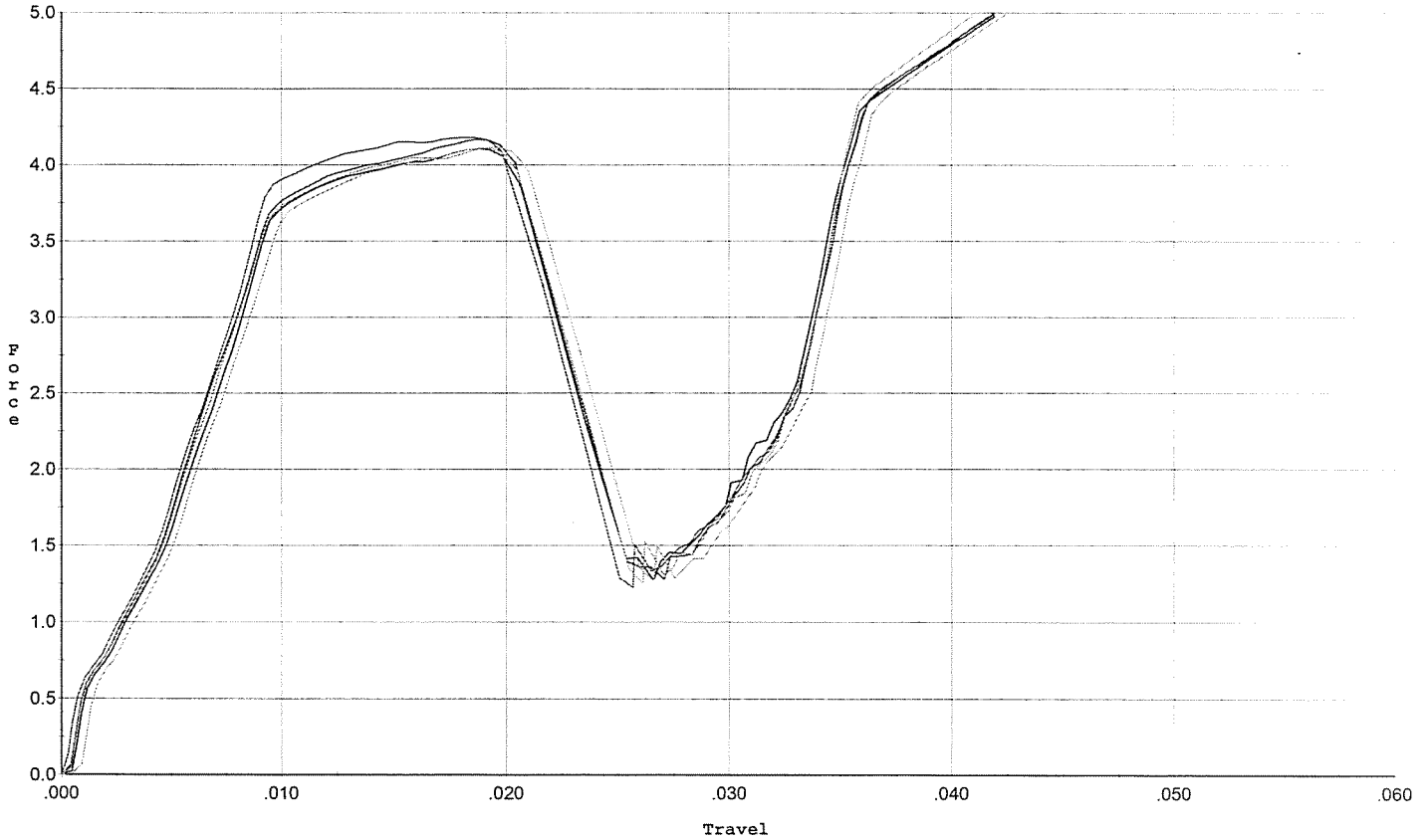
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.076	0.018	0.00	0.033	0.040		Set Trigger
2	3.134	0.018	0.00	0.033	0.041		Set Trigger
3	3.115	0.021	0.00	0.033	0.044		Set Trigger
4	3.059	0.020	0.00	0.033	0.043		Set Trigger
5	3.137	0.018	0.00	0.033	0.040		Set Trigger

AVG 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



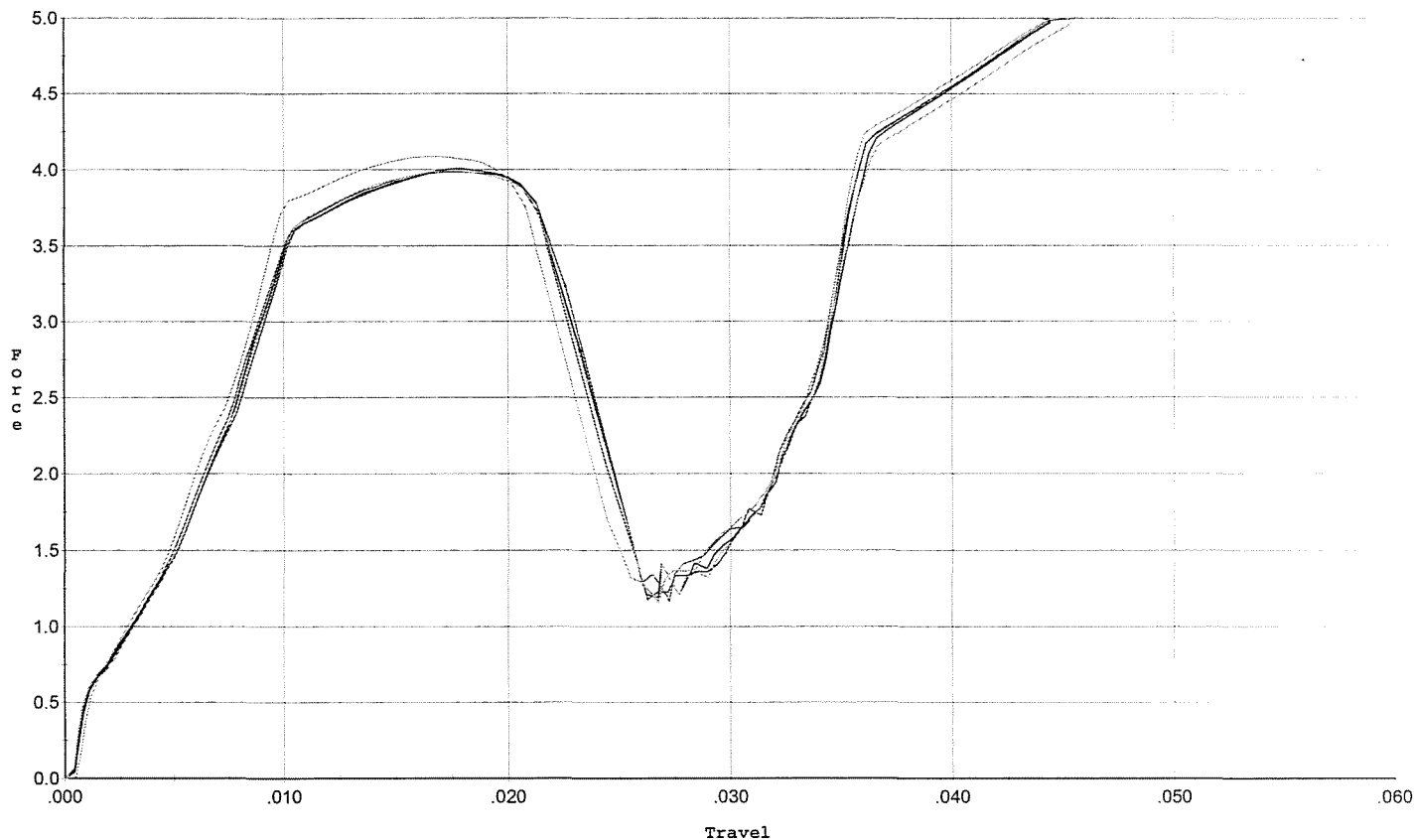
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.020	0.00	0.032	0.057		Set Trigger
2	4.108	0.021	0.00	0.032	0.056		Set Trigger
3	4.180	0.022	0.00	0.032	0.061		Set Trigger
4	4.113	0.023	0.00	0.031	0.063		Set Trigger
5	4.111	0.023	0.00	0.031	0.063		Set Trigger

Aug 4-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



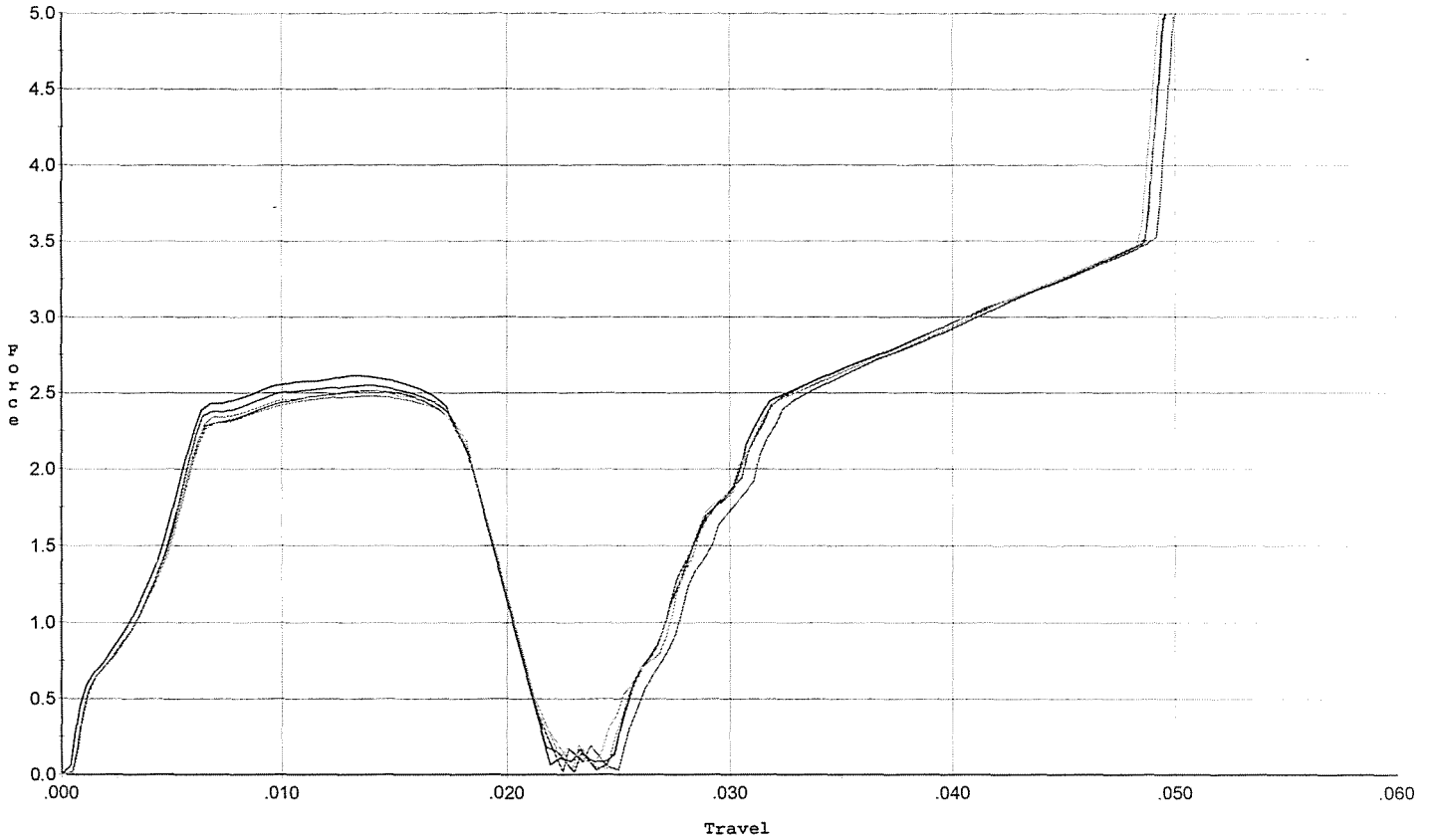
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.988	0.023	0.00	0.032	0.060		Set Trigger
2	4.006	0.023	0.00	0.032	0.062		Set Trigger
3	4.008	0.021	0.00	0.032	0.057		Set Trigger
4	3.992	0.024	0.00	0.032	0.062		Set Trigger
5	4.088	0.021	0.00	0.032	0.057		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



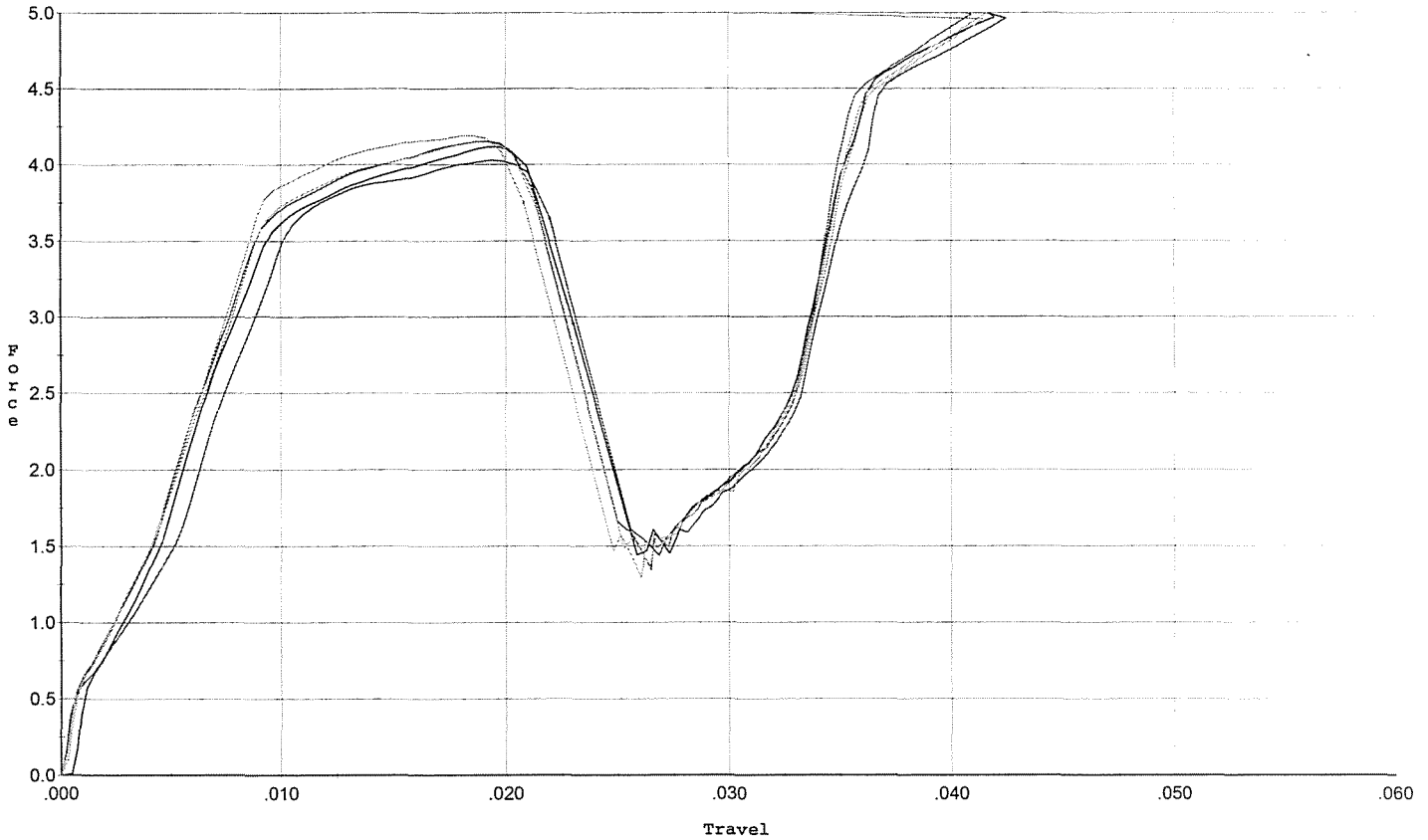
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.018	0.00	0.034	0.034		Set Trigger
2	2.612	0.018	0.00	0.034	0.035		Set Trigger
3	2.515	0.018	0.00	0.035	0.034		Set Trigger
4	2.518	0.018	0.00	0.034	0.033		Set Trigger
5	2.480	0.018	0.00	0.034	0.033		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.022	0.00	0.031	0.059		Set Trigger
2	4.117	0.023	0.00	0.031	0.064		Set Trigger
3	4.154	0.021	0.00	0.031	0.060		Set Trigger
4	4.150	0.021	0.00	0.031	0.060		Set Trigger
5	4.191	0.021	0.00	0.032	0.059		Set Trigger

Avg 4.12