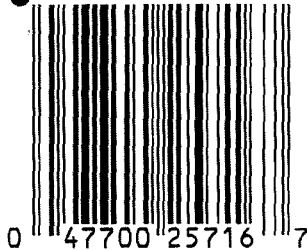


G65a 1271

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



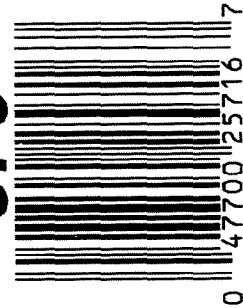
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521271

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521271

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		10/20/05	CO
440	PROOF		10/20/05	CO
460	CHECK HEADSPACE		10/20/05	CO
470	DIS-ASSEMBLE ACTION		10/20/05	CO
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	4/80 units	10/26/05	units
500	ROLLMARK CALIBER		10/26/05	CWA
510	DRILL AND TAP SIGHT HOLES		10/26/05	BR
520	GOFF BLAST BBL / REC		10-28-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		11/4/05	RB
	(BOLT)		11/4/05	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		11/7/05	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/7/05	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/7/05	MTM
	D) OIL FIRING PIN ASSEMBLY		11/7/05	SA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

REV-8405

OP # OPERATION NAME			READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0 lb	6.0 lb	5.5 lb	11-29-05	BG
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	4.0 lb	3.5 lb	4.0 lb	11-29-05	BG
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.023	.023	11-29-05	BG
	J) ASSEMBLE STOCK					11-14-05	A
	K) ASSEMBLE SWIVEL STUDS					11-29-05	BG
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					11-29-05	BG
	M) IRON SIGHT ALIGNMENT					11-29-05	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					11-29-05	BG
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-15-05	MTM
			PASS	FAIL			
	MALFUNCTION	OK	CORRECTION	FAILS to load 5 shells		11-15-05	A
	MALFUNCTION	OK	CORRECTION	FPO		11-15-05	A
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					11/15/05	MTM
670	FINAL INSPECTION A) HEADSPACE					11-29-05	BG
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.33	2.63	2.56 2.46 2.33	11-29-05	R.P
	C) FUNCTION					11-29-05	BG
690	PACK					12-5-05	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-20-05

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.55		2.68	
PULL #2	2.58	2.48		2.49	
PULL #3	2.54	2.45		2.59	
PULL #4	2.43	2.63		2.57	
PULL #5	2.44	2.64		2.56	
TOTAL	12.60	12.75		12.89	
AVERAGE	2.52	2.55		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.16		
PULL #2	3.23	3.17		
PULL #3	3.16	2.89		
PULL #4	3.21	3.21		
PULL #5	3.25	3.21		
TOTAL	15.99	15.64		
AVERAGE	3.19	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	3.93		4.11
PULL #2	4.17	3.98		4.04
PULL #3	4.15	3.97		4.16
PULL #4	4.15	4.02		4.26
PULL #5	4.20	4.06		4.25
TOTAL	20.71	19.96		20.82
AVERAGE	4.14	3.99		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521271.___0
FILE DATE AND TIME: 11/15/2005 19:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.054
The Average Y Centroid of the Five Target Set:	0.054
The Average Point of Impact of the Five Target Set:	0.076
The Average Mean Radius of the Five Target Set:	0.719
The Distance from POA to Centroid Target #1:	0.032
The Distance from Centroid Target #2 to Centroid Target #1:	0.202
The Distance from Centroid Target #3 to Centroid Target #1:	0.088
The Distance from Centroid Target #4 to Centroid Target #1:	0.046
The Distance from Centroid Target #5 to Centroid Target #1:	0.056

SERIAL NUMBER: G6521271. 0

TARGET NUMBER: 1

FILE DATE: 11/15/2005

FILE TIME: 19:22

X CENTROID: -0.031

Y CENTROID: 0.006

POA TO CENTROID: 0.032

HORZ SPREAD: 1.500

VERT SPREAD: 1.997

GROUP SPREAD: 2.149

MIN RADIUS: 0.255

MAX RADIUS: 1.248

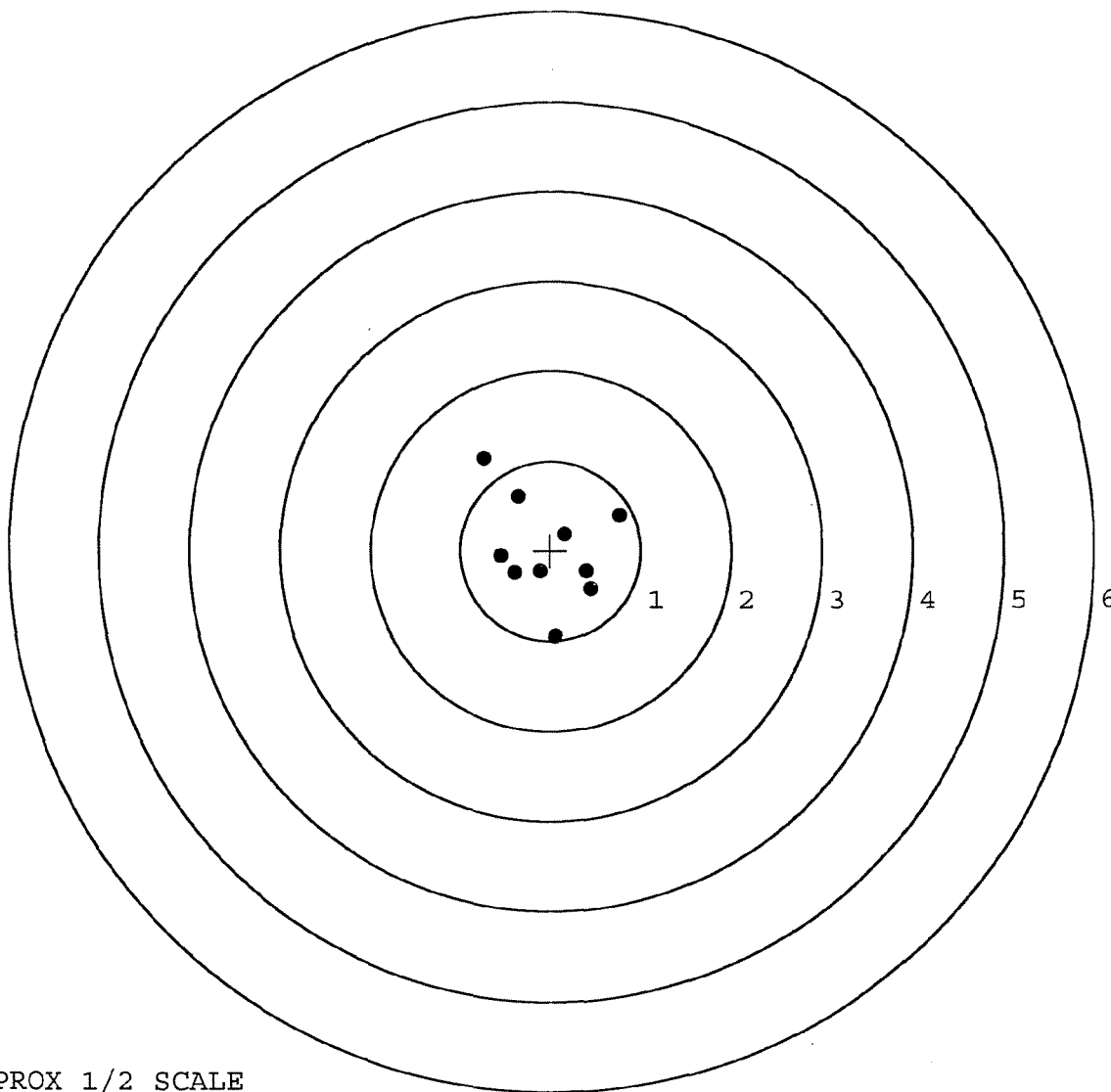
MEAN RADIUS: 0.642

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.403	-0.229
2:	0.449	-0.433
3:	0.059	-0.959
4:	0.766	0.398
5:	-0.734	1.038
6:	-0.358	0.607
7:	0.163	0.183
8:	-0.118	-0.234
9:	-0.395	-0.252
10:	-0.550	-0.059



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521271. __0

TARGET NUMBER: 2

FILE DATE: 11/15/2005

FILE TIME: 19:22

X CENTROID: -0.120

Y CENTROID: 0.187

POA TO CENTROID: 0.222

HORZ SPREAD: 1.881

VERT SPREAD: 2.074

GROUP SPREAD: 2.713

MIN RADIUS: 0.025

MAX RADIUS: 1.614

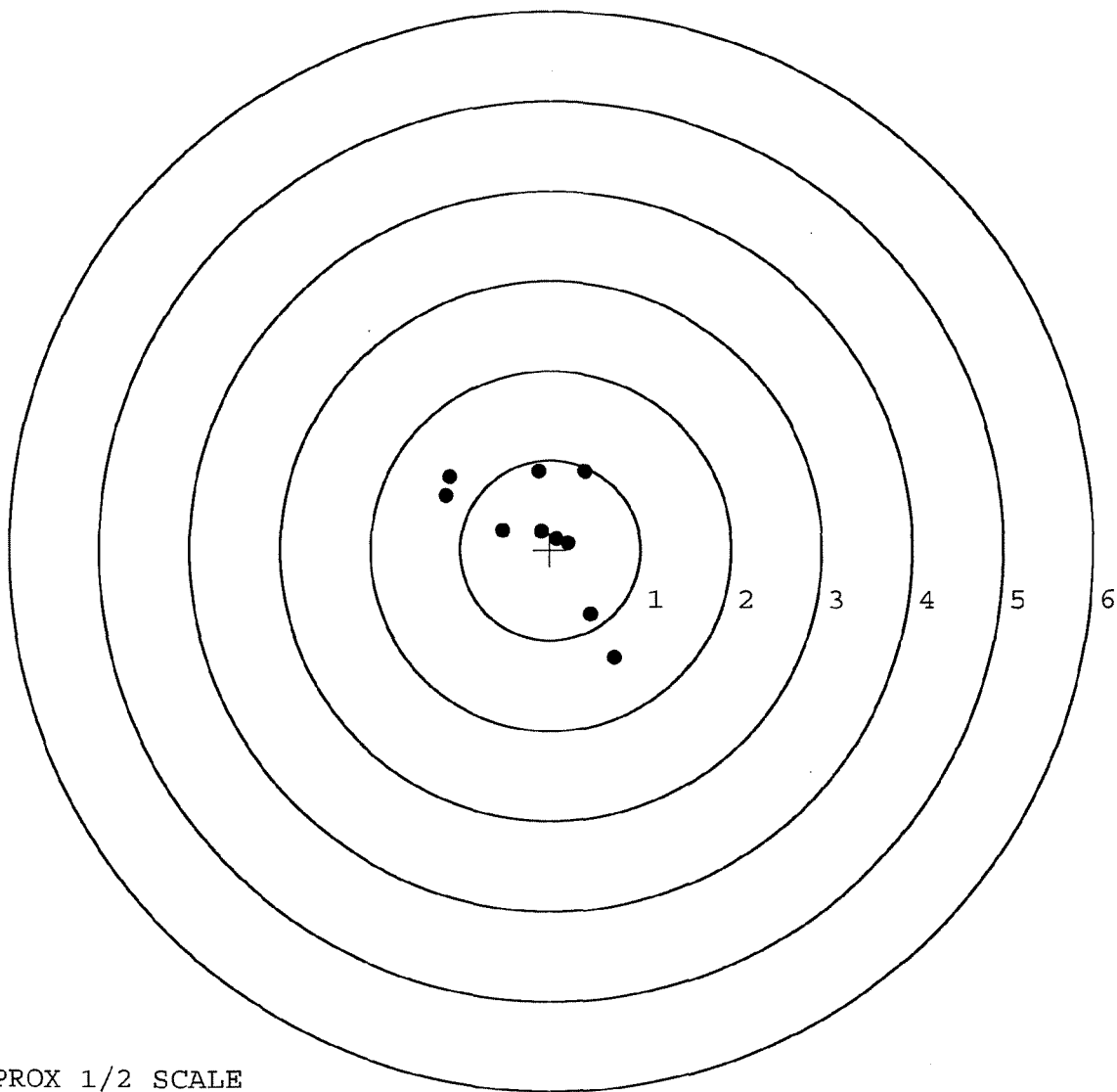
MEAN RADIUS: 0.752

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.131	0.875
2:	0.391	0.880
3:	-1.116	0.808
4:	-1.166	0.605
5:	-0.527	0.218
6:	0.453	-0.720
7:	0.715	-1.194
8:	0.201	0.075
9:	0.076	0.123
10:	-0.099	0.200



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521271. 0

TARGET NUMBER: 3

FILE DATE: 11/15/2005

FILE TIME: 19:22

POINT#	X	Y
1:	0.546	-0.008
2:	0.158	0.272
3:	0.175	0.617
4:	0.399	1.136
5:	-0.322	0.124
6:	-0.242	-0.062
7:	-0.678	-0.027
8:	-1.391	0.568
9:	0.145	-0.956
10:	0.348	-0.919

X CENTROID: -0.086

Y CENTROID: 0.075

POA TO CENTROID: 0.114

HORZ SPREAD: 1.937

VERT SPREAD: 2.092

GROUP SPREAD: 2.288

MIN RADIUS: 0.207

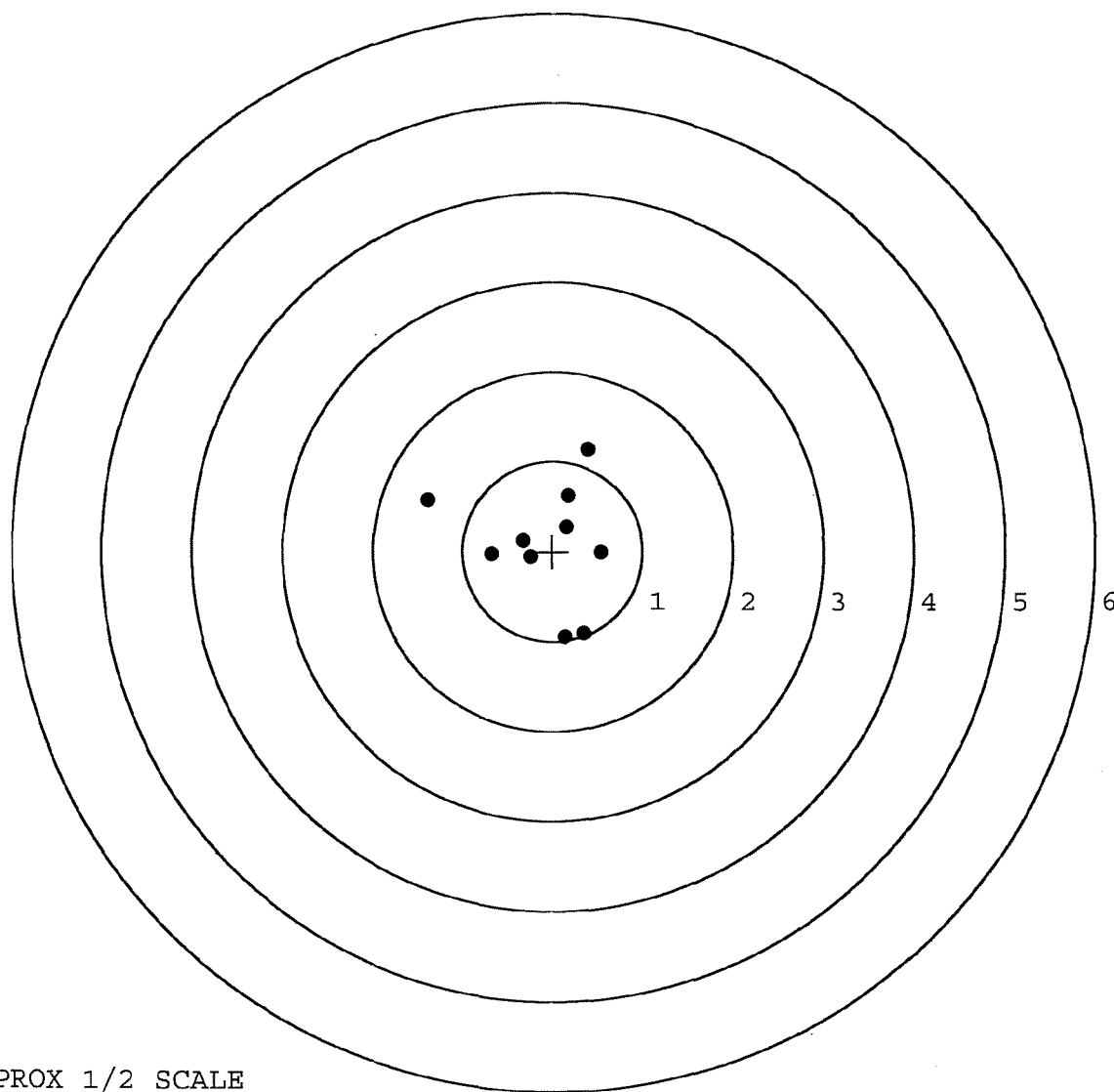
MAX RADIUS: 1.395

MEAN RADIUS: 0.730

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521271. 0

TARGET NUMBER: 4

FILE DATE: 11/15/2005

FILE TIME: 19:22

X CENTROID: -0.045

Y CENTROID: -0.037

POA TO CENTROID: 0.059

HORZ SPREAD: 2.293

VERT SPREAD: 2.176

GROUP SPREAD: 2.456

MIN RADIUS: 0.360

MAX RADIUS: 1.537

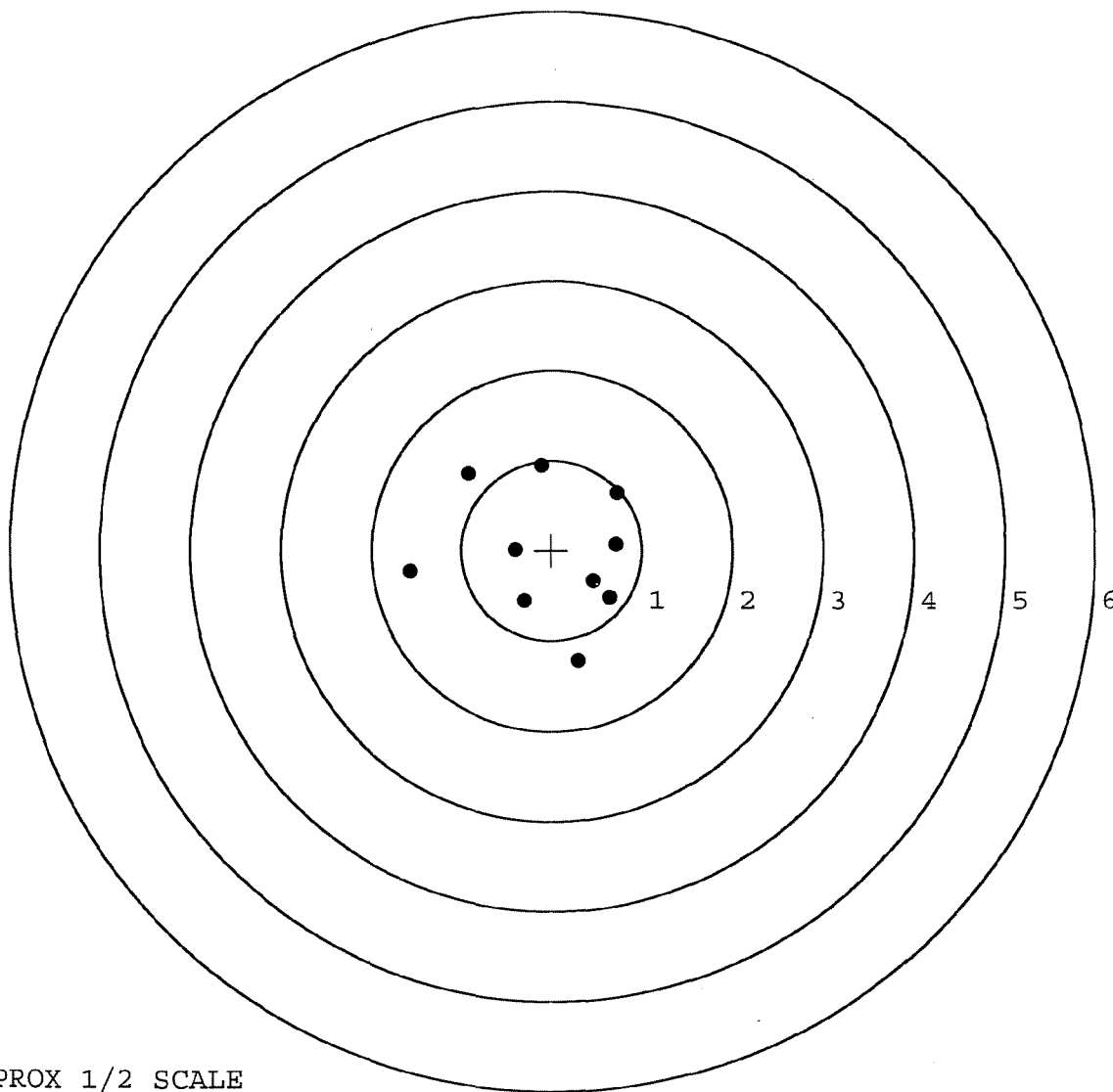
MEAN RADIUS: 0.919

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.465	-0.335
2:	0.645	-0.524
3:	0.304	-1.232
4:	-0.300	-0.566
5:	-0.402	0.013
6:	-1.569	-0.239
7:	-0.921	0.851
8:	-0.116	0.944
9:	0.724	0.642
10:	0.718	0.072



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521271. 0

TARGET NUMBER: 5

FILE DATE: 11/15/2005

FILE TIME: 19:22

POINT#	X	Y
1:	0.433	-0.447
2:	0.174	-0.903
3:	-0.440	-0.689
4:	0.586	0.243
5:	-0.094	0.845
6:	-0.384	0.615
7:	-0.143	0.518
8:	0.023	0.260
9:	-0.027	0.064
10:	0.001	-0.105

X CENTROID: 0.013

Y CENTROID: 0.040

POA TO CENTROID: 0.042

HORZ SPREAD: 1.026

VERT SPREAD: 1.748

GROUP SPREAD: 1.768

MIN RADIUS: 0.047

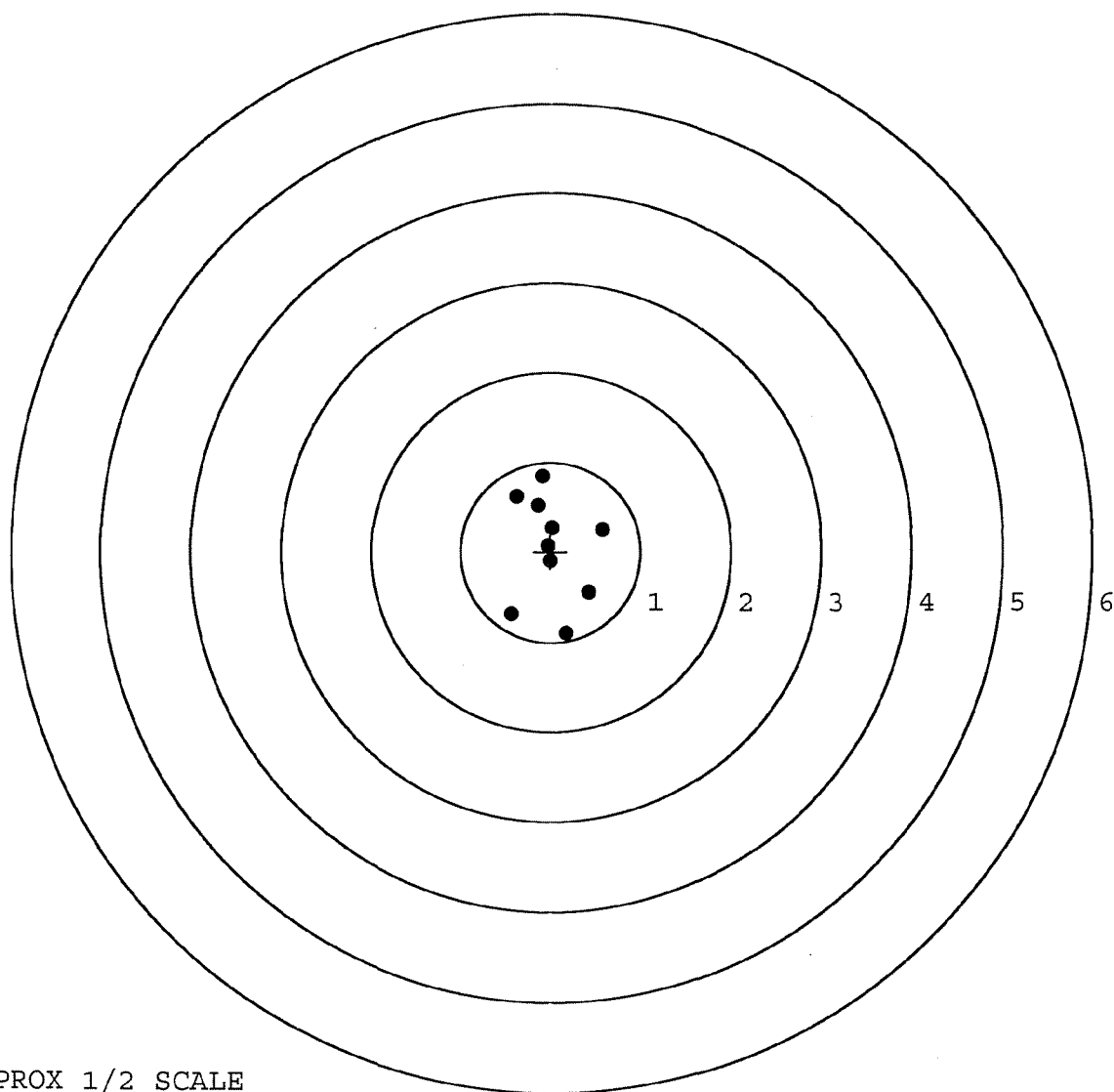
MAX RADIUS: 0.957

MEAN RADIUS: 0.549

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE