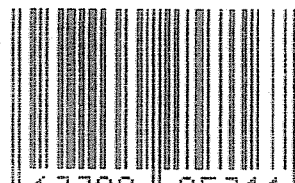


Speed  
®

FOR

UPC



0 47700 25716 7

6665865

\*INCLUDES 1 IN CHAMBER

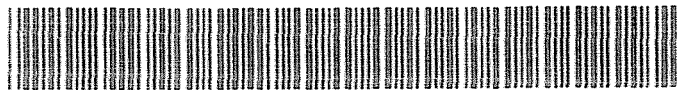
CAPACITY\*

MODEL 700 TM M24

ORDER NO.

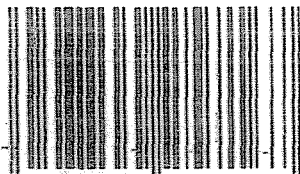
5716

|                                                                                      |  |                                                                                                                 |                                                                                           |
|--------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Remington</b>                                                                     |  | <br>REG. U.S. PAT. & TM. OFF. | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700 <sup>TM</sup> M24                                                          |  | SERIAL NO.<br>C6665865                                                                                          |                                                                                           |
| MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee. |  | 20                                                                                                              | ORDER NO.<br><b>5716</b>                                                                  |



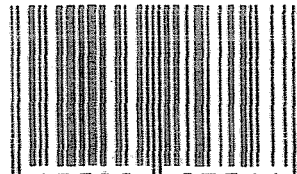
5716 C6665865

**ORDER 5716**  
MODEL 700<sup>TM</sup> M24  
**UPC**



0 47700 25716 7

**ORDER 5716**  
MODEL 700<sup>TM</sup> M24  
**UPC**



0 47700 25716 7

GFM

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C-6665865

| OP. #     | OP. NAME                                                 | READINGS                                                                                                  | DATE       | INIT |
|-----------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|------------|------|
| 575 & 580 | Assemble Action and Stock                                | <div style="border: 1px solid black; padding: 10px; text-align: center;"> <b>QUALITY<br/>AUDIT</b> </div> | 9/27/91    | KH   |
| 600       | Proof                                                    |                                                                                                           | 9/27/91    | KH   |
| 607       | Check Headspace                                          |                                                                                                           | 9/27/91    | KH   |
| 610       | Dis-assemble Gun                                         |                                                                                                           | 9/27/91    | KH   |
| 612       | Magnaflux Barrel Action                                  |                                                                                                           | OCT 4 1991 | Wcd  |
|           | Magnaflux Bolt                                           |                                                                                                           | OCT 4 1991 | Wcd  |
| 615       | Rollmark Caliber                                         |                                                                                                           | OCT 4 1991 | GS   |
| 617       | Drill and Tap Sight Holes                                |                                                                                                           | OCT 4 1991 | LB   |
| 618       | Polish Barrel                                            |                                                                                                           | OCT 4 1991 | WB   |
| 620       | Apply Coatings (Barrel Action)                           |                                                                                                           | 10-18-91   | JS   |
|           | Apply Coating (Bolt)                                     |                                                                                                           | 10-18-91   | JS   |
| 625       | Final Assembly                                           |                                                                                                           |            |      |
|           | A) Clean inside of Bolt Assembly                         |                                                                                                           | 11/2/91    | KH   |
|           | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head |                                                                                                           | 11/2/91    | KH   |
|           | C) Inspect Ejector Hole for Chamfer                      |                                                                                                           | 11/2/91    | KH   |
|           | D) Oil Firing Pin Ass'y                                  |                                                                                                           | 11/2/91    | KH   |
|           | E) Adjust Trigger Pull to Min Setting and Stake          |                                                                                                           | 11-14-91   | JH   |

| op.          | NAME                                                        | READINGS |       |       |      |      | DATE     | INIT |
|--------------|-------------------------------------------------------------|----------|-------|-------|------|------|----------|------|
| 625<br>cont. | F) Safety On Force                                          | 5        | 5     | 5     |      |      | 11-14-91 | 98   |
|              | G) Safety Off Force                                         | 3        | 3     | 3     |      |      | 11-14-91 | 98   |
|              | H) Trigger Pull Test & Retainability                        |          |       |       |      |      | 11-14-91 | 98   |
|              | I) Firing Pin Indent                                        | .021     | .0215 | .0215 |      |      | 11-14-91 | 98   |
|              | J) Assemble Stock                                           |          |       |       |      |      | 11/14/91 | 98   |
|              | K) Assemble Swivel Studs                                    |          |       |       |      |      | 11-27-91 | 98   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |       |       |      |      | 11/14/91 | 98   |
|              | M) Iron Sight Alignment                                     |          |       |       |      |      | 11/14/91 | 98   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |       |       |      |      | 11/14/91 | 98   |
|              | O) Attach Scope to Rifle                                    |          |       |       |      |      | 11/14/91 | 98   |
|              | P) Detach & Attach Scope 20 Times                           |          |       |       |      |      | 11/14/91 | 98   |
| 640          | Gallery Target & Test                                       |          |       |       |      |      | 11-20-91 | 98   |
|              | A) Time                                                     |          |       |       |      |      | "        | 98   |
|              | B) Malfunctions                                             |          |       |       |      |      | "        | 98   |
|              | C) Pierced Primers                                          |          |       |       |      |      | "        | 98   |
|              | D) Optical Clarity of Scope                                 |          |       |       |      |      | "        | 98   |
| 645          | Inspect for Live Ammo                                       |          |       |       |      |      | 11-20-91 | 98   |
| 655          | Final Inspection                                            |          |       |       |      |      | 11-27-91 | 98   |
|              | A) Headspace                                                |          |       |       |      |      | 11-27-91 | 98   |
|              | B) Trigger Pull                                             | 2.68     | 2.58  | 2.61  | 2.56 | 2.55 | 11-25-91 | 98   |
|              | C) Function                                                 |          |       |       |      |      | 11-27-91 | 98   |
| 660          | Pack                                                        |          |       |       |      |      | 12-11-91 | 98   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO C-6665865DATE 11-14-91TESTER JM

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.41             | 2.64                     | 2.55                           | 2.68 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.27             | 2.25                     | 2.58                           | 2.58 |                                                                        |
| PULL #3 | 2.22             | 2.55                     | 2.44                           | 2.61 |                                                                        |
| PULL #4 | 2.54             | 2.58                     | 2.51                           | 2.56 |                                                                        |
| PULL #5 | 2.67             | 2.59                     | 2.54                           | 2.51 |                                                                        |
| TOTAL   |                  |                          |                                |      |                                                                        |
| AVG.    |                  |                          |                                |      |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.57             | 3.46                     |  |          |
| PULL #2 | 3.49             | 3.43                     |  |          |
| PULL #3 | 3.27             | 3.39                     |  |          |
| PULL #4 | 3.36             | 3.39                     |  |          |
| PULL #5 | 3.44             | 3.40                     |  |          |
| TOTAL   |                  |                          |  |          |
| AVG.    |                  |                          |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.26             | 4.37                     |                                | 4.40                                 |
| PULL #2 | 4.40             | 4.38                     |                                | 4.30                                 |
| PULL #3 | 4.18             | 4.40                     |                                | 4.34                                 |
| PULL #4 | 4.35             | 4.31                     |                                | 4.30                                 |
| PULL #5 | 4.30             | 4.30                     |                                | 4.31                                 |
| TOTAL   |                  |                          |                                |                                      |
| AVG.    |                  |                          |                                |                                      |

# OF CALCULATIONS

6665865

## DISTANCES

|   |         |
|---|---------|
| 1 | .956075 |
| 2 | 1.13249 |
| 3 | .833812 |
| 4 | .631457 |
| 5 | .989061 |

4 1 K ---- FOR  
3

13: .2811

14: -.9866

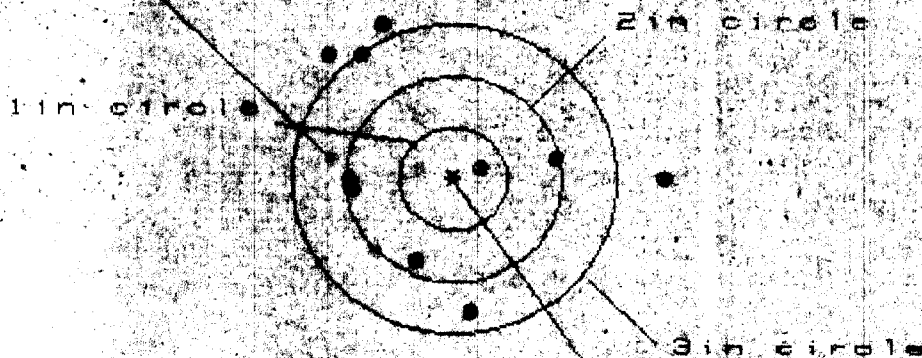
RIFLE 15: .296145

23 Nov 1991

FILE: PATTERNING CENTERFIRE PAT-0001000

## CENTERFIRE PATTERNS # 1

POA



# OF SHOTS - 10

# IN CIR

1in - 1

2in - 4

3in - 5

HS - 3.103

VS - 3.463

GS - 3.650

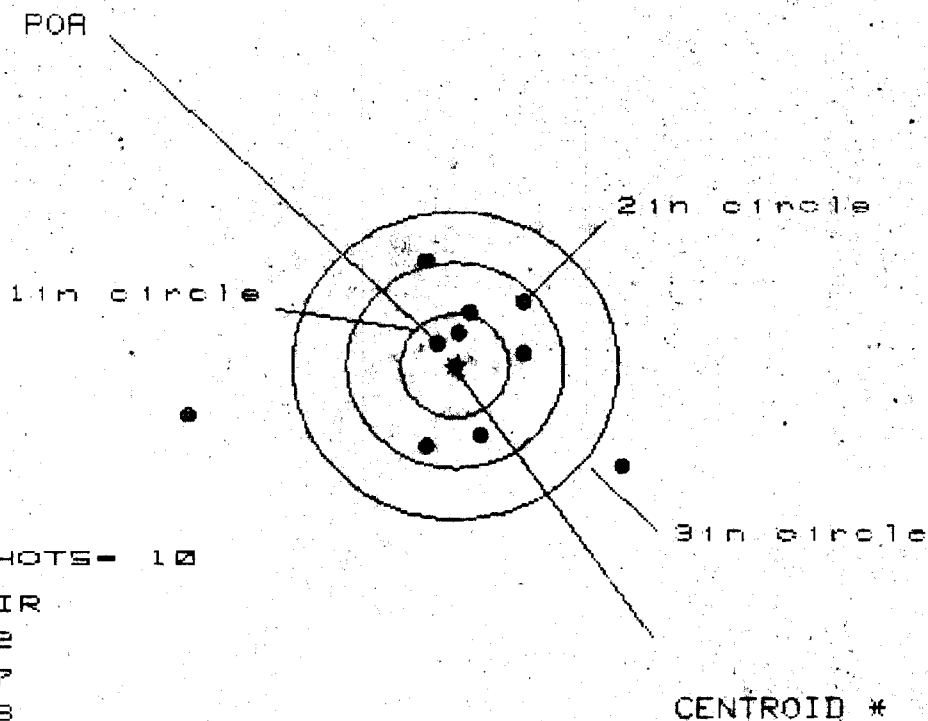
| PATTERN #                     | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.973  | 2.834  | 1.267  |
| MINIMUM X                     | -1.129 | -1.069 | -0.815 |
| MAXIMUM Y                     | 1.462  | 1.239  | 1.207  |
| MINIMUM Y                     | -2.001 | -1.500 | -1.532 |
| CENTROID X                    | .956   | .895   | .641   |
| CENTROID Y                    | -.012  | .211   | .243   |
| POA TO CENTROID in.           | .956   | .919   | .685   |
| MIN. RADIUS                   | .223   | .303   | .552   |
| MEAN RADIUS                   | 1.307  | 1.217  | 1.099  |
| MAX RADIUS                    | 2.074  | 2.050  | 1.607  |
| HORIZONTAL SPREAD             | 3.103  | 3.103  | 2.082  |
| VERTICAL SPREAD               | 3.463  | 2.739  | 2.739  |
| EXTREME SPREAD                | 3.650  | 3.336  | 2.848  |
| NUMBER IN ONE INCH CIRCLE =   | 1      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 4      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 5      |        |        |



28 Nov 1991

FILE:/PATTERNING/CENTERFIRE\_PWT/C0005865

## CENTERFIRE PATTERNS # 5



# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 7

3 in = 8

HS= 4.006

VS= 1.964

GS= 4.039

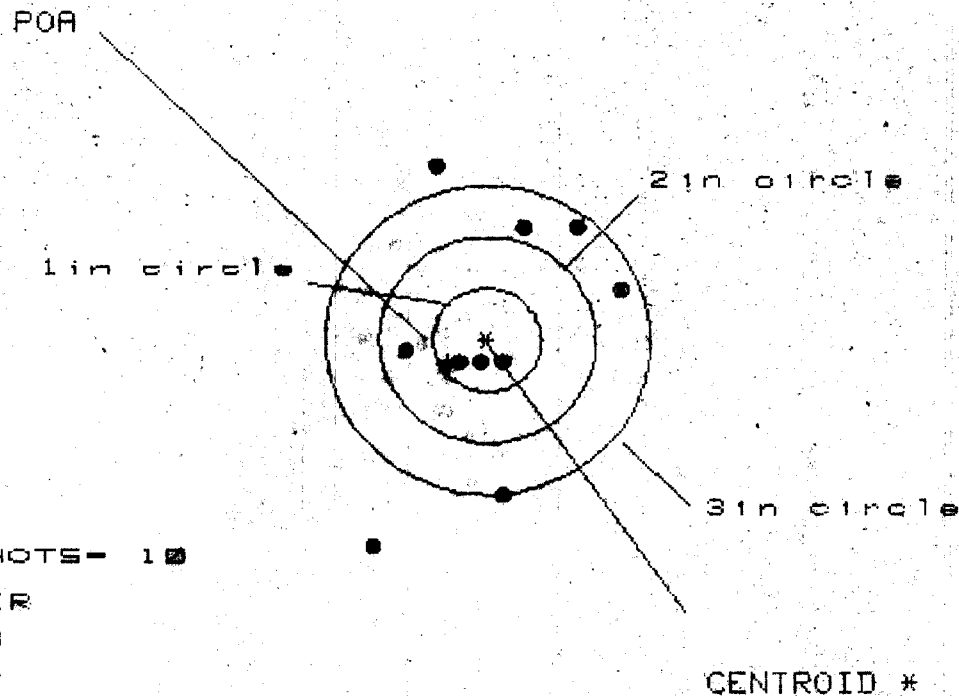
| PATTERN #                     | 10     | 9      | 8     |
|-------------------------------|--------|--------|-------|
| SHOTS (BEST OF)               | 10     | 9      | 8     |
| MAXIMUM X                     | 1.533  | 1.259  | .552  |
| MINIMUM X                     | -2.473 | -.582  | -.425 |
| MAXIMUM Y                     | .990   | .939   | .811  |
| MINIMUM Y                     | -.974  | -1.025 | -.921 |
| CENTROID X                    | -.033  | .241   | .084  |
| CENTROID Y                    | -.023  | .028   | .156  |
| POA TO CENTROID in.           | .040   | .243   | .178  |
| MIN RADIUS                    | .293   | .330   | .175  |
| MEAN RADIUS                   | .954   | .749   | .593  |
| MAX RADIUS                    | 2.515  | 1.623  | 1.006 |
| HORIZONTAL SPREAD             | 4.006  | 1.841  | .977  |
| VERTICAL SPREAD               | 1.964  | 1.964  | 1.732 |
| EXTREME SPREAD                | 4.039  | 2.692  | 1.732 |
| NUMBER IN ONE INCH CIRCLE =   |        | 2      |       |
| NUMBER IN TWO INCH CIRCLE =   |        | 7      |       |
| NUMBER IN THREE INCH CIRCLE = |        | 8      |       |

20 Nov 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/08065805

## CENTERFIRE PATTERNS

\* 4



# OF SHOTS - 10

# IN CIR

1 in = 3

2 in = 4

3 in = 7

HS = 2.303

VS = 3.664

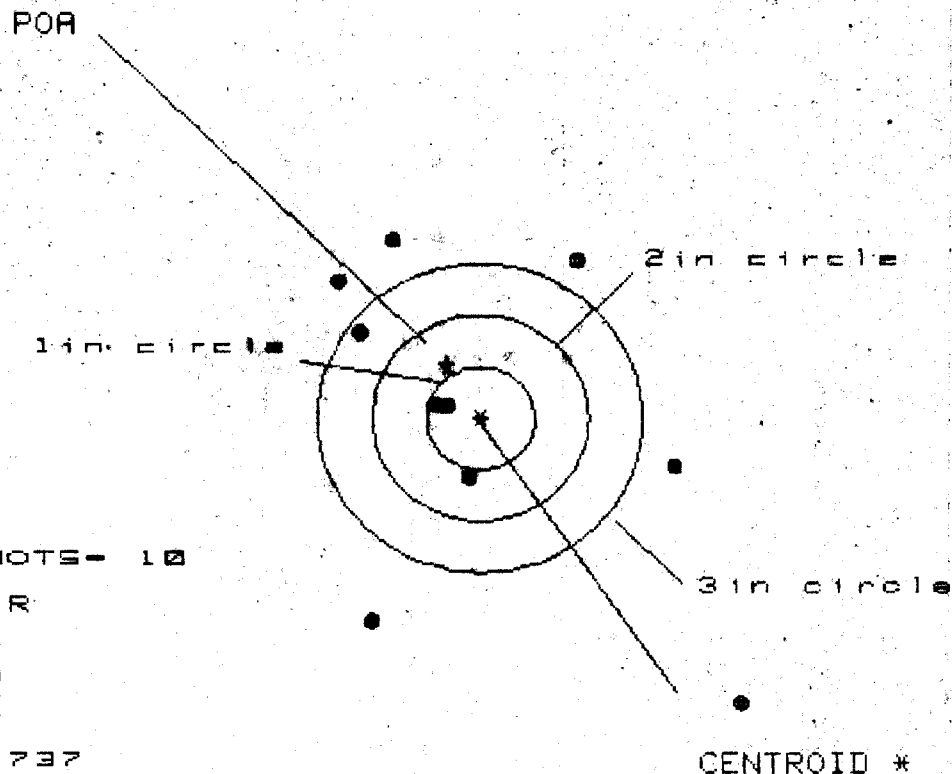
GS = 3.705

| PATTERN #                     | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.260  | 1.144  | 1.068  |
| MINIMUM X                     | -1.043 | -0.908 | -0.984 |
| MAXIMUM Y                     | 1.660  | 1.437  | 1.058  |
| MINIMUM Y                     | -2.004 | -1.751 | -1.571 |
| CENTROID X                    | .363   | .479   | .555   |
| CENTROID Y                    | .205   | .428   | .249   |
| POA TO CENTROID in.           | .417   | .642   | .608   |
| MIN RADIUS                    | .264   | .450   | .272   |
| MEAN RADIUS                   | 1.106  | 1.000  | .900   |
| MAX RADIUS                    | 2.260  | 1.751  | 1.572  |
| HORIZONTAL SPREAD             | 2.303  | 2.052  | 2.052  |
| VERTICAL SPREAD               | 3.664  | 3.188  | 2.629  |
| EXTREME SPREAD                | 3.705  | 3.251  | 2.678  |
| NUMBER IN ONE INCH CIRCLE =   |        | 3      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 4      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 7      |        |

28 Nov 1991

FILE: PATTERNS/CENTERFIRE\_PATT/C0005065

CENTERFIRE PATTERNS \* 3



# OF SHOTS- 10

# IN CIR

1in = 2

2in = 3

3in = 4

HS= 3.737

VS= 4.450

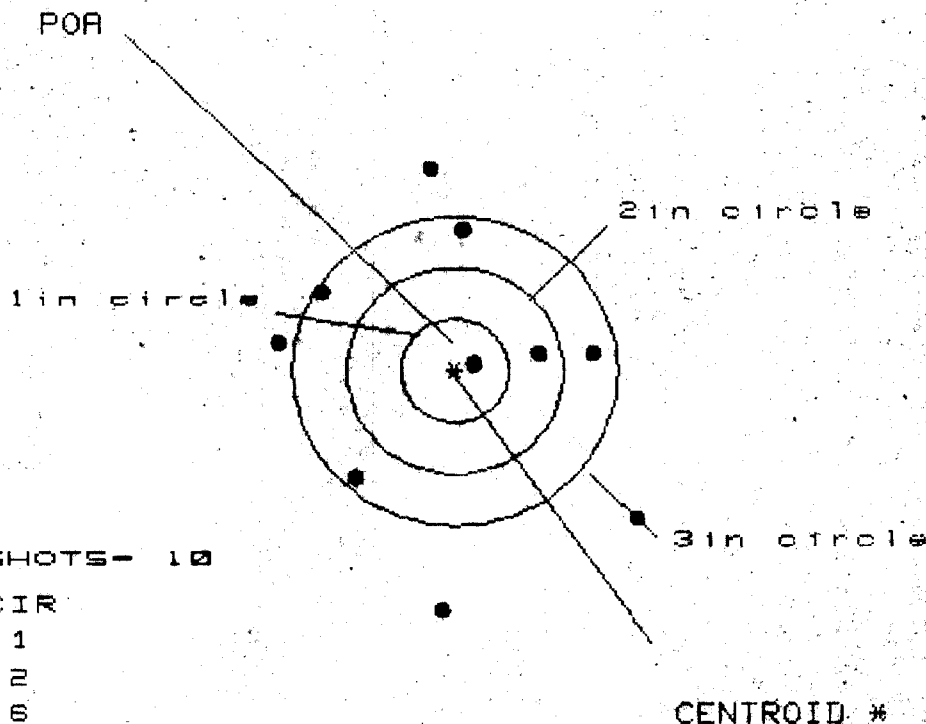
GS= 5.550

|                               |   |        |        |        |
|-------------------------------|---|--------|--------|--------|
| PATTERN #                     | : |        |        |        |
| SHOTS (BEST OF)               | : | 10     | 9      | 8      |
| MAXIMUM X                     | : | 2.415  | 2.055  | 1.963  |
| MINIMUM X                     | : | -1.322 | -1.053 | -1.145 |
| MAXIMUM Y                     | : | 1.703  | 1.398  | 1.117  |
| MINIMUM Y                     | : | -2.747 | -2.246 | -1.166 |
| CENTROID X                    | : | .305   | .036   | .128   |
| CENTROID Y                    | : | -.533  | -.228  | .053   |
| POA TO CENTROID in.           | : | .614   | .230   | .139   |
| MIN RADIUS                    | : | .344   | .170   | .459   |
| MEAN RADIUS                   | : | 1.595  | 1.271  | 1.168  |
| MAX RADIUS                    | : | 3.658  | 2.363  | 2.220  |
| HORIZONTAL SPREAD             | : | 3.737  | 3.108  | 3.108  |
| VERTICAL SPREAD               | : | 4.450  | 3.644  | 2.283  |
| EXTREME SPREAD                | : | 5.550  | 3.931  | 3.595  |
| NUMBER IN ONE INCH CIRCLE =   |   |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE =   |   |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE = |   |        | 4      |        |

28 Nov 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/0668585

## CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in - 1

2 in - 2

3 in - 6

HS- 3.212

VS= 4.255

GS= 4.256

| PATTERN #                     | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.634  | 1.625  | 1.510  |
| MINIMUM X                     | -1.578 | -1.587 | -1.384 |
| MAXIMUM Y                     | 1.955  | 1.699  | 1.493  |
| MINIMUM Y                     | -2.300 | -1.654 | -1.477 |
| CENTROID X                    | -.175  | -.166  | -.369  |
| CENTROID Y                    | -.070  | .186   | .392   |
| POA TO CENTROID in.           | .188   | .249   | .539   |
| MIN RADIUS                    | .216   | .237   | .526   |
| MEAN RADIUS                   | 1.455  | 1.332  | 1.210  |
| MAX RADIUS                    | 2.302  | 2.318  | 1.652  |
| HORIZONTAL SPREAD             | 3.212  | 3.212  | 2.894  |
| VERTICAL SPREAD               | 4.255  | 3.353  | 2.970  |
| EXTREME SPREAD                | 4.256  | 3.811  | 3.064  |
| NUMBER IN ONE INCH CIRCLE =   | 1      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 2      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 6      |        |        |

## INTERCHANGEABILITY

CENTRODAL DISTANCE CALCULATIONS  
 FOR RIFLE # C6665865  
 14 Dec 1991

## CENTRODAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .239708 |
| 1 TO | 2 | .366001 |
| 1 TO | 3 | .45127  |
| 1 TO | 4 | .295296 |
| 1 TO | 5 | .366003 |

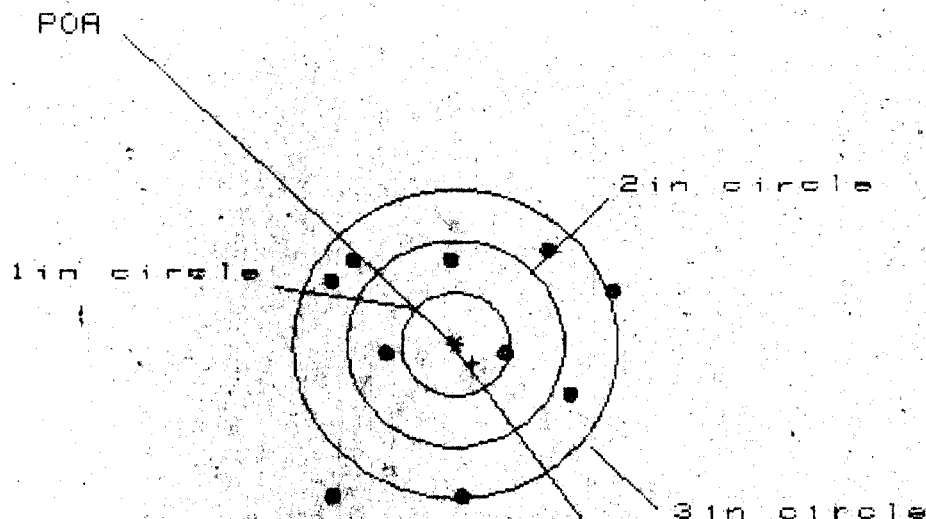
5  
 14 Dec 1991 ---POR

FOR THIS RIFLE THE DISTANCE OF THIS RIFLE IS: .5662  
 FOR THIS RIFLE THE DISTANCE OF THIS RIFLE IS: .091  
 FOR THIS RIFLE THE DISTANCE OF THIS RIFLE IS: .091211  
 FOR THIS RIFLE THE DISTANCE OF THIS RIFLE IS: .091211

14 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6605865.1

## CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1 in - 1

2 in - 3

3 in - 8

HS- 2.572

VS- 2.359

GS- 3.185

CENTROID \*

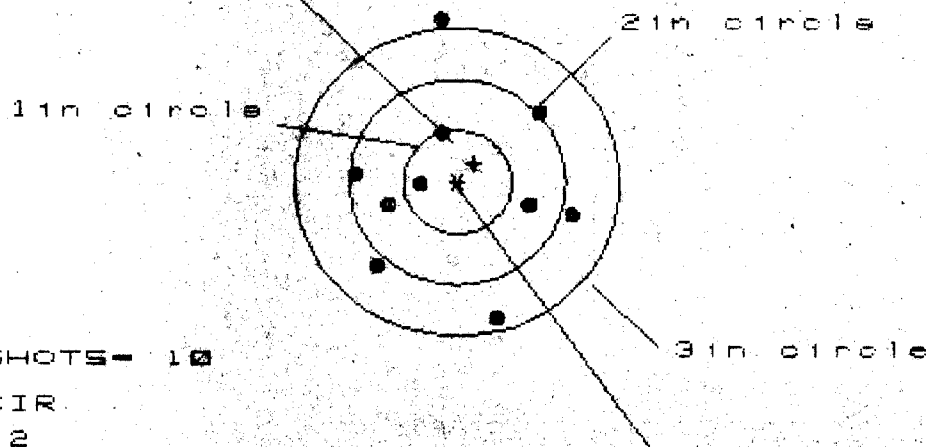
| PATTERN #                     | 1      | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.413  | 1.291  | 1.136  |
| MINIMUM X                     | -1.159 | -1.281 | -1.120 |
| MAXIMUM Y                     | .884   | .723   | .767   |
| MINIMUM Y                     | -1.475 | -1.636 | -1.592 |
| CENTROID X                    | -.156  | -.034  | -.195  |
| CENTROID Y                    | .182   | .343   | .299   |
| FOR TO CENTROID in.           | .239   | .345   | .357   |
| MIN RADIUS                    | .423   | .373   | .492   |
| MEAN RADIUS                   | 1.169  | 1.073  | 1.035  |
| MAX RADIUS                    | 1.820  | 1.636  | 1.598  |
| HORIZONTAL SPREAD             | 2.572  | 2.572  | 2.256  |
| VERTICAL SPREAD               | 2.359  | 2.359  | 2.359  |
| EXTREME SPREAD                | 3.185  | 2.573  | 2.524  |
| NUMBER IN ONE INCH CIRCLE =   |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 8      |        |

14 Dec 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C8665865.1

## CENTERFIRE PATTERNS # 2

POR



# OF SHOTS- 10

# IN CIR

1in - 2

2in - 5

3in = 9

HS= 2.047

VS= 2.853

GS= 2.893

CENTROID \*

| PATTERN #                     | 10     | 9      | 8     |
|-------------------------------|--------|--------|-------|
| SHOTS (BEST OF)               | 10     | 9      | 8     |
| MAXIMUM X                     | 1.070  | 1.060  | 1.106 |
| MINIMUM X                     | -.977  | -.987  | -.941 |
| MAXIMUM Y                     | 1.583  | .877   | .740  |
| MINIMUM Y                     | -1.270 | -1.094 | -.824 |
| CENTROID X                    | -.157  | -.147  | -.193 |
| CENTROID Y                    | -.184  | -.360  | -.223 |
| POR TO CENTROID in.           | .242   | .388   | .295  |
| MIN RADIUS                    | .328   | .392   | .298  |
| MEAN RADIUS                   | .919   | .846   | .782  |
| MAX RADIUS                    | 1.586  | 1.156  | 1.137 |
| HORIZONTAL SPREAD             | 2.047  | 2.047  | 2.047 |
| VERTICAL SPREAD               | 2.853  | 1.971  | 1.564 |
| EXTREME SPREAD                | 2.893  | 2.121  | 2.121 |
| NUMBER IN ONE INCH CIRCLE =   |        | 2      |       |
| NUMBER IN TWO INCH CIRCLE =   |        | 5      |       |
| NUMBER IN THREE INCH CIRCLE = |        | 9      |       |

14 Jul 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6665865.1

## CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

# OF SHOTS- 10

# IN CIR

1in - 1

2in - 2

3in = 6

HS- 2.876

VS= 2.997

GS= 3.254

CENTROID \*

| PATTERN #                     | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.455  | 1.444  | 1.268  |
| MINIMUM X                     | -1.421 | -1.432 | -1.608 |
| MAXIMUM Y                     | 1.289  | 1.099  | 1.193  |
| MINIMUM Y                     | -1.708 | -1.282 | -1.188 |
| CENTROID X                    | .271   | .282   | .458   |
| CENTROID Y                    | .036   | .226   | .132   |
| POA TO CENTROID in.           | .274   | .361   | .477   |
| MIN RADIUS                    | .273   | .379   | .481   |
| MEAN RADIUS                   | 1.271  | 1.213  | 1.166  |
| MAX RADIUS                    | 1.711  | 1.654  | 1.642  |
| HORIZONTAL SPREAD             | 2.876  | 2.876  | 2.876  |
| VERTICAL SPREAD               | 2.997  | 2.381  | 2.381  |
| EXTREME SPREAD                | 3.254  | 3.254  | 3.058  |
| NUMBER IN ONE INCH CIRCLE =   | 1      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 2      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 6      |        |        |



FILE:/PATTERNING/CENTERFIRE\_PATT/C6665865.1

## CENTERFIRE PATTERNS # 4

POR

1in circle

2in circle

3in circle

CENTROID \*

# OF SHOTS- 10

# IN CIR.

1in - 2

2in - 6

3in = 9

HS= 2.574

VS= 2.183

GS= 2.576

PATTERN #

|                               | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.057  | .889   | .811   |
| MINIMUM X                     | -1.517 | -1.138 | -1.216 |
| MAXIMUM Y                     | .903   | .943   | .788   |
| MINIMUM Y                     | -1.280 | -1.240 | -1.311 |
| CENTROID X                    | -.016  | .152   | .230   |
| CENTROID Y                    | -.078  | -.118  | .037   |
| POR TO CENTROID in.           | .080   | .193   | .233   |
| MIN RADII                     | .230   | .260   | .189   |
| MEAN RADII                    | .897   | .787   | .690   |
| MAX RADII                     | 1.558  | 1.388  | 1.234  |
| HORIZONTAL HEAD               | 2.574  | 2.027  | 2.027  |
| VERTICAL HEAD                 | 2.183  | 2.183  | 1.099  |
| EXTREME HEAD                  | 2.576  | 2.510  | 2.055  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 6      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 9      |        |        |

FILE: PATTERNING/CENTERFIRE\_PATT/C8665365.1

## CENTERFIRE PATTERNS

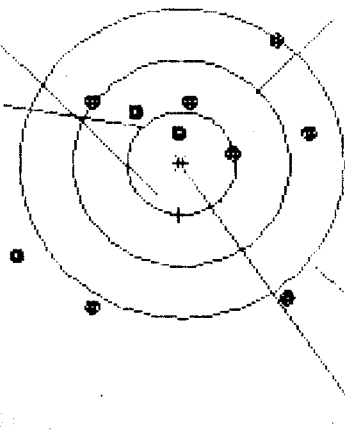
# 5

POA

1in circle

2in circle

3in circle



SHOTS - 10

# IN CIR.

1in - 2

2in - 4

3in - 7

HS - 2.631

VS - 2.629

GS - 3.173

CENTROID \*

PATTERN #

|                      | 10     | 9      | 8      |
|----------------------|--------|--------|--------|
| SHOTS                | 10     | 9      | 8      |
| MAXIMUM              | 1.138  | .972   | 1.079  |
| MINIMUM              | -1.493 | -.971  | -.864  |
| MAXIMUM              | 1.202  | 1.099  | .924   |
| MINIMUM              | -1.427 | -1.530 | -1.705 |
| CENTROID             | .027   | .193   | .086   |
| CENTROID             | .439   | .602   | .777   |
| FOR TO CENTROID      | .500   | .632   | .782   |
| MIN RADII            | .304   | .266   | .072   |
| MEAN RADII           | 1.012  | .954   | .808   |
| MAX RADII            | 1.755  | 1.311  | 1.911  |
| HORIZONTAL           | 2.631  | 1.943  | 1.943  |
| VERTICAL             | 2.629  | 2.629  | 2.629  |
| EXTREME              | 3.173  | 3.112  | 3.112  |
| NUMBER IN 1in CIRCLE | 2      |        |        |
| NUMBER IN 2in CIRCLE | 4      |        |        |
| NUMBER IN 3in CIRCLE | 7      |        |        |