

G 652 1334

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTE
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

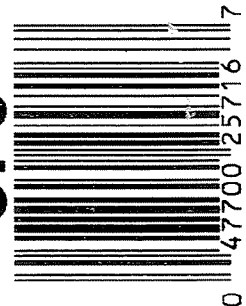
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6521334

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521334

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/8/05	CD
440	PROOF		11/8/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11/8/05	CD
470	DIS-ASSEMBLE ACTION		11/8/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DEC 6 7 2005 490 OPERATOR <i>unus</i>	12/7/05	<i>unus</i>
500	ROLLMARK CALIBER		12-7-05	CW
510	DRILL AND TAP SIGHT HOLES		12-2-05	BR
520	GOFF BLAST BBL / REC		12/18	<i>unus</i>
530 & 540	APPLY COATINGS (BARREL ACTION)		12/13	<i>unus</i>
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12/27/05	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/27/05	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/27/05	RA
	D) OIL FIRING PIN ASSEMBLY		1-5-06	RB
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-14-06	<i>unus</i>
REV-8405				

OP # OPERATION NAME			READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5 lbs	5 lbs	5 lbs	1-18-06	AC
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs	3 lbs	3 lbs	1-18-06	AC
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	2-14-06	AC
	J) ASSEMBLE STOCK					1-5-06	BG-
	K) ASSEMBLE SWIVEL STUDS					2-14-06	AC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1-5-06	BG-
	M) IRON SIGHT ALIGNMENT					1-5-06	BG-
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1-5-06	BG-
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		1-6-06	MTM
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION NA				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					1/6/06	MTM
670	FINAL INSPECTION A) HEADSPACE					1-18-06	AC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.54	2.23	2.33 2.33 2.34	1-17-06	TRL
	C) FUNCTION					1-18-06	AC
690	PACK					3-29-06	ORA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 1-3-06TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.28	2.23		2.35	
PULL #2	2.22	2.13		2.57	
PULL #3	2.05	2.15		2.59	
PULL #4	2.33	2.08		2.62	
PULL #5	2.23	2.22		2.63	
TOTAL	11.11	10.81		12.76	
AVERAGE	2.22	2.16		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.29		
PULL #2	3.25	3.11		
PULL #3	3.33	3.31		
PULL #4	3.26	3.49		
PULL #5	3.30	3.07		
TOTAL	16.59	16.27		
AVERAGE	3.31	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.33		4.15
PULL #2	4.27	4.12		4.20
PULL #3	4.10	4.24		4.12
PULL #4	4.14	4.16		4.30
PULL #5	4.42	4.24		4.34
TOTAL	21.18	21.09		21.11
AVERAGE	4.23	4.21		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521334.___0

FILE DATE AND TIME: 01/06/2006 22:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.068
The Average Y Centroid of the Five Target Set:	0.072
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	0.713
The Distance from POA to Centroid Target #1:	0.070
The Distance from Centroid Target #2 to Centroid Target #1:	0.081
The Distance from Centroid Target #3 to Centroid Target #1:	0.192
The Distance from Centroid Target #4 to Centroid Target #1:	0.318
The Distance from Centroid Target #5 to Centroid Target #1:	0.117

BARBER - M24 0099487

SERIAL NUMBER: G6521334. 0

TARGET NUMBER: 1

FILE DATE: 01/06/2006

FILE TIME: 22:34

POINT#	X	Y
1:	1.699	0.237
2:	0.966	-0.007
3:	0.180	-0.071
4:	-0.281	-0.404
5:	0.476	-0.986
6:	-0.342	0.101
7:	-0.409	0.256
8:	-0.533	0.328
9:	-0.637	0.496
10:	-0.753	0.648

X CENTROID: 0.037

Y CENTROID: 0.060

POA TO CENTROID: 0.070

HORZ SPREAD: 2.452

VERT SPREAD: 1.634

GROUP SPREAD: 2.486

MIN RADIUS: 0.194

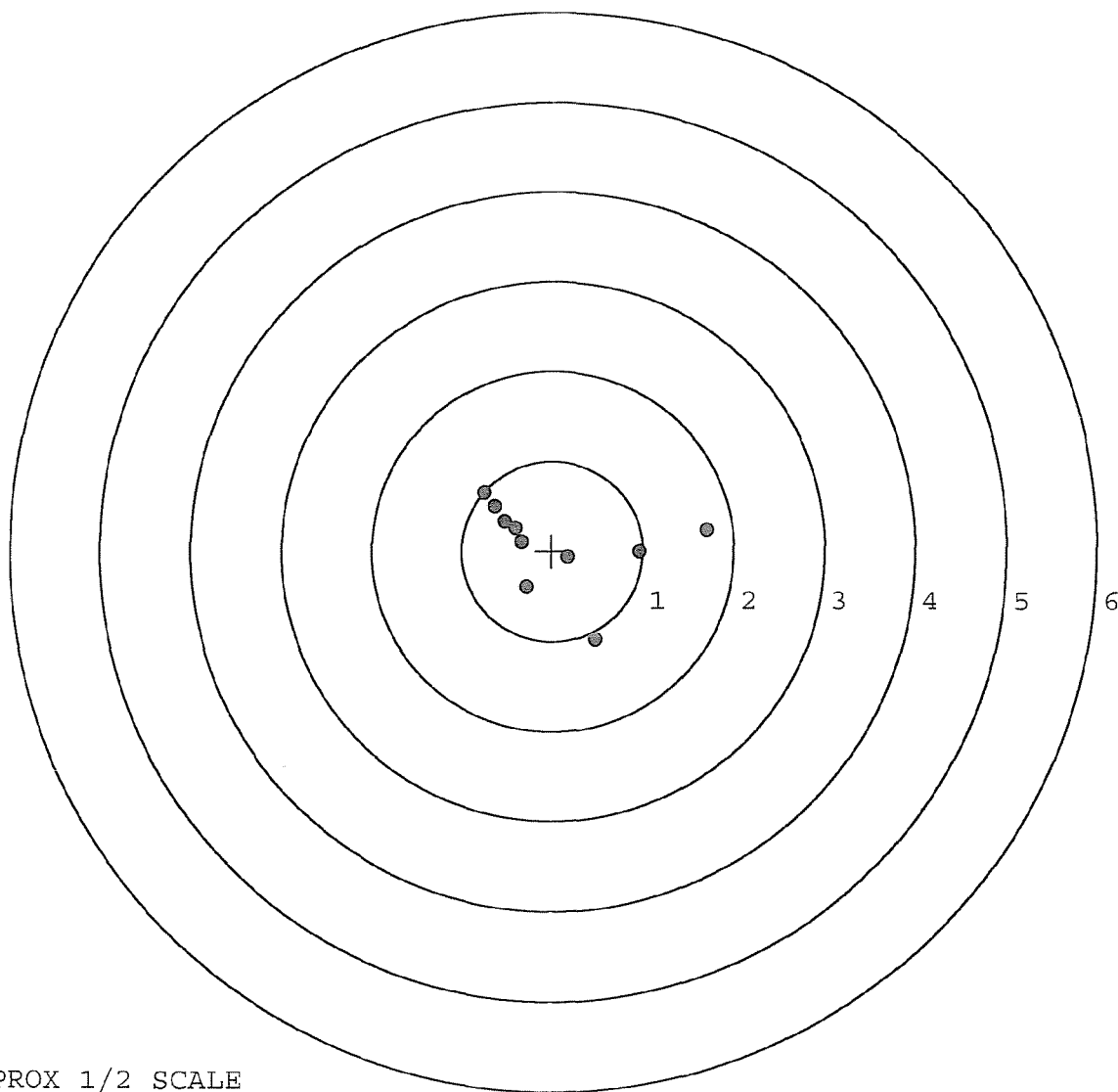
MAX RADIUS: 1.672

MEAN RADIUS: 0.778

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



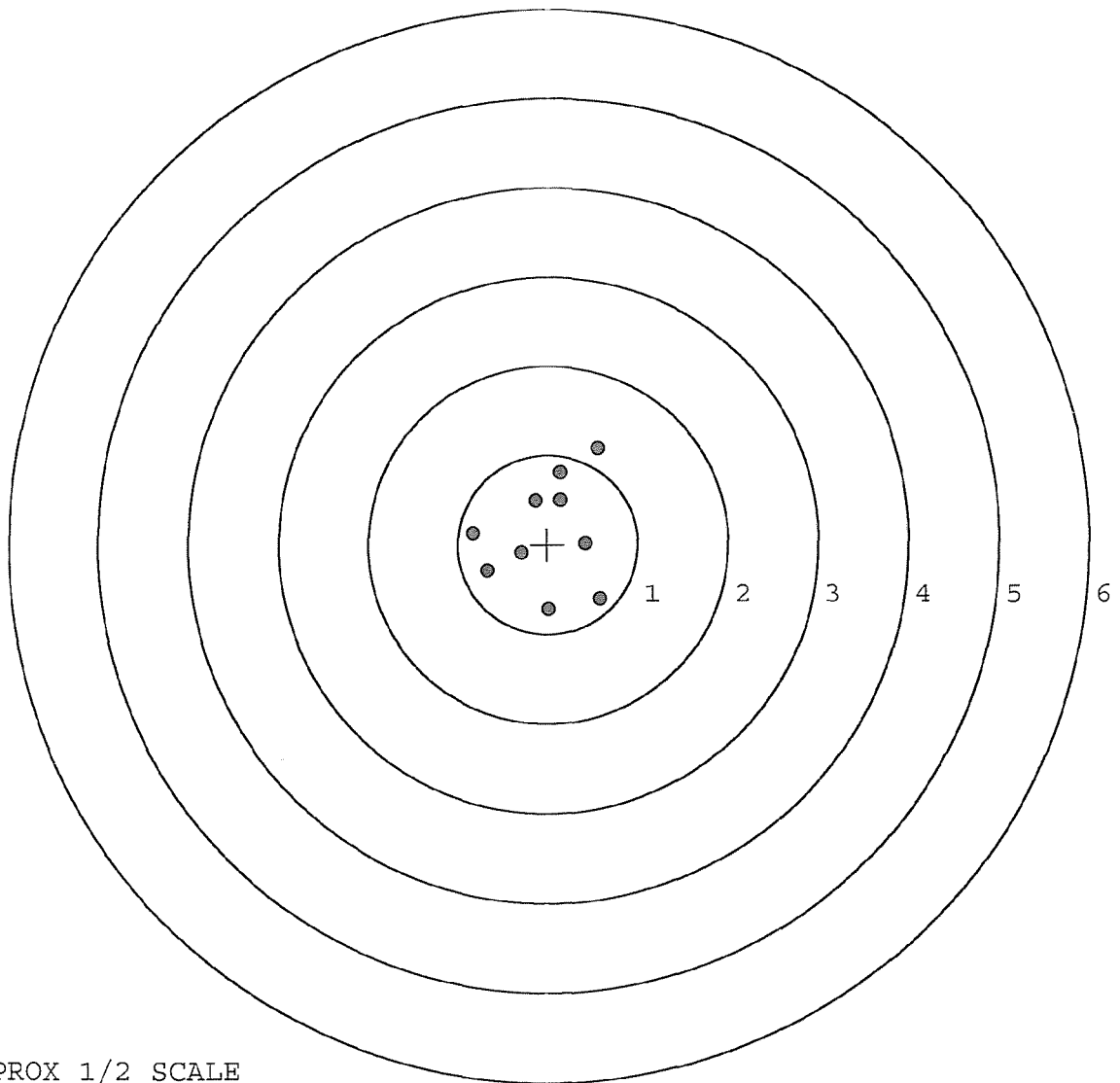
TARGET APPROX 1/2 SCALE

BARBER - M24 0099488

SERIAL NUMBER: G6521334. __ 0
 TARGET NUMBER: 2
 FILE DATE: 01/06/2006
 FILE TIME: 22:34

POINT#	X	Y
1:	0.559	1.076
2:	0.141	0.802
3:	0.141	0.494
4:	-0.137	0.492
5:	-0.840	0.131
6:	-0.672	-0.297
7:	-0.291	-0.096
8:	0.015	-0.727
9:	0.584	-0.608
10:	0.426	0.014

X CENTROID: -0.007
 Y CENTROID: 0.128
 POA TO CENTROID: 0.128
 HORZ SPREAD: 1.424
 VERT SPREAD: 1.803
 GROUP SPREAD: 1.883
 MIN RADIUS: 0.361
 MAX RADIUS: 1.104
 MEAN RADIUS: 0.681
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0099489

SERIAL NUMBER: G6521334. __0

TARGET NUMBER: 3

FILE DATE: 01/06/2006

FILE TIME: 22:34

POINT#	X	Y
1:	-0.440	0.723
2:	0.153	0.804
3:	0.149	0.007
4:	0.340	0.071
5:	0.486	-0.134
6:	0.914	-0.746
7:	-0.297	-0.048
8:	-0.256	-0.284
9:	-0.570	-0.471
10:	-1.067	-0.994

X CENTROID: -0.059

Y CENTROID: -0.107

POA TO CENTROID: 0.122

HORZ SPREAD: 1.981

VERT SPREAD: 1.798

GROUP SPREAD: 2.173

MIN RADIUS: 0.237

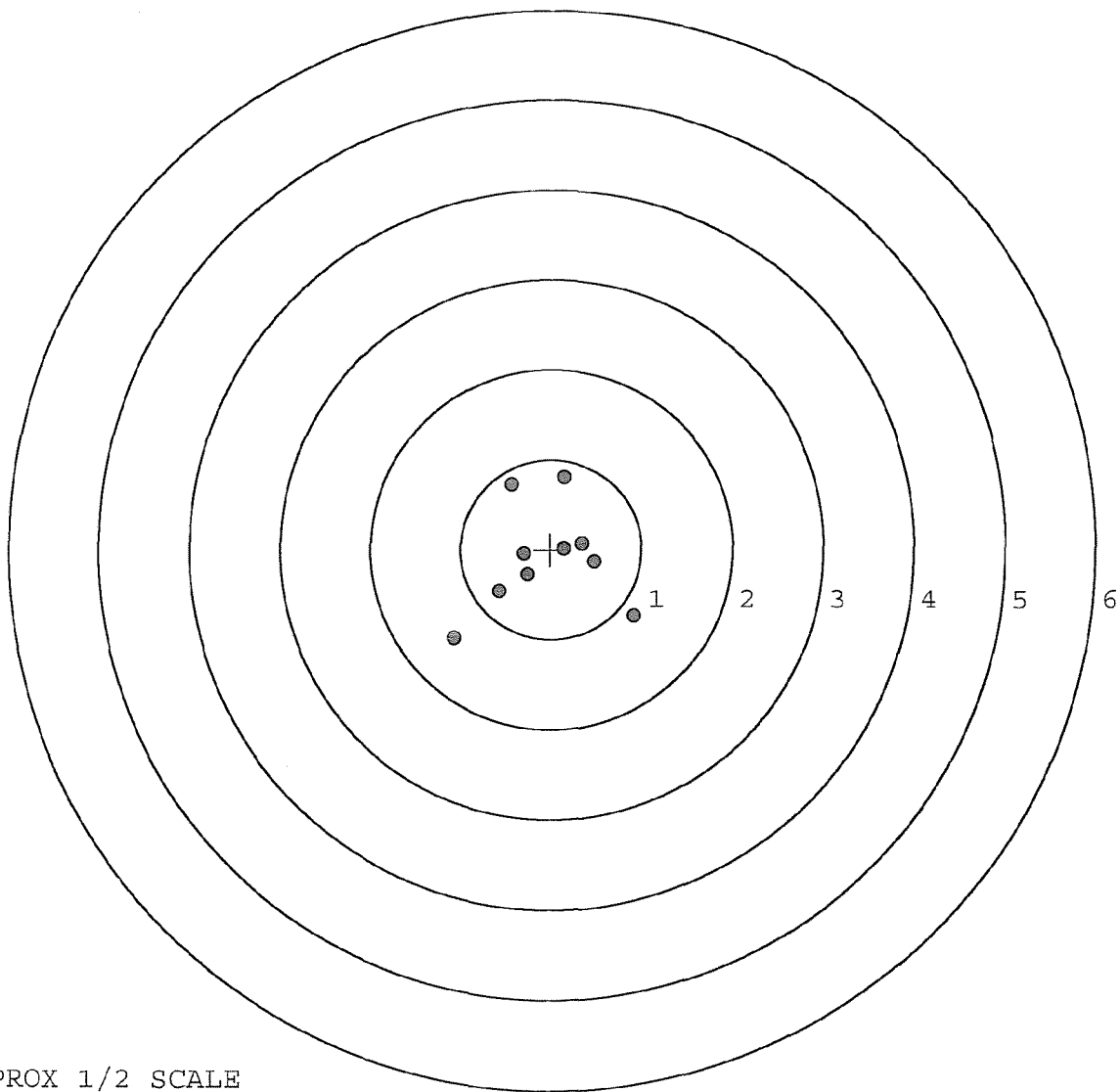
MAX RADIUS: 1.343

MEAN RADIUS: 0.671

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



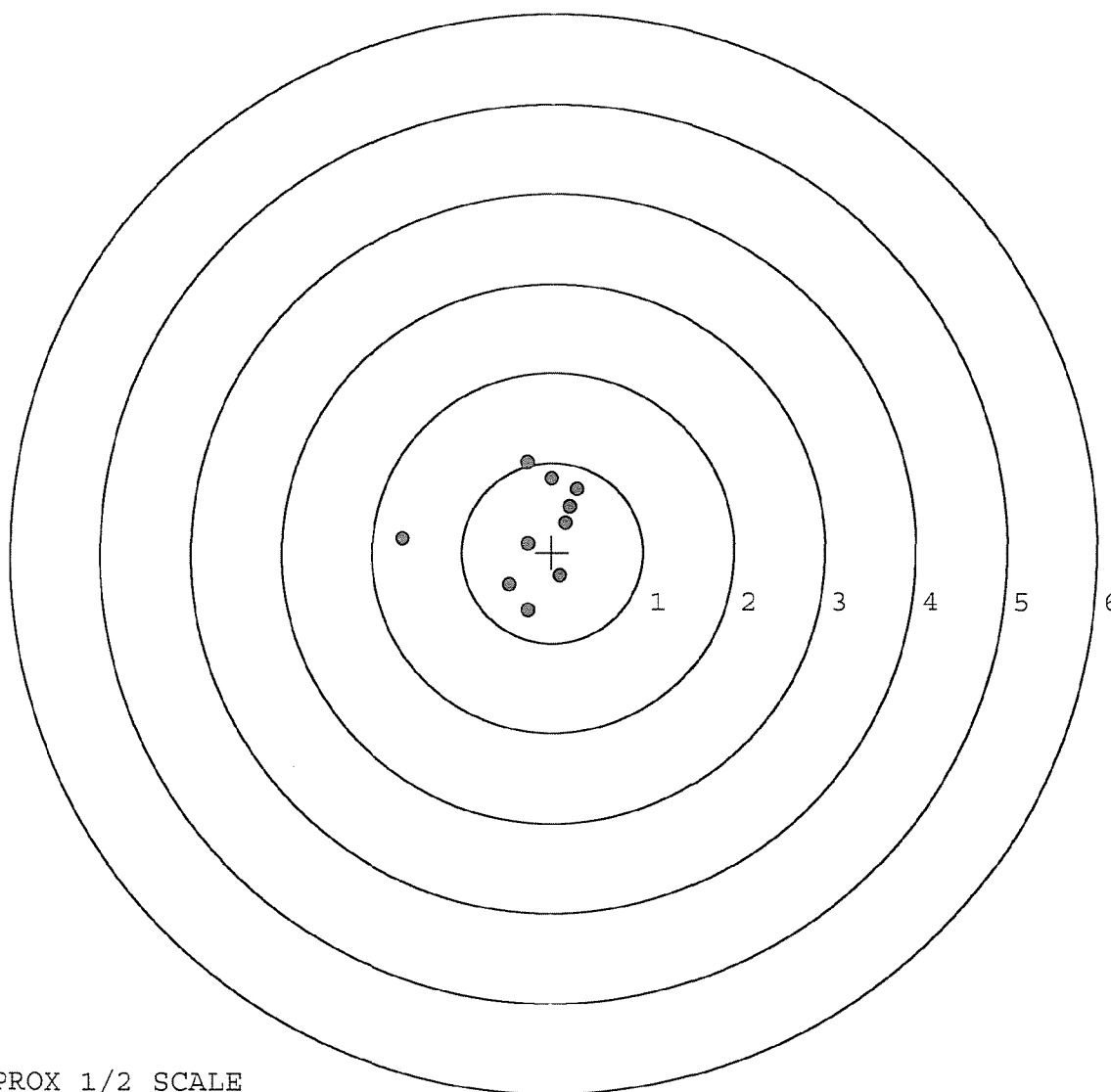
TARGET APPROX 1/2 SCALE

BARBER - M24 0099490

SERIAL NUMBER: G6521334. __0
 TARGET NUMBER: 4
 FILE DATE: 01/06/2006
 FILE TIME: 22:34

POINT#	X	Y
1:	-1.667	0.156
2:	-0.279	1.003
3:	-0.014	0.821
4:	0.269	0.703
5:	0.143	0.333
6:	-0.268	0.095
7:	0.087	-0.265
8:	-0.268	-0.642
9:	-0.480	-0.362
10:	0.190	0.508

X CENTROID: -0.229
 Y CENTROID: 0.235
 POA TO CENTROID: 0.328
 HORZ SPREAD: 1.936
 VERT SPREAD: 1.645
 GROUP SPREAD: 2.012
 MIN RADIUS: 0.145
 MAX RADIUS: 1.440
 MEAN RADIUS: 0.666
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521334. 0

TARGET NUMBER: 5

FILE DATE: 01/06/2006

FILE TIME: 22:34

POINT#	X	Y
1:	0.572	1.070
2:	0.431	1.171
3:	-0.265	0.138
4:	-0.494	-0.154
5:	-0.807	0.573
6:	0.270	-0.145
7:	0.526	-0.244
8:	0.111	-0.982
9:	-1.104	-0.851
10:	-0.037	-0.131

X CENTROID: -0.080

Y CENTROID: 0.044

POA TO CENTROID: 0.091

HORZ SPREAD: 1.676

VERT SPREAD: 2.153

GROUP SPREAD: 2.549

MIN RADIUS: 0.181

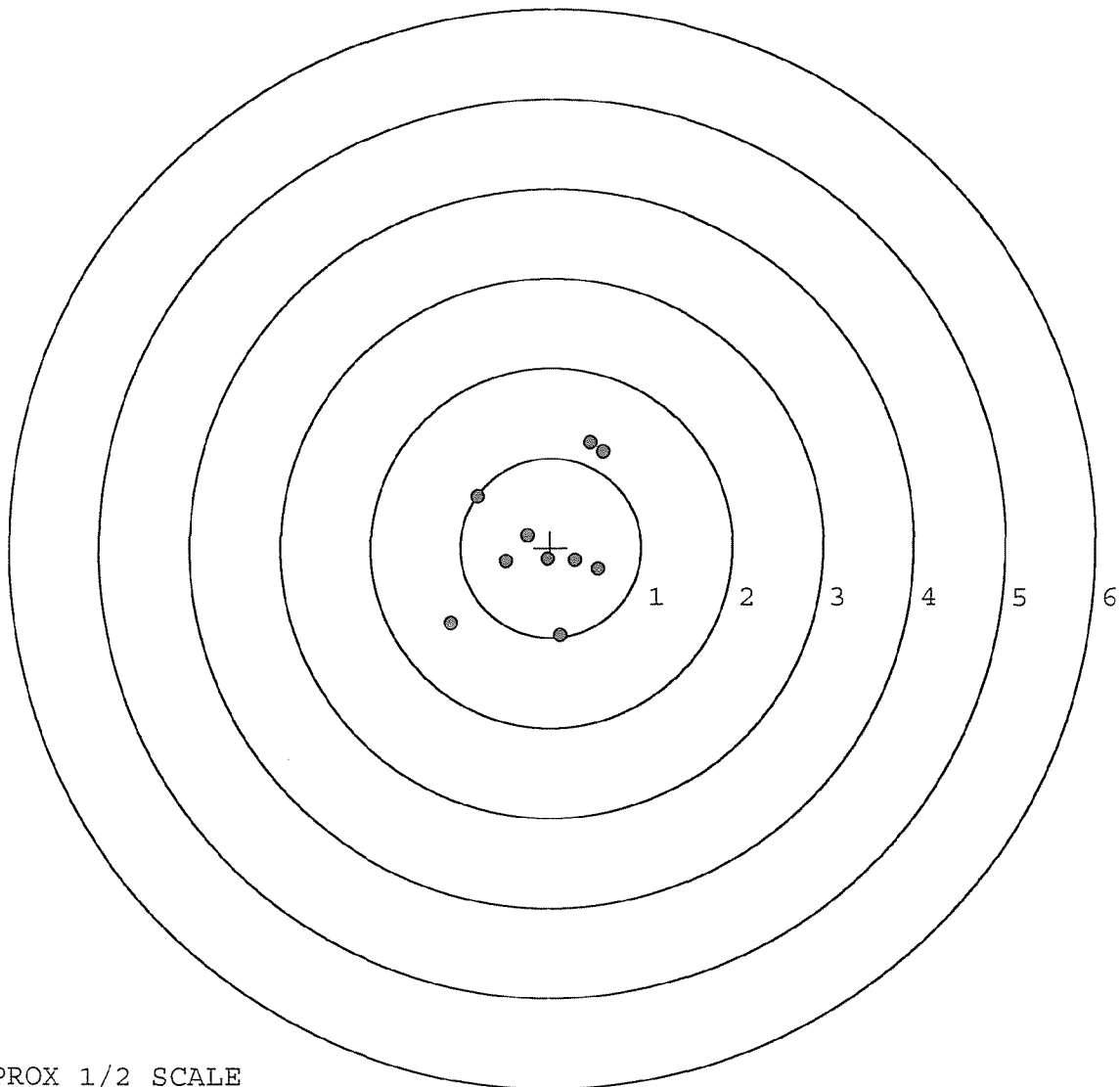
MAX RADIUS: 1.361

MEAN RADIUS: 0.767

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE