

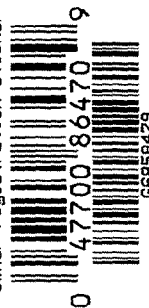
66858479

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



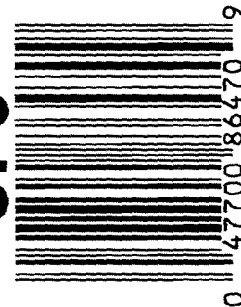
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6858479

UPC



BM FORM

GUN SERIAL # G 6858479

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6-20-09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23	RT
540	APPLY COATINGS (BARREL ACTION)		7/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

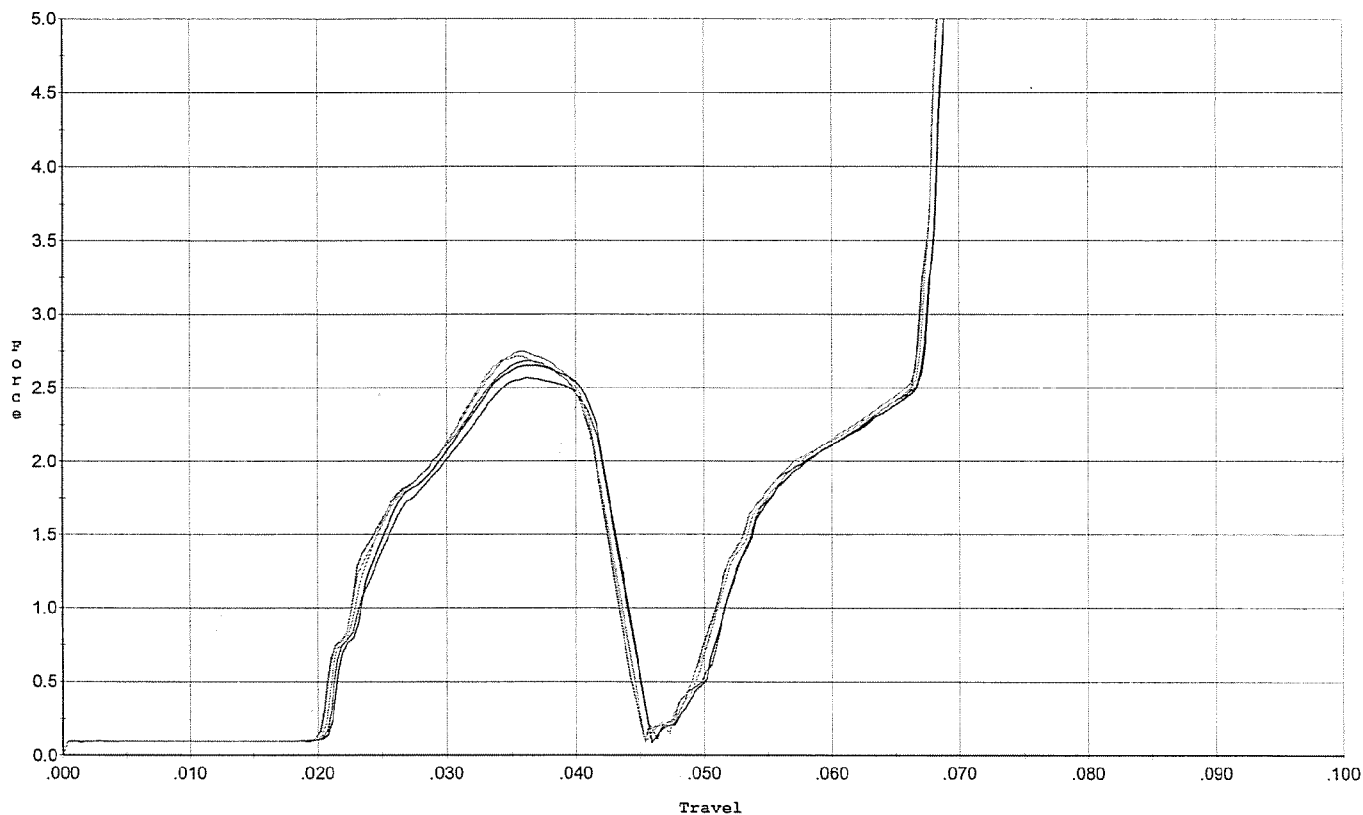
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>29</u> <u>29</u> <u>29</u>	8/21/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>69</u> <u>69</u> <u>29</u>	8/21/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	8/21/09	RB
	J) ASSEMBLE STOCK		8/21/09	RTV
	K) ASSEMBLE SWIVEL STUDS		8/21/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-20-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-20-09	SL
670	FINAL INSPECTION A) HEADSPACE		8/21/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.55</u> <u>2.56</u> <u>2.56</u> <u>2.57</u>	8/21/09	RB
	C) FUNCTION		8/21/09	RB
690	PACK		8/22/09	Fmy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



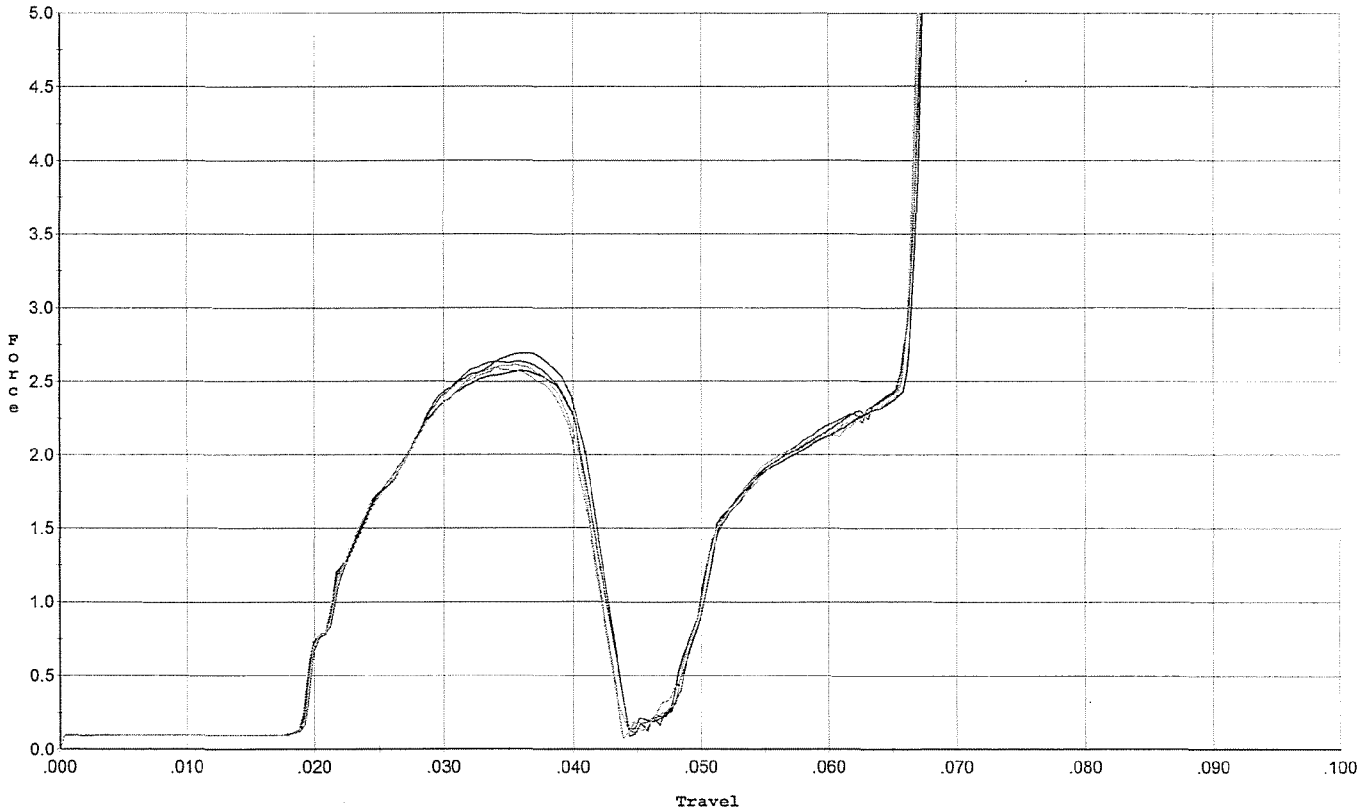
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.042	0.021	0.030	0.043		Set Trigger
2	2.652	0.044	0.021	0.030	0.047		Set Trigger
3	2.683	0.041	0.020	0.030	0.045		Set Trigger
4	2.716	0.041	0.021	0.030	0.044		Set Trigger
5	2.750	0.043	0.021	0.030	0.047		Set Trigger

A.2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



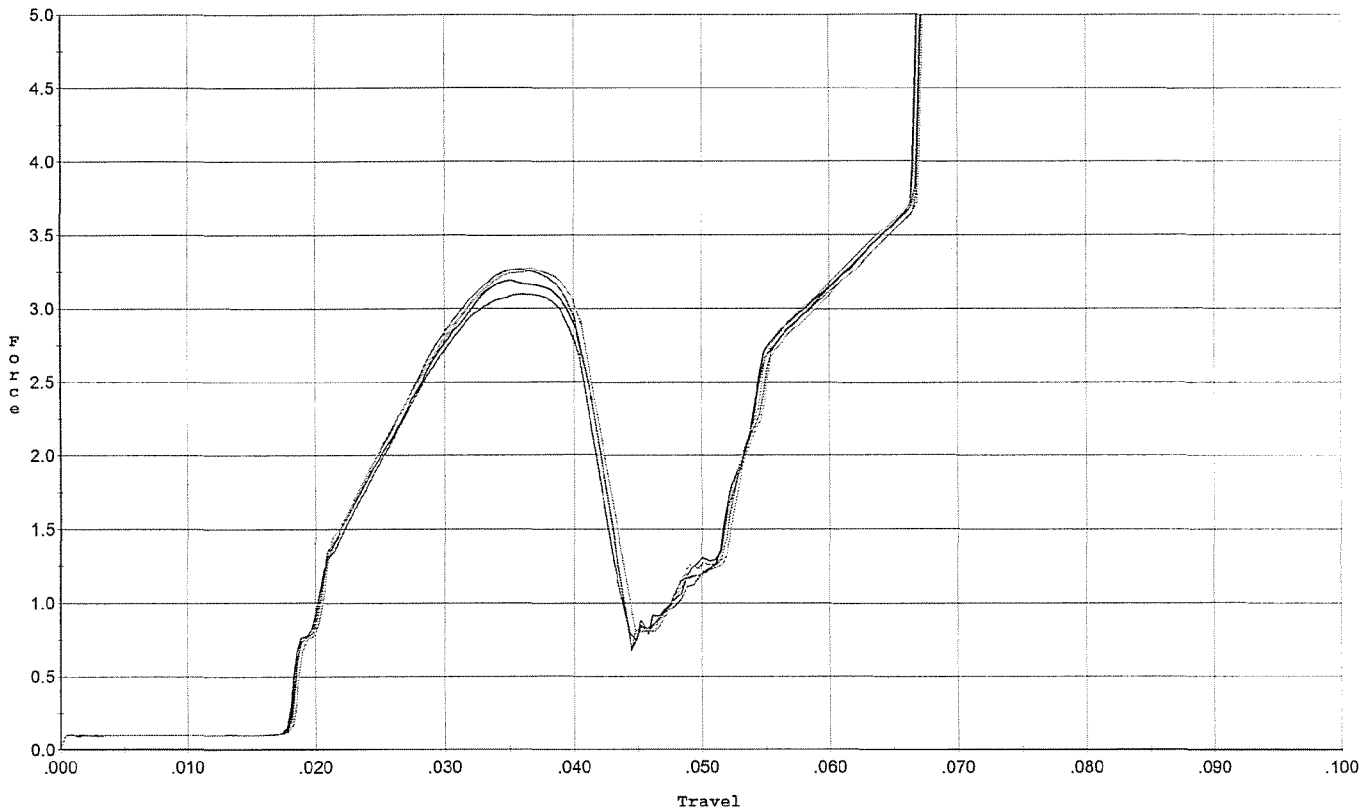
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.695	0.041	0.019	0.029	0.047		Set Trigger
2	2.573	0.042	0.019	0.029	0.047		Set Trigger
3	2.641	0.042	0.020	0.029	0.047		Set Trigger
4	2.616	0.040	0.019	0.029	0.045		Set Trigger
5	2.592	0.041	0.019	0.029	0.045		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



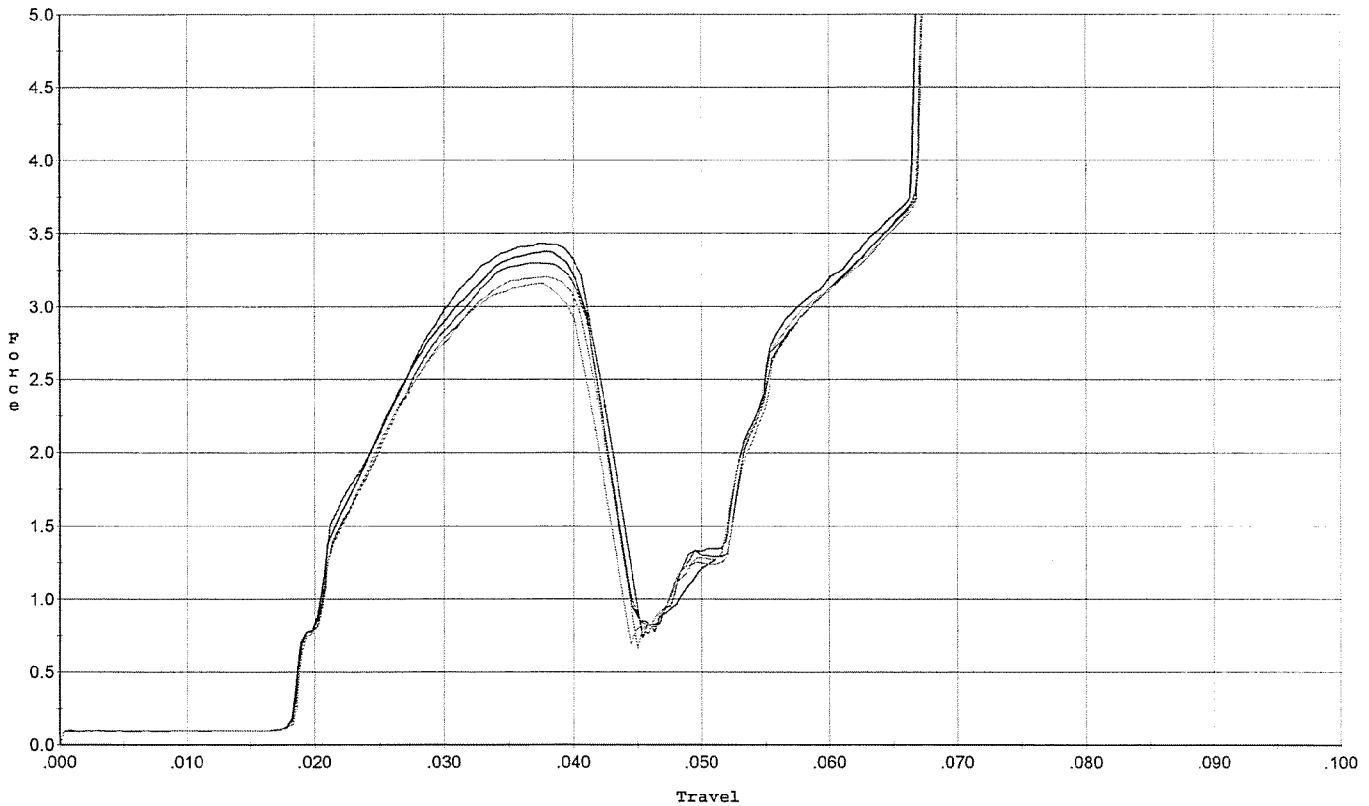
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.040	0.018	0.029	0.054		Set Trigger
2	3.192	0.041	0.018	0.028	0.057		Set Trigger
3	3.264	0.041	0.018	0.028	0.058		Set Trigger
4	3.274	0.041	0.018	0.028	0.057		Set Trigger
5	3.260	0.041	0.019	0.028	0.057		Set Trigger

A 3.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



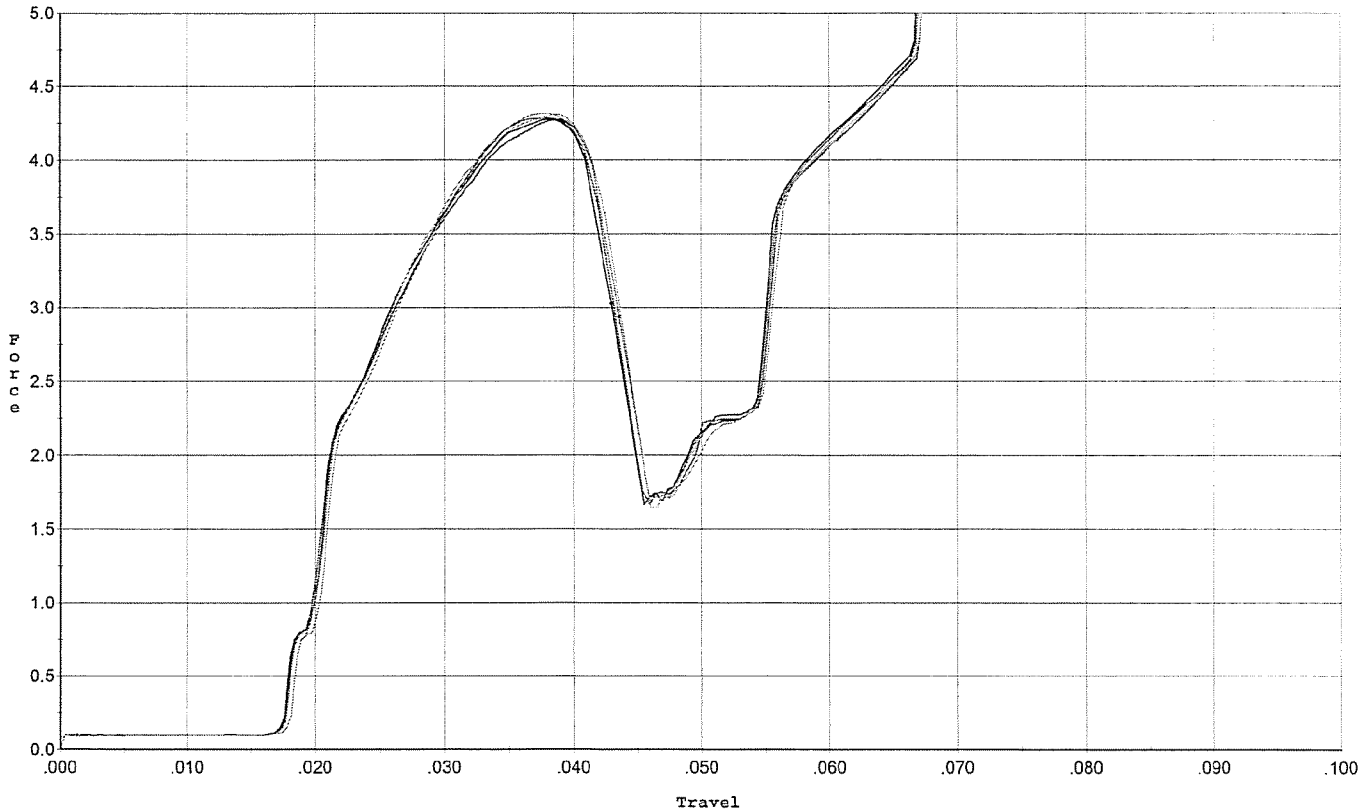
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.432	0.042	0.019	0.027	0.064		Set Trigger
2	3.379	0.041	0.018	0.027	0.060		Set Trigger
3	3.297	0.041	0.019	0.028	0.059		Set Trigger
4	3.159	0.042	0.019	0.028	0.057		Set Trigger
5	3.203	0.042	0.019	0.028	0.059		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



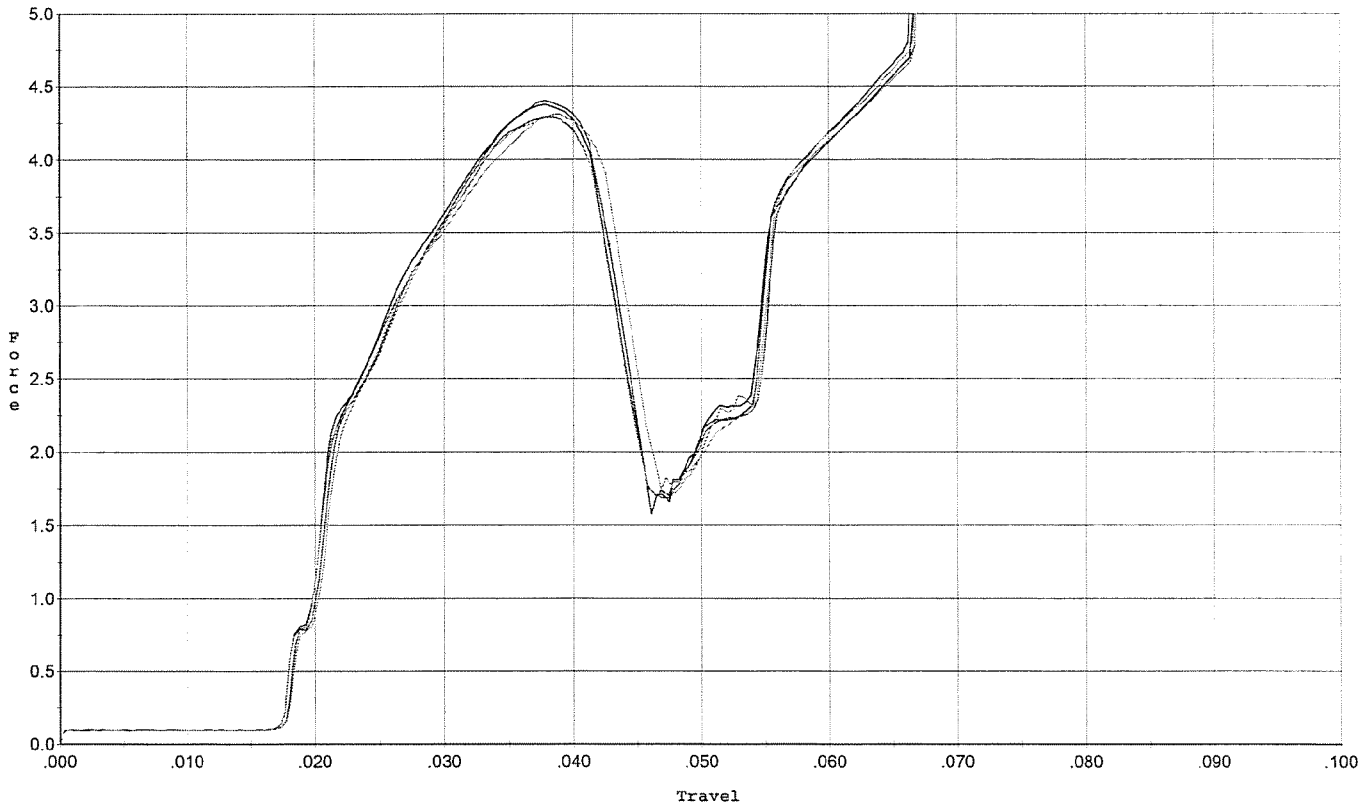
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.044	0.018	0.025	0.083		Set Trigger
2	4.276	0.043	0.018	0.025	0.082		Set Trigger
3	4.286	0.042	0.018	0.025	0.080		Set Trigger
4	4.307	0.042	0.018	0.025	0.081		Set Trigger
5	4.315	0.044	0.018	0.024	0.084		Set Trigger

A-4-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



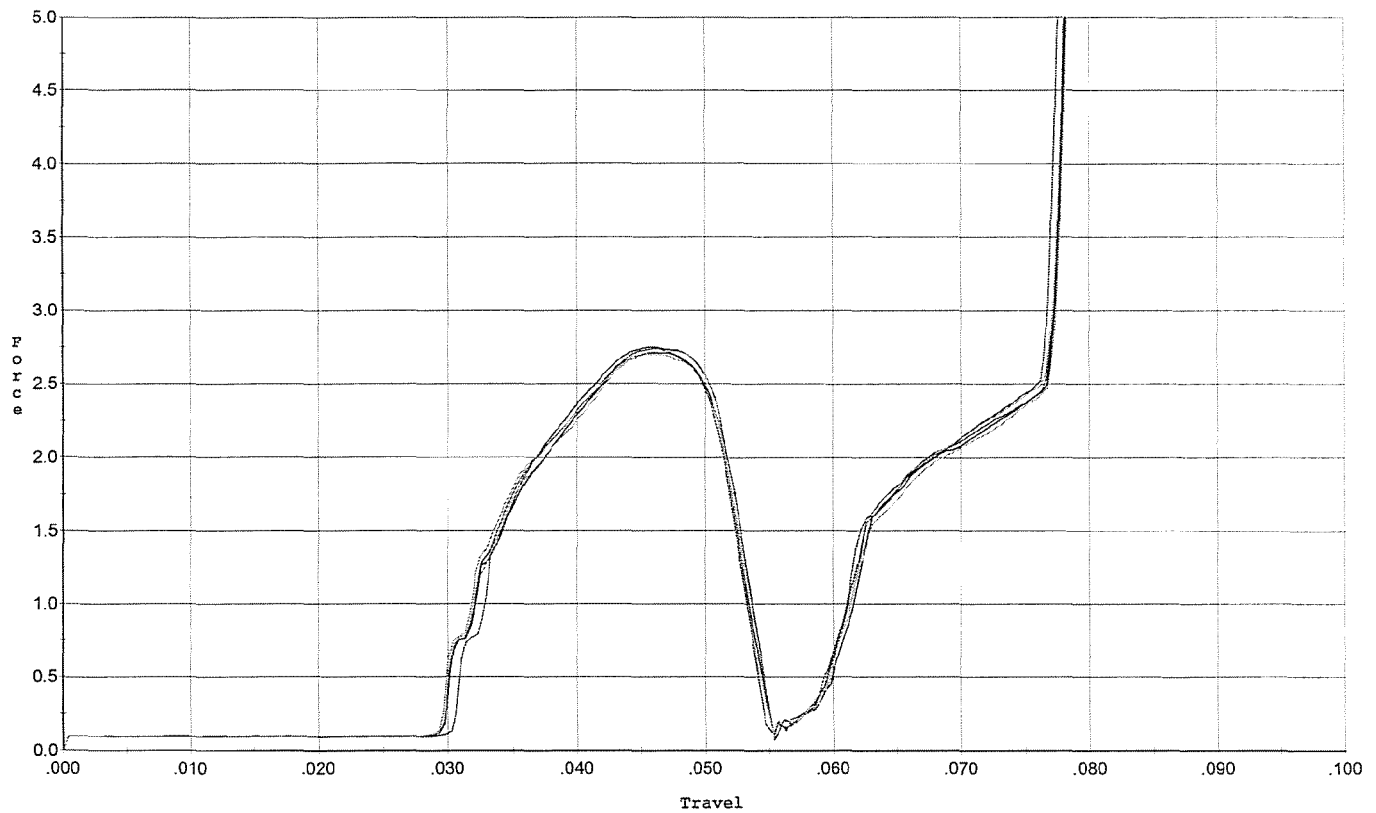
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.043	0.018	0.024	0.083		Set Trigger
2	4.375	0.041	0.018	0.025	0.080		Set Trigger
3	4.293	0.042	0.018	0.025	0.078		Set Trigger
4	4.286	0.042	0.018	0.025	0.079		Set Trigger
5	4.311	0.043	0.018	0.024	0.081		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



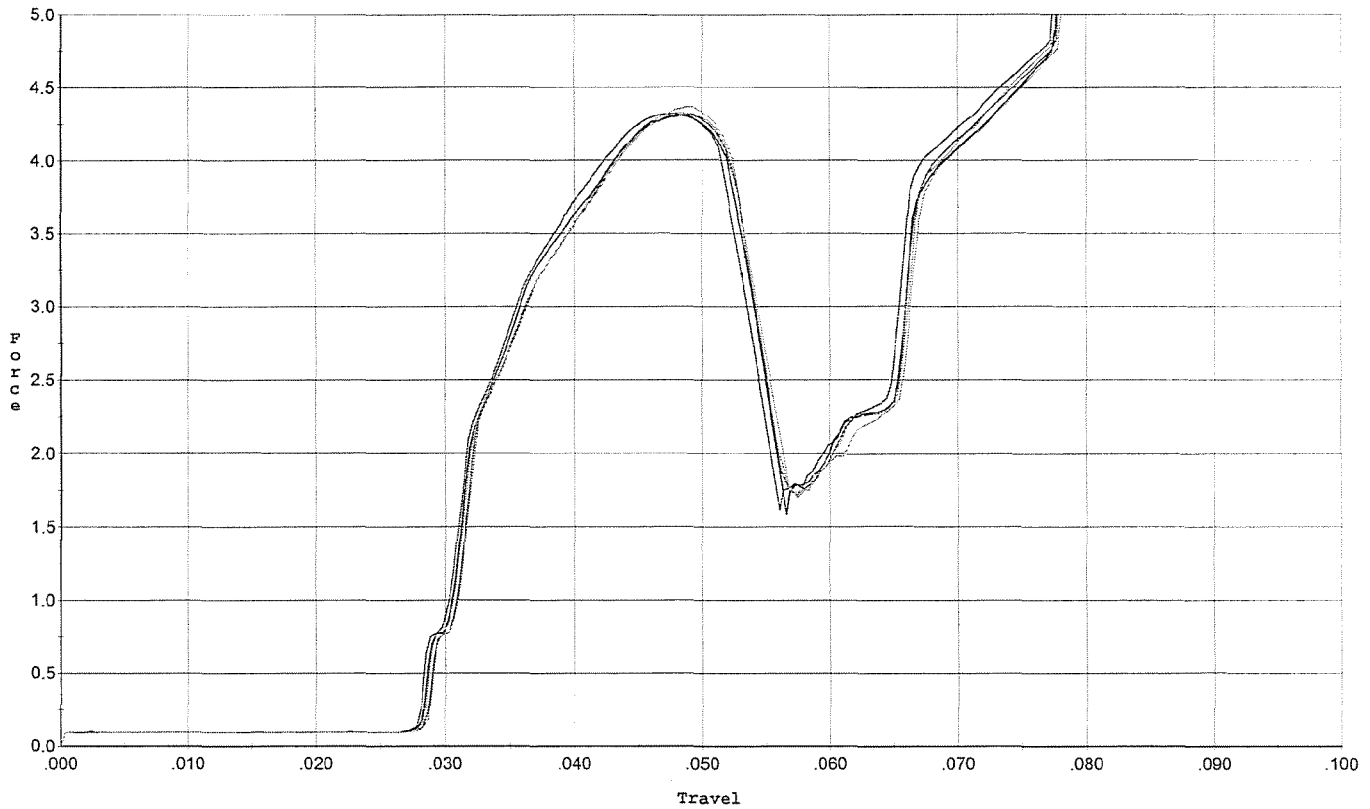
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.750	0.052	0.030	0.032	0.051		Set Trigger
2	2.711	0.051	0.030	0.032	0.048		Set Trigger
3	2.739	0.051	0.031	0.032	0.048		Set Trigger
4	2.700	0.051	0.030	0.032	0.048		Set Trigger
5	2.723	0.053	0.030	0.032	0.052		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.053	0.028	0.028	0.086		Set Trigger
2	4.310	0.053	0.028	0.028	0.086		Set Trigger
3	4.318	0.053	0.029	0.029	0.084		Set Trigger
4	4.365	0.052	0.029	0.029	0.084		Set Trigger
5	4.323	0.053	0.029	0.029	0.084		Set Trigger

A 4.32