C6349033

MODEL 700™ M24

Model SWS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00151234
Verify Repair

Serial: C6349033 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:
Status: Closed 9/16/2008 2:28:57 PM

Address Information

Customer: (Received From)		Return To: (Received From)	
Name:	ISD ARMSROOM		ISD ARMSROOM
Address 1:	8TH_DESERT STORM		8TH_DESERT STORM
Address 2:	BLDG 5210 BAY DOOR #30 PO Box:		BLDG 5210 BAY DOOR #30 PO Box:
City:	FORT CAMPBELL		FORT CAMPBELL
State:	KY Zip Code: 42223 Country: US	State:	KY Zip Code: 42223 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 9/16/2008 | 3:28 PM | CAPS | NUM | INS | SCRL

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE20-02-C-0140

SERIAL NUMBER: 151234
STRIKER NUMBER: C6349033
LOGIN DATE: 9-16-08

OPERATION #	OPERATION NAME						DATE	INITIAL
500	DIS-ASSEMBLE GUN						9-17-08	RTC
505	RE-BARREL						9-22-08	RTC
560	ASSEMBLE						9-22-08	RTC
600	PROOF	MAGNA - FLUX					9-22-08	RTC
605	CHECK HEADSPACE	SEP 2008					9-22-08	RTC
610	DIS-ASSEMBLE GUN	OPERATOR					9-22-08	RTC
612	MAGNAFLUX						9/30/08	RTC
510	DRILL AND TAP						9-23-08	SP
615	ROLLMARK CALIBER						9/30/08	RT
618	ROTO-BLAST							
620	APPLY COATINGS						10/	
625	FINAL ASSEMBLY						10-7-08	RTC
640	FUNCTION TEST AND	(PASS)	FAIL				10-8-08	TC
650	TARGET	(PASS)	FAIL				10-8-08	TC
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION	N/A					
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION					10-8-08	TC
670	FINAL INSPECTION A) HEADSPACE	(PASS)	FAIL				10-22-08	TC
	B) TRIGGER PULL (+/- 5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	3.38	3.37	3.29	3.23	3.26	10-13-08	TC
	F) SAFETY ON FORCE (2 LBS MIN, 5 LBS MAX)	3.5	3.5	4.0			10-22-08	TC
	G) SAFETY OFF FORCE (2 LBS MIN)	4.0	4.0	4.5			10-22-08	TC
	I) FIRING PIN INDENT .020	.020	.020	.020			10-22-08	TC
690	PACK						10/31/08	Fry

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349033.__0
FILE DATE AND TIME: 10/08/2008 15:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

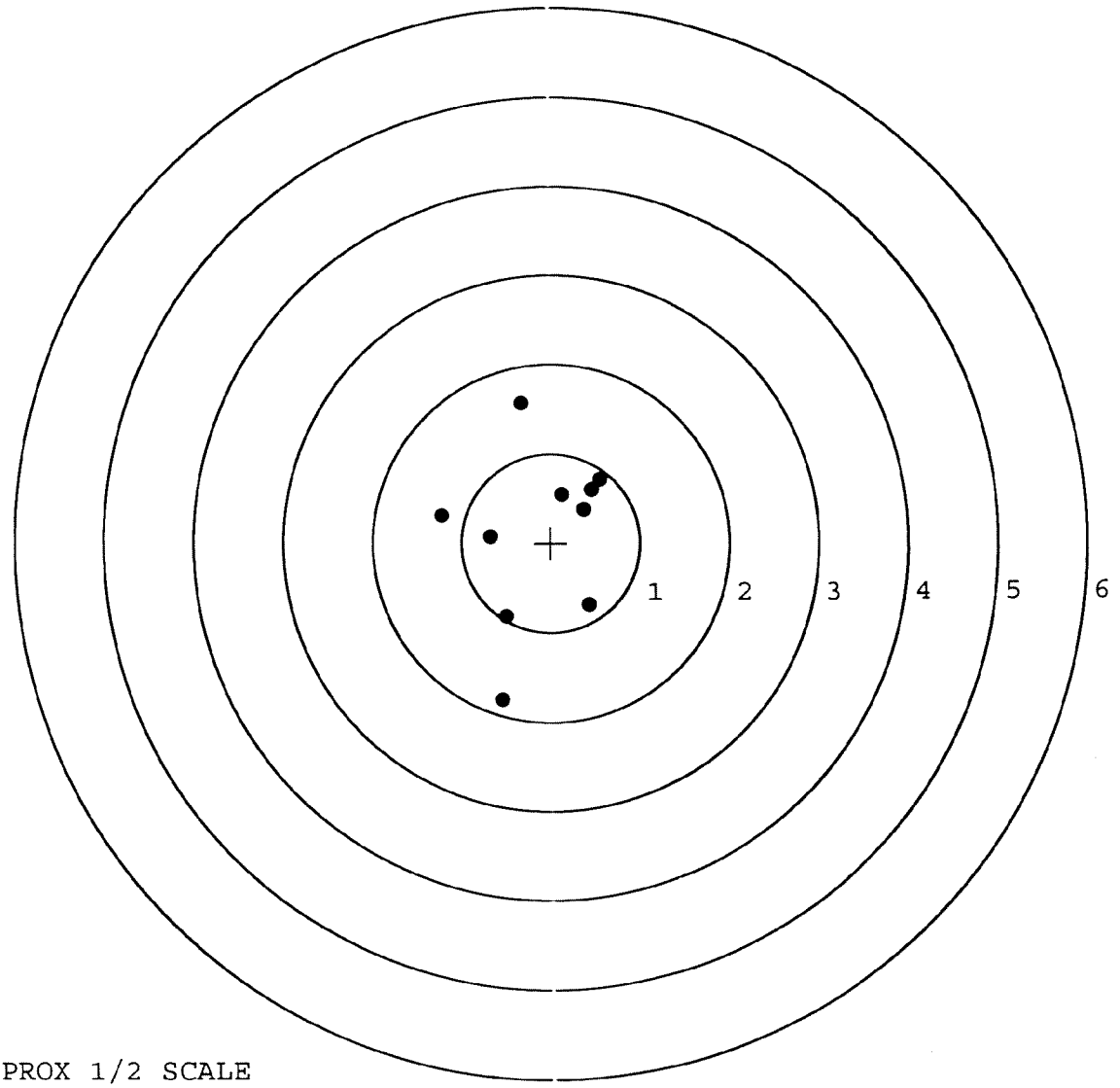
The Average X Centroid of the Five Target Set:	-0.191
The Average Y Centroid of the Five Target Set:	0.054
The Average Point of Impact of the Five Target Set:	0.199
The Average Mean Radius of the Five Target Set:	0.887
The Distance from POA to Centroid Target #1:	0.160
The Distance from Centroid Target #2 to Centroid Target #1:	0.099
The Distance from Centroid Target #3 to Centroid Target #1:	0.051
The Distance from Centroid Target #4 to Centroid Target #1:	0.337
The Distance from Centroid Target #5 to Centroid Target #1:	0.104

BARBER - M24 0106232

SERIAL NUMBER: C6349033.__0
TARGET NUMBER: 1
FILE DATE: 10/08/2008
FILE TIME: 15:38

X CENTROID:	-0.131
Y CENTROID:	0.092
POA TO CENTROID:	0.160
HORZ SPREAD:	1.777
VERT SPREAD:	3.314
GROUP SPREAD:	3.322
MIN RADIUS:	0.524
MAX RADIUS:	1.891
MEAN RADIUS:	0.980
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.549	-1.753
2:	-1.222	0.317
3:	-0.322	1.561
4:	0.429	-0.698
5:	-0.502	-0.824
6:	-0.676	0.079
7:	0.131	0.545
8:	0.376	0.377
9:	0.555	0.712
10:	0.466	0.600

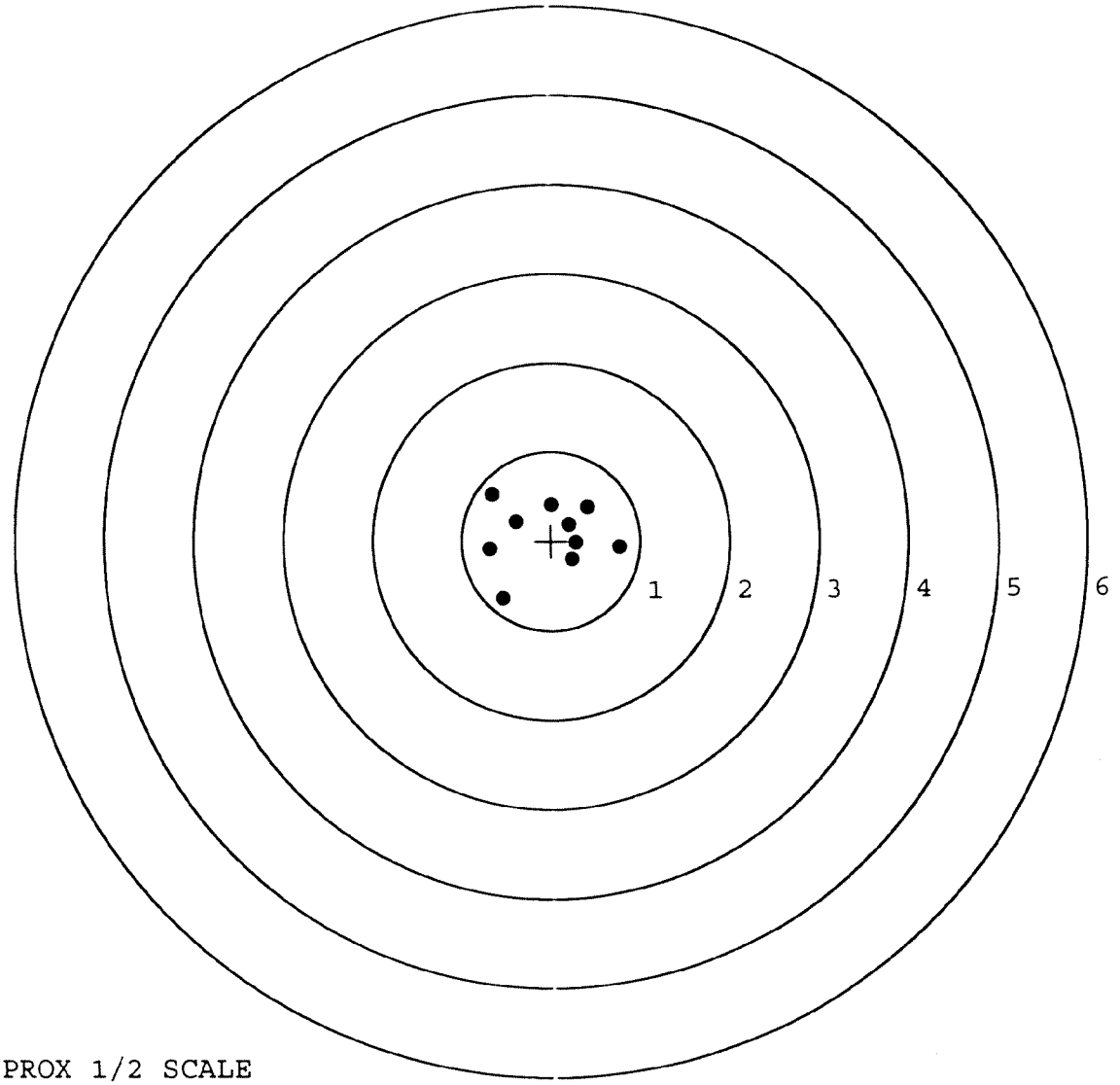


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349033.__0
TARGET NUMBER: 2
FILE DATE: 10/08/2008
FILE TIME: 15:38

X CENTROID:	-0.035
Y CENTROID:	0.066
POA TO CENTROID:	0.075
HORZ SPREAD:	1.463
VERT SPREAD:	1.172
GROUP SPREAD:	1.432
MIN RADIUS:	0.264
MAX RADIUS:	0.874
MEAN RADIUS:	0.540
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.655	0.526
2:	-0.542	-0.646
3:	0.772	-0.077
4:	-0.691	-0.089
5:	-0.388	0.214
6:	0.419	0.376
7:	0.008	0.404
8:	0.238	-0.212
9:	0.284	-0.021
10:	0.201	0.184

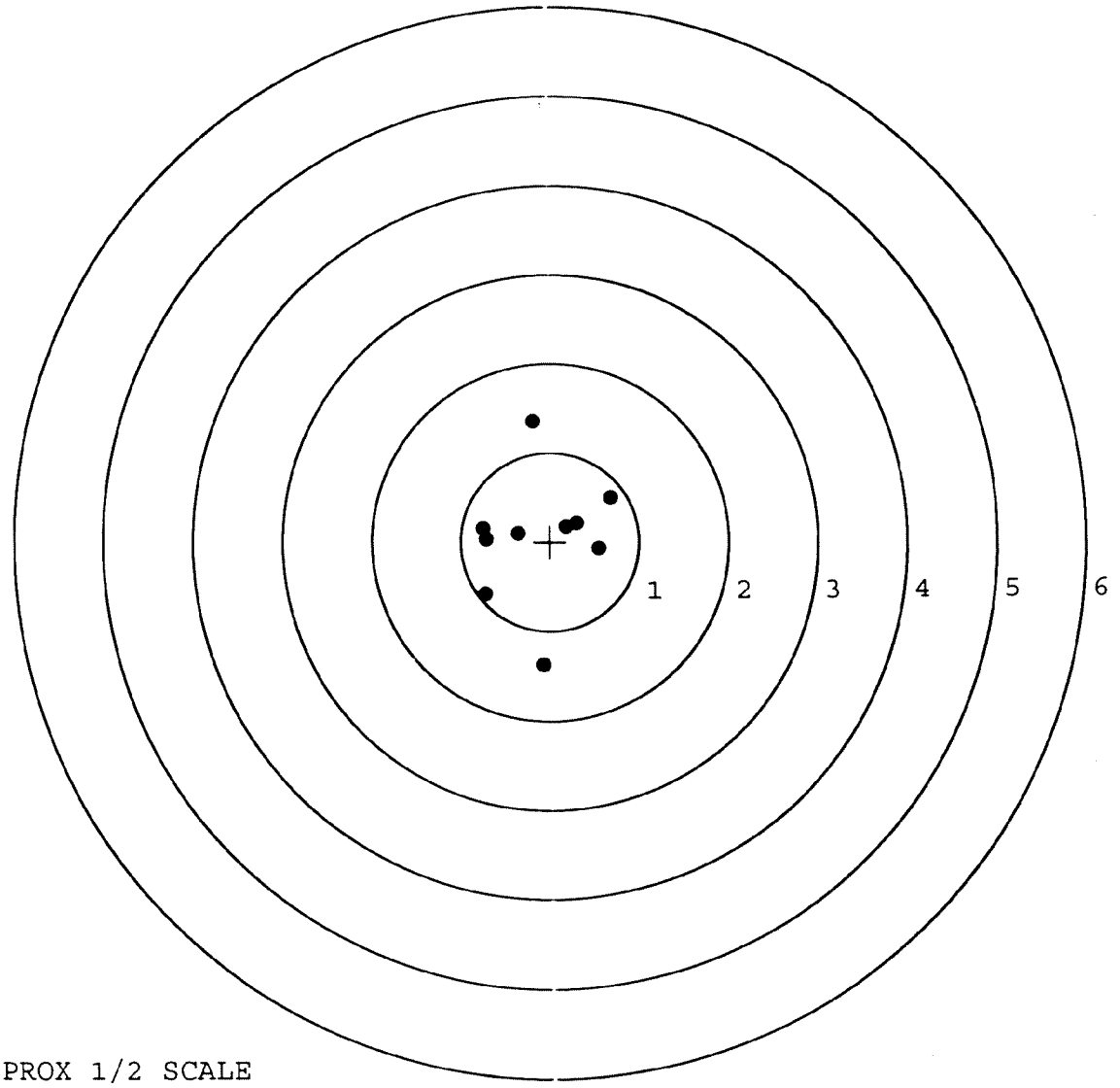


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349033.__0
TARGET NUMBER: 3
FILE DATE: 10/08/2008
FILE TIME: 15:38

X CENTROID:	-0.109
Y CENTROID:	0.046
POA TO CENTROID:	0.118
HORZ SPREAD:	1.435
VERT SPREAD:	2.736
GROUP SPREAD:	2.738
MIN RADIUS:	0.250
MAX RADIUS:	1.431
MEAN RADIUS:	0.748
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.182	1.352
2:	-0.081	-1.384
3:	-0.731	-0.584
4:	-0.751	0.154
5:	-0.714	0.040
6:	-0.354	0.096
7:	0.185	0.173
8:	0.305	0.213
9:	0.552	-0.085
10:	0.684	0.488

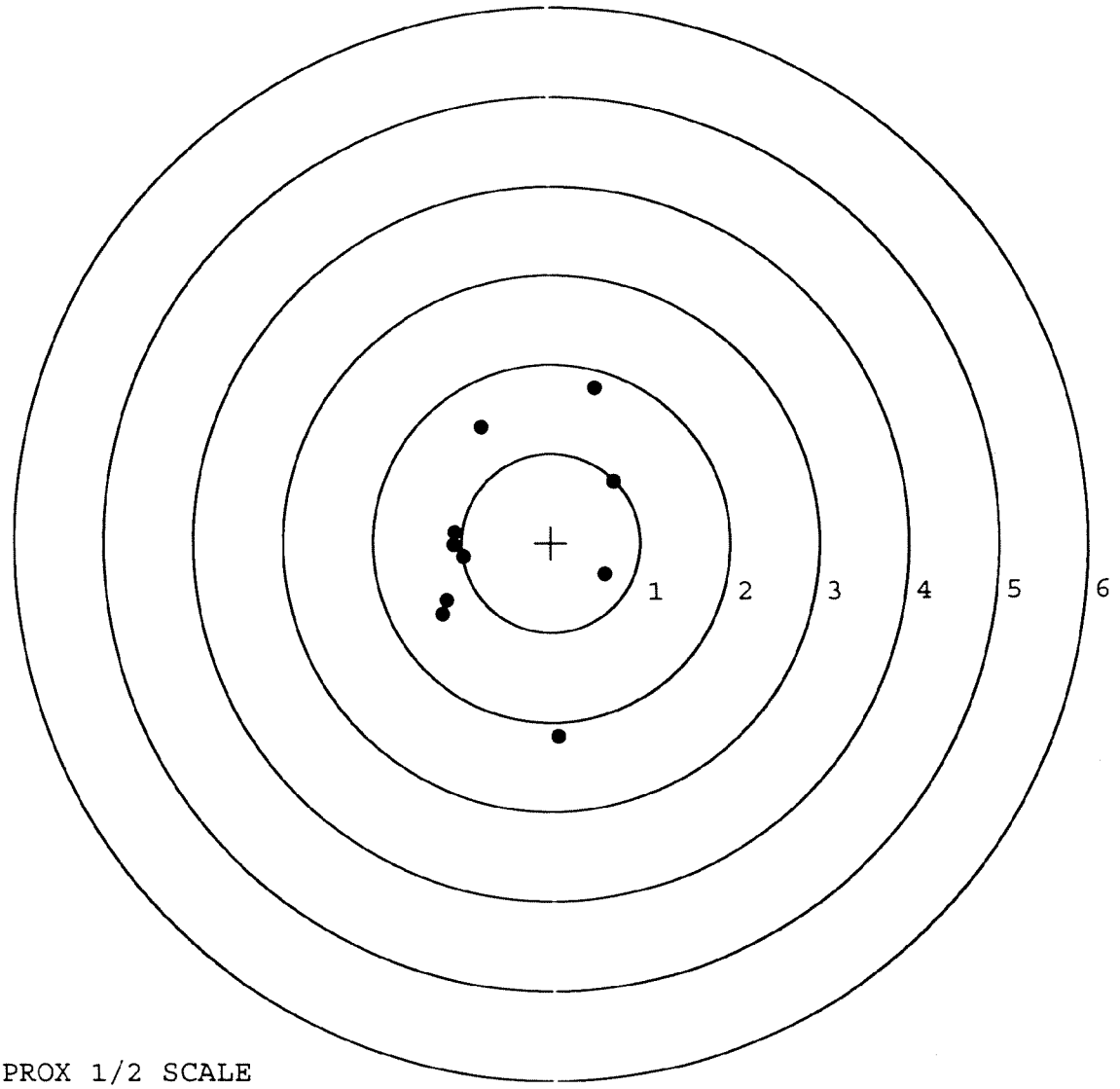


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349033.__0
TARGET NUMBER: 4
FILE DATE: 10/08/2008
FILE TIME: 15:38

X CENTROID:	-0.444
Y CENTROID:	-0.032
POA TO CENTROID:	0.446
HORZ SPREAD:	1.931
VERT SPREAD:	3.906
GROUP SPREAD:	3.930
MIN RADIUS:	0.554
MAX RADIUS:	2.201
MEAN RADIUS:	1.193
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.505	1.733
2:	-0.769	1.301
3:	0.067	-2.173
4:	-1.224	-0.800
5:	-1.177	-0.643
6:	0.601	-0.366
7:	0.707	0.682
8:	-0.984	-0.159
9:	-1.093	-0.021
10:	-1.078	0.126

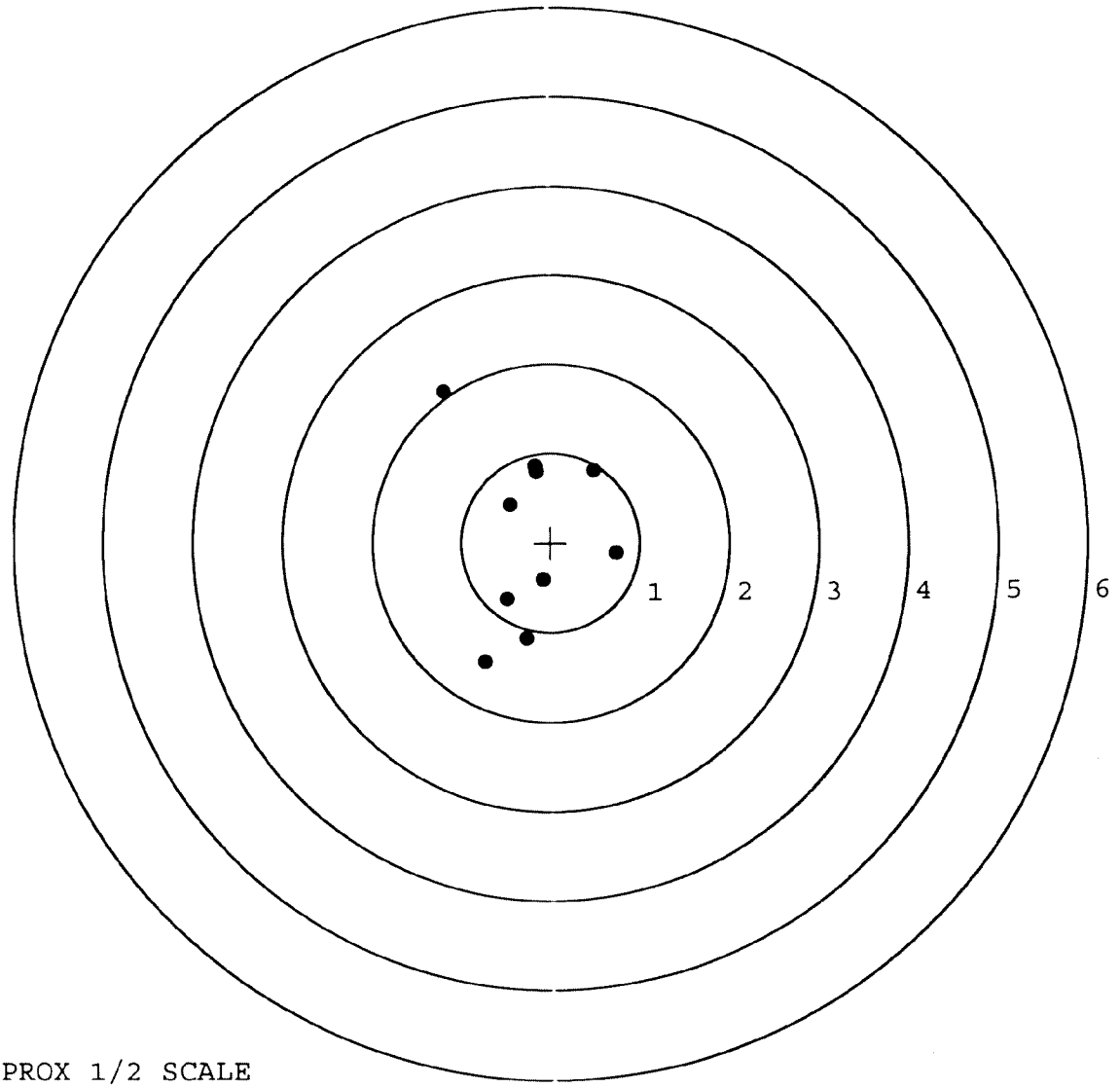


TARGET APPROX 1/2 SCALE

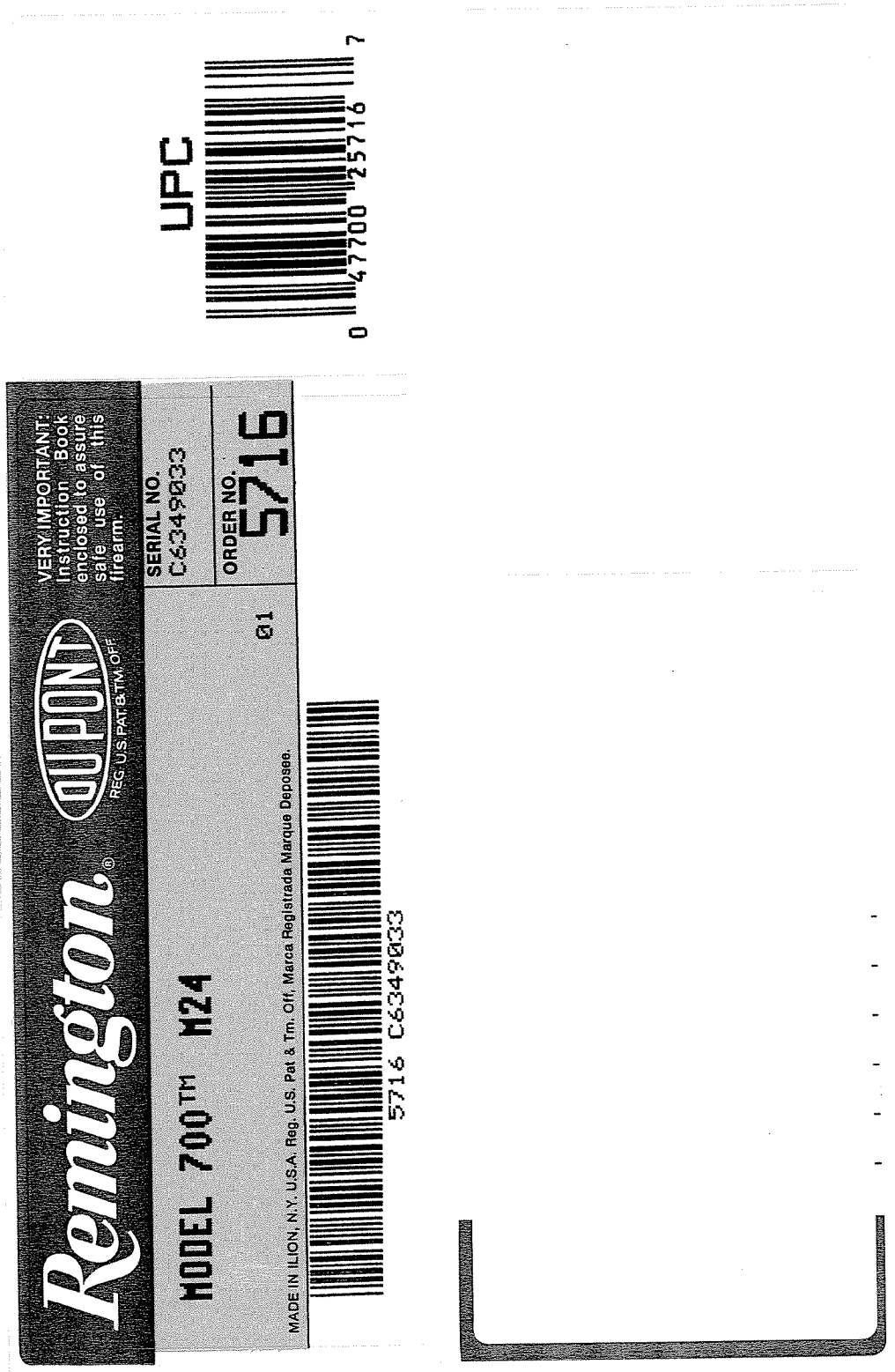
SERIAL NUMBER: C6349033.__0
TARGET NUMBER: 5
FILE DATE: 10/08/2008
FILE TIME: 15:38

X CENTROID:	-0.235
Y CENTROID:	0.099
POA TO CENTROID:	0.255
HORZ SPREAD:	1.929
VERT SPREAD:	3.030
GROUP SPREAD:	3.063
MIN RADIUS:	0.399
MAX RADIUS:	1.862
MEAN RADIUS:	0.973
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	-1.191	1.697
2:	-0.746	-1.333
3:	-0.276	-1.079
4:	-0.491	-0.630
5:	-0.088	-0.417
6:	0.738	-0.125
7:	0.487	0.804
8:	-0.171	0.855
9:	-0.453	0.433
10:	-0.158	0.787



TARGET APPROX 1/2 SCALE


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.
SERIAL NO.
C6349033
ORDER NO.
5716
01
5716 C6349033
UPC
0 47700 25716 7

BARBER - M24 0106238

Replaced

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6349033

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	QUALITY AUDIT 12-20 89		RW
600	Proof	12-20 89		
607	Check Headspace	12-20 89		
610	Dis-assemble Gun	12-20 89		RW
612	Magnaflux Barrel Action	1-5-90		KeR
	Magnaflux Bolt	1-5-90		
615	Rollmark Caliber		1/5/90	JB
617	Drill and Tap Sight Holes		1/8/90	FB
618	Polish Barrel RB		1/9/90	WB
620	Apply Coatings (Barrel Action)		1-15-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/16/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/16/90	RW
	C) Inspect Ejector Hole for Chamfer		1/16/90	RW
	D) Oil Firing Pin Ass'y		1/16/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		1/16/90	GS

BARBER - M24 0106239

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			1-19-90	[illegible]
	G) Safety Off Force	3	3	3			1-19-90	[illegible]
	H) Trigger Pull Test & Retainability						17 Jan 90	[illegible]
	I) Firing Pin Indent	.0215	.0215	.0215			1-19-90	[illegible]
	J) Assemble Stock						3/6/90	[illegible]
	K) Assemble Swivel Studs						3/15/90	WB
	L) Attach Front and Rear Sight Assemblies						3/6/90	[illegible]
	M) Iron Sight Alignment						3/6/90	[illegible]
	N) Detach Front & Rear Sights & place in numbered container						3/6/90	[illegible]
	O) Attach Scope to Rifle						3/6/90	WB
	P) Detach & Attach Scope 20 Times						3/6/90	WB
640	Gallery Target & Test						3-8-90	[illegible]
	A) Time						"	[illegible]
	B) Malfunctions						"	[illegible]
	C) Pierced Primers						"	[illegible]
	D) Optical Clearity of Scope						"	[illegible]
645	Inspect for Live Ammo						3-8-90	[illegible]
655	Final Inspection A) Headspace						15 Mar 90	[illegible]
	B) Trigger Pull	257	254	262	250	250	15 Mar 90	[illegible]
	C) Function						15 Mar 90	[illegible]
660	Pack						19 Mar 90	[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C0349033
DATE 17 Jan 90
TESTER JJS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	224	2.33	2.51	2.57	MIN. SETTING,
PULL #2	2.27	2.39	2.46	2.54	NO AVG. OF 5
PULL #3	2.23	2.37	2.52	2.62	READINGS ACCEPT-
PULL #4	2.23	2.30	2.51	2.50	ABLE LESS THAN 2#
PULL #5	2.30	2.40	2.32	2.50	
TOTAL	11.27	11.79	12.32	12.73	
AVG.	2.254	2.358	2.464	2.546	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.29		
PULL #2	3.36	3.54		
PULL #3	3.33	3.33		
PULL #4	3.32	3.48		
PULL #5	3.39	3.48		
TOTAL	16.84	17.05		
AVG.	3.368	3.41		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.88		3.72
PULL #2	4.16	3.88		3.78
PULL #3	4.08	3.95		3.79
PULL #4	3.94	3.92		3.84
PULL #5	3.85	4.07		4.08
TOTAL	19.95	19.70		19.24
AVG.	3.99	3.94		3.848

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6349033
8 Mar 1990

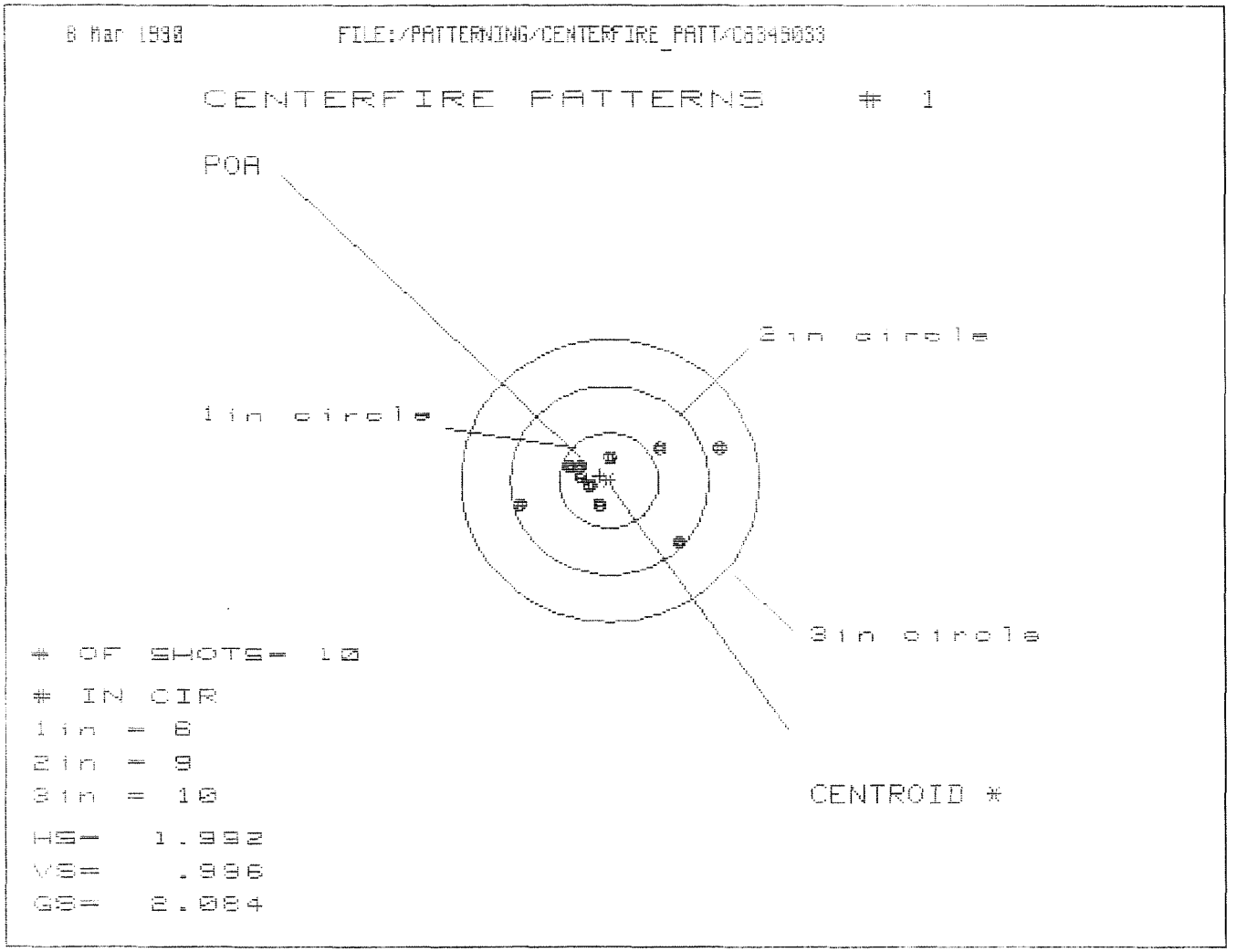
CENTROIDAL DISTANCES

0	TO	1	.107331
1	TO	2	.261874
1	TO	3	.21735
1	TO	4	.0970824
1	TO	5	.0403609

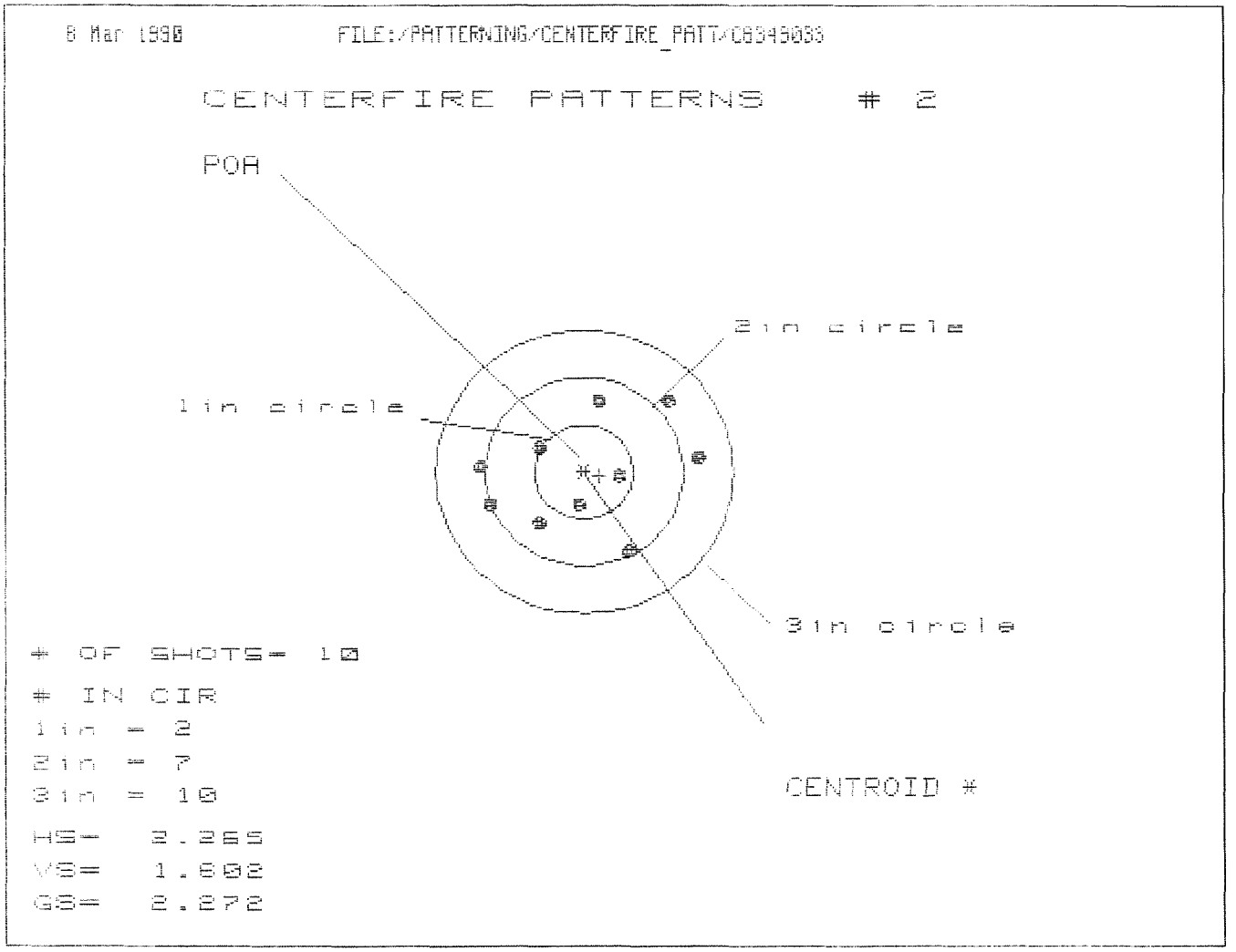
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0326
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0206
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0386704

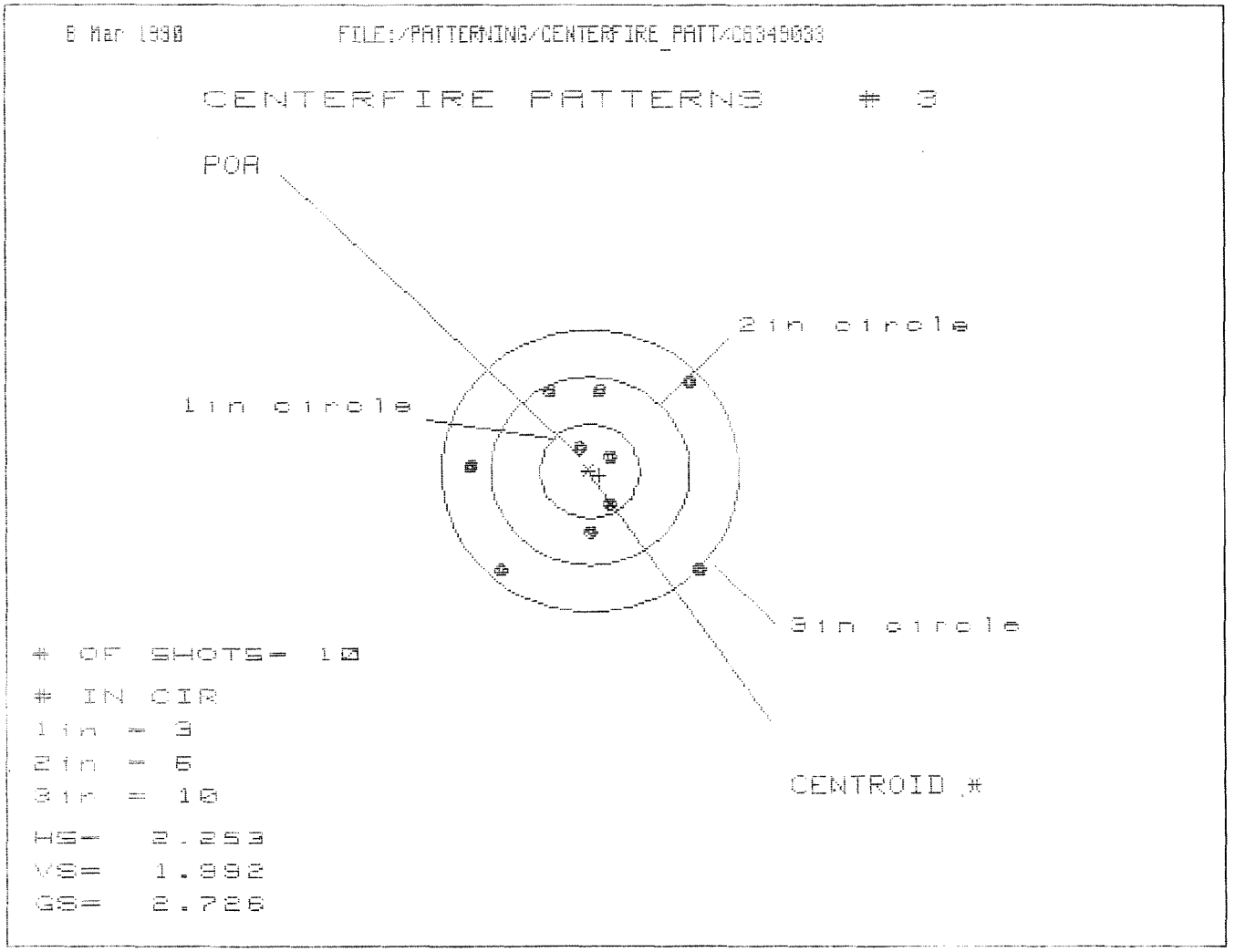
THE AMR FOR THIS RIFLE IS: .874



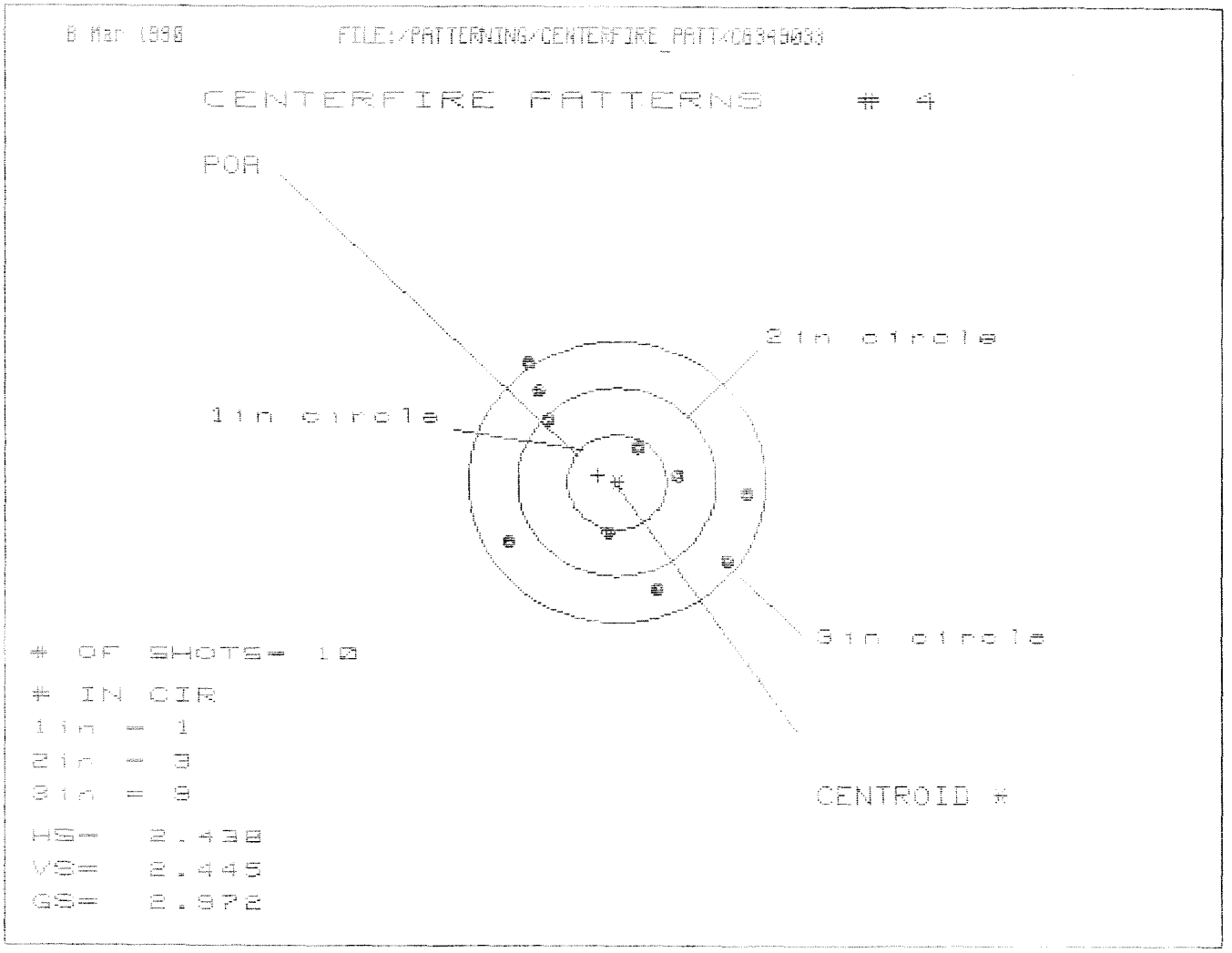
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.111	.782	.684
MINIMUM X	:	-.881	-.758	-.660
MAXIMUM Y	:	.320	.344	.264
MINIMUM Y	:	-.676	-.640	-.337
CENTROID X	:	.096	-.027	-.125
CENTROID Y	:	-.048	-.084	-.004
POA TO CENTROID in.	:	.107	.088	.125
MIN RADIUS	:	.204	.078	.082
MEAN RADIUS	:	.541	.435	.329
MAX RADIUS	:	1.156	1.011	.743
HORIZONTAL SPREAD	:	1.992	1.540	1.354
VERTICAL SPREAD	:	.996	.984	.601
EXTREME SPREAD	:	2.084	1.587	1.491
NUMBER IN ONE INCH CIRCLE	=		6	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	



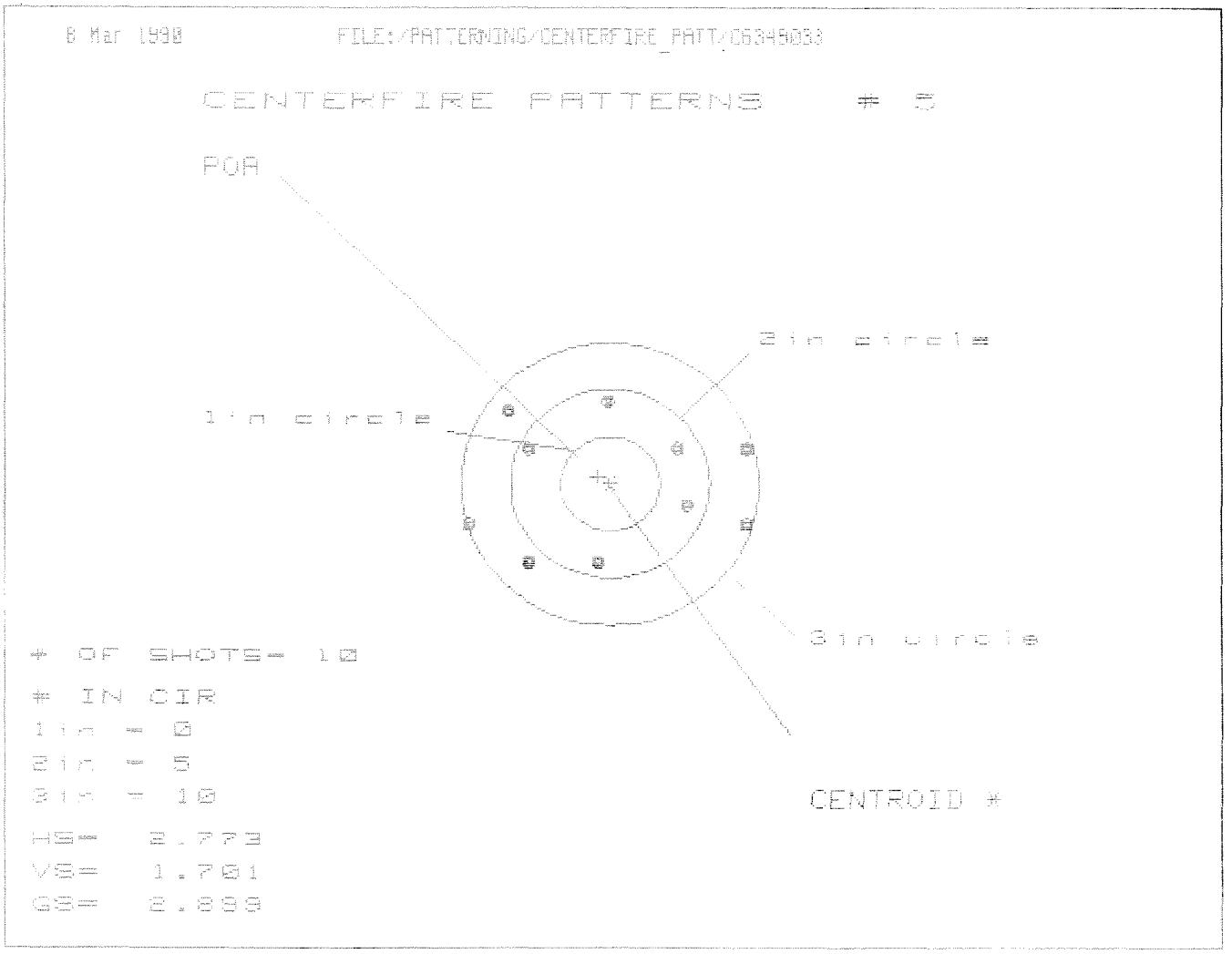
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.168	.986	.689
MINIMUM X	:	-1.097	-.967	-.844
MAXIMUM Y	:	.806	.829	.922
MINIMUM Y	:	-.796	-.773	-.680
CENTROID X	:	-.151	-.281	-.404
CENTROID Y	:	.039	.016	-.077
POA TO CENTROID in.	:	.156	.281	.411
MIN RADIUS	:	.342	.359	.345
MEAN RADIUS	:	.811	.759	.682
MAX RADIUS	:	1.187	1.234	1.019
HORIZONTAL SPREAD	:	2.265	1.953	1.533
VERTICAL SPREAD	:	1.602	1.602	1.602
EXTREME SPREAD	:	2.272	2.084	1.744
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.069	1.119	.469
MINIMUM X	:	-1.184	-1.066	-.926
MAXIMUM Y	:	.971	.859	.834
MINIMUM Y	:	-1.021	-1.133	-1.026
CENTROID X	:	-.099	-.217	-.357
CENTROID Y	:	.048	.160	.053
POA TO CENTROID in.	:	.109	.270	.361
MIN RADIUS	:	.251	.104	.249
MEAN RADIUS	:	.870	.788	.732
MAX RADIUS	:	1.472	1.411	1.189
HORIZONTAL SPREAD	:	2.253	2.185	1.395
VERTICAL SPREAD	:	1.992	1.992	1.860
EXTREME SPREAD	:	2.726	2.726	2.079
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.311	1.211	1.341
MINIMUM X	:	-1.127	-1.227	-1.097
MAXIMUM Y	:	1.289	1.090	1.000
MINIMUM Y	:	-1.156	-1.013	-1.103
CENTROID X	:	.191	.291	.161
CENTROID Y	:	-.068	-.211	-.130
POA TO CENTROID in.	:	.203	.360	.201
MIN RADIUS	:	.399	.407	.450
MEAN RADIUS	:	1.058	.985	.948
MAX RADIUS	:	1.572	1.406	1.346
HORIZONTAL SPREAD	:	2.438	2.438	2.438
VERTICAL SPREAD	:	2.445	2.103	2.103
EXTREME SPREAD	:	2.972	2.651	2.480
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.395	1.549	1.387
MINIMUM X	:	-1.378	-1.223	-1.048
MAXIMUM Y	:	.904	.855	.794
MINIMUM Y	:	-.797	-.846	-.911
CENTROID X	:	.126	-.029	.123
CENTROID Y	:	-.075	-.026	.029
POA TO CENTROID in.	:	.146	.039	.129
MIN RADIUS	:	.710	.724	.667
MEAN RADIUS	:	1.090	1.039	.991
MAX RADIUS	:	1.465	1.562	1.418
HORIZONTAL SPREAD	:	2.773	2.762	2.435
VERTICAL SPREAD	:	1.701	1.701	1.701
EXTREME SPREAD	:	2.899	2.899	2.507
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

BARBER M24 0106247

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER R 99-09155

INITIAL	CUSTOMER ORDER NO.
RLP	384

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
04/07/88	04/08/99	XK 12-89	C6349033		700 7.62 M24

ACCESSORIES W/STUDS SCOPE BASE

FROM:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

SHIP TO:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

CUST NO:208414 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel 96003
Extractor 91816

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW		6-1-99	6-3-99	6-3-99	

OFFICE COPY

RD6925 REV. 7/97

Receipt Of Firearm(s) Delivered to the Plant for Repair File # 00384
Firearm Checked For Live Ammunition [X]

Delivery Date 4/7/99

Customer Name (Print) US ARMY JAMES C. STARNS JR.
Address OSC 5TH SFG State FORT CAMPBELL Zip 42223
Phone Number (502)- 798-2882 / 2972 KY.

Firearm Description Model 700 (M24) Cal./ Ga. 762
Serial Number C63450833
Stock/ Fore-end Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain, Synthetic, Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

Customer request: RECONDITION M24

Return Process Return to Clark St. Ent.[ ] Return via UPS [X]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature _____ Date 4/7/99
person delivering firearm

Signature _____ Date 4/7/99
security officer

Signature _____ Date 4/7/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ___/___/___
person receiving firearm must be the same whom delivered

Signature _____ Date ___/___/___
security officer or other witness returning the firearm

Reciept Of Firearm. Doc
Rev. 12/16/98

ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

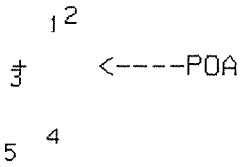
Centroidal distance calculations for Rifle # c6349033
4 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1378
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1068
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .174342

THE AMR FOR THIS RIFLE IS: 1.233

CENTROIDAL DISTANCES

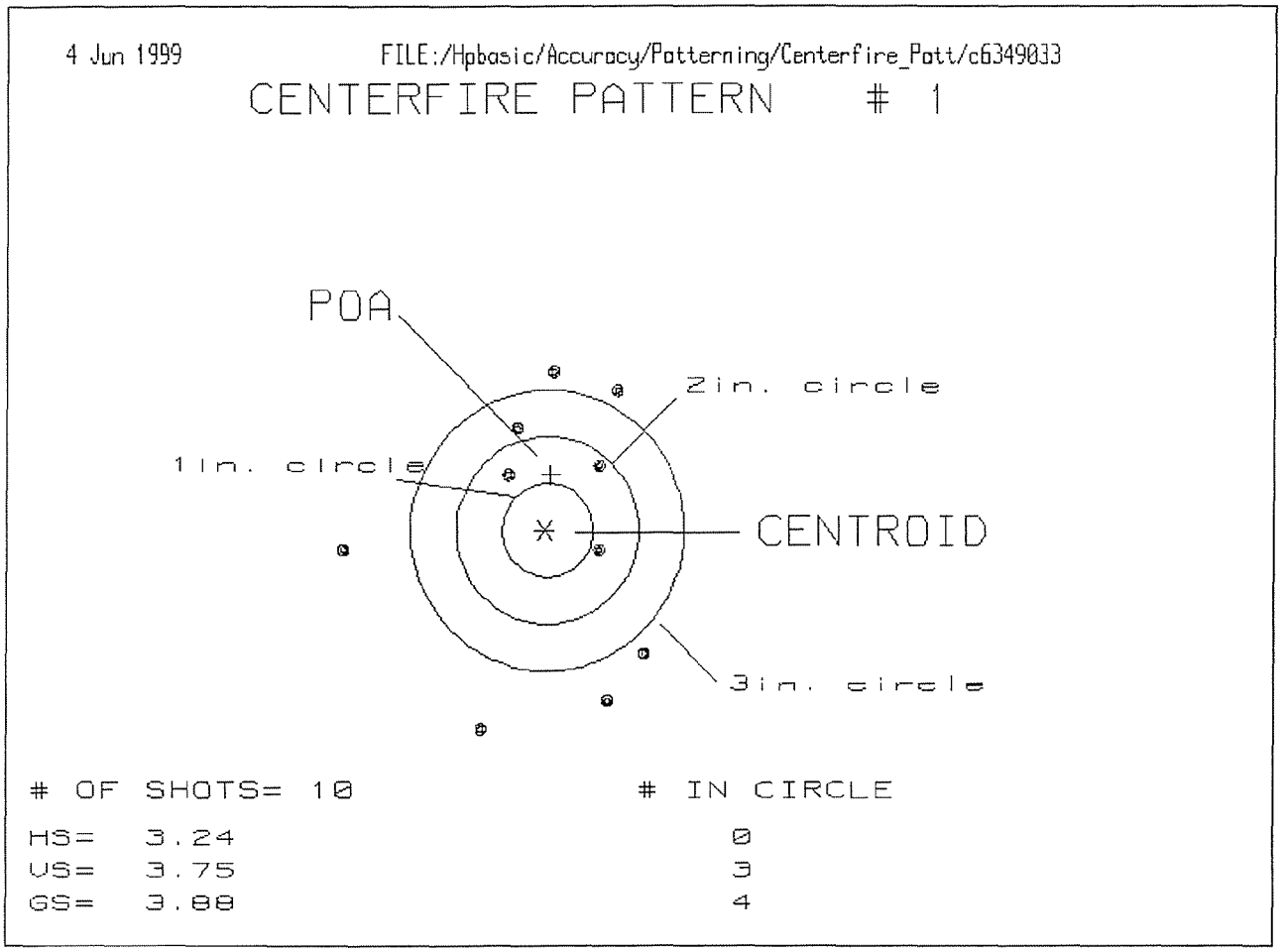
0	TO	1	.355609
1	TO	2	.134332
1	TO	3	.443289
1	TO	4	.753003
1	TO	5	.914532



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

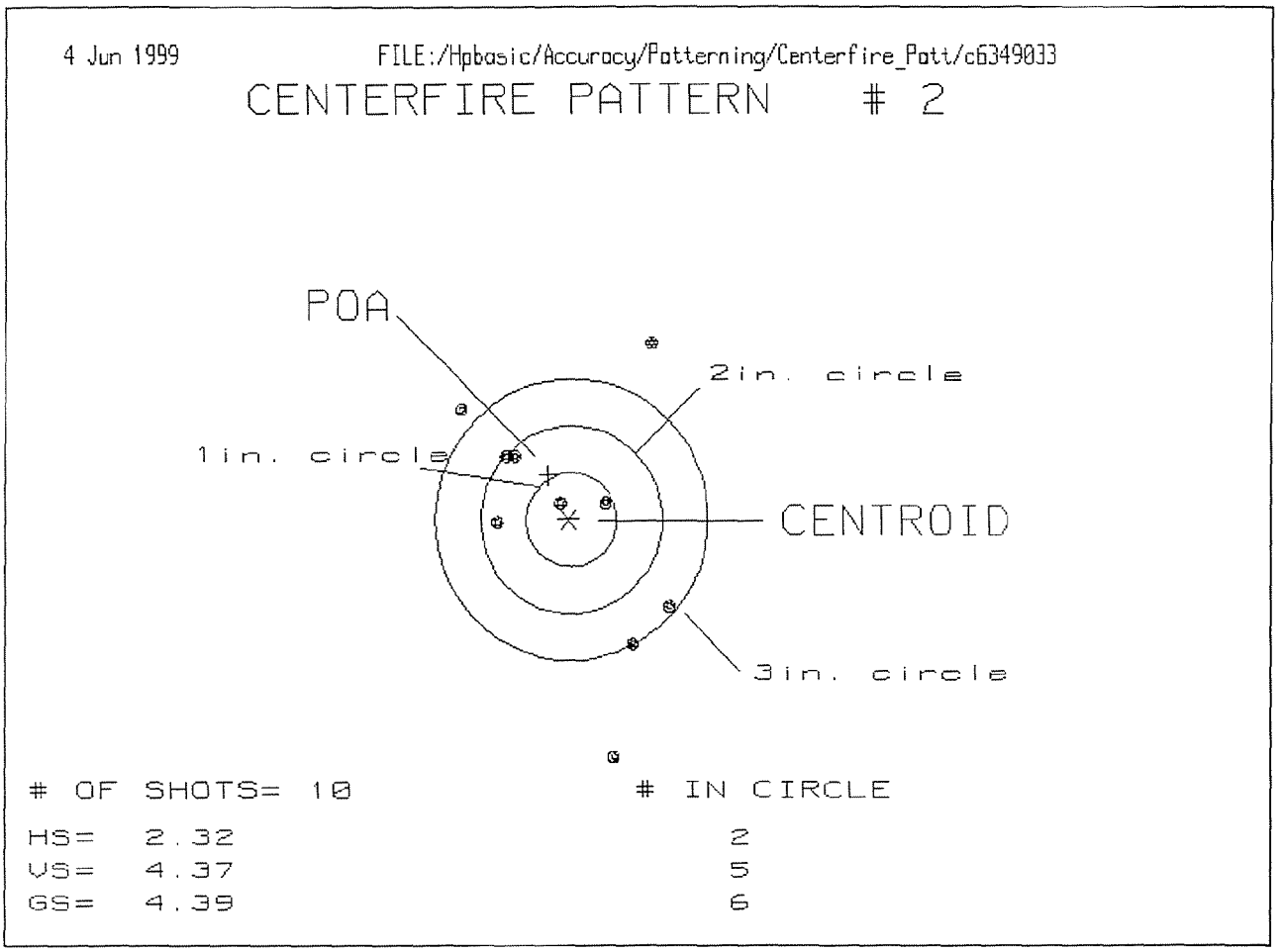
PATTERN #: □ 1 □

POA TO CENTROID:		.594
MIN RADIUS	:	.591
MEAN RADIUS	:	1.471
MAX RADIUS	:	2.217
CENTROID X	:	-.065
CENTROID Y	:	-.591



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □	
POA TO CENTROID:	.525
MIN RADIUS :	.188
MEAN RADIUS :	1.261
MAX RADIUS :	2.518
CENTROID X :	.221
CENTROID Y :	-.476



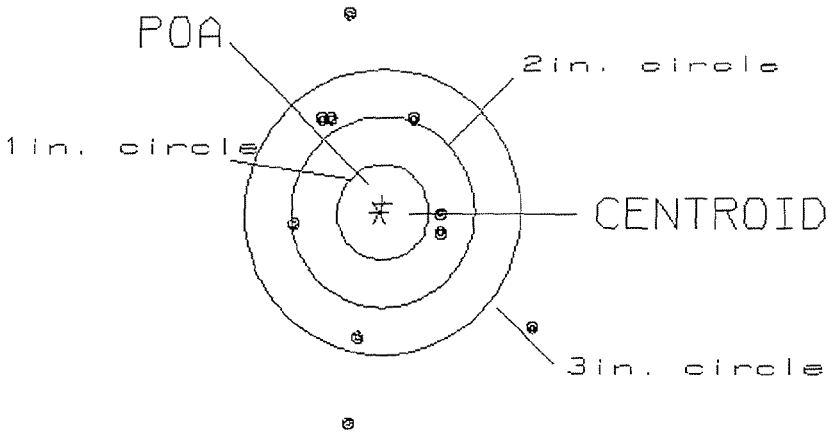
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.092
MIN RADIUS	:	.610
MEAN RADIUS	:	1.331
MAX RADIUS	:	2.206
CENTROID X	:	-.030
CENTROID Y	:	-.087

4 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349033

CENTERFIRE PATTERN # 3



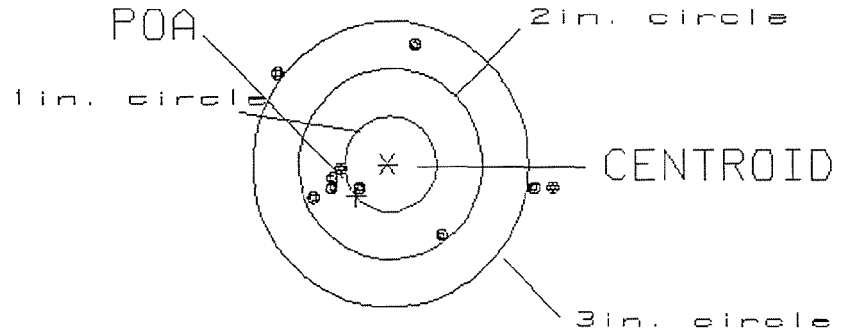
# OF SHOTS= 10	# IN CIRCLE
HS= 2.52	0
VS= 4.28	3
GS= 4.28	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □	
POA TO CENTROID:	.483
MIN RADIUS :	.471
MEAN RADIUS :	1.039
MAX RADIUS :	1.797
CENTROID X :	.340
CENTROID Y :	.343

4 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349033

CENTERFIRE PATTERN # 4



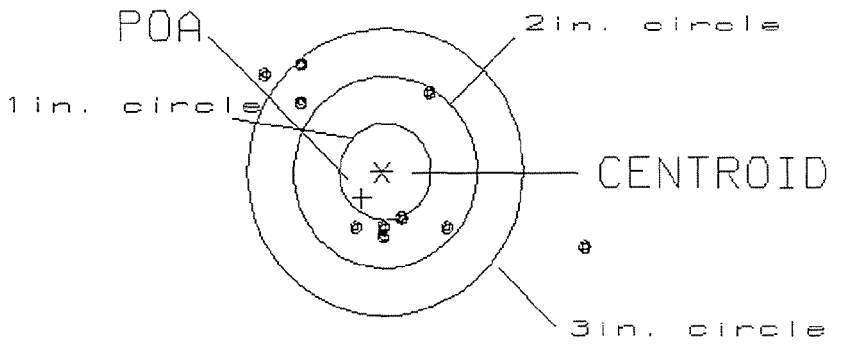
# OF SHOTS= 10	# IN CIRCLE
HS= 3.00	1
VS= 1.95	6
GS= 3.24	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		5
POA TO CENTROID:		.355
MIN RADIUS	:	.482
MEAN RADIUS	:	1.065
MAX RADIUS	:	2.283
CENTROID X	:	.223
CENTROID Y	:	.277

4 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6349033

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.43	1
VS= 1.68	6
GS= 3.86	8