

G652 1256

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC

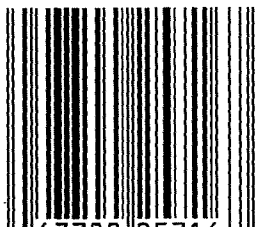


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M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



0 47700 25716 7

SERIAL NO.



66521256

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



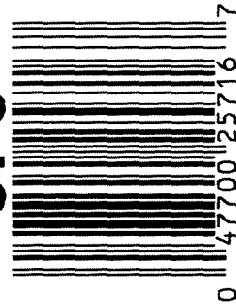
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521256

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521256

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		10/14/05	CD
440	PROOF		10/14/05	CD
460	CHECK HEADSPACE		10/14/05	CD
470	DIS-ASSEMBLE ACTION		10/14/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480	10/18/05	unib
500	ROLLMARK CALIBER		10/18/05	CW
510	DRILL AND TAP SIGHT HOLES		10/17/05	BR
520	GOFF BLAST BBL / REC		10-21-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		10/28/05	RB
	(BOLT)		10/28/05	RB
560	RE-ASSEMBLE ACTION		11/1/05	MTM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/1/05	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/1/05	MTM
	D) OIL FIRING PIN ASSEMBLY		1-4-05	RR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-5-05	RG

REV-8405

OP # OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5.0</u>	<u>5.5</u>	11/15/05	DA
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	11/15/05	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	11/15/05	DA
	J) ASSEMBLE STOCK				11-4-05	RTZ
	K) ASSEMBLE SWIVEL STUDS				12-5-05	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				12-5-05	BG
	M) IRON SIGHT ALIGNMENT				12-5-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				12-5-05	BG
640 & 650	FUNCTION TEST AND TARGET	PASS	FAIL		11-7-05	TRW
		PASS	FAIL			
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
660	INSPECT FOR LIVE AMMO				11/7/05	DA
670	FINAL INSPECTION A) HEADSPACE				12-5-05	BG
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.69</u>	<u>2.70</u> <u>2.44</u> <u>2.55</u>	11-7-05	TRW
	C) FUNCTION				12-5-05	BG
690	PACK				12/6/05	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS.

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 11-03-05

TESTER S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	2.55	2.69	2.65	
PULL #2	2.76	2.64	2.78	
PULL #3	2.75	2.67	2.44	
PULL #4	2.42	2.58	2.53	
PULL #5	2.77	2.33	2.37	
TOTAL	13.25	12.91	12.77	
AVERAGE	2.65	2.58	2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	2.87	
PULL #2	3.10	2.84	
PULL #3	2.88	3.14	
PULL #4	2.96	3.27	
PULL #5	3.07	3.22	
TOTAL	15.17	15.34	
AVERAGE	3.03	3.07	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.92	4.15		4.07
PULL #2	4.21	4.18		4.09
PULL #3	4.00	4.01		4.21
PULL #4	4.26	4.30		4.20
PULL #5	4.12	4.04		4.16
TOTAL	20.51	20.68		20.73
AVERAGE	4.10	4.14		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521256.__0
FILE DATE AND TIME: 11/07/2005 10:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.005
The Average Y Centroid of the Five Target Set:	-0.025
The Average Point of Impact of the Five Target Set:	0.026
The Average Mean Radius of the Five Target Set:	0.711
The Distance from POA to Centroid Target #1:	0.151
The Distance from Centroid Target #2 to Centroid Target #1:	0.025
The Distance from Centroid Target #3 to Centroid Target #1:	0.397
The Distance from Centroid Target #4 to Centroid Target #1:	0.267
The Distance from Centroid Target #5 to Centroid Target #1:	0.085

SERIAL NUMBER: G6521256. 0

TARGET NUMBER: 1

FILE DATE: 11/07/2005

FILE TIME: 10:35

X CENTROID: 0.066

Y CENTROID: -0.136

POA TO CENTROID: 0.151

HORZ SPREAD: 1.551

VERT SPREAD: 2.826

GROUP SPREAD: 2.846

MIN RADIUS: 0.140

MAX RADIUS: 1.849

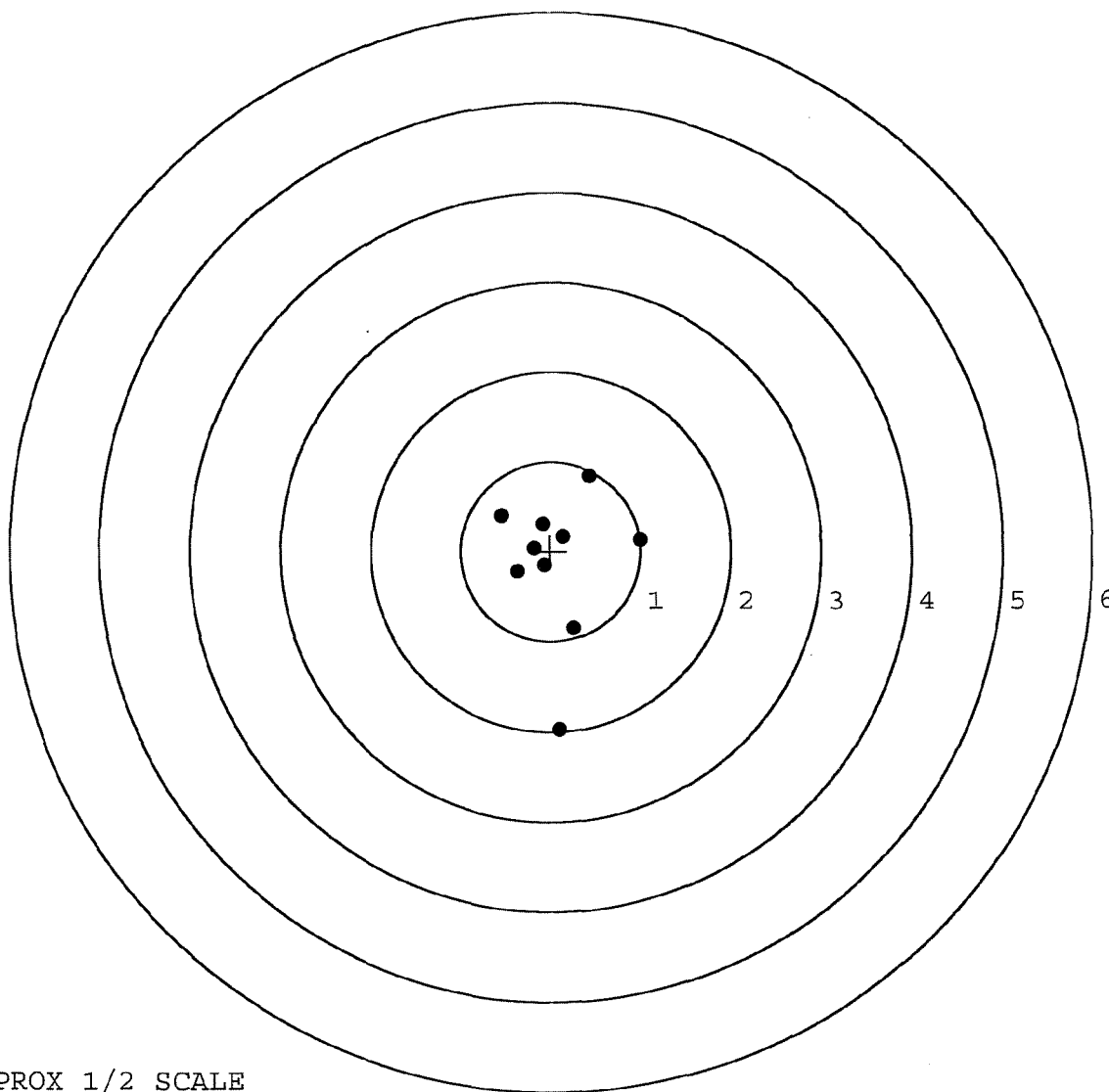
MEAN RADIUS: 0.710

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.097	-1.985
2:	0.257	-0.866
3:	1.002	0.131
4:	0.434	0.841
5:	-0.549	0.401
6:	0.141	0.161
7:	-0.089	0.302
8:	-0.072	-0.157
9:	-0.373	-0.224
10:	-0.186	0.037



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521256. 0

TARGET NUMBER: 2

FILE DATE: 11/07/2005

FILE TIME: 10:35

X CENTROID: 0.082

Y CENTROID: -0.156

POA TO CENTROID: 0.176

HORZ SPREAD: 1.750

VERT SPREAD: 2.001

GROUP SPREAD: 2.393

MIN RADIUS: 0.096

MAX RADIUS: 1.349

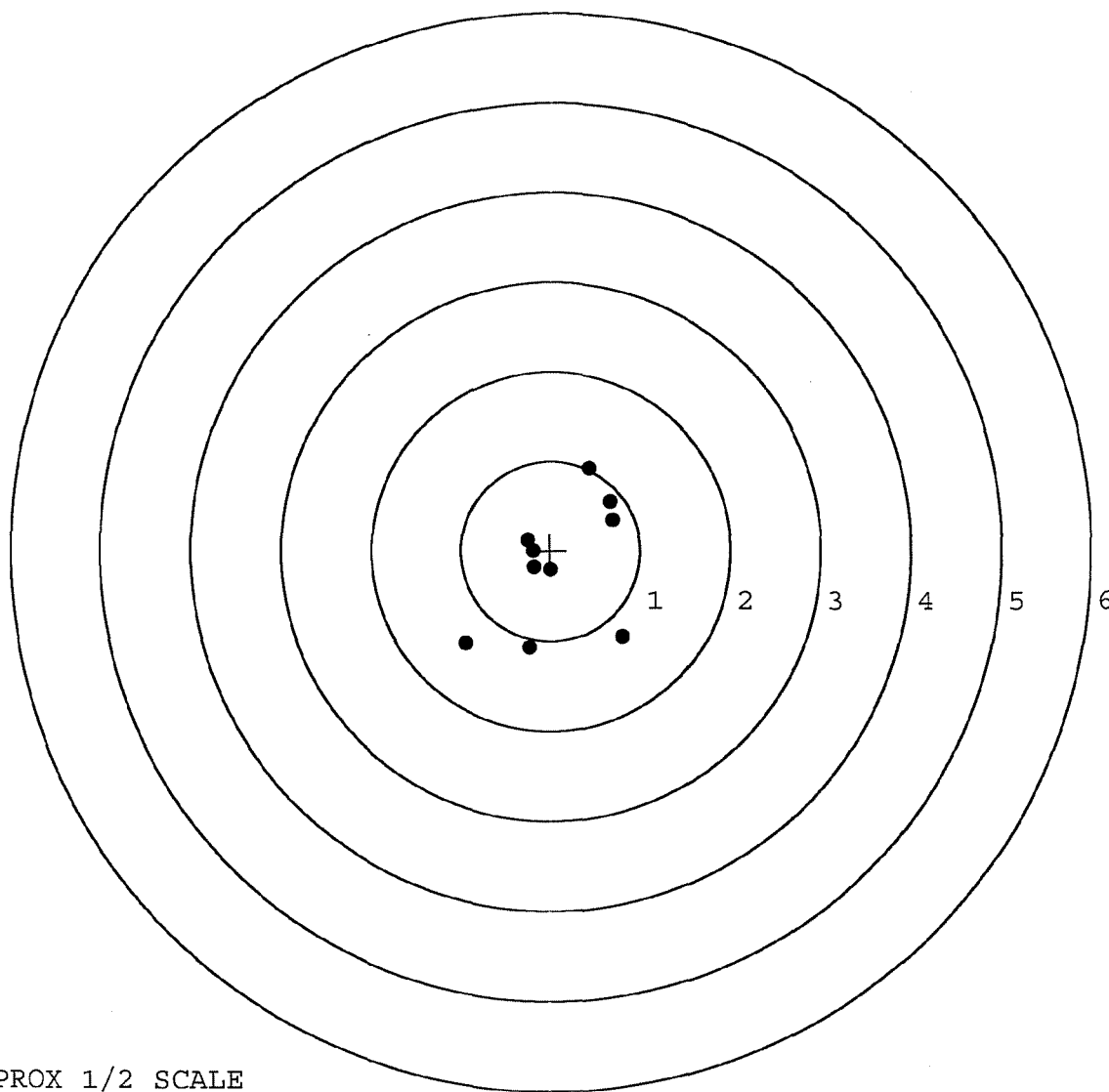
MEAN RADIUS: 0.734

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.806	-0.955
2:	-0.230	-1.079
3:	-0.944	-1.031
4:	0.694	0.343
5:	0.671	0.549
6:	0.438	0.922
7:	0.006	-0.215
8:	-0.181	-0.192
9:	-0.191	-0.013
10:	-0.250	0.114



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521256. 0

TARGET NUMBER: 3

FILE DATE: 11/07/2005

FILE TIME: 10:35

POINT#	X	Y
1:	1.085	-0.218
2:	0.486	-0.126
3:	0.349	0.206
4:	-0.064	0.334
5:	-0.482	0.455
6:	-0.477	-0.334
7:	-0.088	-0.311
8:	0.070	-0.609
9:	-0.454	1.283
10:	-0.793	1.798

X CENTROID: -0.037

Y CENTROID: 0.248

POA TO CENTROID: 0.251

HORZ SPREAD: 1.878

VERT SPREAD: 2.407

GROUP SPREAD: 2.755

MIN RADIUS: 0.090

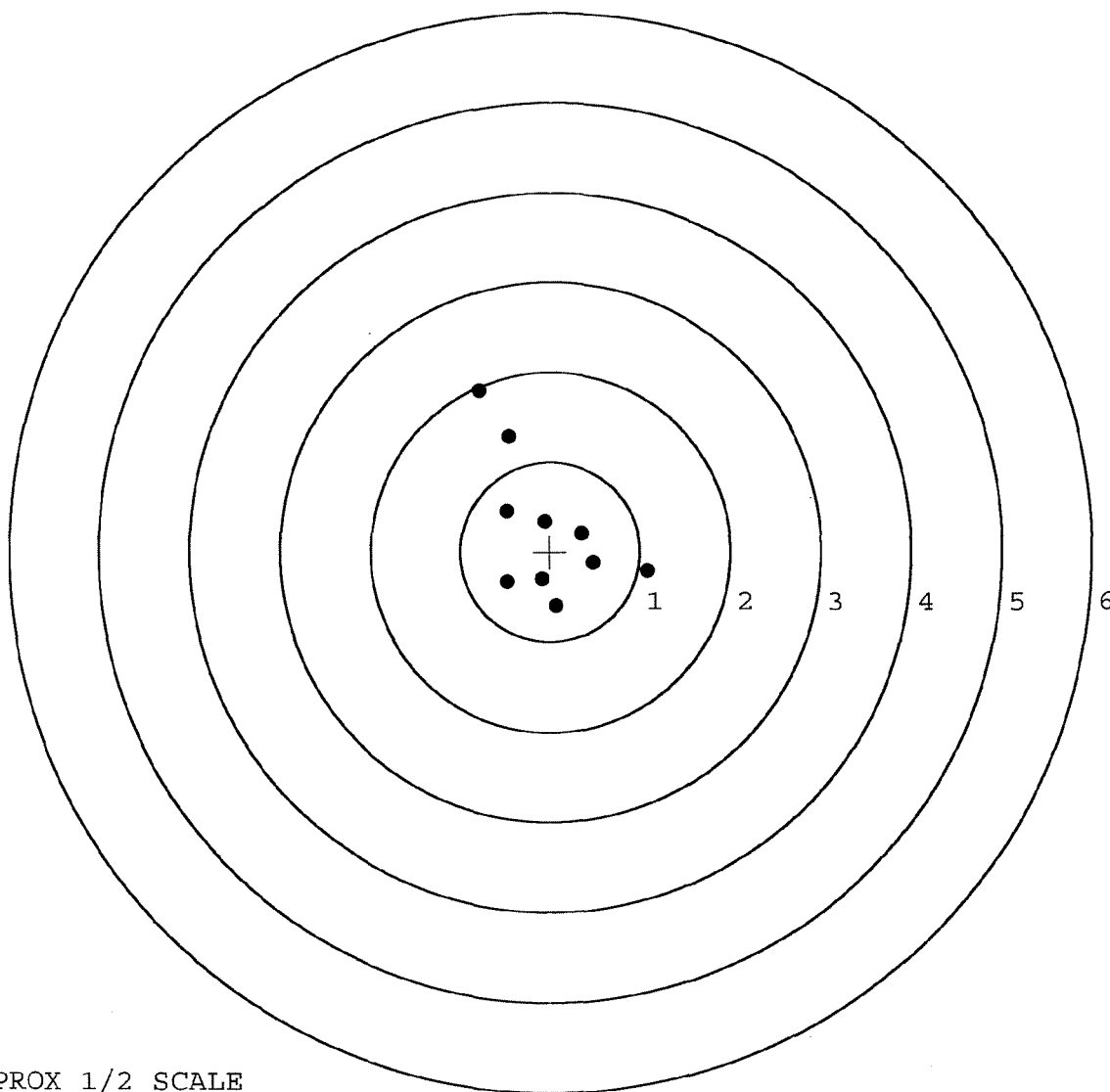
MAX RADIUS: 1.725

MEAN RADIUS: 0.782

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521256. __0

TARGET NUMBER: 4

FILE DATE: 11/07/2005

FILE TIME: 10:35

X CENTROID: -0.119

Y CENTROID: 0.056

POA TO CENTROID: 0.132

HORZ SPREAD: 1.956

VERT SPREAD: 1.321

GROUP SPREAD: 2.008

MIN RADIUS: 0.164

MAX RADIUS: 1.156

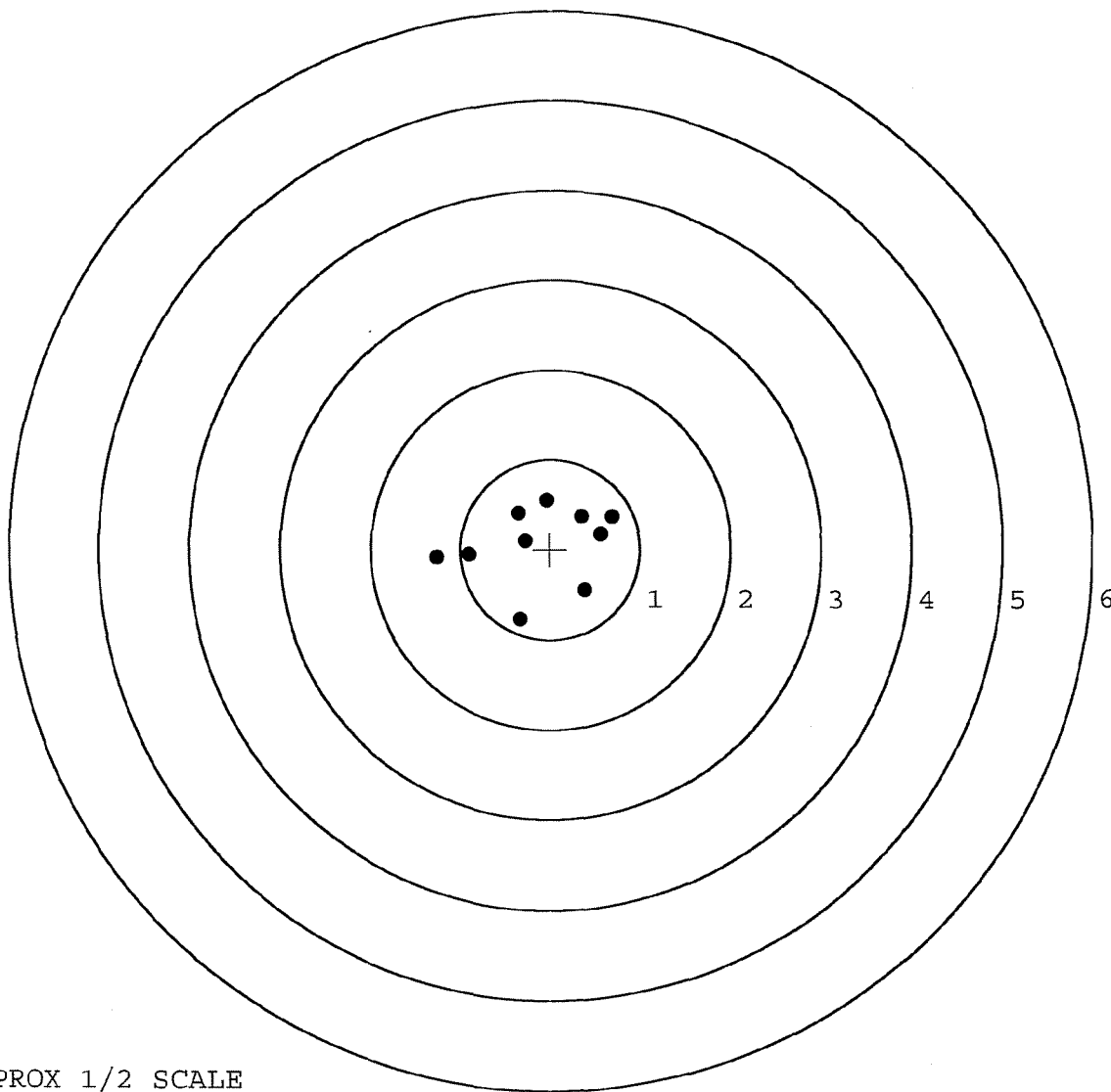
MEAN RADIUS: 0.672

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.567	0.170
2:	0.691	0.362
3:	0.347	0.365
4:	-0.046	0.545
5:	-0.355	0.404
6:	-0.279	0.094
7:	0.388	-0.450
8:	-0.336	-0.776
9:	-0.902	-0.059
10:	-1.265	-0.092



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521256. 0

TARGET NUMBER: 5

FILE DATE: 11/07/2005

FILE TIME: 10:35

X CENTROID: -0.019

Y CENTROID: -0.139

POA TO CENTROID: 0.140

HORZ SPREAD: 2.254

VERT SPREAD: 1.572

GROUP SPREAD: 2.310

MIN RADIUS: 0.064

MAX RADIUS: 1.268

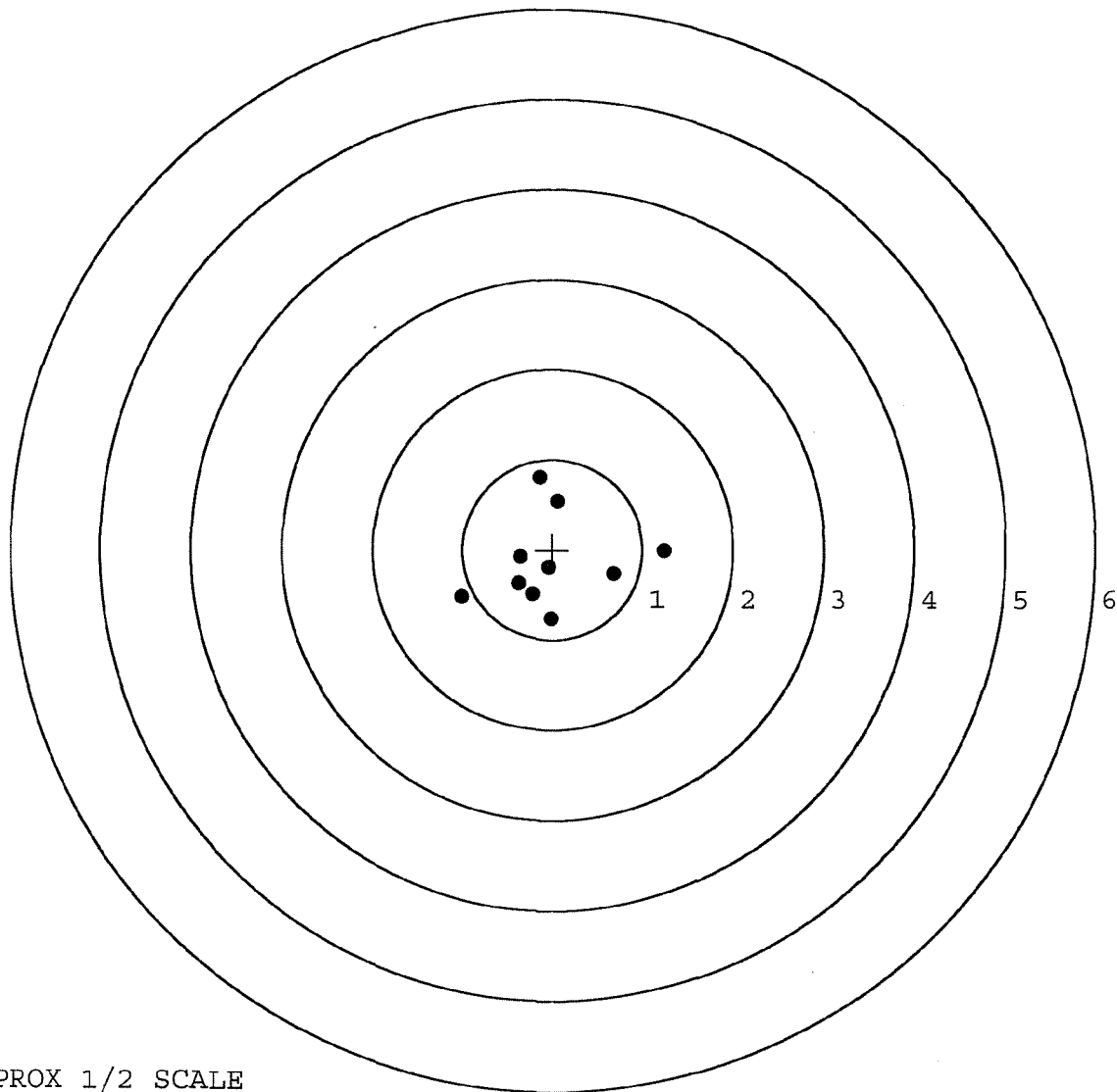
MEAN RADIUS: 0.655

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.243	-0.017
2:	0.681	-0.272
3:	0.058	0.537
4:	-0.141	0.804
5:	-0.046	-0.197
6:	-0.018	-0.768
7:	-0.224	-0.497
8:	-0.375	-0.376
9:	-0.357	-0.081
10:	-1.011	-0.524



TARGET APPROX 1/2 SCALE