

G 652 1263

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



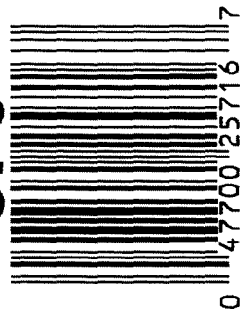
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6521263**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521263

| OP #         | OPERATION NAME                                                                                                                         | READINGS           | DATE                 | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------|----------------------|---------|
| 420 &<br>430 | ASSEMBLE ACTION<br>ASSEMBLE TO STOCK                                                                                                   |                    | 10/19/05             | CD      |
| 440          | PROOF                                                                                                                                  |                    | 10/19/05             | CD      |
| 460          | CHECK HEADSPACE                                                                                                                        |                    | 10/19/05             | CD      |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    |                    | 10/19/05             | CD      |
| 480 &<br>490 | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | 9/80 + <i>unus</i> | 10/27/05 <i>unus</i> |         |
| 500          | ROLLMARK CALIBER                                                                                                                       |                    | 10/27/05             | CU      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                    | 10/25/05             | BR      |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                    | 10-31-05             | LB      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                    | 11/3/05              | RB      |
|              | (BOLT)                                                                                                                                 |                    | 11/3/05              | RB      |
| 560          | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |                    | 11/4/05              | MTM     |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                    | 11/4/05              | MTM     |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                    | 11/4/05              | MTM     |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                    | 11-4-05              | MTM     |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                    | 12-12-05             | Ac      |

REV-8405

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

BARBER - M24 ~~0098647~~ 00998686

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>                      | 12-12-05 | AC      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>                      | 12-12-05 | AC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 12-12-05 | AC      |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 12-12-05 | AC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-22-05 | BC      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-12-05 | AC      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 11-22-05 | BC      |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 11-22-05 | BC      |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 11-22-05 | BC      |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br>PASS FAIL                               | 12/06/05 | MBJ     |
|              | MALFUNCTION                                                              | CORRECTION                                                  | /        |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-6-05  | mzh     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-12-05 | AC      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.32</u> <u>2.44</u> <u>2.37</u> <u>2.50</u> <u>2.37</u> | 12/12/05 | R.P.    |
|              | C) FUNCTION                                                              |                                                             | 12-12-05 | AC      |
| 690          | PACK                                                                     |                                                             | 1-12-06  | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS.

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

9/27/05

BG

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.16                | 2.82                        |                                   | 2.54  |          |
| PULL #2 | 2.68                | 2.67                        |                                   | 2.66  |          |
| PULL #3 | 2.33                | 2.54                        |                                   | 2.63  |          |
| PULL #4 | 2.80                | 2.83                        |                                   | 2.84  |          |
| PULL #5 | 2.44                | 2.78                        |                                   | 2.72  |          |
| TOTAL   | 12.41               | 13.64                       |                                   | 13.39 |          |
| AVERAGE | 2.48                | 2.73                        |                                   | 2.68  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.06                | 2.62                        |  |          |
| PULL #2 | 3.04                | 3.12                        |  |          |
| PULL #3 | 3.28                | 3.27                        |  |          |
| PULL #4 | 2.82                | 3.18                        |  |          |
| PULL #5 | 2.60                | 3.21                        |  |          |
| TOTAL   | 14.80               | 15.40                       |  |          |
| AVERAGE | 2.96                | 3.08                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.13                | 4.18                        |                                   | 4.28                                    |
| PULL #2 | 3.83                | 4.22                        |                                   | 4.38                                    |
| PULL #3 | 4.35                | 3.37                        |                                   | 4.32                                    |
| PULL #4 | 4.28                | 3.88                        |                                   | 4.38                                    |
| PULL #5 | 4.41                | 4.06                        |                                   | 3.78                                    |
| TOTAL   | 21.00               | 19.71                       |                                   | 21.14                                   |
| AVERAGE | 4.20                | 3.94                        |                                   | 4.23                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521263.\_\_\_0  
FILE DATE AND TIME: 12/06/2005 22:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.112 |
| The Average Y Centroid of the Five Target Set:              | 0.086  |
| The Average Point of Impact of the Five Target Set:         | 0.141  |
| The Average Mean Radius of the Five Target Set:             | 0.656  |
| The Distance from POA to Centroid Target #1:                | 0.117  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.132  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.119  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.458  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.116  |

SERIAL NUMBER: G6521263. \_\_0

TARGET NUMBER: 1

FILE DATE: 12/06/2005

FILE TIME: 22:43

X CENTROID: -0.117

Y CENTROID: 0.009

POA TO CENTROID: 0.117

HORZ SPREAD: 1.350

VERT SPREAD: 1.458

GROUP SPREAD: 1.820

MIN RADIUS: 0.119

MAX RADIUS: 1.073

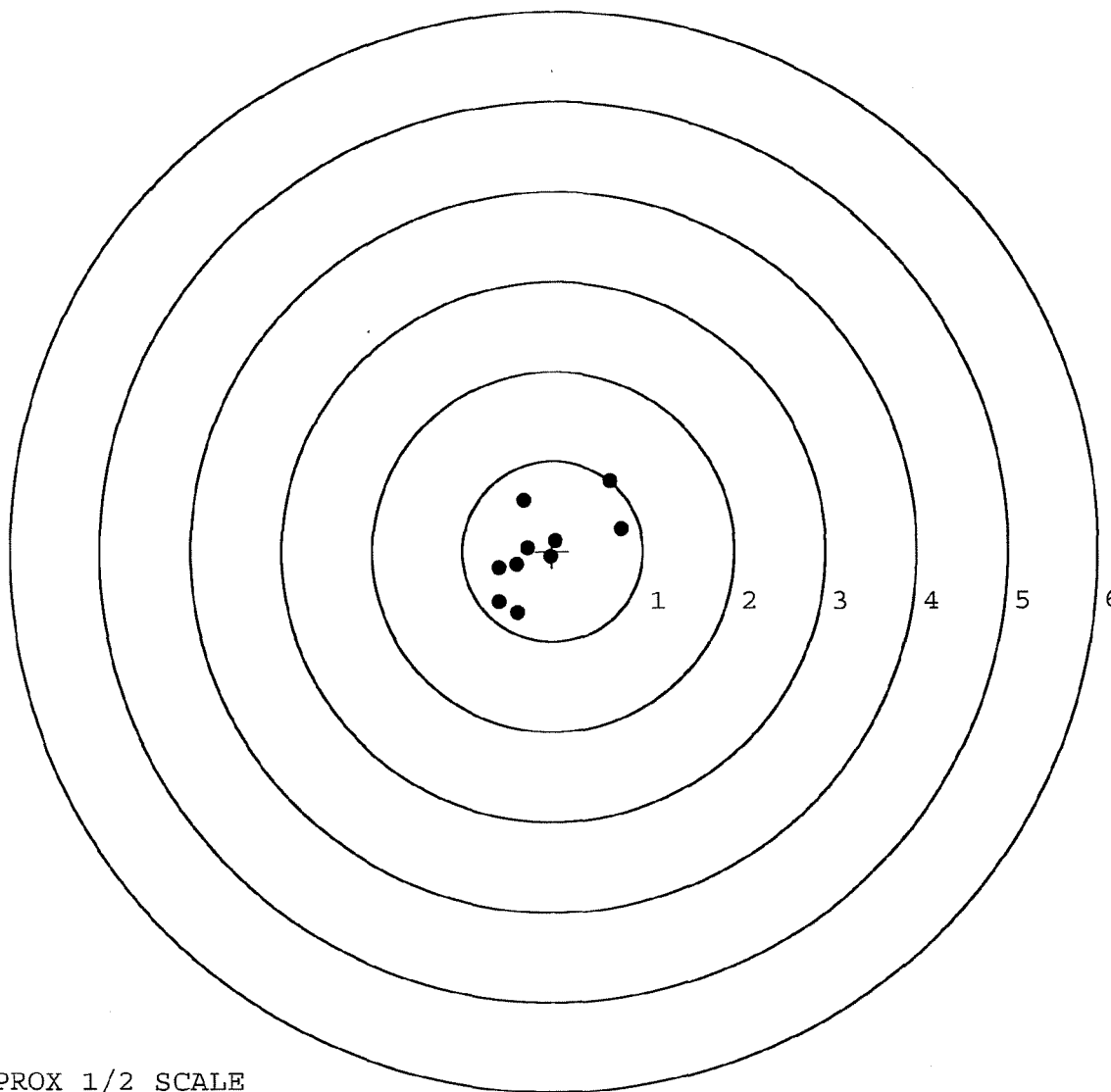
MEAN RADIUS: 0.537

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 9

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.321 | 0.564  |
| 2:     | 0.635  | 0.775  |
| 3:     | 0.755  | 0.252  |
| 4:     | -0.387 | -0.683 |
| 5:     | -0.595 | -0.566 |
| 6:     | -0.595 | -0.185 |
| 7:     | -0.398 | -0.152 |
| 8:     | -0.279 | 0.040  |
| 9:     | -0.024 | -0.064 |
| 10:    | 0.039  | 0.114  |



TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6521263. \_\_0

TARGET NUMBER: 2

FILE DATE: 12/06/2005

FILE TIME: 22:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.399 | -1.025 |
| 2:     | 0.690  | -0.195 |
| 3:     | 0.799  | 0.527  |
| 4:     | 0.403  | 0.973  |
| 5:     | 0.229  | -0.149 |
| 6:     | -0.053 | -0.360 |
| 7:     | -0.673 | -0.429 |
| 8:     | -0.530 | 0.243  |
| 9:     | -0.228 | 0.131  |
| 10:    | -0.223 | -0.205 |

X CENTROID: 0.002

Y CENTROID: -0.049

POA TO CENTROID: 0.049

HORZ SPREAD: 1.472

VERT SPREAD: 1.998

GROUP SPREAD: 2.153

MIN RADIUS: 0.249

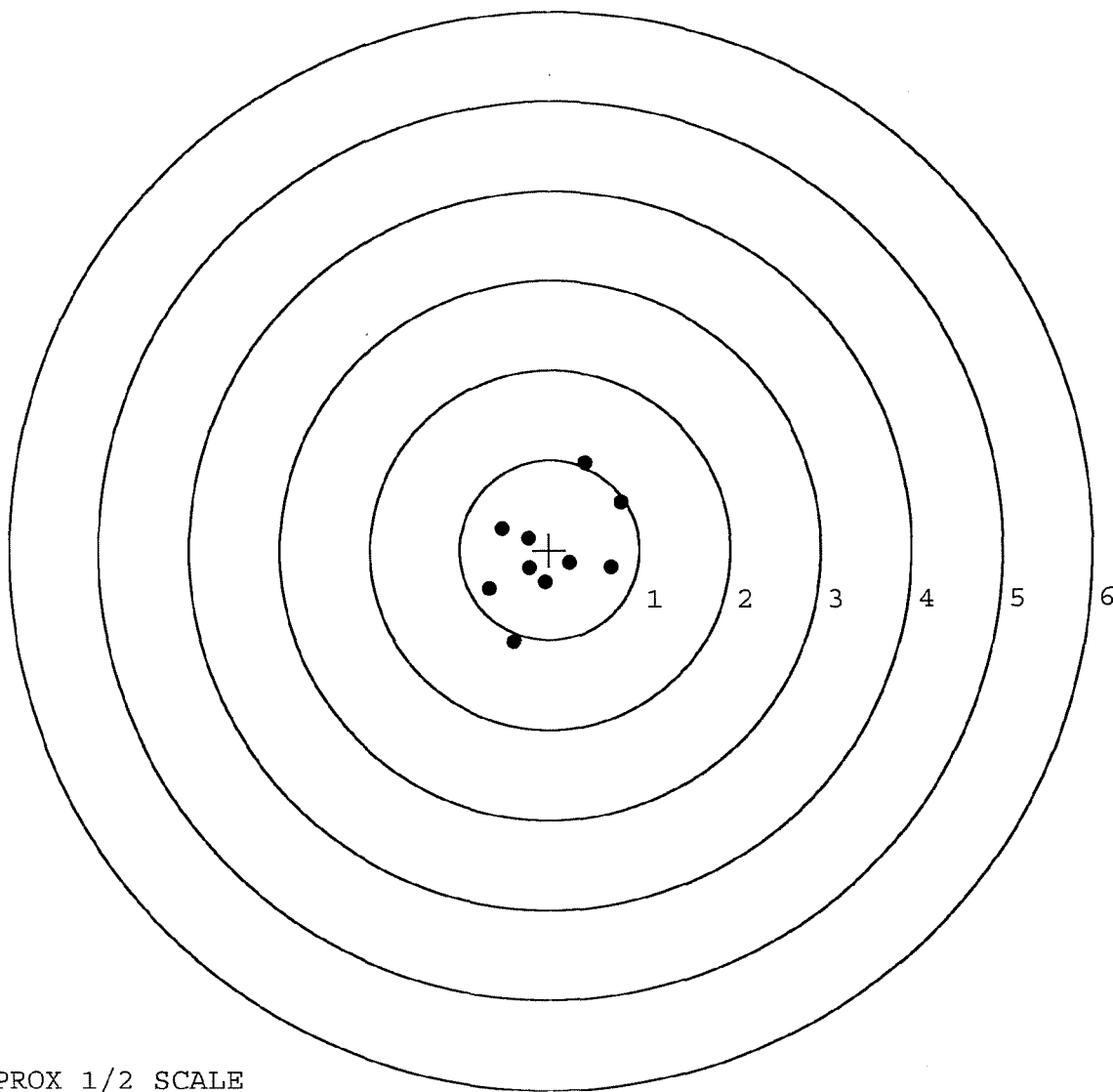
MAX RADIUS: 1.098

MEAN RADIUS: 0.635

# IN 1 IN DIAMETER: 4

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521263. 0

TARGET NUMBER: 3

FILE DATE: 12/06/2005

FILE TIME: 22:43

X CENTROID: -0.231

Y CENTROID: -0.025

POA TO CENTROID: 0.232

HORZ SPREAD: 1.443

VERT SPREAD: 1.229

GROUP SPREAD: 1.636

MIN RADIUS: 0.243

MAX RADIUS: 1.003

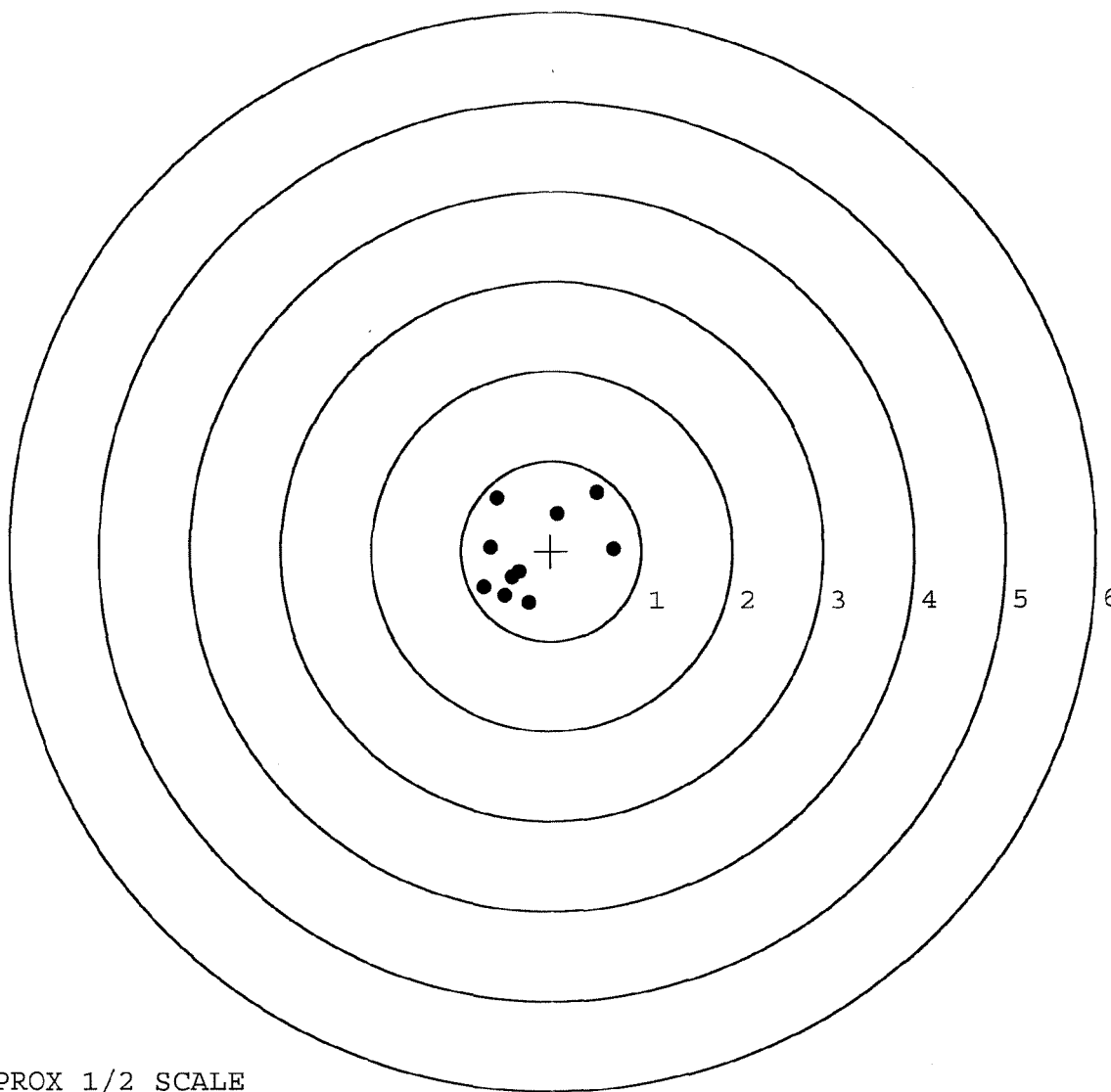
MEAN RADIUS: 0.595

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 9

# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.070  | 0.415  |
| 2:     | 0.510  | 0.652  |
| 3:     | 0.696  | 0.020  |
| 4:     | -0.600 | 0.596  |
| 5:     | -0.670 | 0.050  |
| 6:     | -0.359 | -0.231 |
| 7:     | -0.250 | -0.577 |
| 8:     | -0.515 | -0.491 |
| 9:     | -0.747 | -0.395 |
| 10:    | -0.440 | -0.291 |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521263. \_\_0

TARGET NUMBER: 4

FILE DATE: 12/06/2005

FILE TIME: 22:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.564  | 1.007  |
| 2:     | 0.431  | -0.108 |
| 3:     | 0.052  | 0.363  |
| 4:     | -0.278 | -0.292 |
| 5:     | -0.235 | -0.924 |
| 6:     | -0.880 | -0.440 |
| 7:     | -0.119 | 1.096  |
| 8:     | 0.011  | 1.134  |
| 9:     | 0.146  | 1.217  |
| 10:    | 0.454  | 1.424  |

X CENTROID: 0.015

Y CENTROID: 0.448

POA TO CENTROID: 0.448

HORZ SPREAD: 1.444

VERT SPREAD: 2.348

GROUP SPREAD: 2.447

MIN RADIUS: 0.093

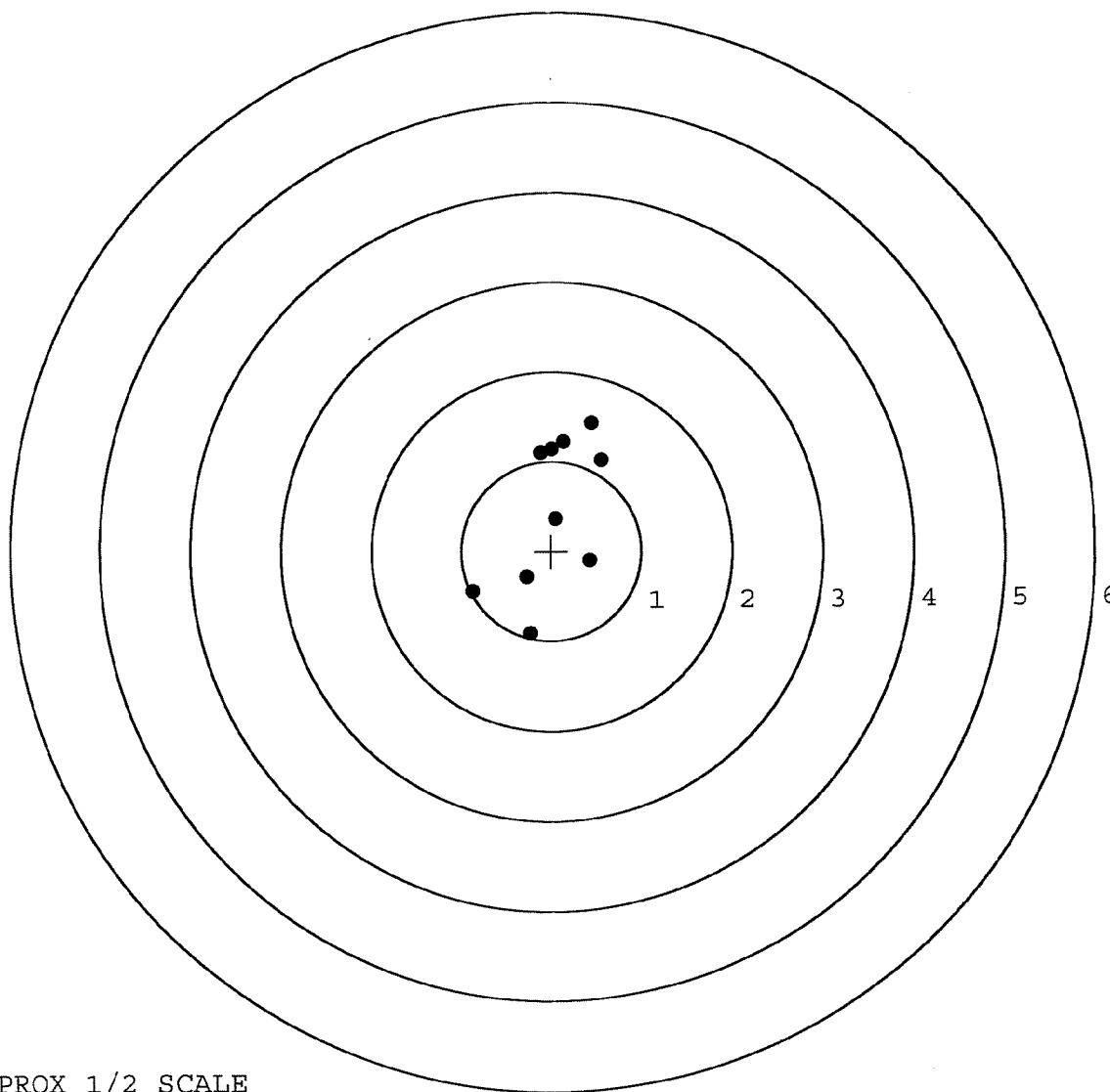
MAX RADIUS: 1.394

MEAN RADIUS: 0.822

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 7

# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521263. \_\_0

TARGET NUMBER: 5

FILE DATE: 12/06/2005

FILE TIME: 22:43

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.401  | 0.035  |
| 2:     | 0.199  | 0.839  |
| 3:     | -0.384 | 0.483  |
| 4:     | -1.393 | -0.096 |
| 5:     | -0.905 | 0.222  |
| 6:     | -0.678 | -0.026 |
| 7:     | -0.283 | 0.059  |
| 8:     | -0.371 | -0.392 |
| 9:     | -0.125 | -0.415 |
| 10:    | 0.274  | -0.233 |

X CENTROID: -0.226

Y CENTROID: 0.048

POA TO CENTROID: 0.231

HORZ SPREAD: 2.794

VERT SPREAD: 1.254

GROUP SPREAD: 2.797

MIN RADIUS: 0.058

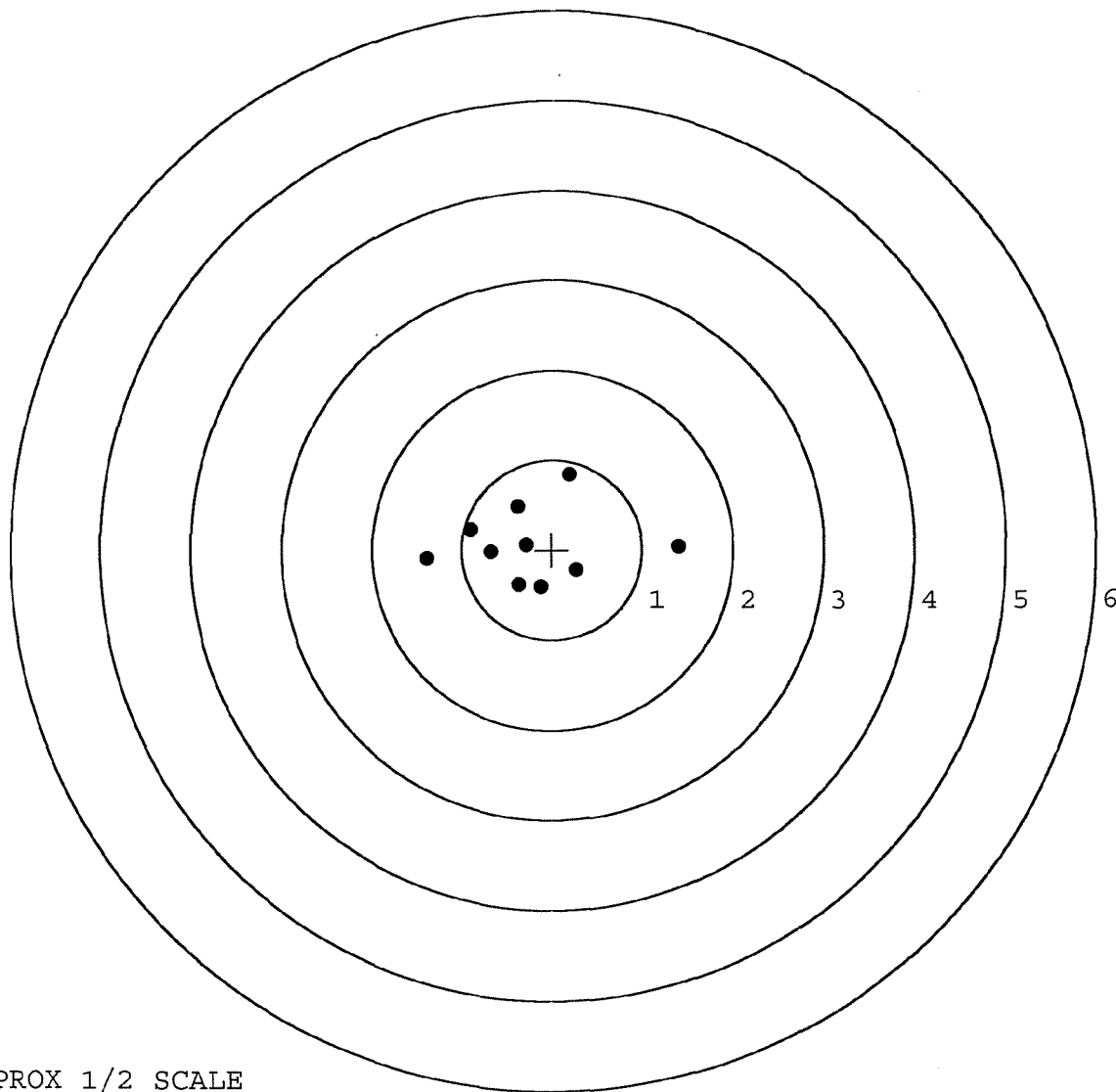
MAX RADIUS: 1.628

MEAN RADIUS: 0.689

# IN 1 IN DIAMETER: 5

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE