

66521360

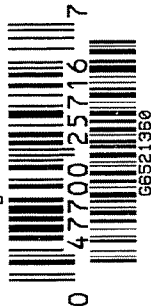
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



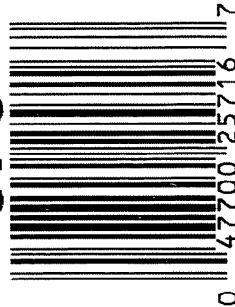
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6521360

UPC



DD FORM

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G652 1360

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-12-06	RTZ
440	PROOF		1-12-06	Ac
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-12-06	Ac
470	DIS-ASSEMBLE ACTION	JAN 13 2006	1-13-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480 OPERATOR <i>unus</i>	1-18-06	<i>unus</i>
500	ROLLMARK CALIBER		1-18-06	CW
510	DRILL AND TAP SIGHT HOLES		1-16-06	TRW
520	GOFF BLAST BBL / REC		1-18-06	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		1-19	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-24-06	Ac
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-24-06	Ac
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-24-06	Ac
	D) OIL FIRING PIN ASSEMBLY		1-24-06	Ac
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2-21-06	MM

REV-8405

OP # OPERATION NAME			READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5</u>	<u>4.5</u>	<u>5.0</u>	1-27-06	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>3.0</u>	<u>2.5</u>	1-27-06	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					2-21-06	MTM		
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	2-21-06	MTM		
	J) ASSEMBLE STOCK					1-25-06	BG		
	K) ASSEMBLE SWIVEL STUDS					2-21-06	MTM		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1-25-06	BG		
	M) IRON SIGHT ALIGNMENT					1-25-06	BG		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1-25-06	BG		
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		1-25-06	MTM		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-25-06	MTM		
670	FINAL INSPECTION A) HEADSPACE					2-21-06	MTM		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.21</u>	<u>2.13</u>	<u>2.16</u>	<u>2.07</u>	1-26-06	TRW
	C) FUNCTION					2-21-06	MTM		
690	PACK					3-6-06	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 1-10-06TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.37		2.38	
PULL #2	2.56	2.43		2.47	
PULL #3	2.66	2.45		2.46	
PULL #4	2.64	2.46		2.43	
PULL #5	2.54	2.54		2.37	
TOTAL	12.99	12.25		12.05	
AVERAGE	2.59	2.45		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.06		
PULL #2	3.07	3.01		
PULL #3	3.15	3.04		
PULL #4	3.11	2.83		
PULL #5	3.16	3.10		
TOTAL	15.66	15.04		
AVERAGE	3.13	3.00		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	3.86		4.16
PULL #2	4.01	3.96		4.11
PULL #3	4.07	4.07		4.10
PULL #4	4.02	4.05		4.14
PULL #5	4.08	4.09		4.18
TOTAL	20.40	20.03		20.69
AVERAGE	4.08	4.00		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6521360.___0
FILE DATE AND TIME: 01/25/2006 23:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.145
The Average Y Centroid of the Five Target Set:	-0.084
The Average Point of Impact of the Five Target Set:	0.167
The Average Mean Radius of the Five Target Set:	0.606
The Distance from POA to Centroid Target #1:	0.203
The Distance from Centroid Target #2 to Centroid Target #1:	0.222
The Distance from Centroid Target #3 to Centroid Target #1:	0.109
The Distance from Centroid Target #4 to Centroid Target #1:	0.117
The Distance from Centroid Target #5 to Centroid Target #1:	0.070

SERIAL NUMBER: G6521360. __0

TARGET NUMBER: 1

FILE DATE: 01/25/2006

FILE TIME: 23:02

X CENTROID: -0.180

Y CENTROID: -0.093

POA TO CENTROID: 0.203

HORZ SPREAD: 1.732

VERT SPREAD: 0.993

GROUP SPREAD: 1.805

MIN RADIUS: 0.236

MAX RADIUS: 1.137

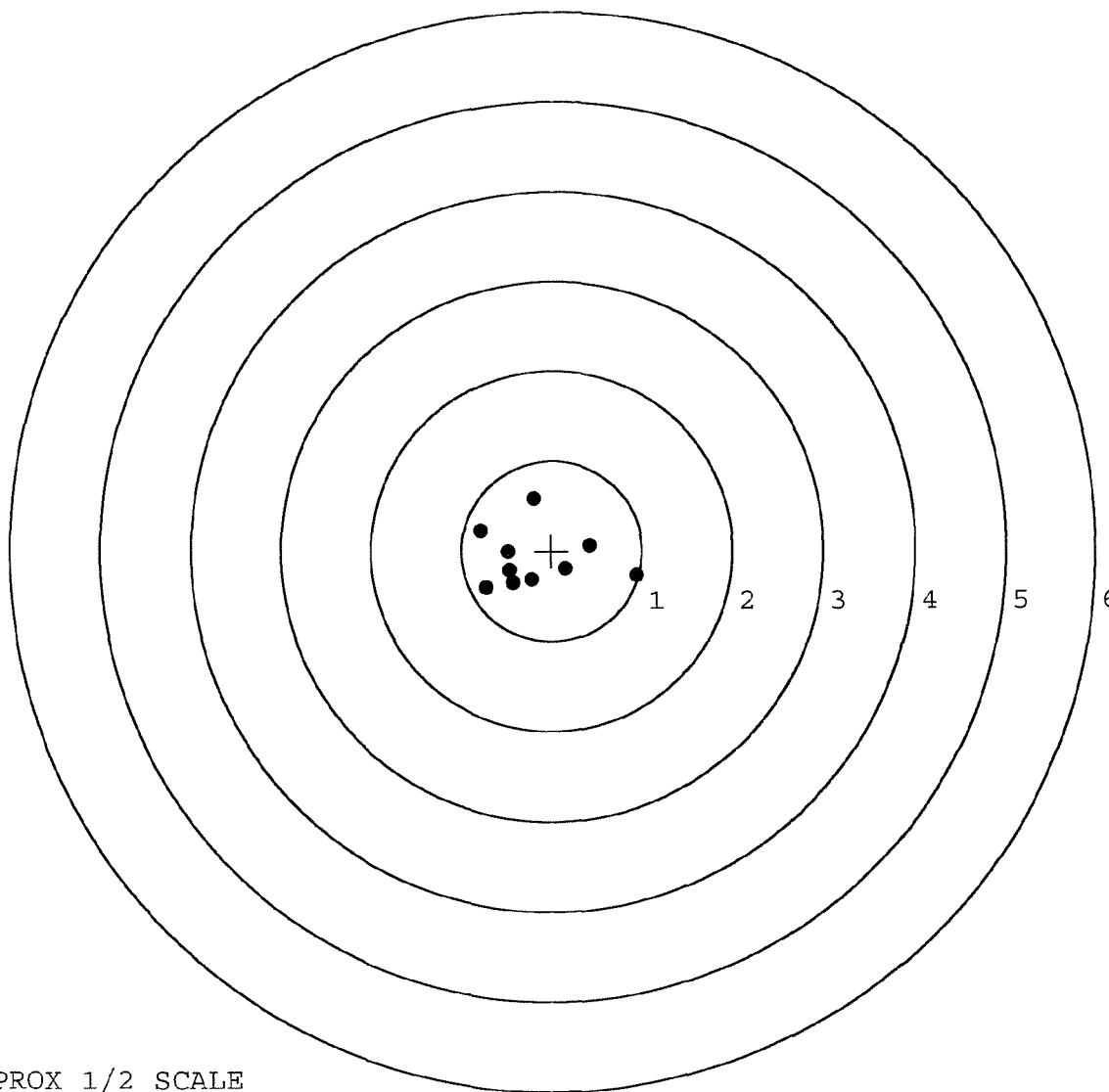
MEAN RADIUS: 0.533

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.423	0.062
2:	0.942	-0.276
3:	0.152	-0.205
4:	-0.221	-0.325
5:	-0.427	-0.360
6:	-0.724	-0.411
7:	-0.482	-0.012
8:	-0.790	0.233
9:	-0.205	0.582
10:	-0.471	-0.217



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521360. 0

TARGET NUMBER: 2

FILE DATE: 01/25/2006

FILE TIME: 23:02

X CENTROID: -0.127

Y CENTROID: 0.122

POA TO CENTROID: 0.176

HORZ SPREAD: 2.190

VERT SPREAD: 1.661

GROUP SPREAD: 2.478

MIN RADIUS: 0.130

MAX RADIUS: 1.639

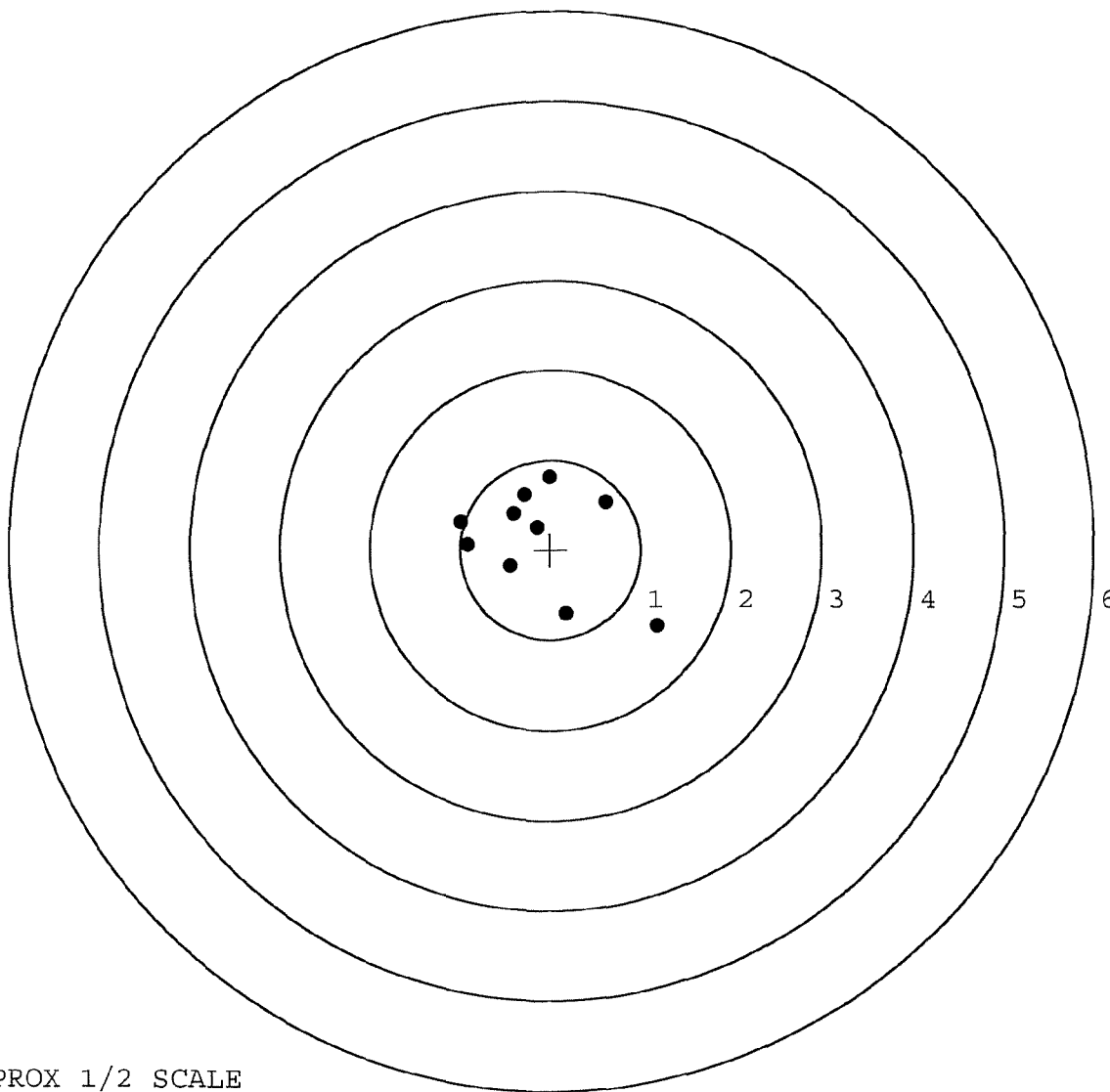
MEAN RADIUS: 0.725

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.611	0.533
2:	-0.016	0.811
3:	-0.295	0.609
4:	-0.418	0.402
5:	-0.157	0.249
6:	-0.451	-0.183
7:	-0.916	0.056
8:	-0.997	0.309
9:	0.176	-0.714
10:	1.193	-0.850

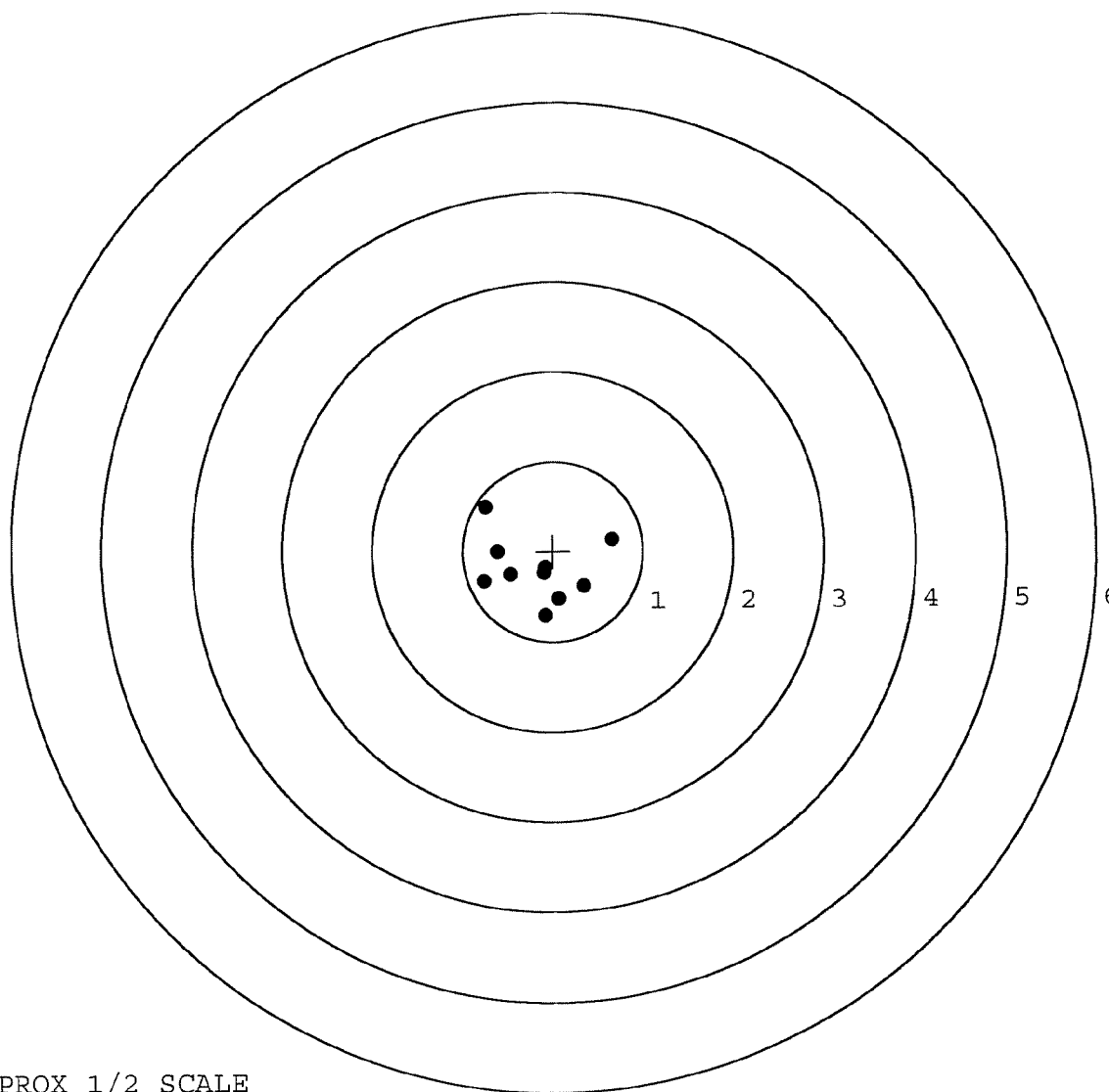


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521360. __0
 TARGET NUMBER: 3
 FILE DATE: 01/25/2006
 FILE TIME: 23:02

POINT#	X	Y
1:	0.345	-0.391
2:	0.062	-0.532
3:	-0.091	-0.714
4:	-0.761	-0.327
5:	-0.477	-0.260
6:	-0.618	0.005
7:	-0.091	-0.186
8:	-0.745	0.499
9:	0.660	0.131
10:	-0.105	-0.245

X CENTROID: -0.182
 Y CENTROID: -0.202
 POA TO CENTROID: 0.272
 HORZ SPREAD: 1.421
 VERT SPREAD: 1.213
 GROUP SPREAD: 1.493
 MIN RADIUS: 0.088
 MAX RADIUS: 0.906
 MEAN RADIUS: 0.485
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521360. 0

TARGET NUMBER: 4

FILE DATE: 01/25/2006

FILE TIME: 23:02

X CENTROID: -0.064

Y CENTROID: -0.087

POA TO CENTROID: 0.108

HORZ SPREAD: 1.537

VERT SPREAD: 1.113

GROUP SPREAD: 1.548

MIN RADIUS: 0.361

MAX RADIUS: 0.843

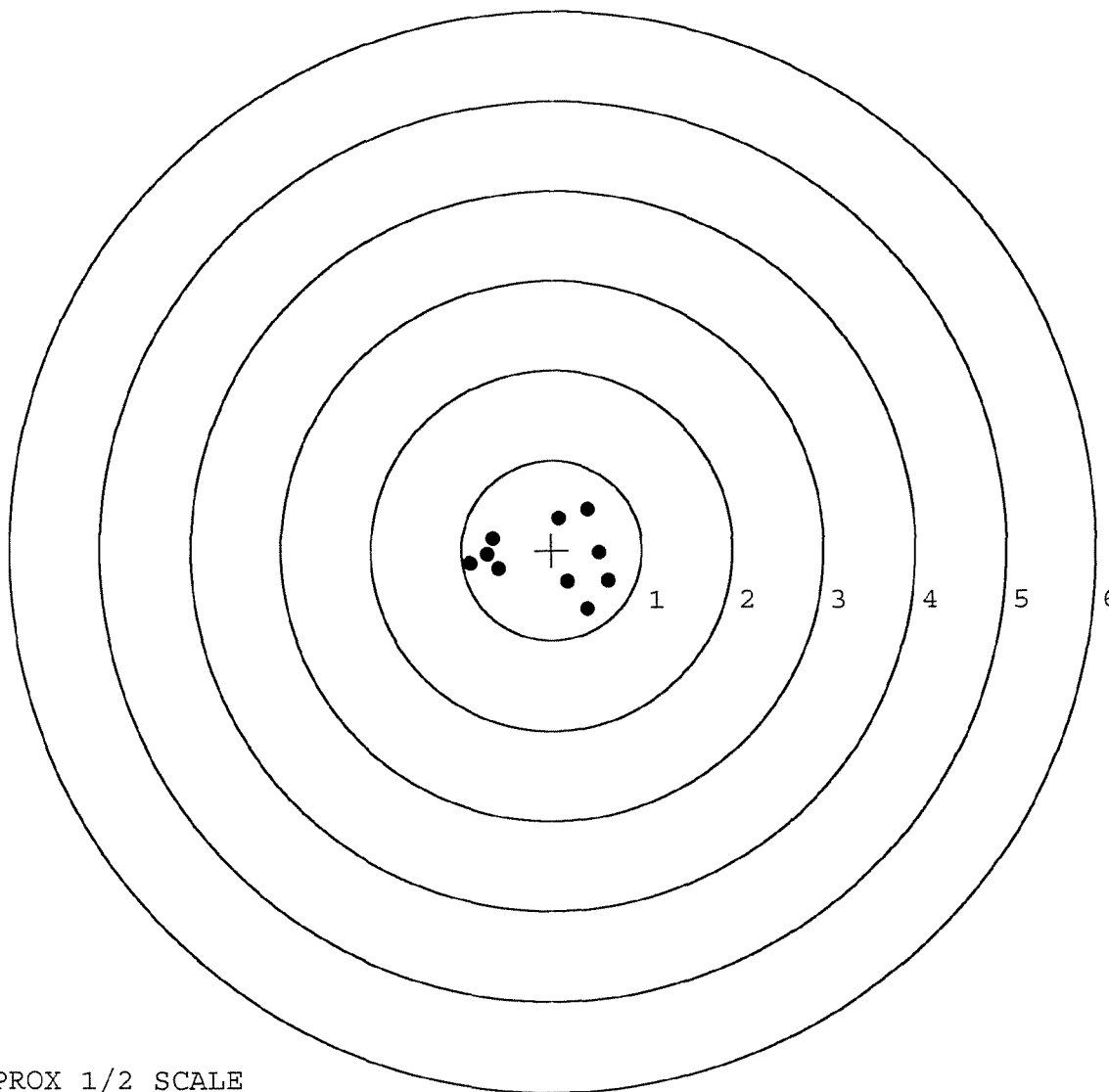
MEAN RADIUS: 0.627

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.531	-0.032
2:	0.633	-0.343
3:	0.398	-0.658
4:	0.179	-0.354
5:	0.398	0.455
6:	0.076	0.354
7:	-0.648	0.130
8:	-0.904	-0.159
9:	-0.592	-0.211
10:	-0.709	-0.048

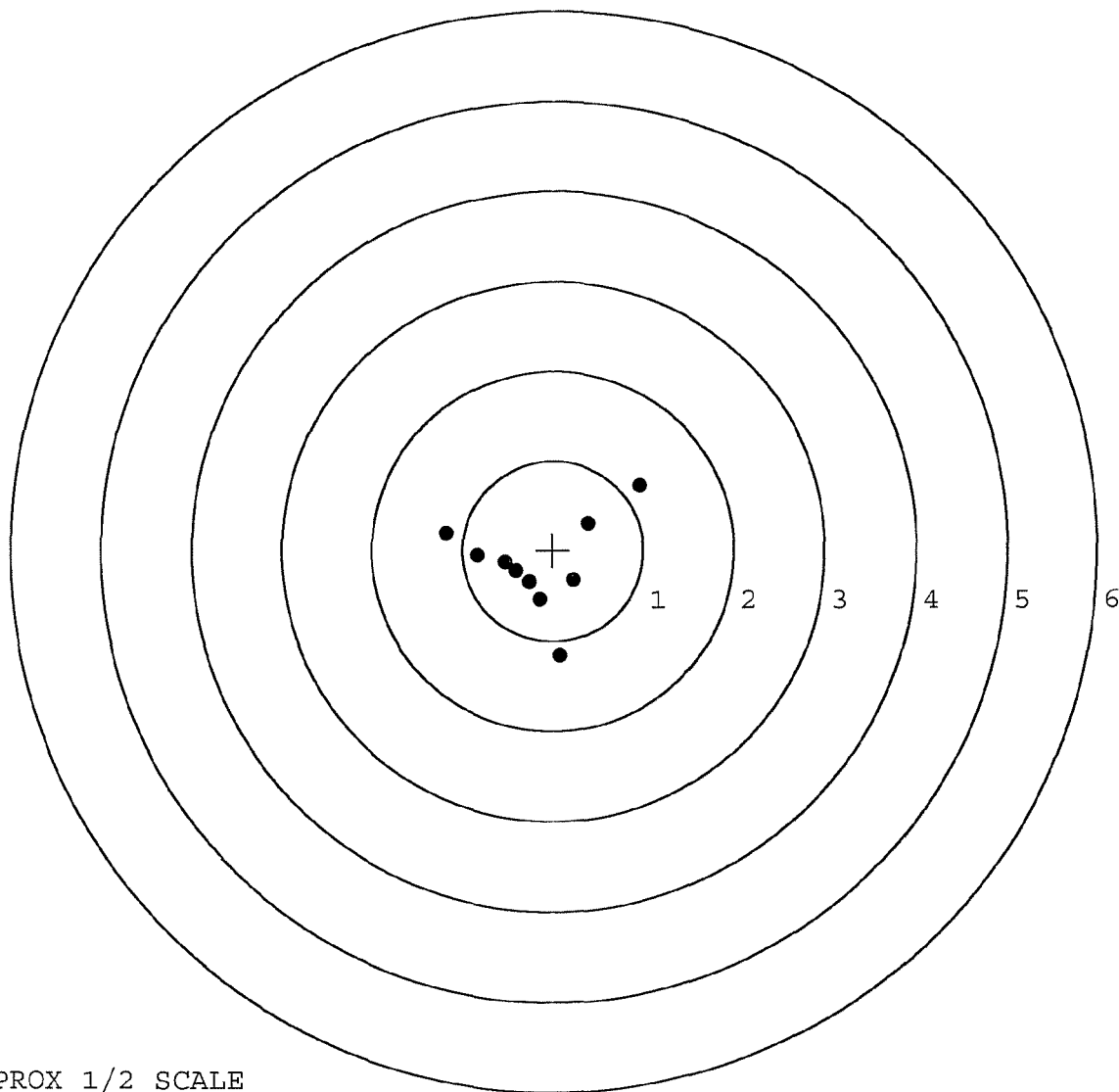


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6521360. __0
 TARGET NUMBER: 5
 FILE DATE: 01/25/2006
 FILE TIME: 23:02

POINT#	X	Y
1:	0.229	-0.335
2:	-0.150	-0.549
3:	-0.263	-0.358
4:	-0.409	-0.230
5:	-0.528	-0.131
6:	-0.830	-0.058
7:	-1.184	0.191
8:	0.961	0.721
9:	0.392	0.302
10:	0.082	-1.173

X CENTROID: -0.170
 Y CENTROID: -0.162
 POA TO CENTROID: 0.235
 HORZ SPREAD: 2.145
 VERT SPREAD: 1.894
 GROUP SPREAD: 2.210
 MIN RADIUS: 0.217
 MAX RADIUS: 1.435
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE