

G-653 4983
Replaced
C-622 5365

Repair Inquiry

Repair Number: RE00103033

Serial: C6225365 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 11/1/2005 10:09:05 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: ISSD ARMS ROOM

ISSD ARMS ROOM

Address 1: BLDG 5210 30 SGT ANDREWS

BLDG 5210 30 SGT ANDREWS

Address 2: 8TH DESERT STORM

PO Box:

8TH DESERT STORM

PO Box:

City: FORT CAMPBELL

FORT CAMPBELL

State: KY

Zip Code: 42223

Country: US

State: KY

Zip Code: 42223

Country: US

FPL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: N/A

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A009	Soft Case	2
A042	Adjustable Butt Pad	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

maglaj

11/1/2005

12:48 PM

CAPS

NUM

IINS

SCPL

start

5

Arms S...

6

6

8

6

6

6

6

Serial
Number:

C6225365

Model: M24 SWS



RE00103033

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6534983.__0
FILE DATE AND TIME: 11/11/2005 19:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.036
The Average Y Centroid of the Five Target Set:	0.033
The Average Point of Impact of the Five Target Set:	0.049
The Average Mean Radius of the Five Target Set:	0.684
The Distance from POA to Centroid Target #1:	0.181
The Distance from Centroid Target #2 to Centroid Target #1:	0.494
The Distance from Centroid Target #3 to Centroid Target #1:	0.293
The Distance from Centroid Target #4 to Centroid Target #1:	0.140
The Distance from Centroid Target #5 to Centroid Target #1:	0.194

BARBER - M24 0101032

SERIAL NUMBER: G6534983. __0

TARGET NUMBER: 1

FILE DATE: 11/11/2005

FILE TIME: 19:10

POINT#	X	Y
1:	0.095	0.547
2:	0.578	0.760
3:	0.399	0.309
4:	0.629	0.197
5:	0.419	-0.037
6:	0.598	-0.651
7:	0.090	-0.563
8:	-0.503	-0.166
9:	-1.110	0.193
10:	0.438	0.188

X CENTROID: 0.163

Y CENTROID: 0.078

POA TO CENTROID: 0.181

HORZ SPREAD: 1.739

VERT SPREAD: 1.411

GROUP SPREAD: 1.905

MIN RADIUS: 0.280

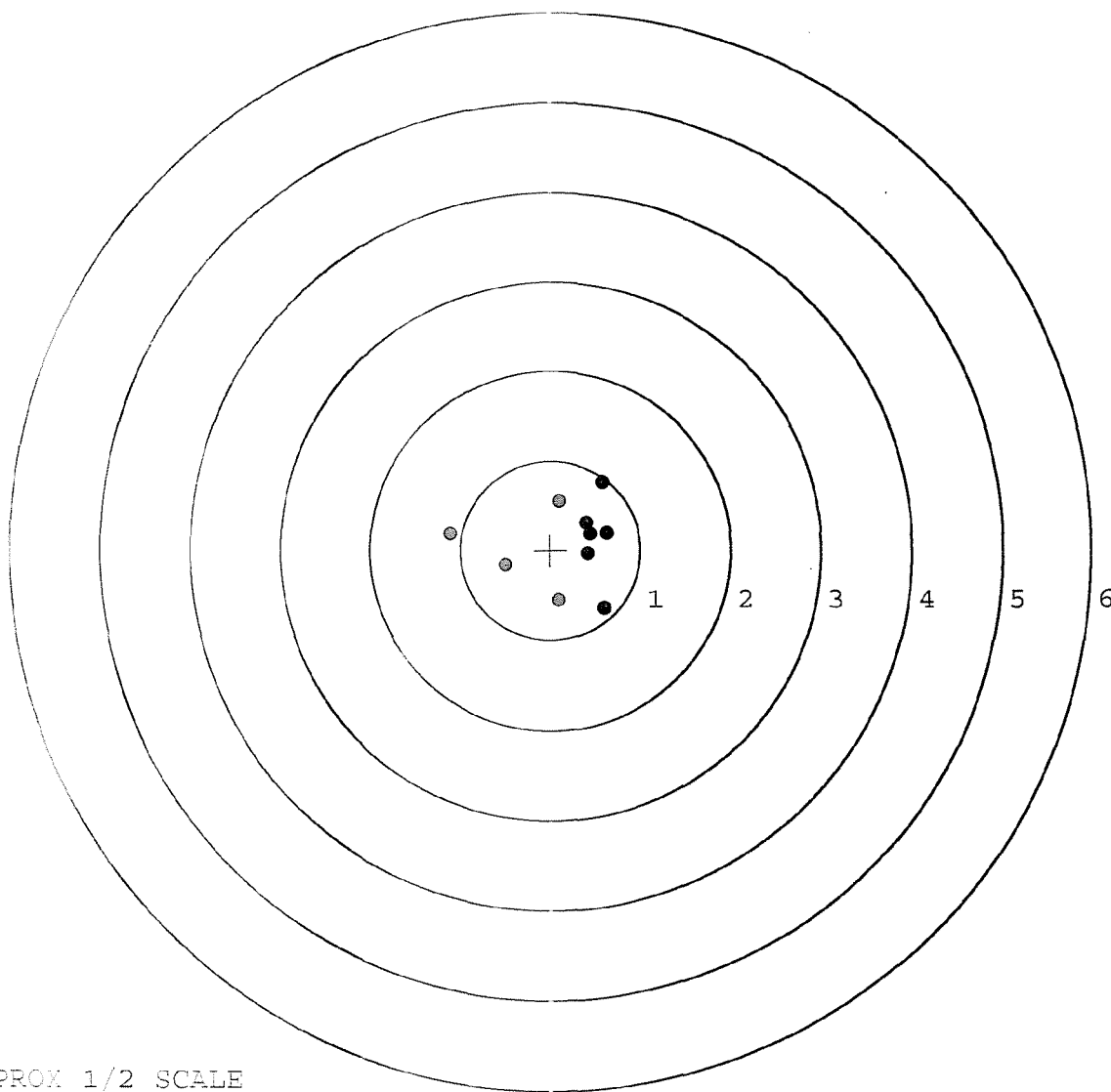
MAX RADIUS: 1.279

MEAN RADIUS: 0.614

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534983. 0

TARGET NUMBER: 2

FILE DATE: 11/11/2005

FILE TIME: 19:10

POINT#	X	Y
1:	-0.213	-0.494
2:	0.490	-0.585
3:	0.170	-1.023
4:	-1.027	-0.456
5:	-0.649	-0.135
6:	-1.499	1.229
7:	-0.625	0.753
8:	-0.221	0.462
9:	-0.166	1.075
10:	0.456	0.465

X CENTROID: -0.328

Y CENTROID: 0.129

POA TO CENTROID: 0.353

HORZ SPREAD: 1.989

VERT SPREAD: 2.252

GROUP SPREAD: 2.803

MIN RADIUS: 0.350

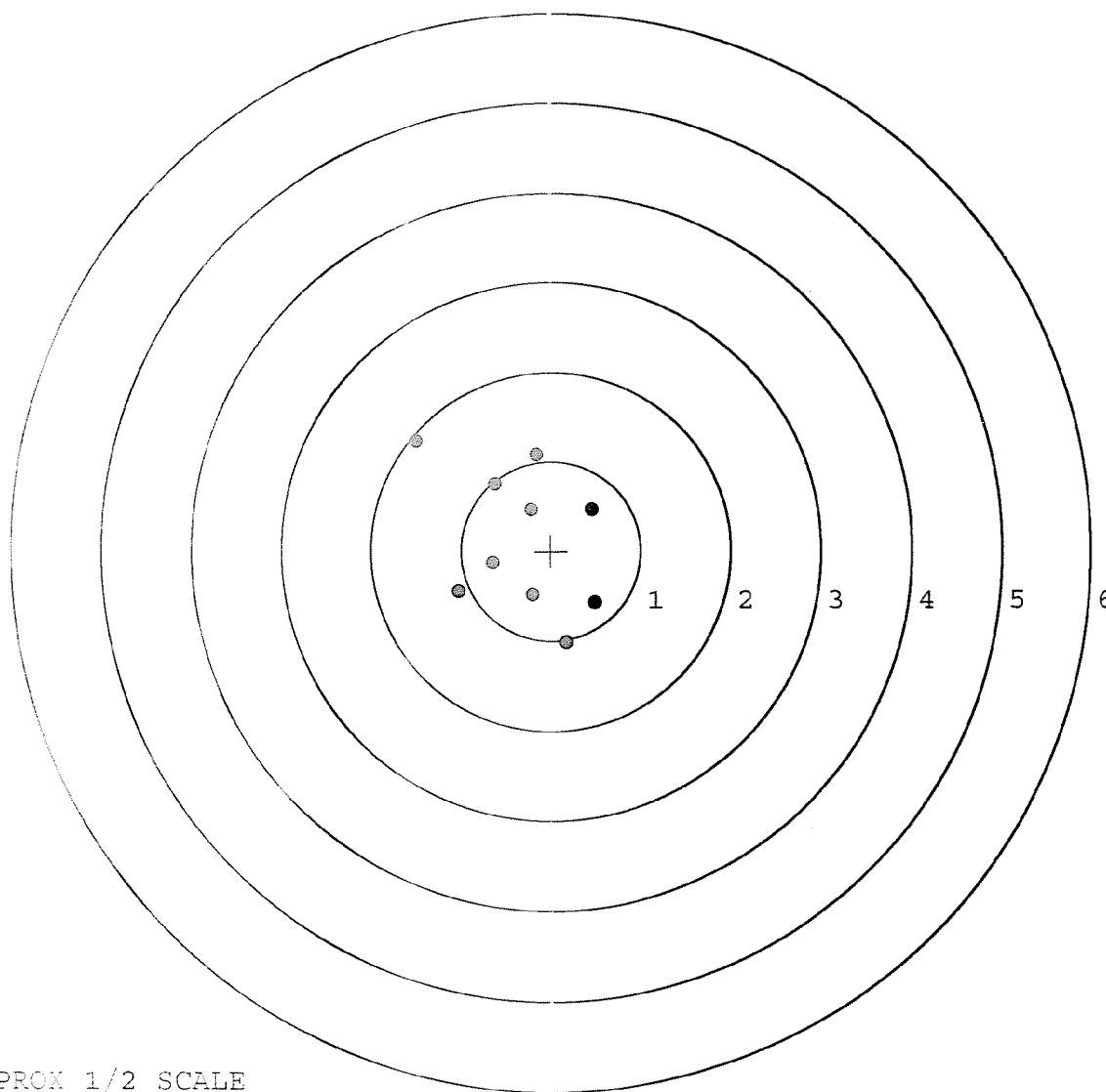
MAX RADIUS: 1.606

MEAN RADIUS: 0.876

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534983. __0

TARGET NUMBER: 3

FILE DATE: 11/11/2005

FILE TIME: 19:10

POINT#	X	Y
1:	-0.102	-0.166
2:	-0.305	-0.412
3:	-0.091	-0.518
4:	0.109	-0.697
5:	0.729	0.418
6:	0.440	0.062
7:	0.388	0.758
8:	-0.360	0.301
9:	-0.718	0.064
10:	-0.622	-1.000

X CENTROID: -0.053

Y CENTROID: -0.119

POA TO CENTROID: 0.130

HORZ SPREAD: 1.447

VERT SPREAD: 1.758

GROUP SPREAD: 2.027

MIN RADIUS: 0.068

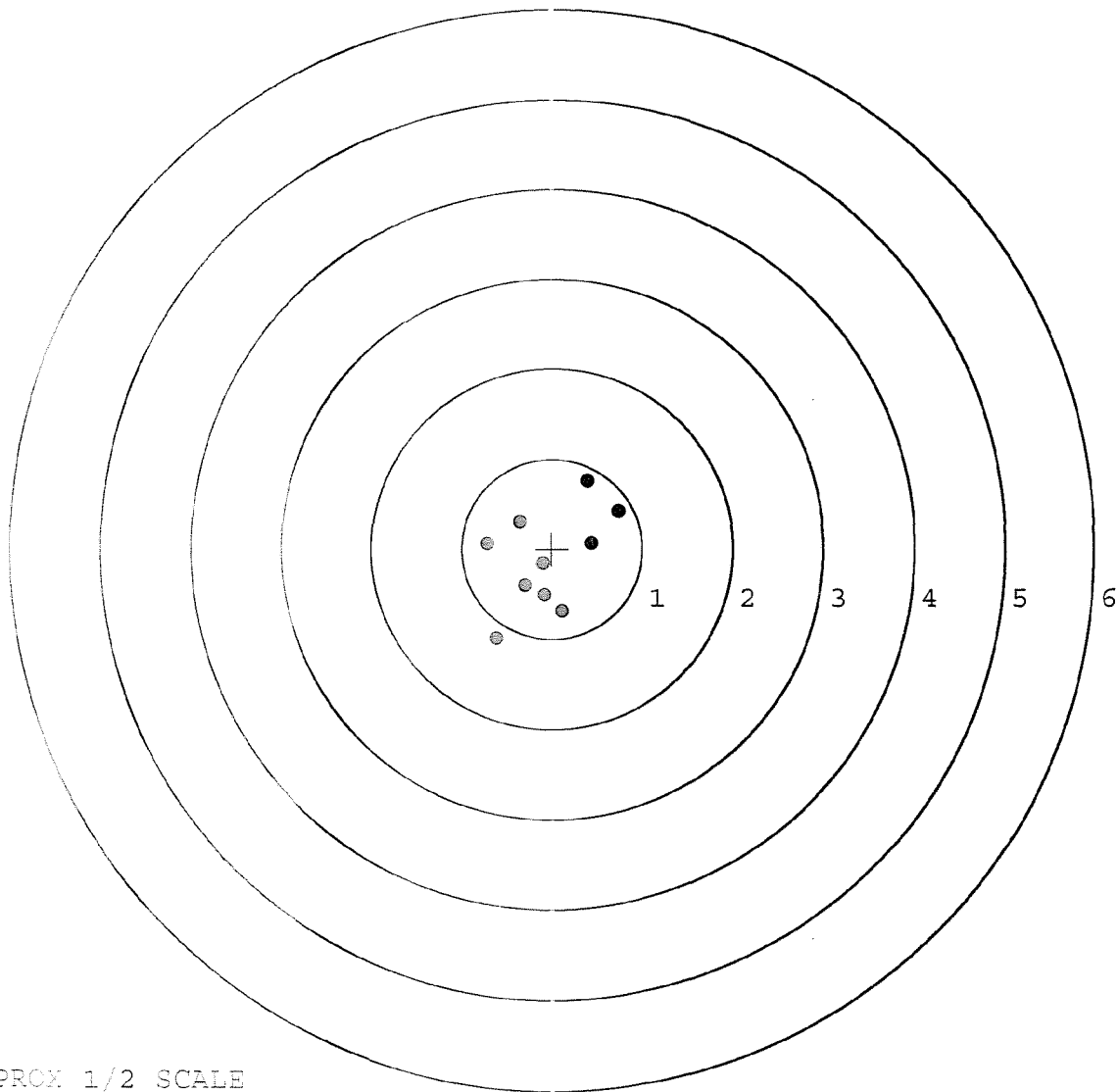
MAX RADIUS: 1.049

MEAN RADIUS: 0.617

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534983. 0

TARGET NUMBER: 4

FILE DATE: 11/11/2005

FILE TIME: 19:10

X CENTROID: 0.069

Y CENTROID: -0.026

POA TO CENTROID: 0.074

HORZ SPREAD: 1.526

VERT SPREAD: 1.983

GROUP SPREAD: 2.053

MIN RADIUS: 0.360

MAX RADIUS: 1.358

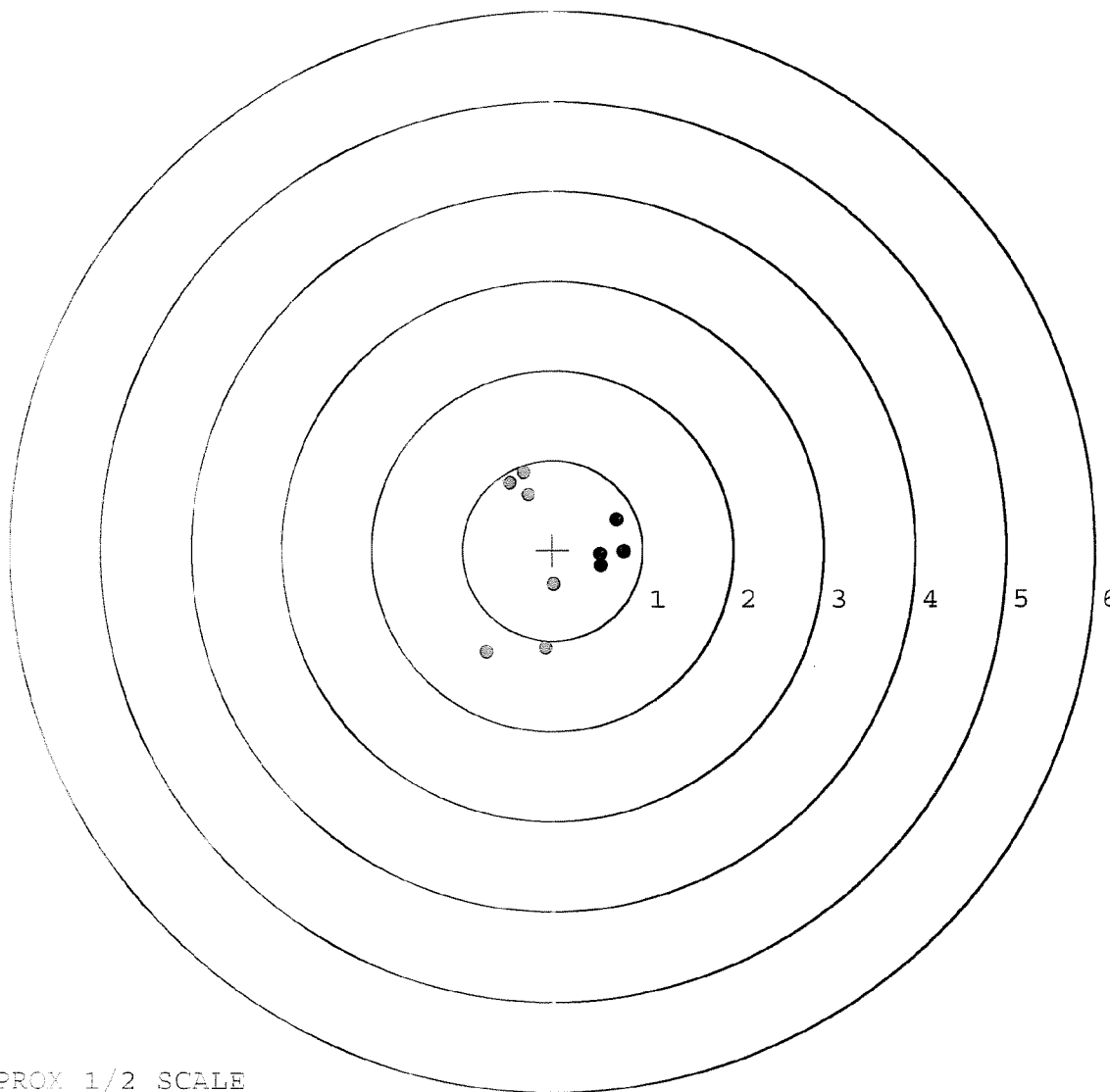
MEAN RADIUS: 0.785

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.009	-0.381
2:	-0.083	-1.085
3:	-0.734	-1.121
4:	0.538	-0.174
5:	0.528	-0.051
6:	0.792	-0.021
7:	0.711	0.338
8:	-0.268	0.617
9:	-0.325	0.862
10:	-0.478	0.753



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534983. 0

TARGET NUMBER: 5

FILE DATE: 11/11/2005

FILE TIME: 19:10

X CENTROID: -0.029

Y CENTROID: 0.104

POA TO CENTROID: 0.108

HORZ SPREAD: 1.339

VERT SPREAD: 1.595

GROUP SPREAD: 1.853

MIN RADIUS: 0.154

MAX RADIUS: 1.155

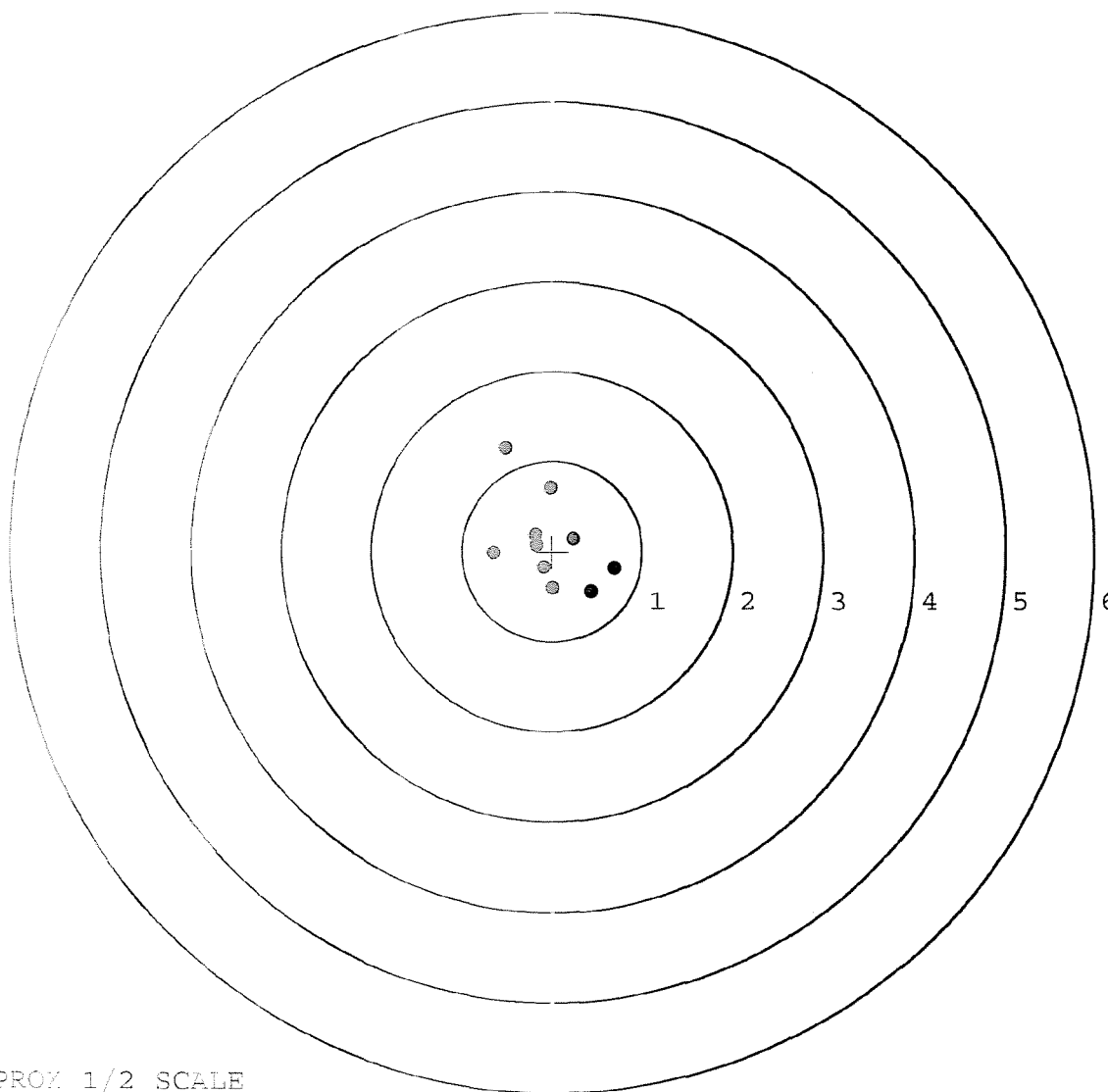
MEAN RADIUS: 0.528

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.234	0.141
2:	-0.188	0.191
3:	0.006	-0.410
4:	0.427	-0.444
5:	0.692	-0.184
6:	-0.647	-0.008
7:	-0.024	0.703
8:	-0.516	1.151
9:	-0.180	0.075
10:	-0.096	-0.177



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	103033		
SERIAL NUMBER	E6225365 G6534983 (Nm)		
LOG-IN DATE	11-1-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	11-3-05	RTL
560 A	RE-BARREL	11-4-05	RTL
B	DRILL AND TAP	11-8-05	BR
575	ASSEMBLE	11-7-05	CD
600	PROOF	11-7-05	CD
605	CHECK HEADSPACE	11-7-05	CD
610	DIS-ASSEMBLE GUN	11-7-05	CD
612	MAGNAFLUX OPERATOR	11-8-05	CW
615	ROLLMARK CALIBER	11-9-05	CW
618	ROTO-BLAST	11-10-05	CB
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY	11-11-05	AC
B	TRIGGER PULL TEST	11-14-05	RT
C	SAFETY "ON" FORCE	11-14-05	RT
D	SAFETY "OFF" FORCE	11-14-05	RT
E	FIRING PIN INDENT	11-14-05	RT
640	TARGET	11/11/05	MA
655	FINAL INSPECT	11-14-05	RTL
660	PACK	11-14-05	DA
		SHIP DATE	
QAR INSPECTION DATE			

[illegible]

Arms Services Repair Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00087140** Serial: C6225365 Model M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 10/27/2004 2:13:58 PM

Verify Repair

Address Information

Customer: ☒ Received From Return To ☐ Received From

Name: **TRANSPORTATION OFFICE** **TRANSPORTATION OFFICE**

Address 1: **BLDG 5210 DOOR 30** **BLDG 5210 DOOR 30**

Address 2: PO Box: PO Box:

City: **FORT CAMPBELL** **FORT CAMPBELL**

State: **KY** Zip Code: **42223** Country: **US** State: **KY** Zip Code: **42223** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐

☒ Contact / Condition
 ☐ Problems
 ☐ Estimate
 ☐ History / Status
 ☐ Shipping / Billing

Contact Information:

Phone:

Fax:

Email:

Comments:

Received Condition:

Good:

Condition Notes:

CSR Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
C000	F AND R SGT BASES	1

naglet 10/27/2004 3:29 PM CAPS NUM INS SCPL

start 2 3 2

Serial: **C6225365**

Model: **M24 SWS**

RE00087140

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225365.__1
FILE DATE AND TIME: 11/29/2004 11:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	-0.027
The Average Point of Impact of the Five Target Set:	0.062
The Average Mean Radius of the Five Target Set:	0.864
The Distance from POA to Centroid Target #1:	0.119
The Distance from Centroid Target #2 to Centroid Target #1:	0.183
The Distance from Centroid Target #3 to Centroid Target #1:	0.222
The Distance from Centroid Target #4 to Centroid Target #1:	0.209
The Distance from Centroid Target #5 to Centroid Target #1:	0.290

SERIAL NUMBER: C6225365. __1

TARGET NUMBER: 1

FILE DATE: 11/29/2004

FILE TIME: 11:44

POINT#	X	Y
1:	0.511	-1.747
2:	0.308	-1.201
3:	0.144	-1.108
4:	0.017	-0.930
5:	0.146	-0.322
6:	-0.738	0.043
7:	0.400	0.528
8:	0.109	0.716
9:	-0.686	1.644
10:	0.929	2.025

X CENTROID: 0.114

Y CENTROID: -0.035

POA TO CENTROID: 0.119

HORZ SPREAD: 1.667

VERT SPREAD: 3.772

GROUP SPREAD: 3.795

MIN RADIUS: 0.289

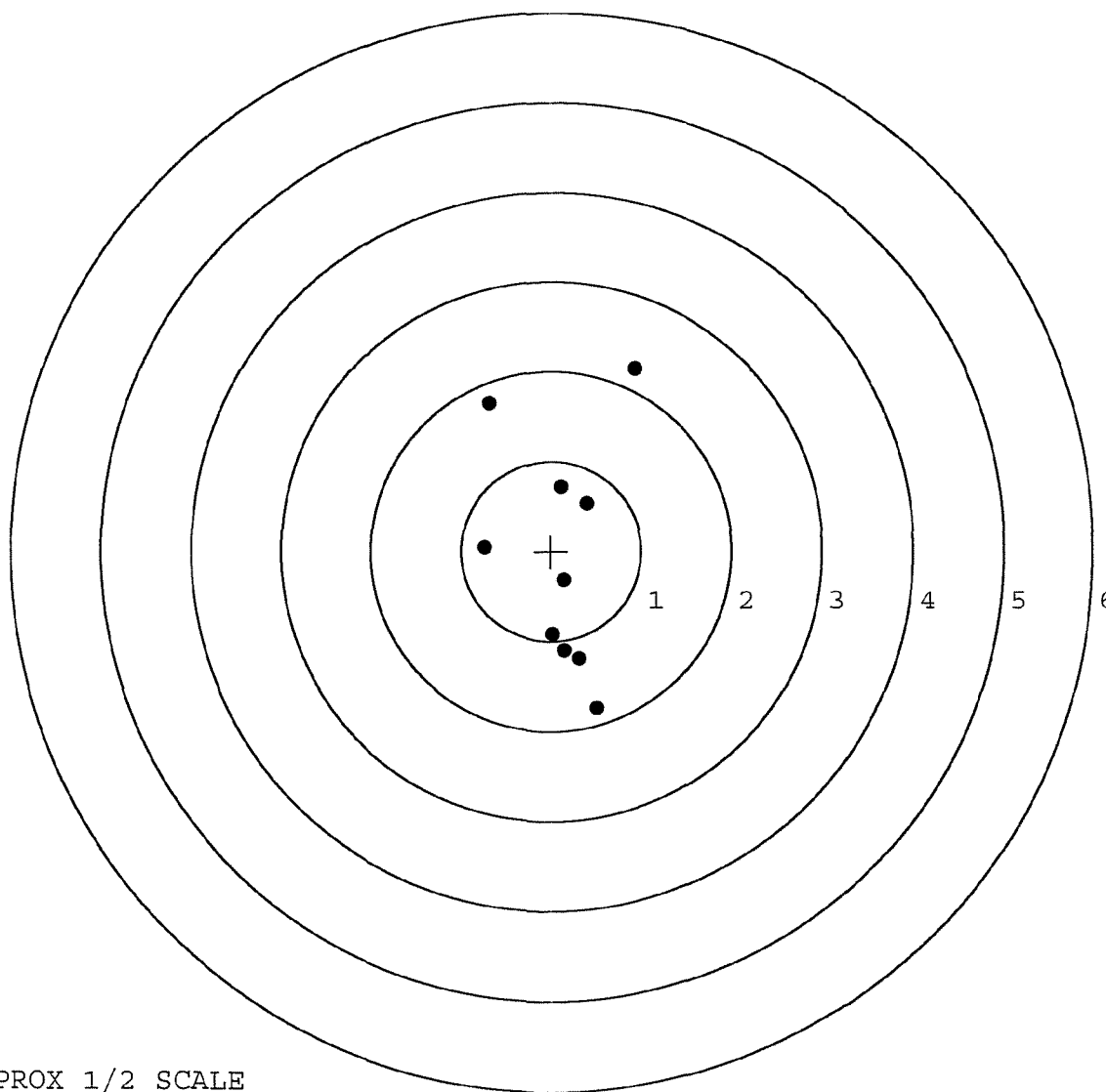
MAX RADIUS: 2.216

MEAN RADIUS: 1.151

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225365. __1

TARGET NUMBER: 2

FILE DATE: 11/29/2004

FILE TIME: 11:44

POINT#	X	Y
1:	0.986	-0.546
2:	0.493	0.294
3:	0.113	-0.097
4:	0.129	0.664
5:	-0.442	0.676
6:	-0.596	0.415
7:	-1.209	0.790
8:	-0.326	-0.754
9:	-0.031	-0.650
10:	0.207	-0.902

X CENTROID: -0.068

Y CENTROID: -0.011

POA TO CENTROID: 0.068

HORZ SPREAD: 2.195

VERT SPREAD: 1.692

GROUP SPREAD: 2.570

MIN RADIUS: 0.200

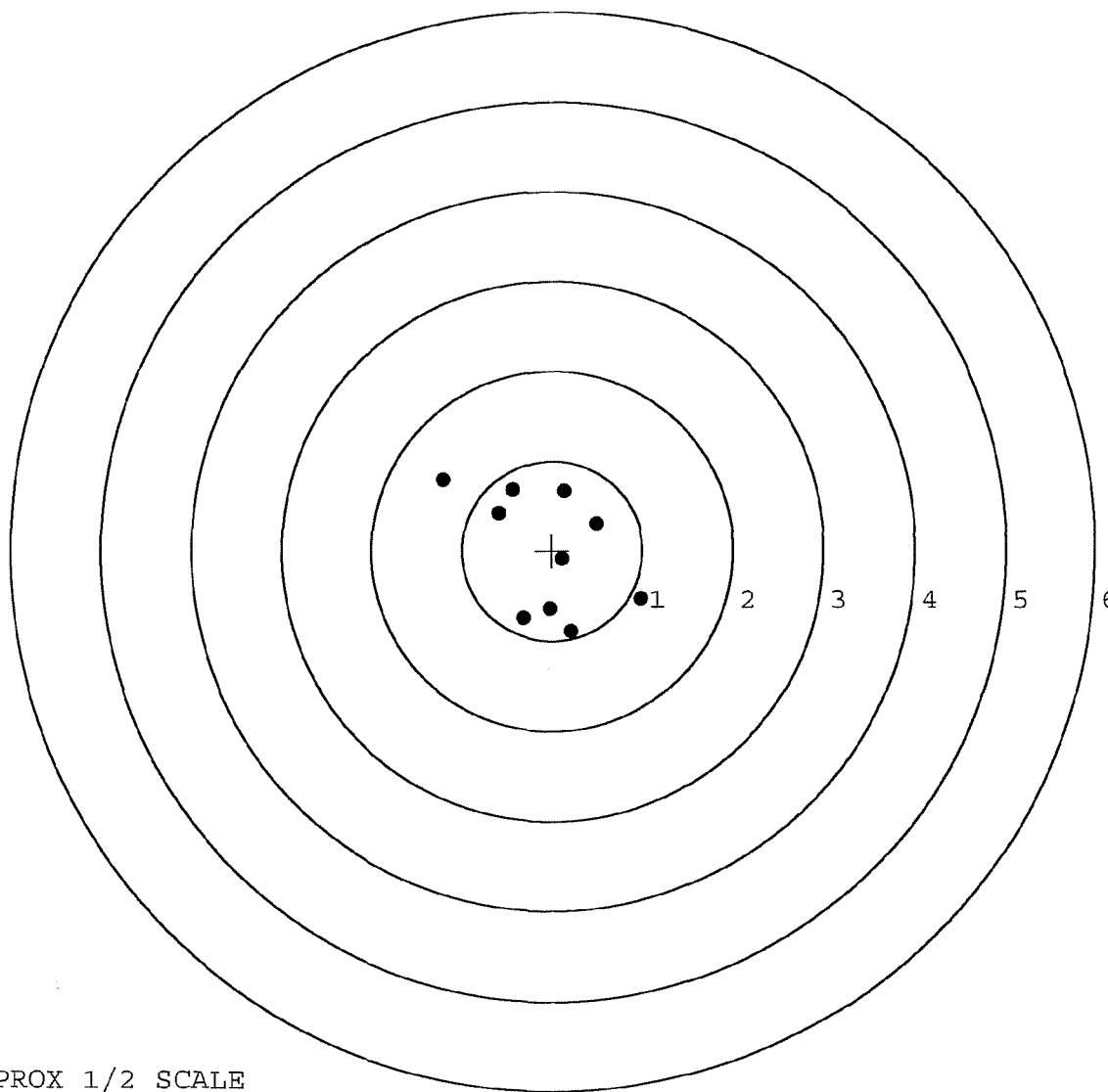
MAX RADIUS: 1.394

MEAN RADIUS: 0.794

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0101043

SERIAL NUMBER: C6225365. __1

TARGET NUMBER: 3

FILE DATE: 11/29/2004

FILE TIME: 11:44

X CENTROID: -0.078

Y CENTROID: 0.076

POA TO CENTROID: 0.109

HORZ SPREAD: 2.464

VERT SPREAD: 1.681

GROUP SPREAD: 2.640

MIN RADIUS: 0.563

MAX RADIUS: 1.361

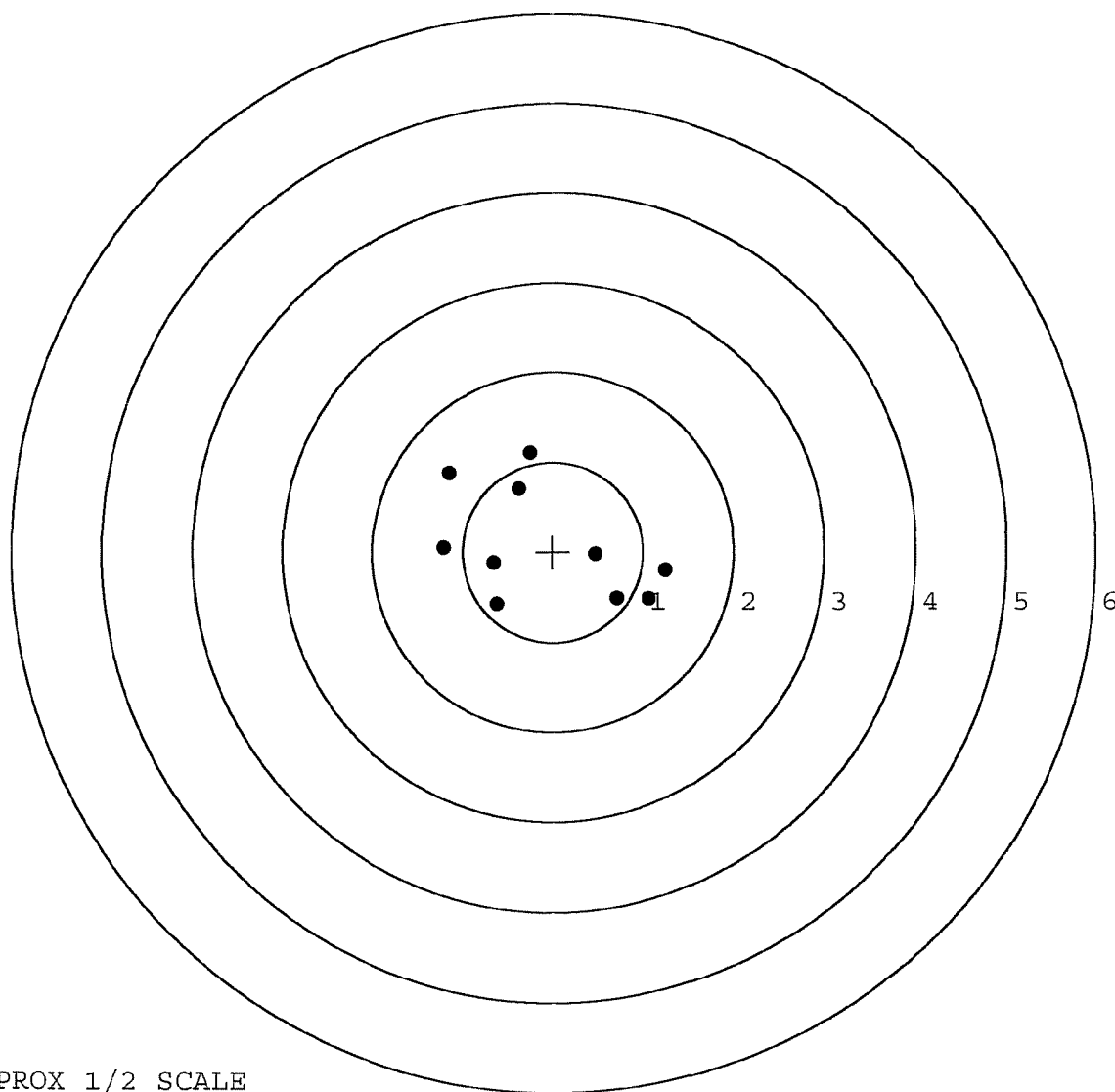
MEAN RADIUS: 0.988

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.252	-0.213
2:	1.066	-0.523
3:	0.712	-0.514
4:	0.476	-0.027
5:	-0.624	-0.578
6:	-0.655	-0.120
7:	-1.212	0.050
8:	-0.385	0.701
9:	-0.259	1.103
10:	-1.149	0.884



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225365. __1

TARGET NUMBER: 4

FILE DATE: 11/29/2004

FILE TIME: 11:44

POINT#	X	Y
1:	-0.041	-0.887
2:	-0.099	-0.662
3:	-0.037	-0.414
4:	0.225	-0.176
5:	-0.052	-0.265
6:	0.371	0.180
7:	-0.135	0.043
8:	-0.560	0.636
9:	-0.332	0.545
10:	-0.283	0.828

X CENTROID: -0.094

Y CENTROID: -0.017

POA TO CENTROID: 0.096

HORZ SPREAD: 0.931

VERT SPREAD: 1.715

GROUP SPREAD: 1.732

MIN RADIUS: 0.073

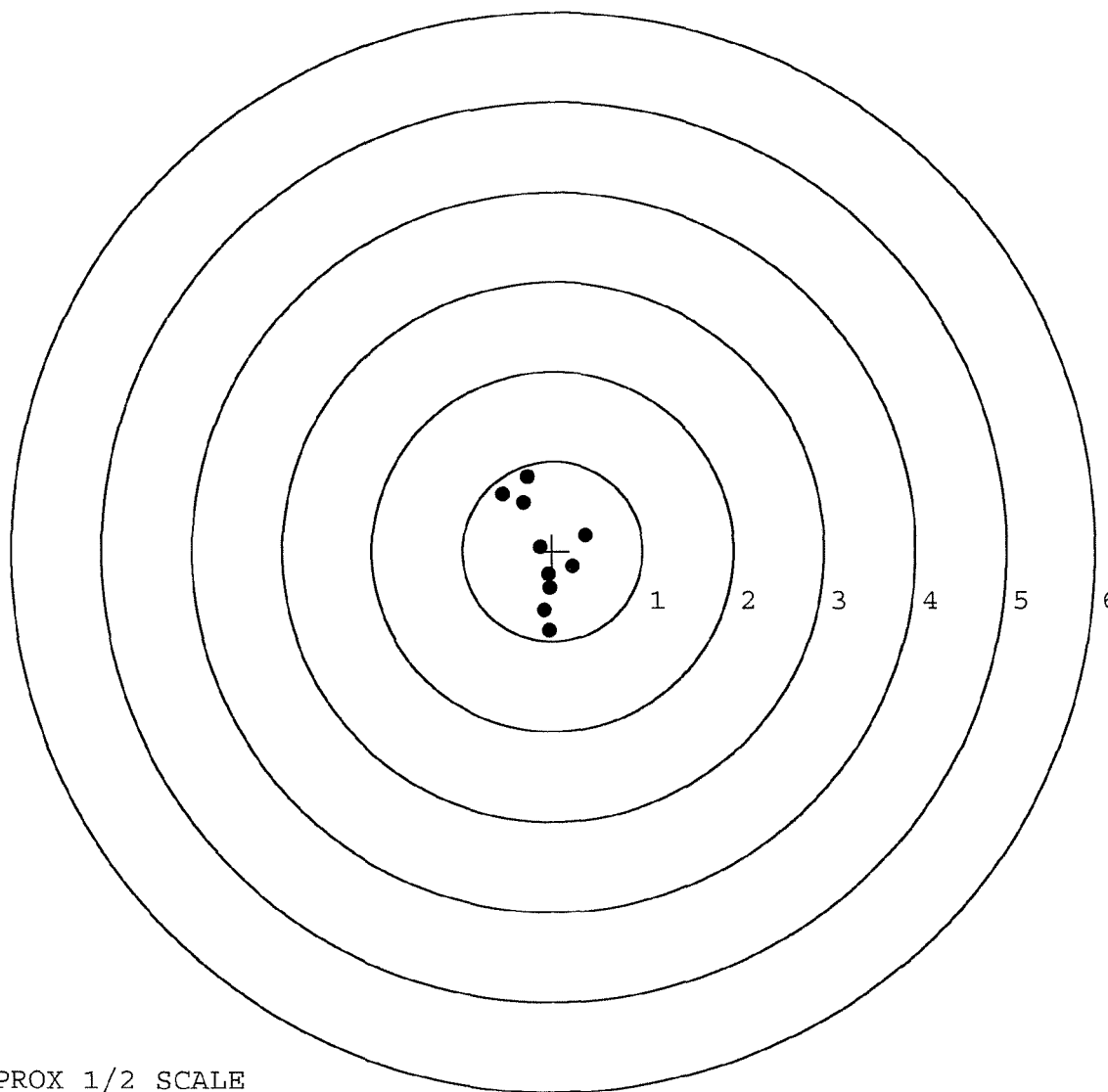
MAX RADIUS: 0.871

MEAN RADIUS: 0.538

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0101045

SERIAL NUMBER: C6225365. __1

TARGET NUMBER: 5

FILE DATE: 11/29/2004

FILE TIME: 11:44

POINT#	X	Y
1:	0.946	-0.406
2:	0.507	-0.705
3:	0.065	-0.389
4:	-0.376	-0.812
5:	-1.009	-1.467
6:	-1.340	0.559
7:	-0.203	0.858
8:	-0.319	0.338
9:	-0.070	0.195
10:	0.268	0.352

X CENTROID: -0.153

Y CENTROID: -0.148

POA TO CENTROID: 0.213

HORZ SPREAD: 2.286

VERT SPREAD: 2.325

GROUP SPREAD: 2.461

MIN RADIUS: 0.325

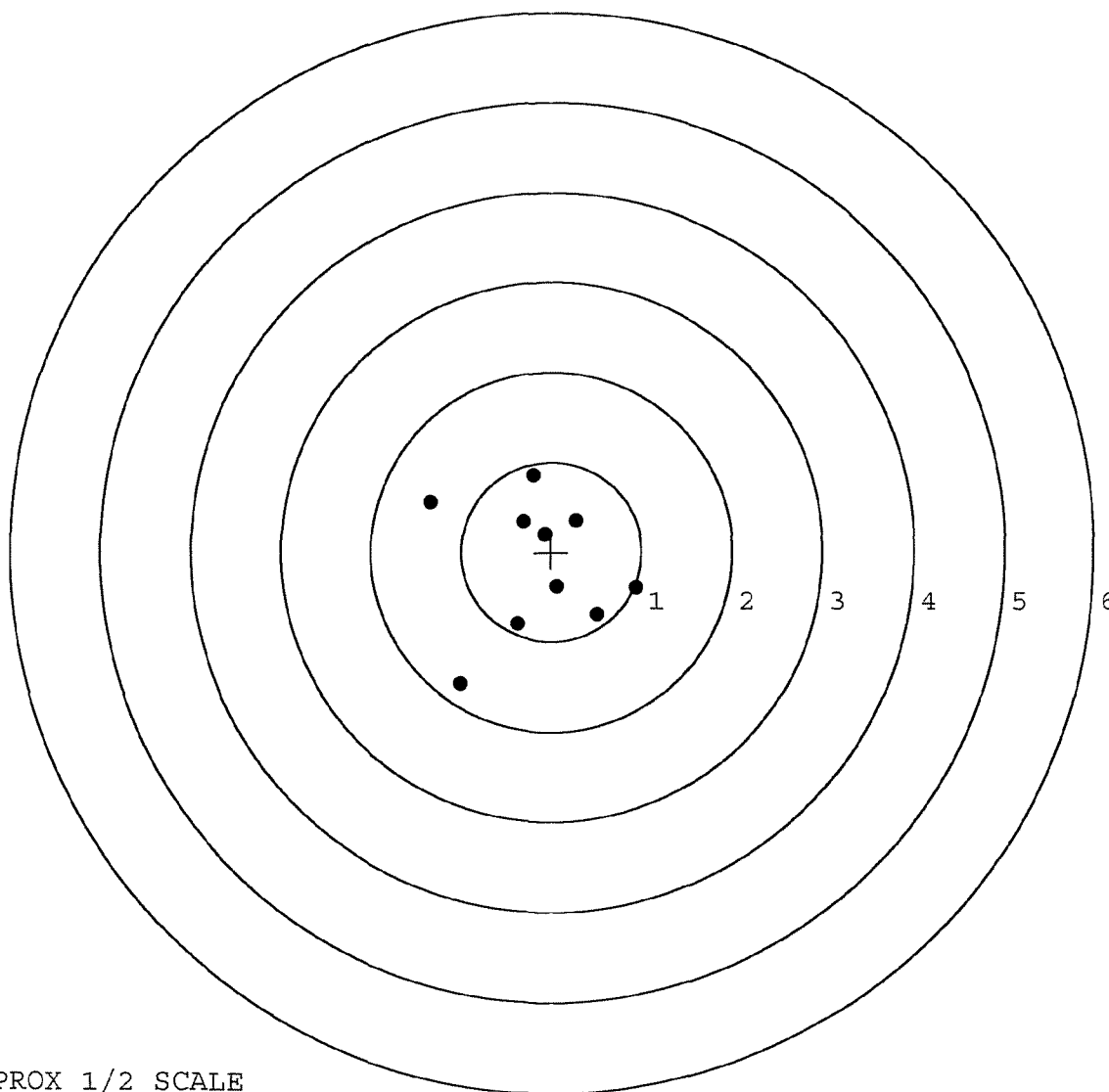
MAX RADIUS: 1.573

MEAN RADIUS: 0.850

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	87140		
SERIAL NUMBER	C-6225365		
LOG-IN DATE	10-27-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	11-1-04	RTA
560 A	RE-BARREL	11-8-04	RTL
B	DRILL AND TAP	11-10-04	TRW
575	ASSEMBLE	11-8-04	RTL
600	PROOF	11-9-04	RTL
605	CHECK HEADSPACE	11-9-04	RTL
610	DIS-ASSEMBLE GUN	11-10-04	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	11/11/04	BS
618	ROTO-BLAST	11-11-04	LB
620	APPLY COATINGS	11/13	TR
625 A	FINAL ASSEMBLY	11-29-04	RTL
B	TRIGGER PULL TEST		N/A
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-29-04	TRW
655	FINAL INSPECT	11-30-04	RTL
660	PACK	11-30-04	RTA
		SHIP DATE	
		QAR INSPECTION DATE	

Aims Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00050336** Serial: C6225365 Model 700 Center Fire Caliber 7.62 NATO M-24 (SW'S)

Repairman: Status: Closed 8/7/02 6:25:13 AM

Address Information

Customer: ☒ Received From Return To: ☒ Received From

Name: **HHC 3/327**

Address 1: Address 2: PO Box: City: **FORT CAMPBELL** State: **KY** Zip Code: **42223** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **270 798 3724**

Fax:

Email:

Comments:

Received Condition

Condition: **Fair**

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qt
A007	With Stud	1
A017	Scope Base	1
A026	Scope	1
X	FRT & REAR SGT BA	2

Repair Search **Refresh** **Close**

naplet | 8/7/02 | 7:43 AM | CAPS | NUM | RS | SCFL

Start | Inbox - Micros... | Calendar - Micro... | Microsoft Excel | Aims Services... | Printscreen | 7:43 AM

Serial Number:

C6225365Model: **700****RE00050336**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225365.__0
FILE DATE AND TIME: 08/22/2002 10:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.021
The Average Y Centroid of the Five Target Set:	-0.041
The Average Point of Impact of the Five Target Set:	0.046
The Average Mean Radius of the Five Target Set:	0.563
The Distance from POA to Centroid Target #1:	0.128
The Distance from Centroid Target #2 to Centroid Target #1:	0.092
The Distance from Centroid Target #3 to Centroid Target #1:	0.077
The Distance from Centroid Target #4 to Centroid Target #1:	0.100
The Distance from Centroid Target #5 to Centroid Target #1:	0.238

SERIAL NUMBER: C6225365. __0

TARGET NUMBER: 1

FILE DATE: 08/22/2002

FILE TIME: 10:51

X CENTROID: -0.113

Y CENTROID: -0.060

POA TO CENTROID: 0.128

HORZ SPREAD: 2.044

VERT SPREAD: 1.323

GROUP SPREAD: 2.061

MIN RADIUS: 0.253

MAX RADIUS: 1.251

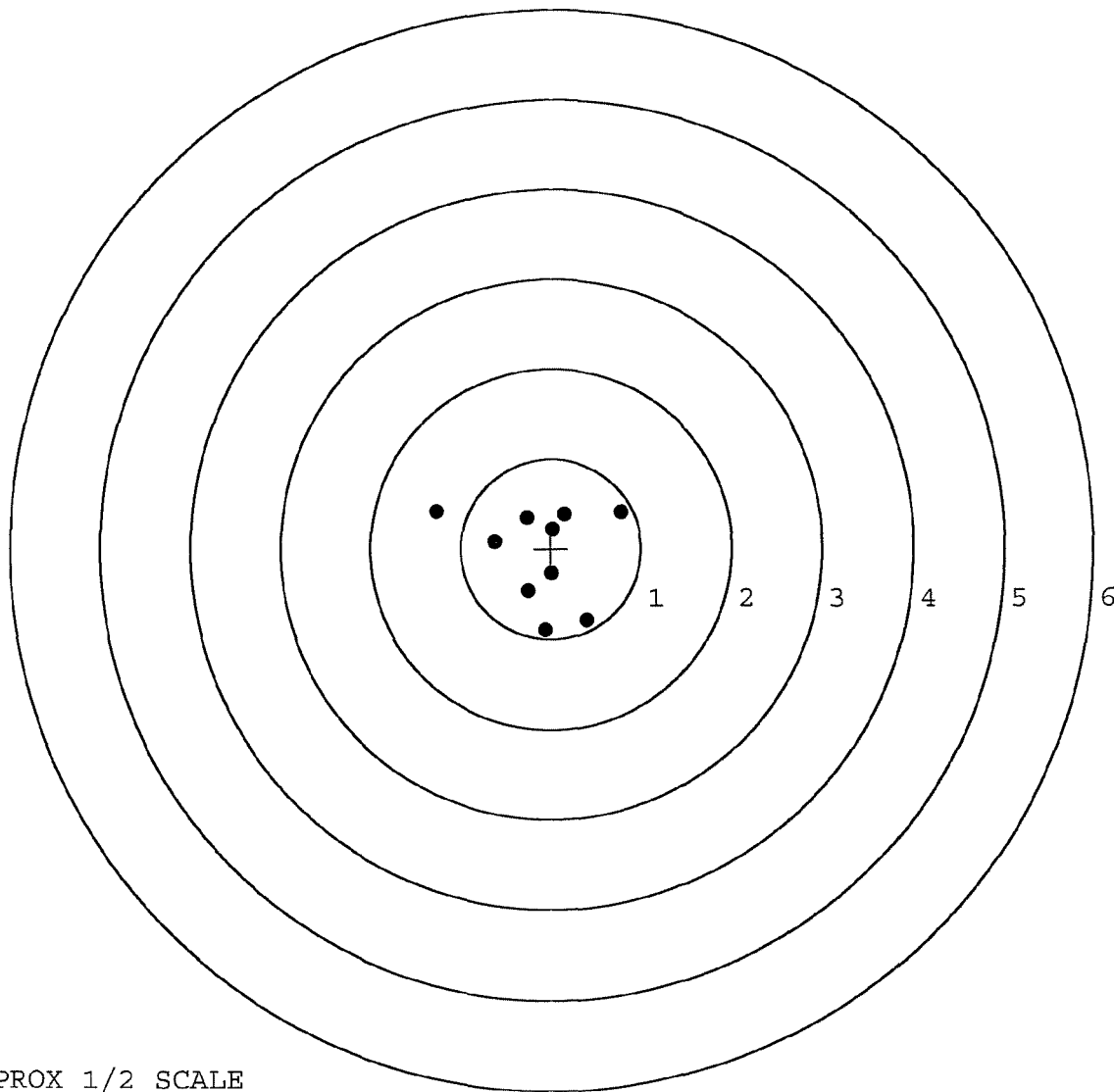
MEAN RADIUS: 0.648

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.399	-0.795
2:	-0.069	-0.908
3:	-0.258	-0.474
4:	0.010	-0.282
5:	-0.623	0.085
6:	-1.270	0.415
7:	0.774	0.412
8:	0.153	0.386
9:	0.022	0.214
10:	-0.267	0.344



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225365. 0

TARGET NUMBER: 2

FILE DATE: 08/22/2002

FILE TIME: 10:51

X CENTROID: -0.021

Y CENTROID: -0.058

POA TO CENTROID: 0.062

HORZ SPREAD: 1.628

VERT SPREAD: 1.294

GROUP SPREAD: 1.767

MIN RADIUS: 0.247

MAX RADIUS: 1.194

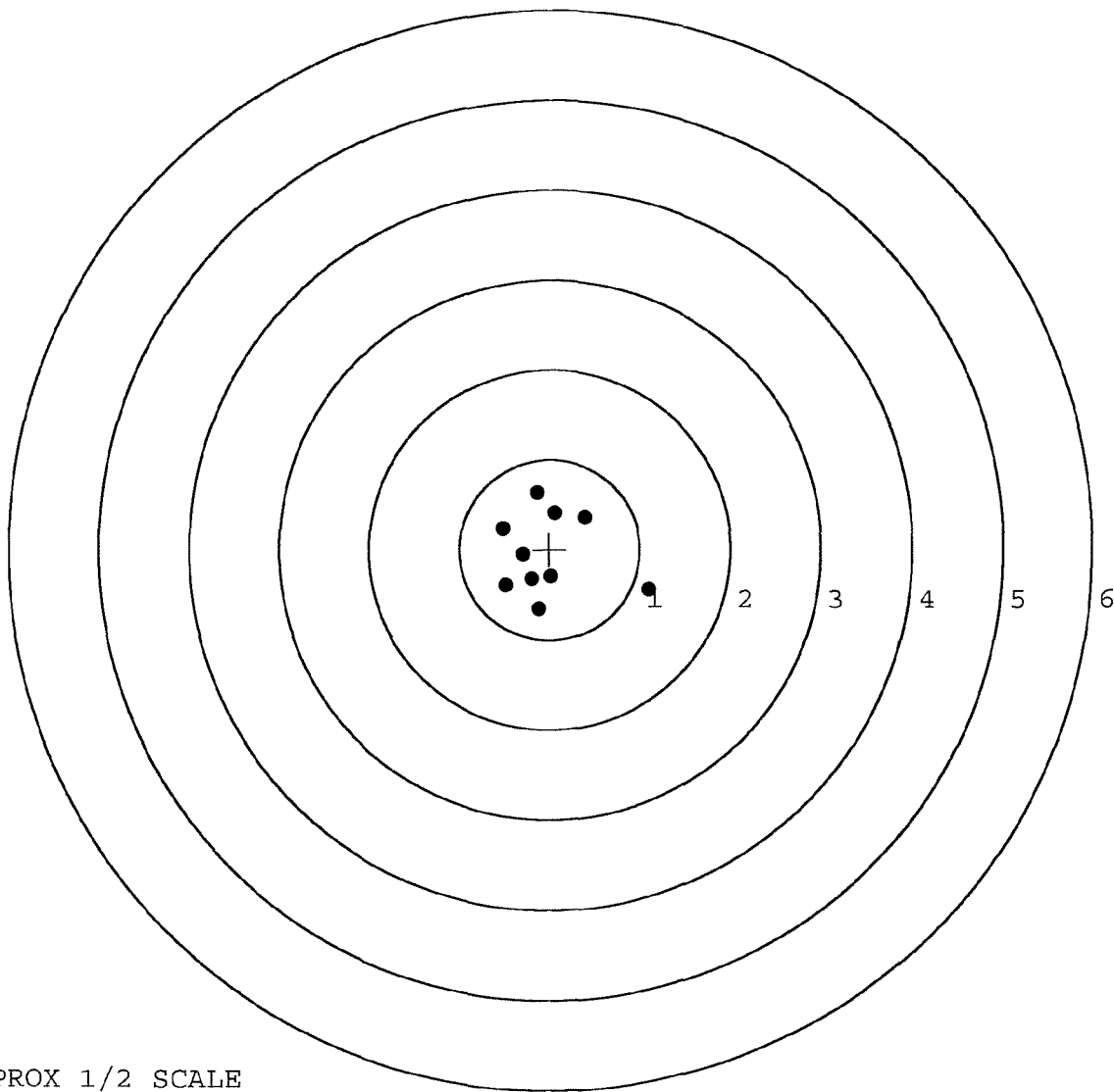
MEAN RADIUS: 0.557

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.105	-0.453
2:	0.390	0.357
3:	0.058	0.402
4:	-0.146	0.631
5:	-0.523	0.234
6:	0.015	-0.302
7:	-0.121	-0.663
8:	-0.491	-0.398
9:	-0.297	-0.059
10:	-0.204	-0.330



TARGET APPROX 1/2 SCALE

BARBER - M24 0101051

SERIAL NUMBER: C6225365. __ 0

TARGET NUMBER: 3

FILE DATE: 08/22/2002

FILE TIME: 10:51

POINT#	X	Y
1:	0.689	0.040
2:	0.850	0.338
3:	-0.176	0.539
4:	-0.005	0.214
5:	0.089	-0.663
6:	0.022	-0.475
7:	-0.515	-0.757
8:	-0.436	-0.145
9:	-0.171	-0.082
10:	-0.810	0.008

X CENTROID: -0.046

Y CENTROID: -0.098

POA TO CENTROID: 0.109

HORZ SPREAD: 1.660

VERT SPREAD: 1.296

GROUP SPREAD: 1.750

MIN RADIUS: 0.126

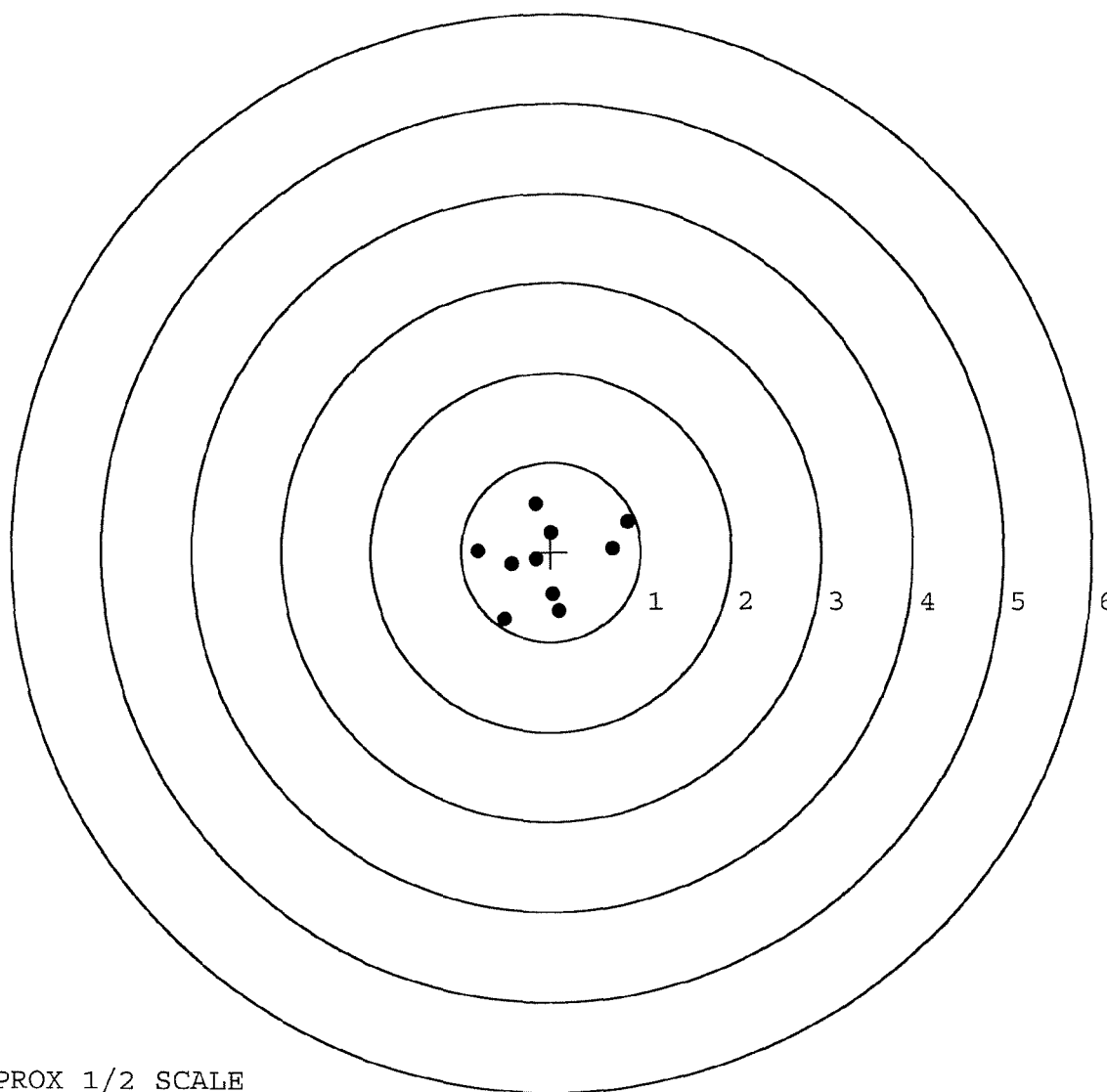
MAX RADIUS: 0.997

MEAN RADIUS: 0.577

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225365. __0

TARGET NUMBER: 4

FILE DATE: 08/22/2002

FILE TIME: 10:51

POINT#	X	Y
1:	0.610	-0.781
2:	0.522	0.095
3:	0.339	-0.029
4:	-0.757	-0.473
5:	0.054	-0.350
6:	-0.221	-0.294
7:	0.013	-0.125
8:	-0.100	0.189
9:	-0.144	0.550
10:	-0.443	0.674

X CENTROID: -0.013

Y CENTROID: -0.054

POA TO CENTROID: 0.056

HORZ SPREAD: 1.367

VERT SPREAD: 1.455

GROUP SPREAD: 1.796

MIN RADIUS: 0.075

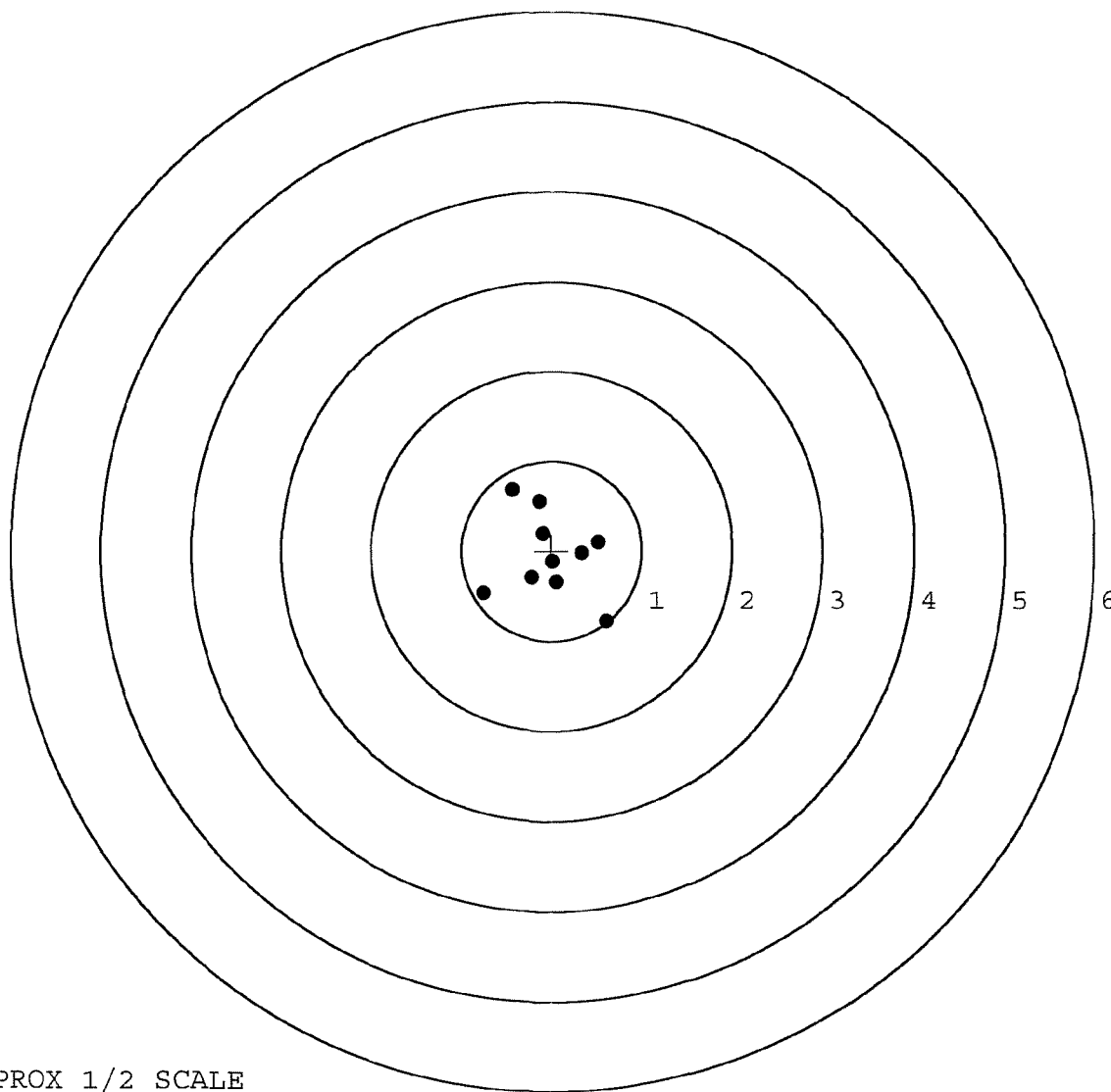
MAX RADIUS: 0.957

MEAN RADIUS: 0.514

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225365. __0

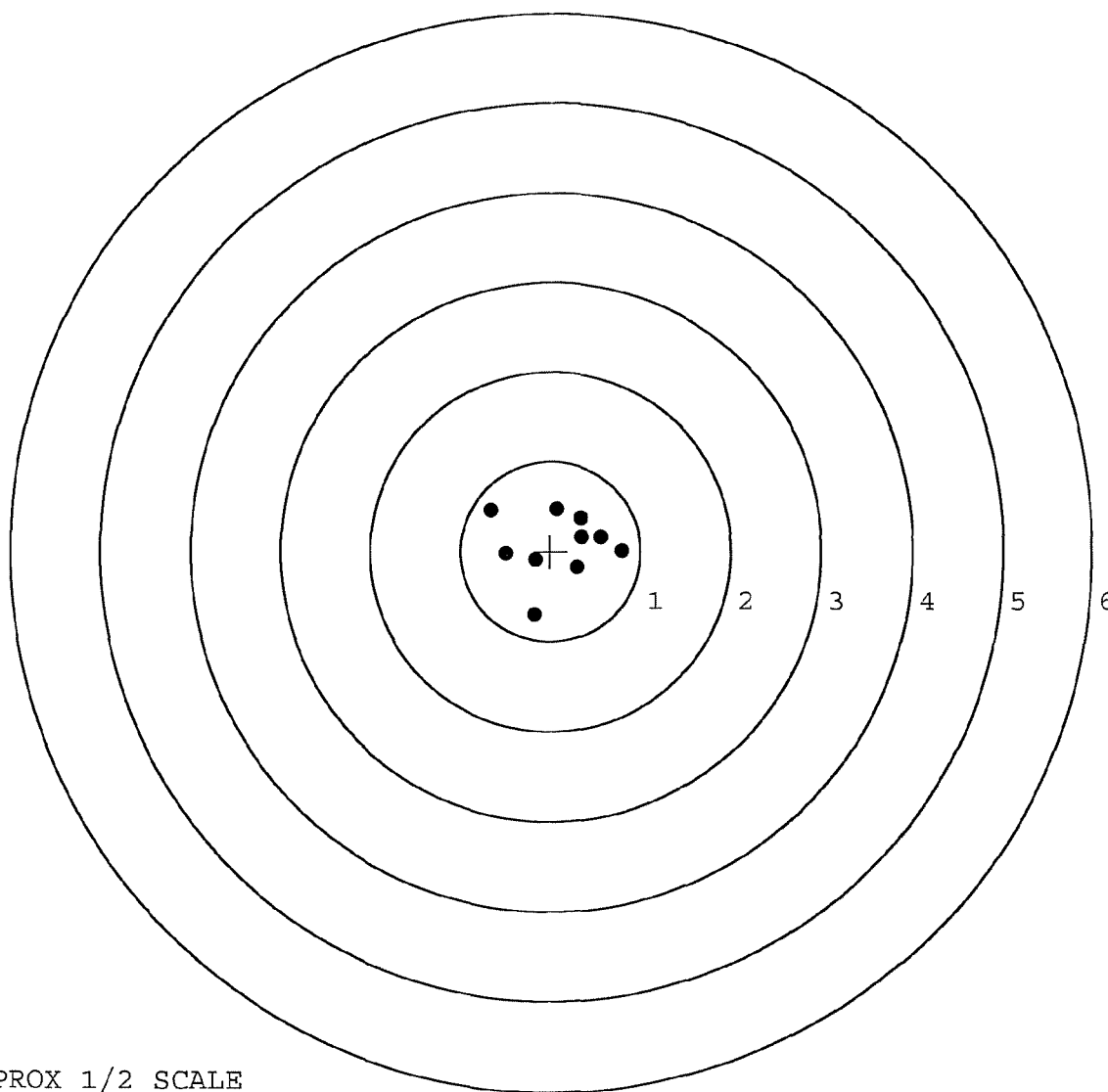
TARGET NUMBER: 5

FILE DATE: 08/22/2002

FILE TIME: 10:51

X CENTROID: 0.090
Y CENTROID: 0.064
POA TO CENTROID: 0.111
HORZ SPREAD: 1.460
VERT SPREAD: 1.178
GROUP SPREAD: 1.529
MIN RADIUS: 0.277
MAX RADIUS: 0.852
MEAN RADIUS: 0.518
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.182	-0.707
2:	0.299	-0.186
3:	0.798	0.011
4:	0.566	0.164
5:	0.350	0.161
6:	0.338	0.380
7:	0.068	0.471
8:	-0.662	0.464
9:	-0.499	-0.020
10:	-0.172	-0.098



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	50336		
SERIAL NUMBER	C6225365		
LOG-IN DATE	8/17/02		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8/8/02	RL
560 A	RE-BARREL	8-9-02	DA
B	DRILL AND TAP	8-13-02	AC
575	ASSEMBLE	8/13/02	RL
600	PROOF	8-13-02	AC
605	CHECK HEADSPACE	8/13/02	RL
610	DIS-ASSEMBLE GUN	8/13/02	RL
612	MAGNAFLUX		RR
615	ROLLMARK CALIBER	8/14	AS
618	ROTO-BLAST	8/16	AO
620	APPLY COATINGS	8-16	JA
625 A	FINAL ASSEMBLY	8/19/02	RL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	8-20-02	TRW
655	FINAL INSPECT	8-22-02	RW
660	PACK	8-22-02	DA
		SHIP DATE	
QAR INSPECTION DATE			

57

110 03
 669.83
 1 669 83

 1449 69

22232
 5,369.87
 76 8764
 65 7588
 68 4593

 2647932
 449 69

 27,928 91

BARBER-TIM M24 01 01 056

R ORDER
95-18205

M24 W/ULTRA LEUPOLD M-3A 10X SCOPE

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
07/13/95	07/13/95	CJ 4-89	C6225365		700 7.62 NATO
ACCESSORIES	W/STUDS	HARD CASE	SCOPE MNTS	SCOPE BASE	

SHIP TO:

TRANSPOTATION OFF.

CRP, BLDG 5207

KY

42223

CUST NO: 122560 C.D.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C
----------------	--------------------

WRITE ☐

PROM. DATE

ESTIMATED	
-----------	--

VIA

UP'S

GUN CONDITION

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.	<i>New</i>	<i>Barrel</i>		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT *Barrel shot out*

PARTS

COMMENTS

Barrel	-	96003
Stock		96018
Front Sight Base	-	96011
Scope Ring Assy (S)		96082

Re powder Coat Trigger Guard
BSS4 & Rear Sight Base
Re zinc Scope Base

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE _____

DATE _____

DATE

DATE _____

DATE

OFFICE COPY

RD6925 REV 1/94

BARBER - M24 ~~0161096~~ **M2400101095**

DATE: 05-APR-95

MAINTENANCE REQUEST

DA FORM 5990-E

CUSTOMER DATA

UTC: W66VAA
UTIL CODE: 0

3/327 INF REGT

PHONE: (502)798-5488

ACTIVITY DATA

SUP WON: A501165
SUP UTC: WACTA0

B CO. 426 FSB BN.

PHONE: 798-4070
SHOP SEC:

EQUIPMENT DATA

TYPE MNT REQ: 1

ID: A

NSN: 1005012402136

MODEL: M24

NOUN: SNIPER WEAPON

SER NUM: C6225365

QTY: 00001

ORG WON: G6VAA1504825

PRIORITY: 02

FAILURE DETECTED: A

MI/KM:

000000

HOURS: 000000

ROUNDS:

IN WARRANTY: N

LEVEL OF WORK: D

ADMIN NUM:

MALFUNCTION/REMARKS: DUE ANNUAL GAGED SERVICE

PD AUTHENTICATING SIGNATURE:

SIGNATURE DATA

SUBMITTED BY: *Matthew M. Hunt*

ORD DATE: 95047

MIL TIME:

ACCEPTED BY: *SE*

STATUS:

ORD DATE: 95097

MIL TIME:

ACTION DATA

WORK STARTED BY:

STATUS:

ORD DATE: 95047

MIL TIME:

INSPECTED BY:

A7291

STATUS:

ORD DATE: 95097

MIL TIME:

PICKED UP BY:

Matthew M. Hunt
Hunter, Matthew M

STATUS:

ORD DATE: 95097

MIL TIME:

COMPLETION DATA

QTY RPR:

QTY CONDEMNED:

NRTS:

1

EVAC WON:

EVAC UNIT NAME:

F M24

M

NRTS 1

IAW

JAPAN 735-750

BARBER - M24 0101057

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

KINZER V. REMINGTON

BARBER - M24 0101057

[illegible]

BARBER - M24 ~~M24~~ 101100

Final Inspection

Sr: C6225365 DATE REC'D: 7/13/95 DATE RET'D: 7/25/95

AUDITOR: MW

Item:

BARREL ASSY.

- ✓ BARREL
- ✓ RECEIVER
- ✓ FRONT SIGHT BLOCK
- ✓ REAR SIGHT BLOCK
- ✓ SCREWS
- ✓ FINISH

SCOPE ASSY.

- ✓ SCOPE
- ✓ SCOPE RINGS
- ✓ MOUNTING SCREWS
- ✓ MOUNTING BASE
- ✓ SCREWS
- ✓ FINISH
- ✓ LOOSENESS
- ✓ CLARITY

MISC.

- DD-250
- BAR CODE
- PACKAGING

Item:

STOCK ASSY.

- ✓ STOCK
- ✓ SLING SWIVEL STUDS
- ✓ ADJUSTABLE BUTT PLATE
- ✓ LOCK NUTS
- ✓ BARREL CLEARANCE
- ✓ COLOR/FINISH

SYSTEMS CASE

- ✓ SCOPE CASE
- ✓ INON SIGHTS
- DEPLOYMENT KIT

TRIGGER

- ✓ SAFETY OPERATION
- ✓ SET
-

Comments: _____

New Barrel /
New Stock

GUN SERIAL #

C6225365

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		7/18/95	RW
600	Proof		7/18/95	RW
607	Check Headspace		7/18/95	RW
610	Dis-assemble Gun		7/18/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/21/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/21/95	RW
	C) Inspect Ejector Hole for Chamfer		7/21/95	RW
	D) Oil Firing Pin Ass'y		7/21/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0101064 OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock		7/21/95	Rw
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test		7/22/95	Rw
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		7/22/95	Rw
655	Final Inspection A) Headspace		7/24/95	Rw
	B) Trigger Pull		7/24/95	Rw
	C) Function		7/24/95	Rw
660	Pack			

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6335365
1 Jan 1998

CENTROIDAL DISTANCES

0 TO	1	.858157
1 TO	2	.798106
1 TO	3	.555989
1 TO	4	.651912
1 TO	5	1.12661

+2.5 <----POA
1 1

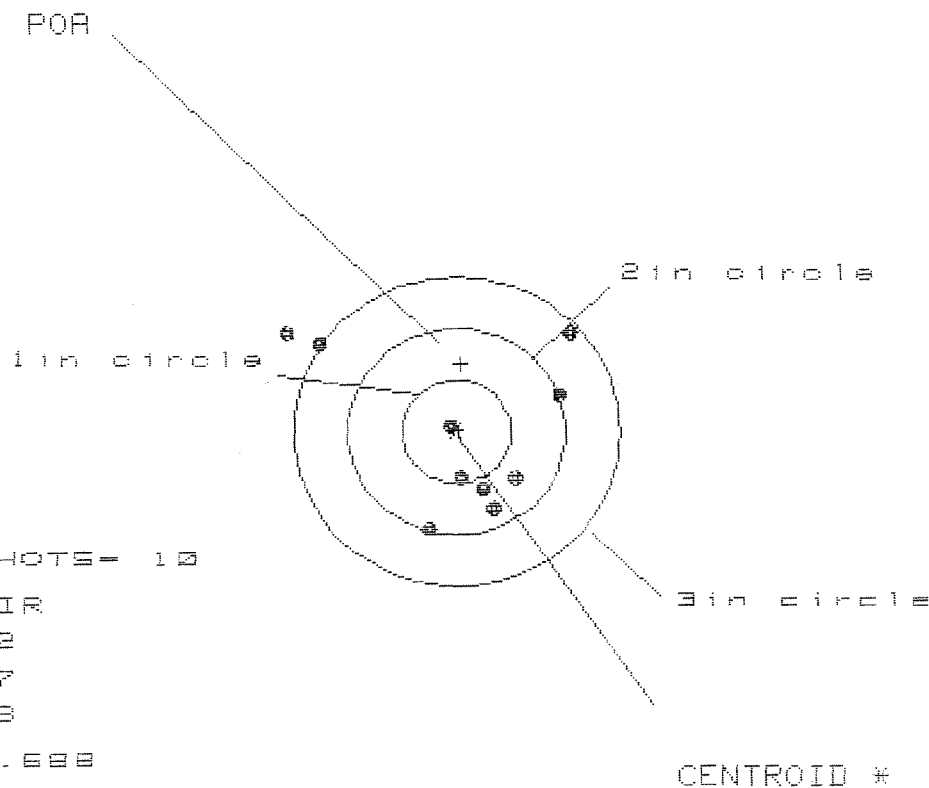
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .4382
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2812
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .513951

THE AMR FOR THIS RIFLE IS: 1.054

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225365

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1in = 2

2in = 7

3in = 8

HS = 2.688

VS = 1.851

GS = 2.688

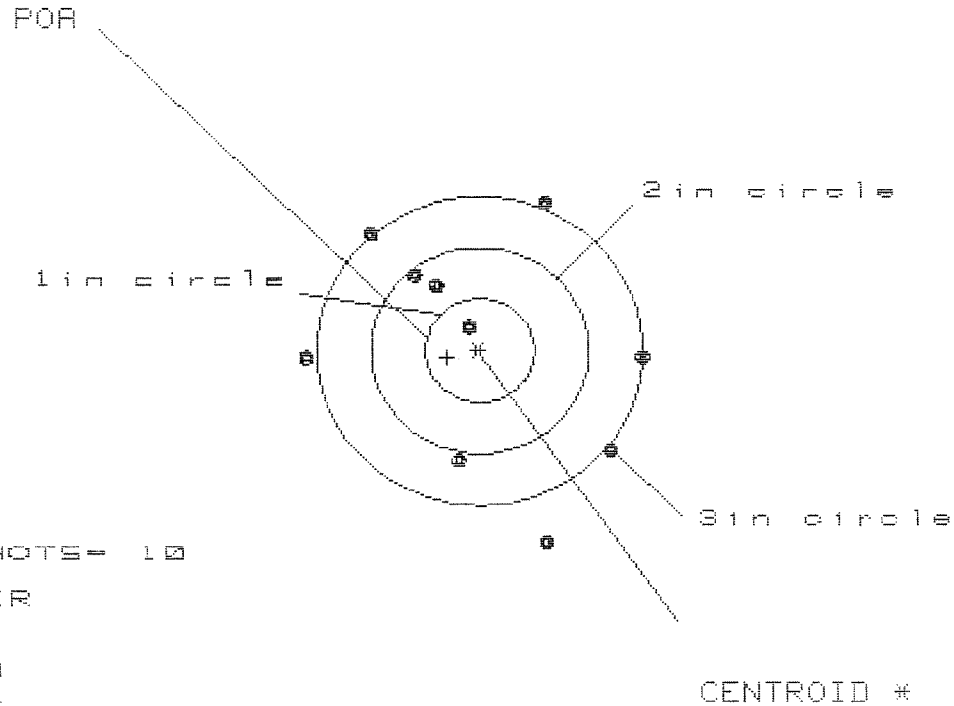
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.879	.900	.723
MINIMUM X	-1.609	-1.417	-.600
MAXIMUM Y	.948	1.053	1.178
MINIMUM Y	-.903	-.797	-.672
CENTROID X	-.039	.140	.317
CENTROID Y	-.657	-.763	-.888
POA TO CENTROID in.	.659	.776	.943
MIN RADIUS	.047	.255	.327
MEAN RADIUS	.939	.794	.638
MAX RADIUS	1.868	1.734	1.382
HORIZONTAL SPREAD	2.688	2.317	1.323
VERTICAL SPREAD	1.851	1.850	1.850
EXTREME SPREAD	2.688	2.318	2.274

NUMBER IN ONE INCH CIRCLE	=	2
NUMBER IN TWO INCH CIRCLE	=	7
NUMBER IN THREE INCH CIRCLE	=	8

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/05825365

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 3

3 in = 6

HS= 3.062

VS= 3.238

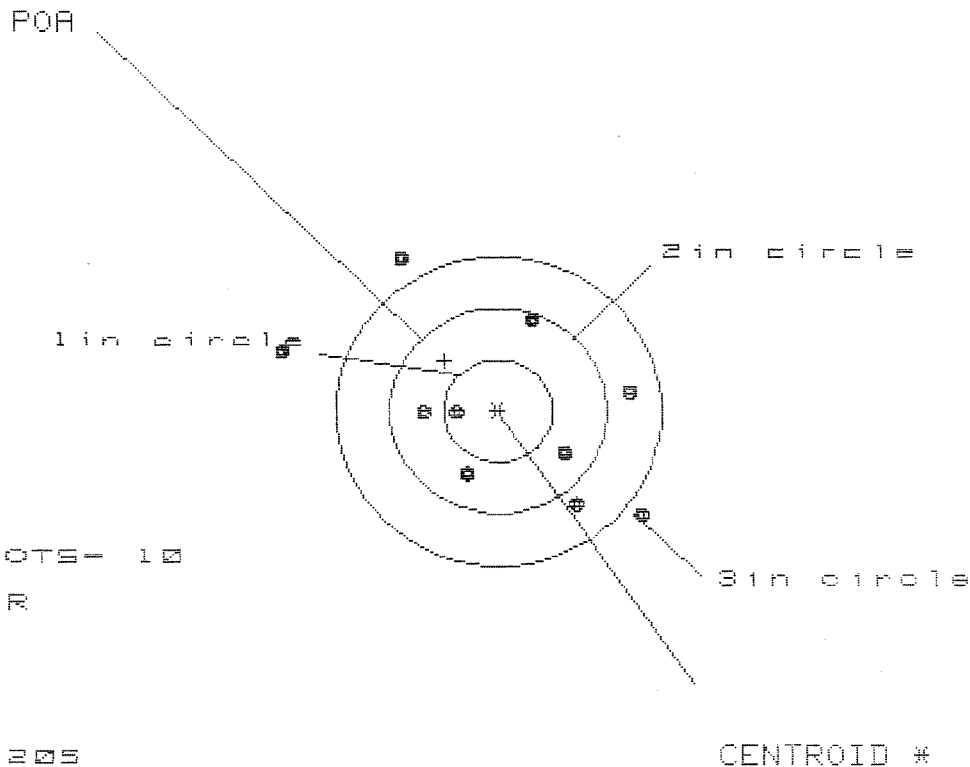
GS= 3.330

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.496	1.561	1.373
MINIMUM X	-1.566	-1.501	-1.090
MAXIMUM Y	1.406	1.202	1.168
MINIMUM Y	-1.832	-1.283	-1.317
CENTROID X	.299	.234	.422
CENTROID Y	.066	.270	.303
POA TO CENTROID in.	.306	.357	.520
MIN RADIUS	.295	.094	.265
MEAN RADIUS	1.259	1.128	1.103
MAX RADIUS	1.921	1.749	1.643
HORIZONTAL SPREAD	3.062	3.062	2.463
VERTICAL SPREAD	3.238	2.485	2.485
EXTREME SPREAD	3.330	3.062	3.033
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	6		

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225365

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 7

HS= 3.205

VS= 2.491

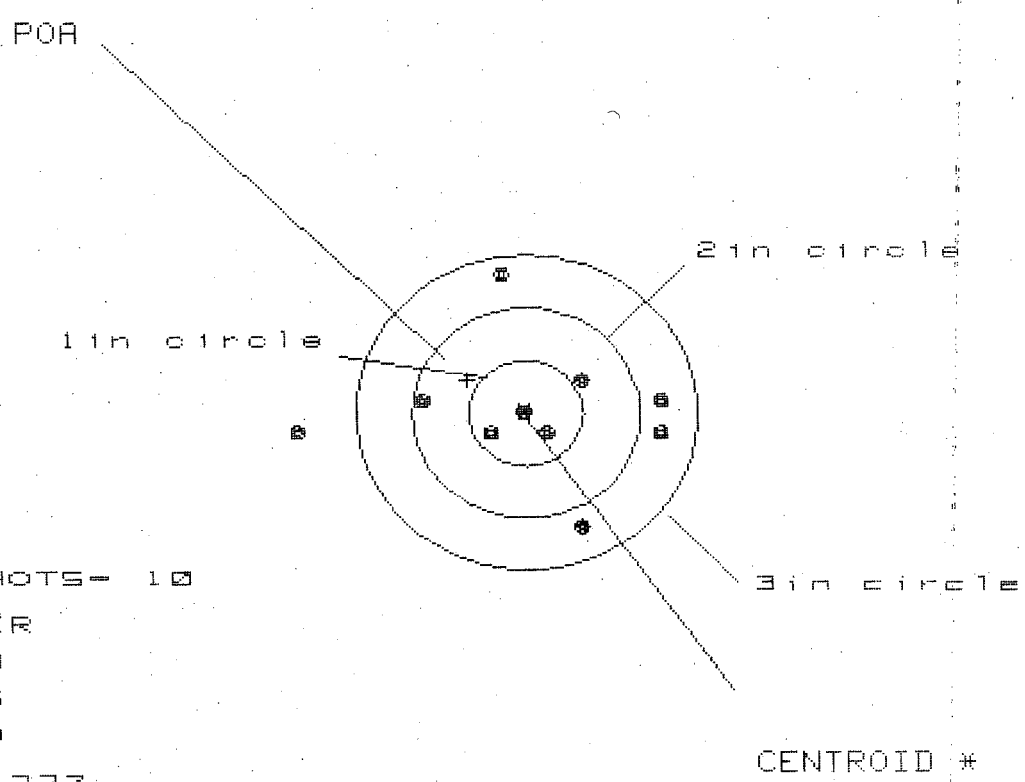
GS= 3.568

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.263
MINIMUM X	-1.942
MAXIMUM Y	1.464
MINIMUM Y	-1.027
CENTROID X	.491
CENTROID Y	-.489
POA TO CENTROID in.	.693
MIN RADIUS	.421
MEAN RADIUS	1.122
MAX RADIUS	2.016
HORIZONTAL SPREAD	3.205
VERTICAL SPREAD	2.491
EXTREME SPREAD	3.568
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	7

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/06225365

CENTERFIRE PATTERNS # 4



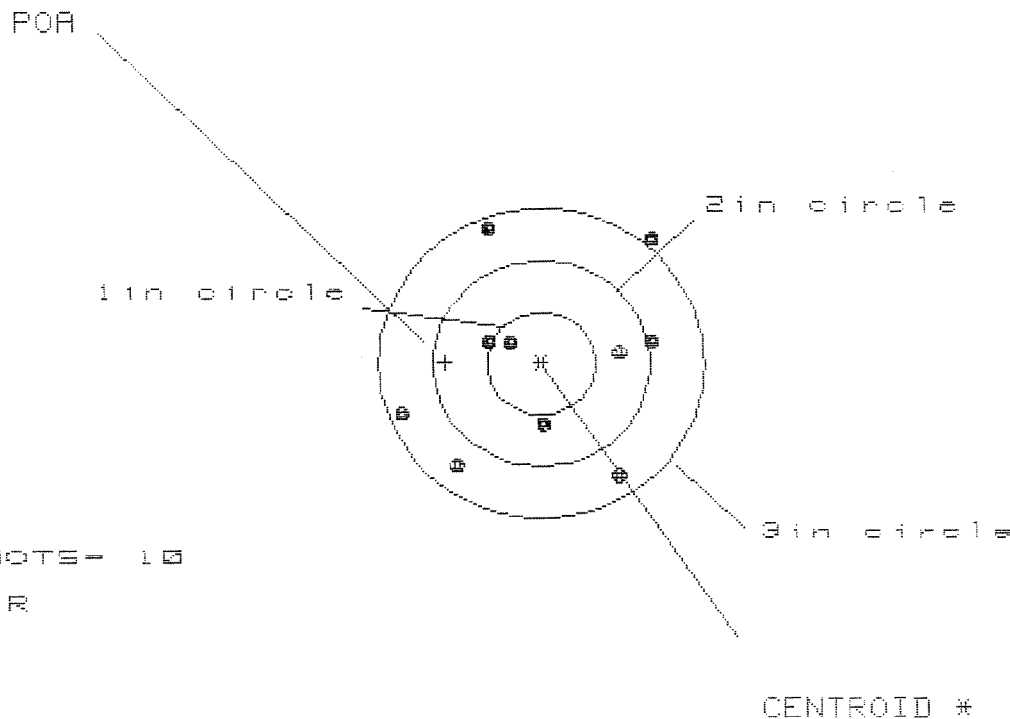
OF SHOTS- 10
IN CIR
1in = 3
2in = 5
3in = 9
HS= 3.237
VS= 2.448
GS= 3.237

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.185	.957	.896
MINIMUM X	:	-2.052	-1.193	-1.254
MAXIMUM Y	:	1.353	1.330	.418
MINIMUM Y	:	-1.095	-1.118	-.951
CENTROID X	:	.516	.744	.805
CENTROID Y	:	-.315	-.292	-.459
POA TO CENTROID in.	:	.604	.799	.927
MIN RADIUS	:	.032	.223	.082
MEAN RADIUS	:	.925	.790	.695
MAX RADIUS	:	2.061	1.418	1.286
HORIZONTAL SPREAD	:	3.237	2.150	2.150
VERTICAL SPREAD	:	2.448	2.448	1.369
EXTREME SPREAD	:	3.237	2.566	2.173
NUMBER IN ONE INCH CIRCLE	:	3		

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225365

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 9

HS= 2.317

VS= 2.395

GS= 2.811

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.012	1.120	.970
MINIMUM X	-1.305	-1.197	-.838
MAXIMUM Y	1.266	1.400	1.360
MINIMUM Y	-1.129	-.995	-1.035
CENTROID X	.884	.776	.926
CENTROID Y	-.011	-.145	-.105
POA TO CENTROID in.	.884	.789	.932
MIN RADIUS	.366	.389	.456
MEAN RADIUS	1.026	.956	.916
MAX RADIUS	1.544	1.458	1.470

HORIZONTAL SPREAD	2.317	2.317	1.800
VERTICAL SPREAD	2.395	2.395	2.395
EXTREME SPREAD	2.811	2.689	2.689
NUMBER IN ONE INCH CIRCLE	=	1	
NUMBER IN TWO INCH CIRCLE	=	4	
NUMBER IN THREE INCH CIRCLE	=	9	

Remington
REGISTERED TRADE MARK

MODEL 700™ M24

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

SERIAL NO.
 C6225365

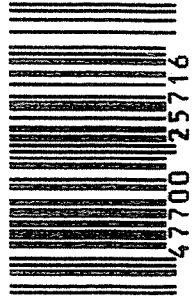
ORDER NO.
 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5716 C6225365

UPC



047700257167

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225365

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	4 12	89	Rw
600	Proof	4 12	89	Rw
607	Check Headspace	4 12	89	Rw
610	Dis-assemble Gun	4 12	89	Rw
612	Magnaflux Barrel Action		4/13/89	KCR
	Magnaflux Bolt		4/14/89	KCR
615	Rollmark Caliber		4/15/89	GS.
617	Drill and Tap Sight Holes	4 14	89	FB
618	Polish Barrel RB	4 14	89	BT
620	Apply Coatings (Barrel Action)		4-20-89	TSA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		5/1/89	Rw
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		5/1/89	Rw
	C) Inspect Ejector Hole for Chamfer		5/1/89	Rw
	D) Oil Firing Pin Ass'y		5/1/89	Rw
	E) Adjust Trigger Pull to Min Setting and Stake		5/2/89	WB

op. #	BARBER - M24 0101073 OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	6	6	6	5/2/89	JL		
	G) Safety Off Force	4	4	4	5/2/89	JL		
	H) Trigger Pull Test & Retainability				3/2/89	WB		
	I) Firing Pin Indent	.020	.021	.021	5/2/89	JL		
	J) Assemble Stock				5/3/89	RW		
	K) Assemble Swivel Studs				15 May 89	JS		
	L) Attach Front and Rear Sight Assemblies				5/3/89	RW		
	M) Iron Sight Alignment				5/3/89	RW		
	N) Detach Front & Rear Sights & place in numbered container				5/3/89	RW		
	O) Attach Scope to Rifle				5/3/89	JL		
	P) Detach & Attach Scope 20 Times				5/3/89	JL		
640	Gallery Target & Test	78 R	80L	5/3/89	K			
	A) Time			5/3/89	K			
	B) Malfunctions			5/3/89	K			
	C) Pierced Primers			5/3/89	K			
	D) Optical Clarity of Scope			5/3/89	K			
645	Inspect for Live Ammo			5/3/89	K			
655	Final Inspection							
	A) Headspace				15 May 89	JS		
	B) Trigger Pull	2.26	2.12	2.08	2.07	2.19	15 May 89	JS
	C) Function						15 May 89	JS
660	Pack						26 May 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 6225365

DATE 4-3-90

TESTER gll

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.44		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.47		2.51	
PULL #3	2.53	2.43		2.50	
PULL #4	2.51	2.40		2.51	
PULL #5	2.48	2.47		2.49	
TOTAL	12.59	12.21		12.60	
AVG.	2.518	2.442		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.27		
PULL #2	3.27	3.28		
PULL #3	3.32	3.42		
PULL #4	3.29	3.40		
PULL #5	3.26	3.47		
TOTAL	16.39	16.84		
AVG.	3.278	3.368		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.27		
PULL #2	4.29	4.24		
PULL #3	4.27	4.30		
PULL #4	4.27	4.33		
PULL #5	4.26	4.35		
TOTAL	21.41	21.46		
AVG.	4.282	4.292		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225365
4 May 1989

CENTROIDAL DISTANCES

0 TO	1	.75504
1 TO	2	.253789
1 TO	3	.462017
1 TO	4	1.12388
1 TO	5	.782398

4
3
2
1
(----POA

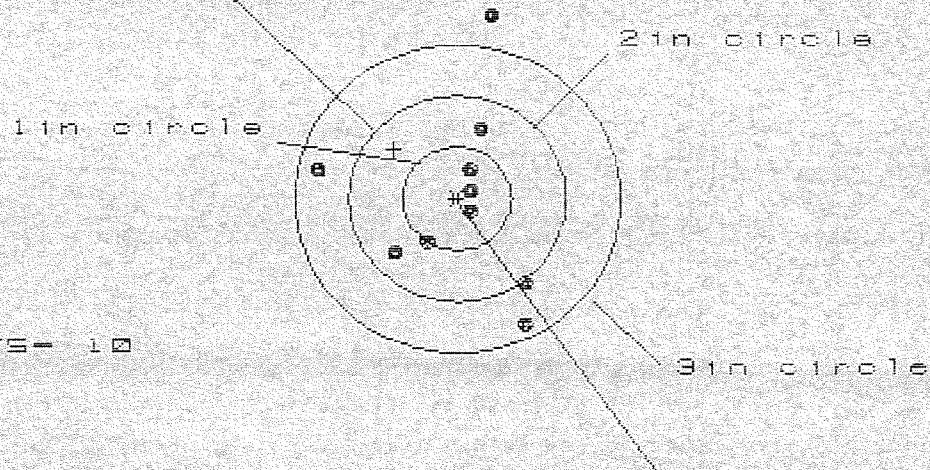
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3904
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0614
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .395199
THE AMR FOR THIS RIFLE IS: .8962

4 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225365

CENTERFIRE PATTERNS # 1

POA



OF SHOTS= 10

IN CIR

1in = 4

2in = 6

3in = 9

HS= 1.928

VS= 2.935

CS= 2.955

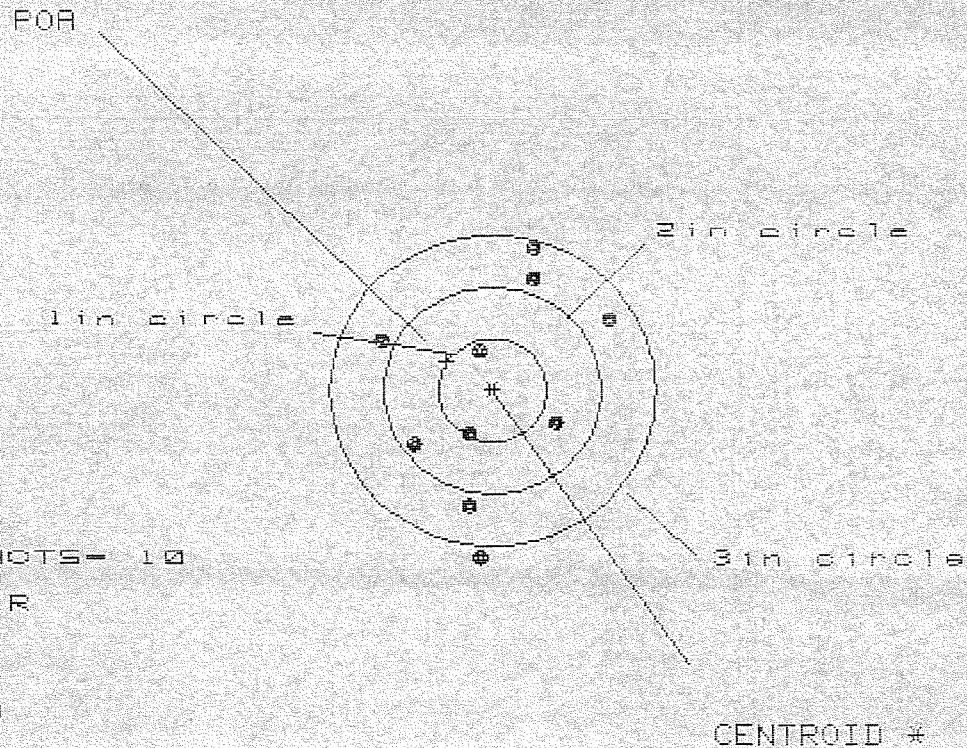
CENTROID #

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.667	.701	.787
MINIMUM X	:	-1.261	-1.227	-1.141
MAXIMUM Y	:	1.738	.887	.761
MINIMUM Y	:	-1.197	-1.004	-.756
CENTROID X	:	.582	.548	.462
CENTROID Y	:	-.481	-.674	-.548
POA TO CENTROID in.	:	.755	.868	.717
MIN RADIUS	:	.102	.132	.208
MEAN RADIUS	:	.802	.696	.624
MAX RADIUS	:	1.765	1.322	1.199
HORIZONTAL SPREAD	:	1.928	1.928	1.928
VERTICAL SPREAD	:	2.935	1.891	1.517
EXTREME SPREAD	:	2.955	2.430	2.232
NUMBER IN ONE INCH CIRCLE	=	4		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	9		

4 May 1985

FILE:/PATTERNING/CENTERFIRE_PATT/06225305

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS= 2.106

VS= 2.992

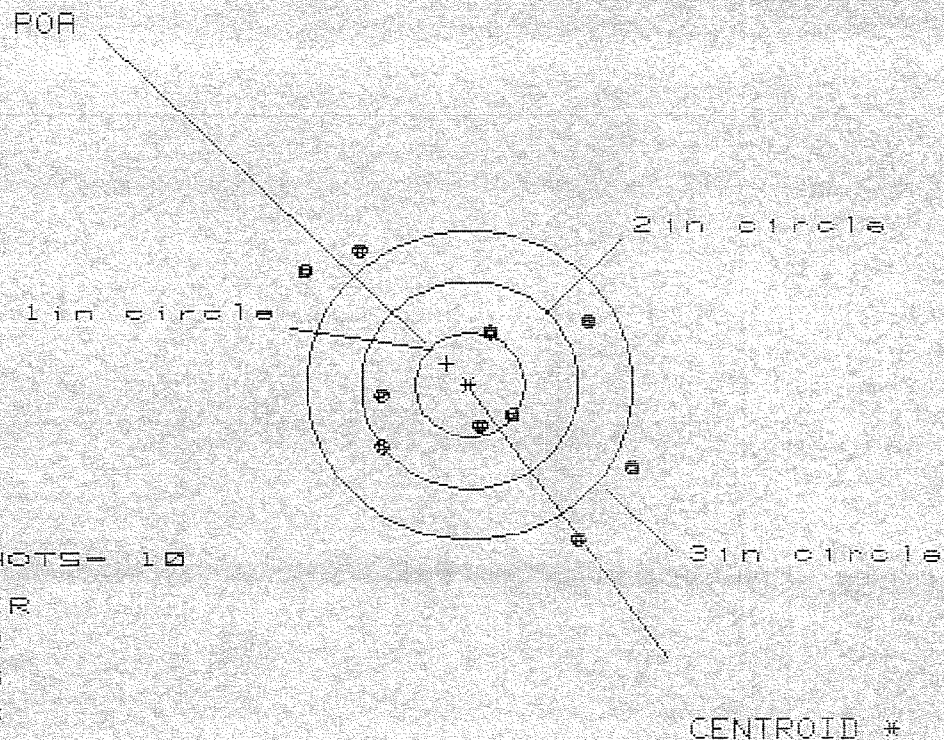
GS= 3.028

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.045	1.034	1.079
MINIMUM X	:	-1.061	-1.072	-1.027
MAXIMUM Y	:	1.402	1.225	1.013
MINIMUM Y	:	-1.590	-1.300	-1.146
CENTROID X	:	.422	.433	.388
CENTROID Y	:	-.284	-.107	-.261
POA TO CENTROID in.	:	.509	.446	.467
MIN RADIUS	:	.384	.221	.354
MEAN RADIUS	:	1.005	.930	.874
MAX RADIUS	:	1.593	1.315	1.248
HORIZONTAL SPREAD	:	2.106	2.106	2.106
VERTICAL SPREAD	:	2.992	2.525	2.159
EXTREME SPREAD	:	3.028	2.586	2.233
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

4 May 1985

FILE:/PATTERNING/CENTERFIRE_PATT/06225365

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 6

HS= 2.971

VS= 2.825

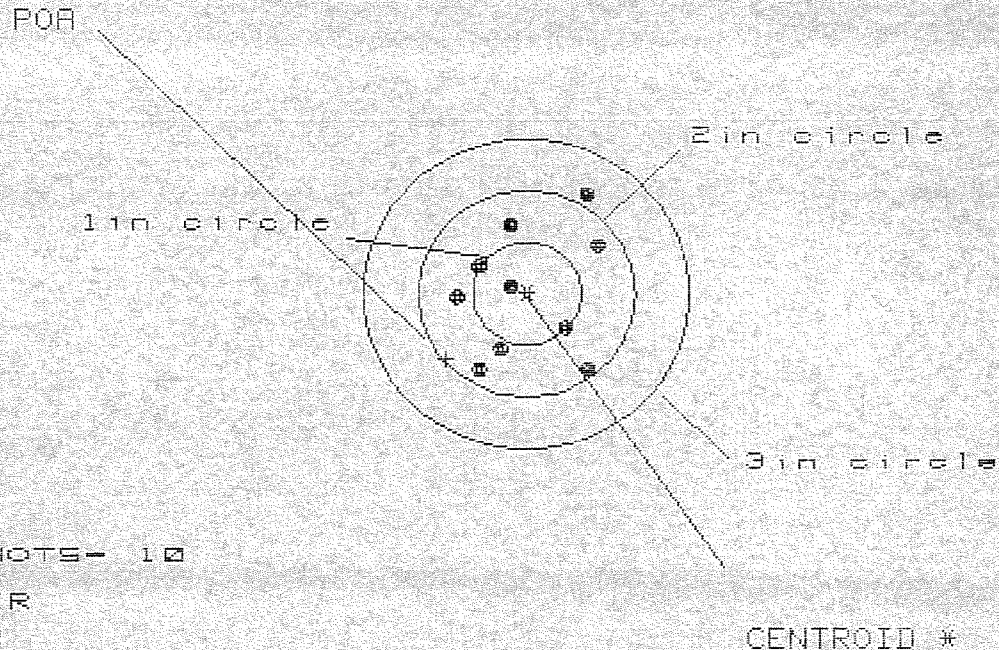
GS= 3.554

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.499	1.336	1.434
MINIMUM X	:	-1.472	-1.176	-1.078
MAXIMUM Y	:	1.289	1.408	1.230
MINIMUM Y	:	-1.536	-1.417	-.802
CENTROID X	:	.210	.373	.275
CENTROID Y	:	-.207	-.326	-.148
POA TO CENTROID in.	:	.295	.495	.313
MIN RADIUS	:	.379	.252	.436
MEAN RADIUS	:	1.144	1.046	.979
MAX RADIUS	:	1.817	1.834	1.643
HORIZONTAL SPREAD	:	2.971	2.512	2.512
VERTICAL SPREAD	:	2.825	2.825	2.032
EXTREME SPREAD	:	3.554	3.440	3.231
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		6	

4 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225365

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 9

3 in = 10

HS= 1.326

VS= 1.741

GS= 2.015

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.678	.738	.688
MINIMUM X	:	-.648	-.588	-.638
MAXIMUM Y	:	.964	.785	.701
MINIMUM Y	:	-.777	-.670	-.674
CENTROID X	:	.745	.685	.735
CENTROID Y	:	.631	.524	.608
POA TO CENTROID in.	:	.977	.862	.954
MIN RADIUS	:	.175	.193	.175
MEAN RADIUS	:	.681	.621	.598
MAX RADIUS	:	1.108	.925	.858
HORIZONTAL SPREAD	:	1.326	1.326	1.326
VERTICAL SPREAD	:	1.741	1.455	1.375
EXTREME SPREAD	:	2.015	1.678	1.537
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			9	
NUMBER IN THREE INCH CIRCLE =			10	

4 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08225385

CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 8

3 in = 9

HS= 2.339

VS= 1.490

GS= 2.729

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.832	.665	.668
MINIMUM X	:	-1.507	-1.022	-.939
MAXIMUM Y	:	.557	.609	.499
MINIMUM Y	:	-.933	-.881	-.678
CENTROID X	:	-.007	.160	.077
CENTROID Y	:	.034	-.018	.092
POA TO CENTROID in.	:	.035	.161	.120
MIN RADIUS	:	.342	.476	.444
MEAN RADIUS	:	.849	.751	.698
MAX RADIUS	:	1.579	1.103	1.024
HORIZONTAL SPREAD	:	2.339	1.687	1.607
VERTICAL SPREAD	:	1.490	1.490	1.177
EXTREME SPREAD	:	2.729	2.112	1.687
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

BARBER - M24 0101081

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225365
27 Oct 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .012
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1984
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .198763

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

0	TO	1	.165424
1	TO	2	.173142
1	TO	3	.271007
1	TO	4	.153418
1	TO	5	.205361

52
14
+3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .165

MIN RADIUS : .532

MEAN RADIUS : ~~1.299~~

MAX RADIUS : 1.739

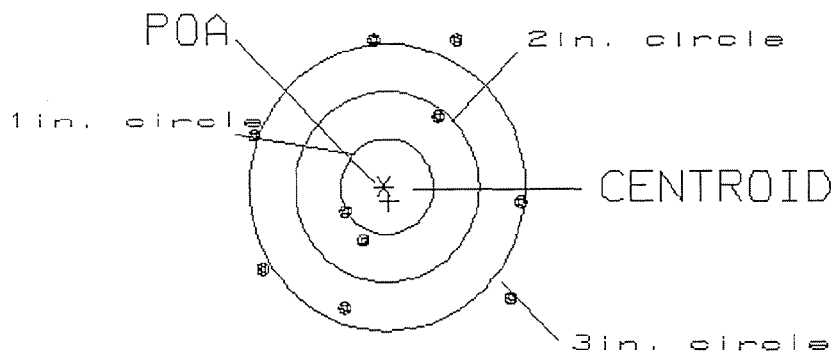
CENTROID X : -.049

CENTROID Y : .158

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CC6225365

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.93

0

VS= 2.83

3

GS= 3.25

5

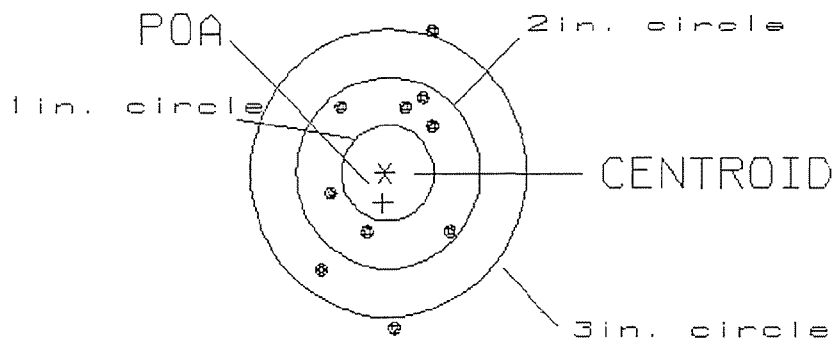
PATTERN #: 2

POA TO CENTROID: .315
 MIN RADIUS : .643
 MEAN RADIUS : .981
 MAX RADIUS : 1.666
 CENTROID X : .024
 CENTROID Y : .315

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CC6225365

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 1.39
 VS= 3.19
 GS= 3.21

0
 7
 8

REMINGTON CENTERFIRE ACCURACY TEST

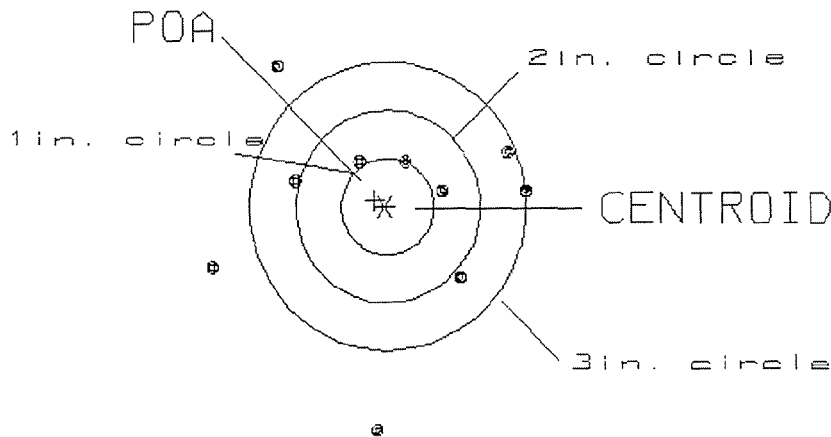
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .124
 MIN RADIUS : .526
 MEAN RADIUS : 1.295
 MAX RADIUS : 2.298
 CENTROID X : .105
 CENTROID Y : -.065

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CC6225365

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.41
 VS= 3.77
 GS= 3.90

0
 3
 6

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .245

MIN RADIUS : .369

MEAN RADIUS : 1.313

MAX RADIUS : 2.595

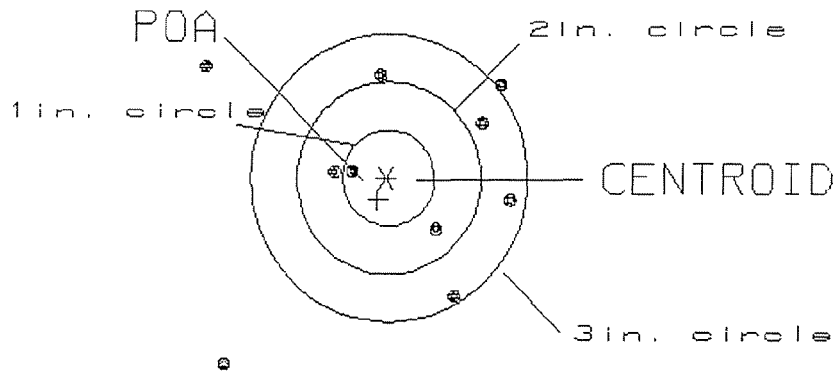
CENTROID X : .087

CENTROID Y : .229

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CC6225365

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.27

1

VS= 3.07

3

GS= 4.14

7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [5]

POA TO CENTROID: .370

MIN RADIUS : .157

MEAN RADIUS : .993

MAX RADIUS : 1.660

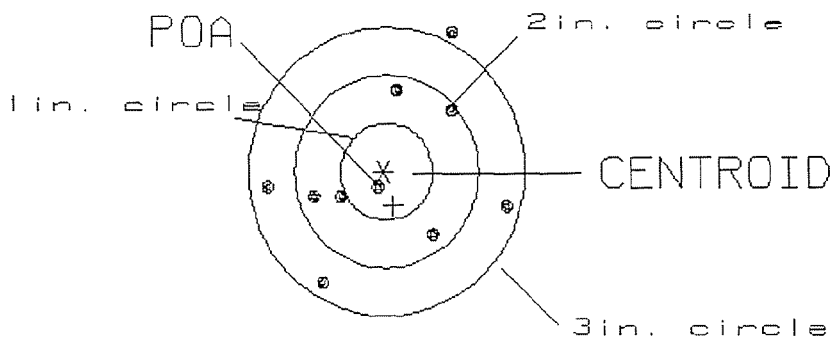
CENTROID X : -.107

CENTROID Y : .355

27 Oct 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CC6225365

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.62

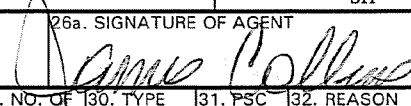
1

VS= 2.65

6

GS= 3.04

9

U.S. GOVERNMENT BILL OF LADING						SHIPPING ORDER	B/L NO. G-7688606
1. TRANSPORTATION COMPANY TENDERED TO BAGGETT TRANSPORTATION CO			2. SCAC BAGT		3. DATE B/L PREPARED 98.08.13		4. ROUTE ORDER/RELEASE NUMBER 7YBCAKF30A
5. DESTINATION (Name, address and ZIP code) REMINGTON ARMS CO., INC. 14 HOEFLER AVENUE ILION, NY 13357			6. SPLC (Dest.) 172856000		8. ORIGIN (Name, address and ZIP code) TRANSPORTATION OFFICER ATTN: AFZB-DL-TO, BLDG 873 PH: (502) 798 7154 FORT CAMPBELL, KY 42223-1294		
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO., INC. 14 HOEFLER AVENUE ILION, NY 13357			10. GBLOC (Cons.) IOOI CMAH2W		11. SHIPPER (Name, address and ZIP code) TRANSPORTATION OFFICER ATTN: AFZB-DL-TO, BLDG 873 PH: (502) 798 7154 FORT CAMPBELL, KY 42223-1294 W34GNA		
12. APPROPRIATION CHARGEABLE SEE DESCRIPTION OF ARTICLES				13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DEFENSE FINANCE AND ACCOUNTING SVC INDIANAPOLIS CENTER TRANSPORTATION OPS. (DFAS-I-THA) INDIANAPOLIS, IN 46249-0611 AGENCY LOC CODE W53QRD			
14. VIA (Route shipment when advantageous to the Government)							
15. MARKS AND ANNOTATIONS EQUIPMENT 001 DN : DUAL DRIVER PROTECTIVE SERVICE WI SM : DTTTS SATELLITE MOTOR SURVEILLANCE SO : STOP-OFF IN TRANSIT (108) DUAL DRIVER PROTECTIVE SERVICE WITH NATIONAL AGENCY CHECK REQUESTED. SIGNATURE AND TALLY RECORD (DD FORM 1907) FURNISHED TO CARRIER. (111) SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD. (114) CARRIER TO NOTIFY CONSIGNEE SEE DESCRIPTION OF ARTICLES TP:3 DDD:98.08.16 FAAT-01-8218009-01							
16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description)			19. WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY
NO.	KIND						Services Rate Charges
7	PT		CLASSIFICATION ITEM NO. 999913 THIS BL CONSISTS OF 4 PAGES FAK (SEE MFTRP 1A FOR CARGO LIABILITY) TOT QTY:3060 P CU:429.3 SEE CONTINUATION SHEET FOR DETAILS			3060	TOTAL CHARGES
20. TARIFF/SPECIAL RATE AUTHORITY BAGT 000699-00			21. PICKUP SERV. FURNISHED ☐ YES VEHICLE FULLY LOADED ☐ YES		SHIPPER'S INITIALS	22. CARRIER WAY/FREIGHT BILL NO. AND DATE	
23. STOP THIS SHIPMENT AT SEE CONTINUATION SHEET FOR:			24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS				
			INITIALS & NO.	SEAL NUMBERS	LENGTH/CUBE		MARKED CAPACITY
			BAGT:2450	1011302 10/12/39 APPLIED BY: SH	ORDERED	FURNISHED	DATE FURNISHED
					ORDERED	FURNISHED	98.08.13
25. CARRIER'S PICKUP DATE (Year, month, & day) 98.08.13			26a. SIGNATURE OF AGENT 			26b. PER BAGT	B/L NUMBER G-7688606
27. MODE B	28. ESTIMATE 2539	29. NO. OF CLS/TLS 1	30. TYPE RATE 1	31. PSC DN :S	32. REASON 13:620	Received by the transportation company named above, subject to the regulations published in Title 41, Part 101-41 Of the federal regulations, the property hereinafter described, in apparent good order and condition (contents and value unknown), to be forwarded to destination by the said company and connecting lines, there to be delivered in like good order and condition to said consignee.	
FOR USE OF ISSUING OFFICE						IMPORTANT	
33a. ISSUING OFFICE (Name and complete address) TRANSPORTATION OFFICER ATTN: AFZB-DL-TO, BLDG 873 PH: (502) 798 7154 FORT CAMPBELL, KY 42223-1294						33b. GBLOC FAAT	
33c. ISSUING OFFICER MICHAEL F. BOWERS, CHIEF, ITO							
33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY						33e. DATED	
33f. FOB POINT NAMED IN CONTRACT							
- THE ORIGIN CARRIER OR ITS AGENT IS TO RECEIVE: U.S. Government Bill of Lading-Original, SF 1103 This Shipping Order, SF 1104 U.S. Government Freight Waybill-Original, SF 1105 U.S. Government Freight Waybill-Carrier's Copy, SF 1106 - THE ORIGIN CARRIER OR ITS AGENT IS NOT TO RECEIVE THE CONSIGNEE'S MEMORANDUM COPY, SF 1103-B.							

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1104-121-01

PINK

STANDARD FORM 1104-LP (REV. 6/76)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0101087 01126

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

SHIPPING
ORDERB/L
NO.

G-7688606

SHEET NO.

2 OF 4

(This form is to be used as a continuation sheet for SF 1104, U.S. Government Bill of Lading- Shipping Order, or SF 1204, U.S. Government Bill of Lading - Privately Owned Personal Property- Shipping Order.)

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER
ATTN: AFZB-DL-TO, BLDG 873
PH: (502) 798 7154
FORT CAMPBELL, KY 42223-1294

TRANSPORTATION COMPANY TENDERED TO

BAGGETT TRANSPORTATION CO

FROM(Shipping Point)

W34GNA
297980251

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				SERVICES	RATE	CHARGES
1	PT		STOP-OFF: 01 (UNLOADING) TRANSPORTATION OFFICER DEF DISTRIBUTION DEPOT TOBYHANNA 11 MIDWAY ROAD, BLDG 1C, BAY 6 REC TOBYHANNA, PA 18466-5092 SPLC: 202230250 CARRIER MUST PHONE (717)895-7354 TO SCHEDULE A DELIVERY APPOINTMENT TCN: W34XC580080511XXX CU:45.0 FUND CITE/TAC: CSAD COMMODITY: 999913 COMMUNICATIONS EQUIP NSN: 5865-01-121-8982 APPRO: 21 820200000076020204200000022NLO 15056 CSAD00GBL	365			
1	PT		TCN: W34XC581380407XXX CU:72.0 FUND CITE/TAC: CSAD COMMODITY: 999913 NSN: 5860-01-062-3543 APPRO: 21 820200000076020204200000022NLO 15056 CSAD00GBL	385			
3	PT		TCN: W34XC581800038XXX CU:215.0 FUND CITE/TAC: CSAD COMMODITY: 999913 NSN: 5860-01-062-3543 APPRO: 21 820200000076020204200000022NLO 15056 CSAD00GBL	1500			
5	PT		STOP-OFF 01 TOTALS (UNLOADING)CU:332.0 RECEIVED BY: _____ DATE.....: _____	2250			

* Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1110-114

PINK

STANDARD FORM 1110, (REV. 4-85)
PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0101088 01127

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

SHIPPING
ORDERB/L
NO.

G-7688606

SHEET NO.

3 OF 4

(This form is to be used as a continuation sheet for SF 1104, U.S.
Government Bill of Lading- Shipping Order, or SF 1204, U.S.
Government Bill of Lading - Privately Owned Personal Property- Shipping
Order.)

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER
ATTN: AFZB-DL-TO, BLDG 873
PH: (502) 798 7154
FORT CAMPBELL, KY 42223-1294

TRANSPORTATION COMPANY TENDERED TO

BAGGETT TRANSPORTATION CO

FROM(Shipping Point)

W34GNA
297980251

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				SERVICES	RATE	CHARGES
1	PT		STOP-OFF: 02 (UNLOADING) COMSEC SUPPORT TOBYHANNA ARMY DEPOT BLDG 73, 11 MIDWAY RD TOBYHANNA, PA 18466-5110 SPLC: 202230270 TCN: W34XC582080016XXX CU:72.0 FUND CITE/TAC: CSAD COMMODITY: 999913 NSN: 5810-00-434-3644 APPRO: 21 820200000076020204200000022NLO 15056 CSAD00GBL	650			
1	PT		STOP-OFF 02 TOTALS (UNLOADING)CU:72.0 RECEIVED BY: _____ DATE.....: _____	650			

*Show also cubic measurements for shipments via air, truck or
water carrier in cases where required.

1110-114

PINK

STANDARD FORM 1110, (REV. 4-85)
PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0101089~~ 011128

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

SHIPPING
ORDER

B/L
NO. **G-7688606**
SHEET NO. **4 OF 4**

(This form is to be used as a continuation sheet for SF 1104, U.S. Government Bill of Lading- Shipping Order, or SF 1204, U.S. Government Bill of Lading - Privately Owned Personal Property- Shipping Order.)

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER
ATTN: AFZB-DL-TO, BLDG 873
PH: (502) 798 7154
FORT CAMPBELL, KY 42223-1294

TRANSPORTATION COMPANY TENDERED TO

BAGGETT TRANSPORTATION CO

FROM(Shipping Point)

W34GNA
297980251

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				SERVICES	RATE	CHARGES
1	PT		FINAL DESTINATION TCN: W34QS682103107XXX CU:25.3 FUND CITE/TAC: CSAD DIM: 0052L0042W0020H COMMODITY: 146230 M24 SWS, SN #C6225365 AND C6702861 NSN: 1005-01-240-2136 APPRO: 21 820200000076020204200000022NLO 15056 CSAD00GBL	160			
1	PT		FINAL DEST TOTALS (UNLOADING) CU:25.3	160			
=====							
			MARKS & ANNOTATIONS: REMINGTON ARMS (DUTY PHONE (315) 894-9961 AV- , NON-DUTY PHONE (757) 878-5006) AND CONSIGNOR TRANS OFC (DUTY PHONE (502) 798-7154 AV- , NON-DUTY PHONE (502) 798-9793) IMMEDIATELY IF SHIPMENT IS DELAYED EN ROUTE BECAUSE OF AN ACCIDENT OR INCIDENT. IF NEITHER CAN BE REACHED, CONTACT MTMC EASTERN AREA AT HOTLINE (800) 524-0331. USE HOTLINE NUMBER TO OBTAIN SAFE HAVEN OR REFUGE INSTRUCTIONS IN THE EVENT OF A CIVIL DISORDER, NATURAL DISASTER, CARRIER STRIKE OR OTHER EMERGENCY. (337) SATELLITE MOTOR SURVEILLANCE SERVICE (SM) REQUESTED. IN EVENT OF SYSTEM FAILURE, DRIVER MUST IMMEDIATELY NOTIFY THE MOTOR CARRIER'S DISPATCHER WHO WILL IMMEDIATELY NOTIFY DTTS AT 1-(800)-826-0794. THE DRIVER MUST SUBSEQUENTLY PROVIDE DTTS A TELEPHONIC LOCATION/STATUS REPORT EVERY FOUR (4) HOURS, WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION. (367) THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIP-LEASED EQUIPMENT. THIS IS A DTTS SHIPMENT!				
=====							
			BLOCK 24 EQUIPMENT DESCRIPTION CONT.: TRACTOR: 136L				

* Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1110-114

PINK

STANDARD FORM 1110, (REV. 4-85)
PRESCRIBED BY GSA, FPMR(41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0101090~~ 011129

RECEIVING AND ESTIMATING REPORT

BARBER - M24 0101091

COMMENTS

ORDER

R 98-16470

INITIAL CUSTOMER ORDER NO.

JJM

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

08/17/98

08/17/98

C6225365

700 7.62

NATO

ACCESSORIES

HARD CASE

SCOPE BASE

W/STUDS

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ATTN AFZB-DL-TO-BLDG 873
FT CAMPBELL

KY 42223

TRANSPORTATION OFFICER
ATTN AFZB-DL-TO-BLDG 873
FT CAMPBELL
KY 42223

CUST NO: 087942 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0101091

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DATE: 29-JUL-98

MAINTENANCE REQUEST

DA FORM 5998-E

----- CUSTOMER DATA -----

UIC: WG6VAA
UTIL CODE: 0

3/327 INF REGT

PHONE: (502) 798-5488

----- ACTIVITY DATA -----

SUP WON: A802185 B CO. 426 FSB BN.
SUP UIC: WACKB0PHONE: 798-4978
SHOP SEC:

----- EQUIPMENT DATA -----

TYPE MNT REQ: 1 ID: A NSN: 1005012402136 MODEL: M24
NOUN: SNIPER WEAPON SYSTEM SER NUM: C6225365 QTY: 00001
ORG WON: G6VAA1809700 PRIORITY: 02 FAILURE DETECTED: A
MI/KM: ----- HOURS: ----- ROUNDS: -----

IN WARRANTY:

LEVEL OF WORK: F

ADMIN NUM:

DEFICIENCY: SHOTS WILL NOT GROUP

PD AUTHENTICATING SIGNATURE: Michael P. Ryan

----- SIGNATURE DATA -----

SUBMITTED BY: [Signature] ORD DATE: _____ MIL TIME: _____ACCEPTED BY: [Signature] STATUS: A ORD DATE: 98210 MIL TIME: _____

----- ACTION DATA -----

WORK STARTED BY: M1331 STATUS: B ORD DATE: 98210 MIL TIME: _____INSPECTED BY: M1331 STATUS: R ORD DATE: 98210 MIL TIME: _____PICKED UP BY: [Signature] STATUS: V ORD DATE: 98210 MIL TIME: _____

----- COMPLETION DATA -----

QTY RPR: _____ QTY CONDEMNED: _____ NRTS: 1

EVAC WON: _____ EVAC UNIT NAME: _____