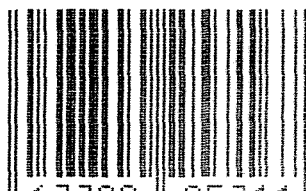


FORM

UPC



0 47700 25716 7

06665934

*INCLUDES 1 IN CHAMBER

CAPACITY*

BARREL LENGTH

MODEL 700 TM M24

ORDER NO.

5716

Remington

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24**SERIAL NO.**

C6665934

ORDER NO.**5716**

20

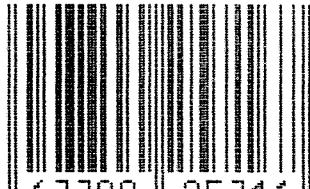
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.



5716 C6665934

ORDER 5716

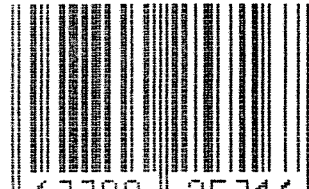
MODEL 700™ M24

UPC

0 47700 25716 7

ORDER 5716

MODEL 700™ M24

UPC

0 47700 25716 7

GFM

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6665934

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10 1	97	RW
600	Proof	10 1	91	RW
607	Check Headspace	10 1	91	RW
610	Dis-assemble Gun	10 1	91	RW
612	Magnaflux Barrel Action		OCT 4 1991	KR
	Magnaflux Bolt		OCT 4 1991	KR
615	Rollmark Caliber		OCT 4 1991	GL
617	Drill and Tap Sight Holes		OCT 4 1991	LB
618	Polish Barrel		10/8/91	LB
620	Apply Coatings (Barrel Action)		10-22-91	TH
	Apply Coating (Bolt)		10-22-91	TH
625	Final Assembly A) Clean inside of Bolt Assembly		10/22/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/22/91	RW
	C) Inspect Ejector Hole for Chamfer		10/22/91	RW
	D) Oil Firing Pin Ass'y		10/22/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/23/91	HL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			10/24/91	XL
	G) Safety Off Force	3	3	3			10/24/91	XL
	H) Trigger Pull Test & Retainability						10/23/91	XL
	I) Firing Pin Indent	.020	.020	.020			10/24/91	XL
	J) Assemble Stock						10/25/91	RW
	K) Assemble Swivel Studs						10-30-91	AC
	L) Attach Front and Rear Sight Assemblies						10/25/91	RW
	M) Iron Sight Alignment						10/25/91	RW
	N) Detach Front & Rear Sights & place in numbered container						10/25/91	RW
	O) Attach Scope to Rifle						10/25/91	RW
	P) Detach & Attach Scope 20 Times						10/25/91	RW
640	Gallery Target & Test						10-28-91	DH
	A) Time						10-28-91	DH
	B) Malfunctions						10-28-91	DH
	C) Pierced Primers						10-28-91	DH
	D) Optical Clarity of Scope						10-28-91	DH
645	Inspect for Live Ammo						10-28-91	DH
655	Final Inspection							
	A) Headspace						10-30-91	AC
	B) Trigger Pull	248	248	244	245	244	10-29-91	DH
	C) Function						10-30-91	AC
660	Pack						12-18-91	NF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6665934

DATE 10/23/91

TESTER JG.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.50	2.49	248	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.50	2.46	248	
PULL #3	2.62	2.47	2.50	244	
PULL #4	2.47	2.51	2.55	245	
PULL #5	2.50	2.50	2.51	244	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.48	3.46		
PULL #2	3.47	3.52		
PULL #3	3.46	3.50		
PULL #4	3.41	3.41		
PULL #5	3.43	3.57		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.38		4.35
PULL #2	4.43	4.32		4.32
PULL #3	4.36	4.34		4.32
PULL #4	4.38	4.35		4.35
PULL #5	4.24	4.29		4.27
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6665934
28 Oct 1991

CENTROIDAL DISTANCES

0 TO	1	.295203
1 TO	2	.234361
1 TO	3	.322605
1 TO	4	.148489
1 TO	5	.116829

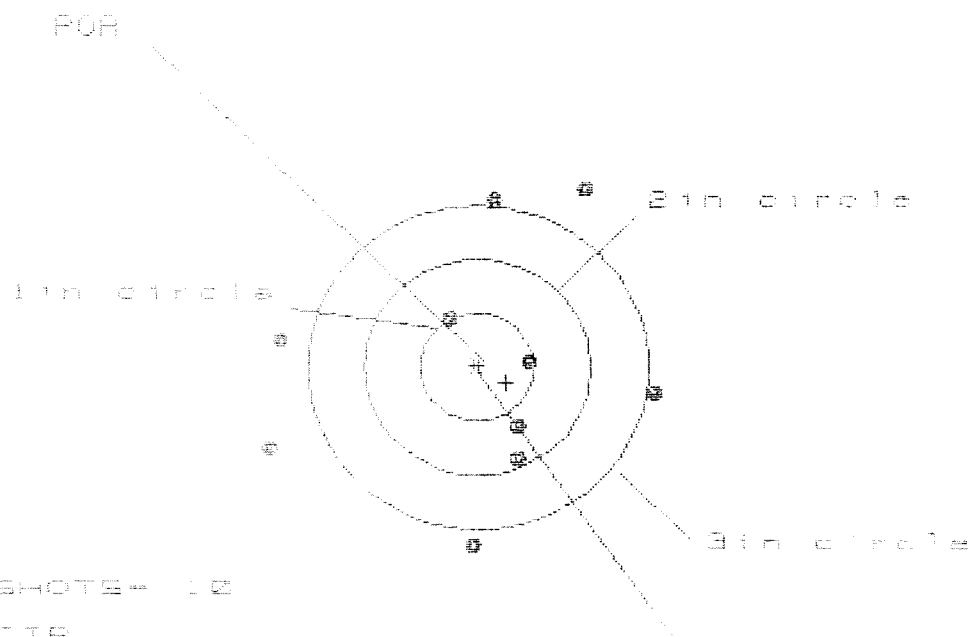
5
20 (----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1074
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0662
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .198749
THE AMP FOR THIS RIFLE IS: 1.043

28 Oct 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08865934

CENTERFIRE PATTERNS # 1



OF SHOTS = 12

IN CIR

1 in = 2

2 in = 4

3 in = 4

X = 3.317

Y = 3.312

Z = 3.376

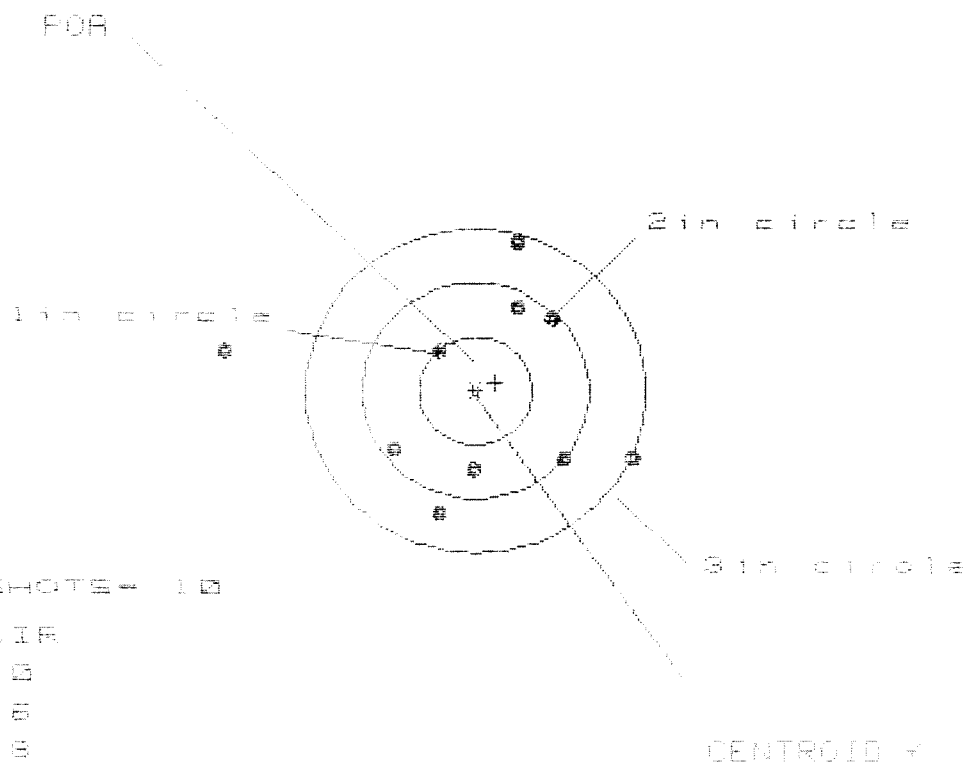
CENTROID +

PATTERN #	1	2	3
CH 10 - BEST OF	10	9	8
MINIMUM X	1.520	1.627	1.416
MINIMUM Y	-1.797	-1.690	-1.369
MINIMUM Z	1.685	1.743	1.675
MINIMUM Y	-1.627	-1.440	-1.568
CENTROID X	-1.256	-1.363	-1.152
CENTROID Y	1.147	1.040	1.028
CENTROID Z	1.295	1.366	1.155
SPREAD X	1.468	1.597	1.406
SPREAD Y	1.291	1.217	1.101
SPREAD Z	1.943	1.777	1.915
SPREAD X	3.317	3.317	3.285
SPREAD Y	3.312	3.183	3.183
SPREAD Z	3.376	3.359	3.324
SPREAD X INCH CIRCLE	=	2	
SPREAD Y INCH CIRCLE	=	4	
SPREAD Z INCH CIRCLE	=	4	

28 Oct 1991

FILE://PATTERNING/CENTERFIRE_PATT/C8685834

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 5

2in = 5

3in = 8

MS = 2.500

SE = 1.503

SS = 3.725

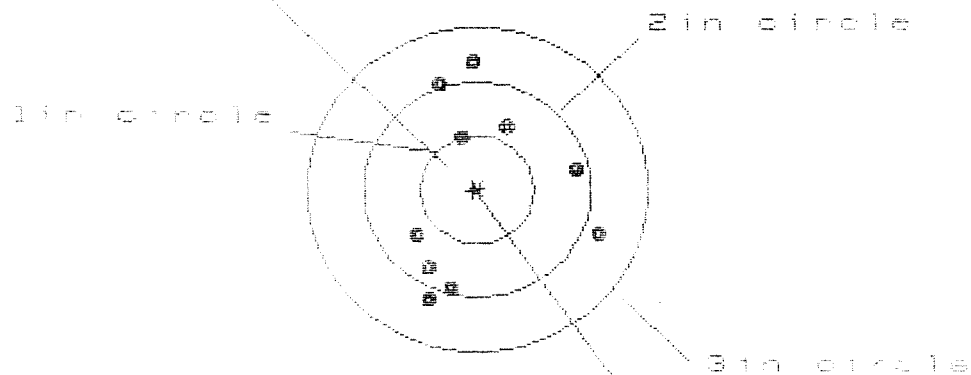
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.984	1.138	.651
MINIMUM X	:	-2.216	-1.985	-1.643
MAXIMUM Y	:	1.971	1.412	1.344
MINIMUM Y	:	-1.132	-1.091	-1.159
CENTROID X	:	-1.178	.068	-.074
CENTROID Y	:	-.074	-.115	-.047
MAX. RADIUS	:	.193	.134	.087
MIN. RADIUS	:	.533	.693	.586
AVERAGE RADIUS	:	1.125	.981	.935
MAX. SPREAD	:	2.247	1.417	1.368
MIN. SPREAD	:	3.600	2.123	1.494
AVERAGE SPREAD	:	2.503	2.503	2.503
MAX. SPREAD	:	3.725	2.592	2.592
MAX. SPREAD ONE INCH CIRCLE	:	=	0	
MAX. SPREAD TWO INCH CIRCLE	:	=	6	
MAX. SPREAD THREE INCH CIRCLE	:	=	8	

26 Oct 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6665934

CENTERFIRE PATTERNS # 3

FOR



OF SHOTS = 10

IN CIR

1in = 1

2in = 5

3in = 10

HS = 1.551

VS = 2.216

GS = 2.249

CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MINIMUM X	1.090	1.082	.958
MINIMUM Y	-1.501	-1.509	-1.373
MAXIMUM X	1.218	1.088	1.651
MAXIMUM Y	-1.998	-1.863	-1.901
CENTROID X	.037	.045	-.091
CENTROID Y	.012	-.123	-.085
FROM CENTROID in.	.039	.131	.124
1" RADIUS	.494	.574	.482
2" RADIUS	.983	.862	.812
3" RADIUS	1.220	1.157	1.081
1" SPREAD	1.591	1.591	1.301
2" SPREAD	2.216	1.952	1.952
3" SPREAD	2.249	2.028	1.953
ONE INCH CIRCLE	=	1	
TWO INCH CIRCLE	=	6	
THREE INCH CIRCLE	=	10	

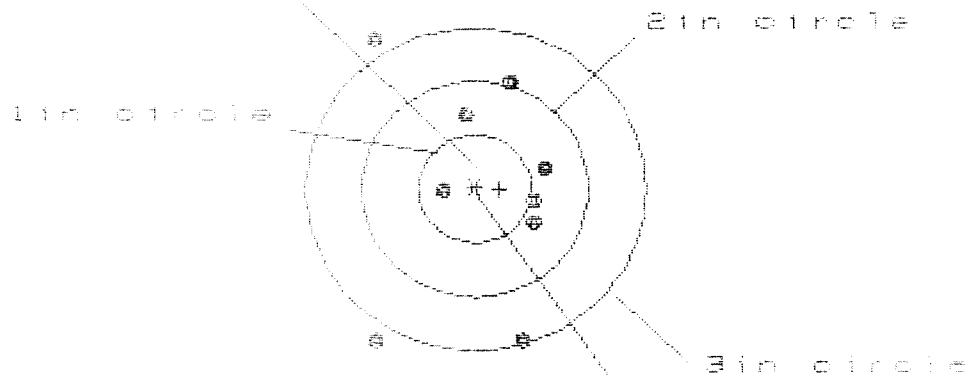
06 061 593

FILE:/PATTERNING/CENTERFIRE_PATT/06065934

CENTERFIRE PATTERNS

4

FOR



+ OF SHOTS= 10

IN CIR

1in = 2

2in = 6

3in = 2

ME= 1.495

MS= 2.872

SS= 3.877

CENTROID

PATTERN #

4

AXIS (FEET OF)	10	9	8
MAXIMUM X	1.595	1.495	1.376
MINIMUM X	-1.901	-1.948	-1.545
MAXIMUM Y	1.420	1.130	1.960
MINIMUM Y	-1.452	-1.294	-1.350
CENTROID X	-1.216	-1.116	1.000
CENTROID Y	1.004	-1.154	1.000
ME (CENTROID in.)	1.216	1.193	1.000
MS (in.)	1.257	1.399	1.351
SS (in.)	1.884	1.798	1.652
ME (in.)	1.682	1.604	1.378
MS (in.)	1.495	1.443	1.421
SS (in.)	2.872	2.424	2.331
SS (in.)	3.877	2.690	2.333
1 INCH CIRCLE	=	2	
2 INCH CIRCLE	=	6	
3 INCH CIRCLE	=	8	

FILE:///PATTERNING/CENTERFIRE PATT/CS685934

CENTERFIRE PATTERNS

Figure 1 is a schematic representation of the experimental design. It shows a participant's head in profile, looking at a stimulus. The stimulus is a central fixation point labeled 'Fixation'. To the left of the fixation point is a 'Stimulus' and to the right is a 'Response'. The participant is shown looking at the stimulus and then at the response.

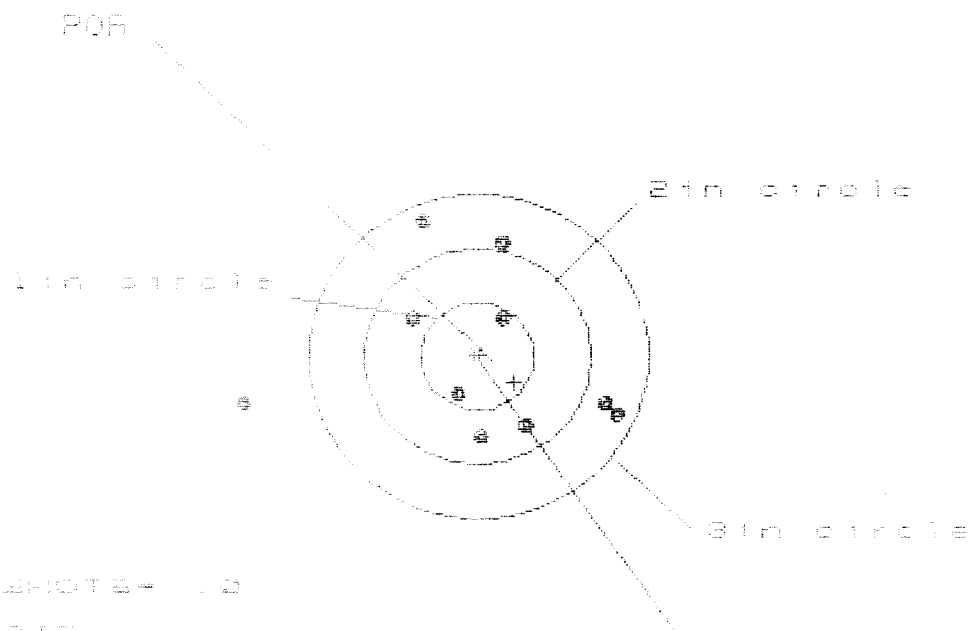
[illegible][illegible]

表 1-1	2015 年 12 月 31 日		2016 年 12 月 31 日		2017 年 12 月 31 日		2018 年 12 月 31 日	
项目	2015 年 12 月 31 日	2016 年 12 月 31 日	2017 年 12 月 31 日	2018 年 12 月 31 日	2019 年 12 月 31 日	2020 年 12 月 31 日	2021 年 12 月 31 日	2022 年 12 月 31 日
流动资产	10,000,000	12,000,000	15,000,000	18,000,000	20,000,000	22,000,000	24,000,000	26,000,000
非流动资产	5,000,000	6,000,000	7,000,000	8,000,000	9,000,000	10,000,000	11,000,000	12,000,000
资产总计	15,000,000	18,000,000	22,000,000	26,000,000	29,000,000	32,000,000	35,000,000	38,000,000
流动负债	8,000,000	9,000,000	10,000,000	11,000,000	12,000,000	13,000,000	14,000,000	15,000,000
非流动负债	2,000,000	2,500,000	3,000,000	3,500,000	4,000,000	4,500,000	5,000,000	5,500,000
负债总计	10,000,000	11,500,000	13,000,000	14,500,000	16,000,000	17,500,000	19,000,000	20,500,000
所有者权益	5,000,000	6,500,000	9,000,000	11,500,000	13,000,000	14,500,000	16,000,000	17,500,000

[illegible]

Figure 1. Schematic representation of the experimental design. The subjects were divided into two groups: the control group and the experimental group. The control group received a standard diet and water, while the experimental group received a diet supplemented with 0.5% of the active ingredient. The subjects were then subjected to a 10-day period of fasting, followed by a 10-day period of refeeding. The subjects were then subjected to a 10-day period of fasting, followed by a 10-day period of refeeding. The subjects were then subjected to a 10-day period of fasting, followed by a 10-day period of refeeding.

$$= \frac{1}{\sqrt{\pi}} \int_{-\infty}^{\infty} \exp(-t^2) dt = \frac{1}{\sqrt{\pi}} \cdot \sqrt{\pi} = 1$$

100