

G 685-8475

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

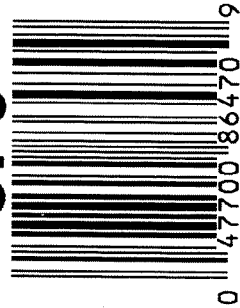
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6858475

UPC



GUN SERIAL # G 6858475

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/27/09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5/27/09	SP
460	CHECK HEADSPACE		5/27/09	RP
470	DIS-ASSEMBLE ACTION		5/27/09	RP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION		5/30/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWA
540	APPLY COATINGS (BARREL ACTION)		6/1/8	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

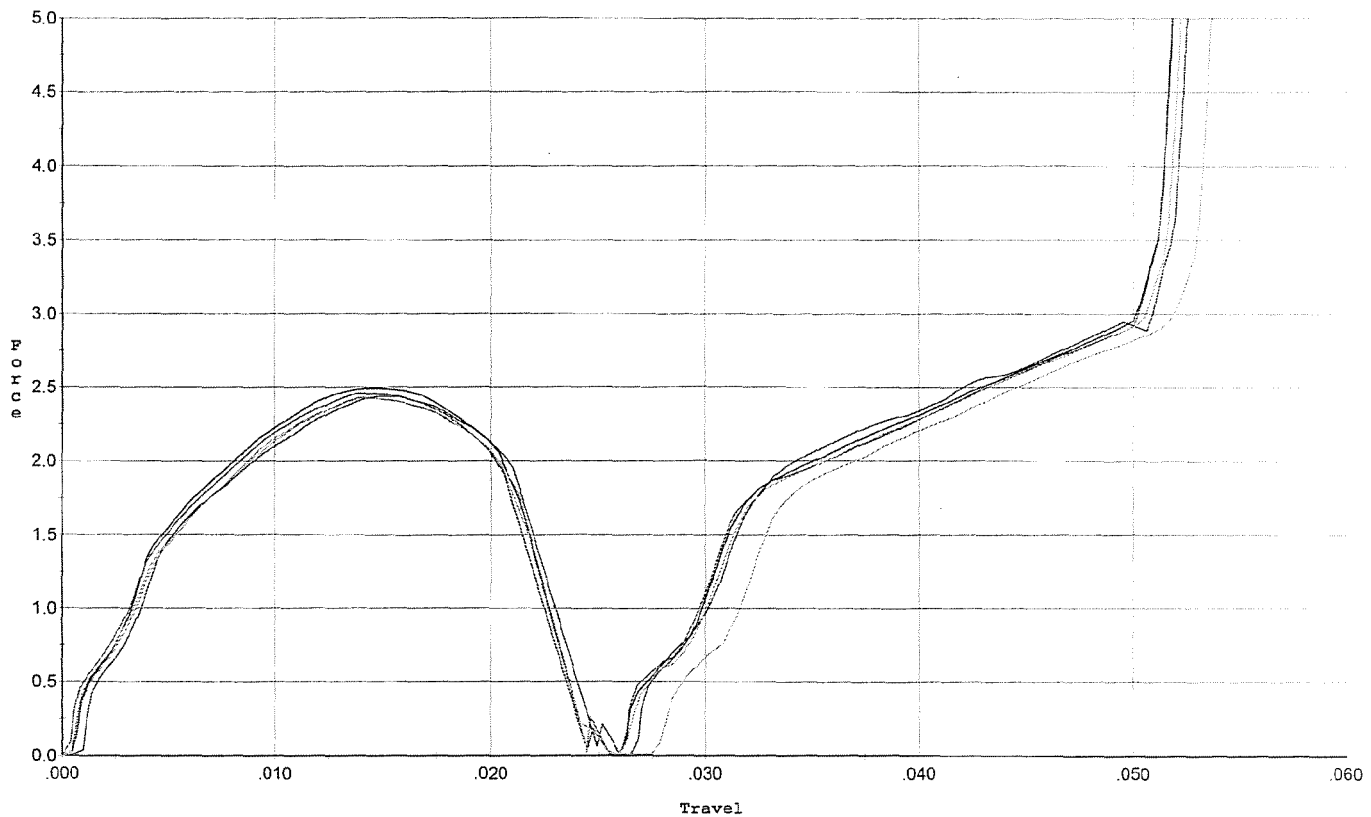
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>52</u> <u>52</u> <u>52</u>	7-10-09	XN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>52</u> <u>52</u> <u>52</u>	8-10-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-10-09	XN
	J) ASSEMBLE STOCK		7-15-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-10-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	R.P.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		8-10-09	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>275</u> <u>266</u> <u>280</u> <u>276</u>	8-6-09	XN
	C) FUNCTION		8-10-09	XN
690	PACK		8/14/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



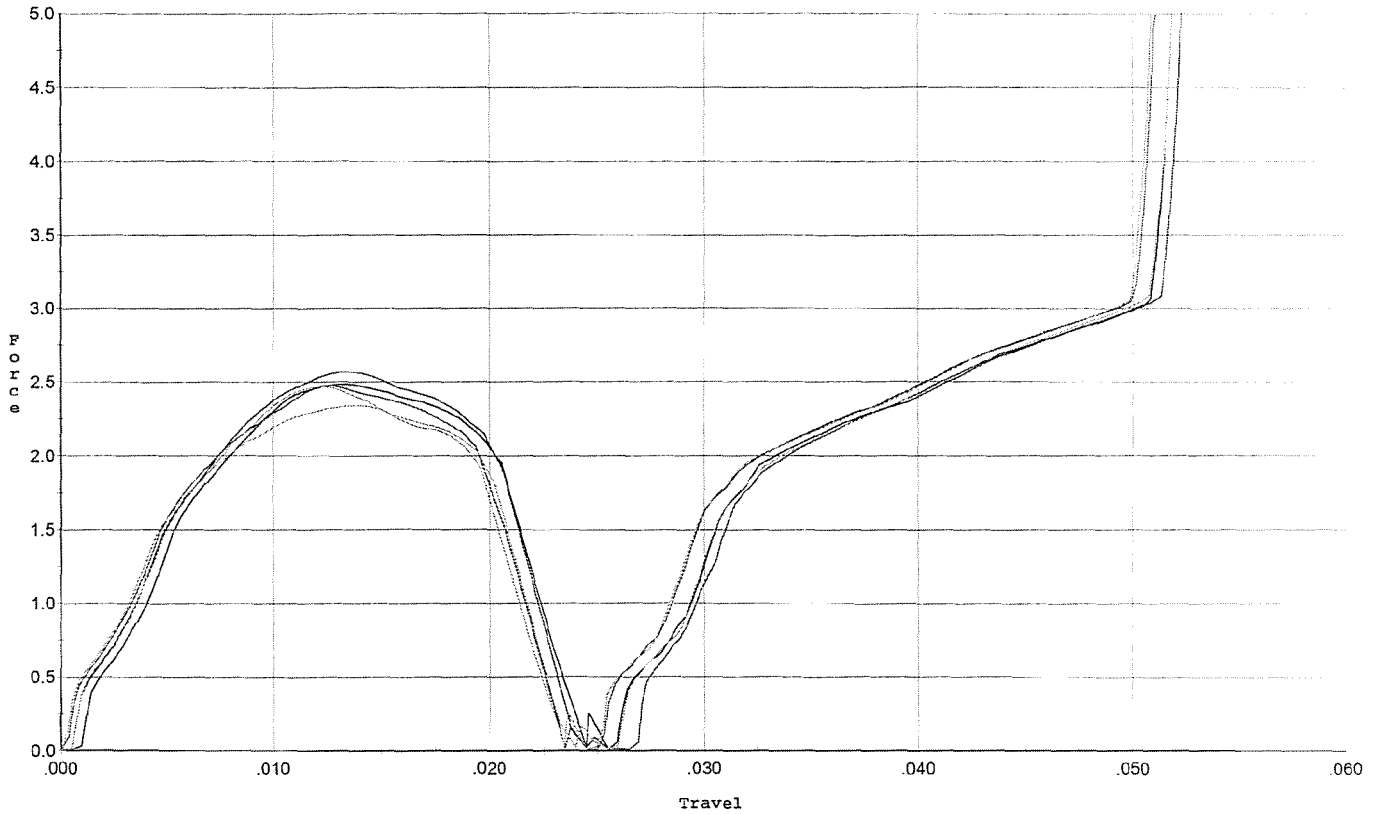
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.023	0.00	0.034	0.039		Set Trigger
2	2.492	0.021	0.00	0.035	0.038		Set Trigger
3	2.459	0.021	0.00	0.035	0.036		Set Trigger
4	2.427	0.021	0.00	0.035	0.037		Set Trigger
5	2.433	0.022	0.00	0.037	0.037		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



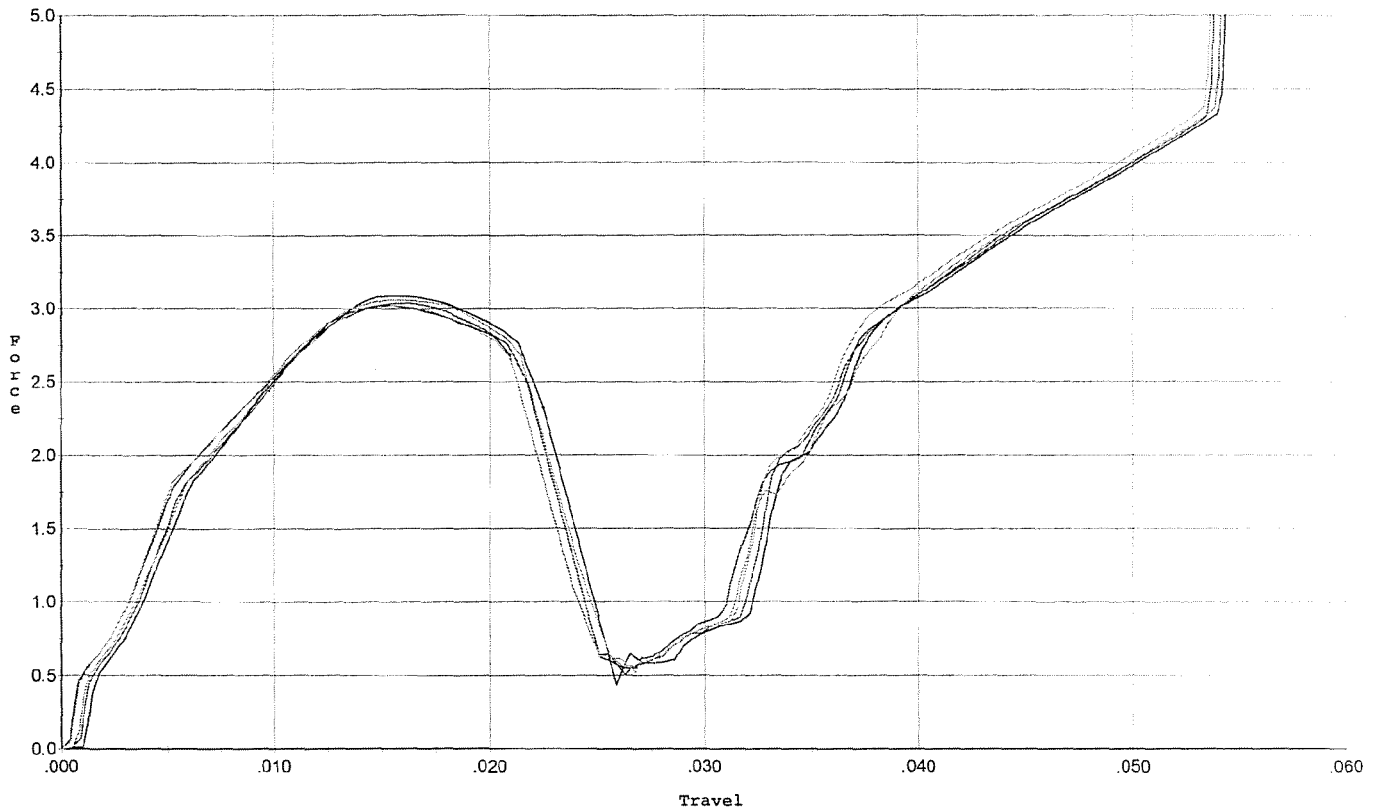
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.021	0.00	0.035	0.037		Set Trigger
2	2.484	0.021	0.00	0.035	0.036		Set Trigger
3	2.476	0.021	0.00	0.034	0.037		Set Trigger
4	2.339	0.020	0.00	0.035	0.034		Set Trigger
5	2.469	0.020	0.00	0.035	0.034		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



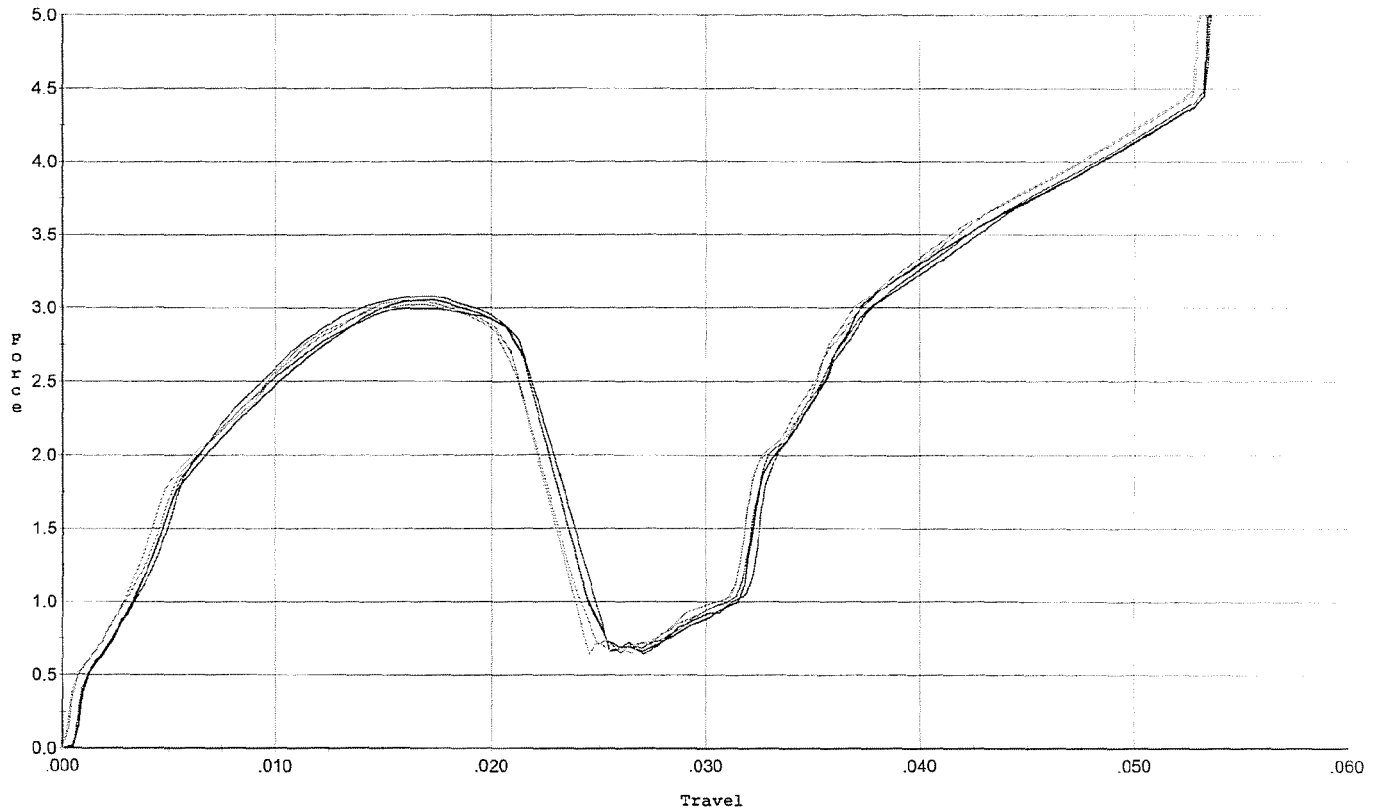
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.021	0.00	0.035	0.044		Set Trigger
2	3.083	0.022	0.00	0.035	0.047		Set Trigger
3	3.036	0.022	0.00	0.035	0.045		Set Trigger
4	3.020	0.021	0.00	0.035	0.044		Set Trigger
5	3.058	0.021	0.00	0.035	0.045		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



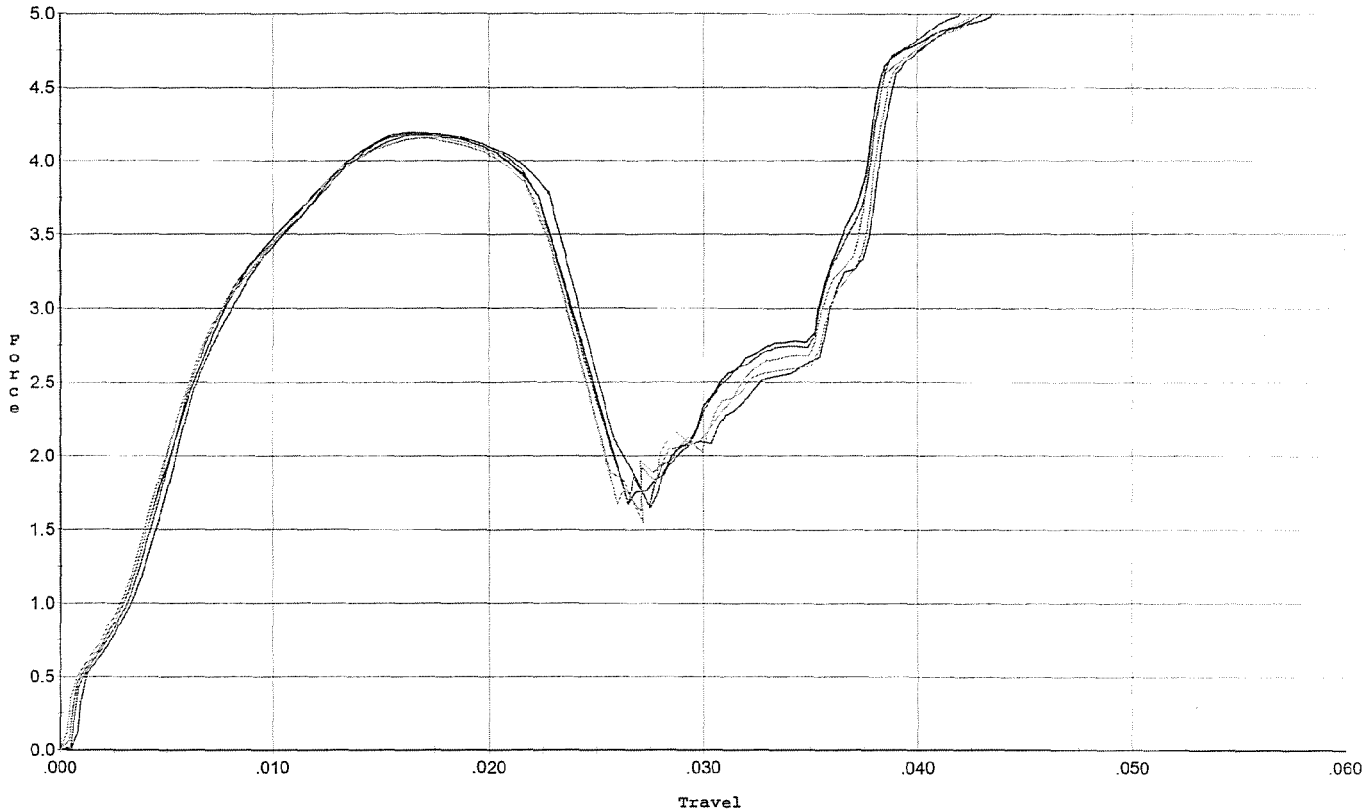
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.994	0.023	0.00	0.034	0.049		Set Trigger
2	3.053	0.021	0.00	0.034	0.045		Set Trigger
3	3.080	0.021	0.00	0.034	0.046		Set Trigger
4	3.023	0.021	0.00	0.034	0.045		Set Trigger
5	3.049	0.021	0.00	0.035	0.044		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



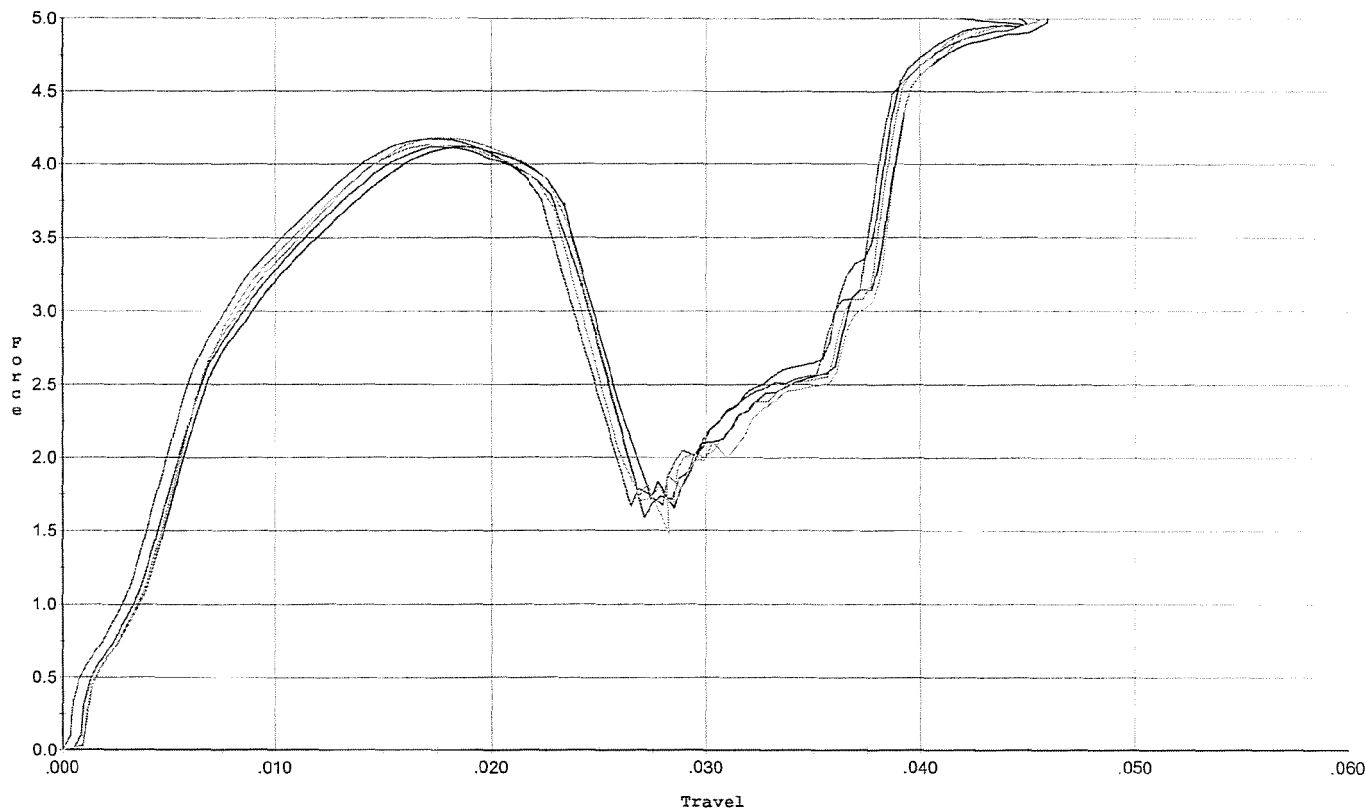
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.023	0.00	0.031	0.064		Set Trigger
2	4.193	0.024	0.00	0.031	0.069		Set Trigger
3	4.185	0.022	0.00	0.031	0.063		Set Trigger
4	4.152	0.023	0.00	0.031	0.064		Set Trigger
5	4.158	0.023	0.00	0.031	0.064		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



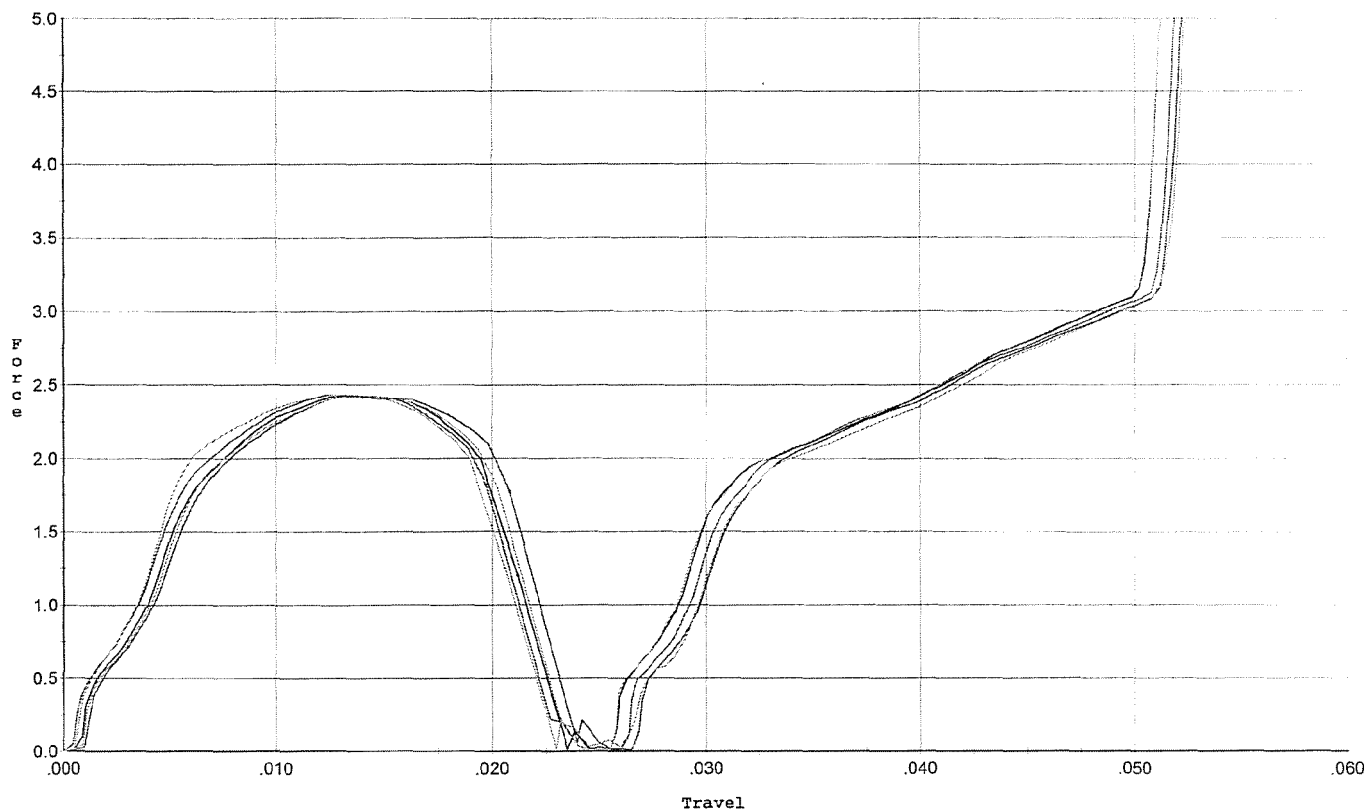
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.024	0.00	0.031	0.067		Set Trigger
2	4.116	0.023	0.00	0.031	0.064		Set Trigger
3	4.172	0.022	0.00	0.031	0.064		Set Trigger
4	4.181	0.024	0.00	0.032	0.066		Set Trigger
5	4.131	0.023	0.00	0.032	0.063		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



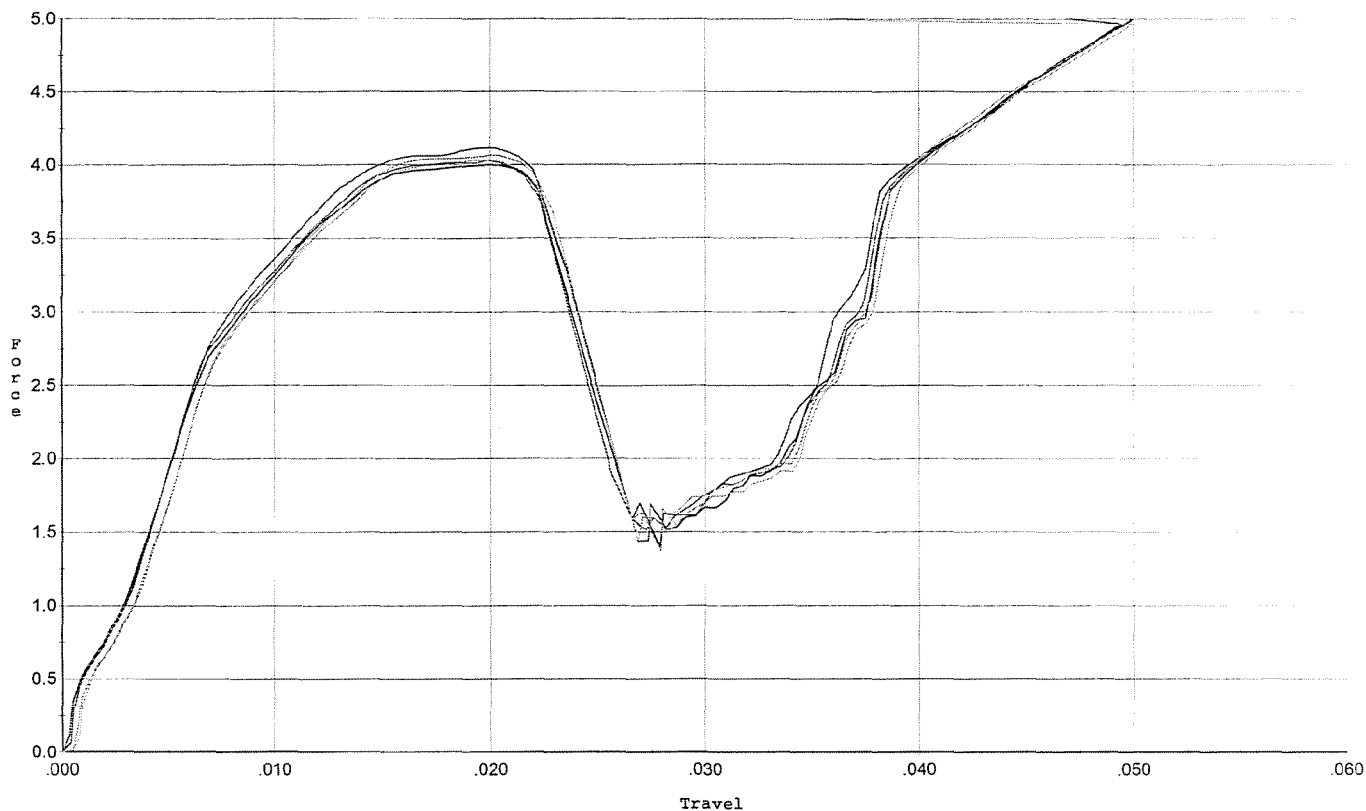
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.021	0.00	0.035	0.036		Set Trigger
2	2.426	0.021	0.00	0.035	0.036		Set Trigger
3	2.431	0.020	0.00	0.036	0.035		Set Trigger
4	2.433	0.021	0.00	0.035	0.036		Set Trigger
5	2.420	0.020	0.00	0.036	0.035		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.023	0.00	0.032	0.066		Set Trigger
2	4.000	0.022	0.00	0.033	0.061		Set Trigger
3	4.031	0.022	0.00	0.032	0.062		Set Trigger
4	4.066	0.023	0.00	0.032	0.063		Set Trigger
5	4.031	0.024	0.00	0.032	0.064		Set Trigger

Avg 4.04