

6521335

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.

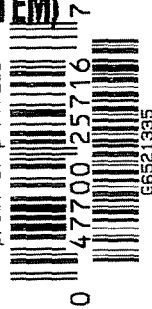


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

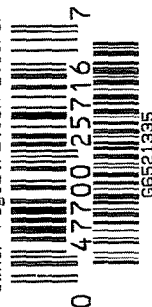
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



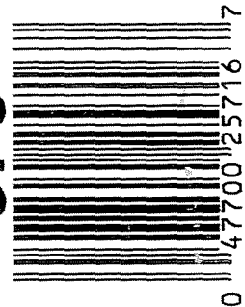
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6521335

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6521335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		11/11/05	CD
440	PROOF		11/11/05	CD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED NOV 16 2005	11/11/05	CD
470	DIS-ASSEMBLE ACTION		11/11/05	CD
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NBD OPERATOR <i>encl</i>	11/16/05	<i>encl</i>
500	ROLLMARK CALIBER		11-16-05	CW
510	DRILL AND TAP SIGHT HOLES		11-18-05	BR
520	GOFF BLAST BBL / REC		11-18-05	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		11/23/05	FB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		12-2-05	BG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-2-05	BG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-2-05	BG
	D) OIL FIRING PIN ASSEMBLY		12-2-05	BG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/3/06	9499
REV-8405				

BARBER - M24 0099426			READINGS			DATE	INITIAL		
OP #	OPERATION NAME								
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>60</u>	<u>60</u>	<u>55</u>	1-31-06	RA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>20</u>	<u>20</u>	<u>20</u>	1-31-06	RA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3/3/06	TRW		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	3/3/06	TRW		
	J) ASSEMBLE STOCK					12-28-05	RC		
	K) ASSEMBLE SWIVEL STUDS					3/3/06	TRW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12-28-05	BG		
	M) IRON SIGHT ALIGNMENT					12-28-05	BG		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12-28-05	BG		
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		12-29-05	TRW		
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12/29/05	R.P.		
670	FINAL INSPECTION A) HEADSPACE					3/3/06	TRW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u>	<u>2.51</u>	<u>2.28</u>	<u>2.35</u>	<u>2.27</u>	1-31-06	RA
	C) FUNCTION					3/3/06	TRW		
690	PACK					3-29-06	RA		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-12-05

TESTER

R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.58		2.31	
PULL #2	2.29	2.55		2.35	
PULL #3	2.32	2.63		2.31	
PULL #4	2.41	2.49		2.67	
PULL #5	2.34	2.37		2.51	
TOTAL	11.76	12.62		12.15	
AVERAGE	2.35	2.52		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.01		
PULL #2	3.09	3.07		
PULL #3	3.11	3.02		
PULL #4	3.08	3.00		
PULL #5	3.09	2.91		
TOTAL	15.48	15.01		
AVERAGE	3.09	3.00		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.04		4.15
PULL #2	4.15	4.05		3.94
PULL #3	3.97	4.03		4.01
PULL #4	4.00	3.98		4.08
PULL #5	4.00	3.96		3.93
TOTAL	20.22	20.06		20.11
AVERAGE	4.04	4.01		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521335.___0
FILE DATE AND TIME: 12/29/2005 16:00

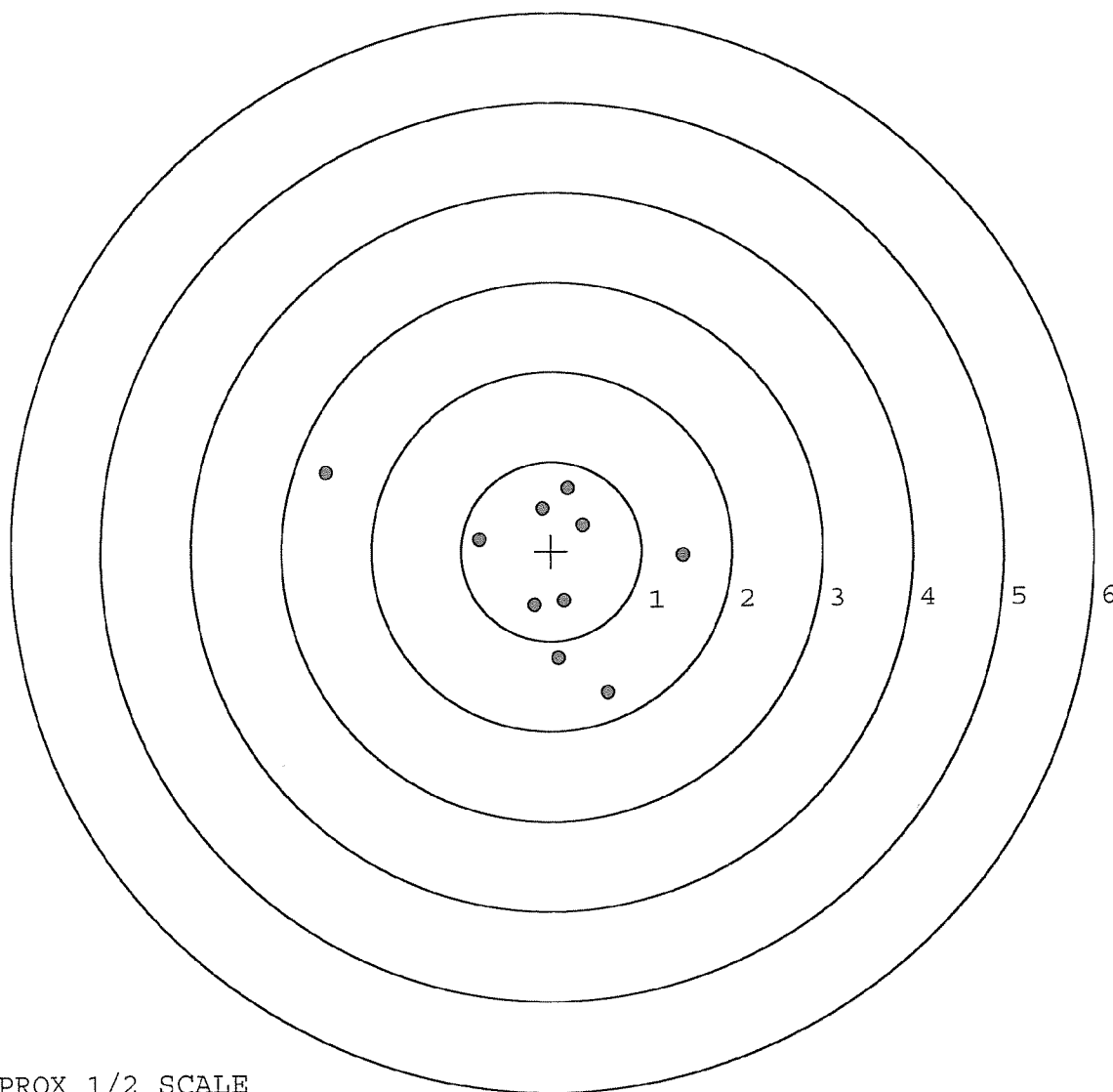
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.776
The Distance from POA to Centroid Target #1:	0.167
The Distance from Centroid Target #2 to Centroid Target #1:	0.206
The Distance from Centroid Target #3 to Centroid Target #1:	0.164
The Distance from Centroid Target #4 to Centroid Target #1:	0.363
The Distance from Centroid Target #5 to Centroid Target #1:	0.080

SERIAL NUMBER: G6521335. __0
 TARGET NUMBER: 1
 FILE DATE: 12/29/2005
 FILE TIME: 16:00

POINT#	X	Y
1:	0.618	-1.583
2:	0.077	-1.194
3:	0.142	-0.559
4:	-0.193	-0.605
5:	-0.794	0.139
6:	-0.096	0.475
7:	0.352	0.288
8:	0.193	0.706
9:	1.459	-0.060
10:	-2.502	0.897

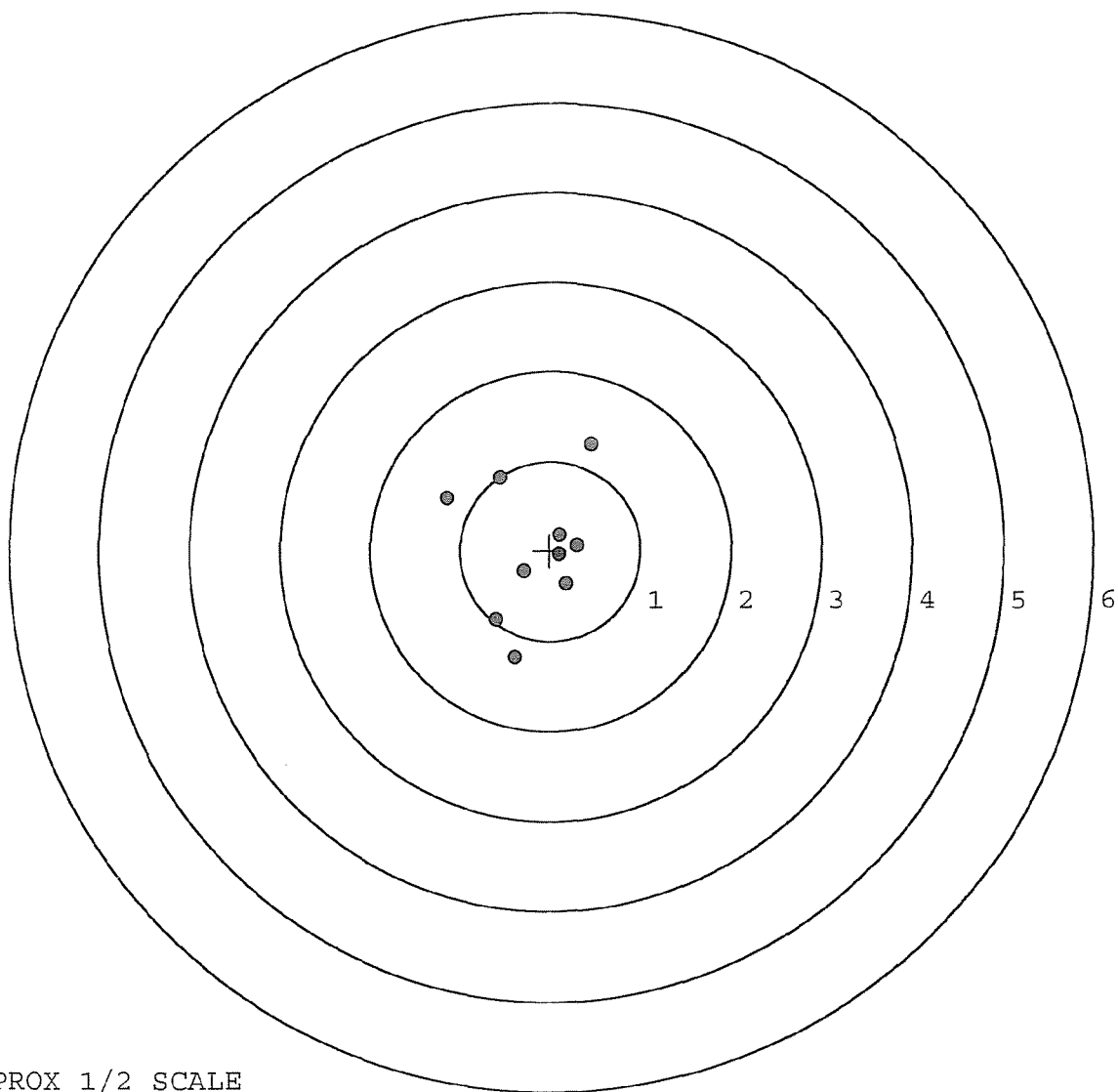
X CENTROID: -0.074
 Y CENTROID: -0.150
 POA TO CENTROID: 0.167
 HORZ SPREAD: 3.961
 VERT SPREAD: 2.480
 GROUP SPREAD: 4.075
 MIN RADIUS: 0.463
 MAX RADIUS: 2.644
 MEAN RADIUS: 1.067
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

BARBER - M24 0099500

SERIAL NUMBER: G6521335. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-0.388	-1.185
FILE DATE: 12/29/2005	2:	-0.604	-0.761
FILE TIME: 16:00	3:	-0.293	-0.232
	4:	-0.555	0.822
X CENTROID: -0.183	5:	-1.143	0.592
Y CENTROID: 0.026	6:	0.455	1.194
POA TO CENTROID: 0.185	7:	0.103	0.179
HORZ SPREAD: 1.598	8:	0.304	0.063
VERT SPREAD: 2.379	9:	0.104	-0.044
GROUP SPREAD: 2.524	10:	0.184	-0.370
MIN RADIUS: 0.280			
MAX RADIUS: 1.331			
MEAN RADIUS: 0.737			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			



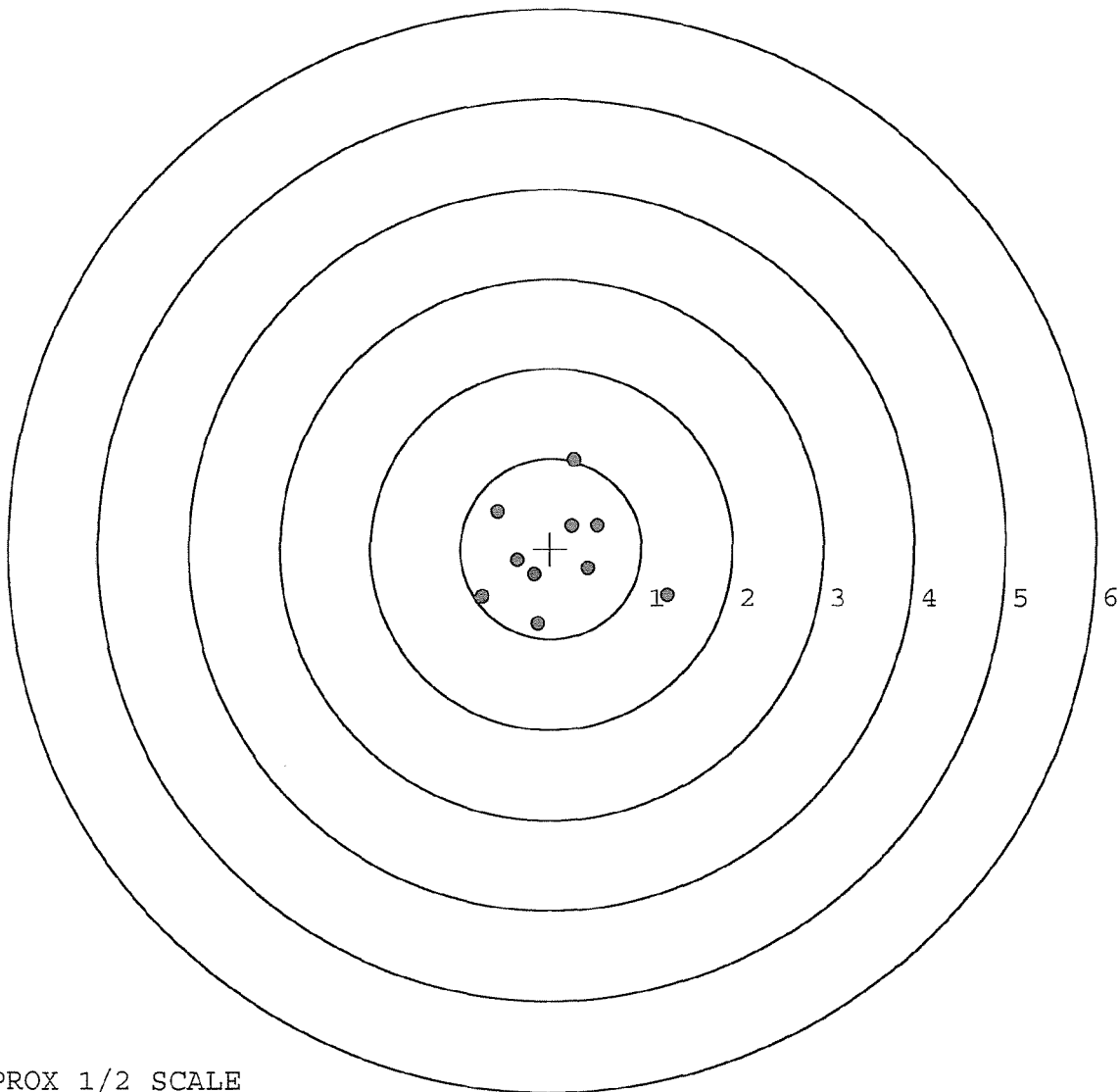
TARGET APPROX 1/2 SCALE

BARBER - M24 0099501

SERIAL NUMBER: G6521335. __0
 TARGET NUMBER: 3
 FILE DATE: 12/29/2005
 FILE TIME: 16:00

POINT#	X	Y
1:	1.283	-0.521
2:	0.510	0.266
3:	0.409	-0.218
4:	0.227	0.255
5:	0.255	0.981
6:	-0.592	0.418
7:	-0.185	-0.290
8:	-0.369	-0.133
9:	-0.758	-0.531
10:	-0.140	-0.836

X CENTROID: 0.064
 Y CENTROID: -0.061
 POA TO CENTROID: 0.088
 HORZ SPREAD: 2.041
 VERT SPREAD: 1.817
 GROUP SPREAD: 2.097
 MIN RADIUS: 0.338
 MAX RADIUS: 1.303
 MEAN RADIUS: 0.699
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



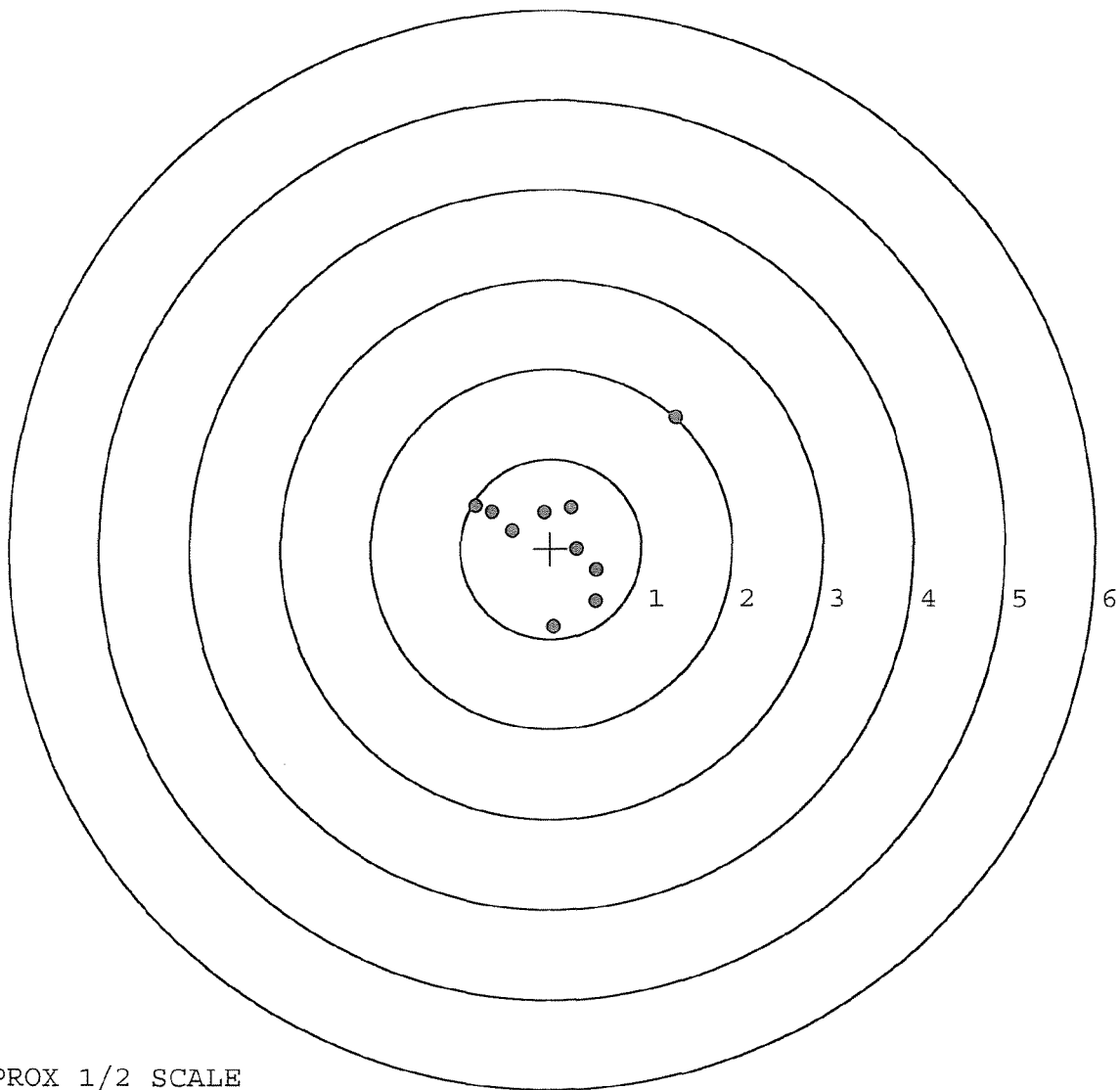
TARGET APPROX 1/2 SCALE

BARBER - M24 0099502

SERIAL NUMBER: G6521335. 0
 TARGET NUMBER: 4
 FILE DATE: 12/29/2005
 FILE TIME: 16:00

POINT#	X	Y
1:	0.040	-0.869
2:	0.497	-0.585
3:	0.503	-0.239
4:	0.289	-0.002
5:	0.225	0.457
6:	-0.076	0.406
7:	-0.427	0.196
8:	-0.655	0.411
9:	-0.837	0.479
10:	1.372	1.465

X CENTROID: 0.093
 Y CENTROID: 0.172
 POA TO CENTROID: 0.195
 HORZ SPREAD: 2.209
 VERT SPREAD: 2.334
 GROUP SPREAD: 2.687
 MIN RADIUS: 0.262
 MAX RADIUS: 1.819
 MEAN RADIUS: 0.745
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0099503

SERIAL NUMBER: G6521335. __0

TARGET NUMBER: 5

FILE DATE: 12/29/2005

FILE TIME: 16:00

POINT#	X	Y
1:	0.245	-0.829
2:	0.453	-0.602
3:	0.323	-0.364
4:	0.473	0.686
5:	-0.148	0.479
6:	-0.037	0.092
7:	-0.228	-0.218
8:	-0.696	-0.315
9:	-0.800	-0.141
10:	-1.035	-0.662

X CENTROID: -0.145

Y CENTROID: -0.187

POA TO CENTROID: 0.237

HORZ SPREAD: 1.508

VERT SPREAD: 1.515

GROUP SPREAD: 2.023

MIN RADIUS: 0.088

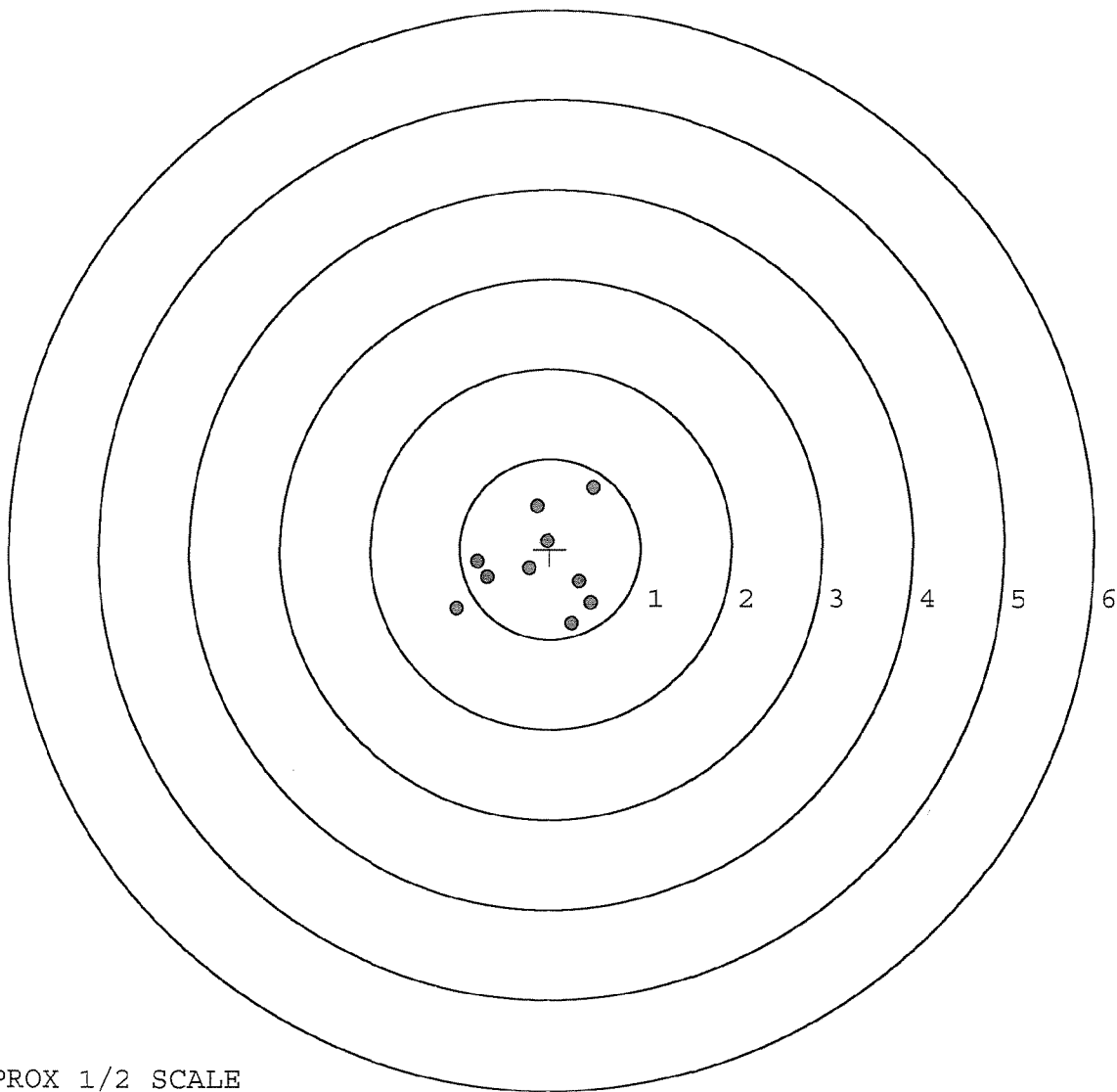
MAX RADIUS: 1.070

MEAN RADIUS: 0.633

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE